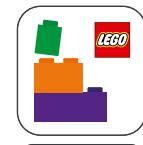




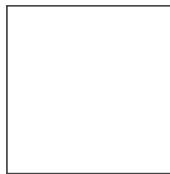
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# The *Endurance* rediscovered

In 2022, one hundred years after Sir Ernest Shackleton passed away, the wreckage of his most legendary ship, the *Endurance*, was rediscovered on the Weddell seafloor off the coast of Antarctica. First launched in 1912, the former luxury yacht was refurbished to withstand the most inhospitable environments and shield its crew from the elements on Shackleton's 1914 Imperial Trans-Antarctic Expedition. The daring mission to cross Antarctica failed as the *Endurance* was swallowed by the polar ice before reaching the shore. How its crew survived, however, became one of the most inspiring stories of human resilience, resourcefulness and camaraderie of the past century. While the *Endurance* will remain in its final resting place, the rediscovery of the remarkably well-preserved wreck once again brings its incredible story to the surface. Enjoy building, as we celebrate this epic survival story with a gorgeous LEGO® Icons model filled with the most minute of details.



## The Antarctica Treaty

*On 1 December 1959, twelve countries signed the Antarctica Treaty to preserve the continent as an independent centre for scientific research. Under the treaty, with no indigenous people to claim sovereign rule, no country has the legal authority to claim or attempt to recover the Endurance.*

## Built to last

*/// The three-masted barquentine was also fitted with a triple-expansion steam engine to navigate through harsh winds and ice.*

*/// A combination of oak, pine and greenheart timber made the hull sturdy enough to withstand the most extreme conditions.*

*/// Upon the wreck's discovery in 2022, the name *Endurance* in golden letters and the golden star were still intact.*



# No man left behind

On 5 December 1914, Shackleton and his crew set sail from Grytviken in South Georgia on a year-long mission to reach the South Pole. By late February 1915, the *Endurance* became relentlessly stuck in ice that would shift and drift around the Weddell Sea. Undeterred, the crew remained on board until 27 October 1915, when cracks threatened to sink the ship. It remained afloat until finally sinking on 21 November.

The 28 men used the preserved lifeboats to set up *Patience Camp* on the ice until April 1916 when they departed in a lifeboat for Elephant Island. Each crew member could pack two pounds of personal belongings – plus a banjo, which Shackleton declared vital mental medicine! From Elephant Island, Shackleton and a few of his men completed a final two-week leg back to South Georgia, only to reach the Stromness whaling station on the 'wrong' end of the island in a terrible storm. A day-and-a-half-long march across the island later, the exhausted expedition returned to Grytviken. From there, it took Shackleton nearly four and a half months and several attempts to finally rescue his last men from Elephant Island.

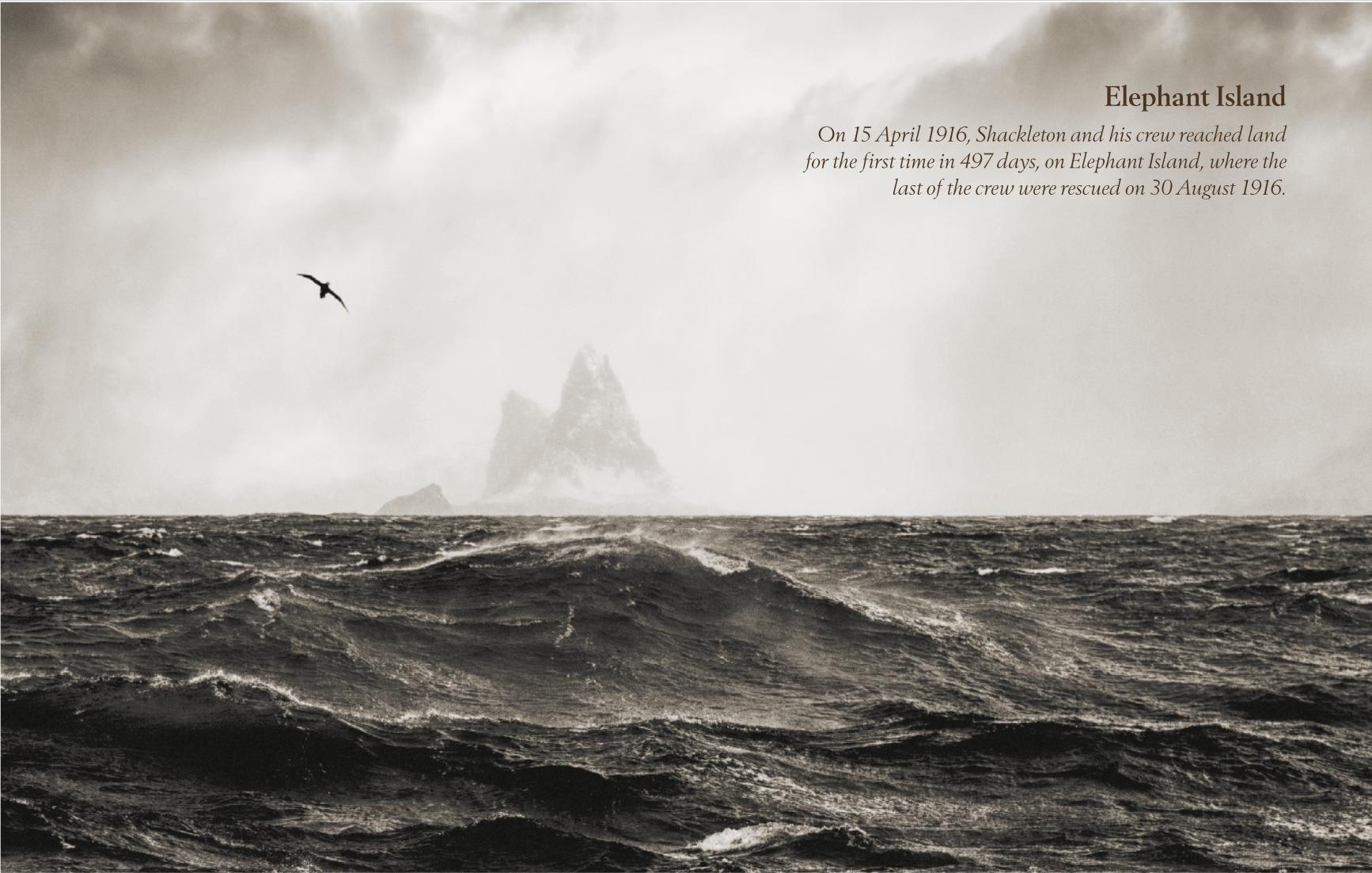
History credits the survival of the crew of the *Endurance* to the extraordinary leadership of Sir Ernest Shackleton, emphasising his heroic actions of self-sacrifice and morale-boosting optimism. From sharing his gloves and ordering his men to sleep to keep them energised, to defying all odds to bring everyone home alive, it seems his crew's trust was well-earned.



*"By Endurance  
We Conquer."*

– The Shackleton  
family motto





## Elephant Island

*On 15 April 1916, Shackleton and his crew reached land for the first time in 497 days, on Elephant Island, where the last of the crew were rescued on 30 August 1916.*

# The Journey

- 1 5 Dec. 1914 – The *Endurance* departs from Grytviken, South Georgia.
- 2 18 Jan. 1915 – After navigating the icy Weddell Sea for weeks, the *Endurance* becomes trapped in the ice.
- 3 21 Nov. 1915 – Weeks after the ship's hull begins to crack, it sinks off the Antarctic coast.
- 4 15 Apr. 1916 – Two weeks after leaving *Patience Camp* in one of the lifeboats, the crew arrives at Elephant Island.
- 5 21 May 1916 – Shackleton and the first few crew members reach South Georgia
- 6 30 Aug. 1916 – The last of the crew are finally rescued from Elephant Island



# From the LEGO® Design Team

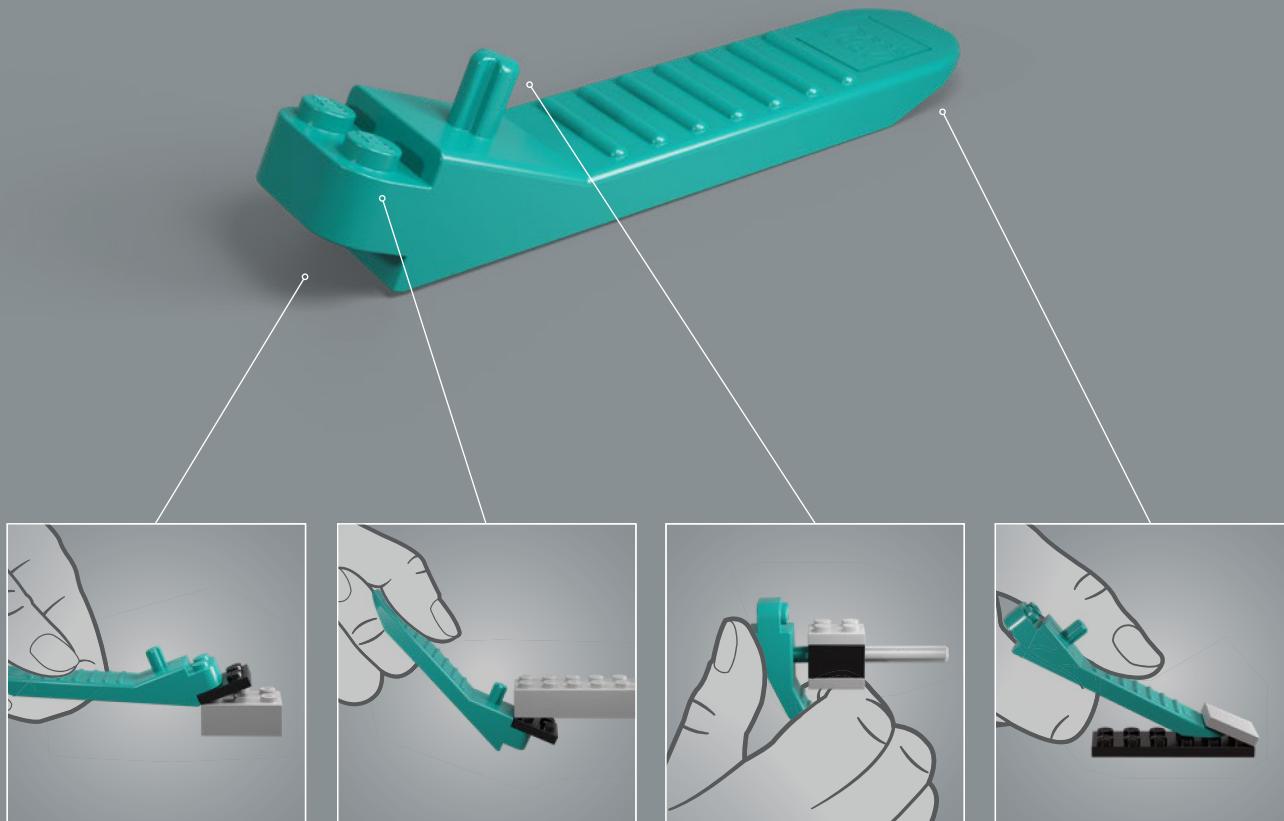
"To determine the scale of the model, we first picked a significant detail, the lifeboats (which came in two different sizes) and built them as small and detailed as we could. From there, we calculated what the ship's dimensions would be. Whereas the real-life *Endurance* had room for 28 men, we scaled it down a little to include cabins for Sir Ernest Shackleton and an expedition scientist. The interior also reveals the ship's steam engine, which can be taken out. In real life, the steam engine was about as big as a two-storey house! LEGO® Icons display models usually feature cool functions, and we wanted a working rudder connected to the steering wheel. For this function we created a tiny gearbox based on an angle plate that now comes in dark brown for the first time. It's one of numerous element colour changes we made to give the ship its authentic look. After all, the *Endurance* was one of the strongest wooden ships ever built and deserves a proper tribute!"

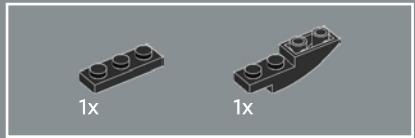
*Hans Burkhard Schlömer,  
LEGO® Model Designer*



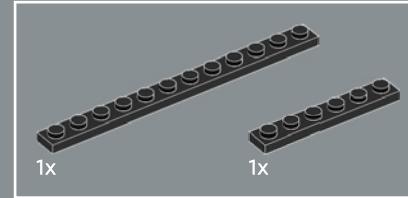
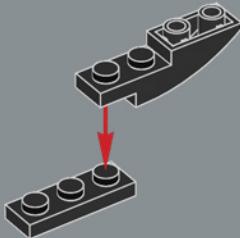
*"After all, the  
*Endurance* was one of  
the strongest wooden  
ships ever built and  
deserves a proper  
tribute!"*



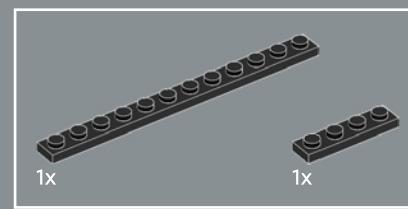
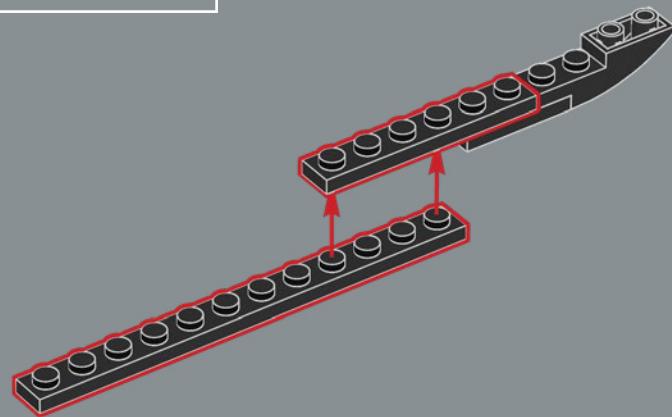




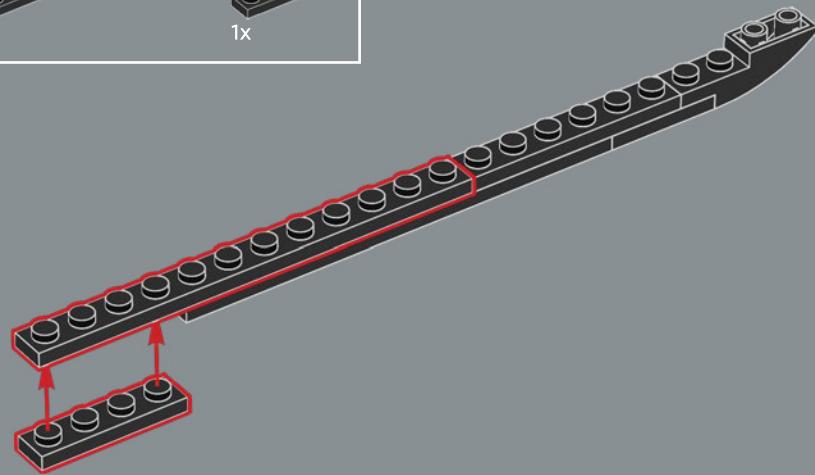
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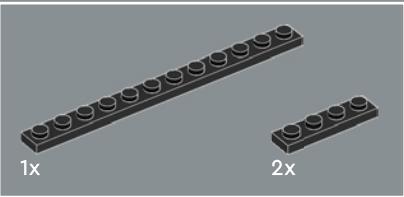


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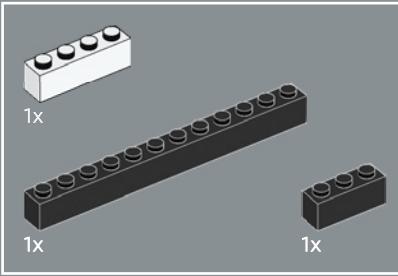
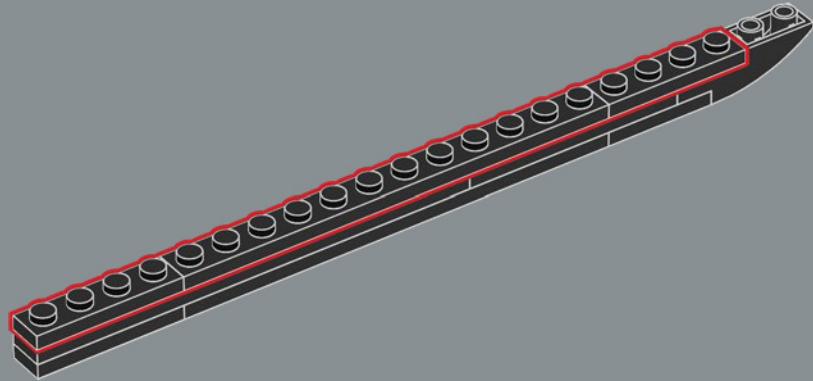


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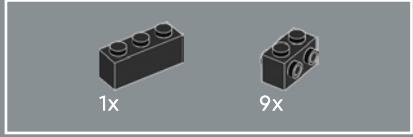


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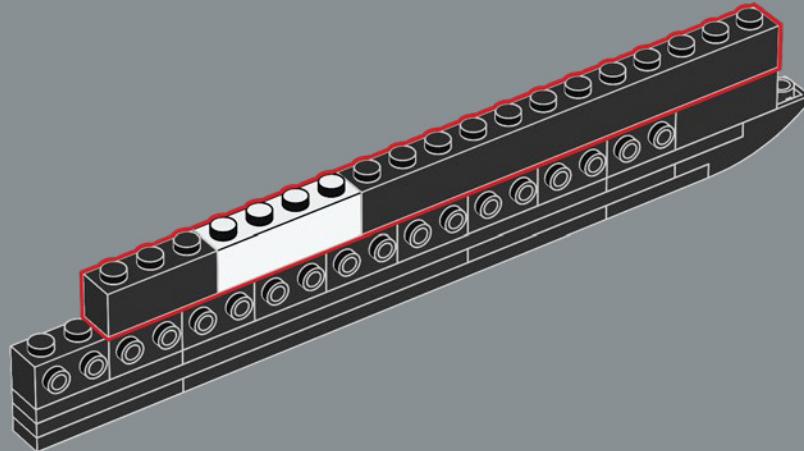
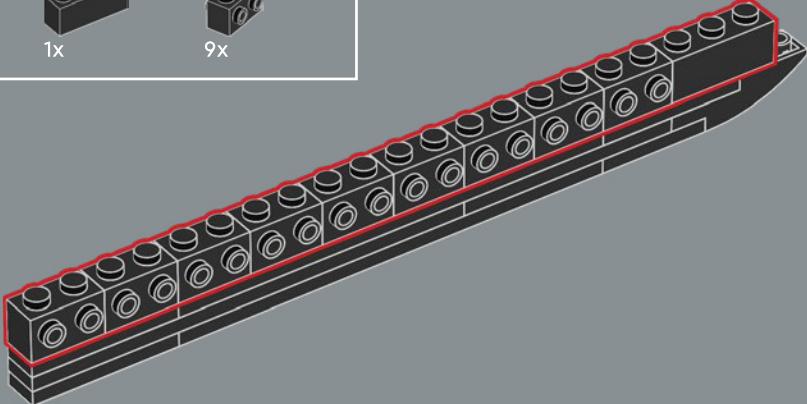


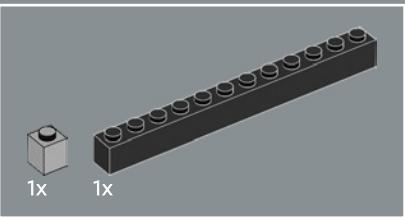
The keel is only one brick wide to keep the ship's sleek appearance, forming a wall in the front section with studs facing sideways. This technique creates a nice shape for the hull.

6

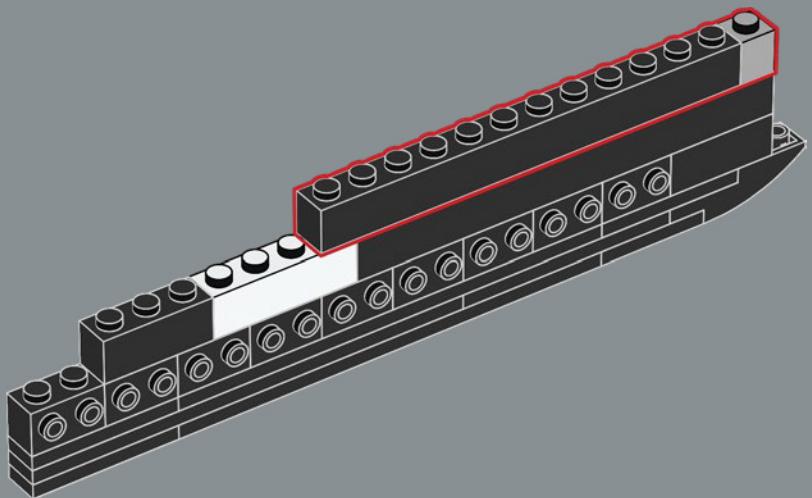


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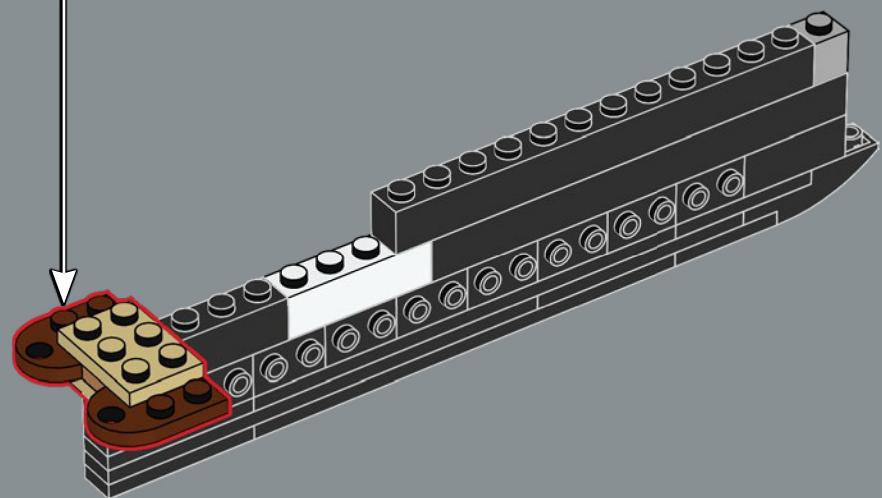
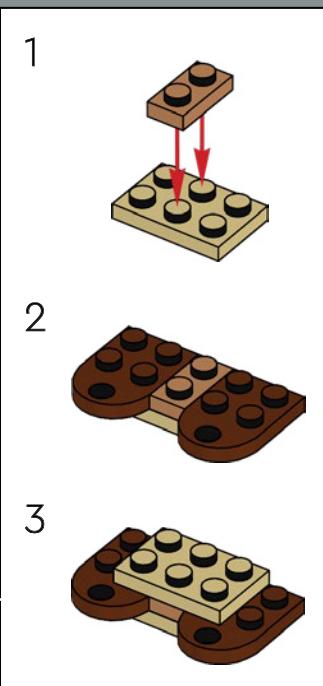


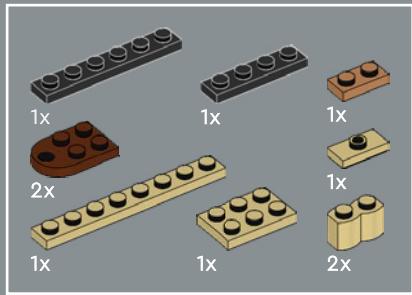


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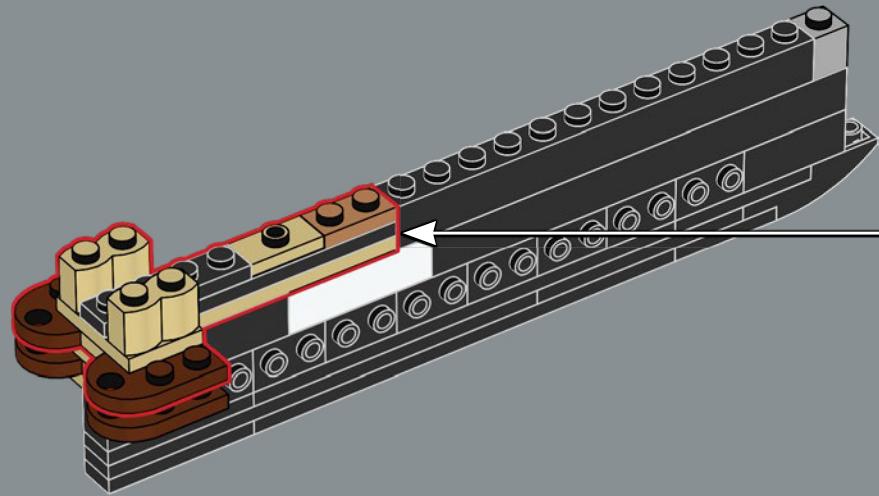
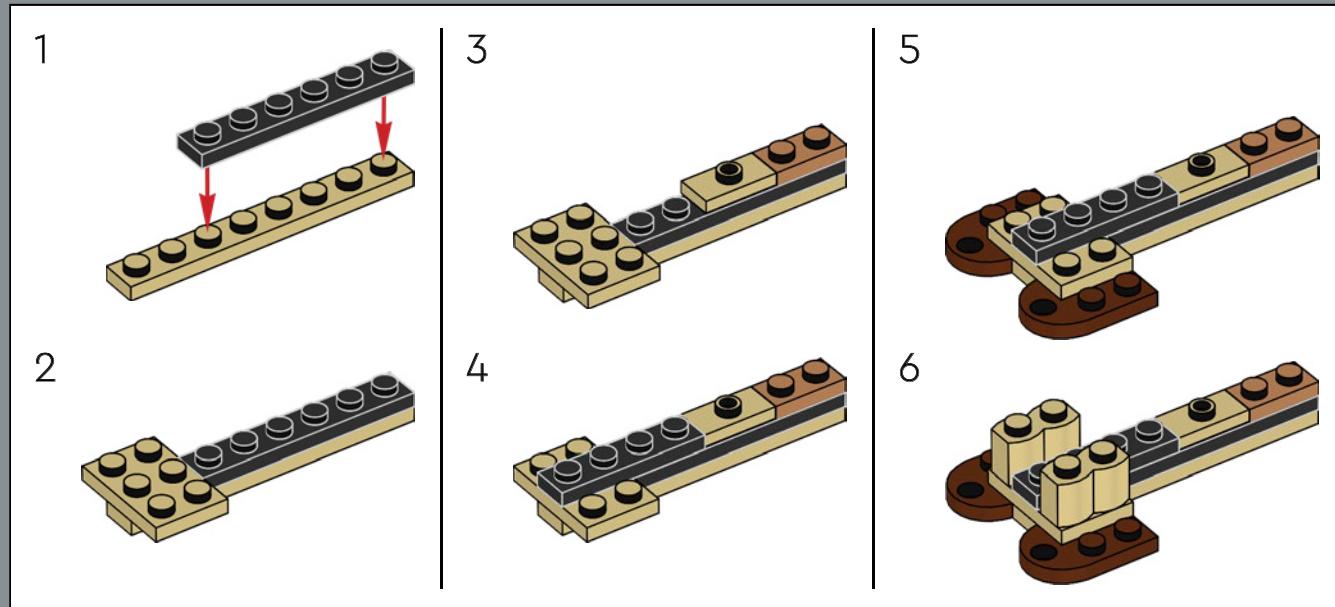


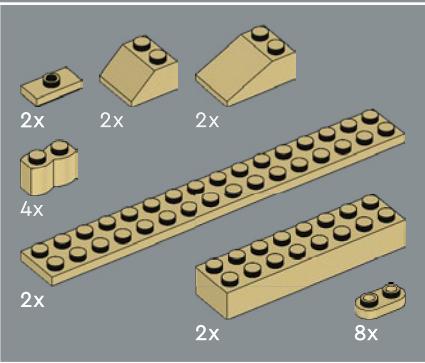
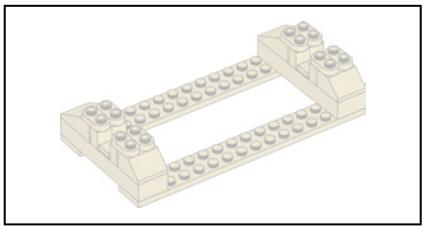
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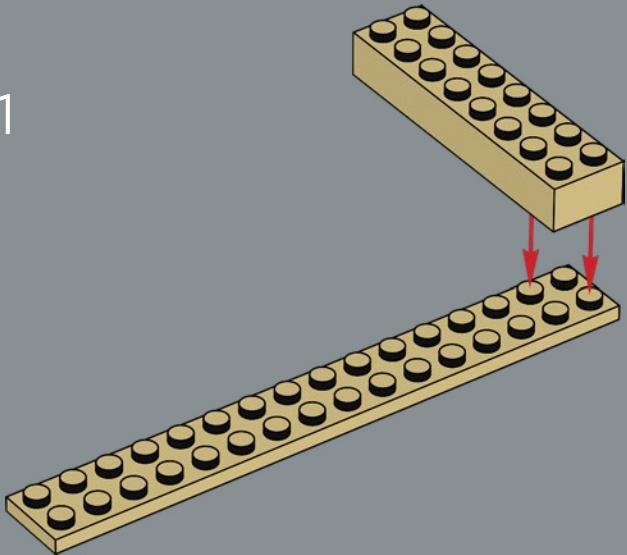
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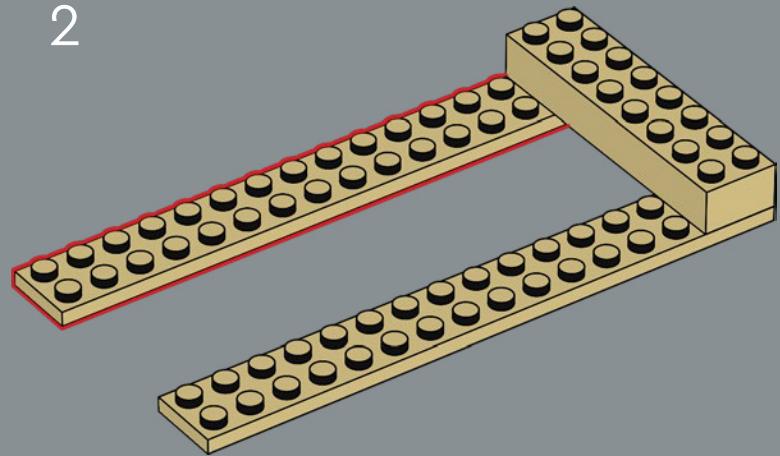
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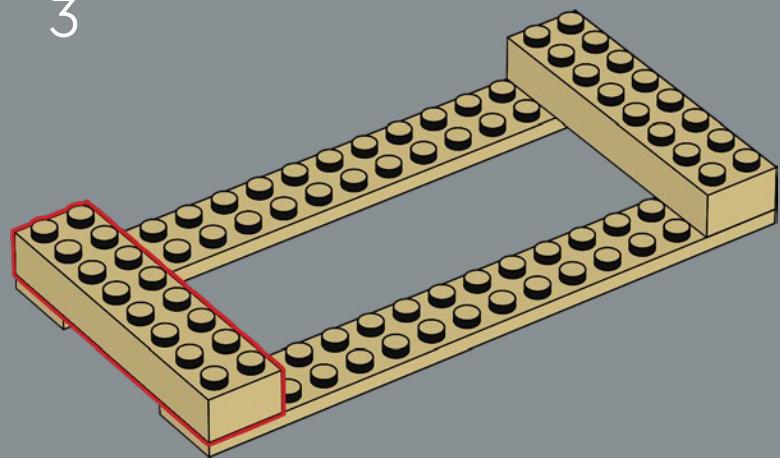
Because the keel is quite narrow, you can use the tan 'helper stand' to keep the model stable during construction.



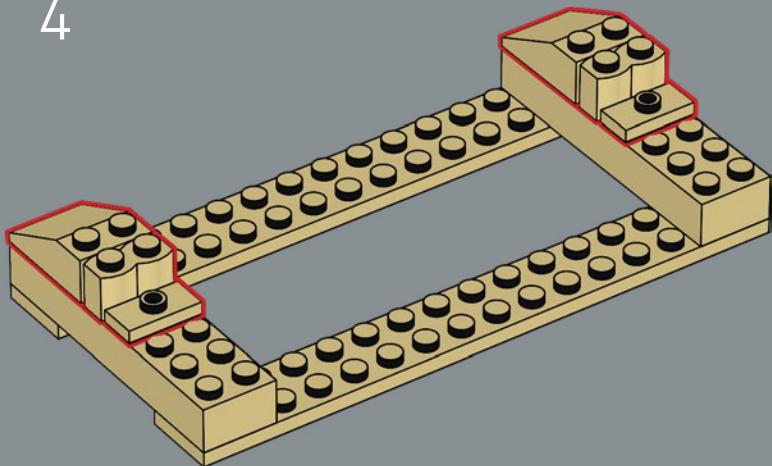
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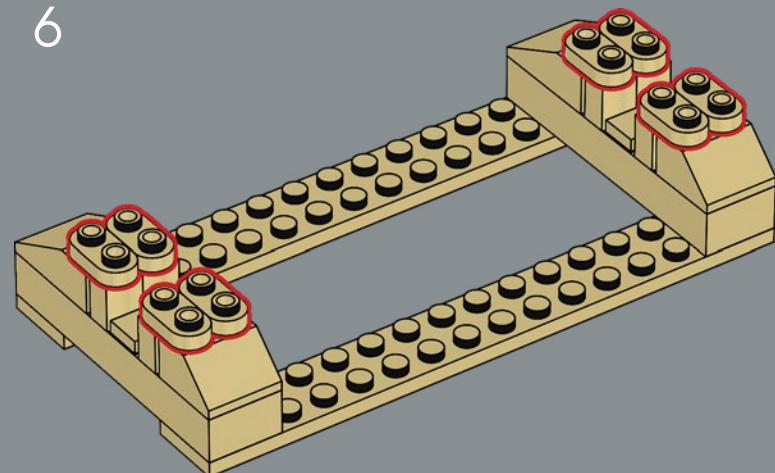
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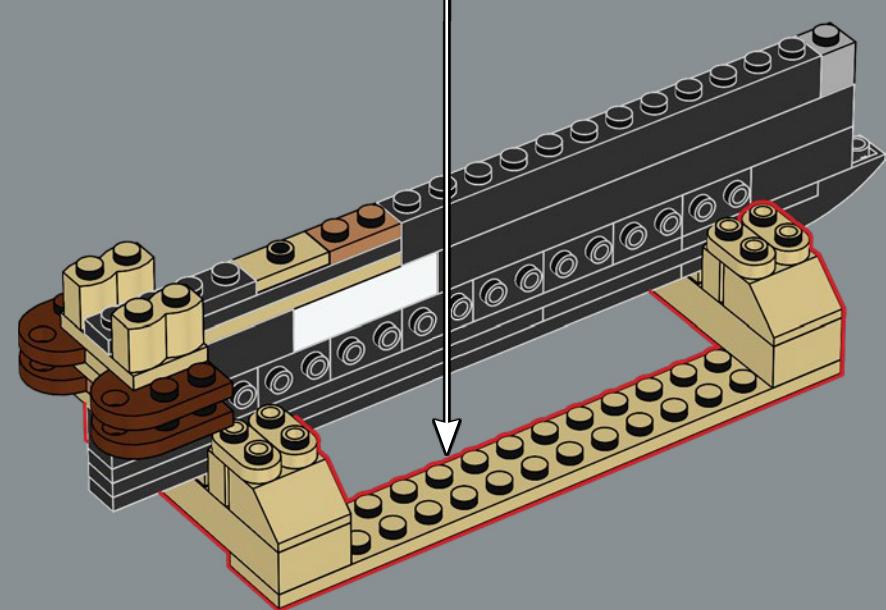
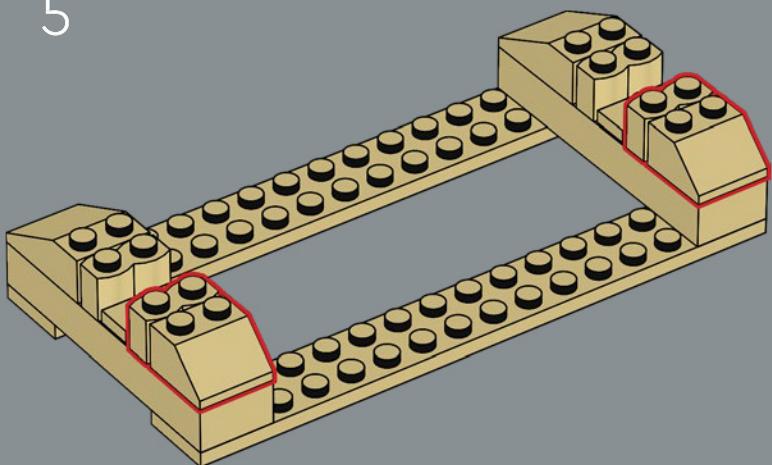
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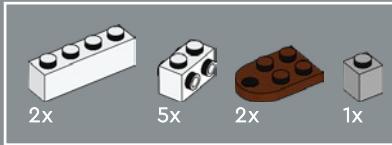
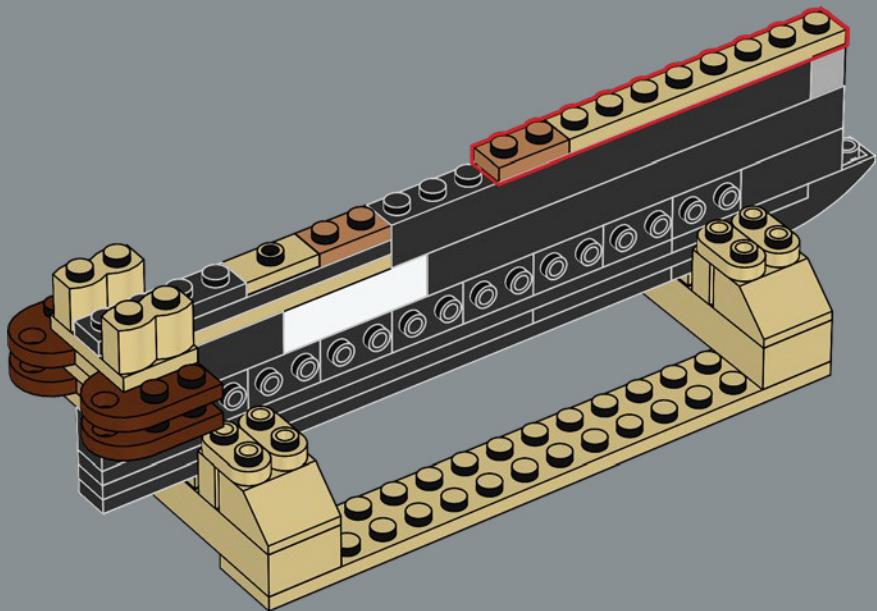


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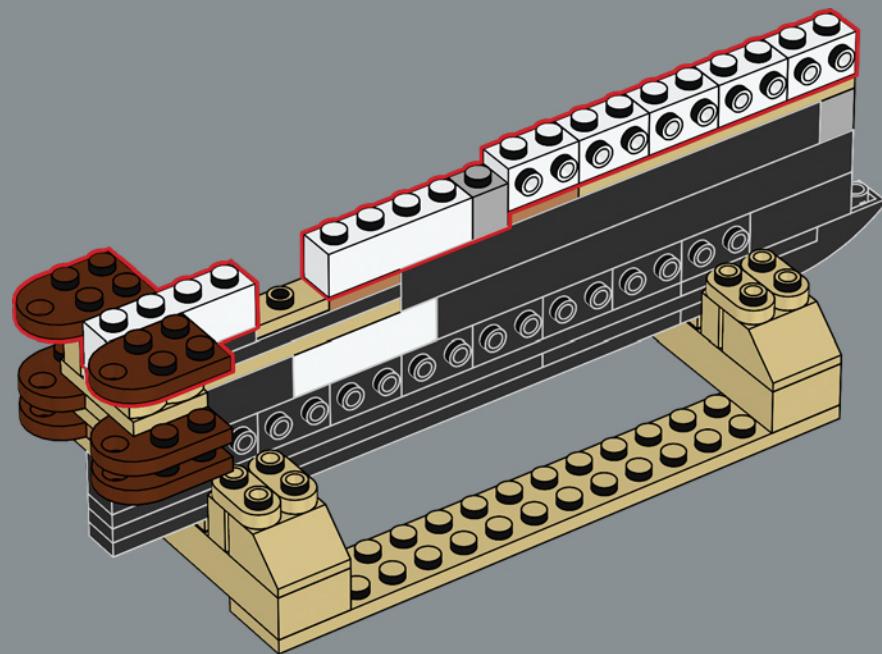




11



12





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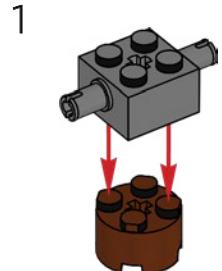


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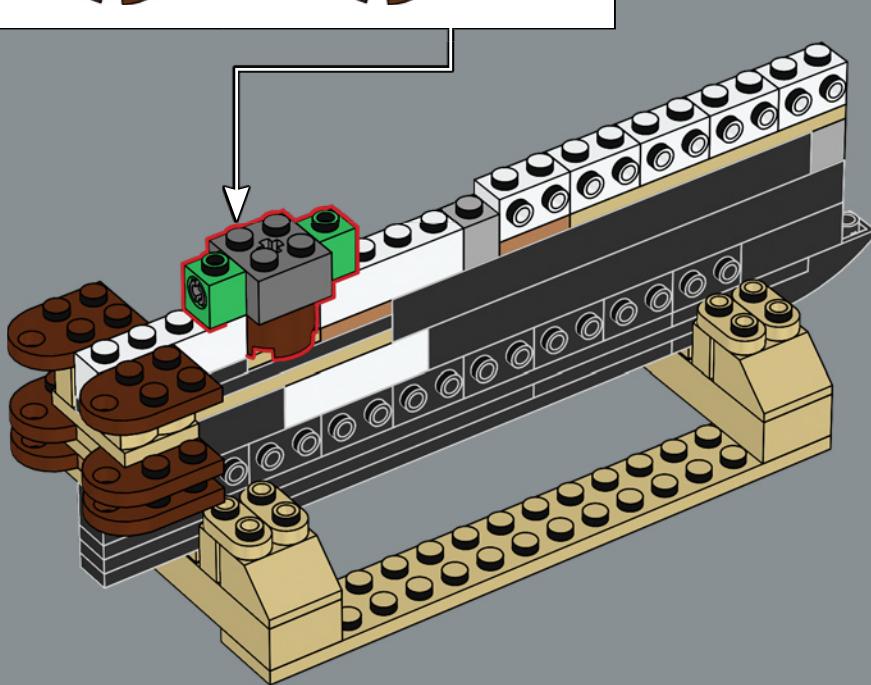
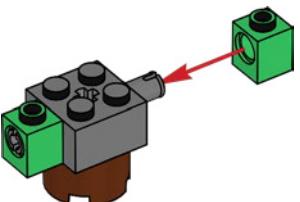


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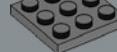
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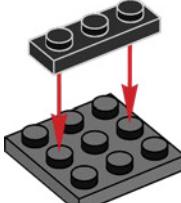
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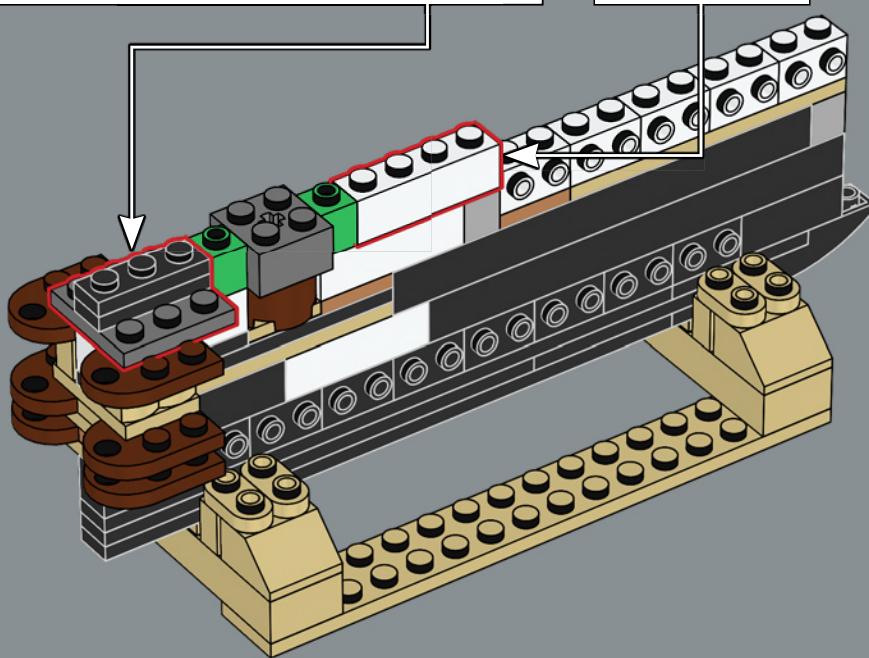
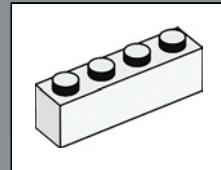
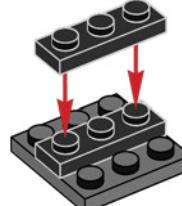
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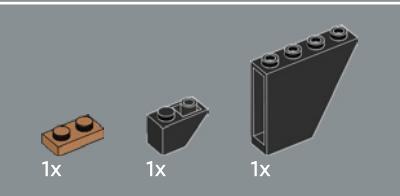
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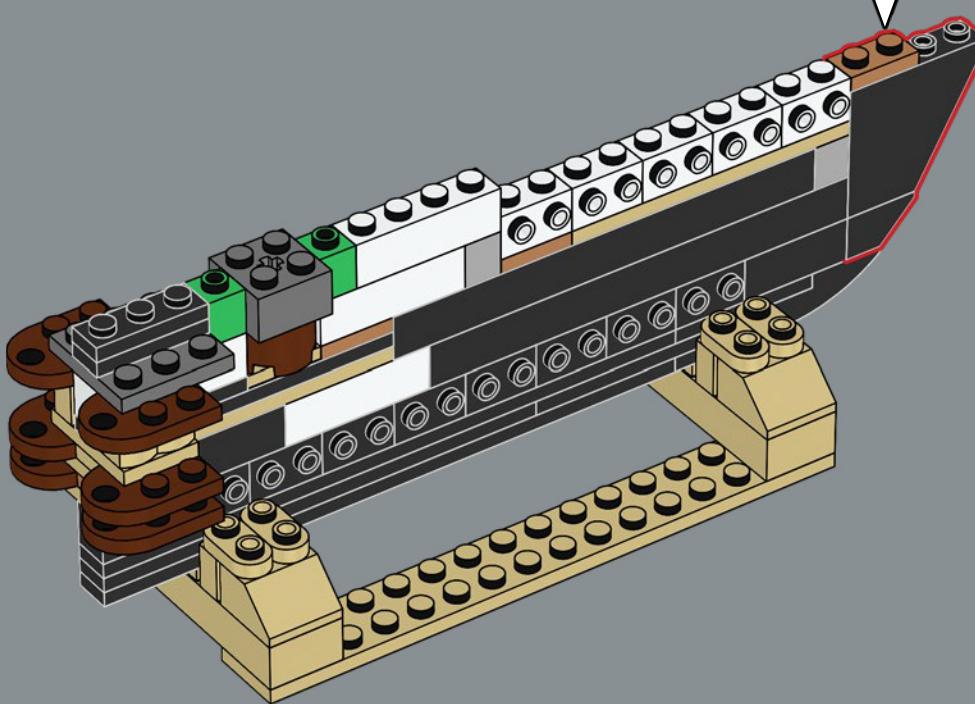
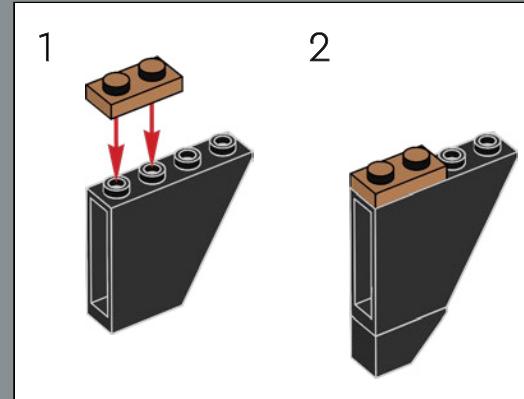


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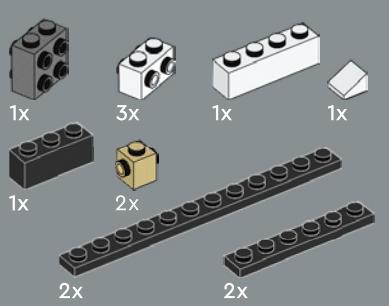




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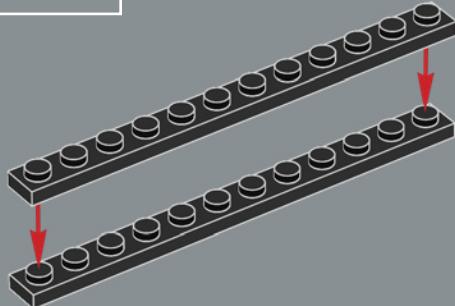


The ship hull's front was clad with metal sheets to protect the wooden keel from the polar ice. On the model, this section was recreated with a rarely used 1x4x3 inverted slope brick.

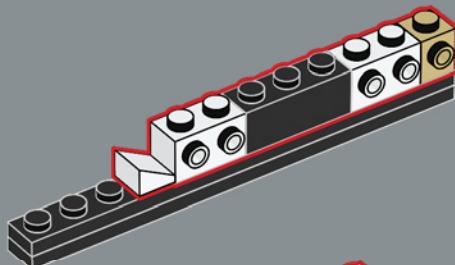


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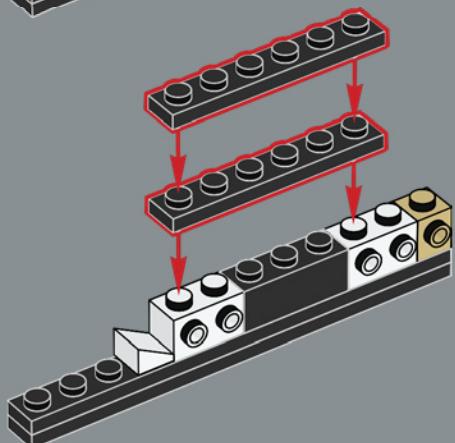
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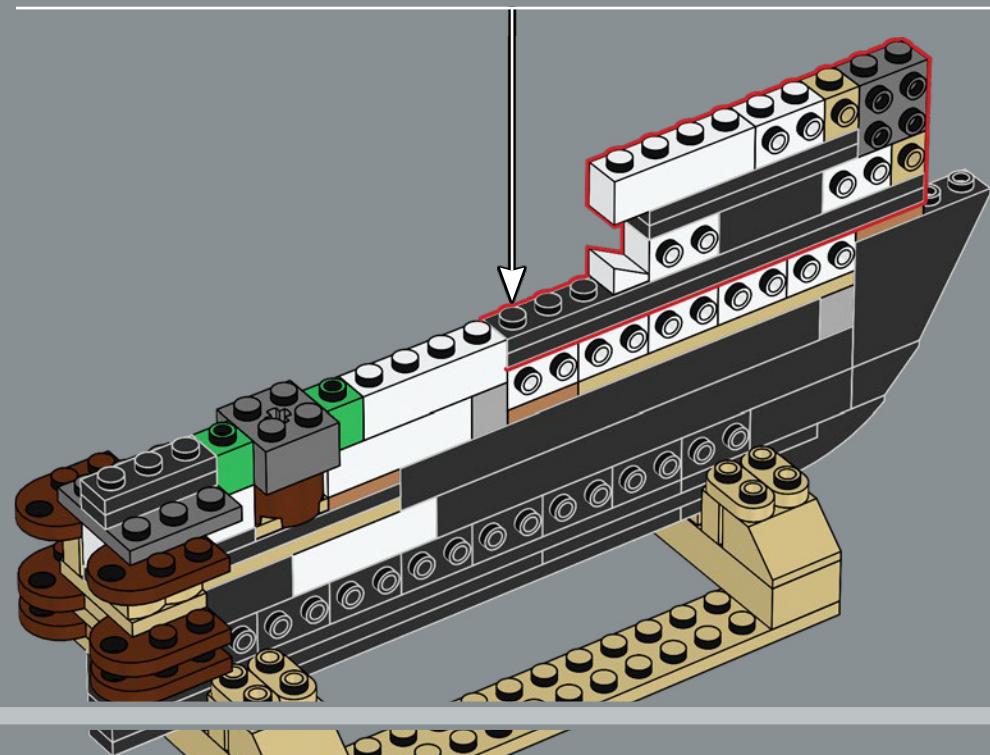
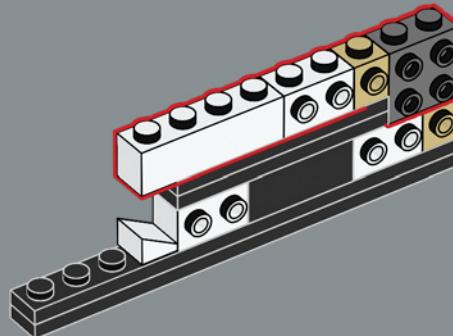
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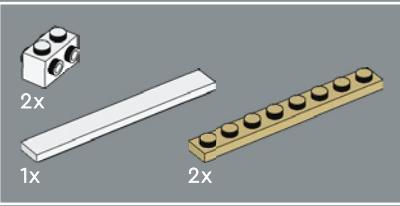


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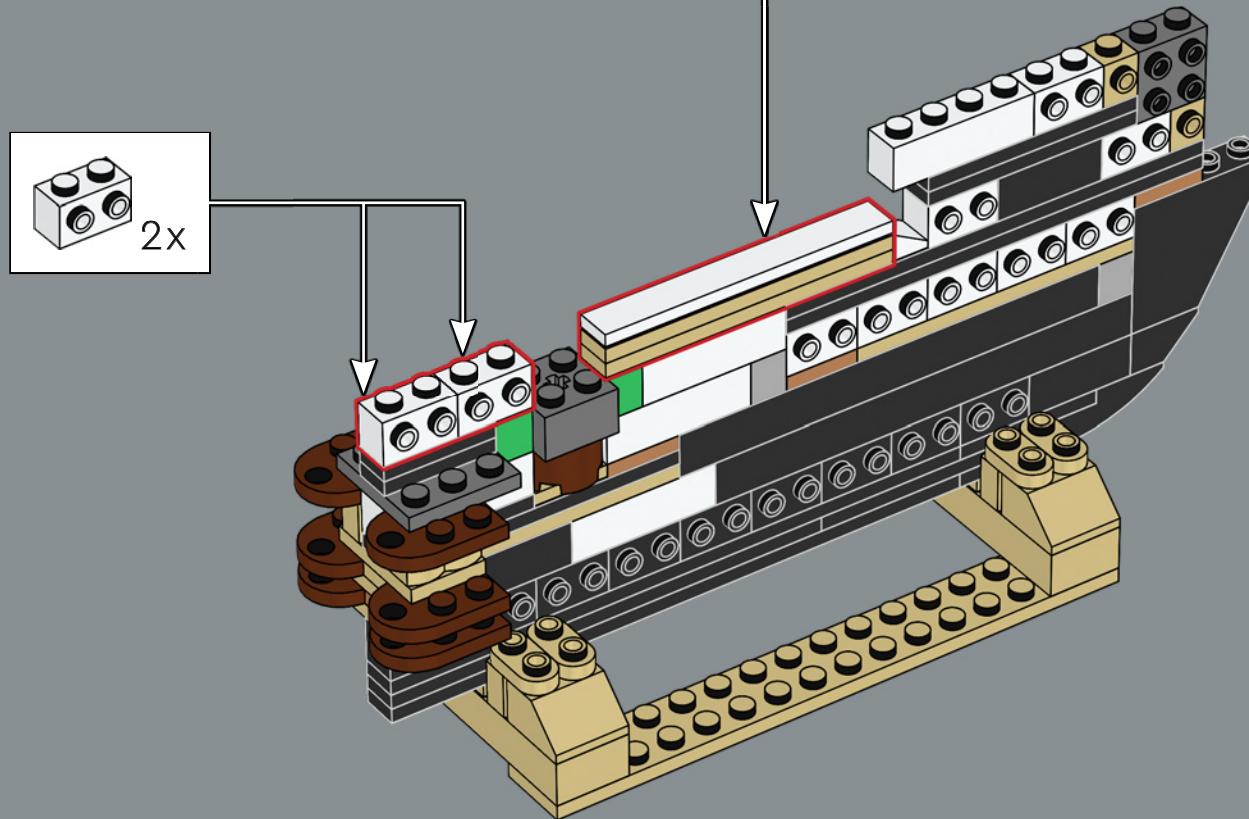
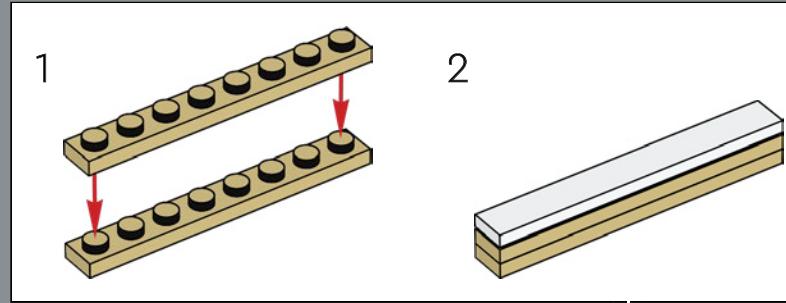


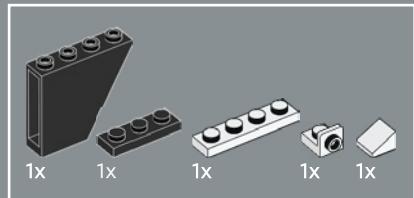
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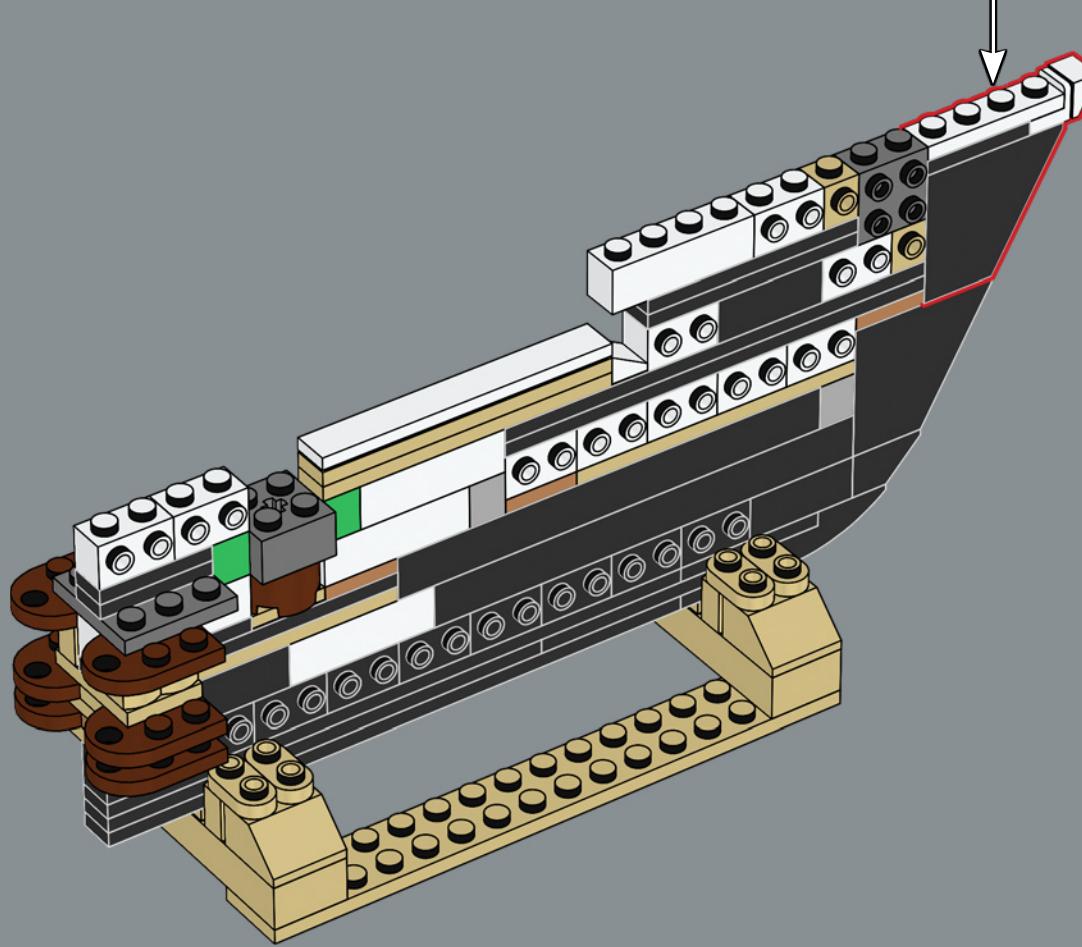
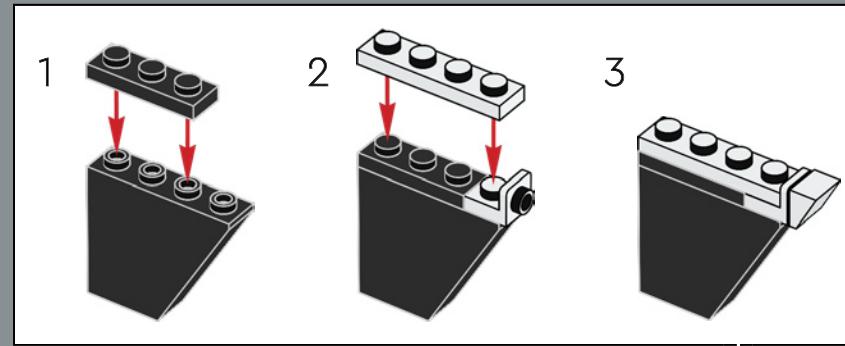


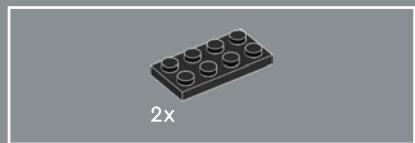
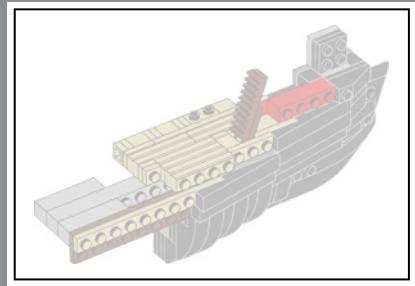
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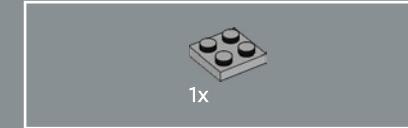
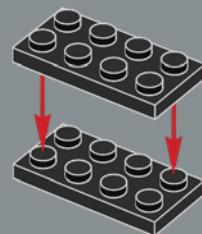


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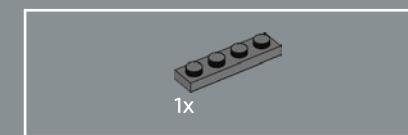
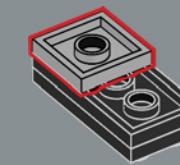




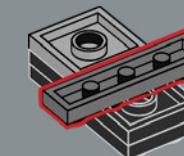
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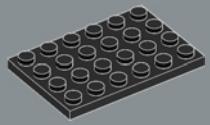


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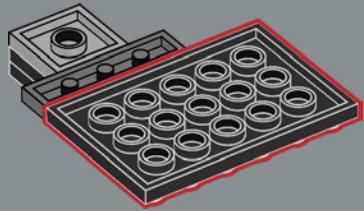
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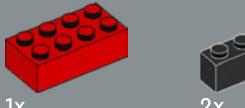
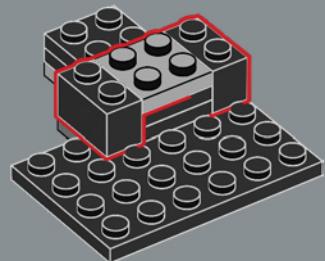


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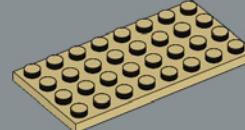
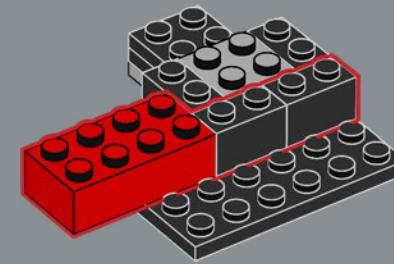
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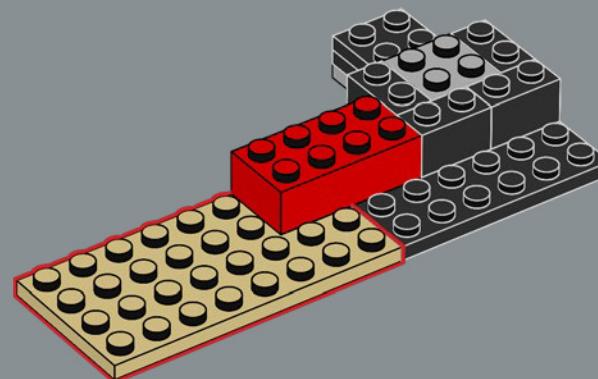
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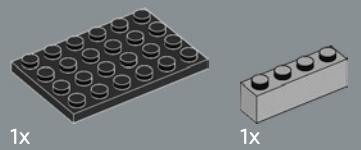
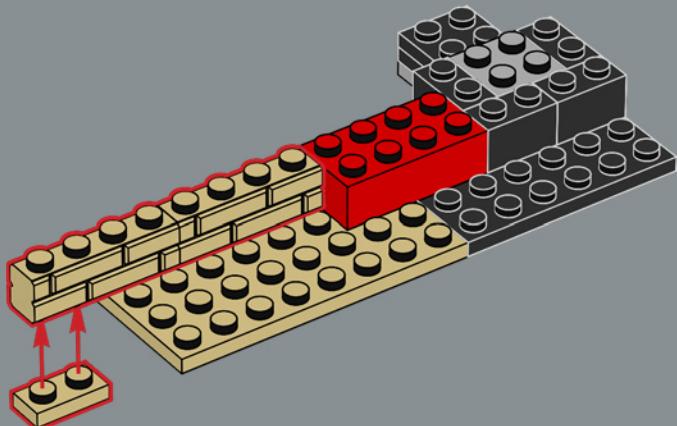
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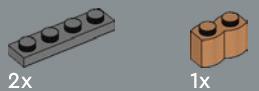
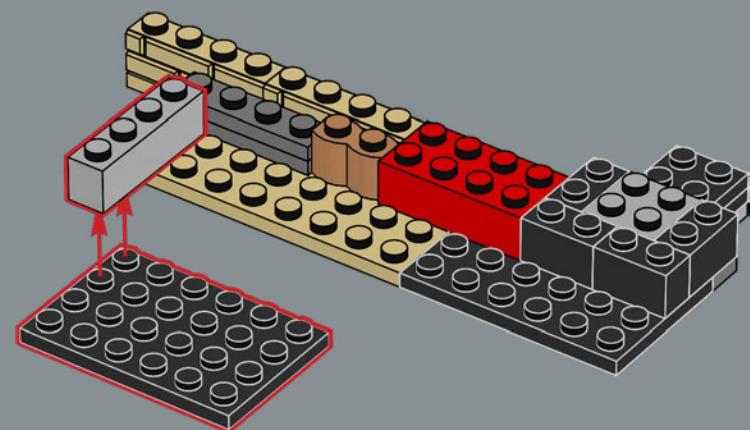




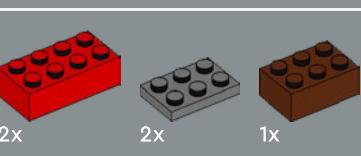
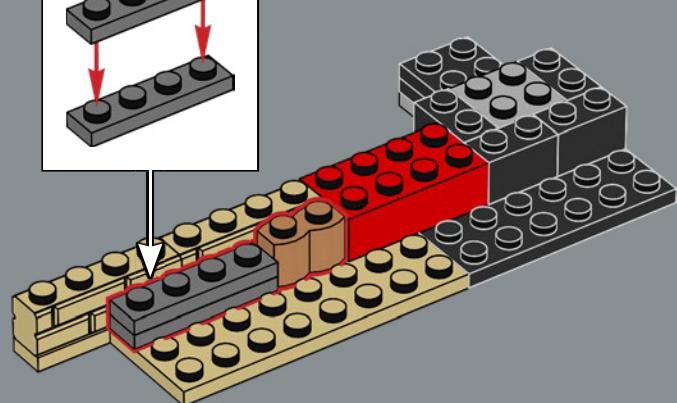
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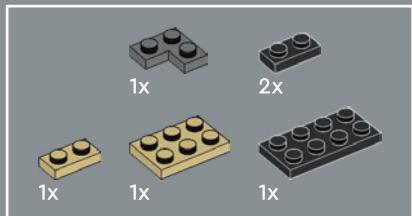


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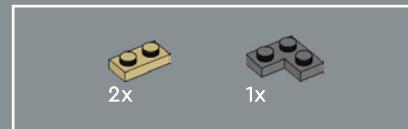
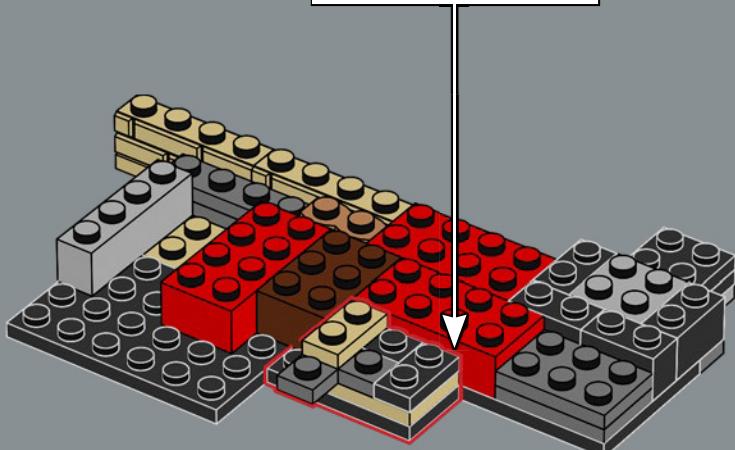
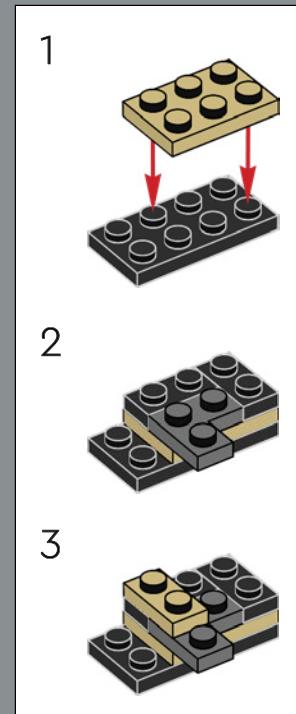


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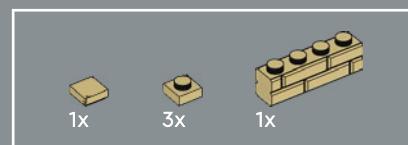
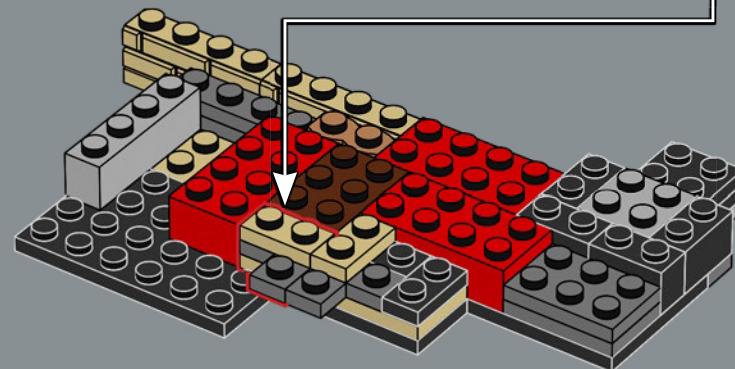
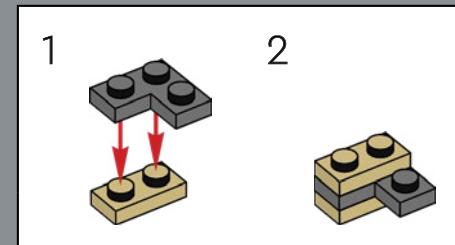




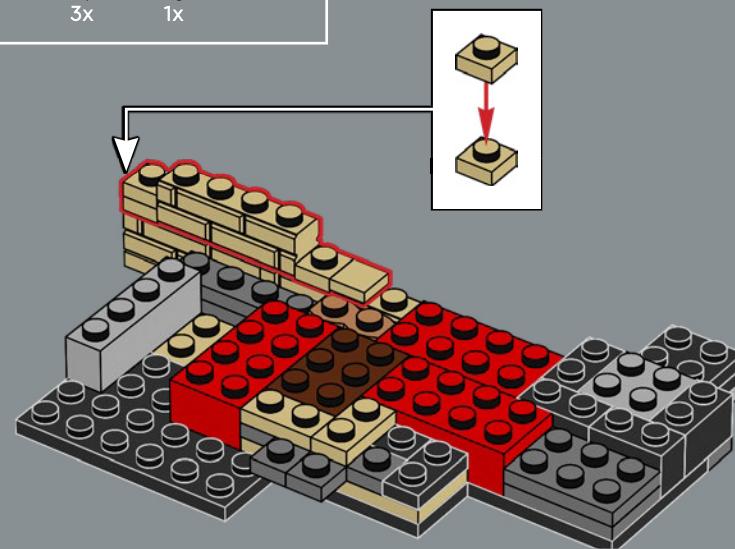
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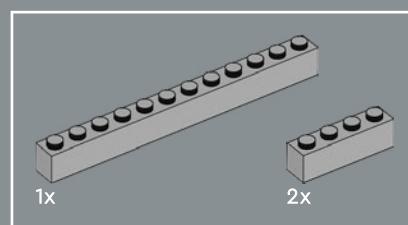
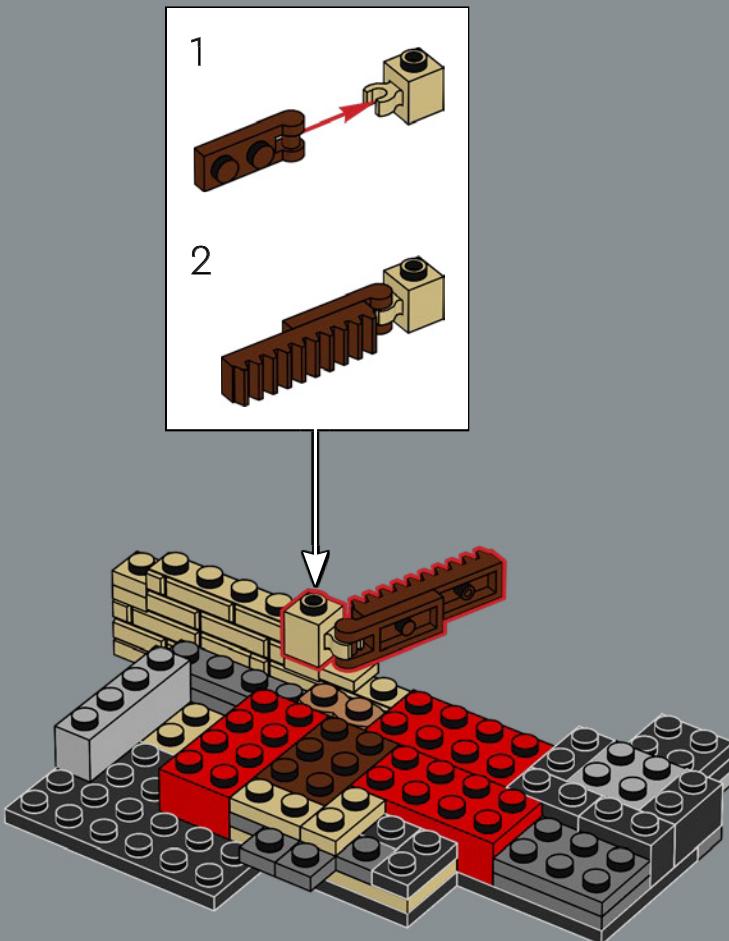


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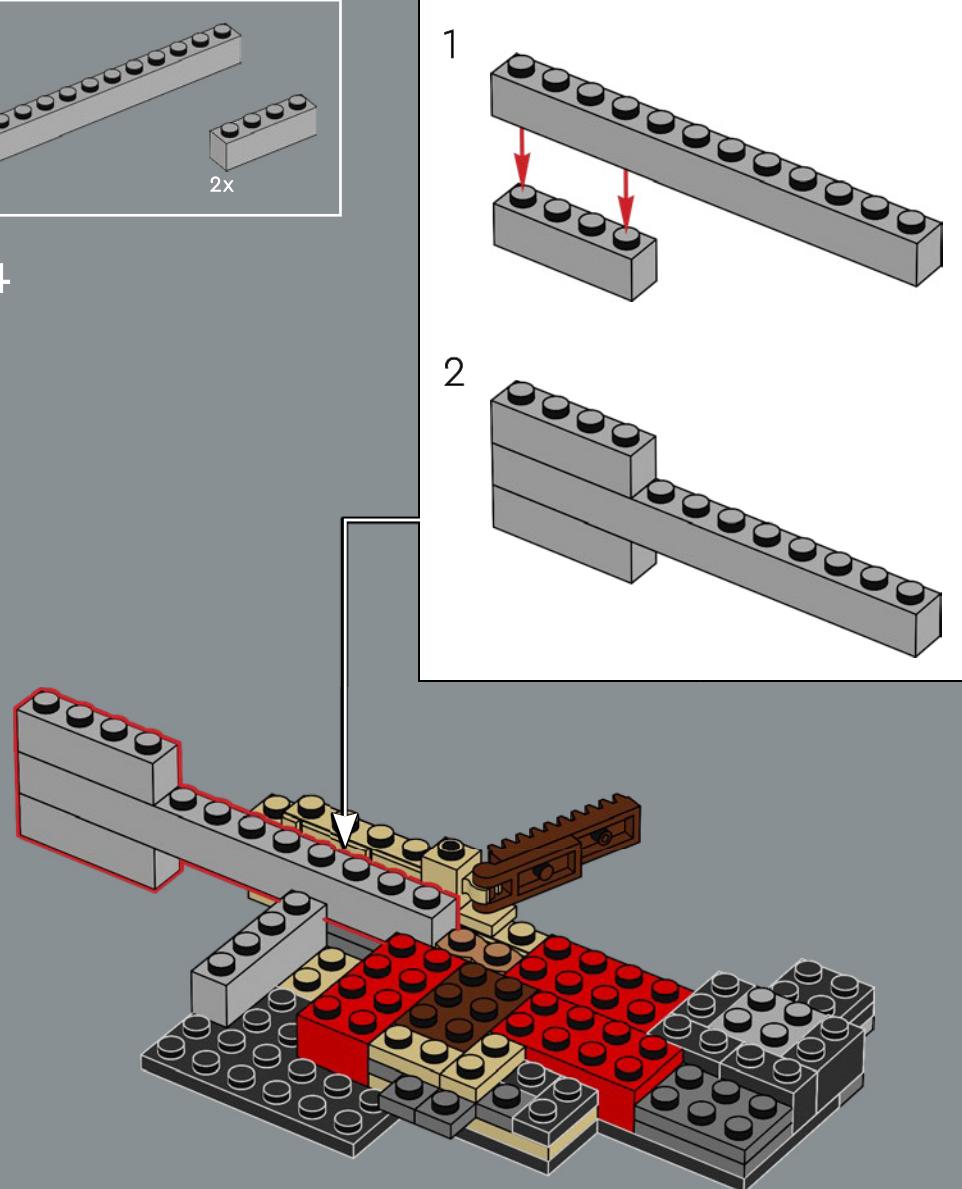


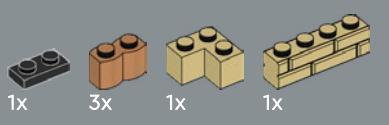


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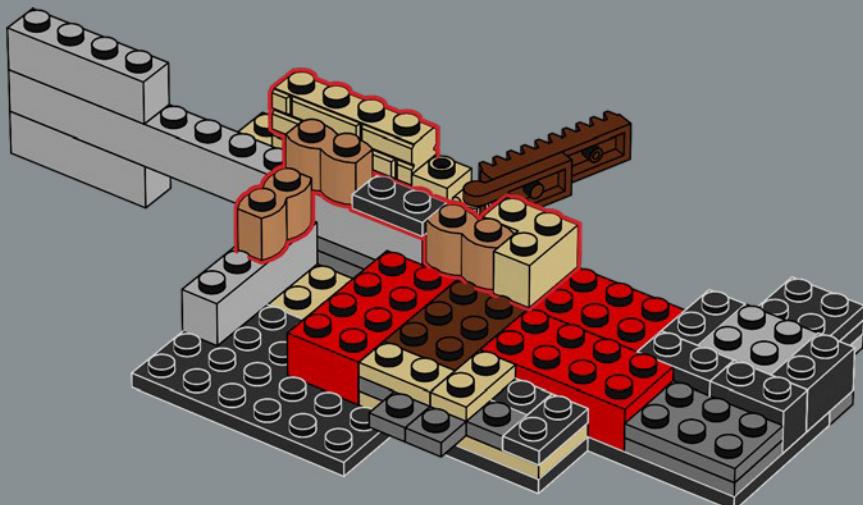


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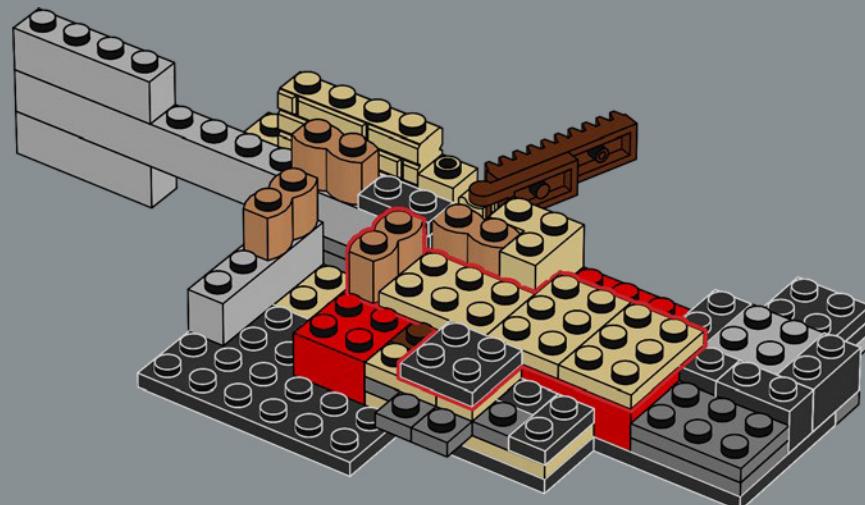


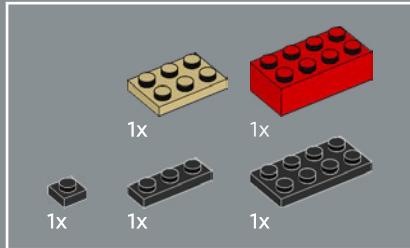


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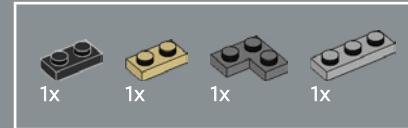
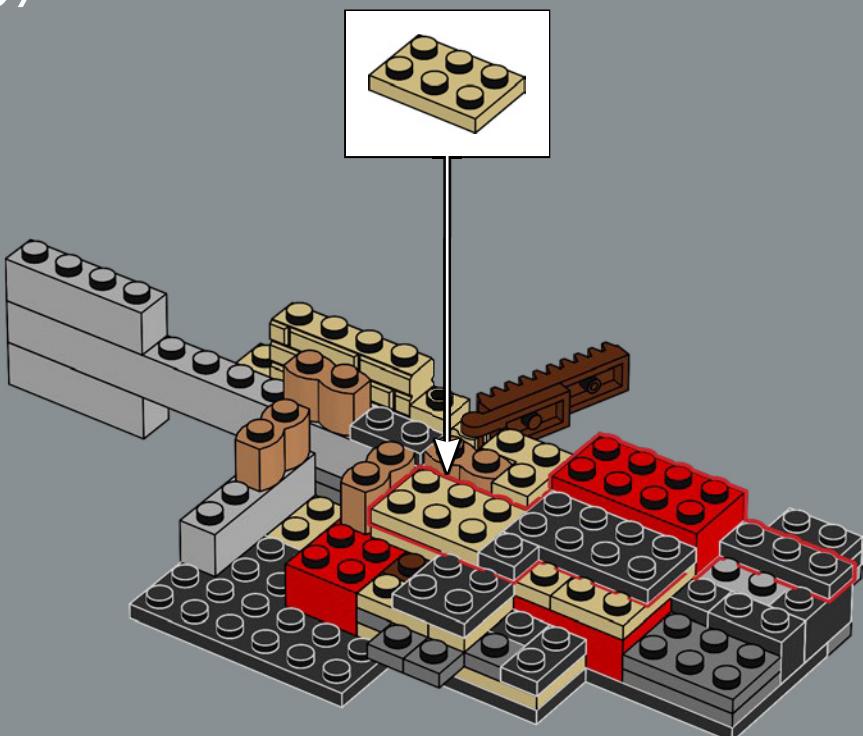


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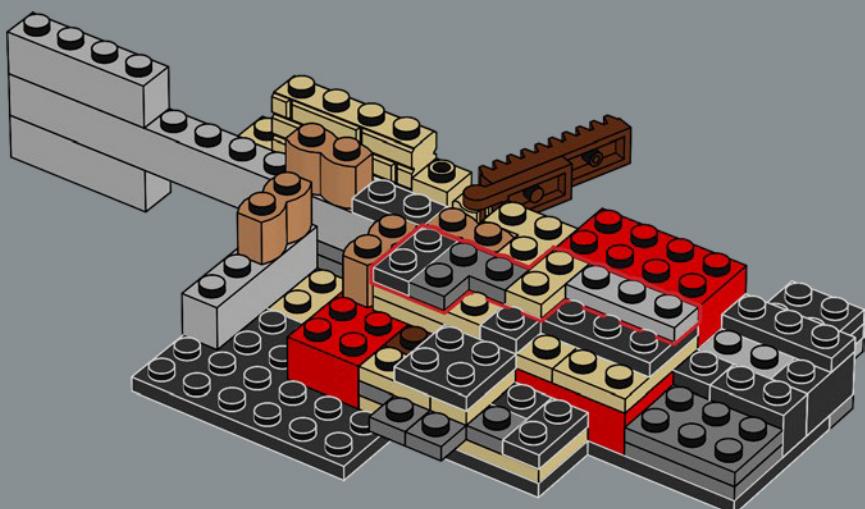


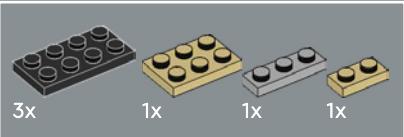


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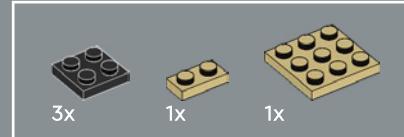
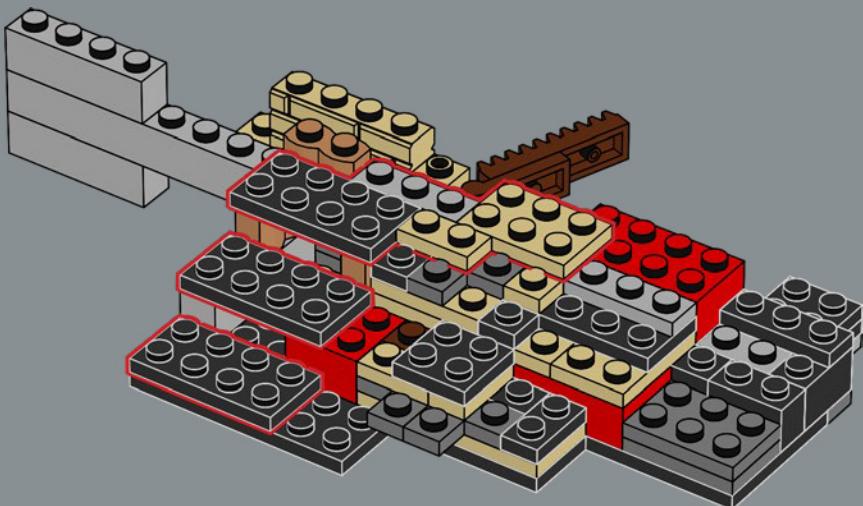


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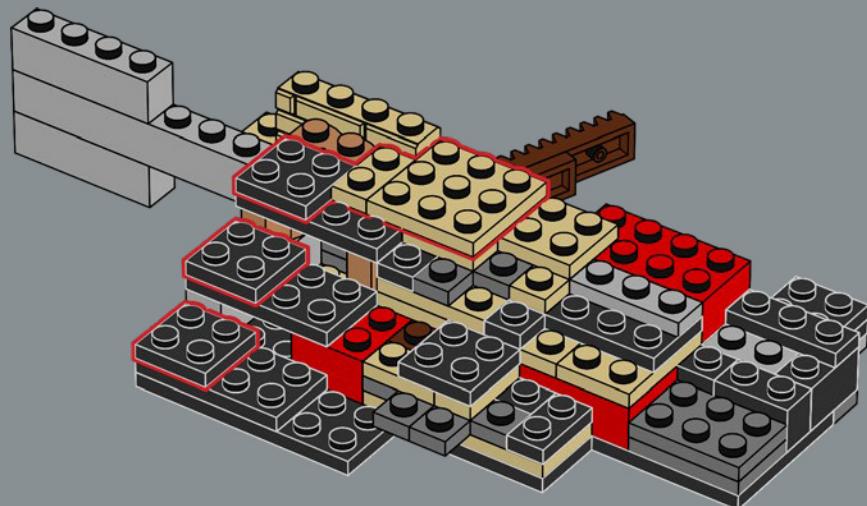


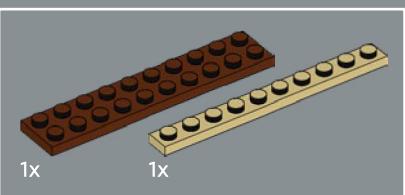


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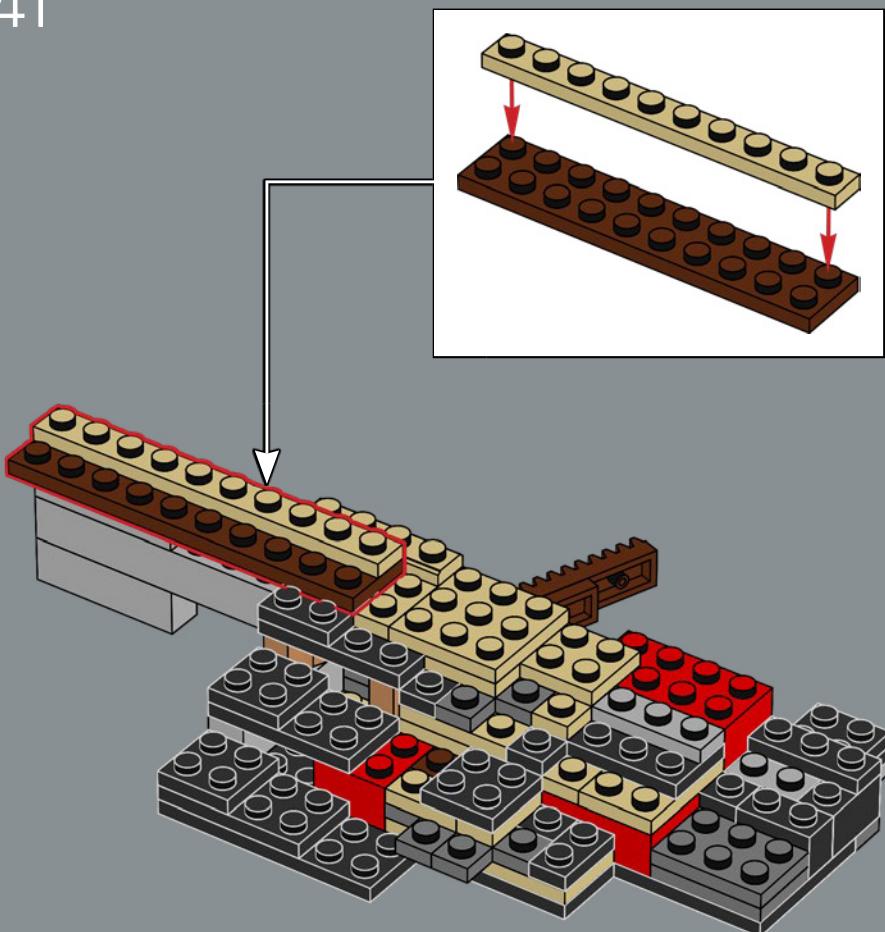


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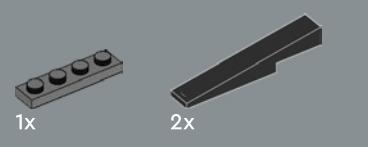


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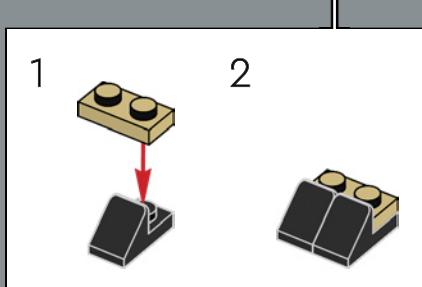
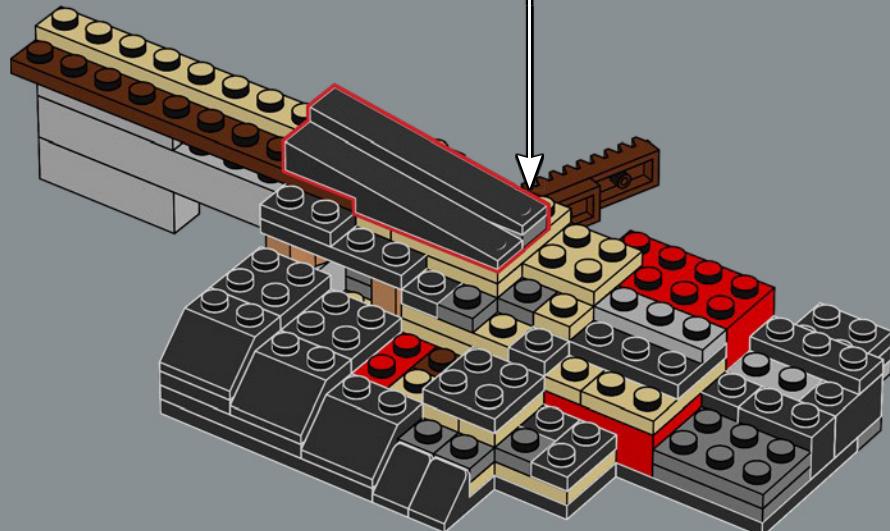




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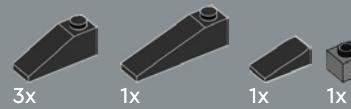
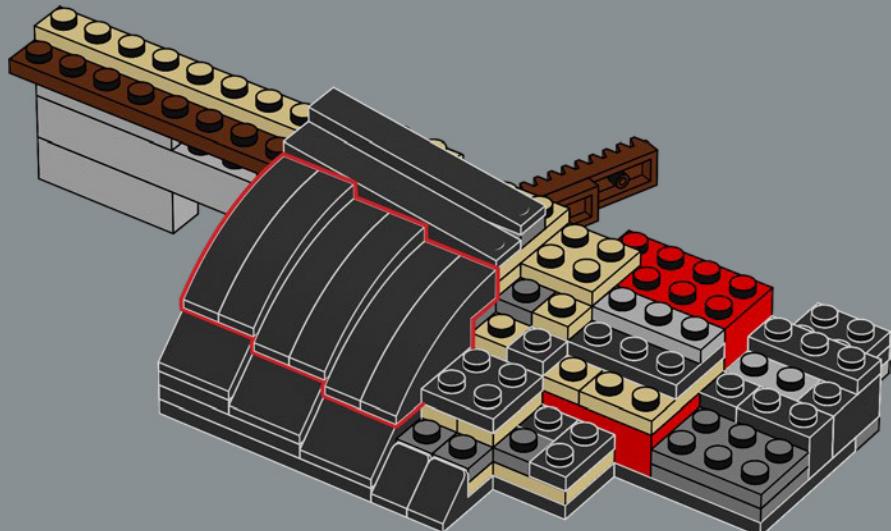


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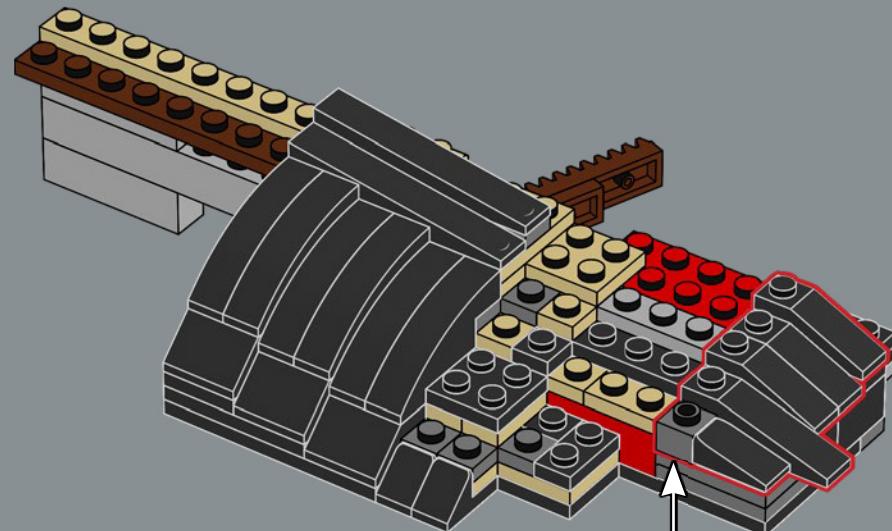




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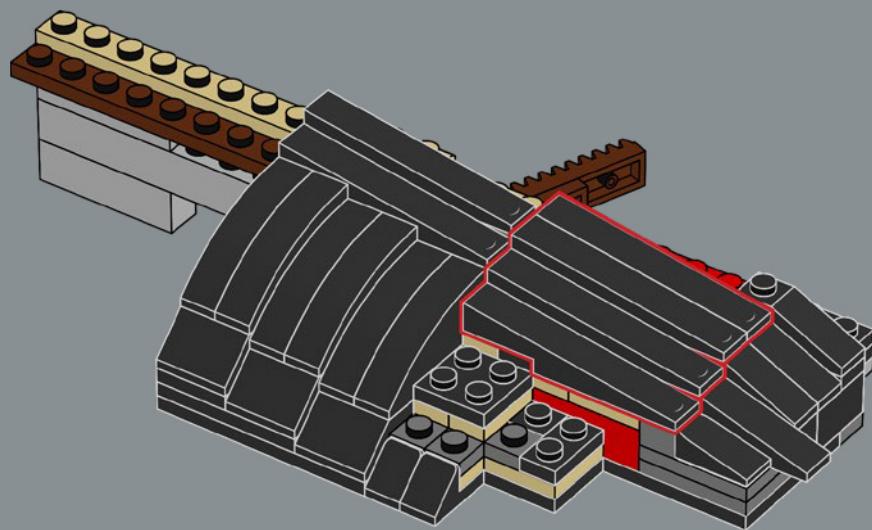
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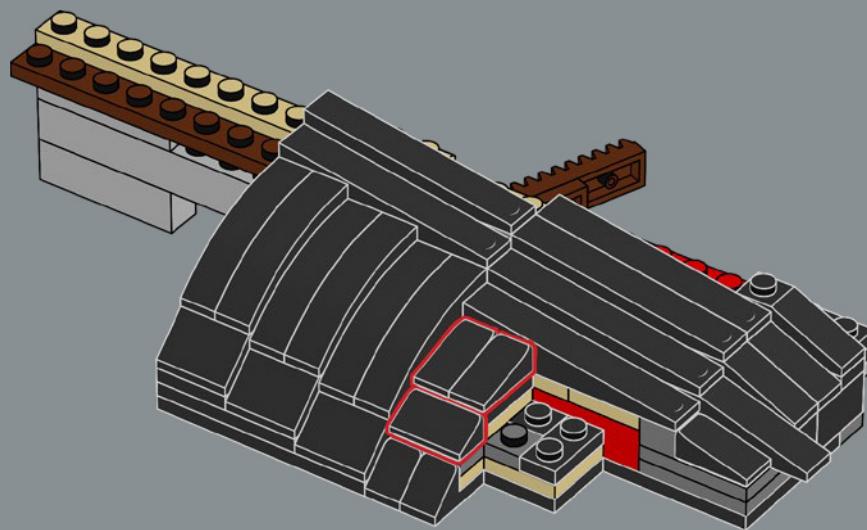


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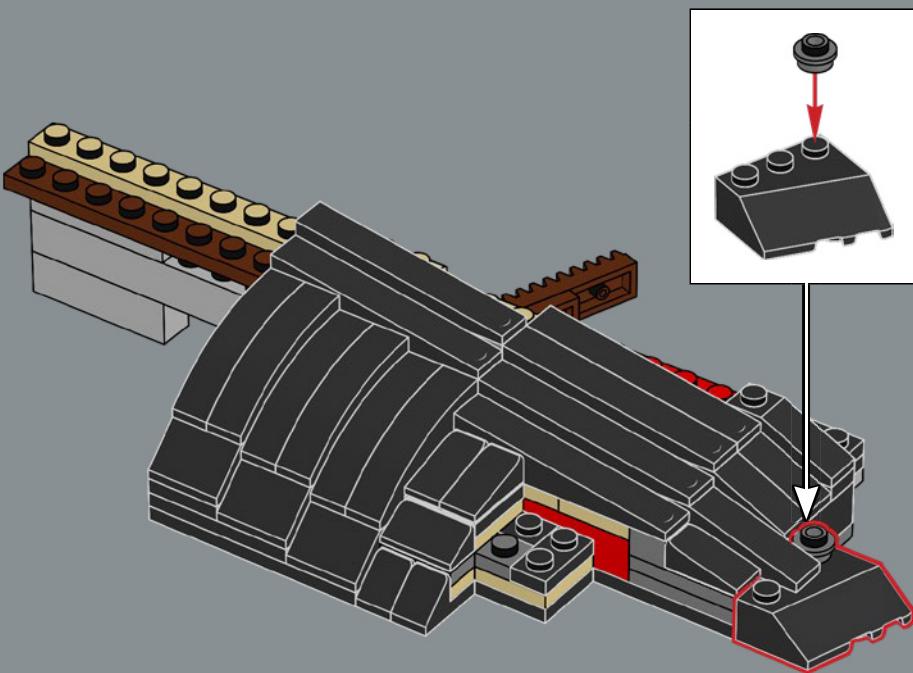


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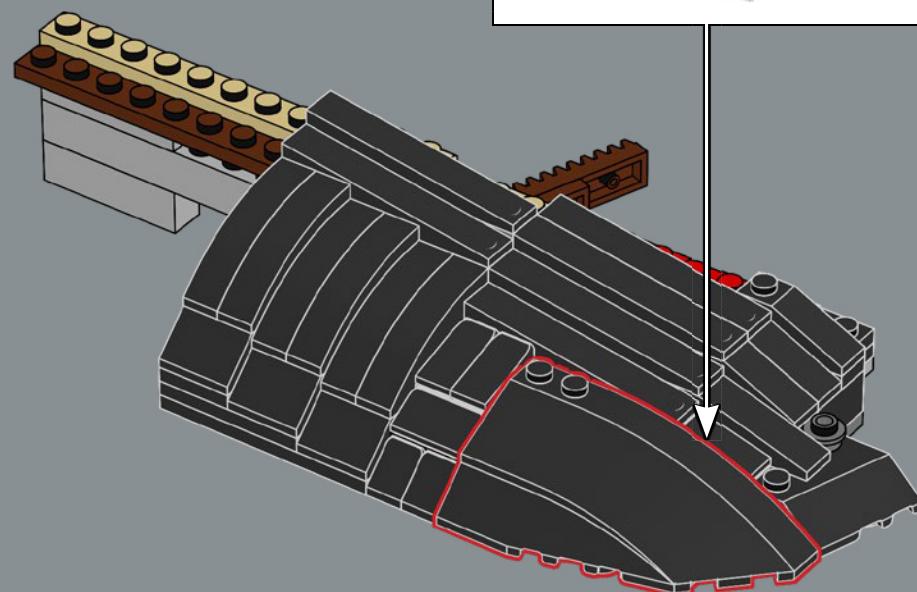




49



50





6x

3x

1x

51

1



2



3



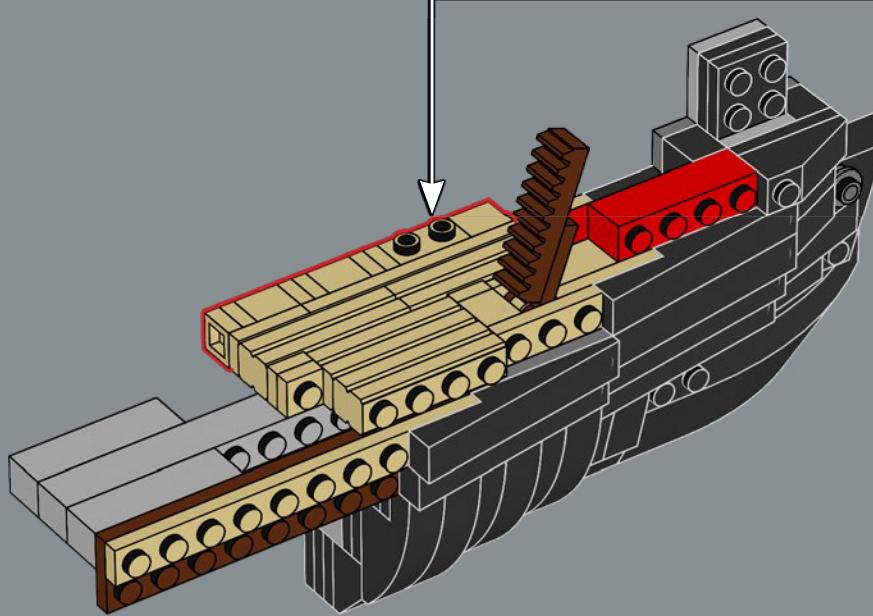
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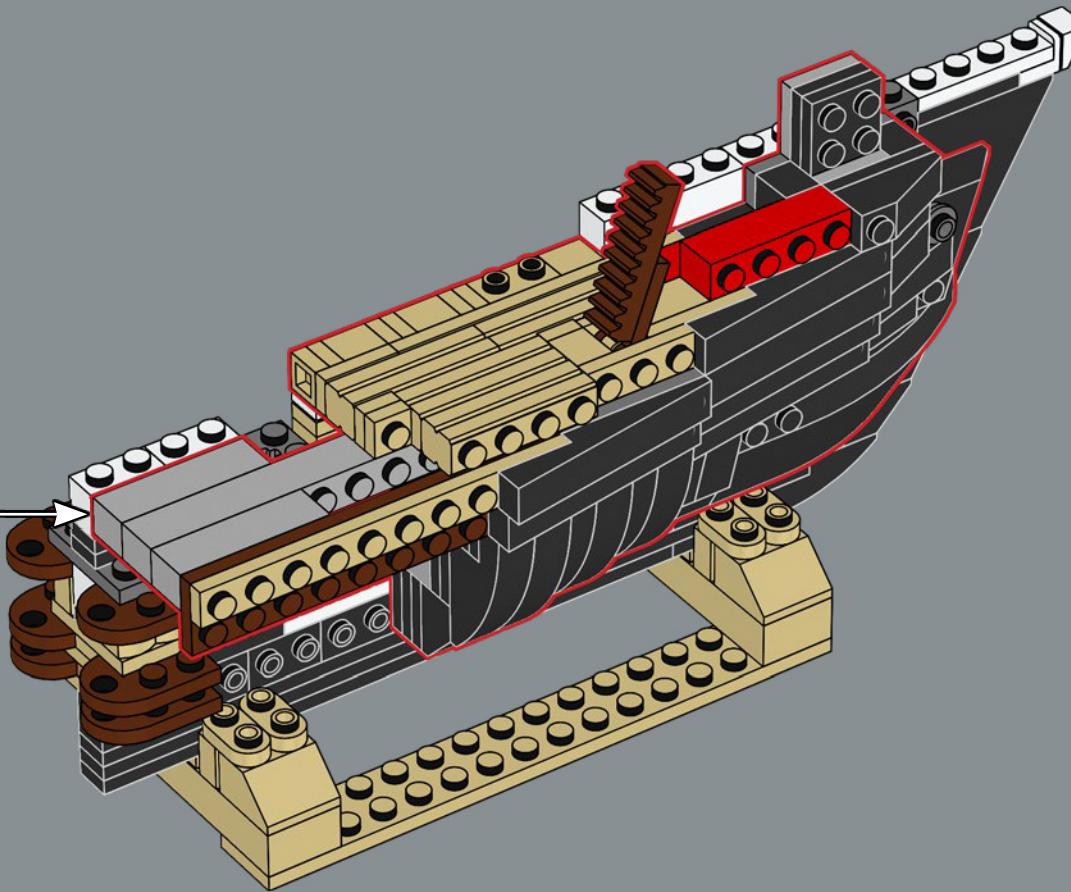
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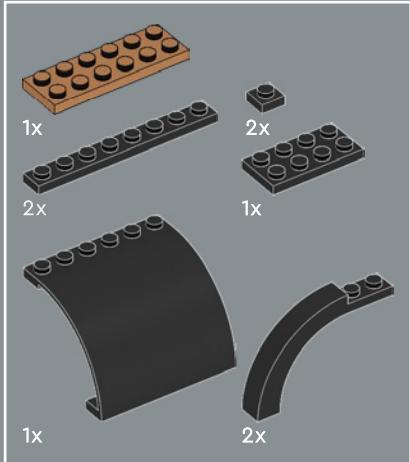


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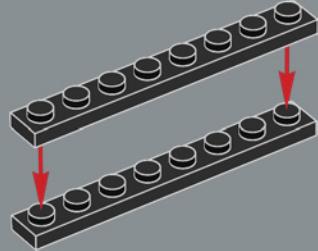
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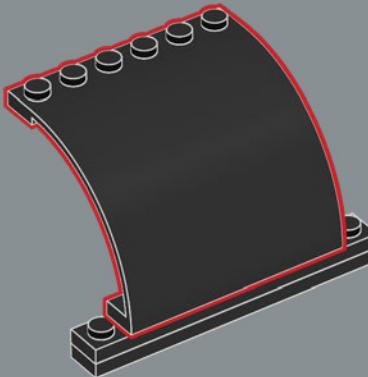


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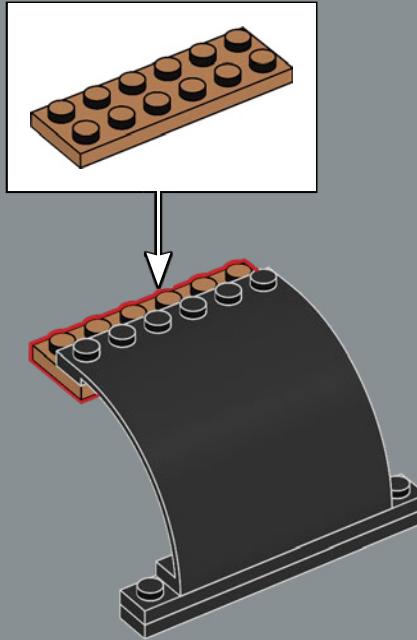
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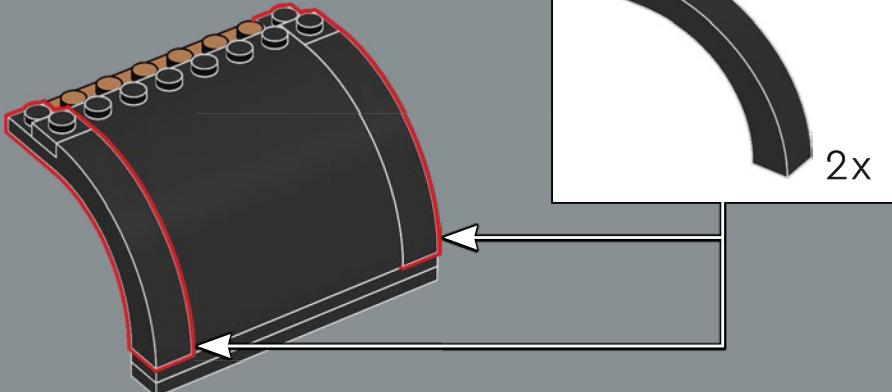
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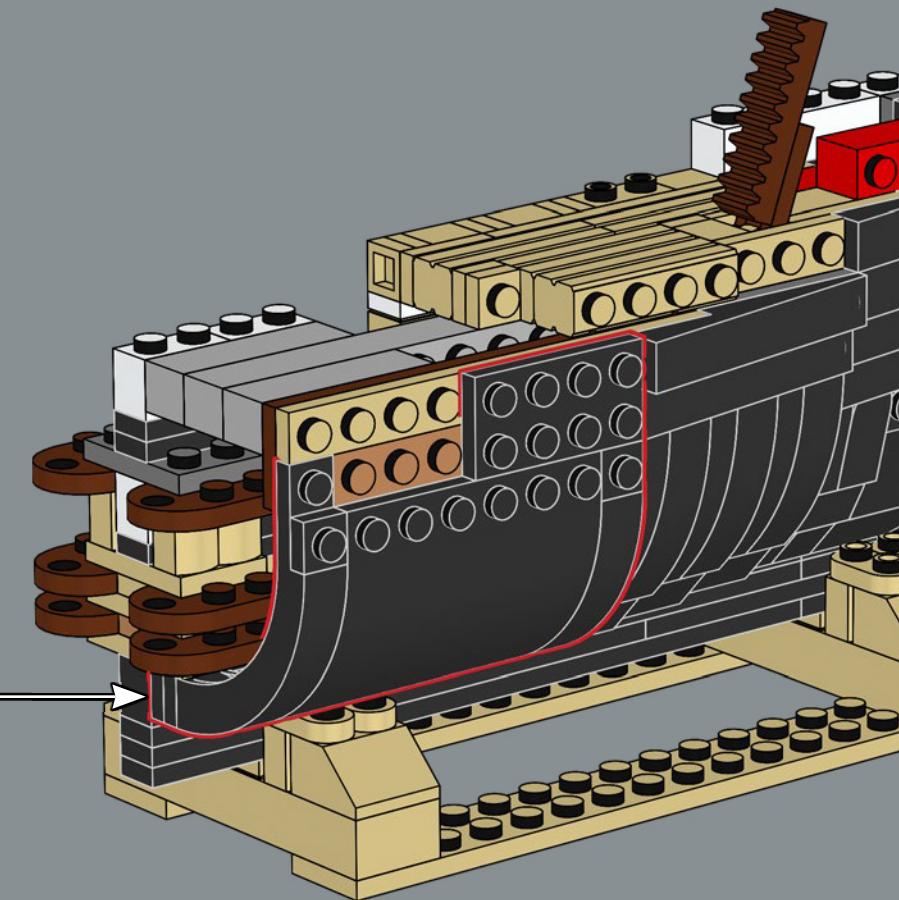
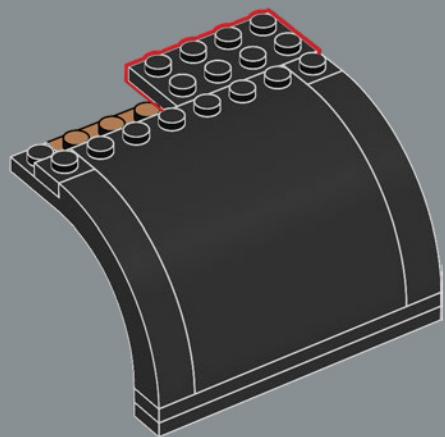
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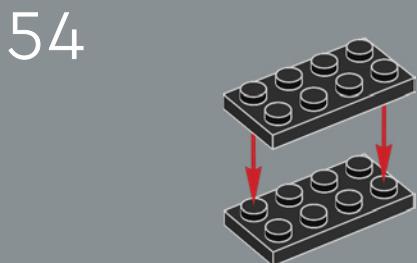
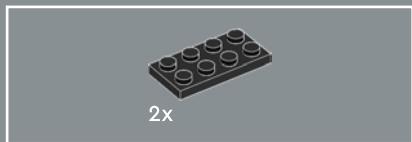
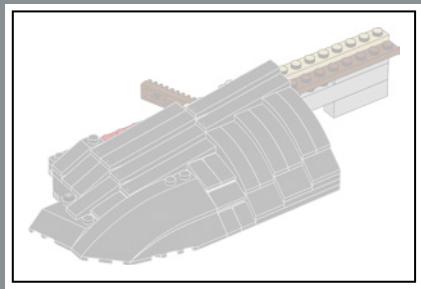


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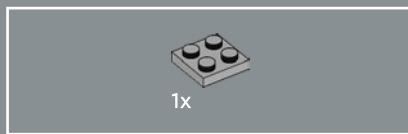


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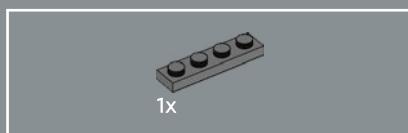
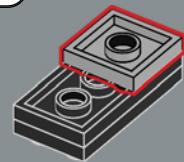
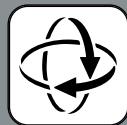




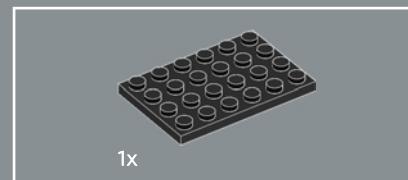
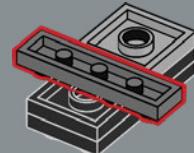
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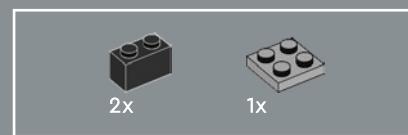
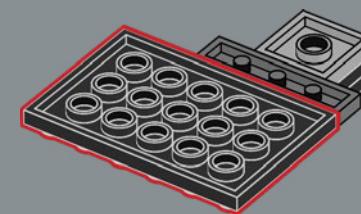
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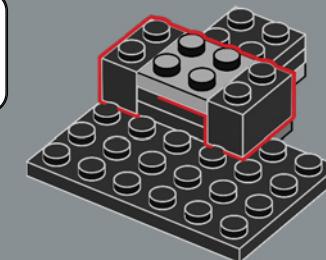
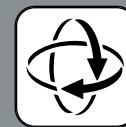
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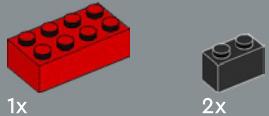


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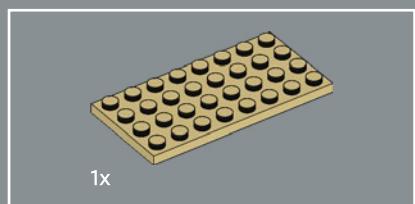
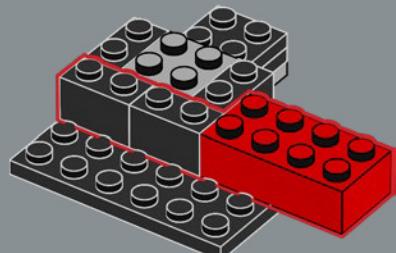


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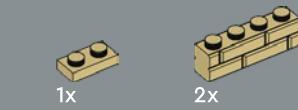
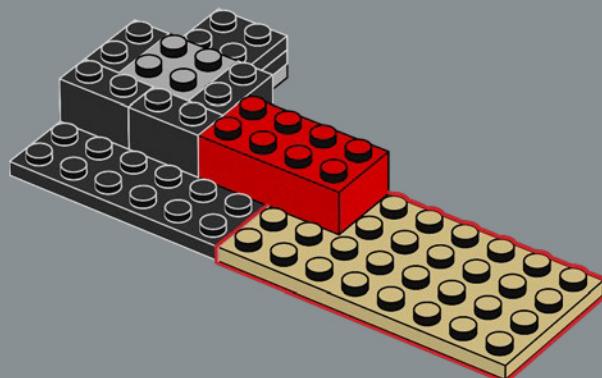




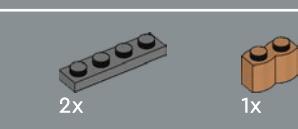
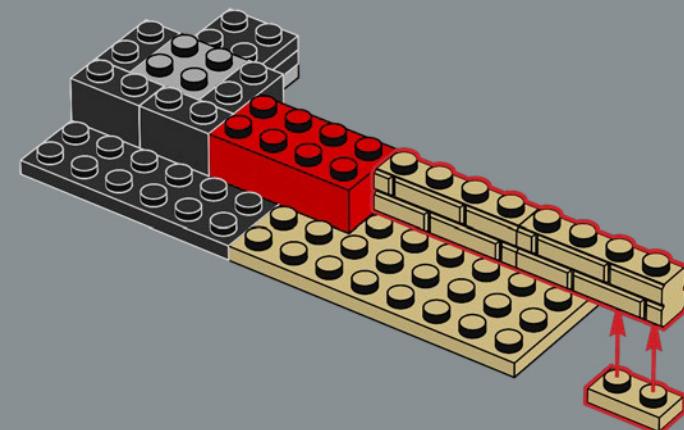
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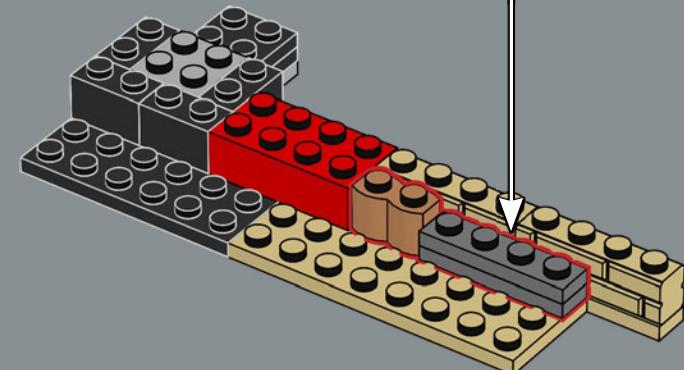
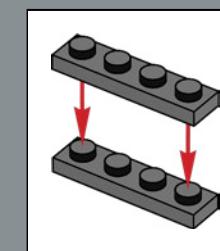
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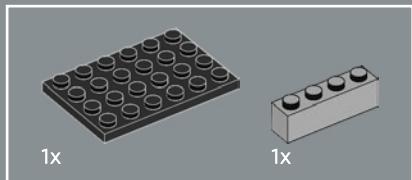


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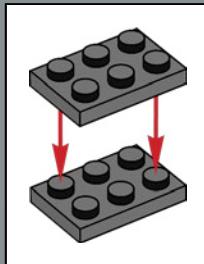
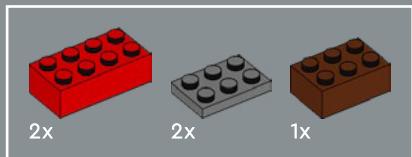
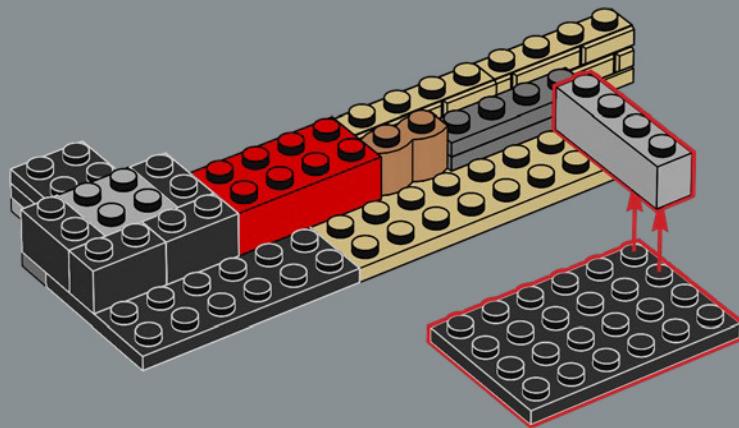


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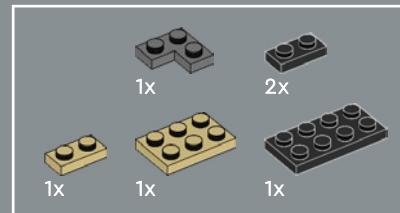
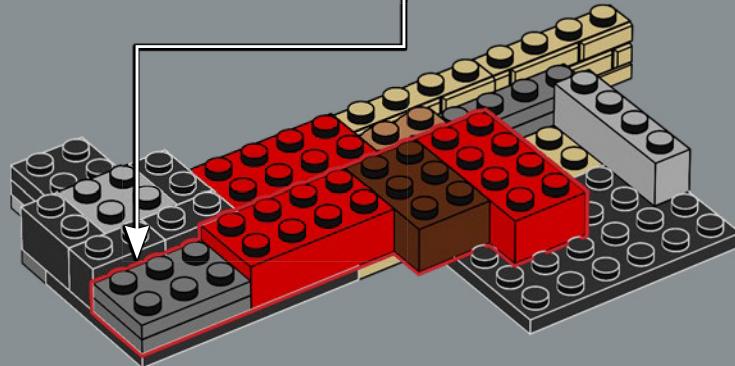




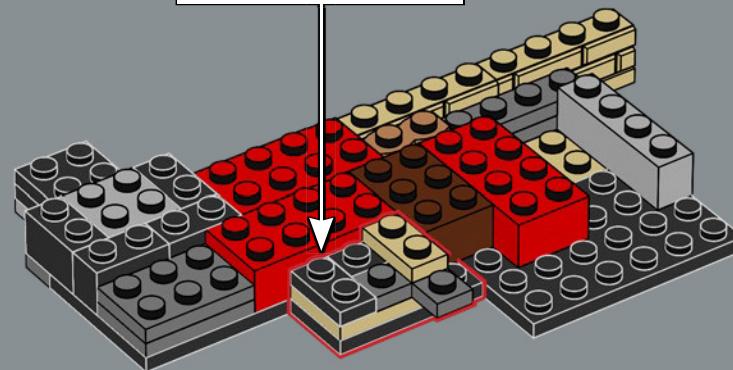
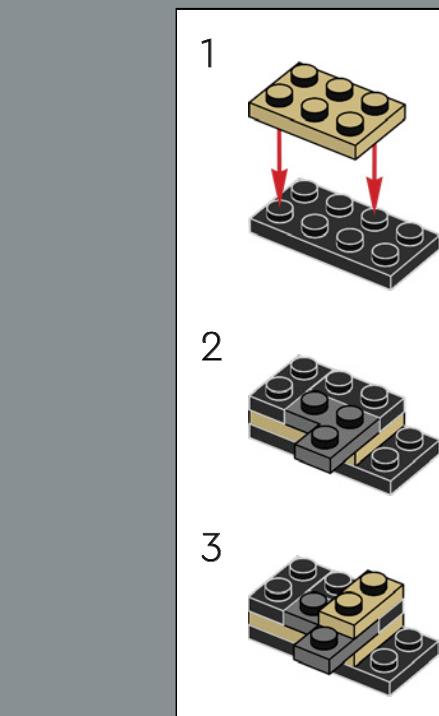
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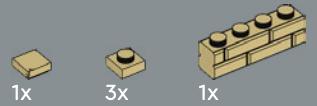
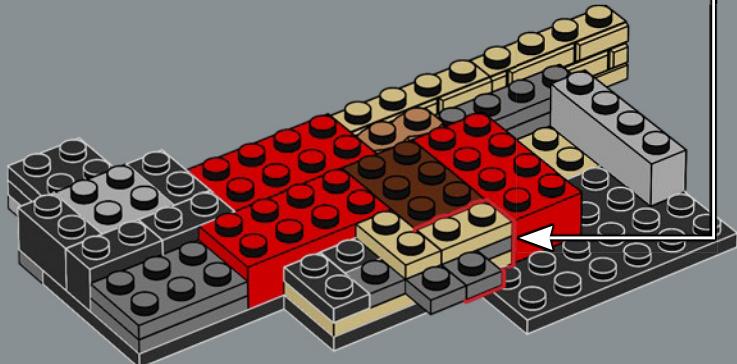
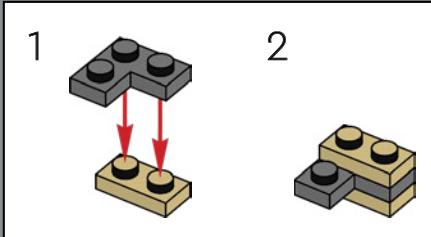


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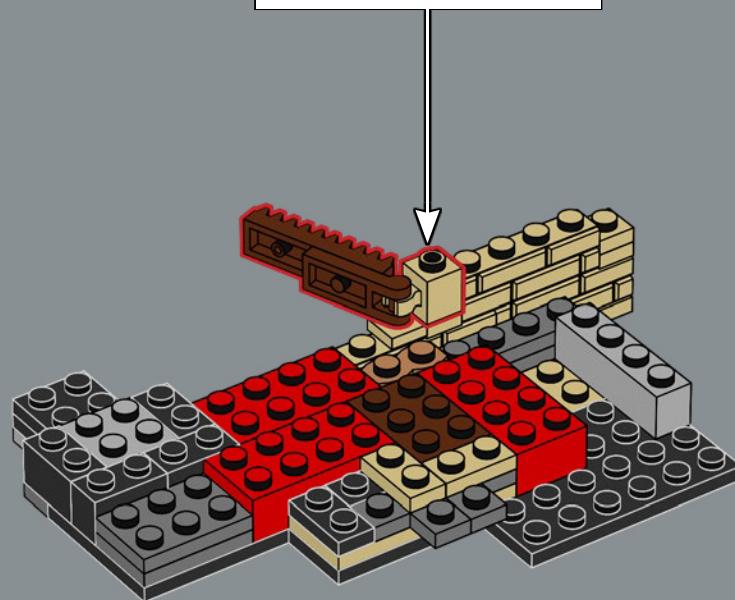
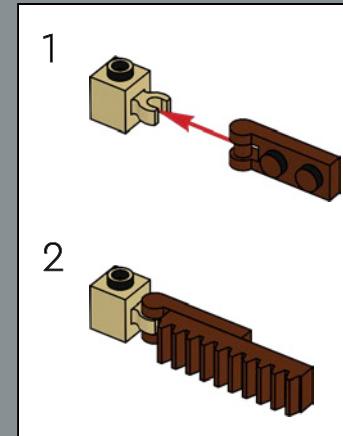
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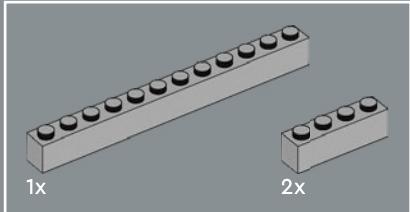


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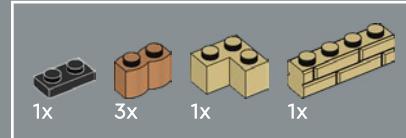
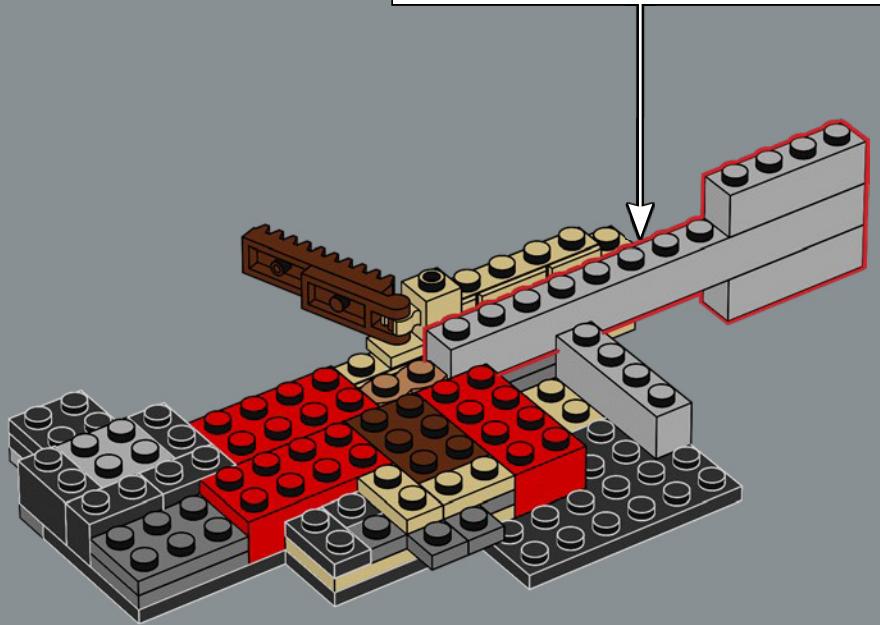
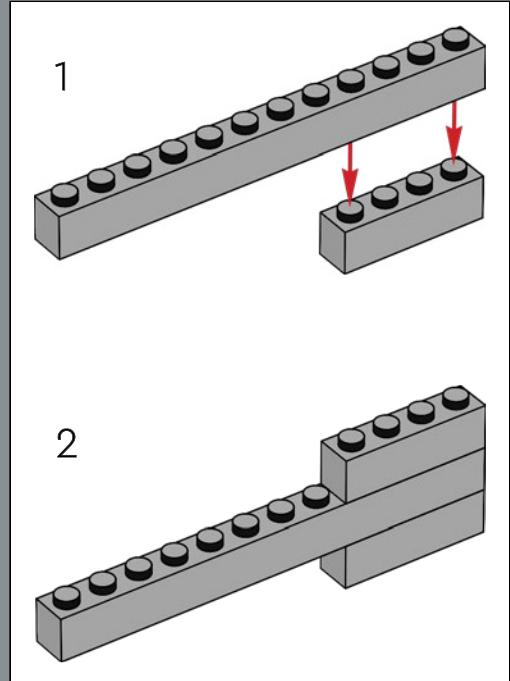


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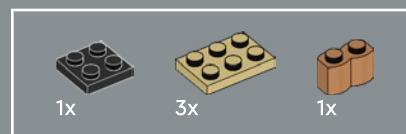
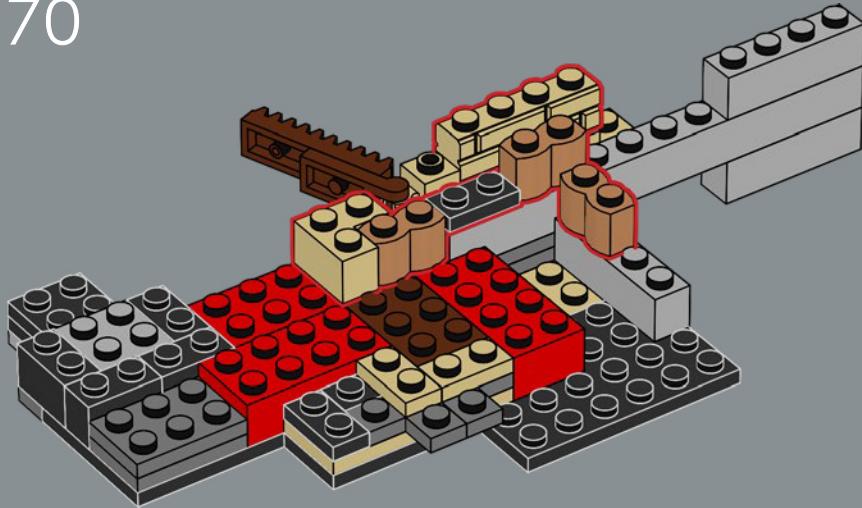




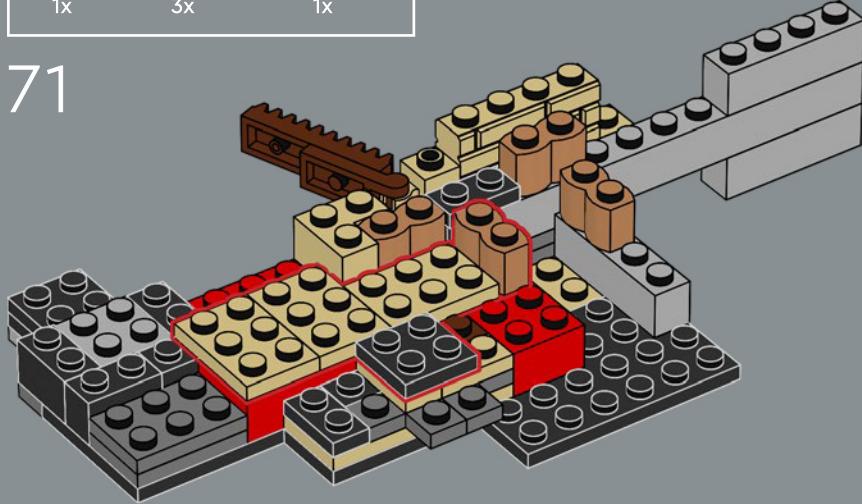
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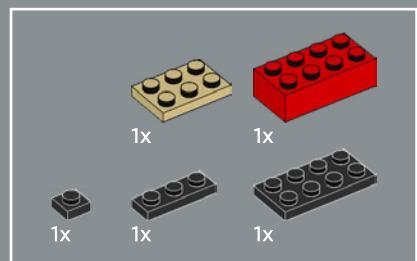


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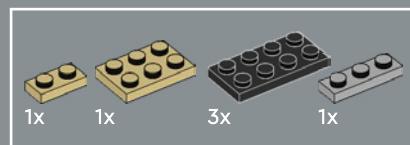
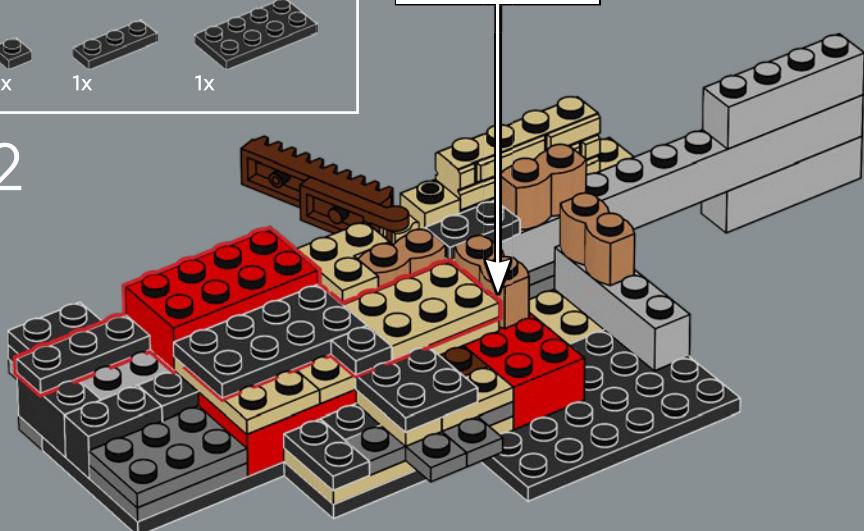


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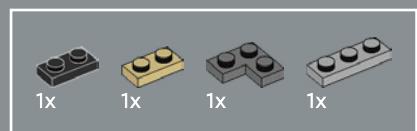
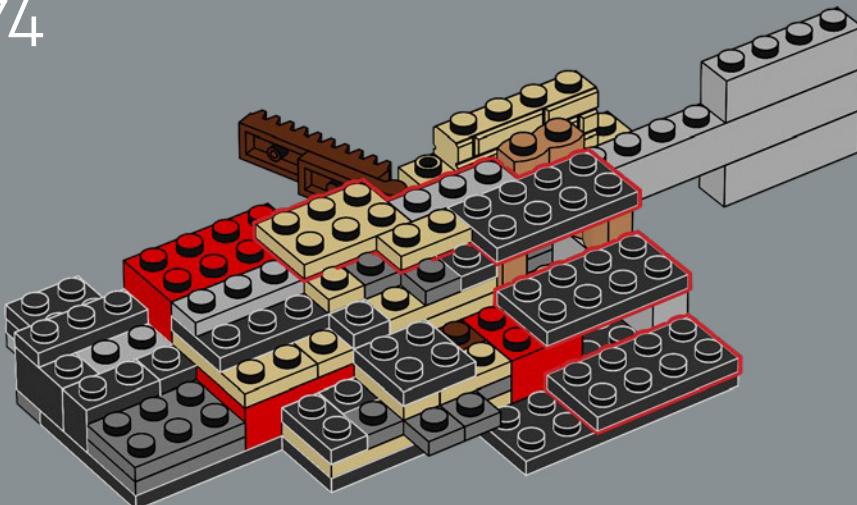




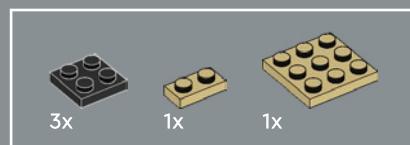
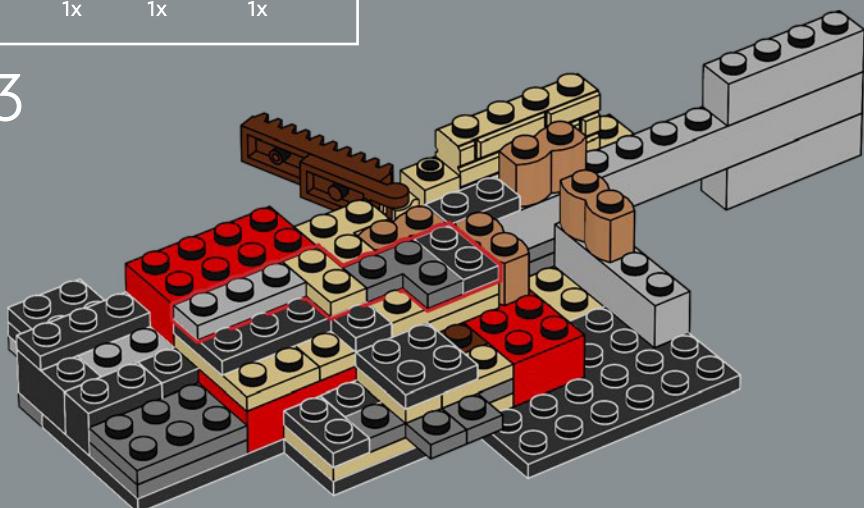
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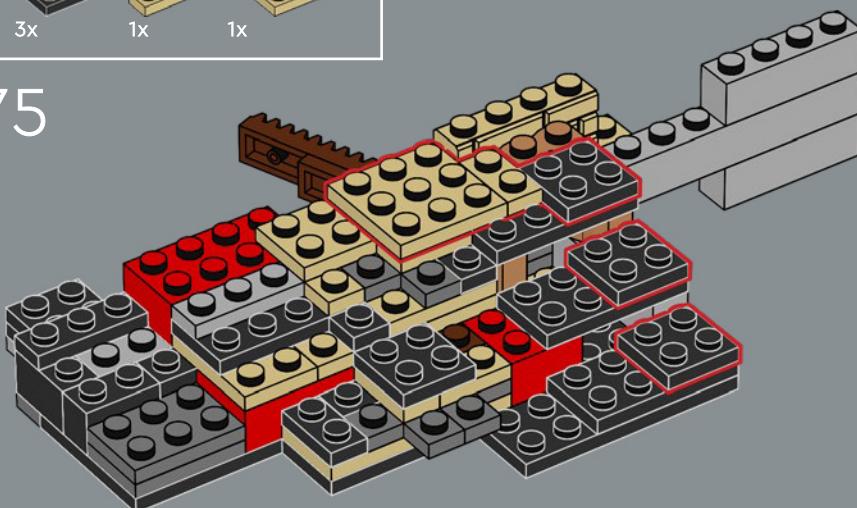
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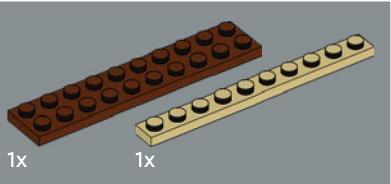


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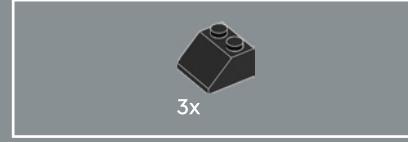
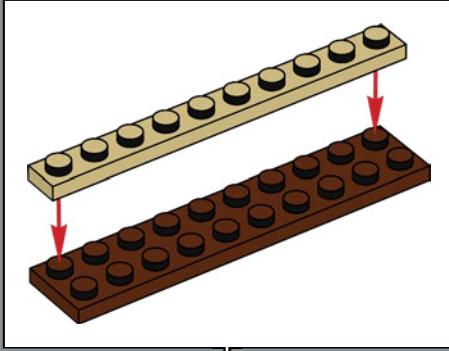
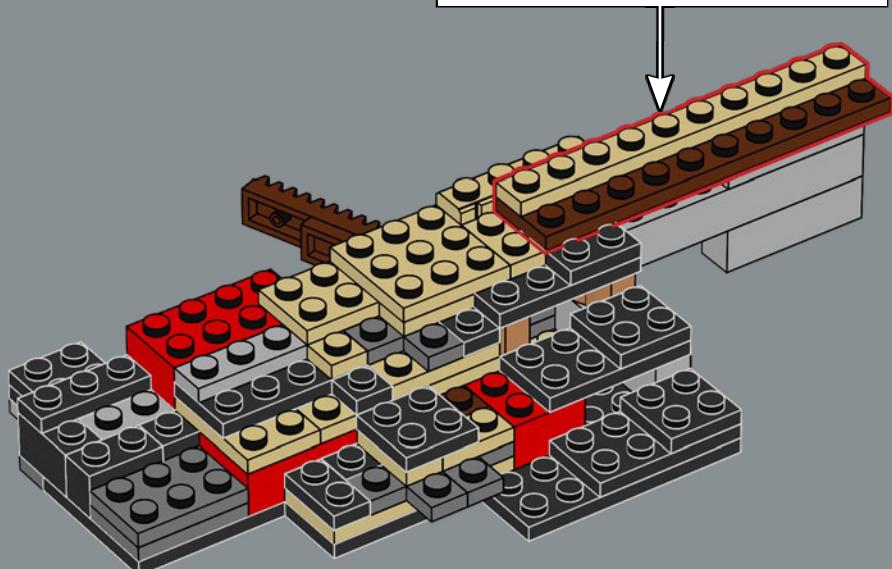


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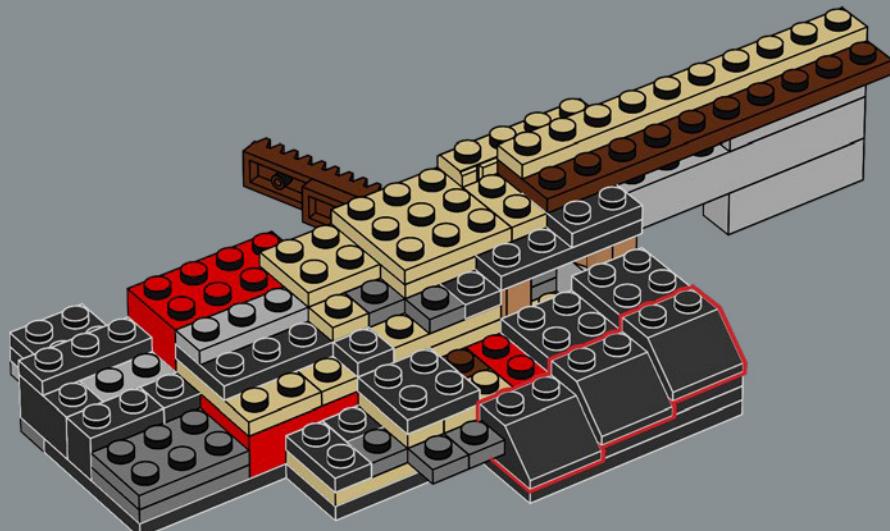




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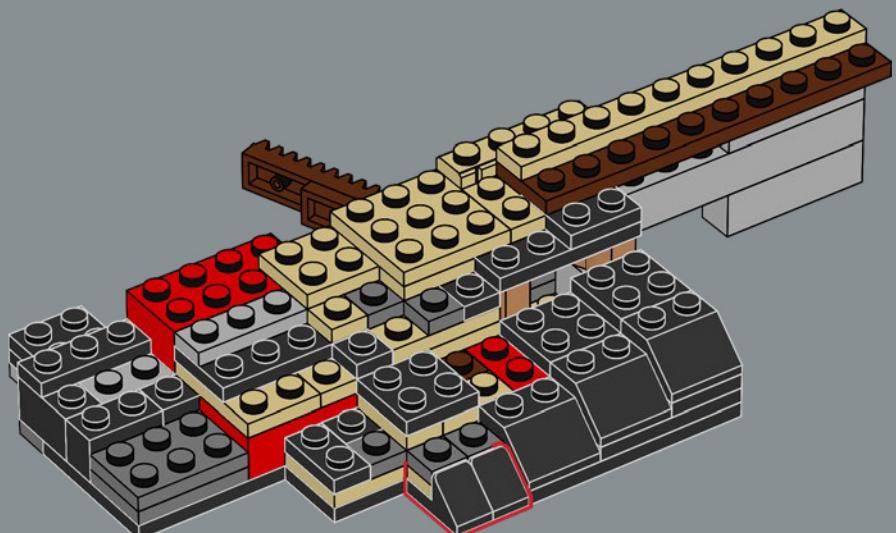


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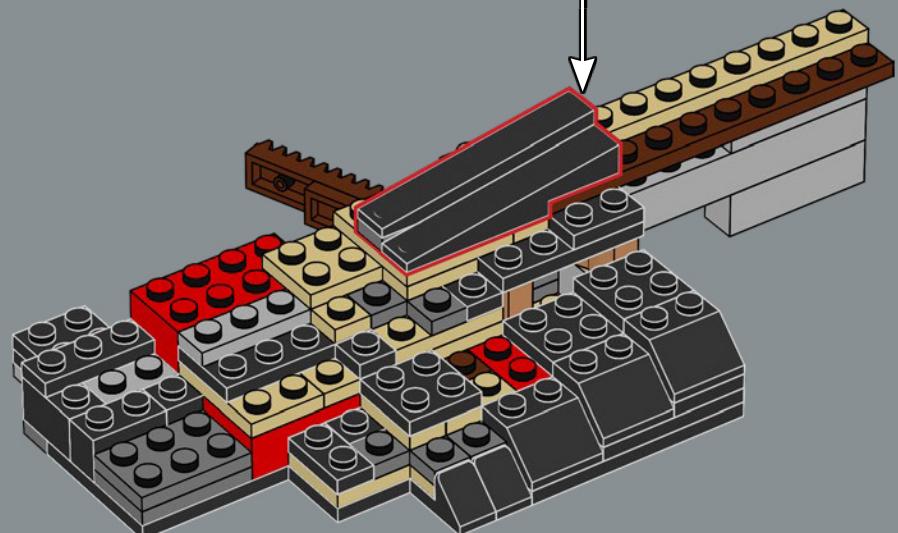
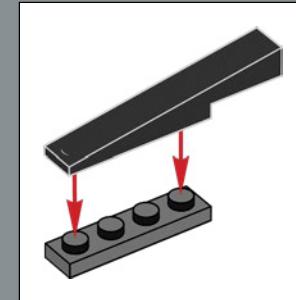
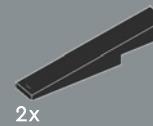
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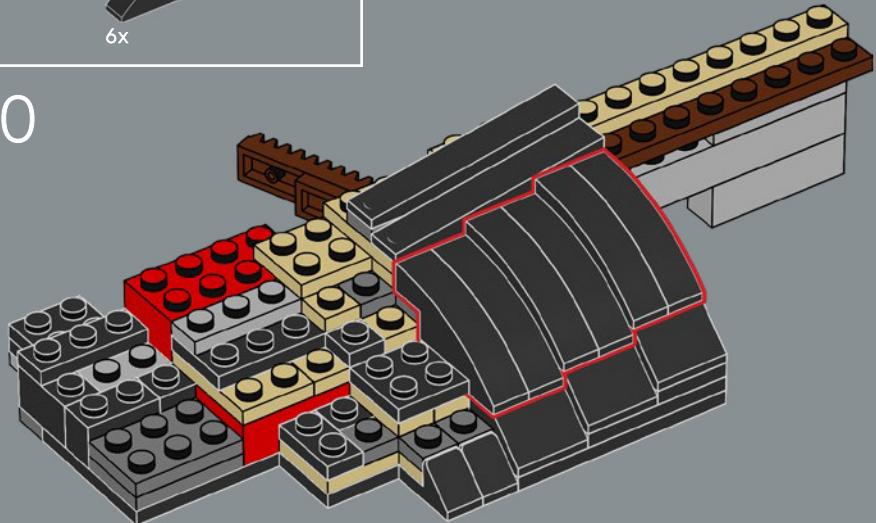


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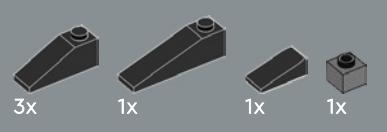
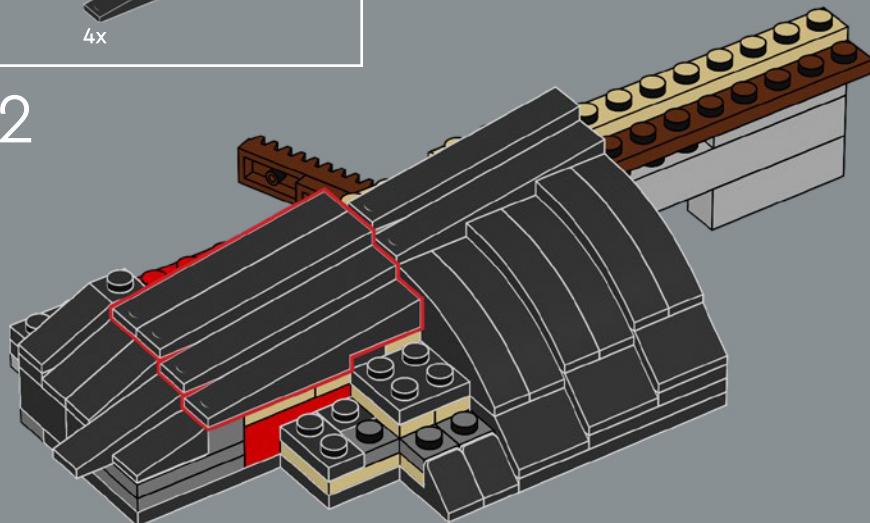




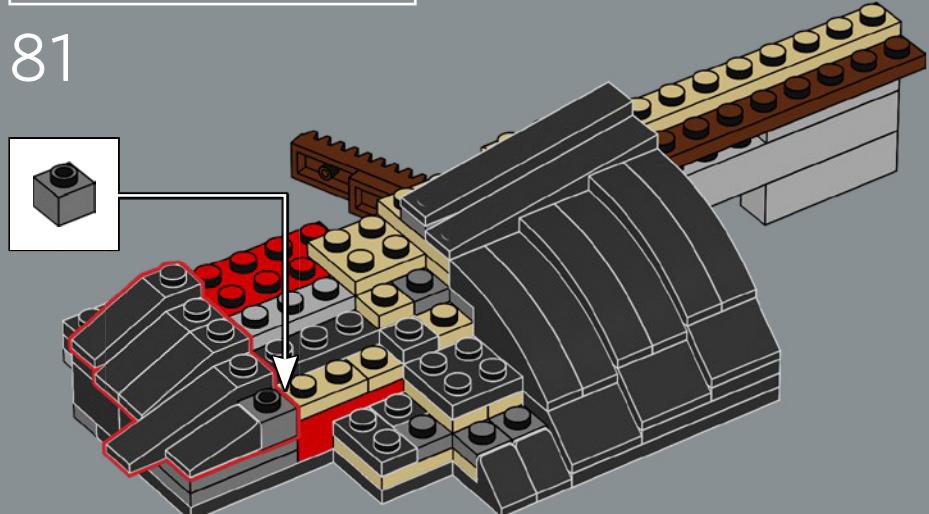
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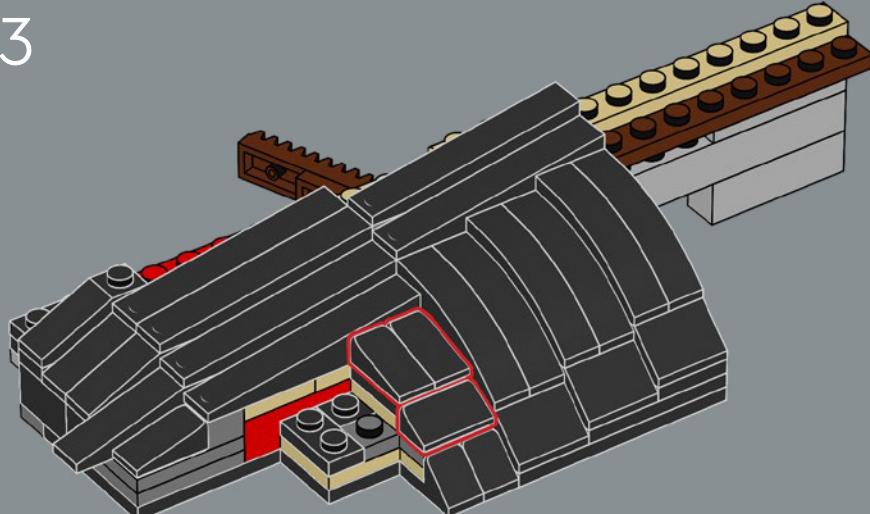
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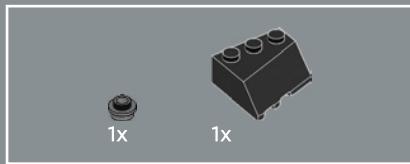


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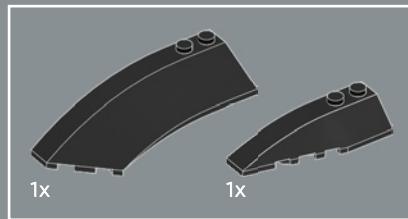
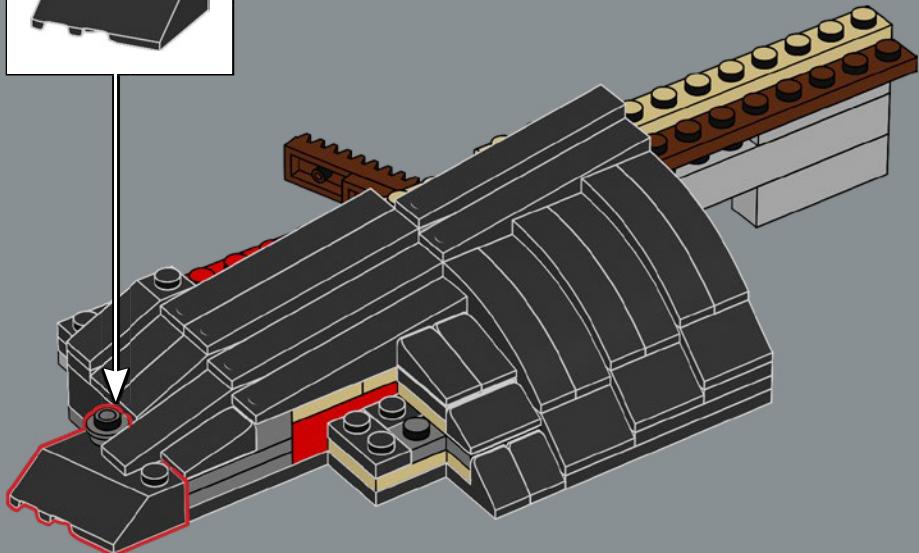
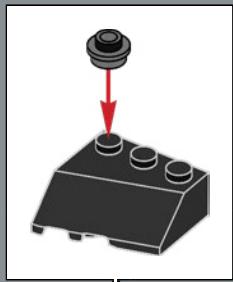


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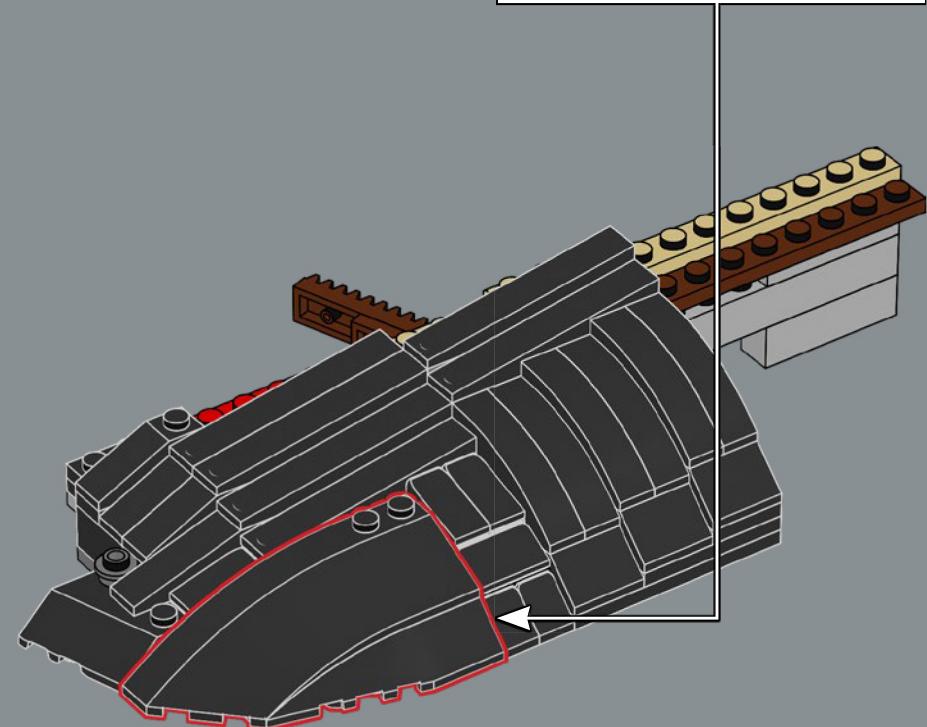




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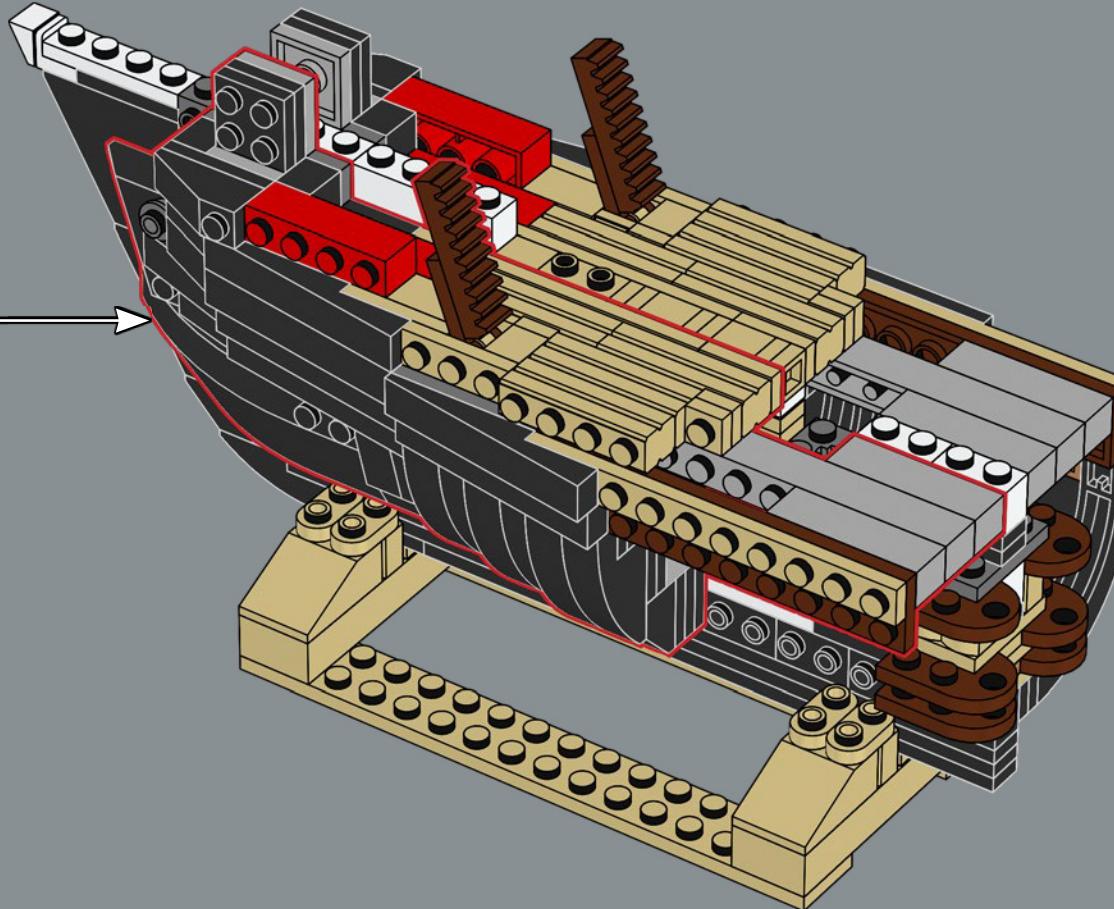
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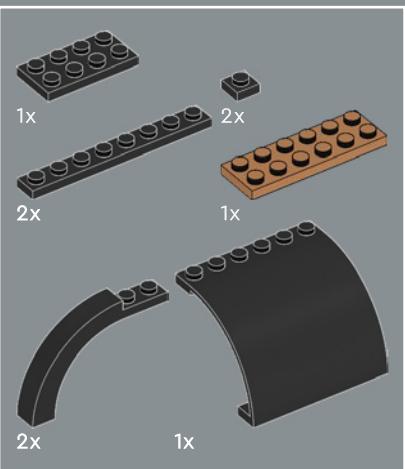
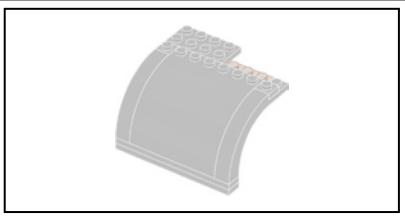




Brown LEGO® Technic 1x4 toothed bar gear rack elements make for nice little wooden ladders.

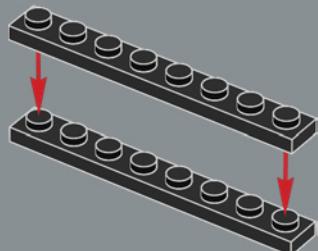
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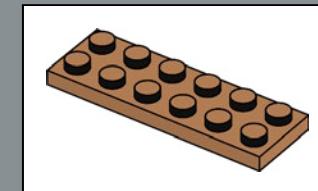
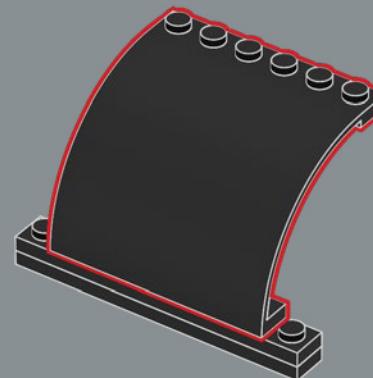


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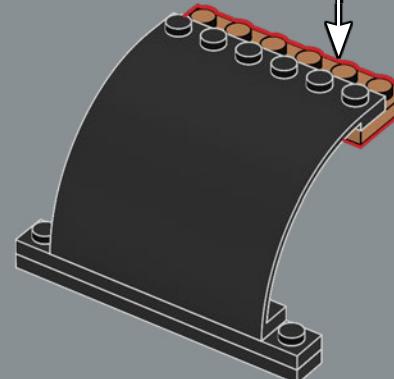
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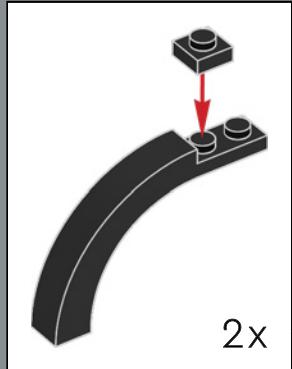


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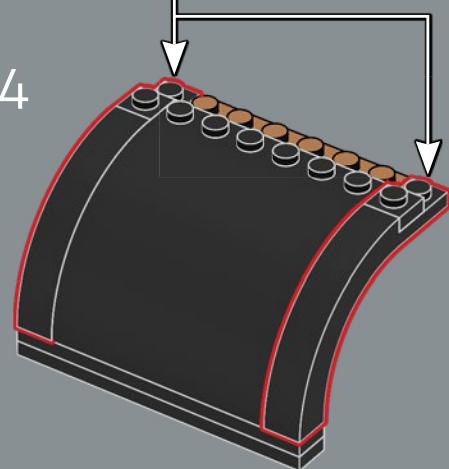


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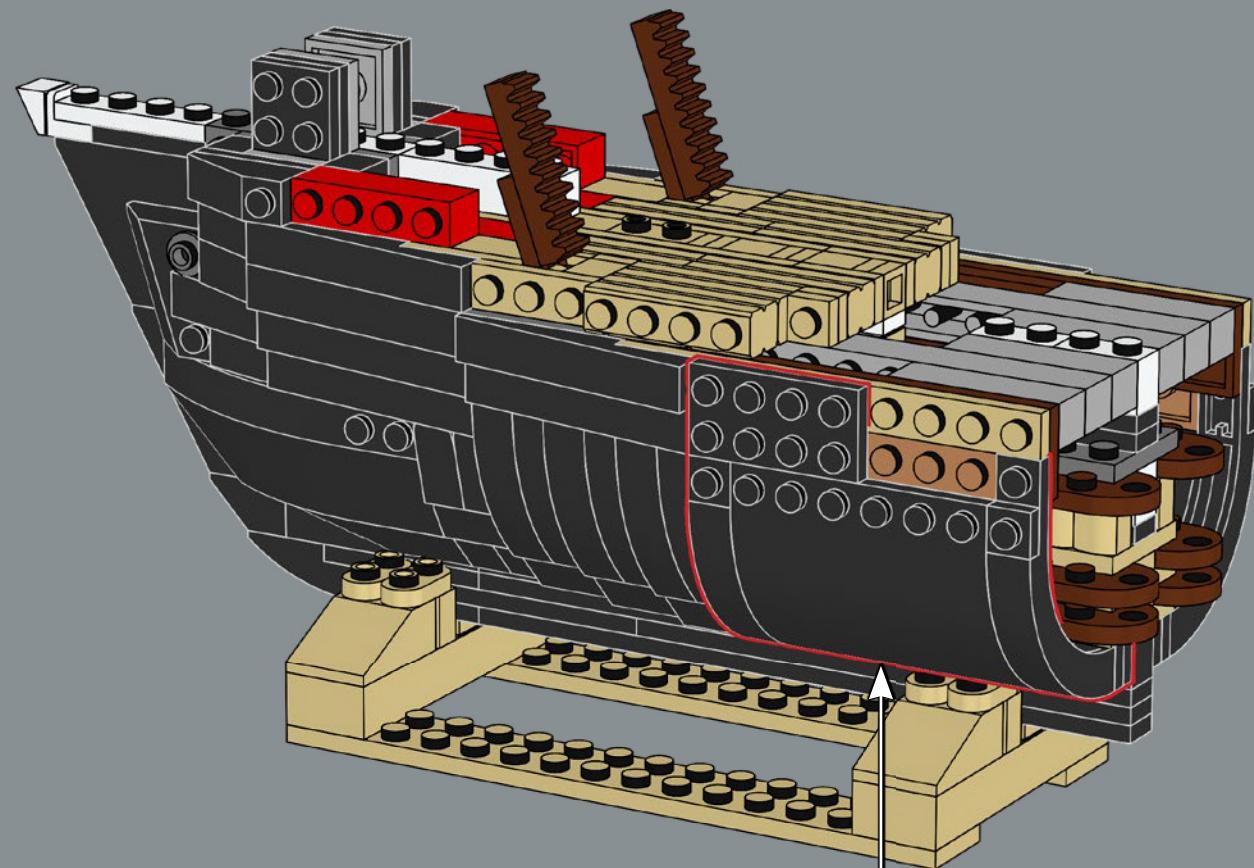
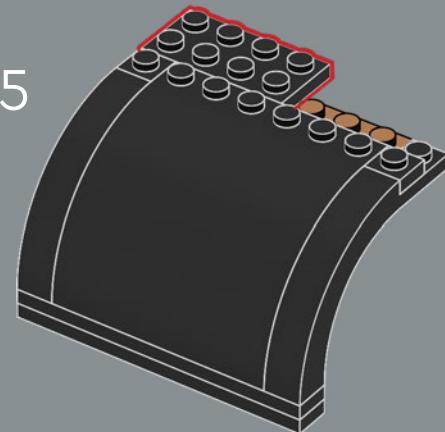




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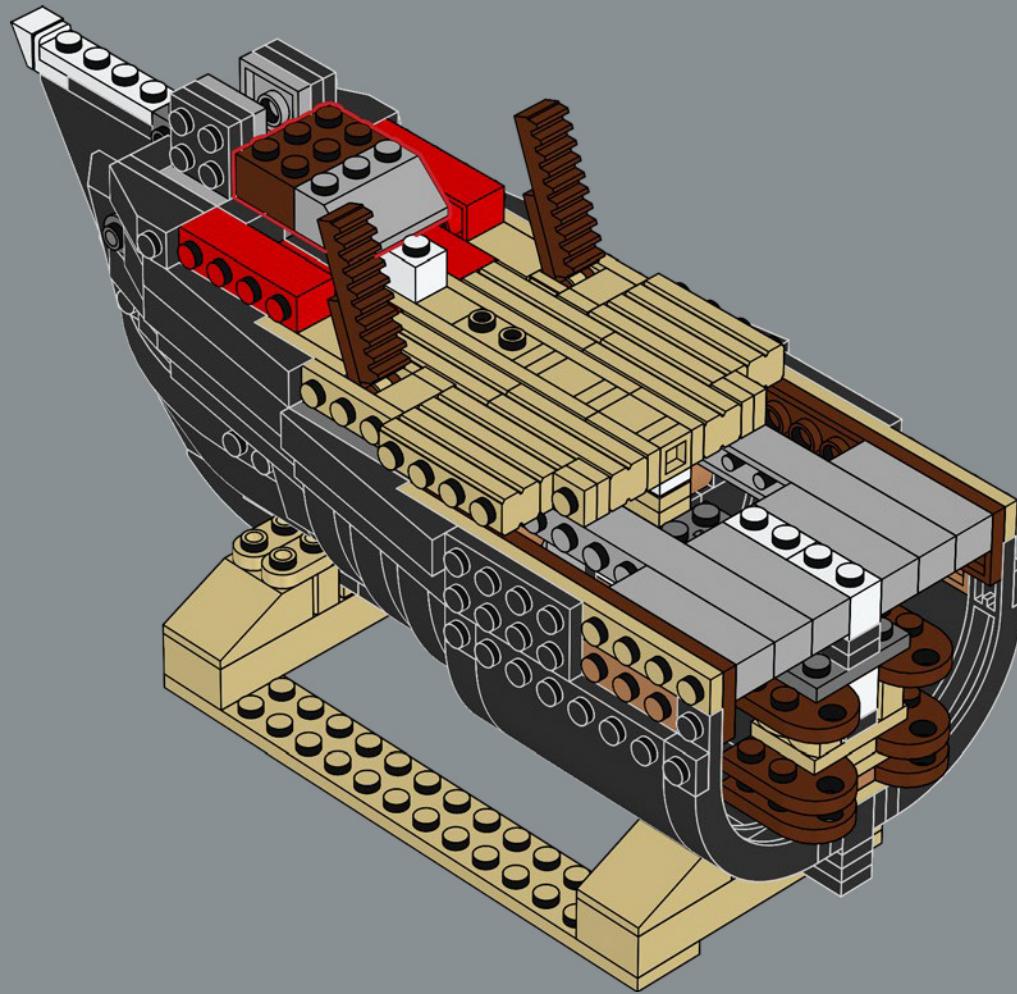


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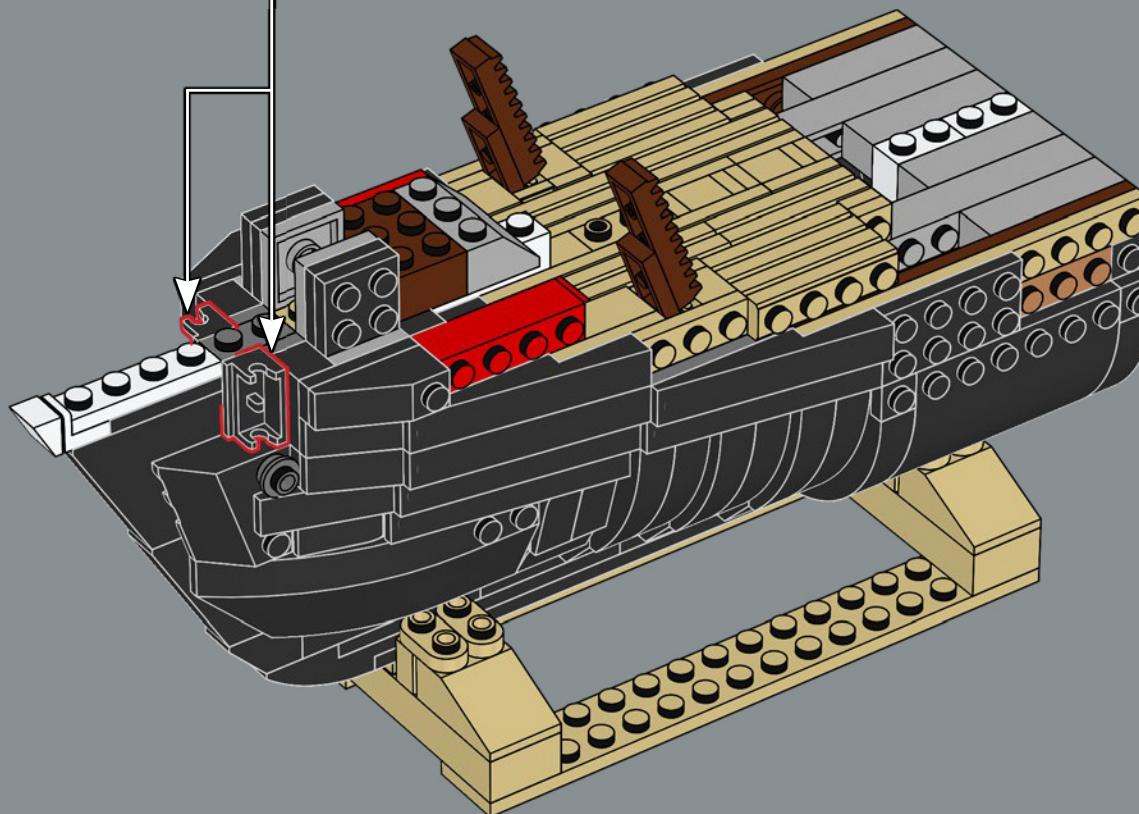
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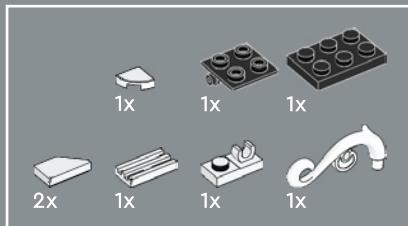




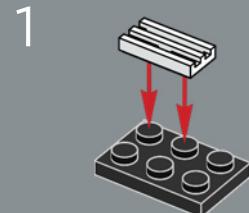
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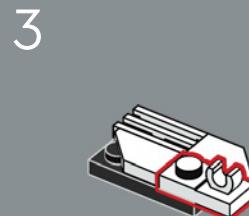
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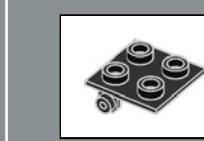
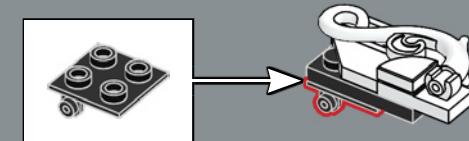
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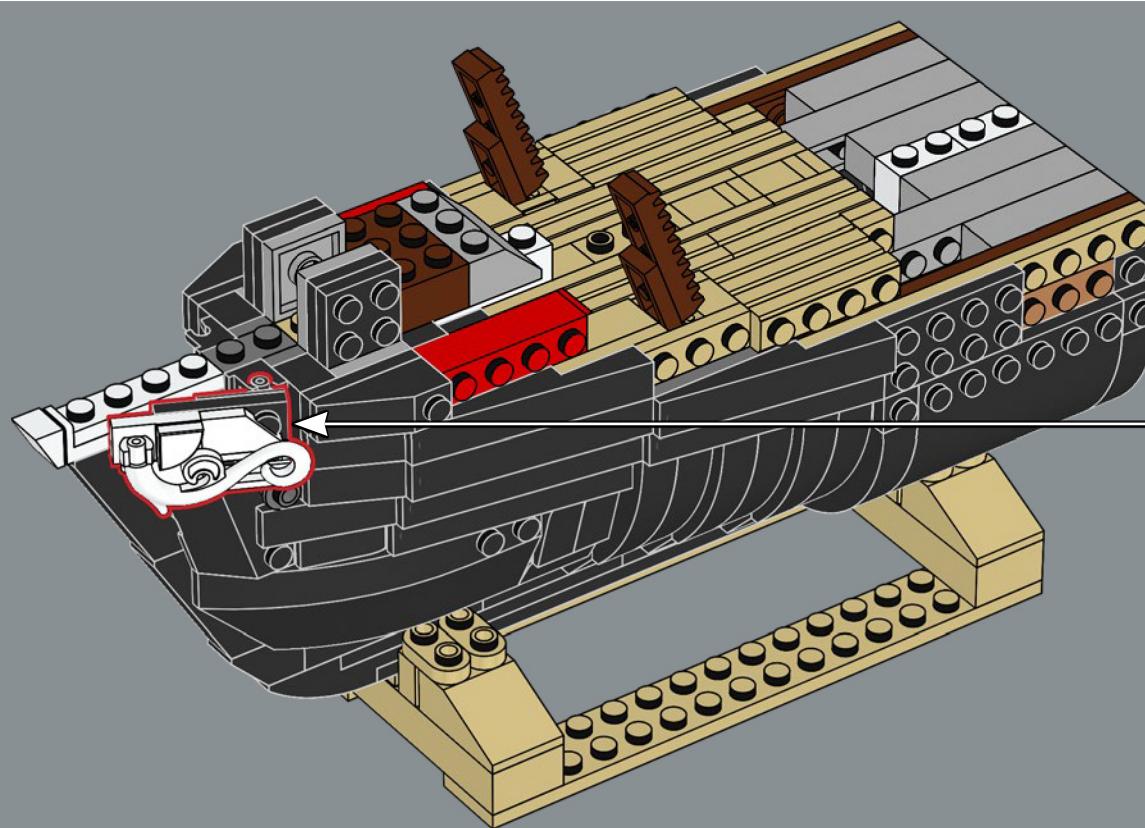
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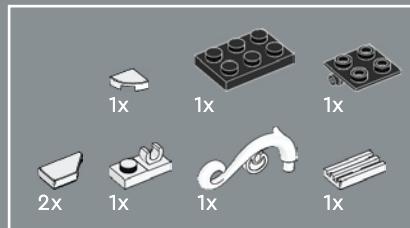


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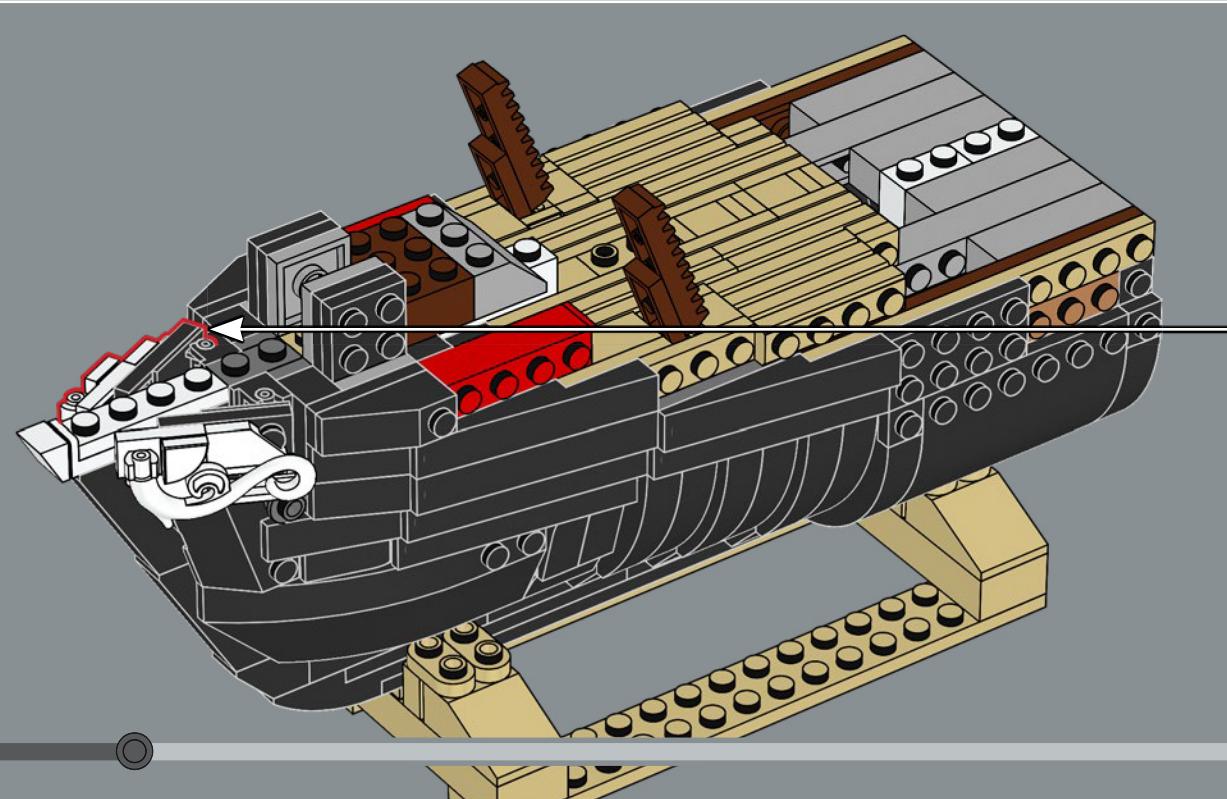
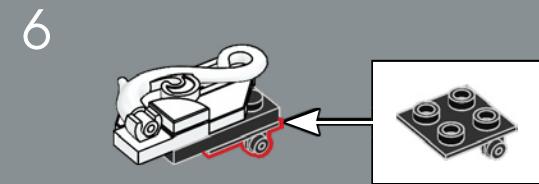
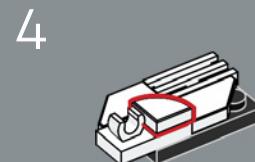
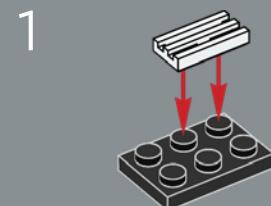


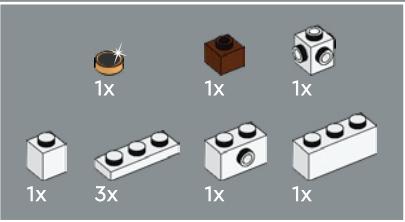
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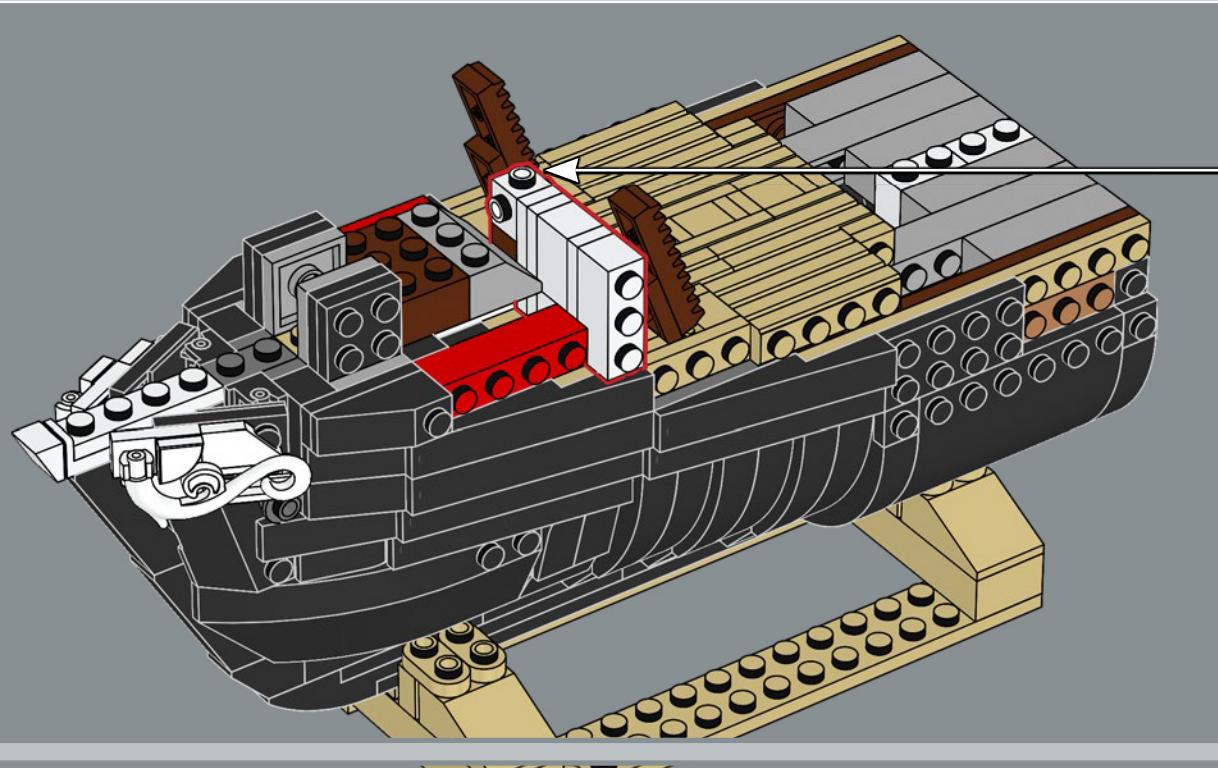
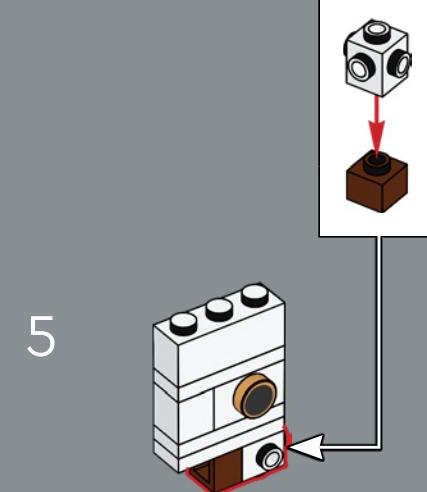
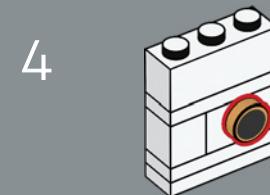
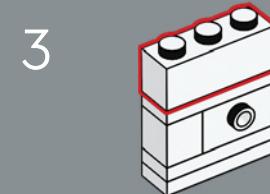
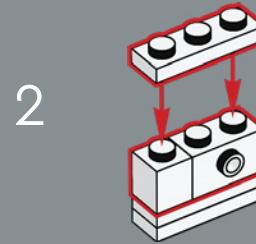
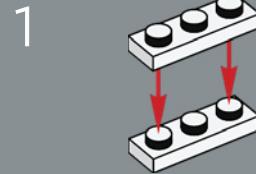


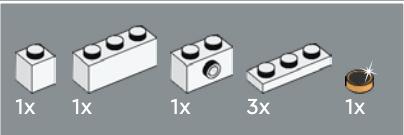
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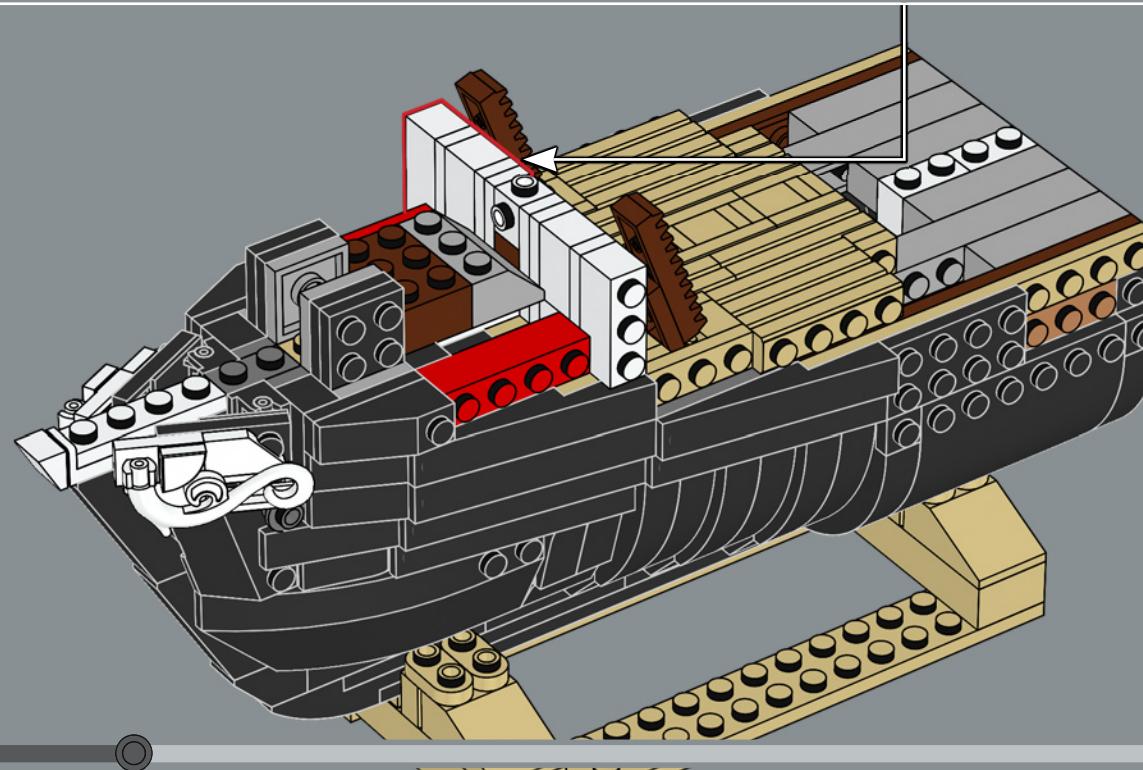
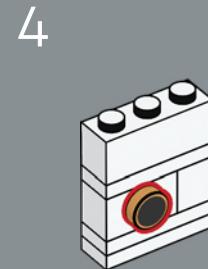
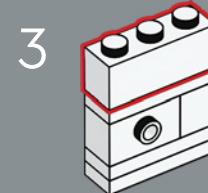
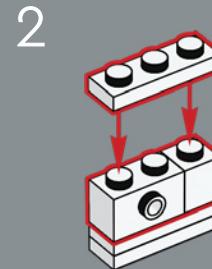
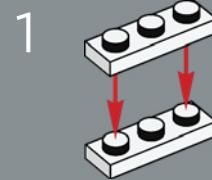


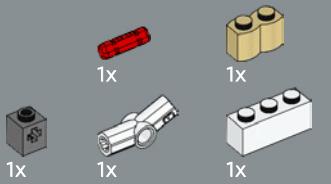
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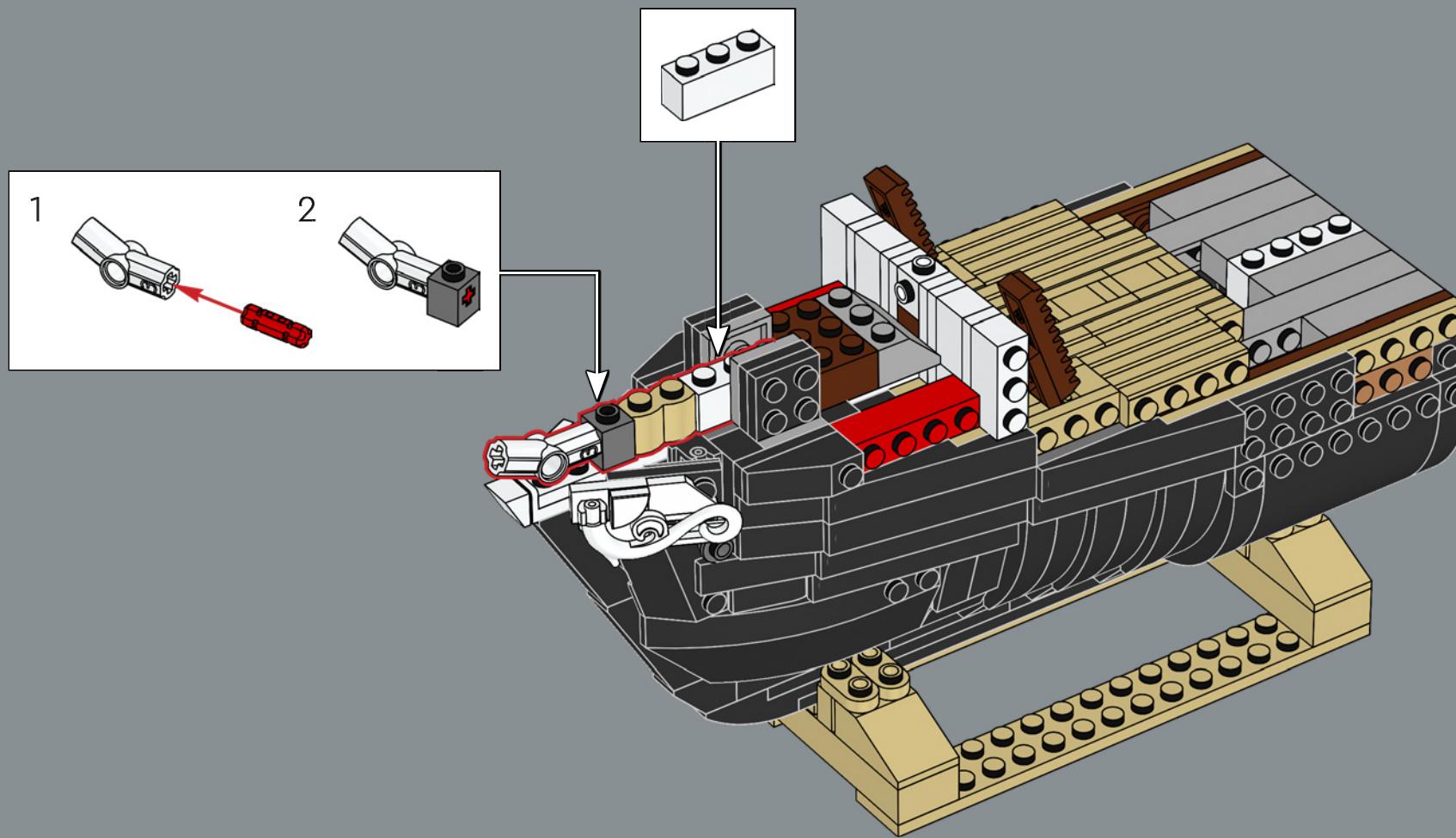


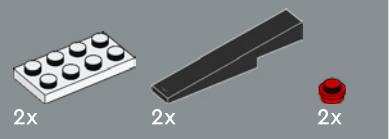
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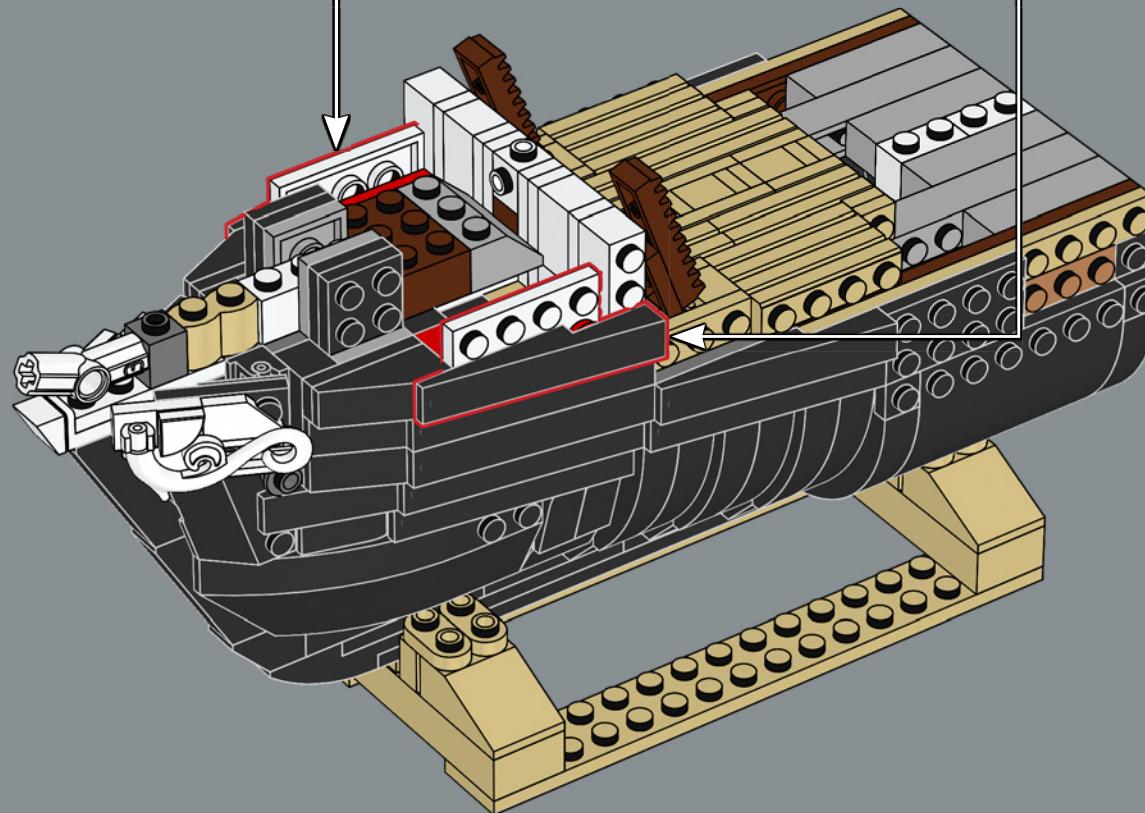
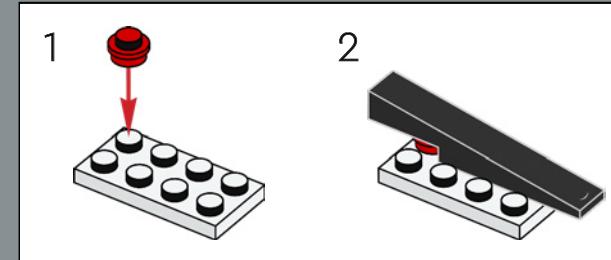
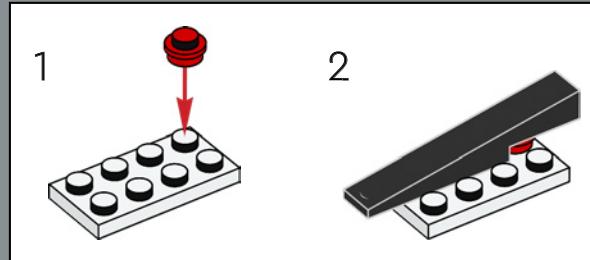


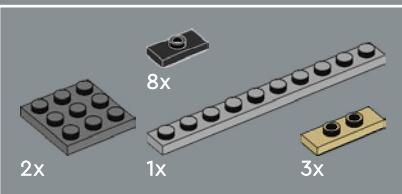
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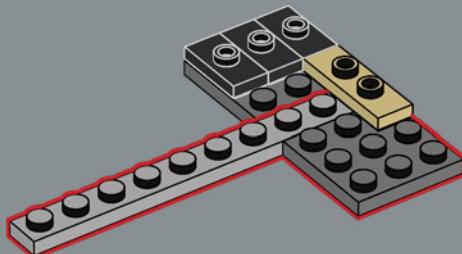
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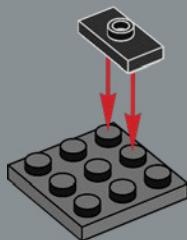


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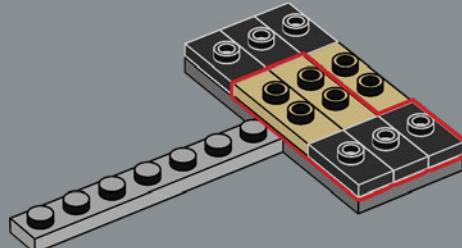
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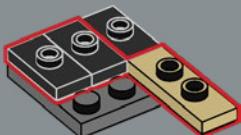
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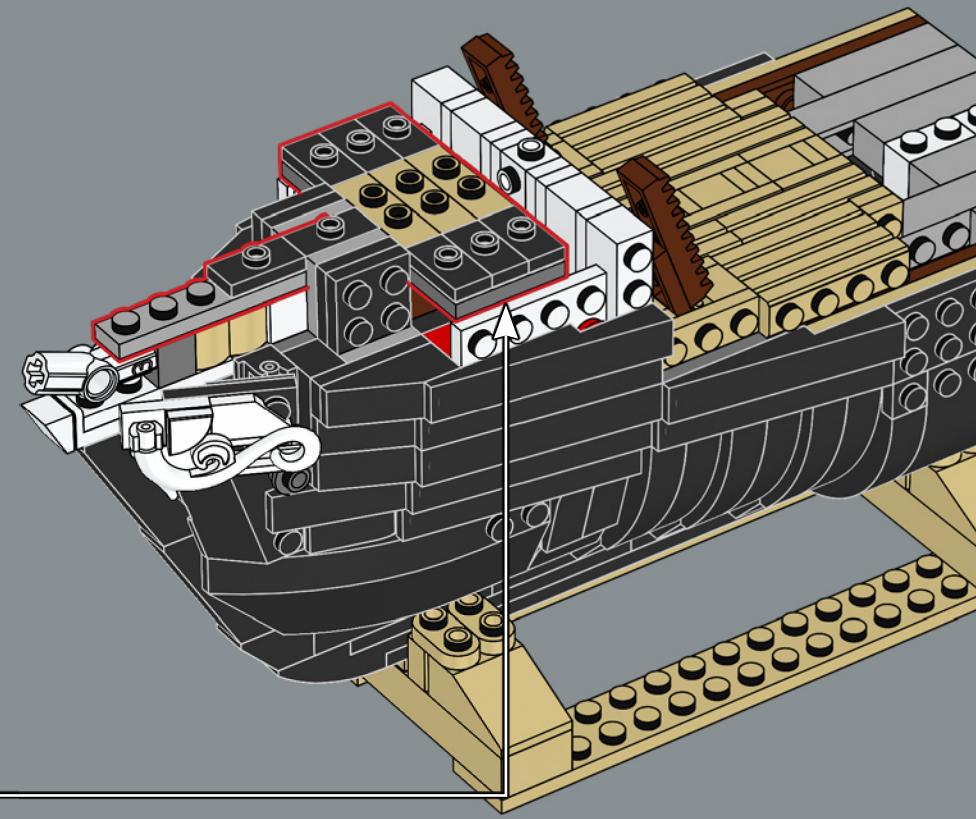
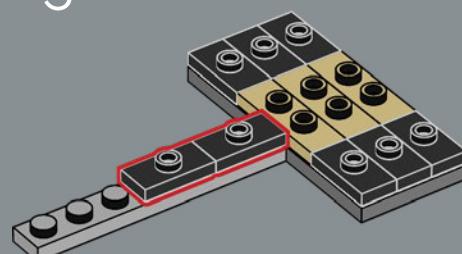
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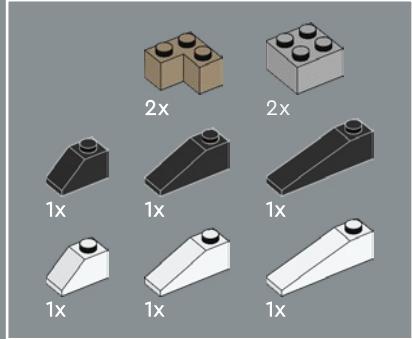


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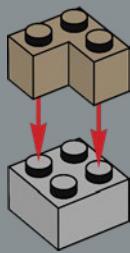
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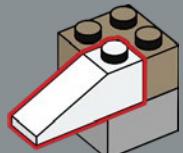


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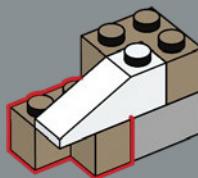
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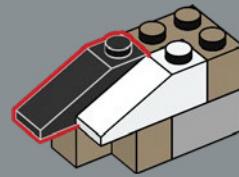
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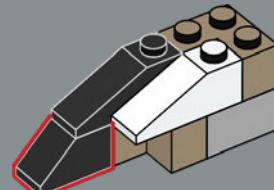
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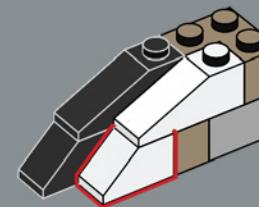
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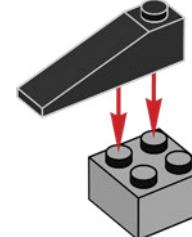
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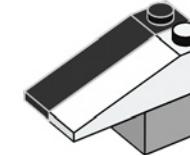
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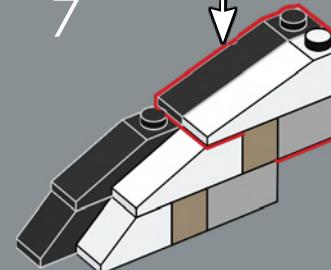
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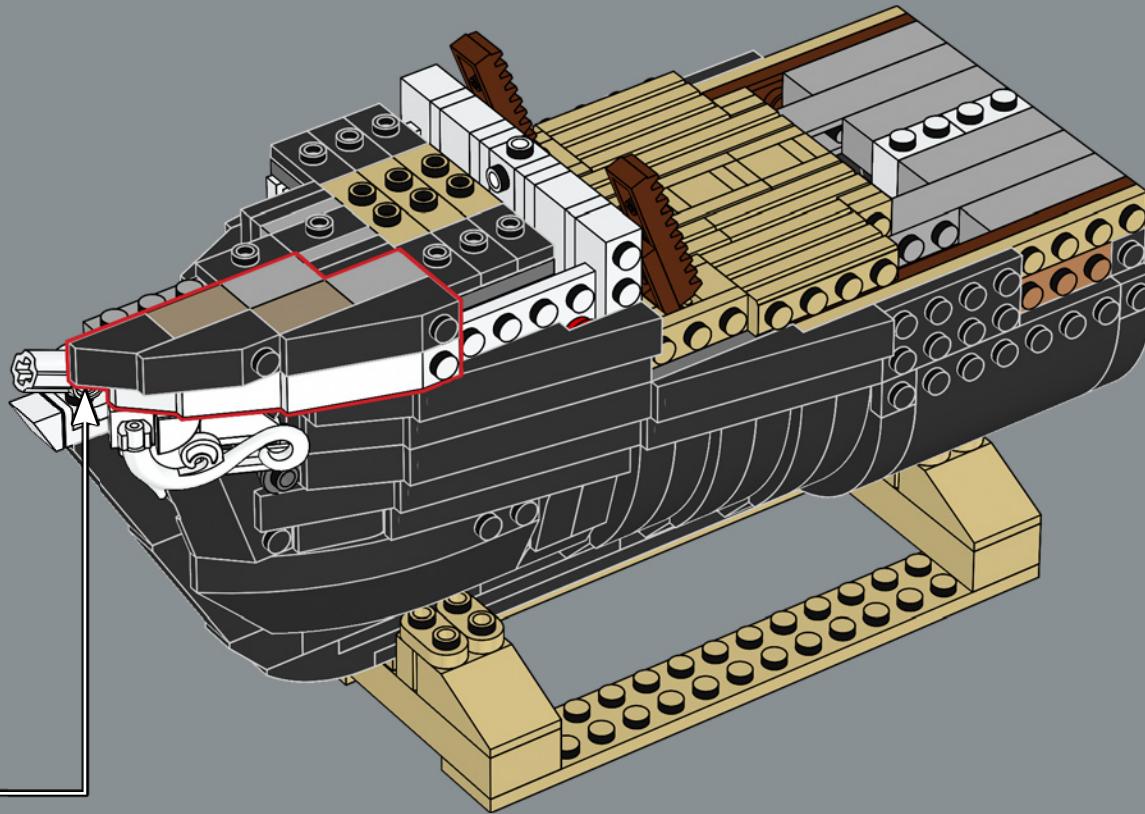


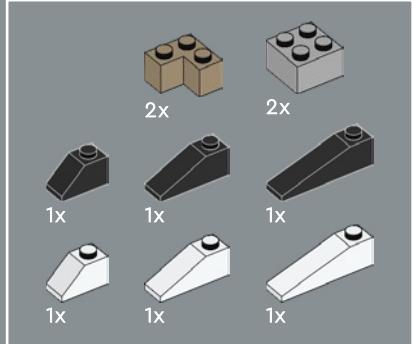
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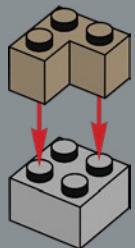




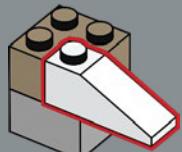


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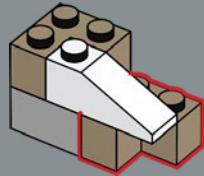
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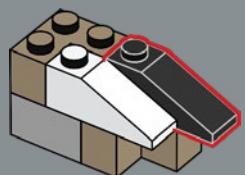
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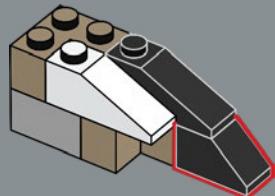
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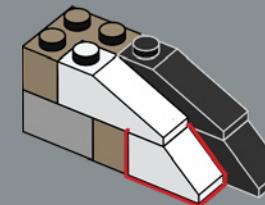
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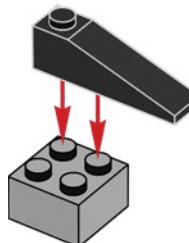
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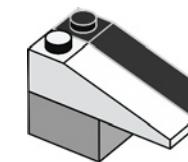
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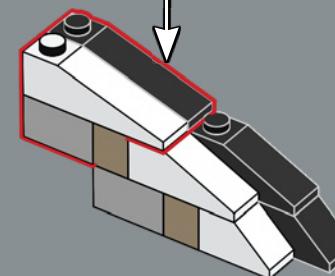
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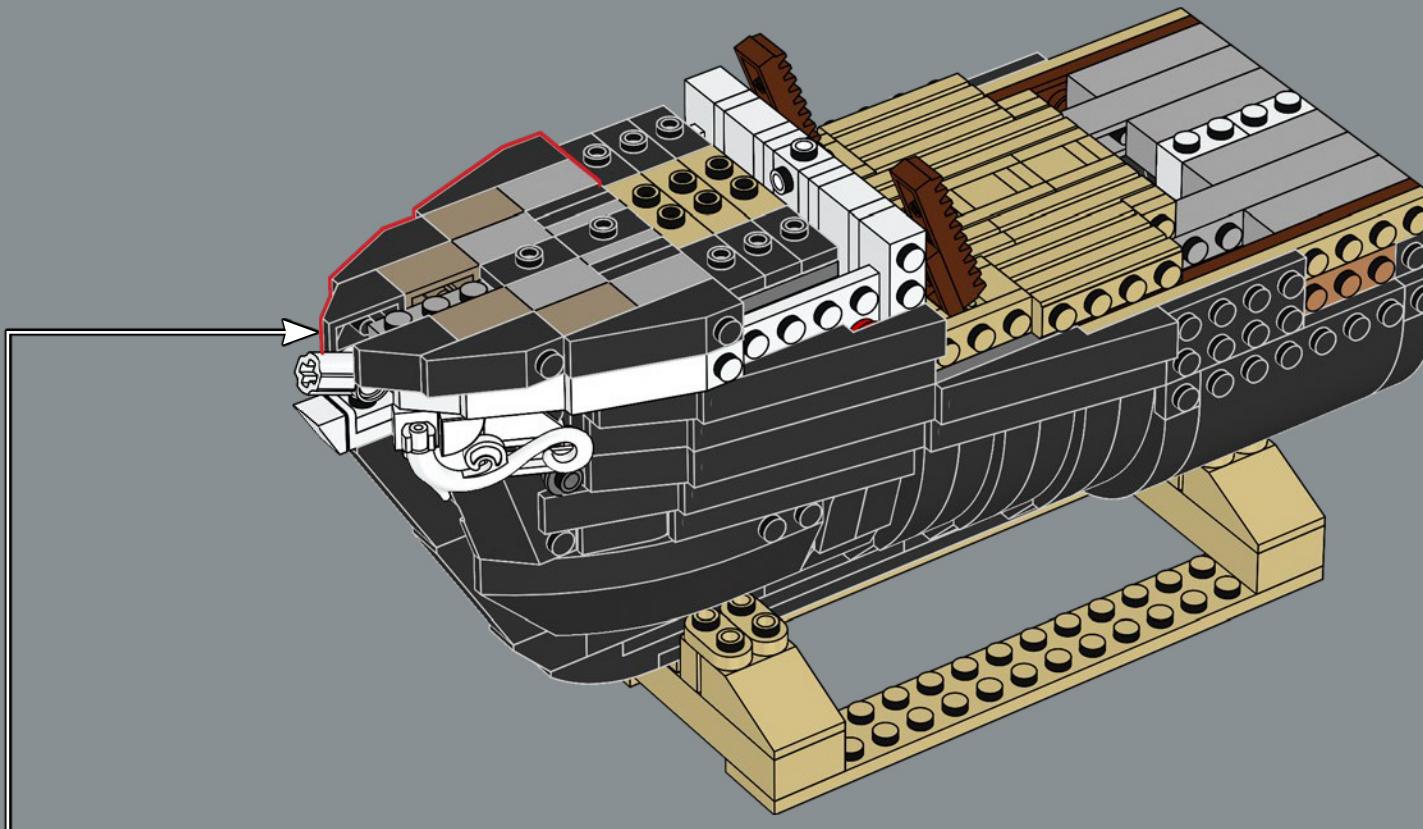


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7

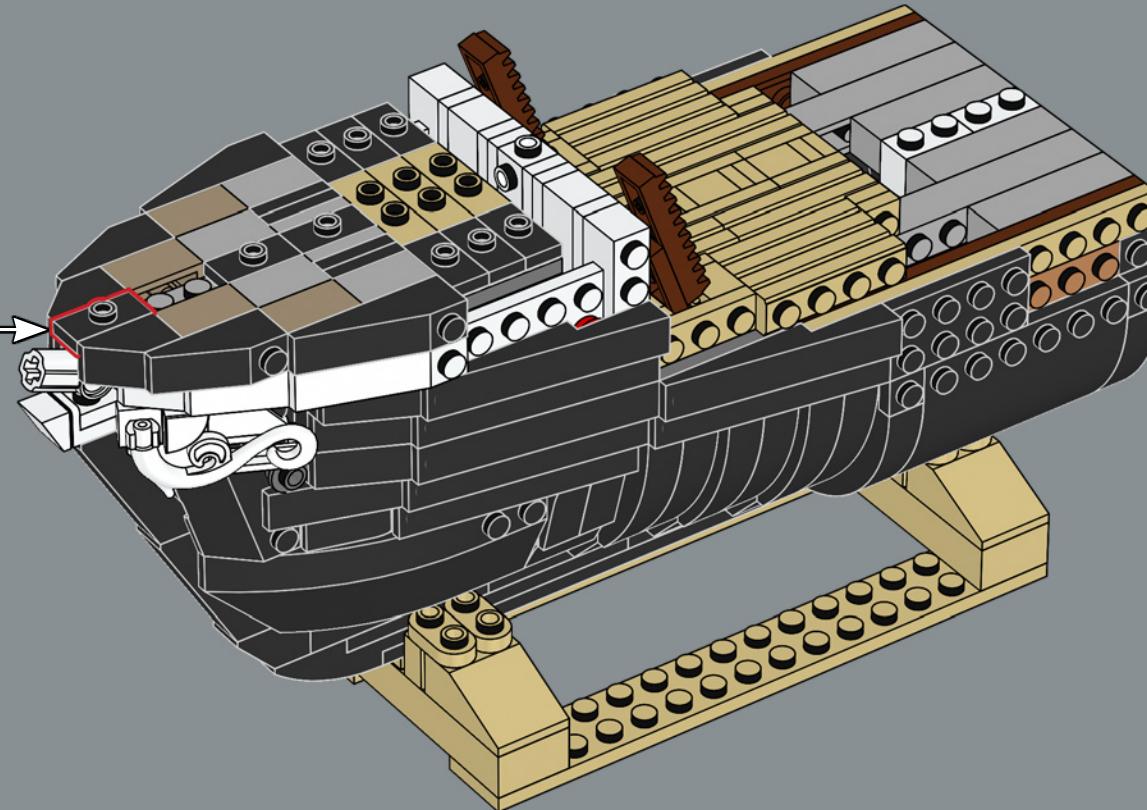


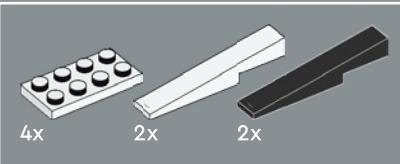




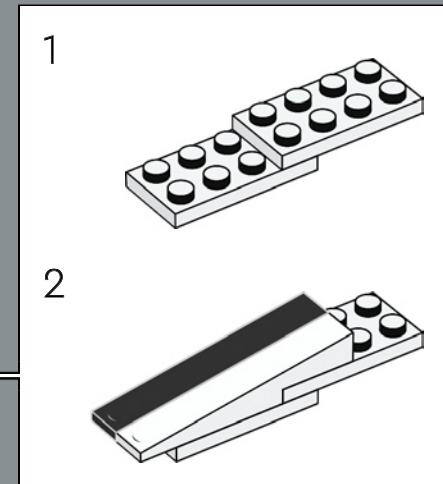
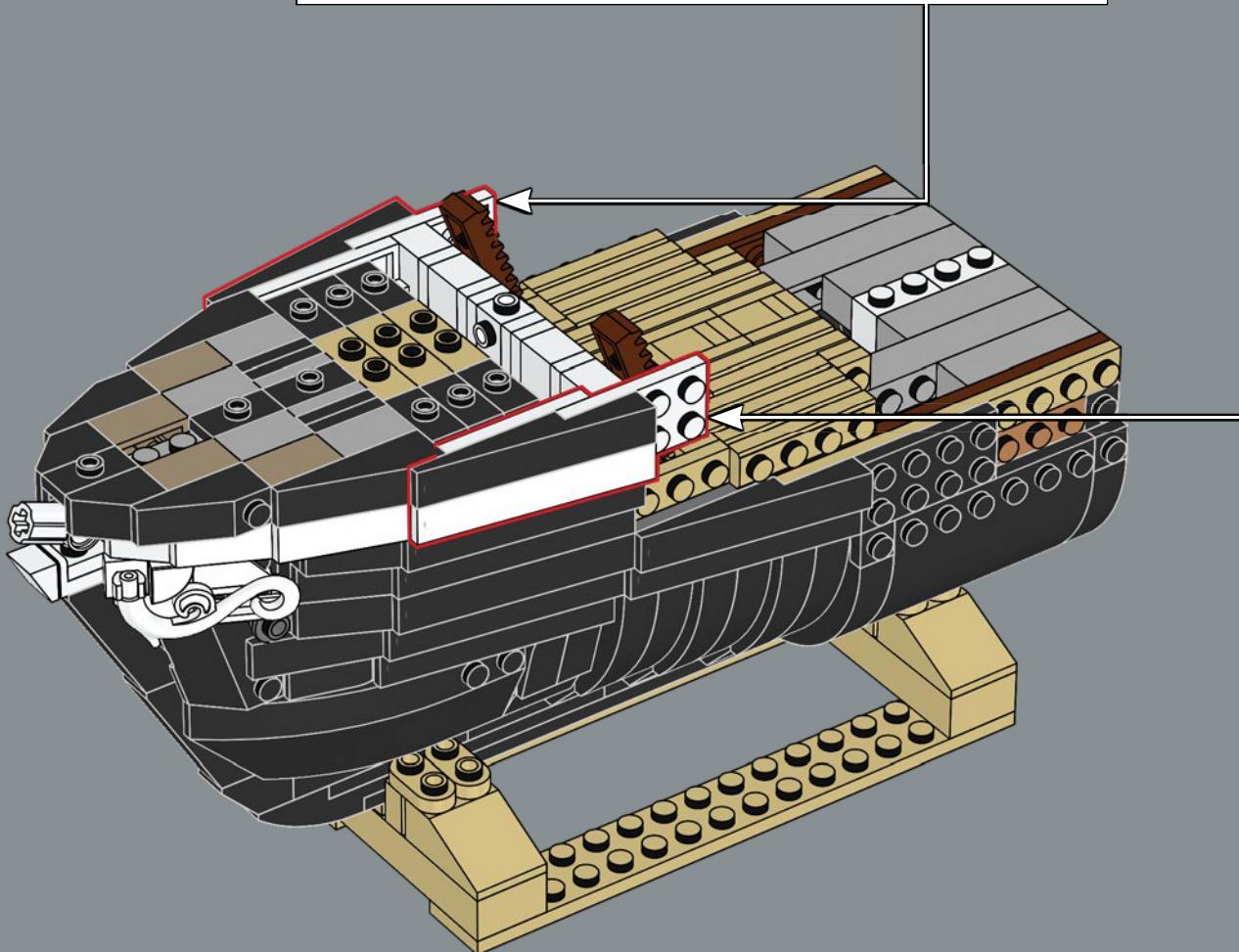
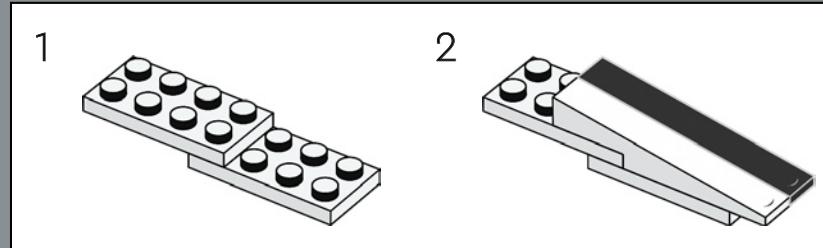
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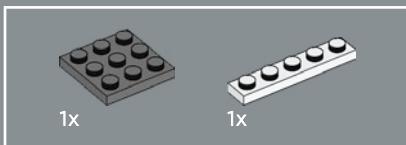
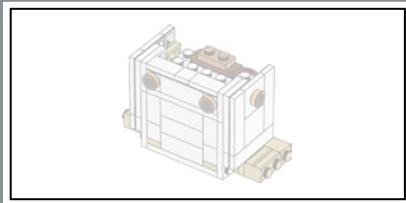
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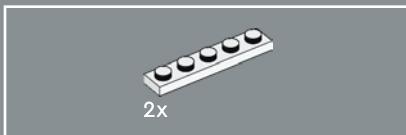
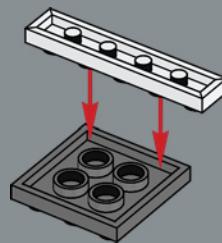


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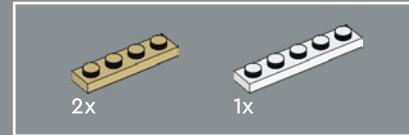
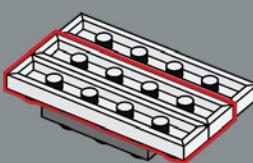




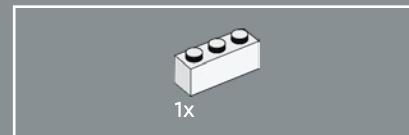
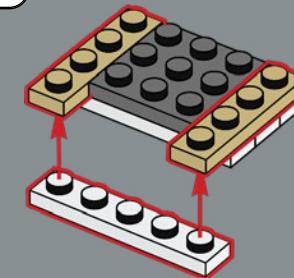
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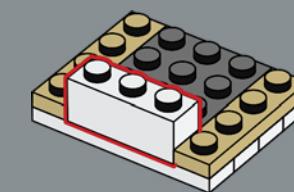
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103



104



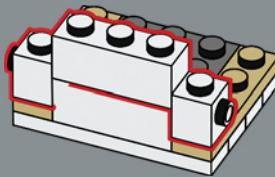


1x



2x

105

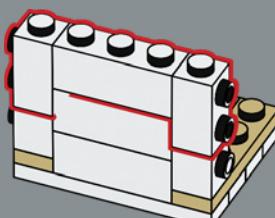


1x



2x

106



2x



1x



2x



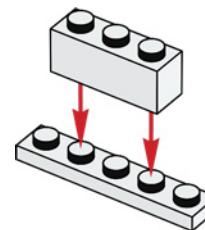
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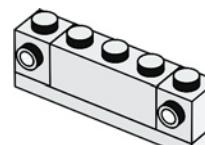
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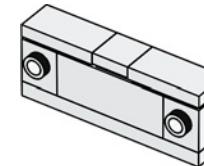
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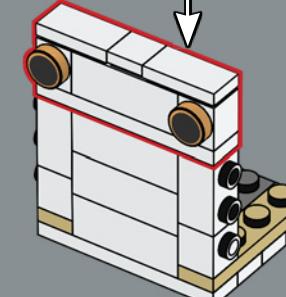
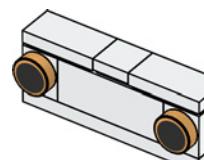
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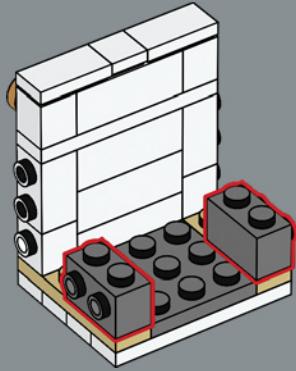
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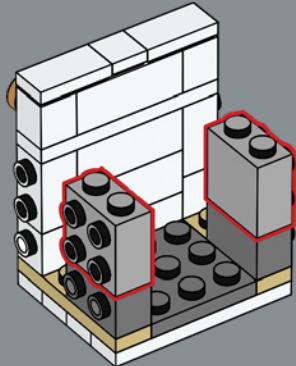
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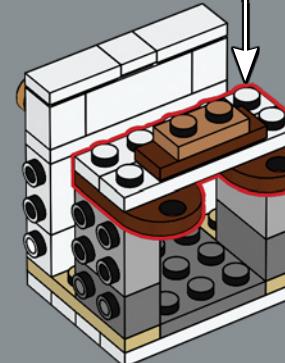
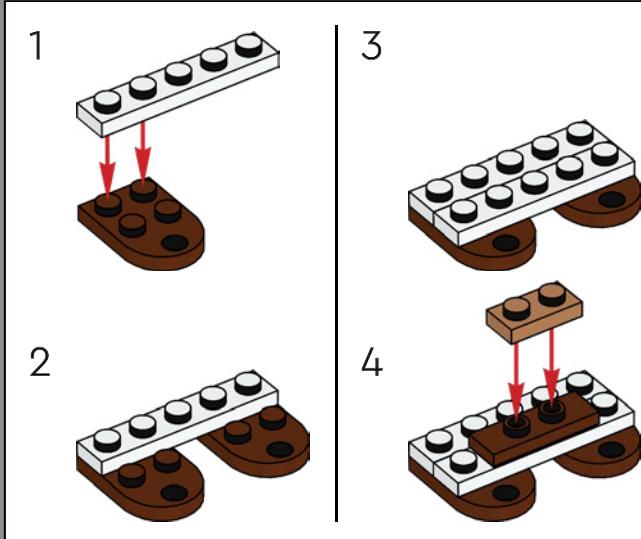


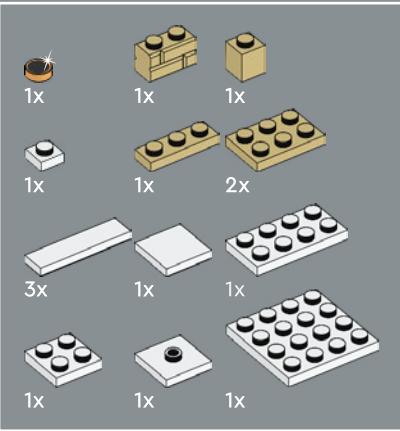
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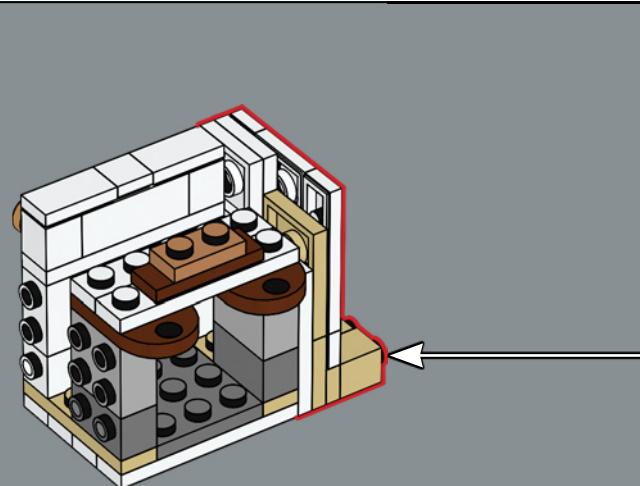
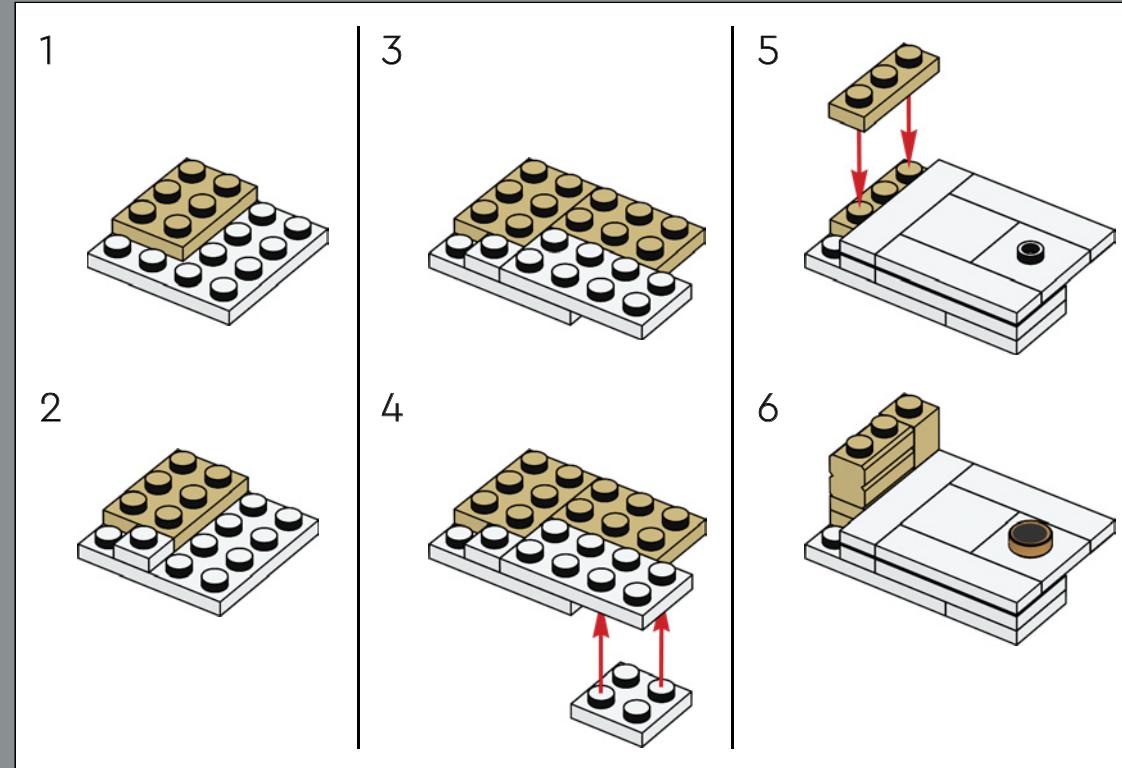


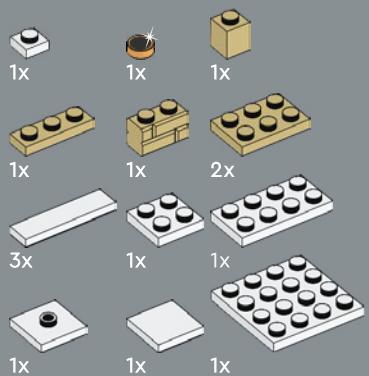
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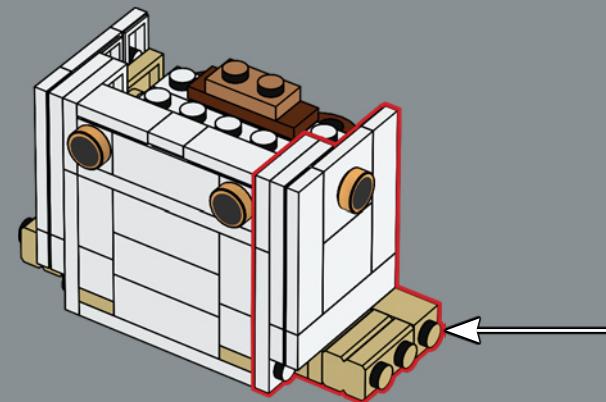
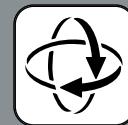
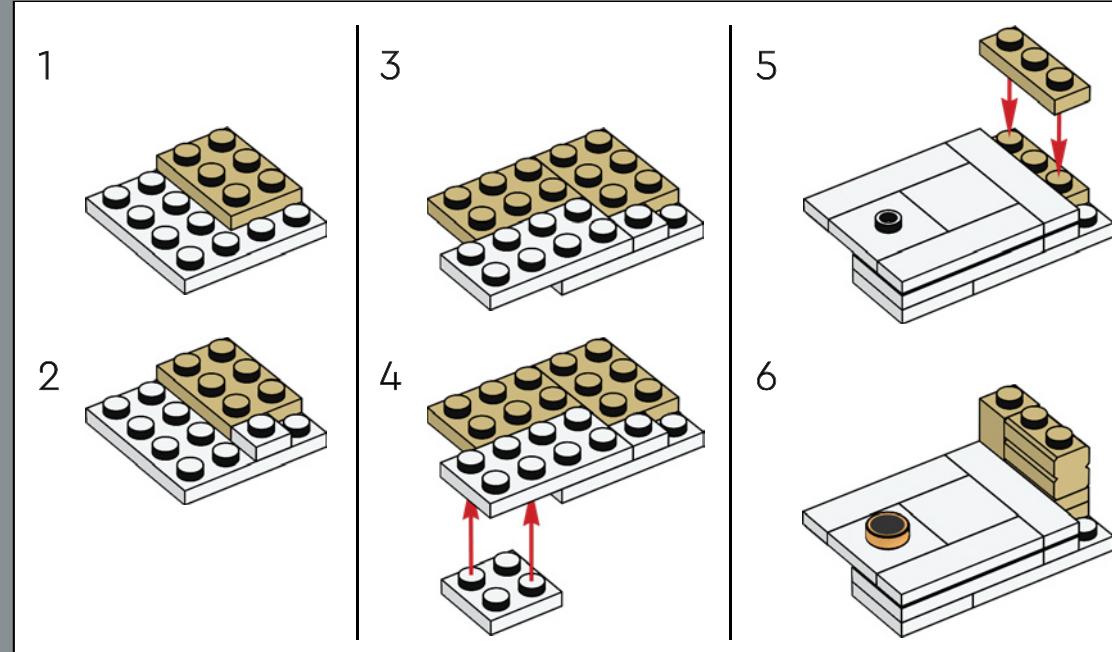


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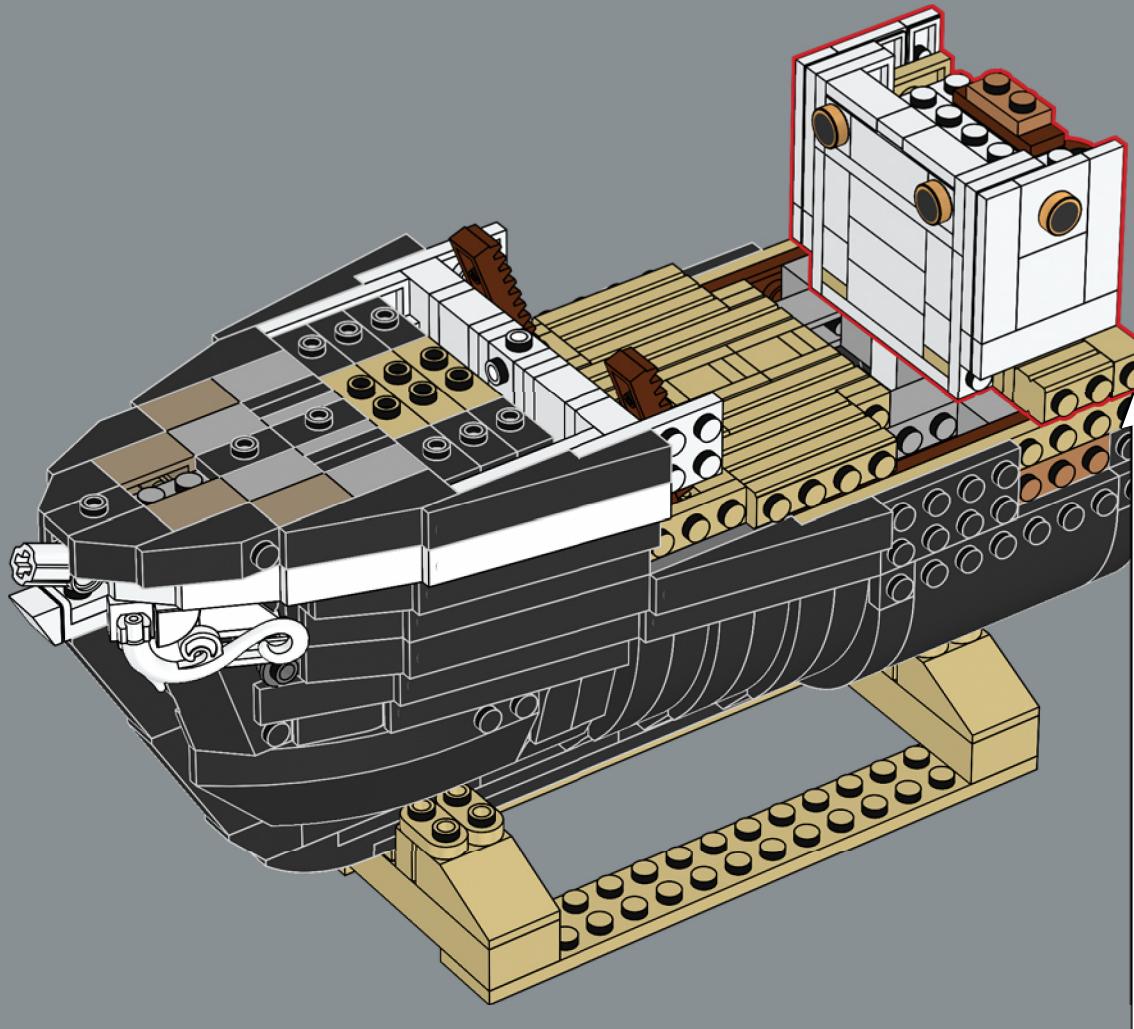


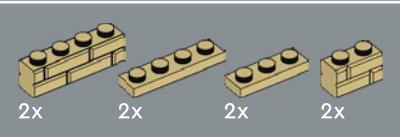


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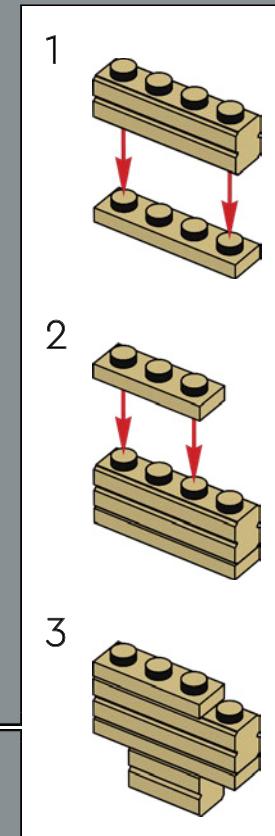
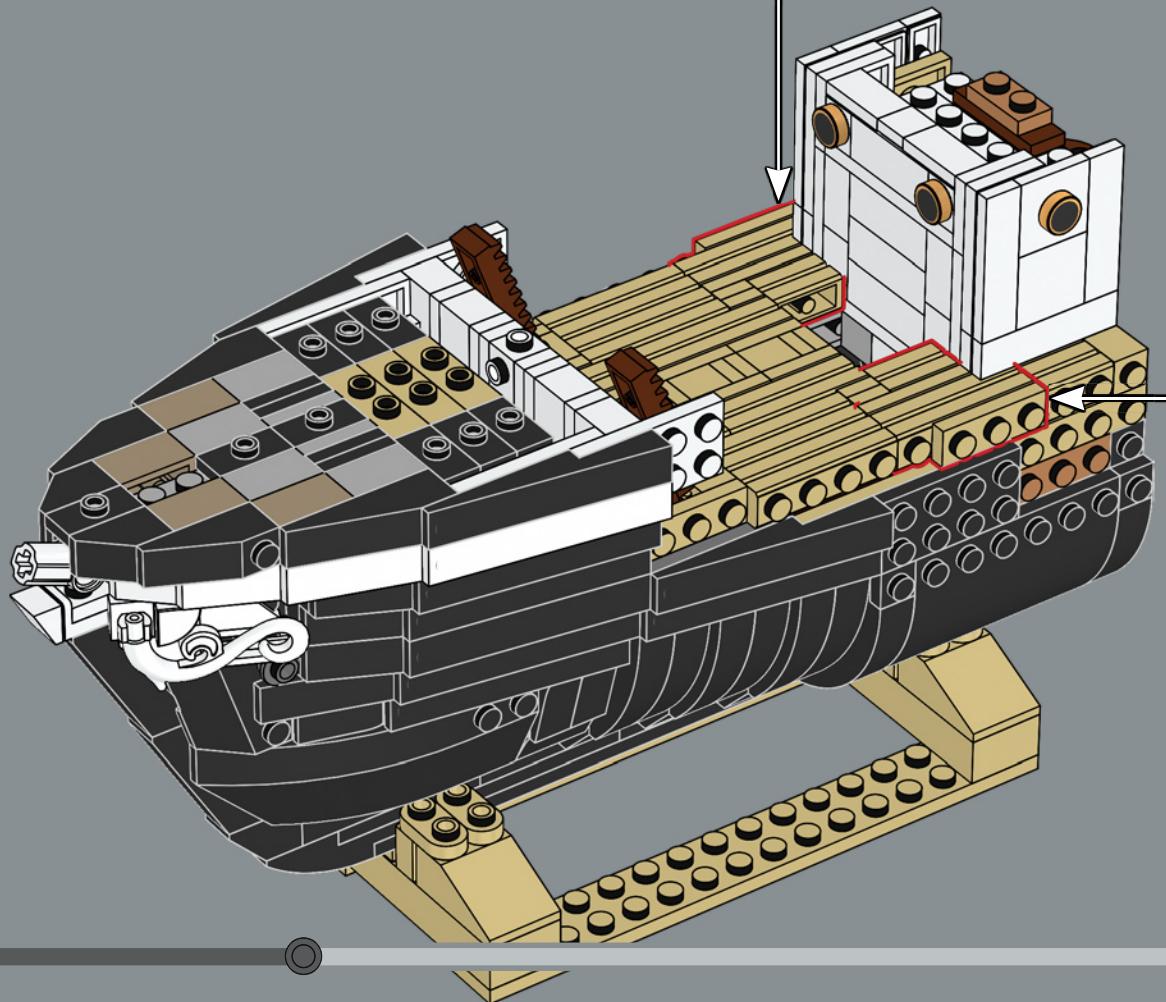
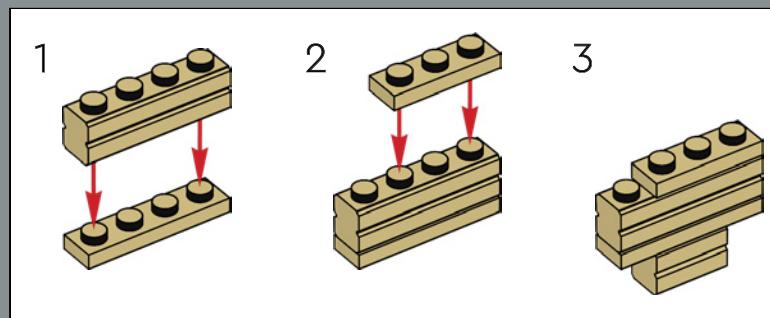


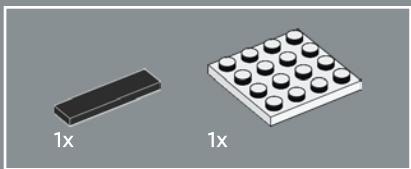
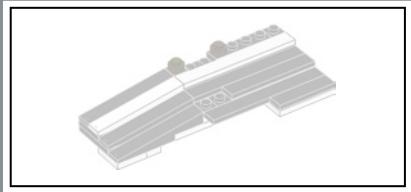
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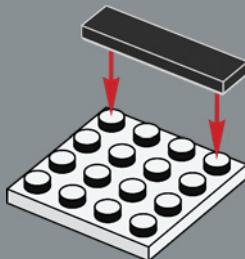


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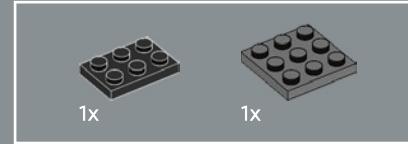
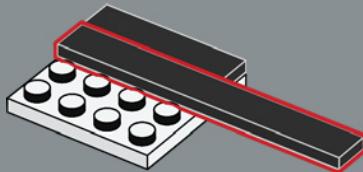




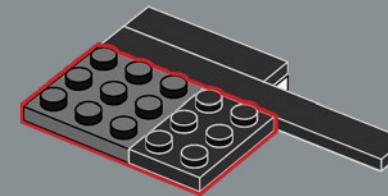
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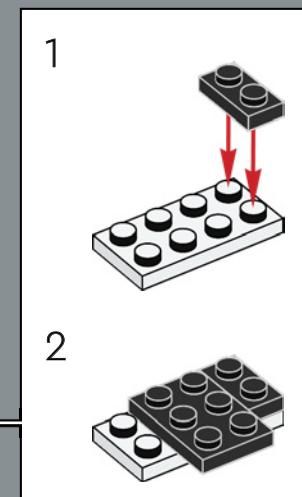
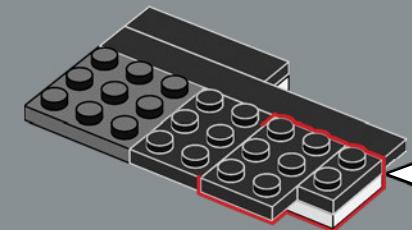
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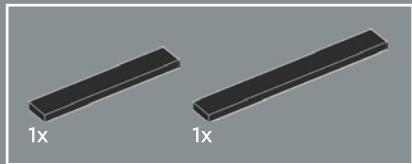


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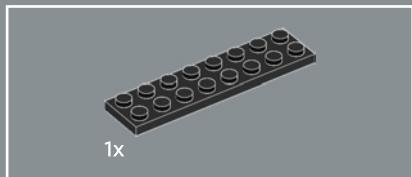
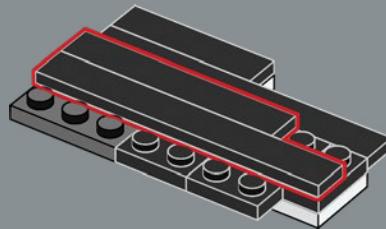


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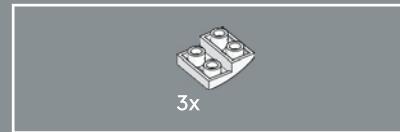
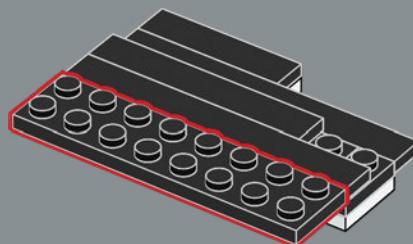




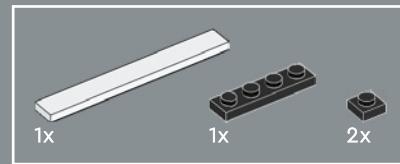
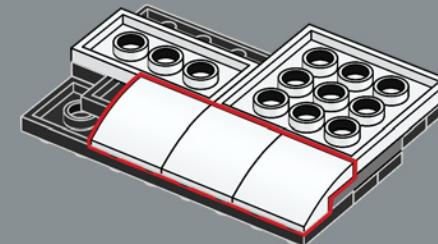
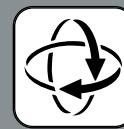
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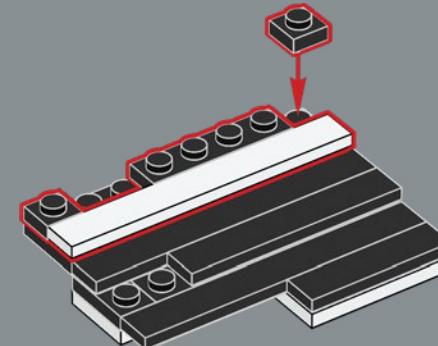
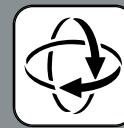
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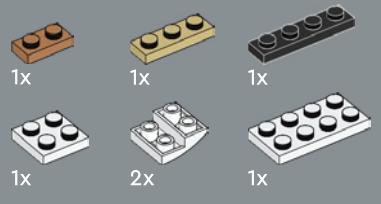
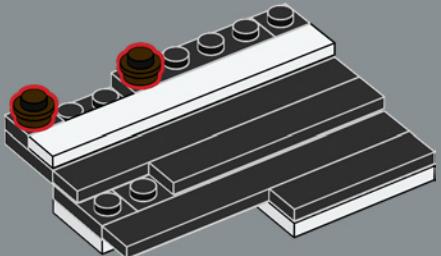
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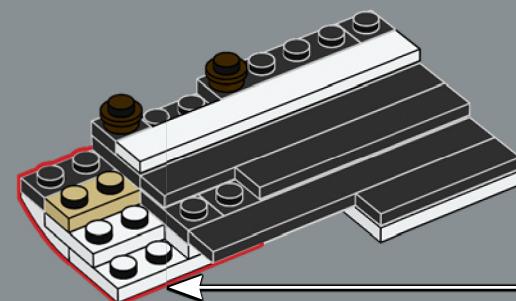
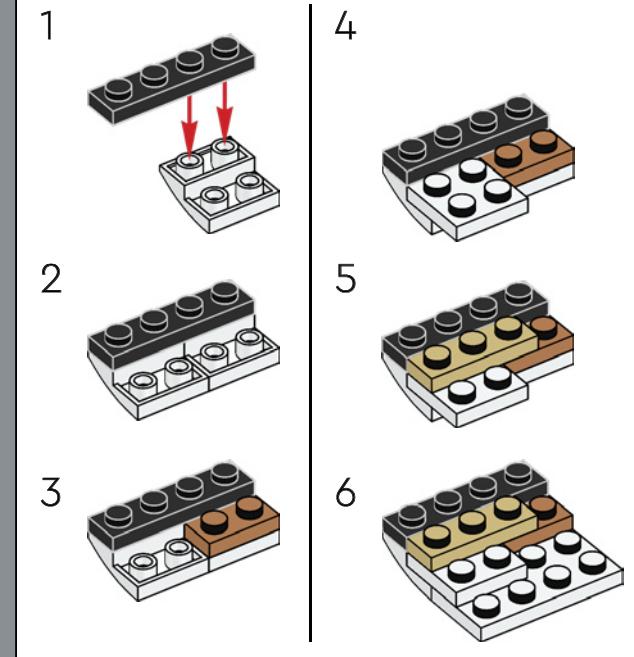


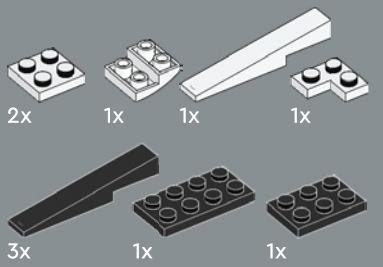
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123

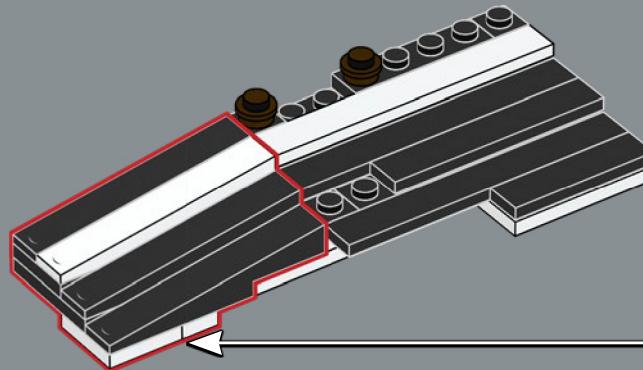
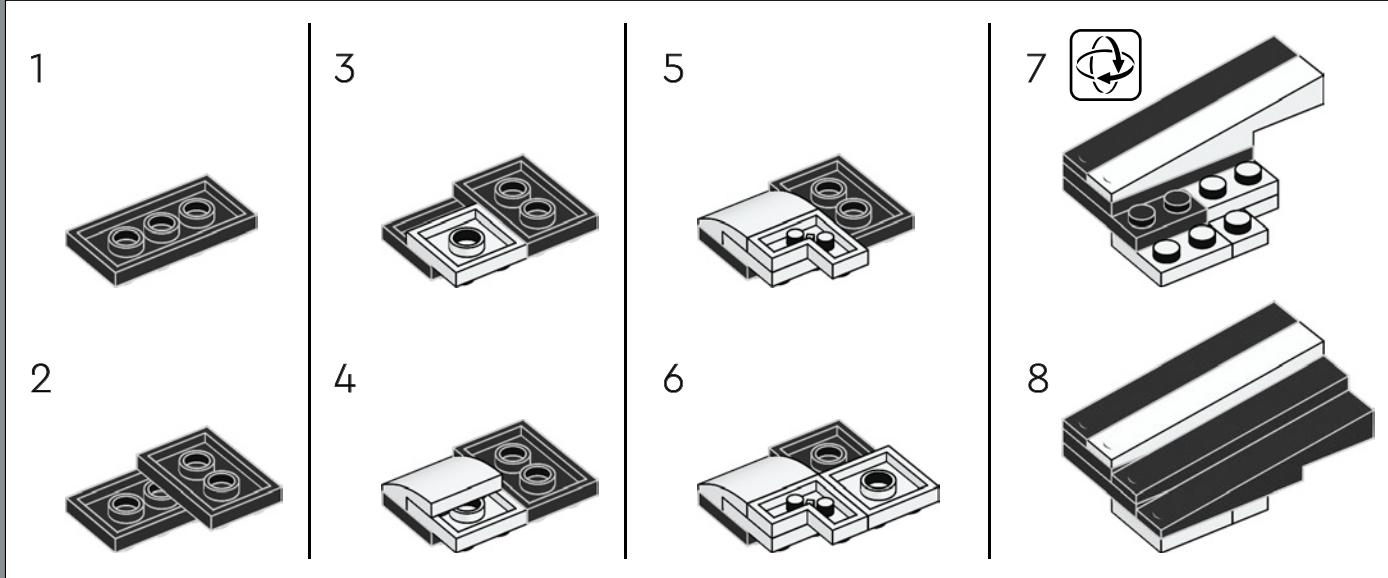


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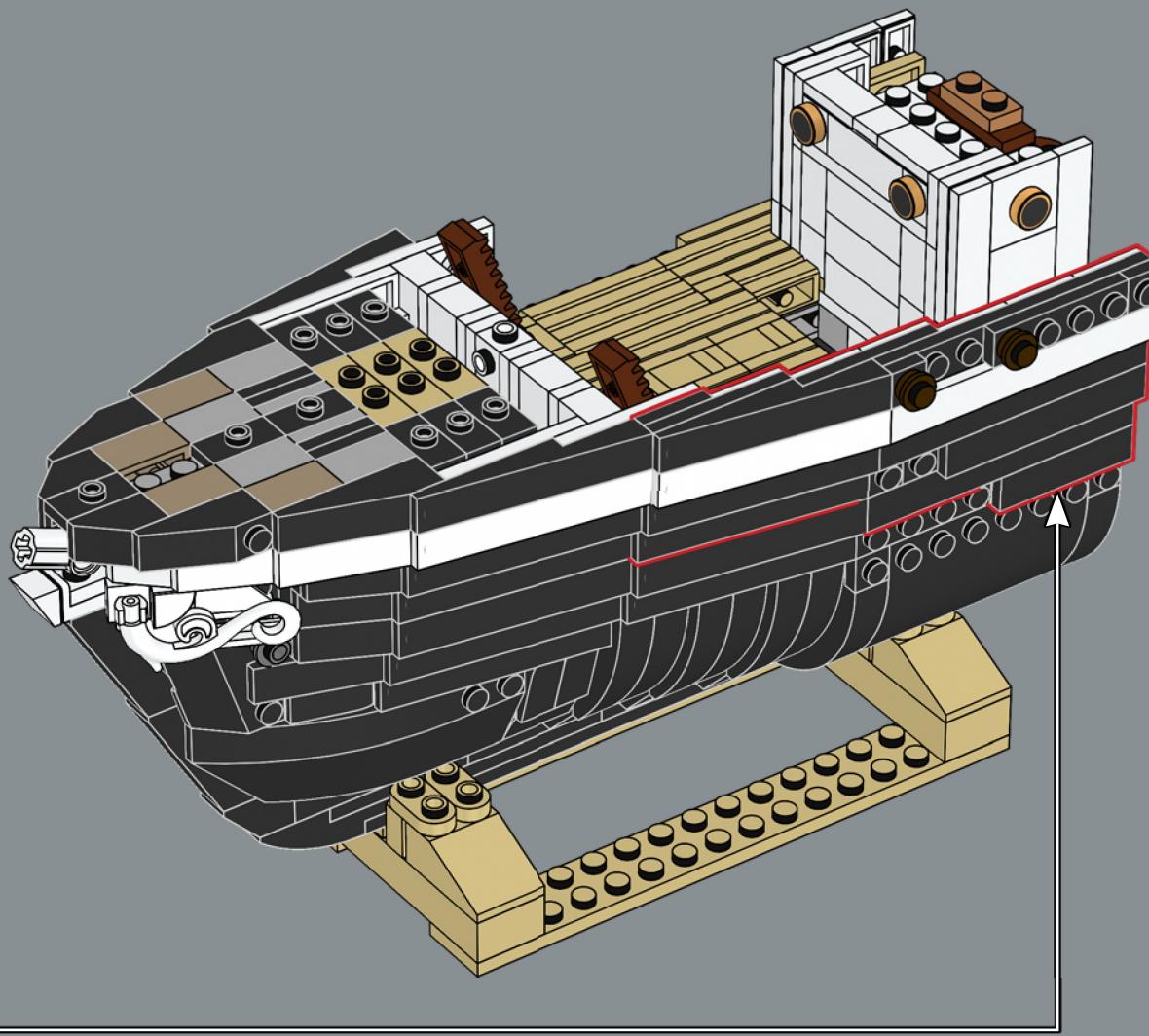


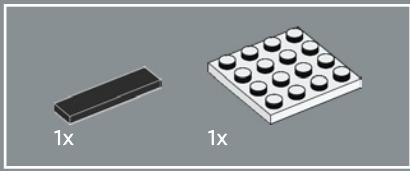
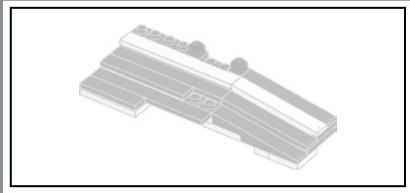


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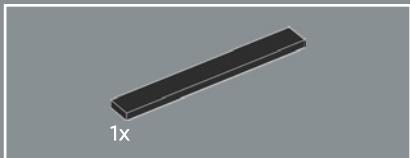
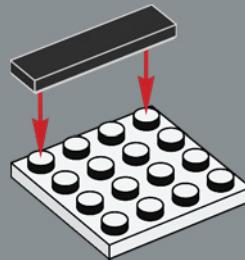


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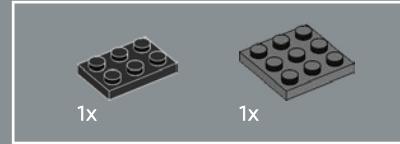
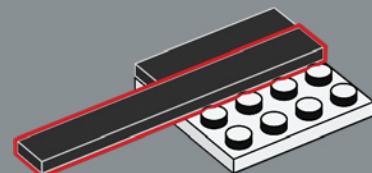




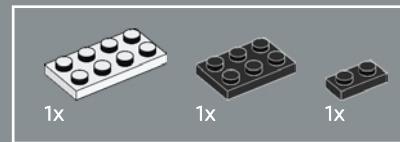
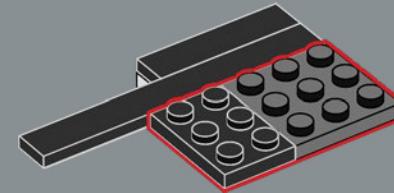
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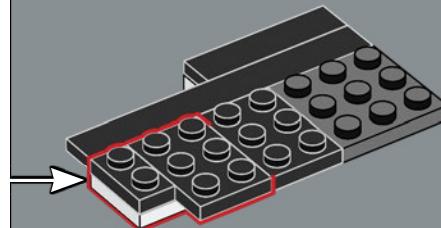
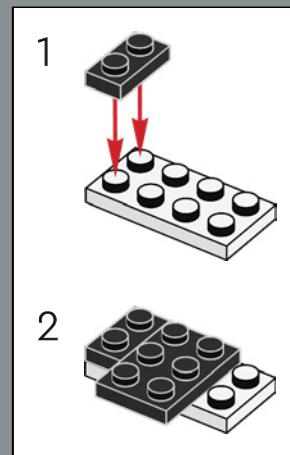
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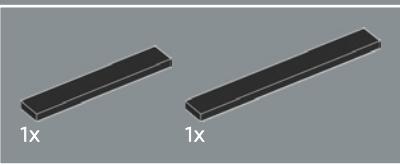


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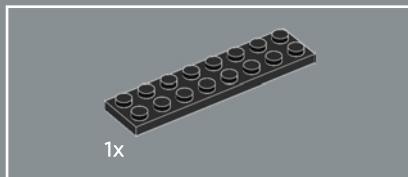
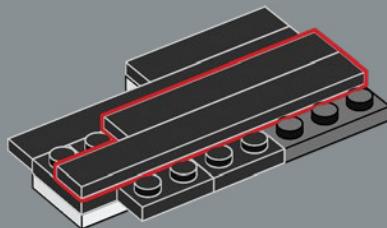


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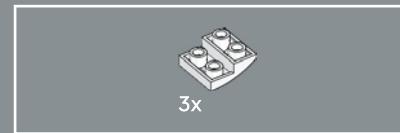
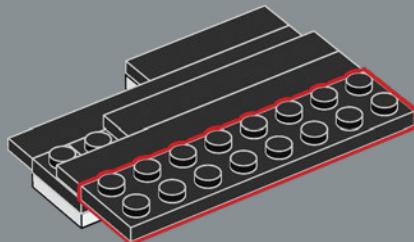




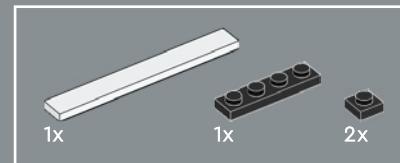
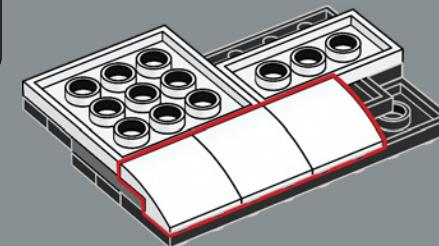
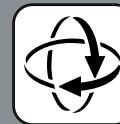
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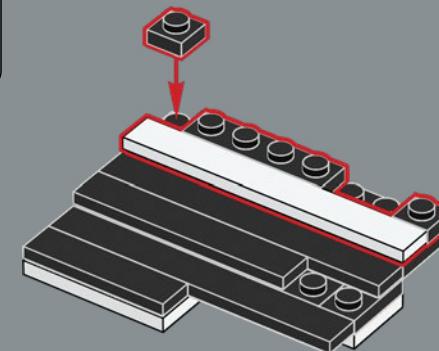
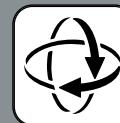
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133



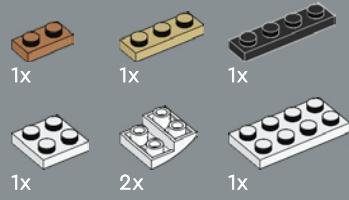
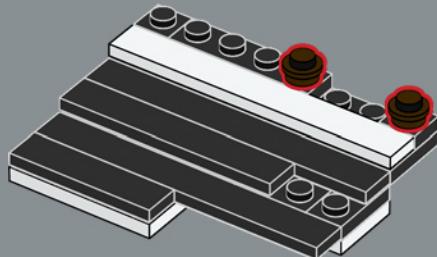
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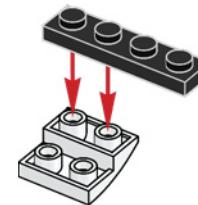
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135

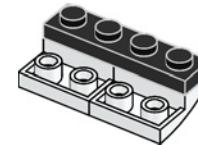


136

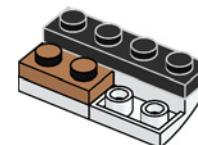
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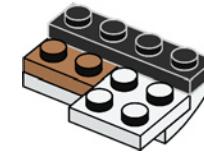
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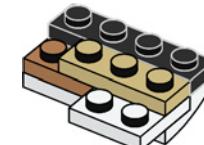
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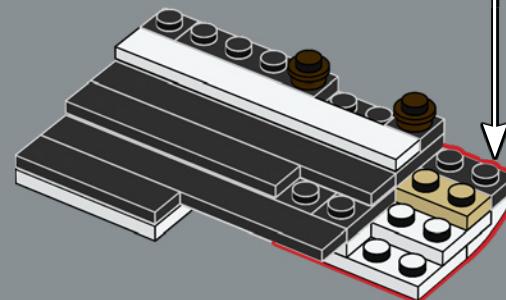
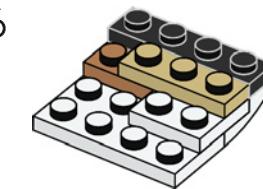
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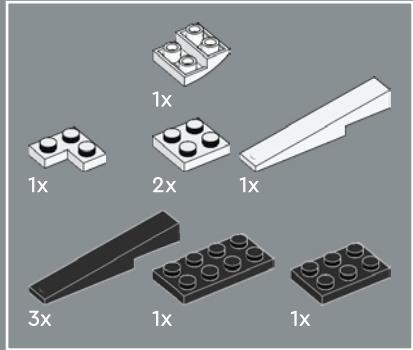


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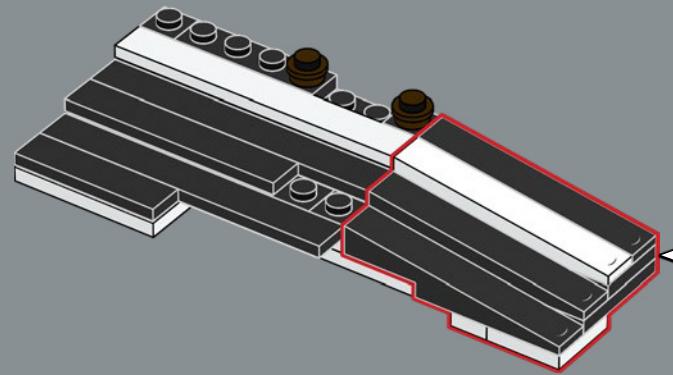
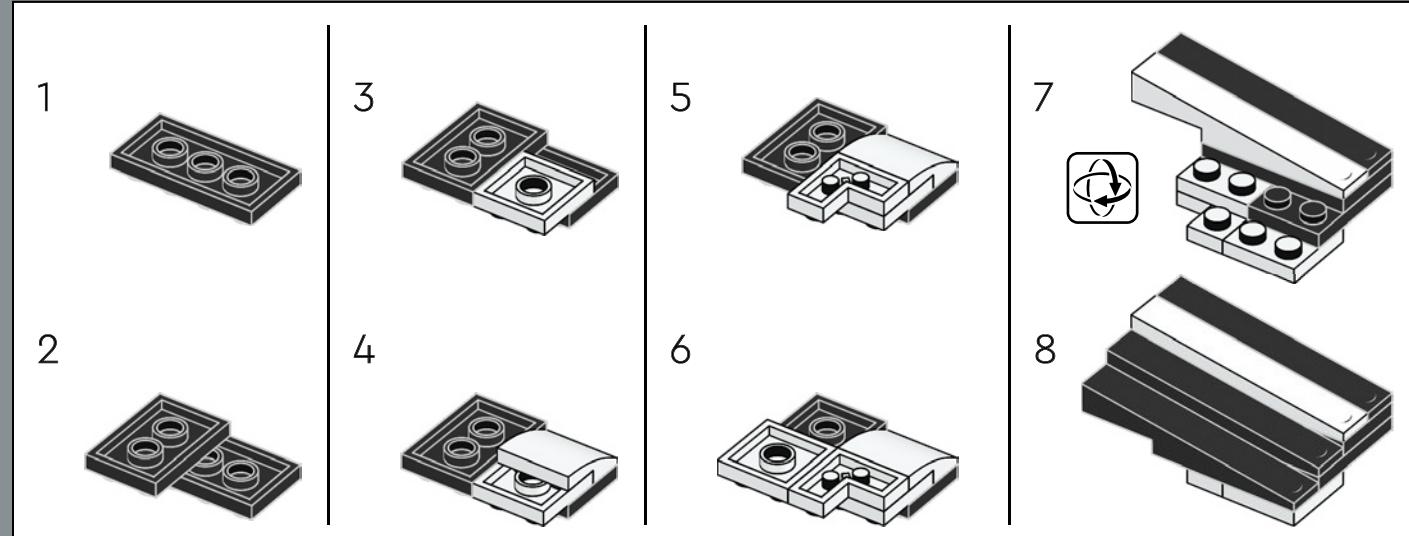


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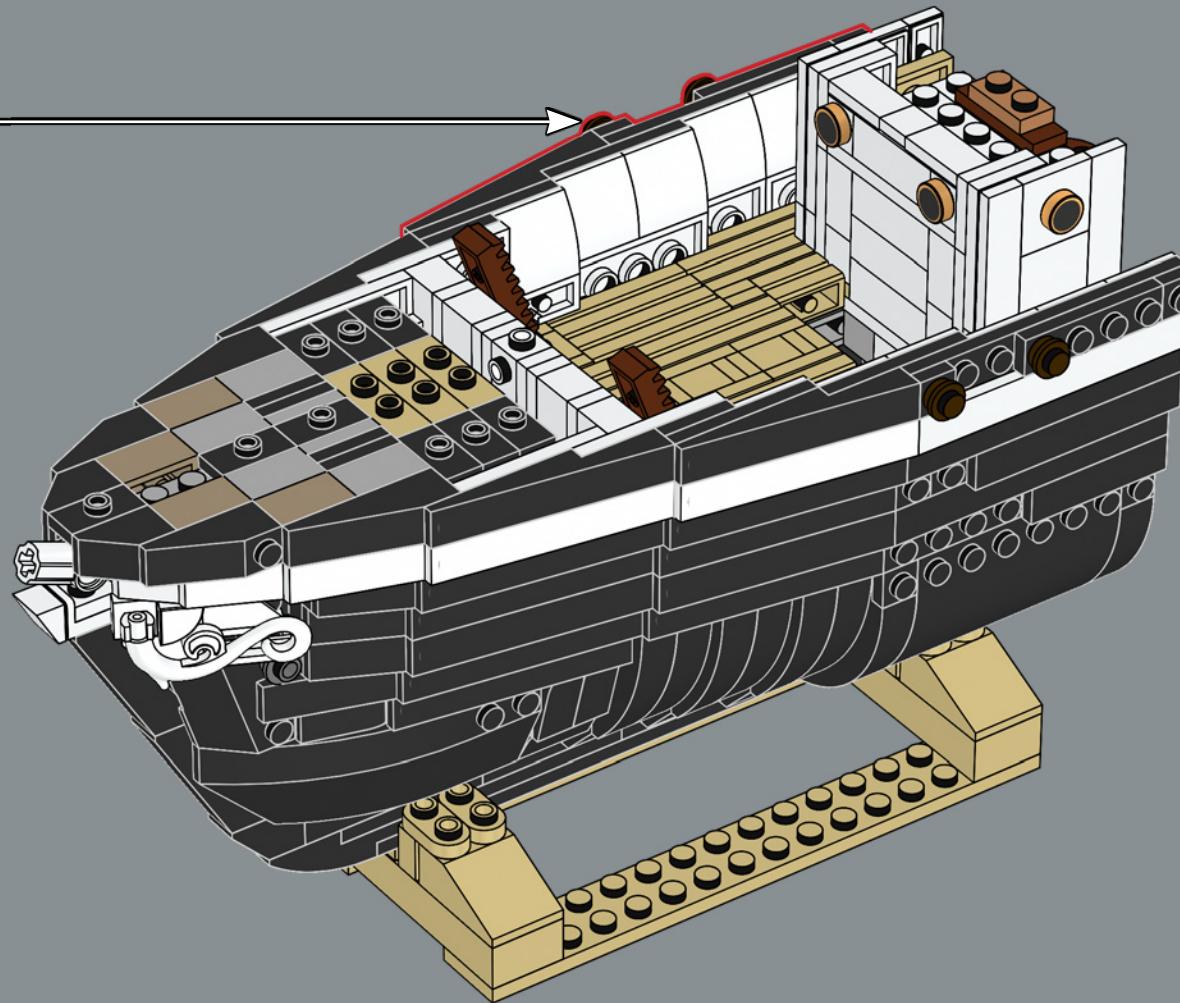




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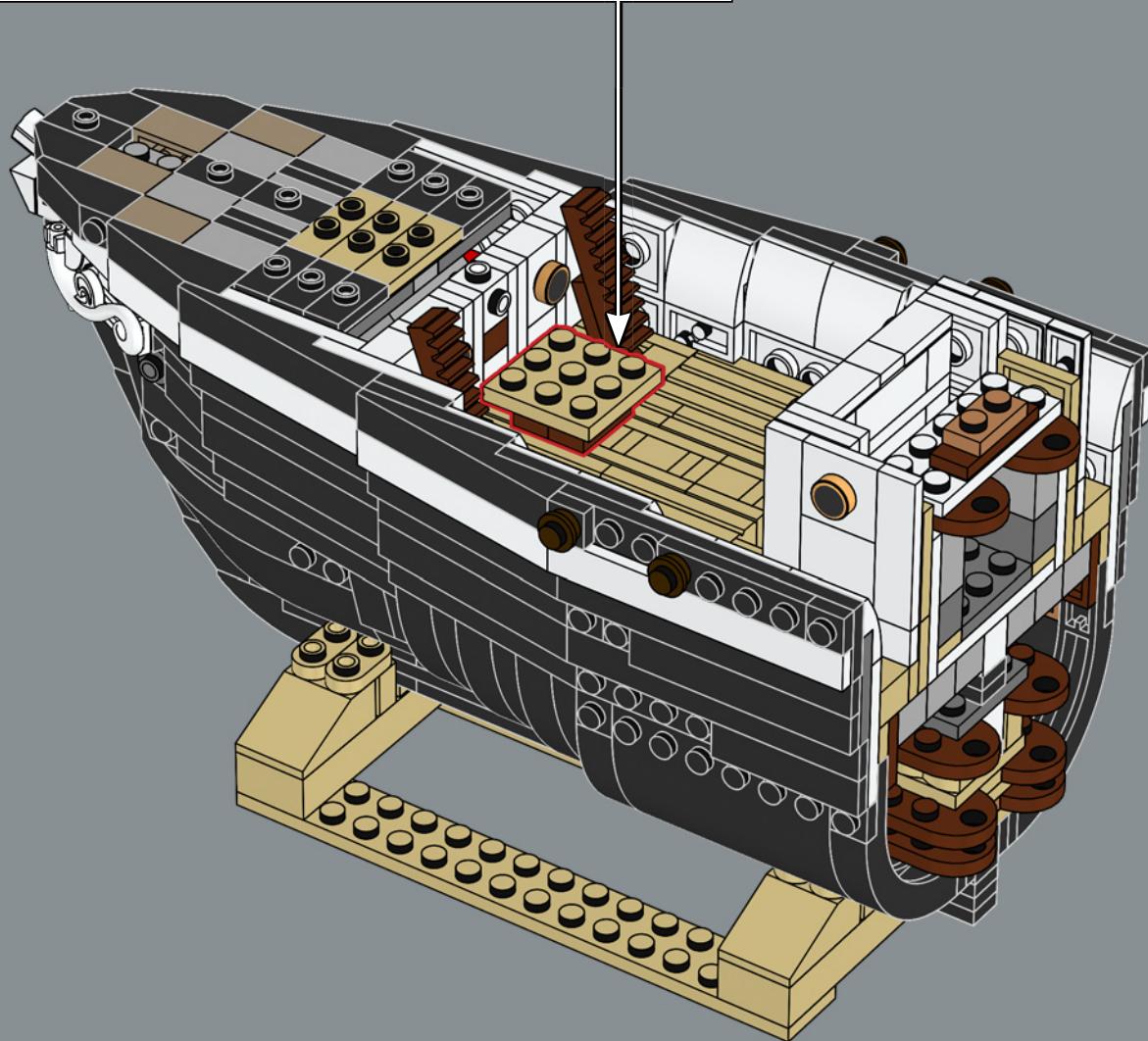
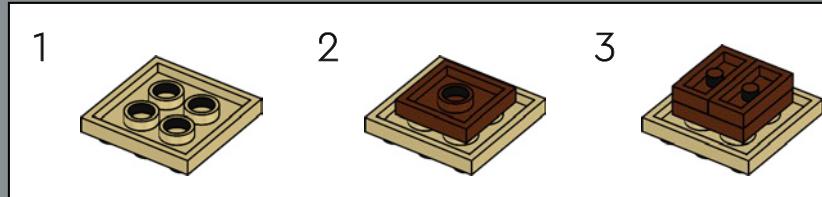


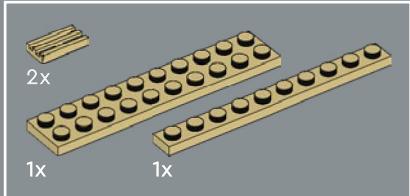
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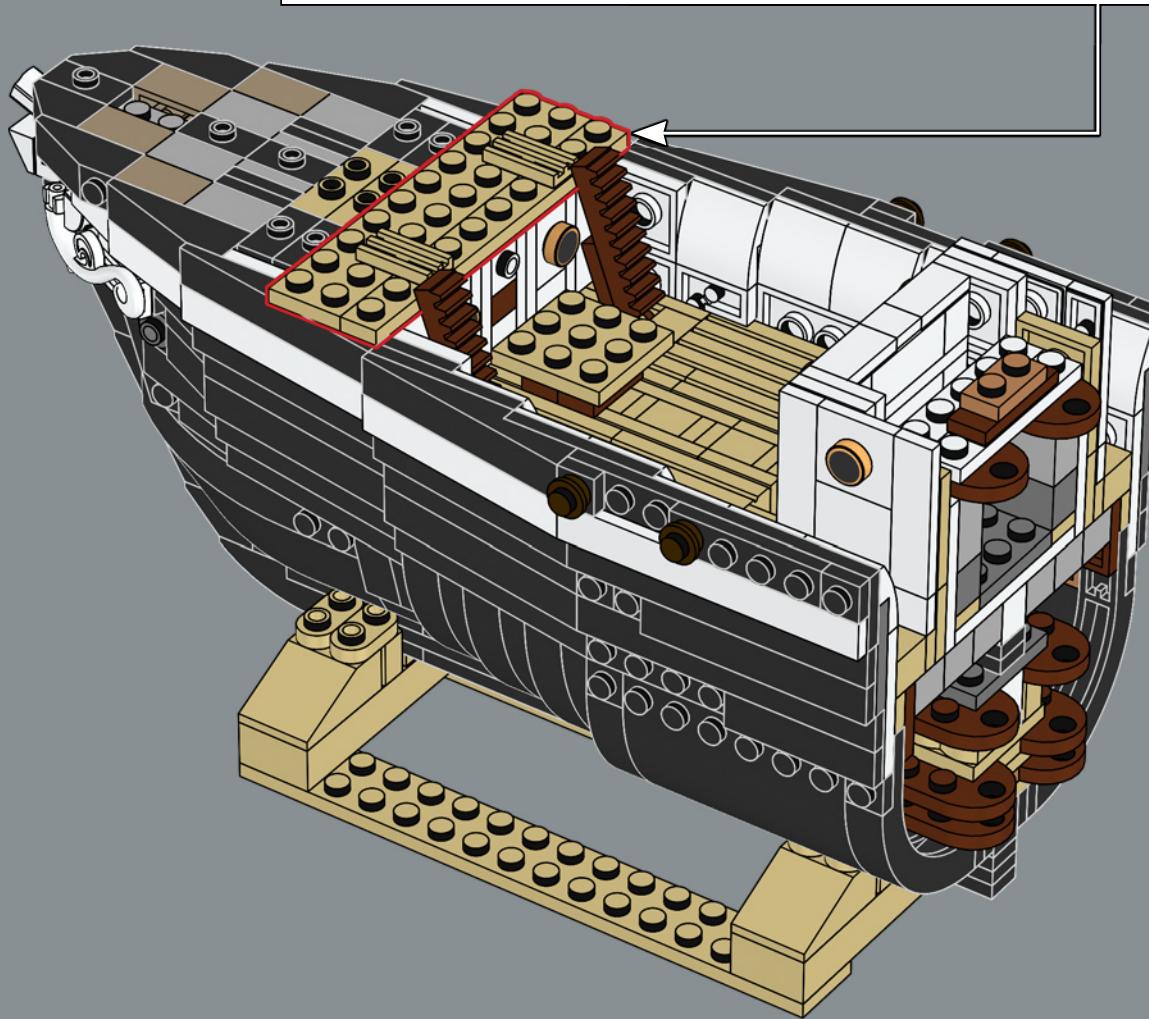
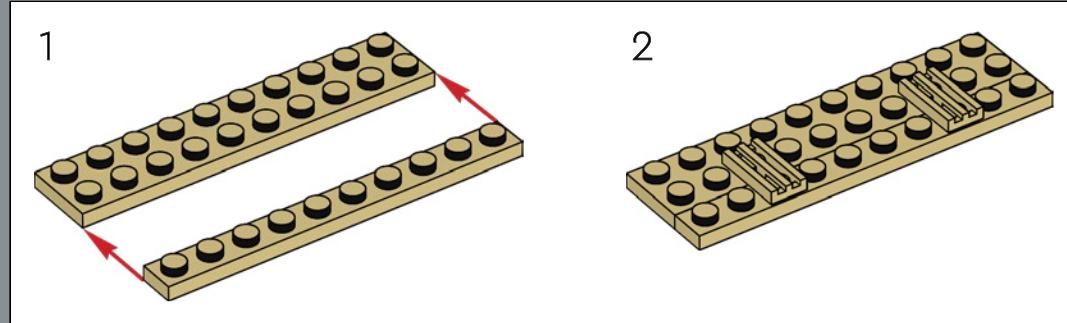


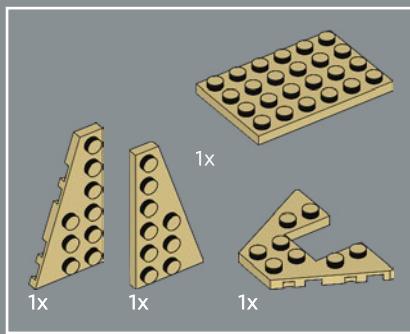
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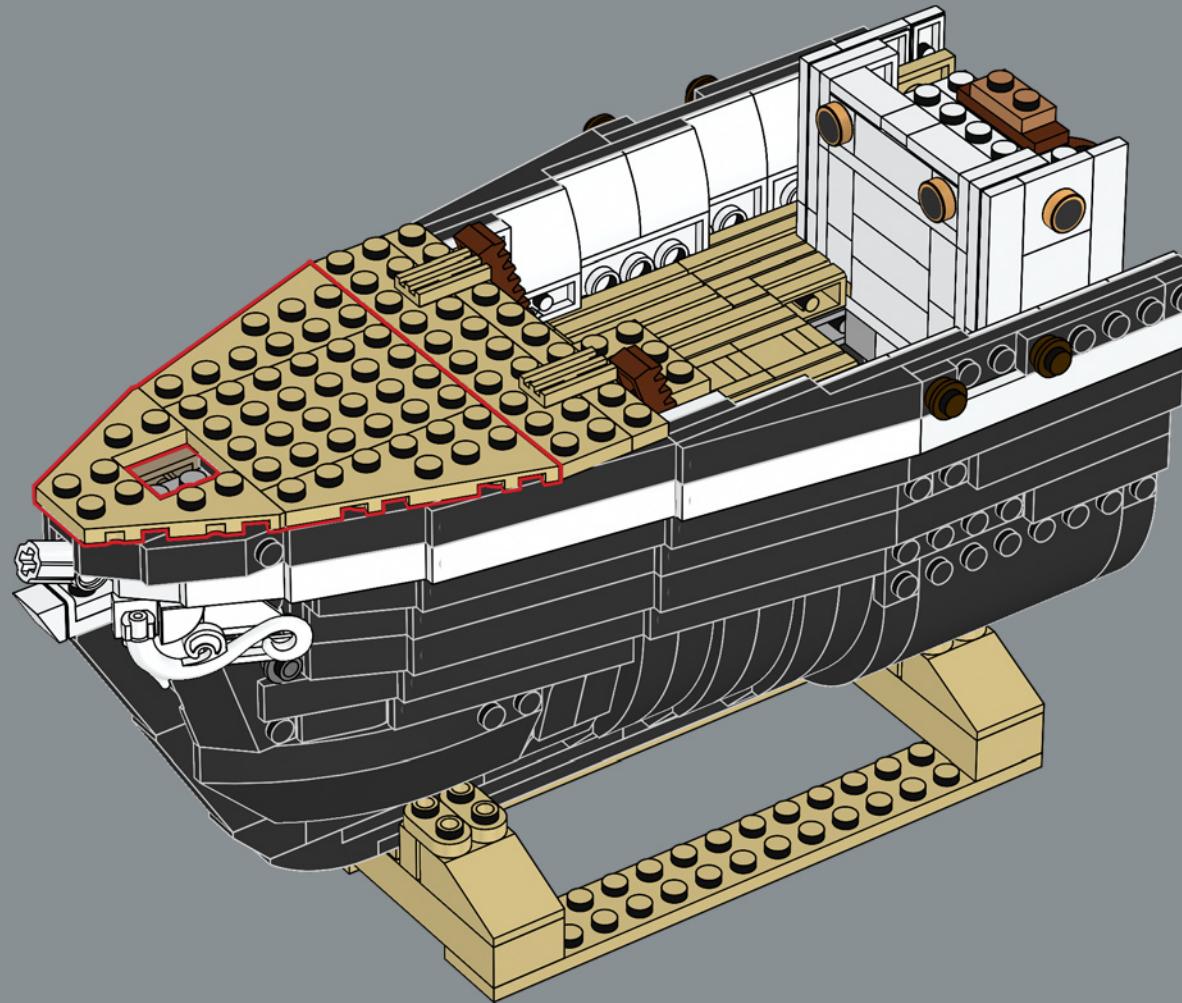


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141





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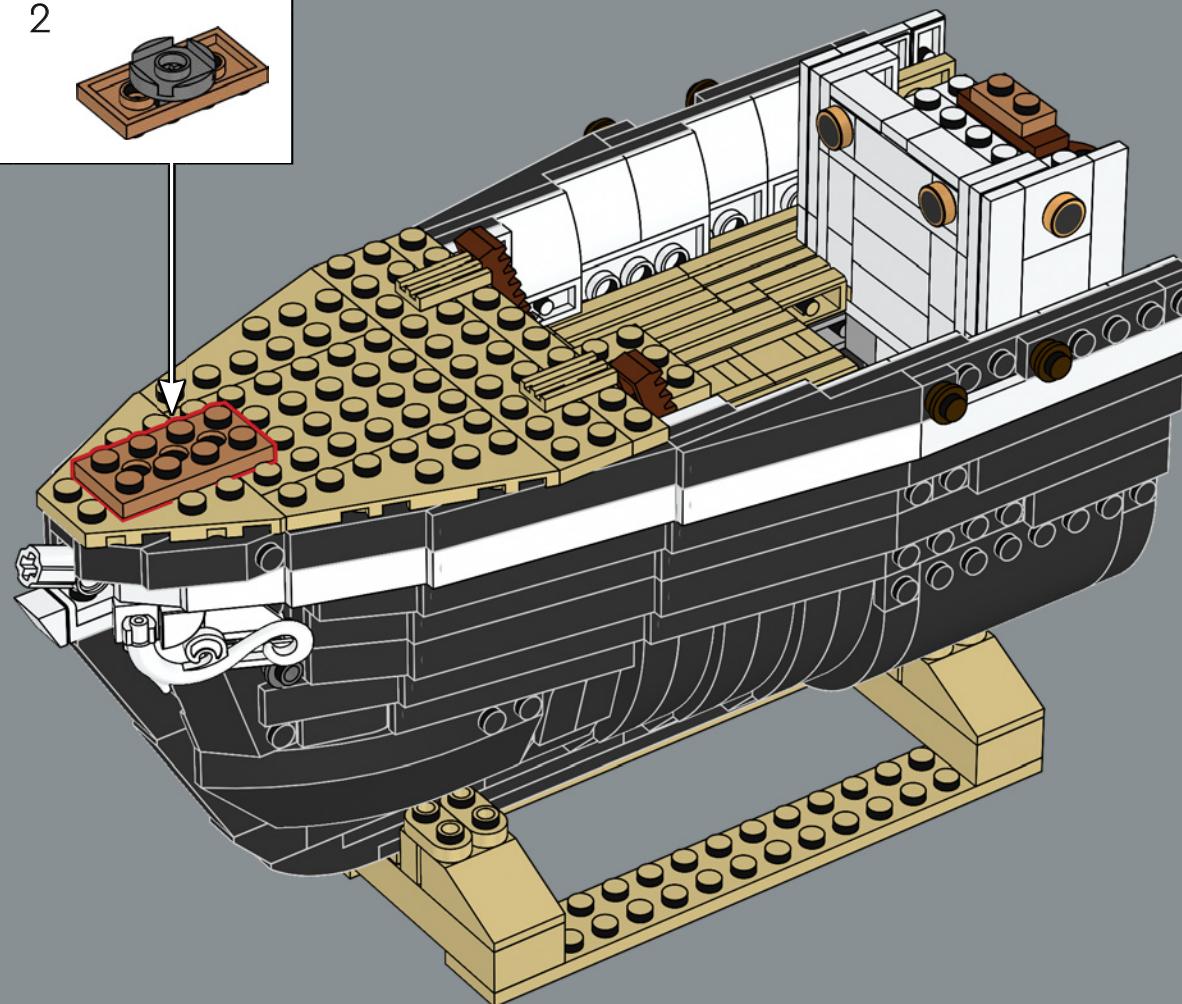
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142

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2





2x

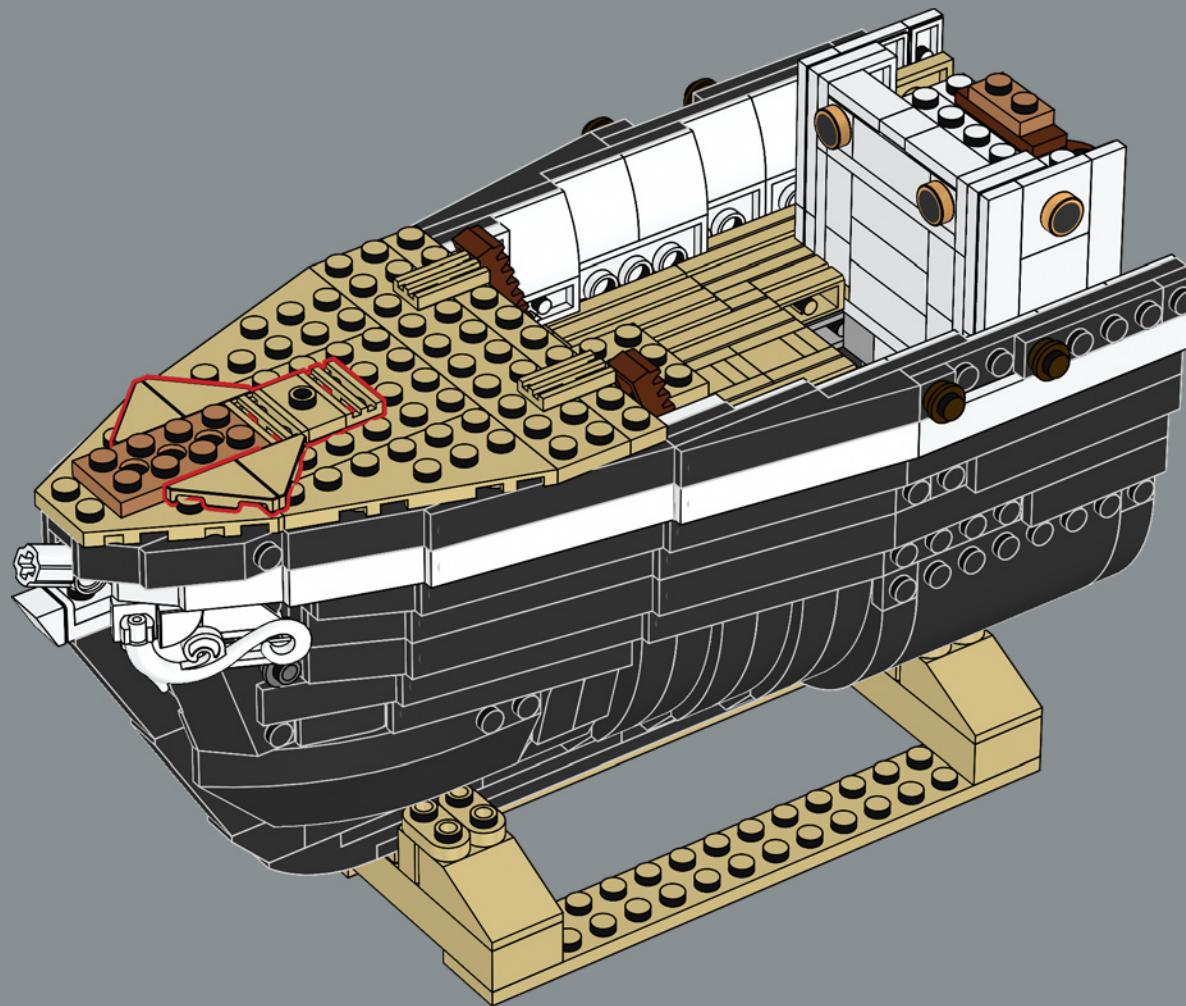


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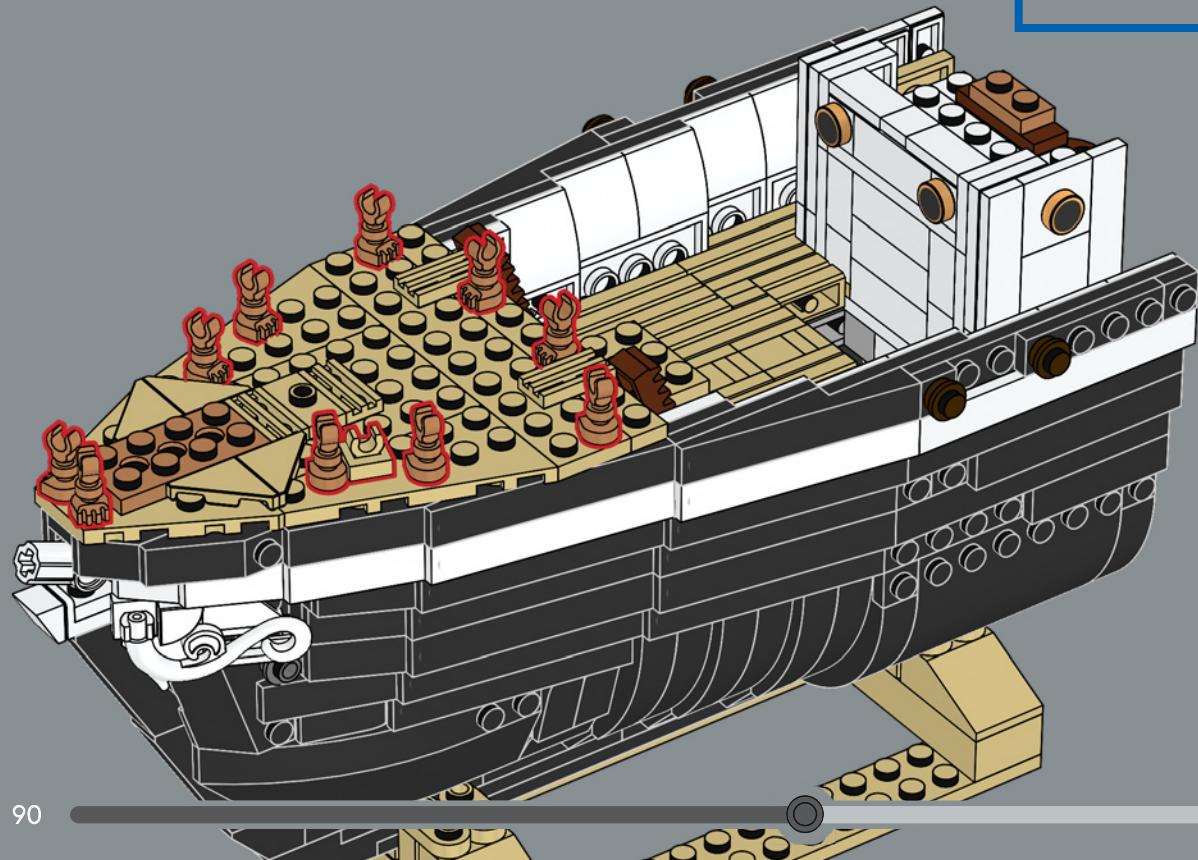
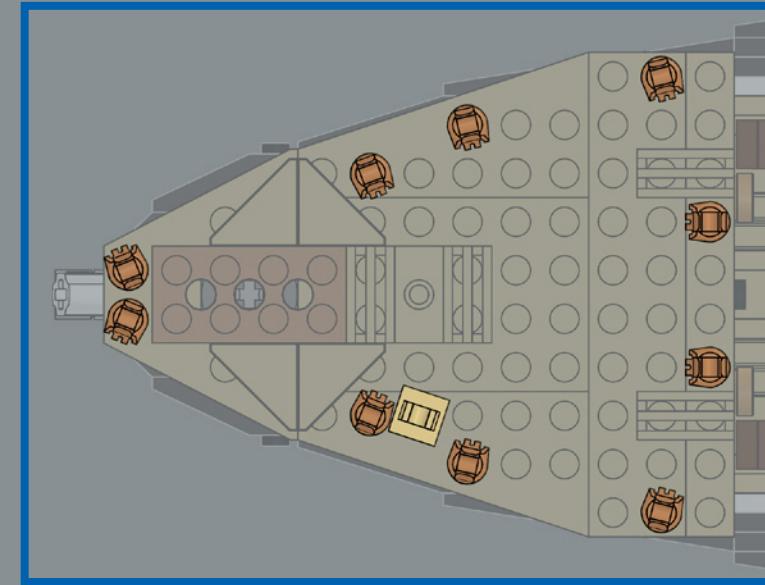
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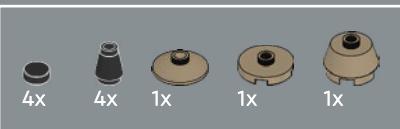


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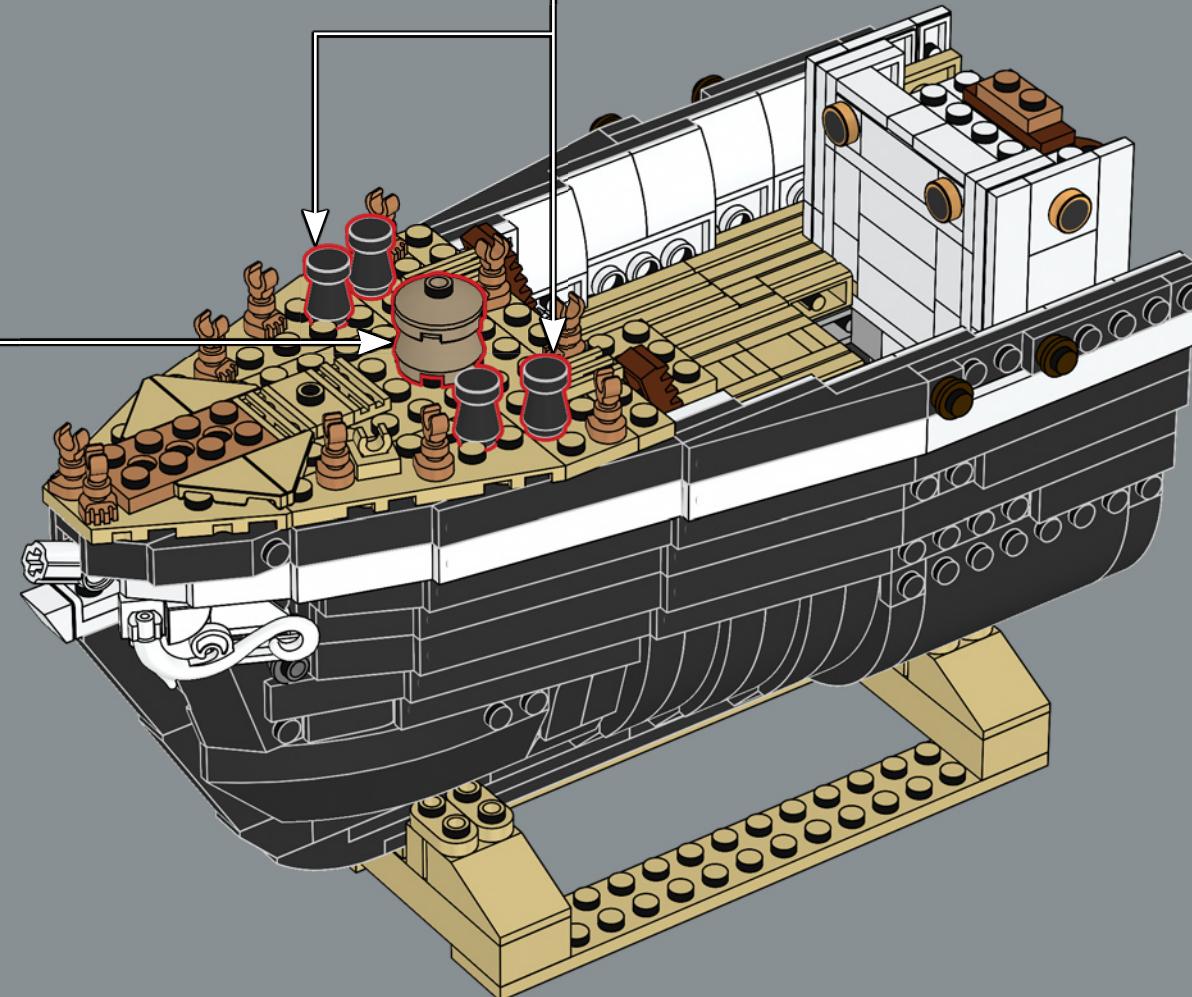
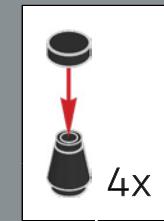
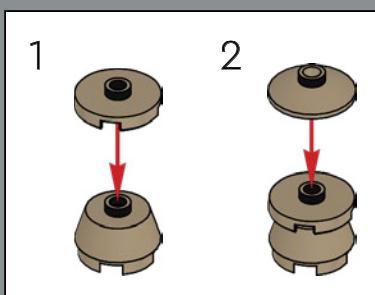
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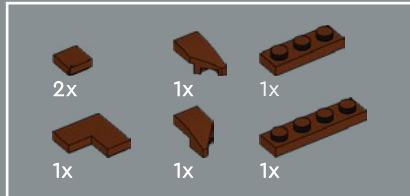
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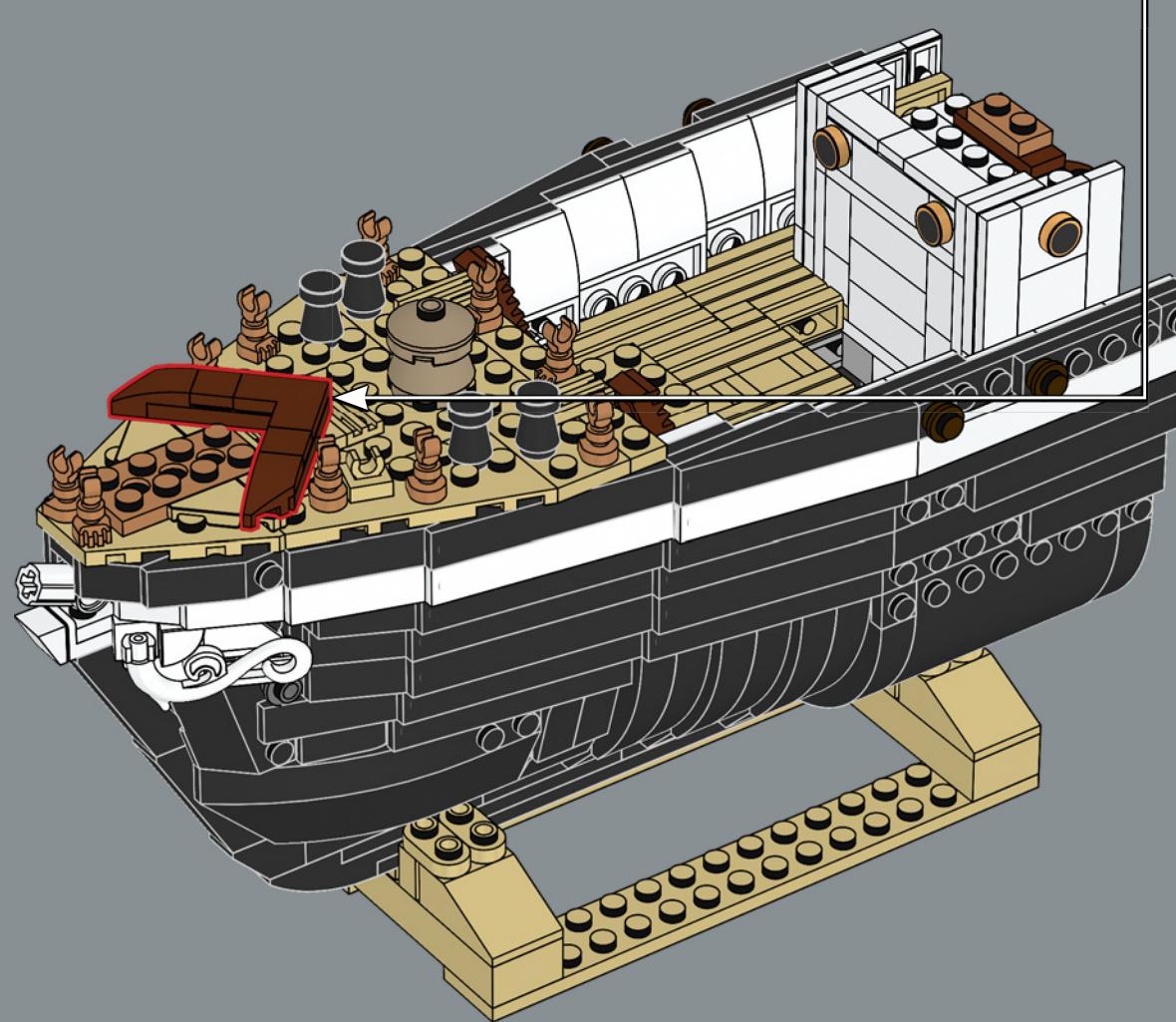
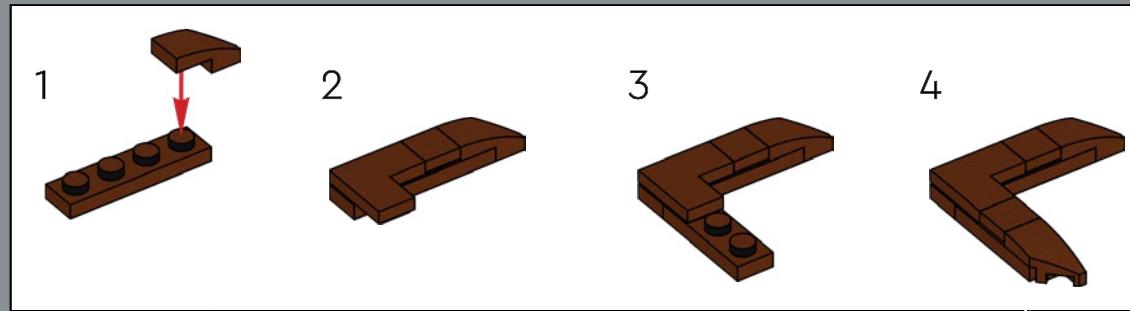


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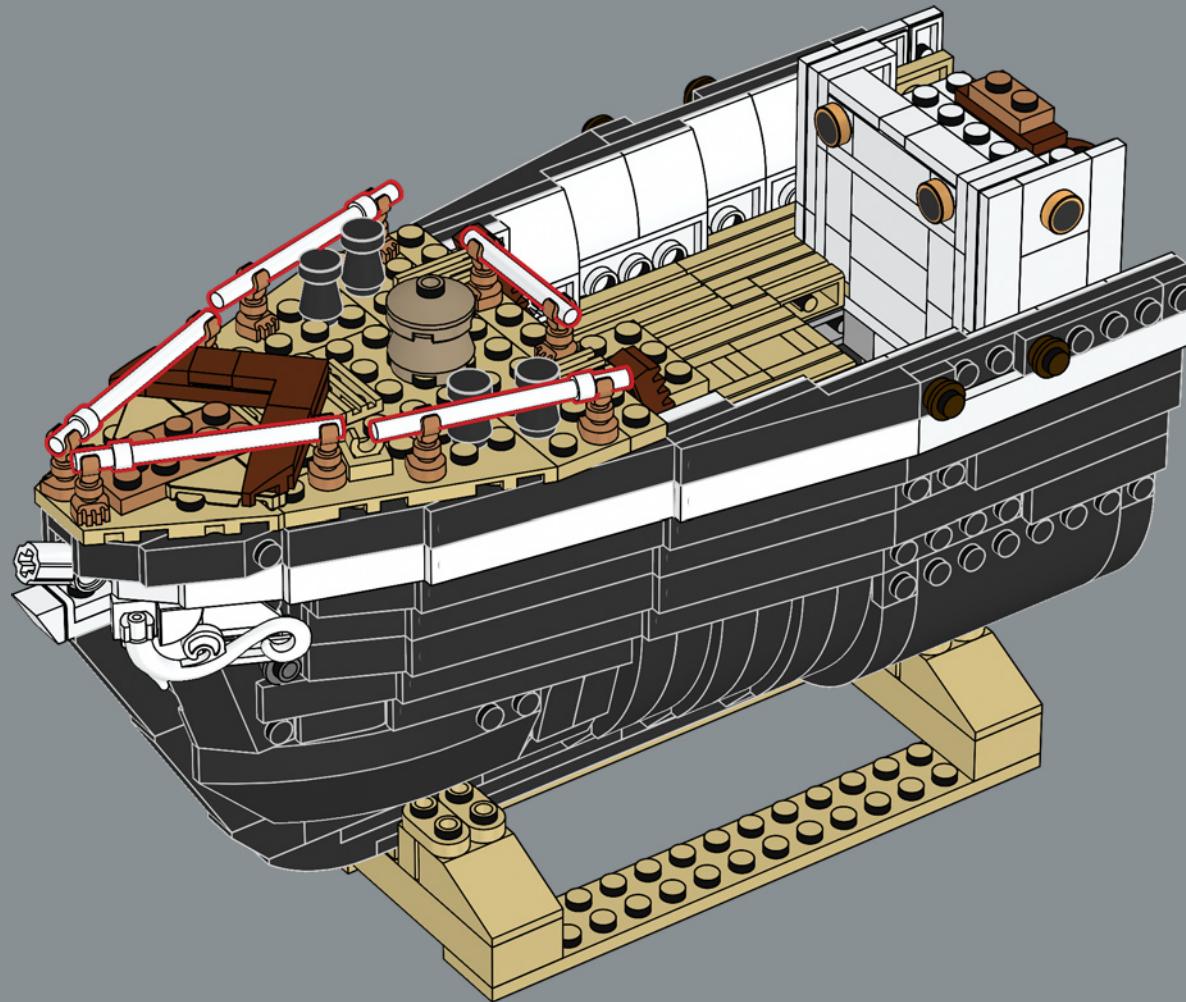


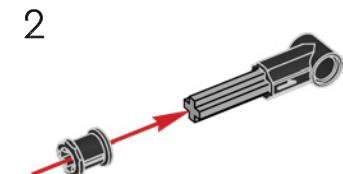
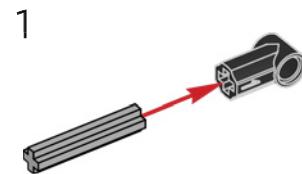
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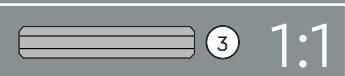
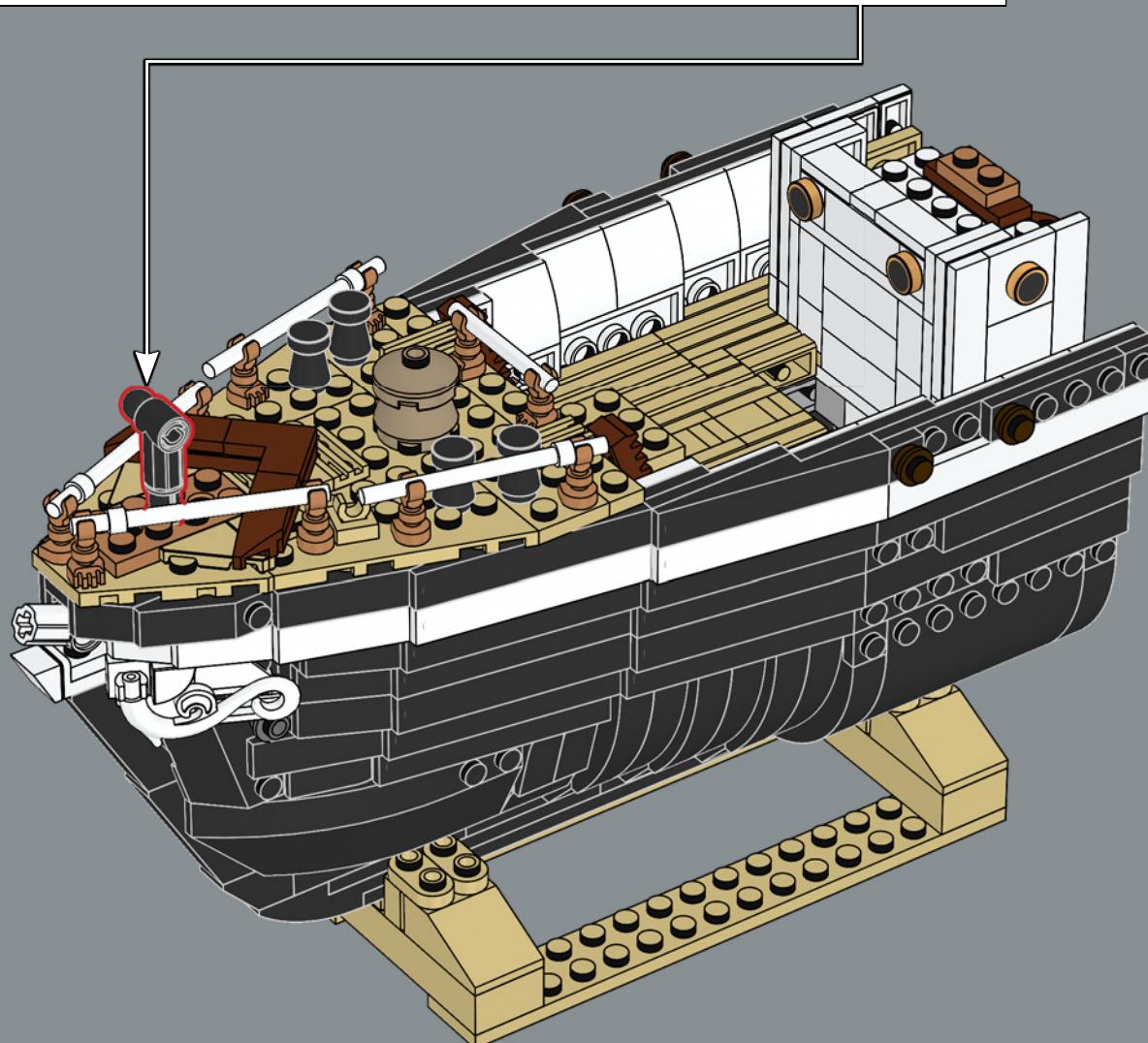


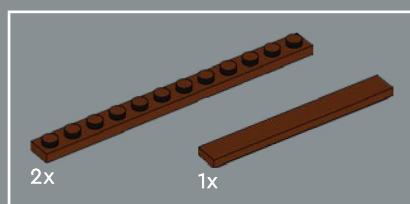
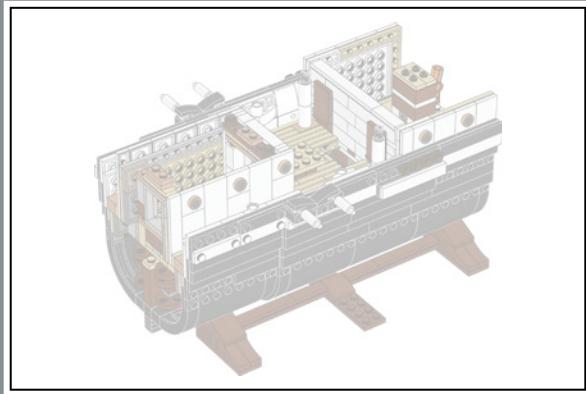
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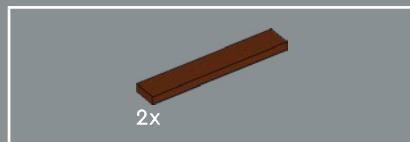
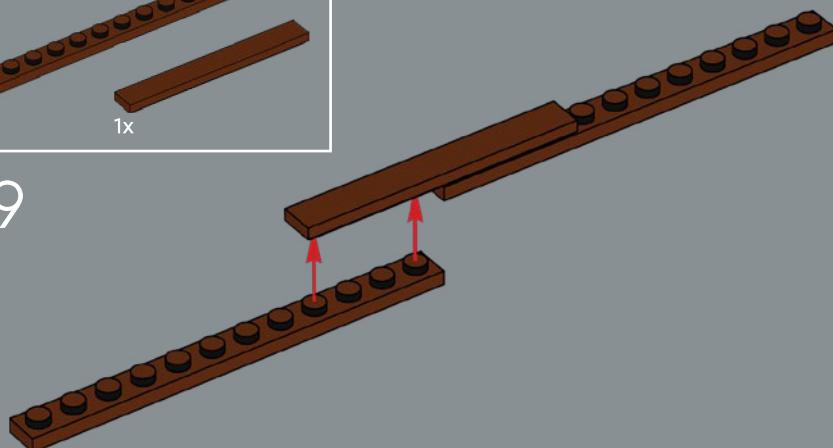


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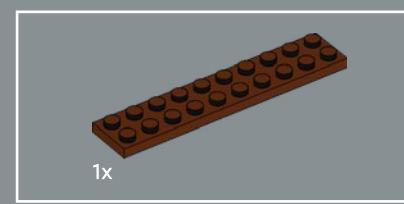
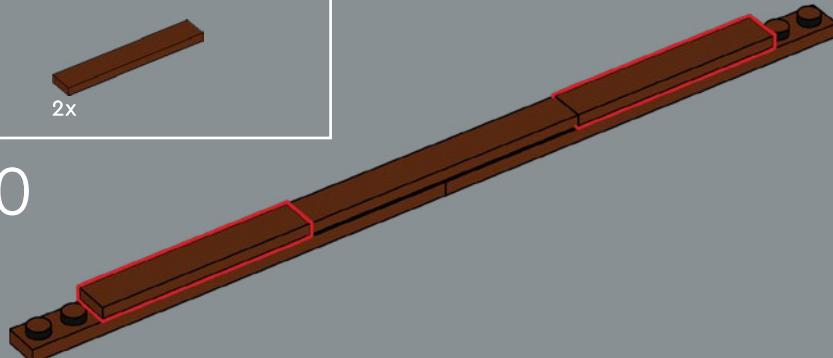




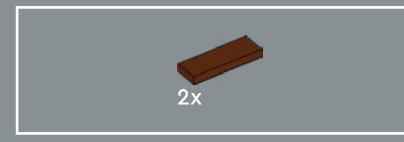
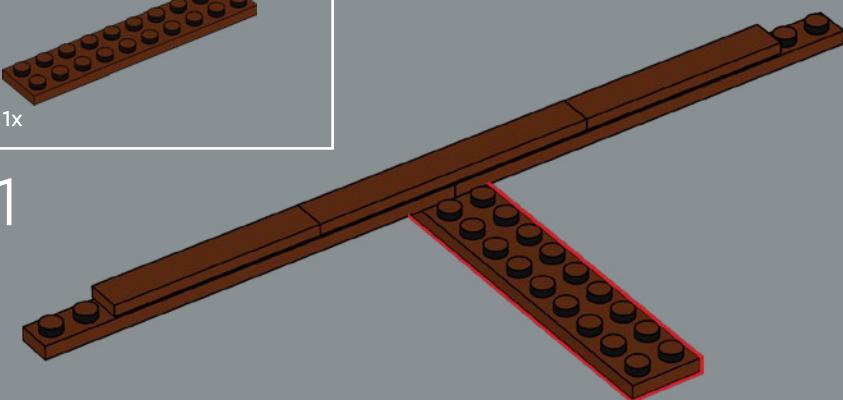
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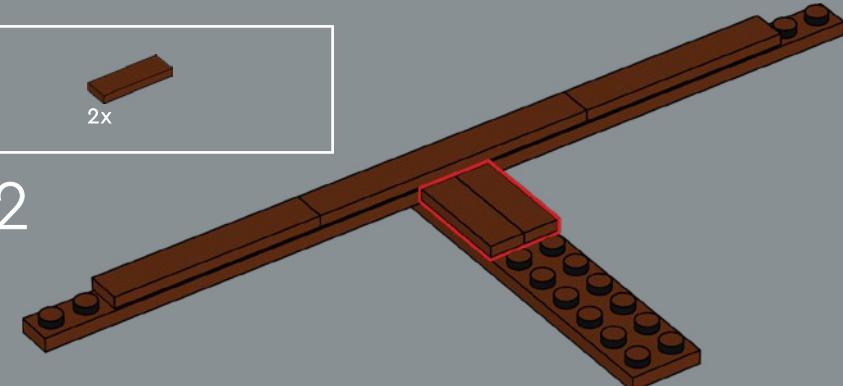
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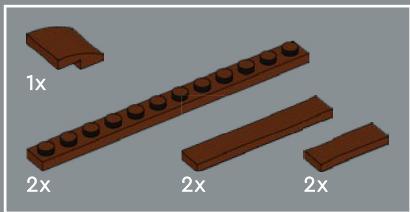


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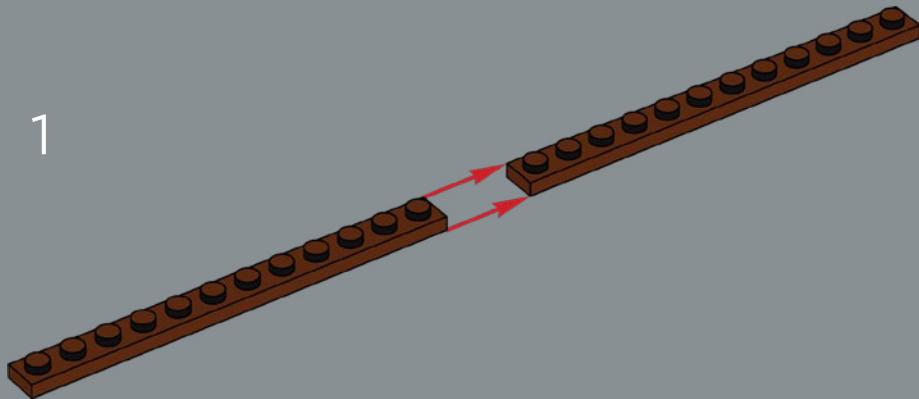
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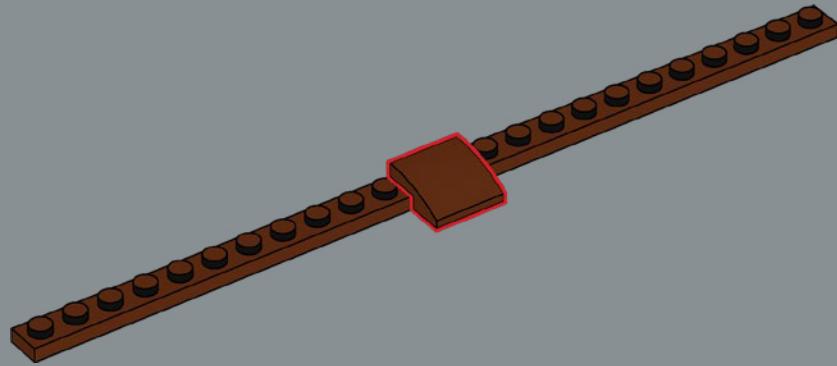


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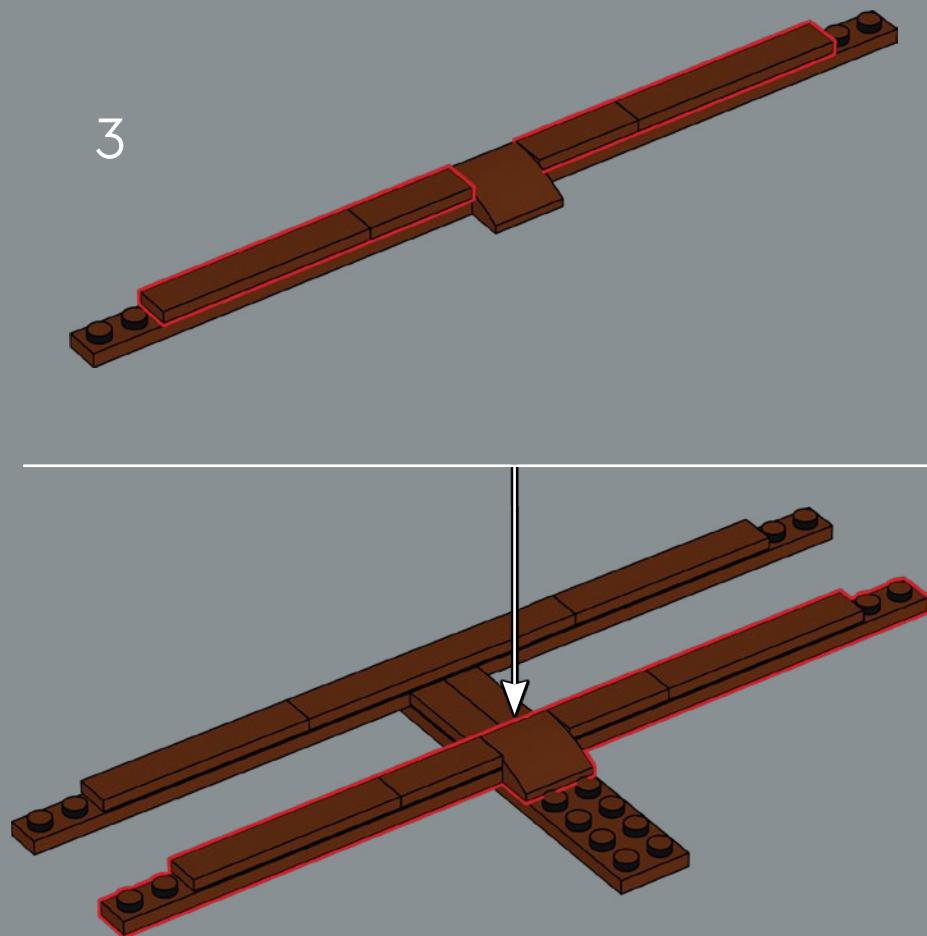
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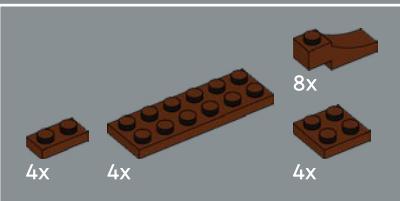


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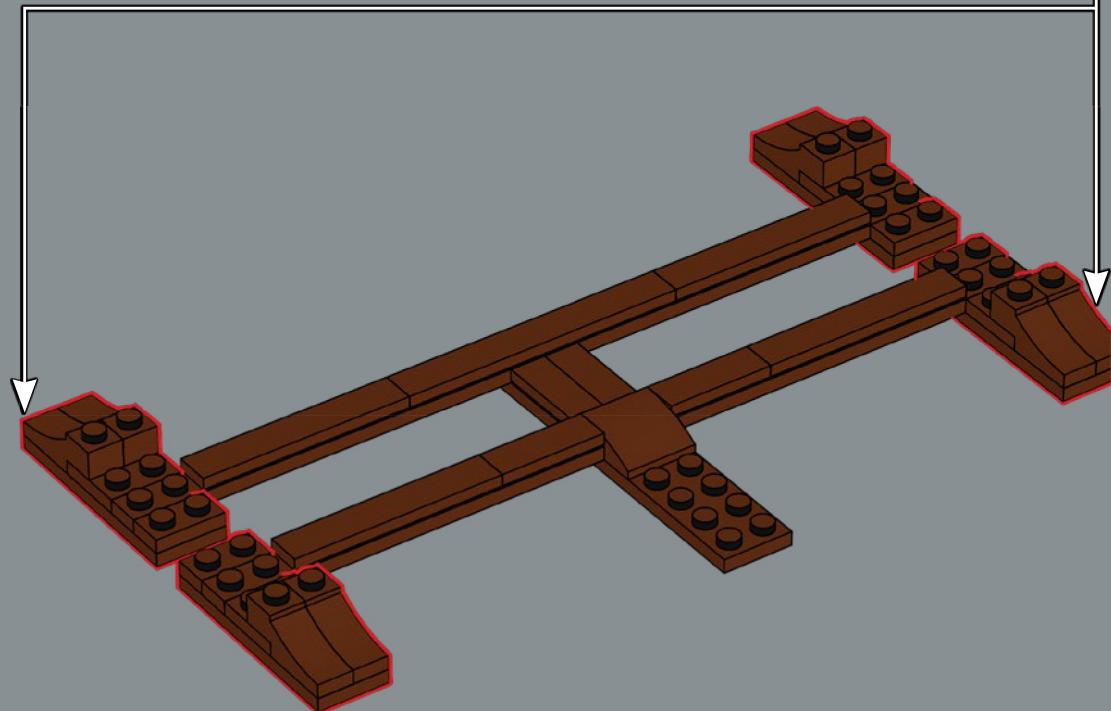
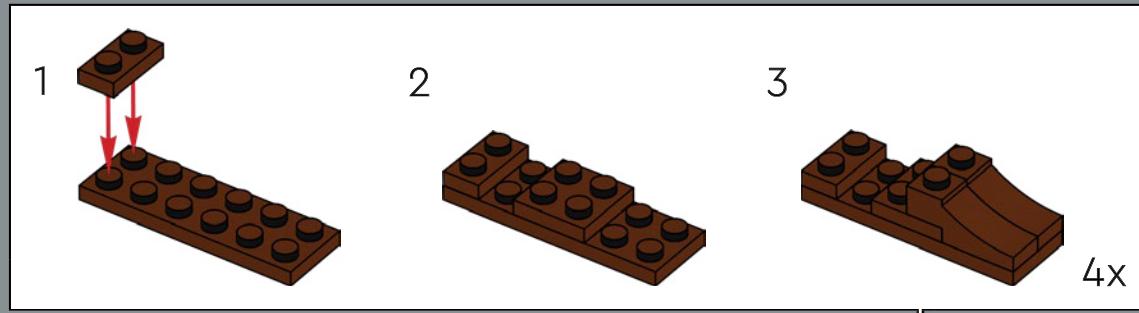


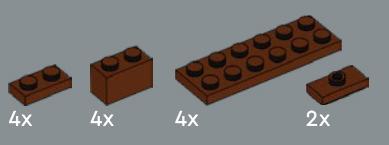
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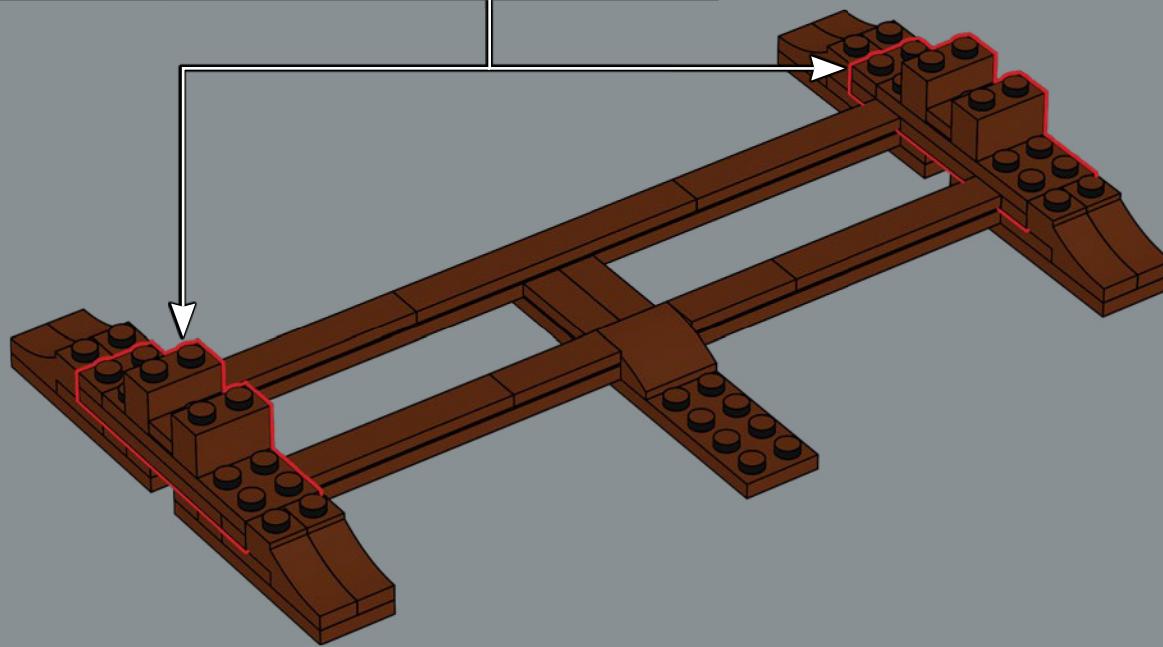
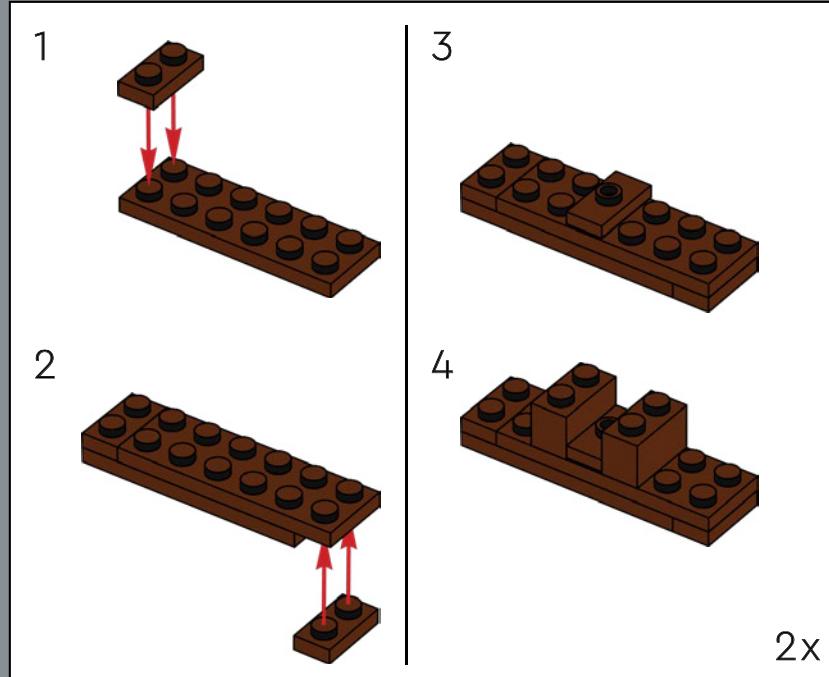


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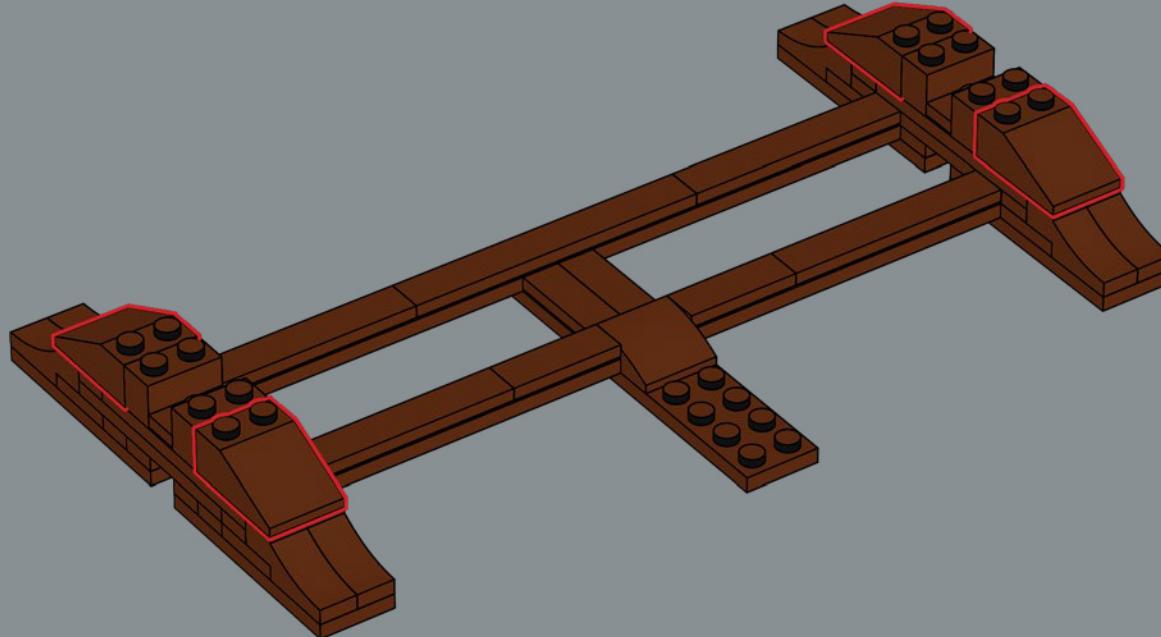


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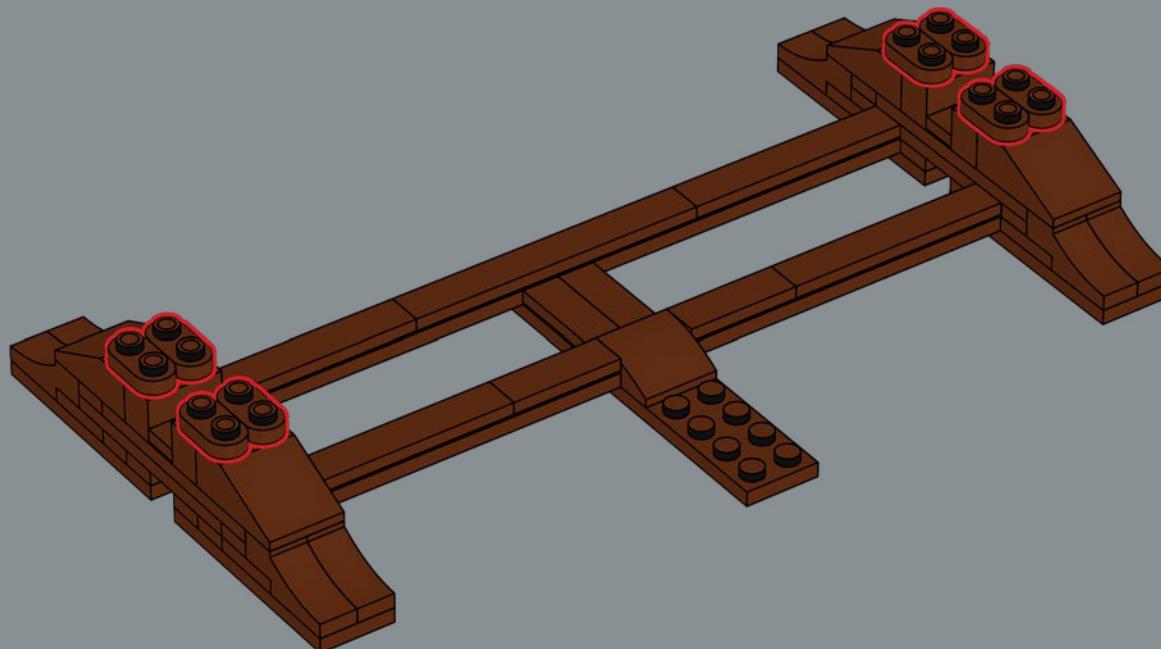


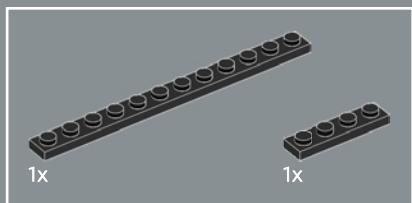
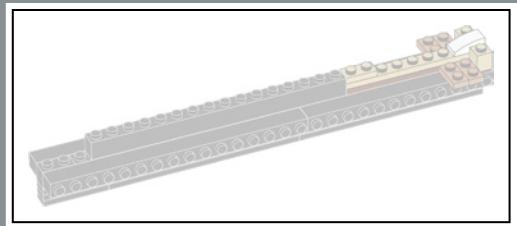


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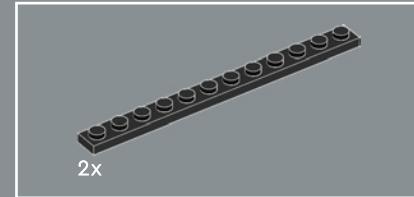
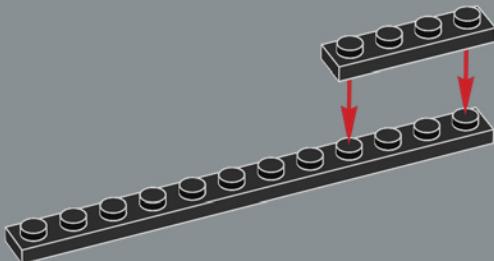


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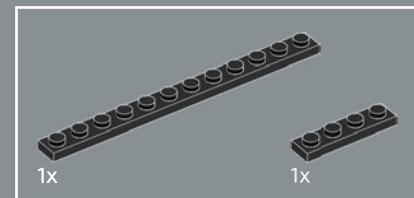
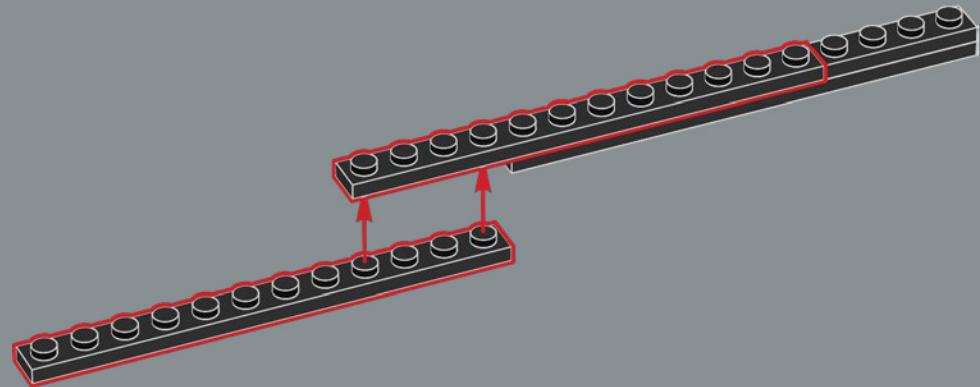




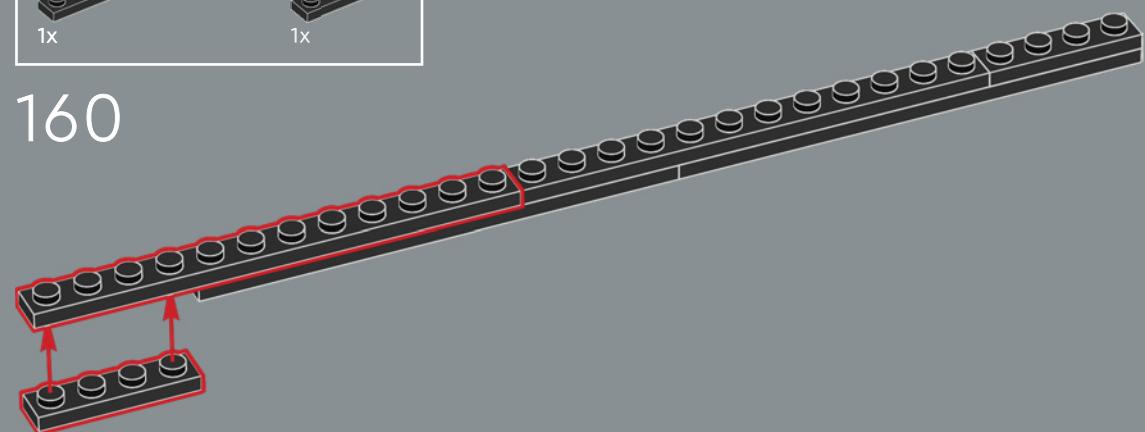
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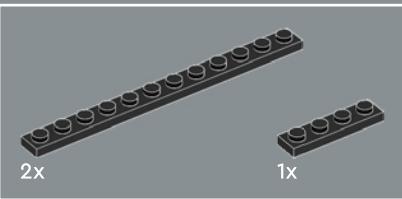


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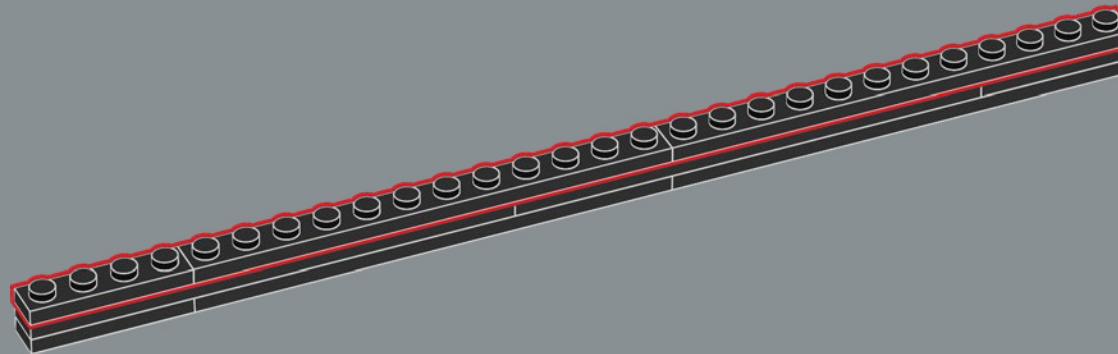


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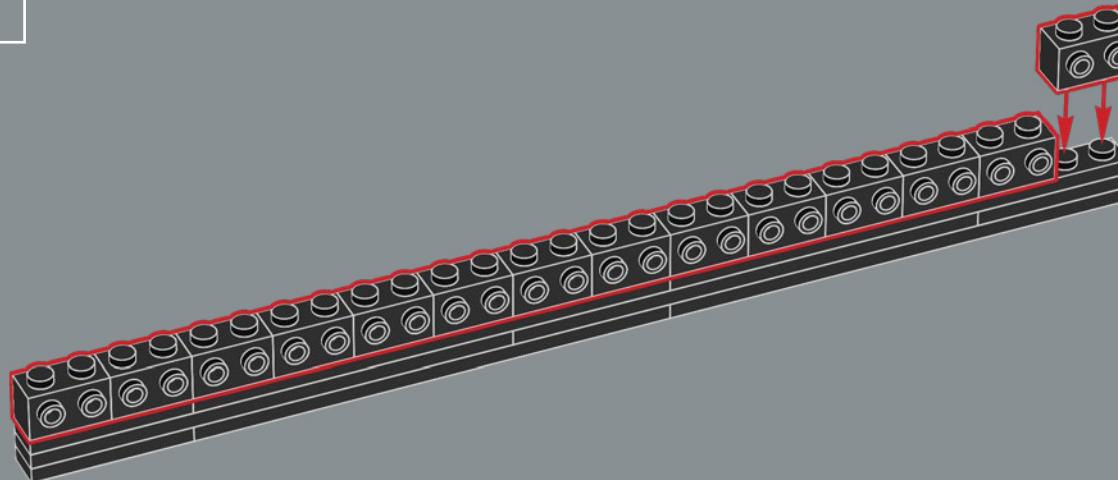


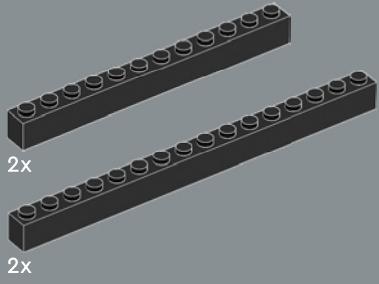


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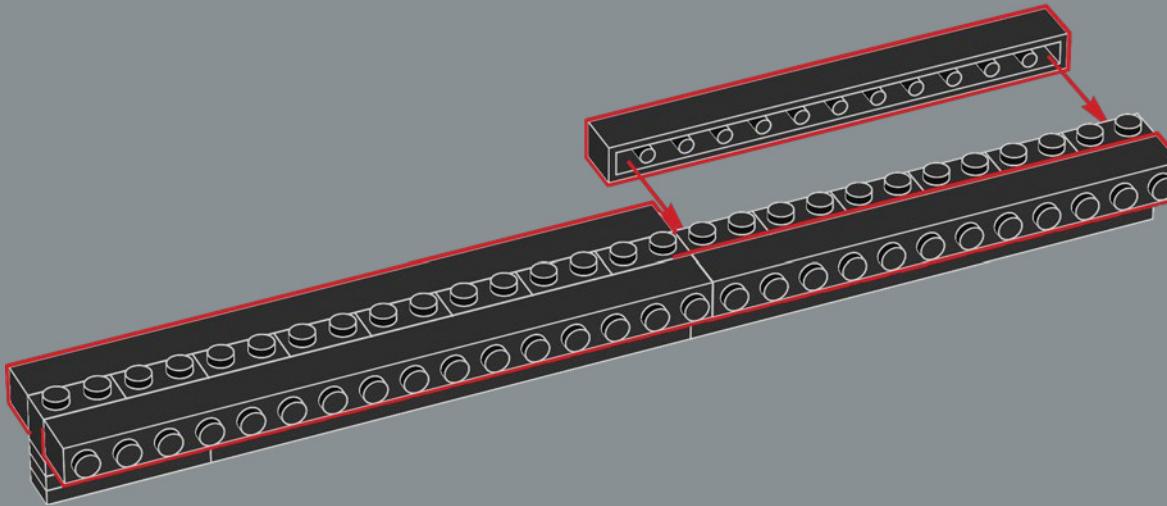


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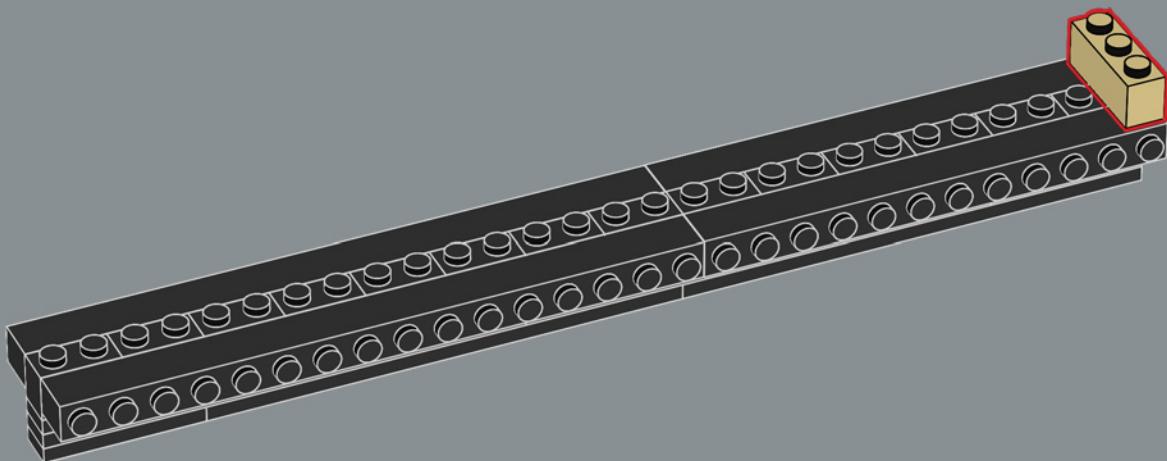




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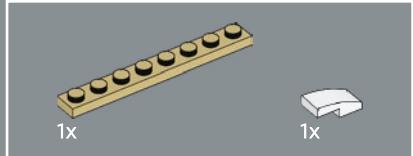
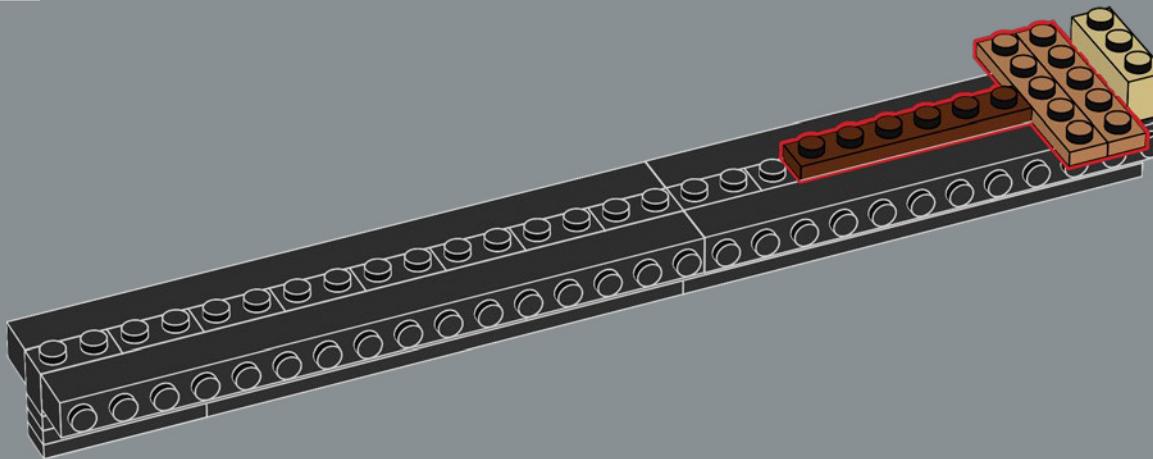


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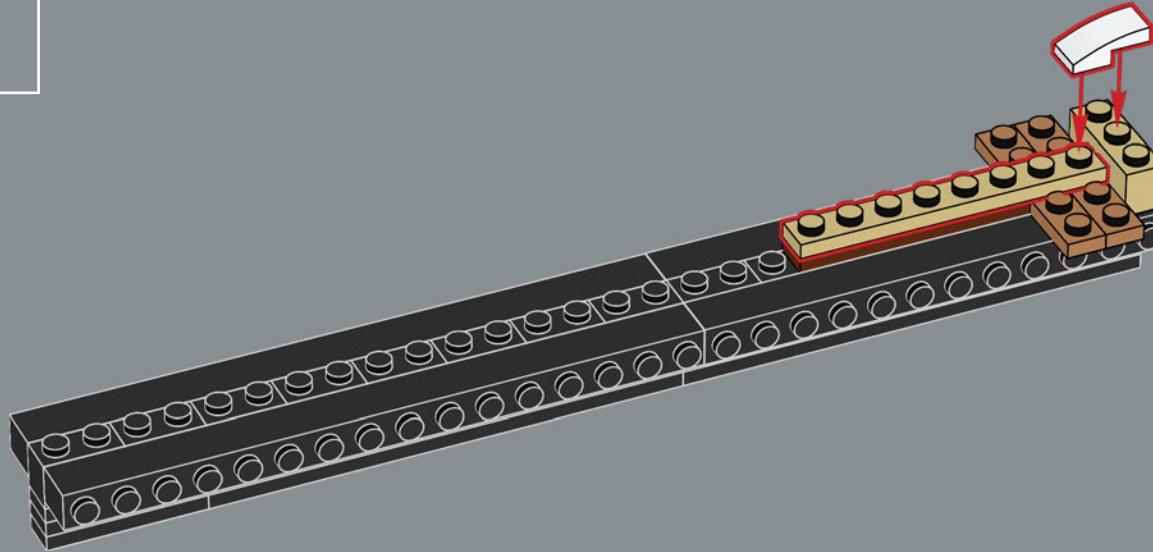


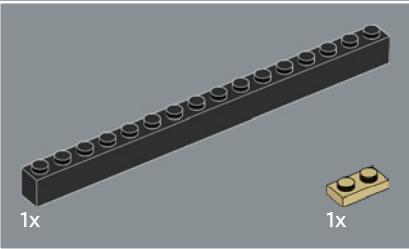


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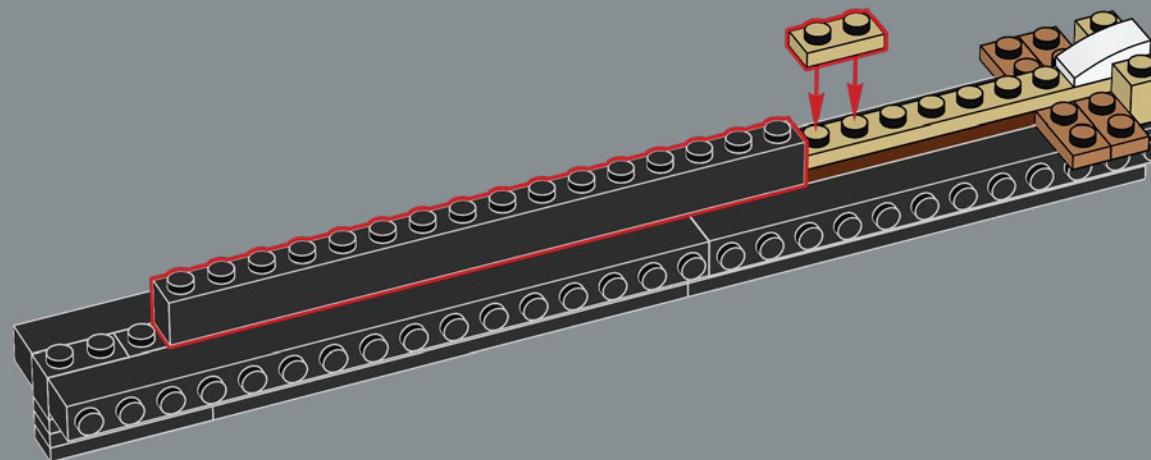


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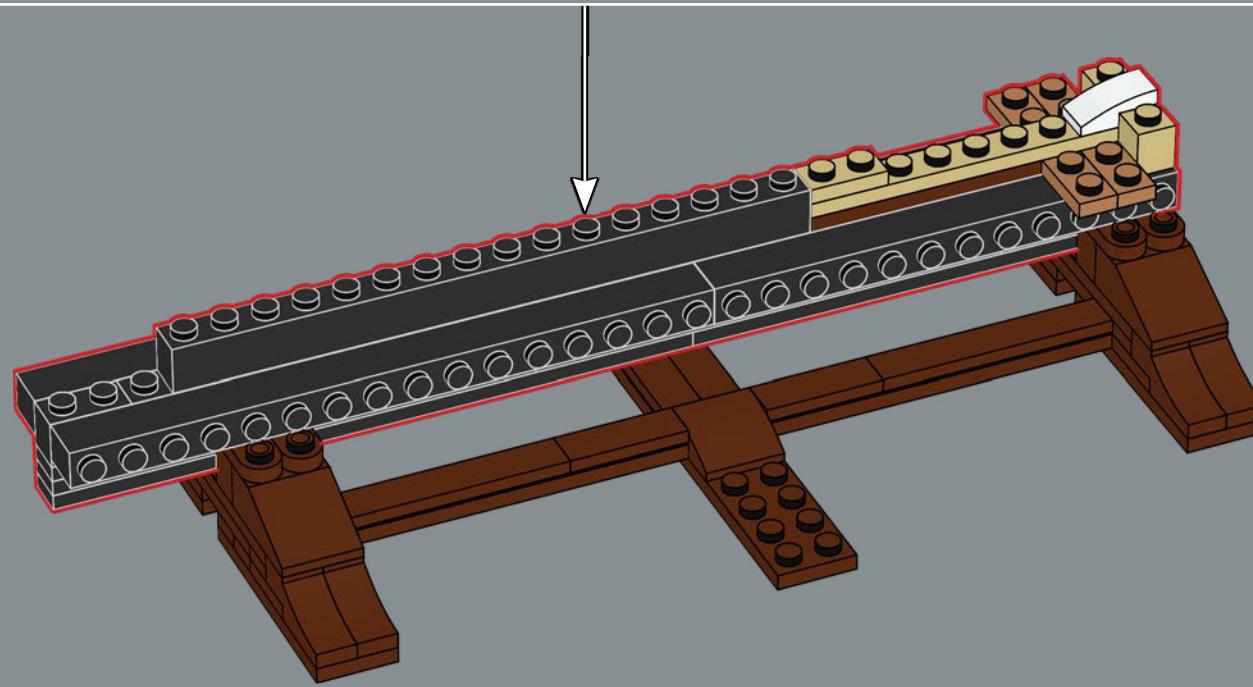




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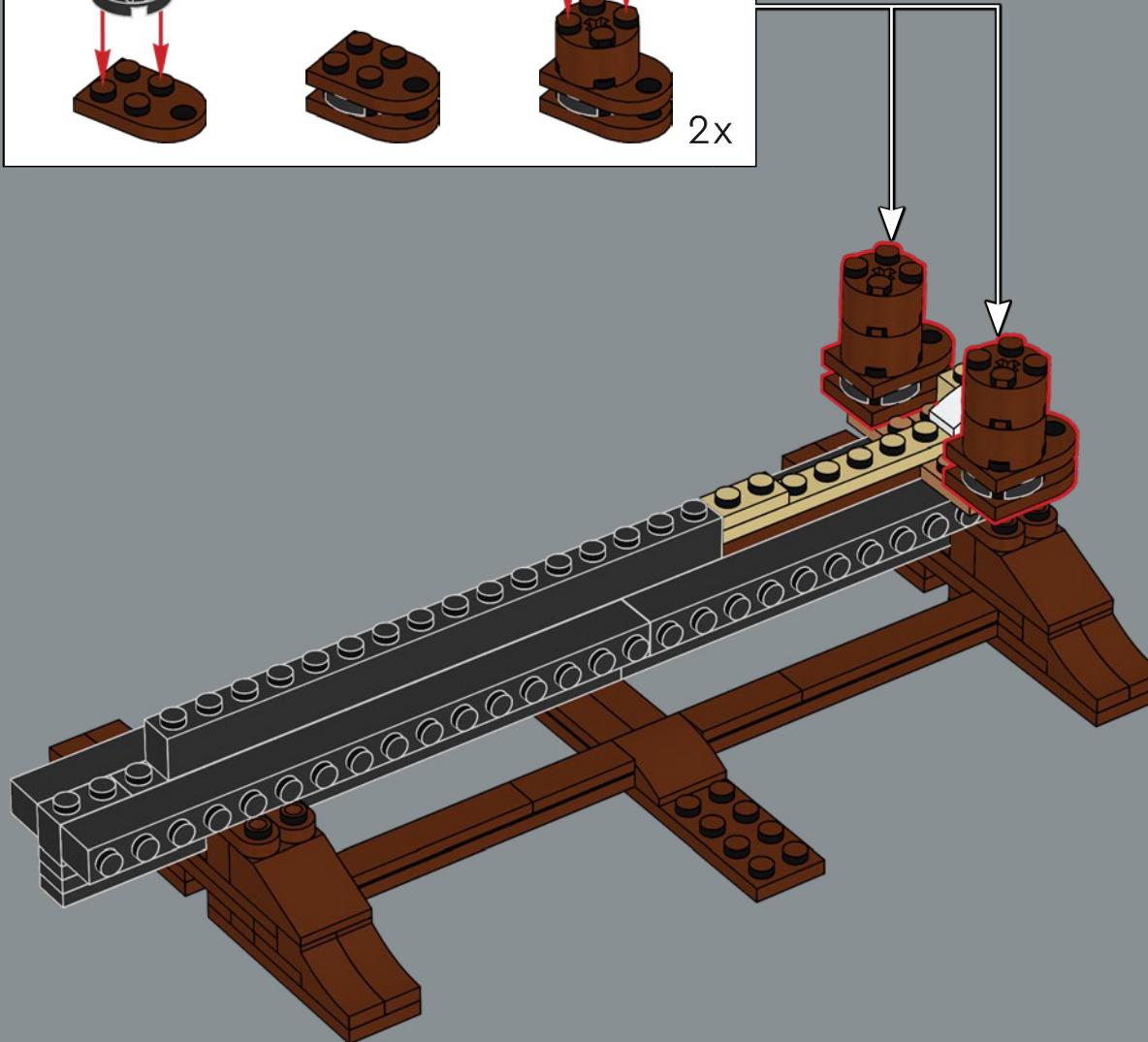


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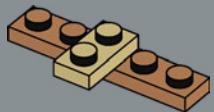
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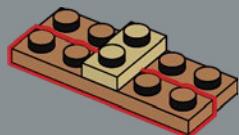


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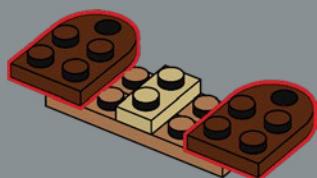
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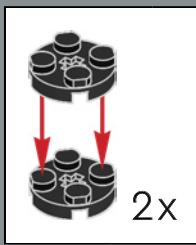
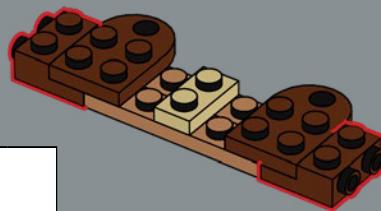
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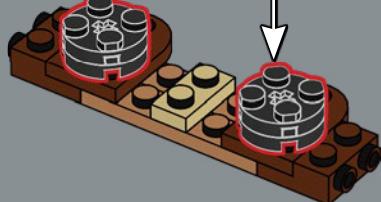
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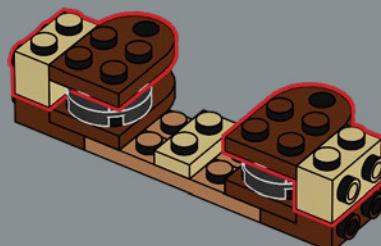
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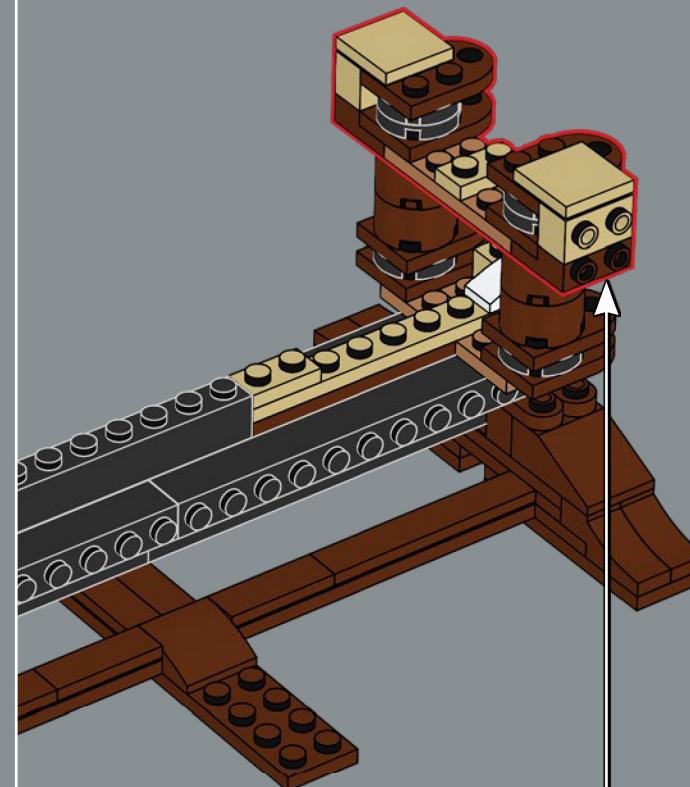
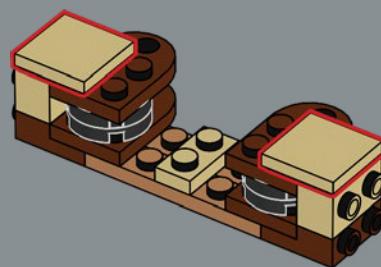
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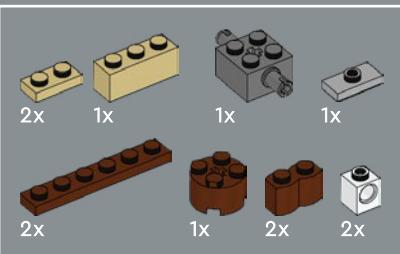


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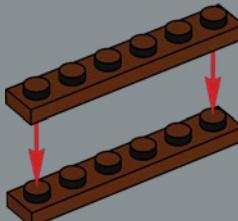
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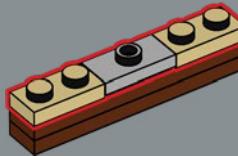


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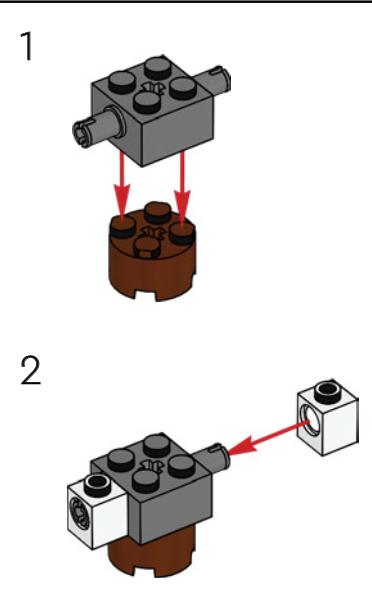
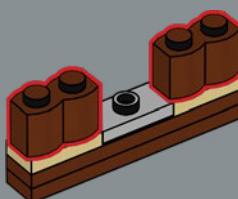
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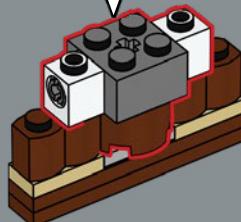
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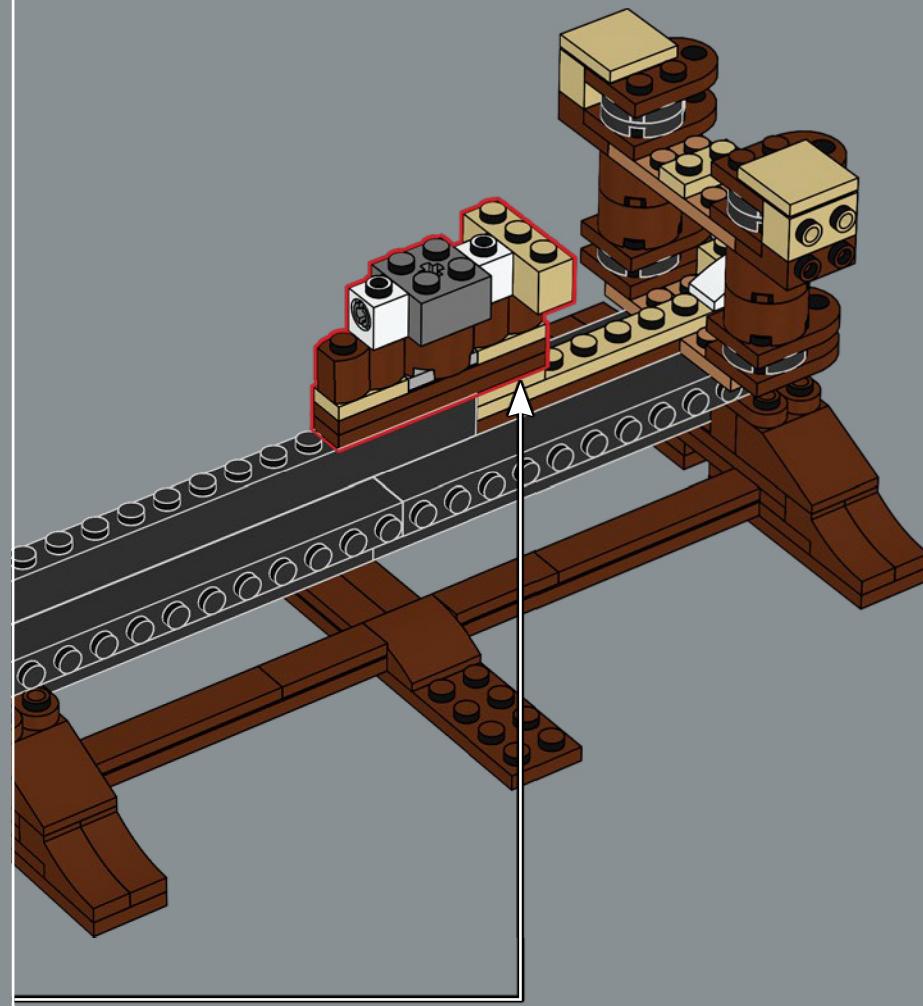
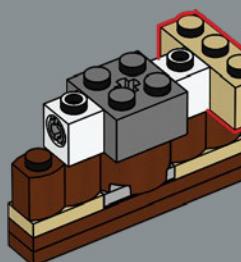
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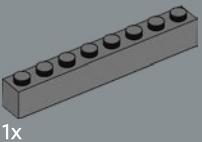


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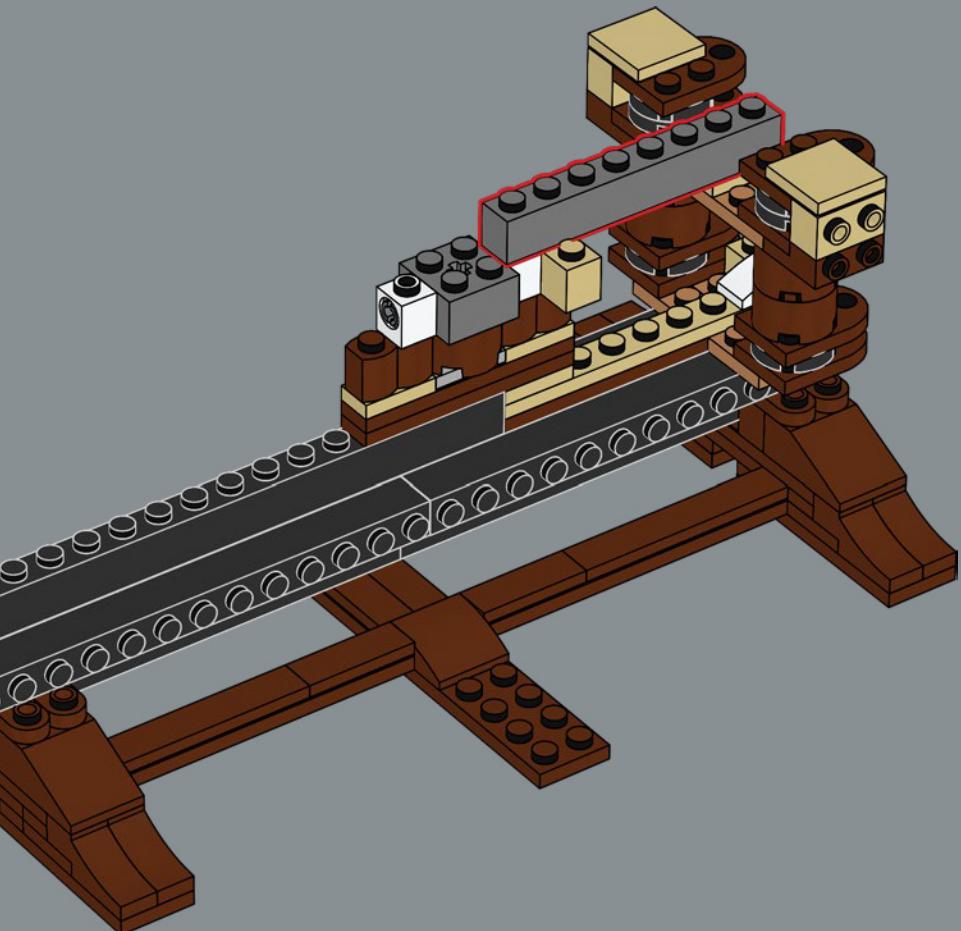


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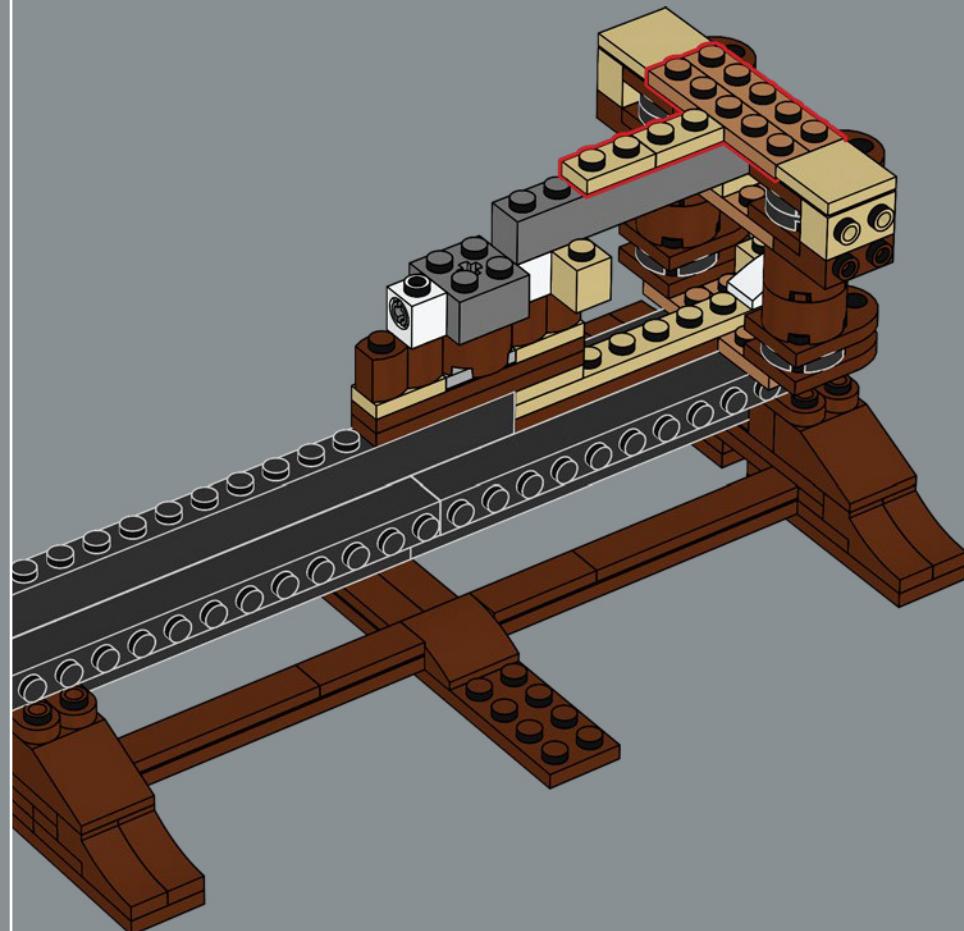




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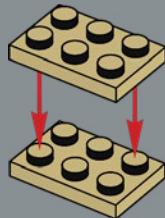
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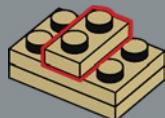


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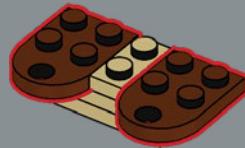
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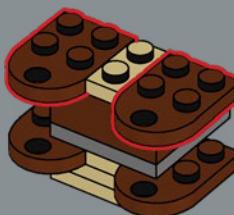
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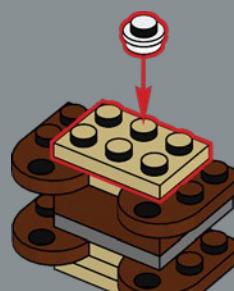
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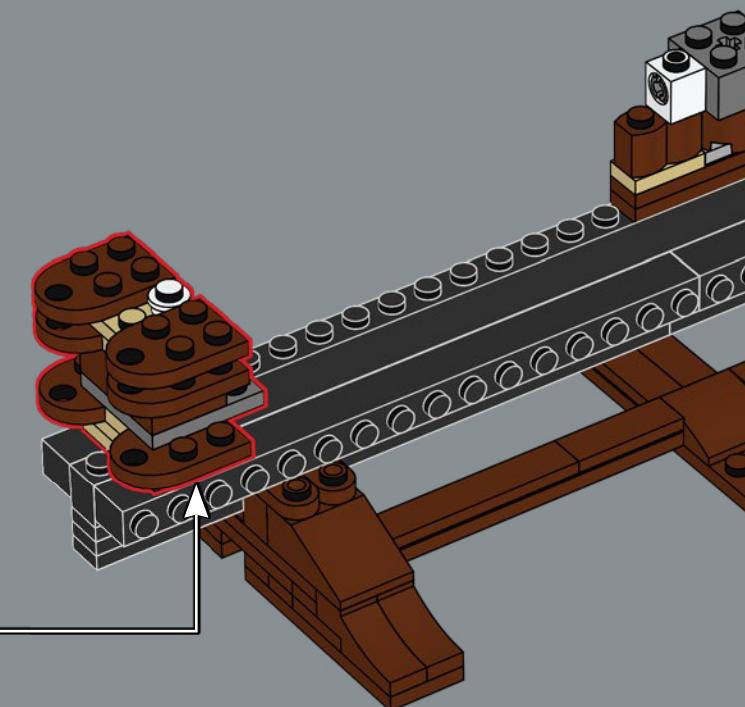
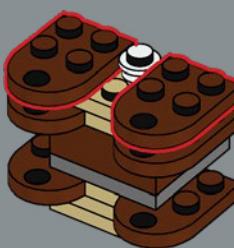
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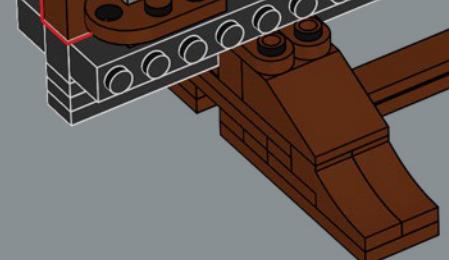
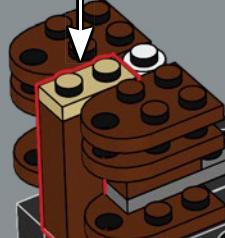
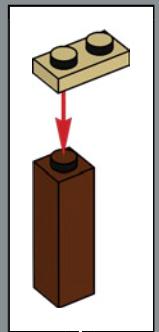


1x

1x



175



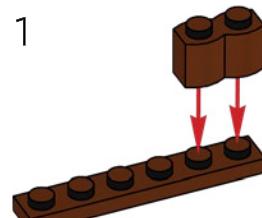
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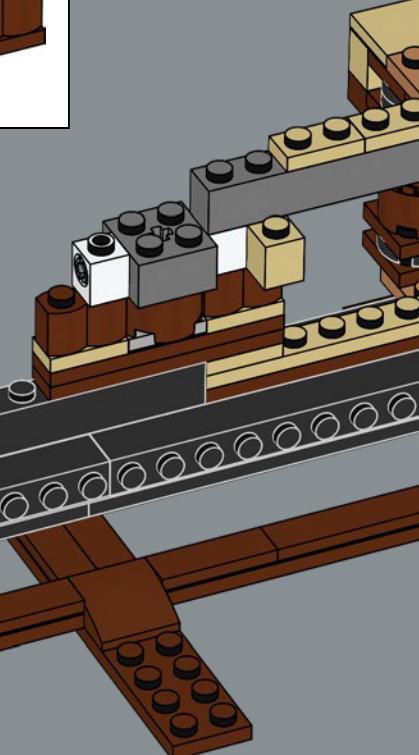
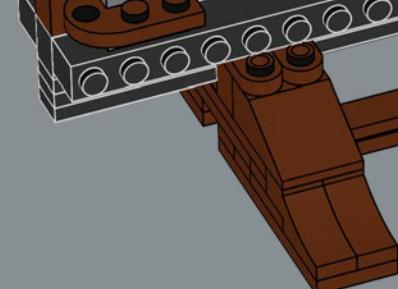
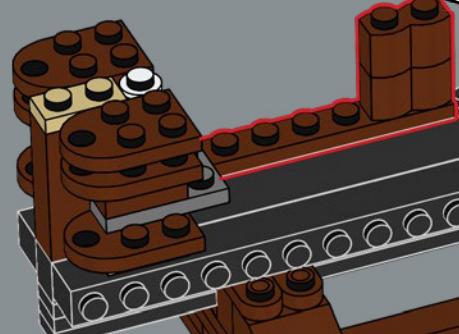
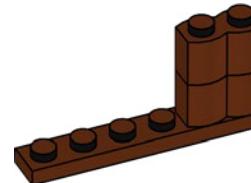
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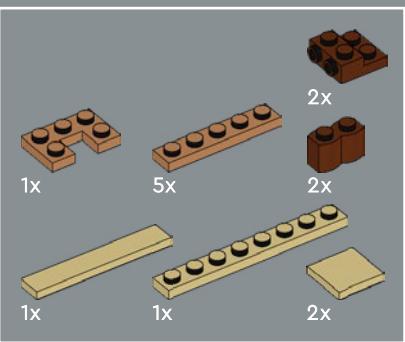
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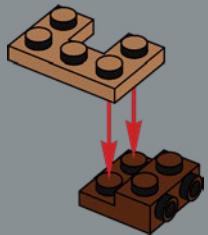
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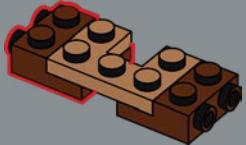


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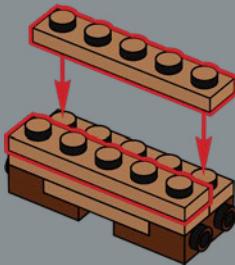
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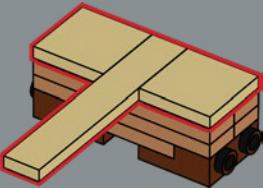
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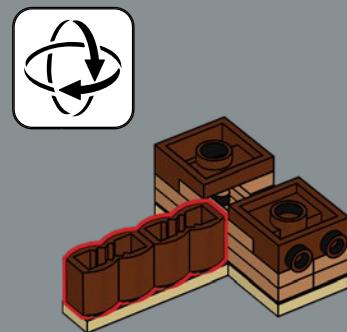
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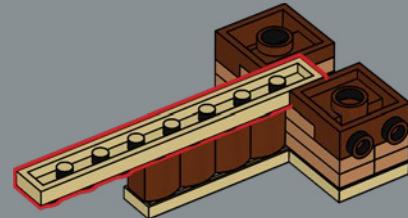
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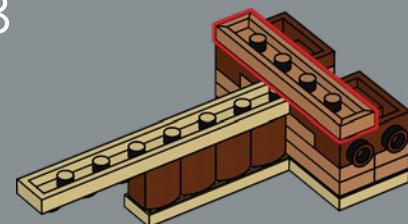
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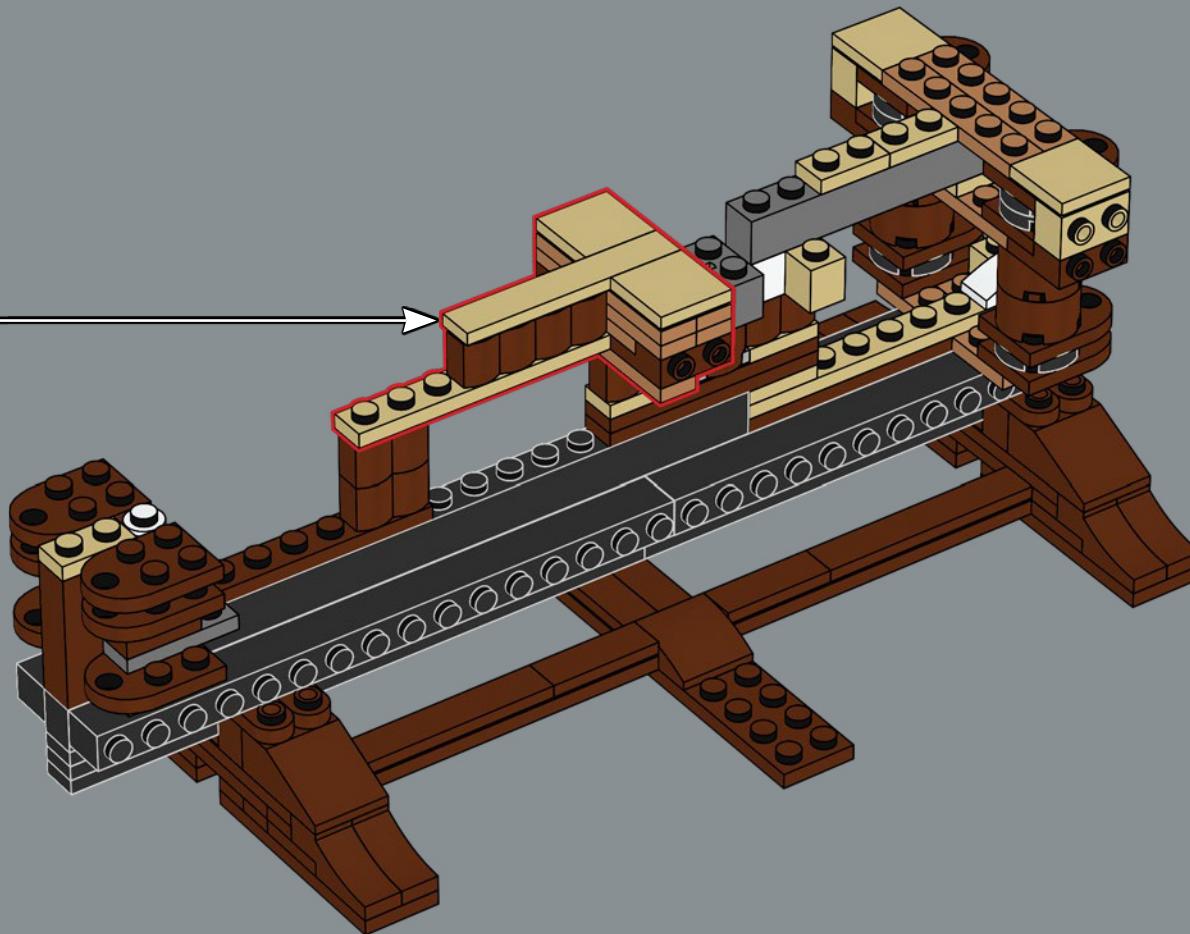


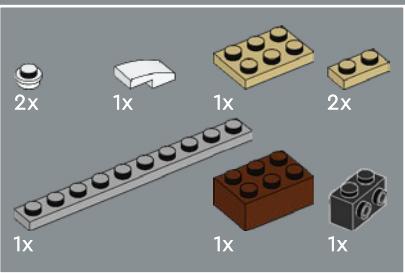
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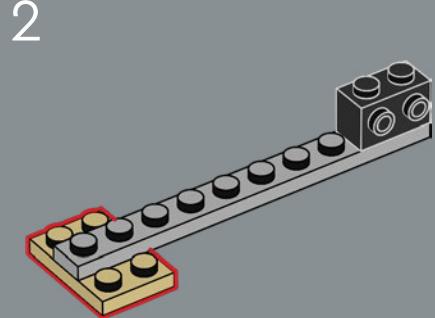
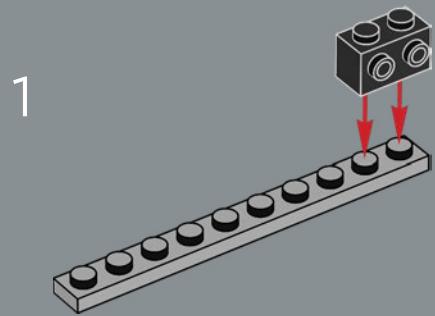
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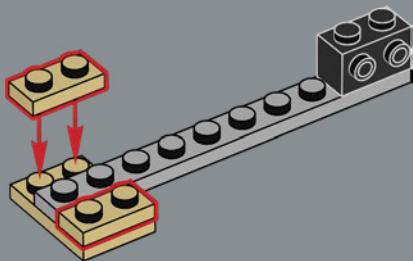




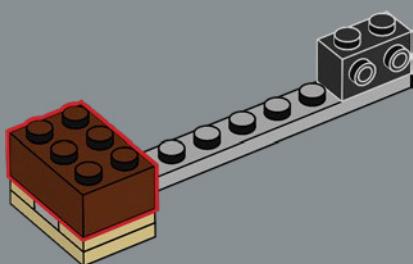
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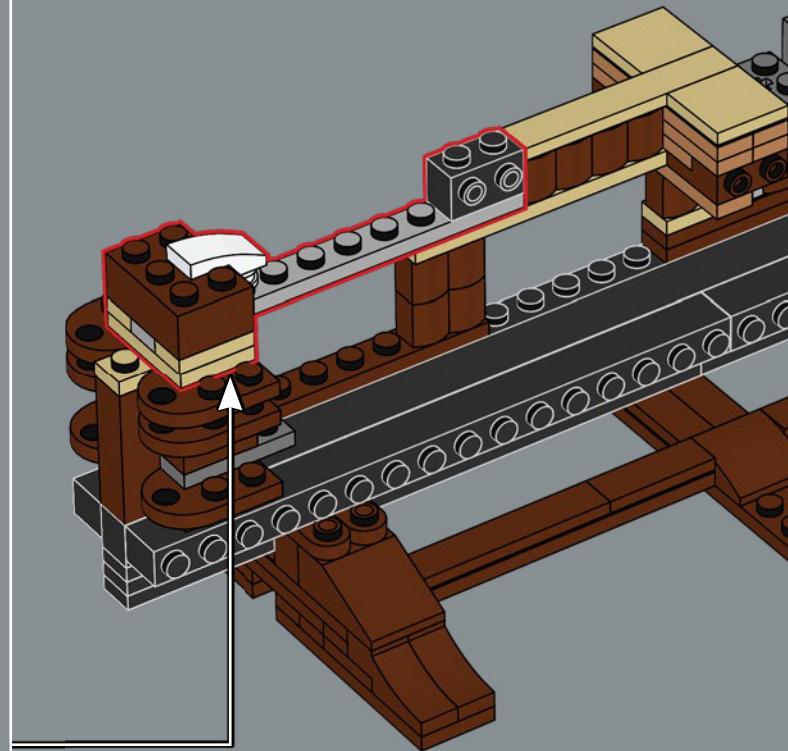
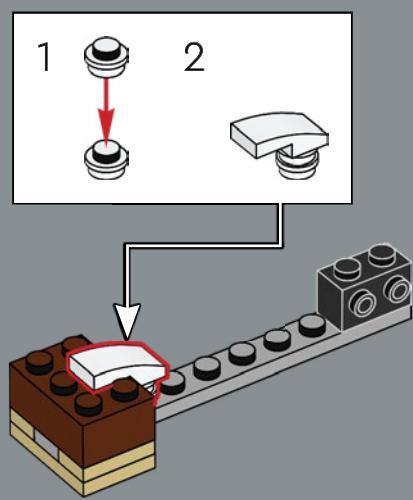
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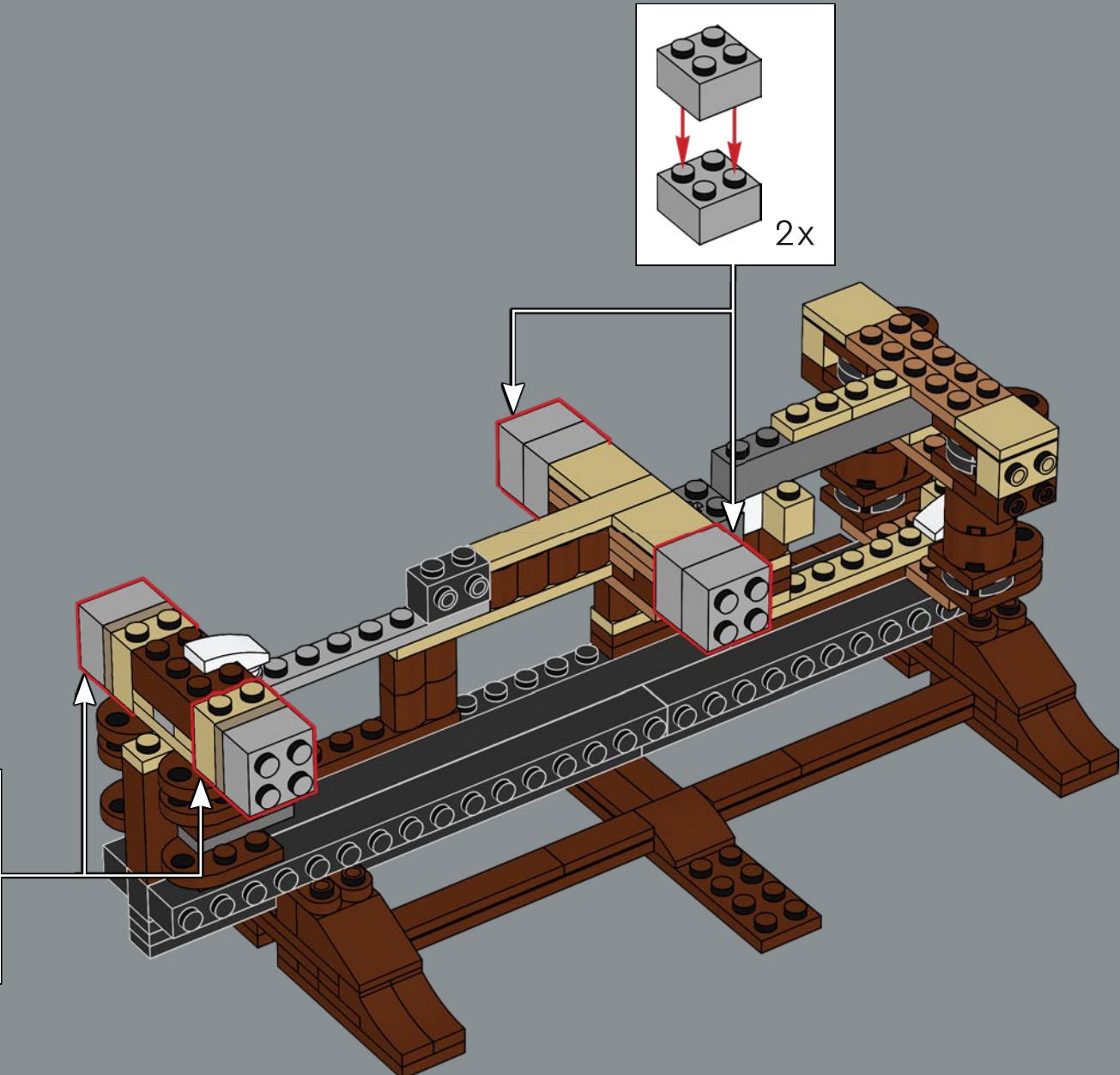
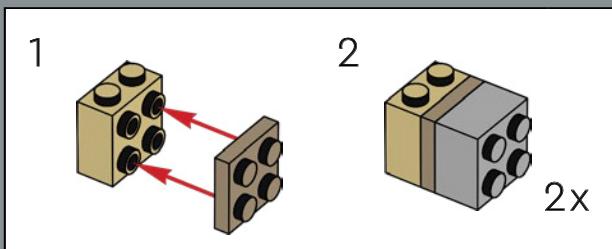


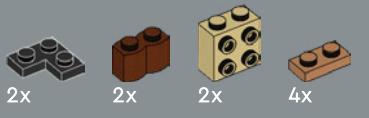
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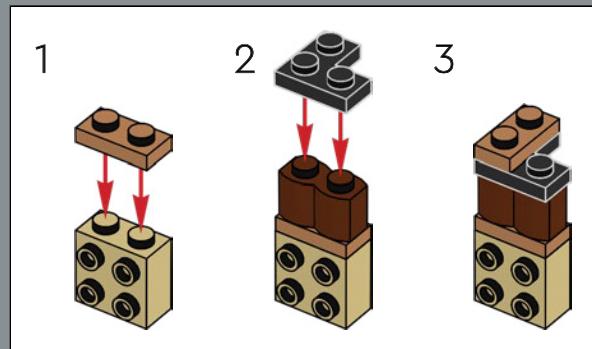
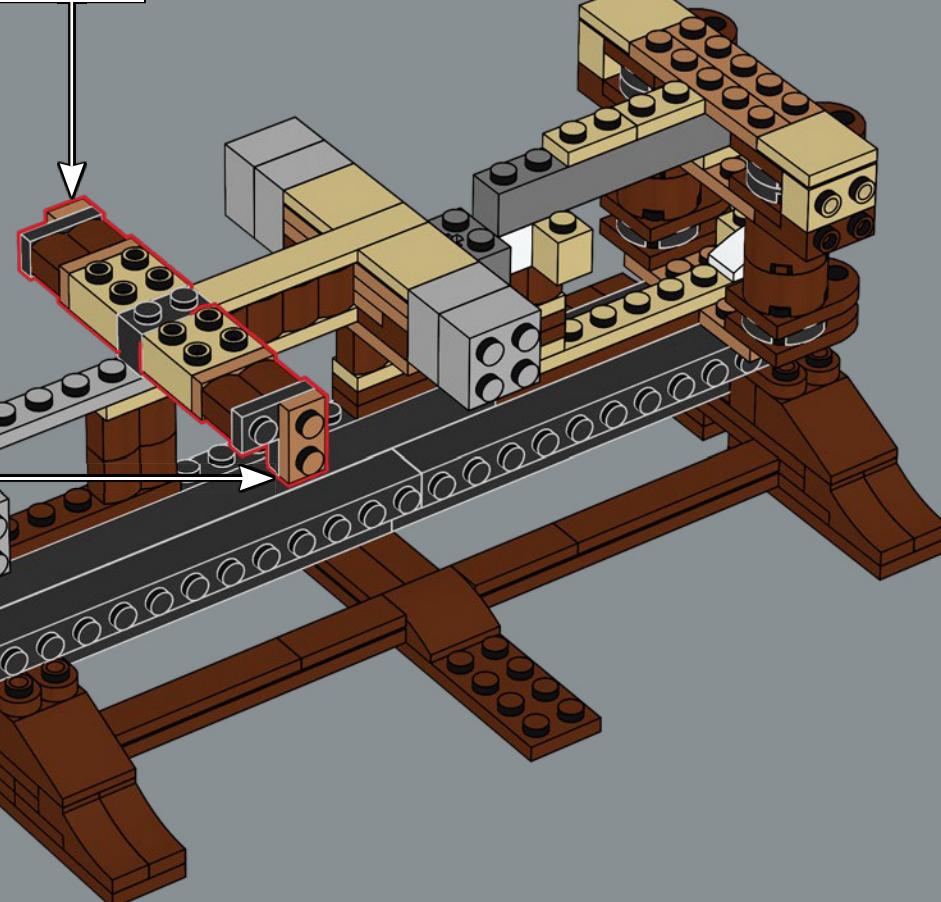
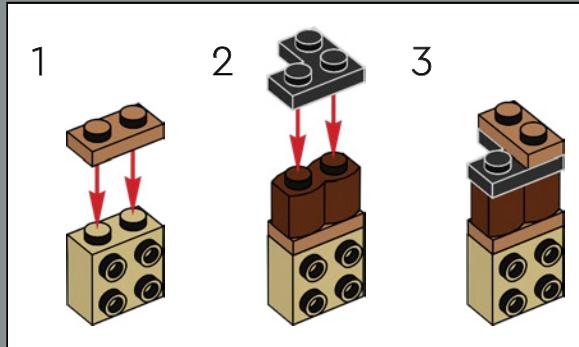


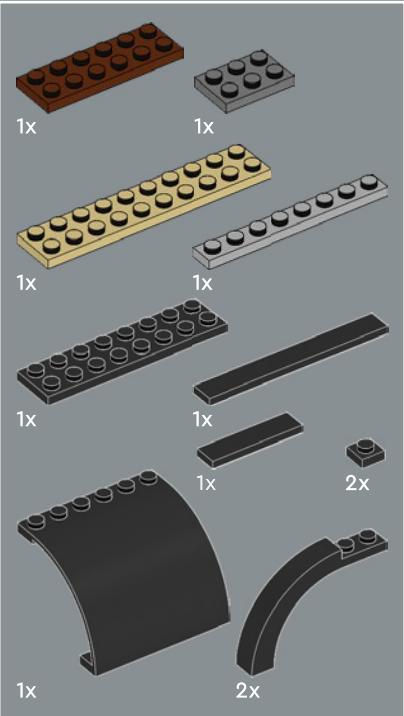
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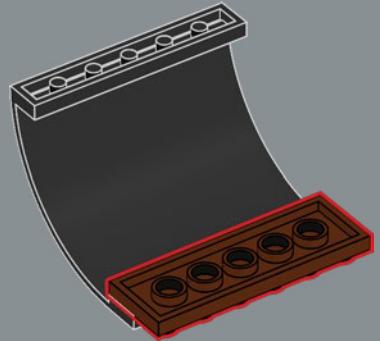


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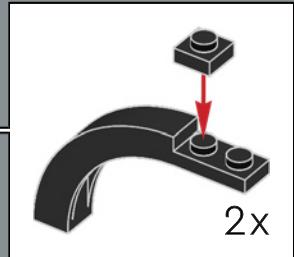
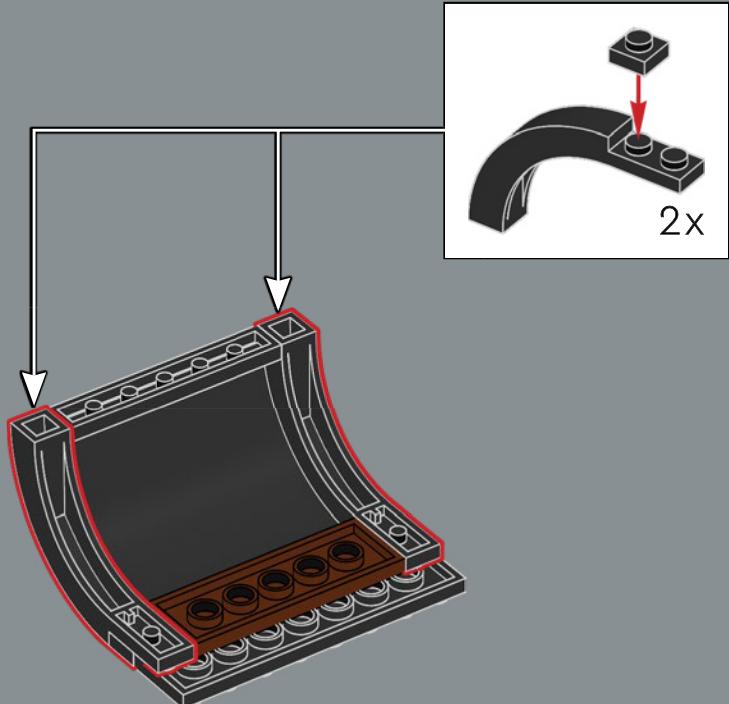




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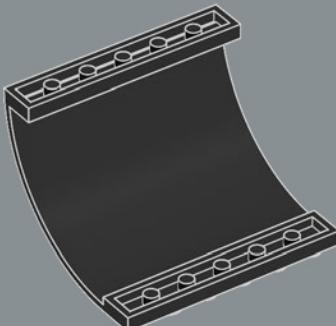


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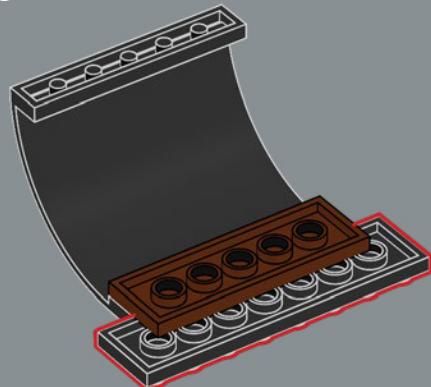


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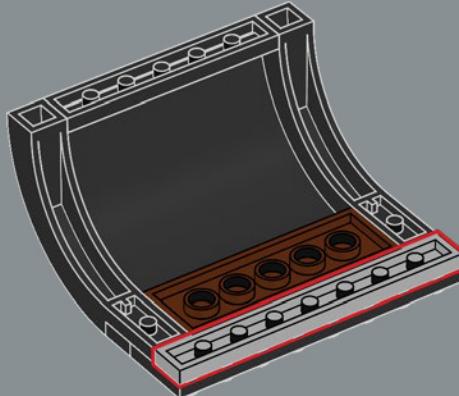
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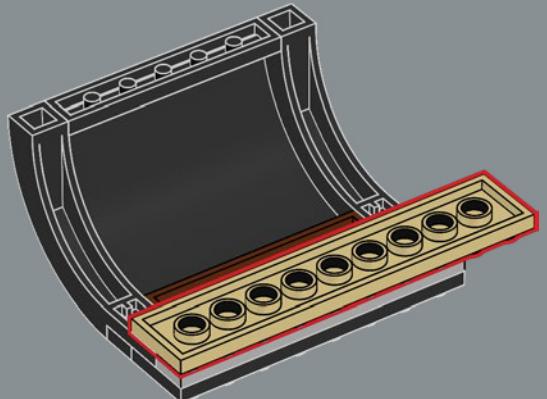
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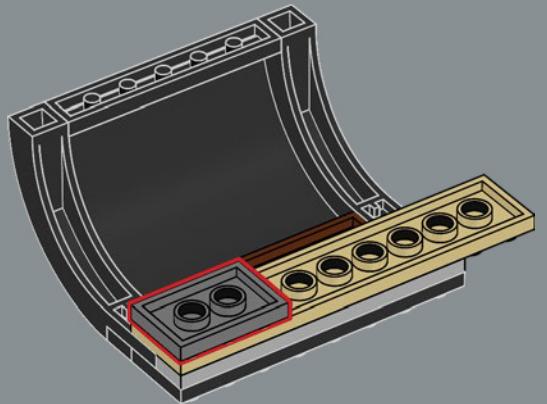
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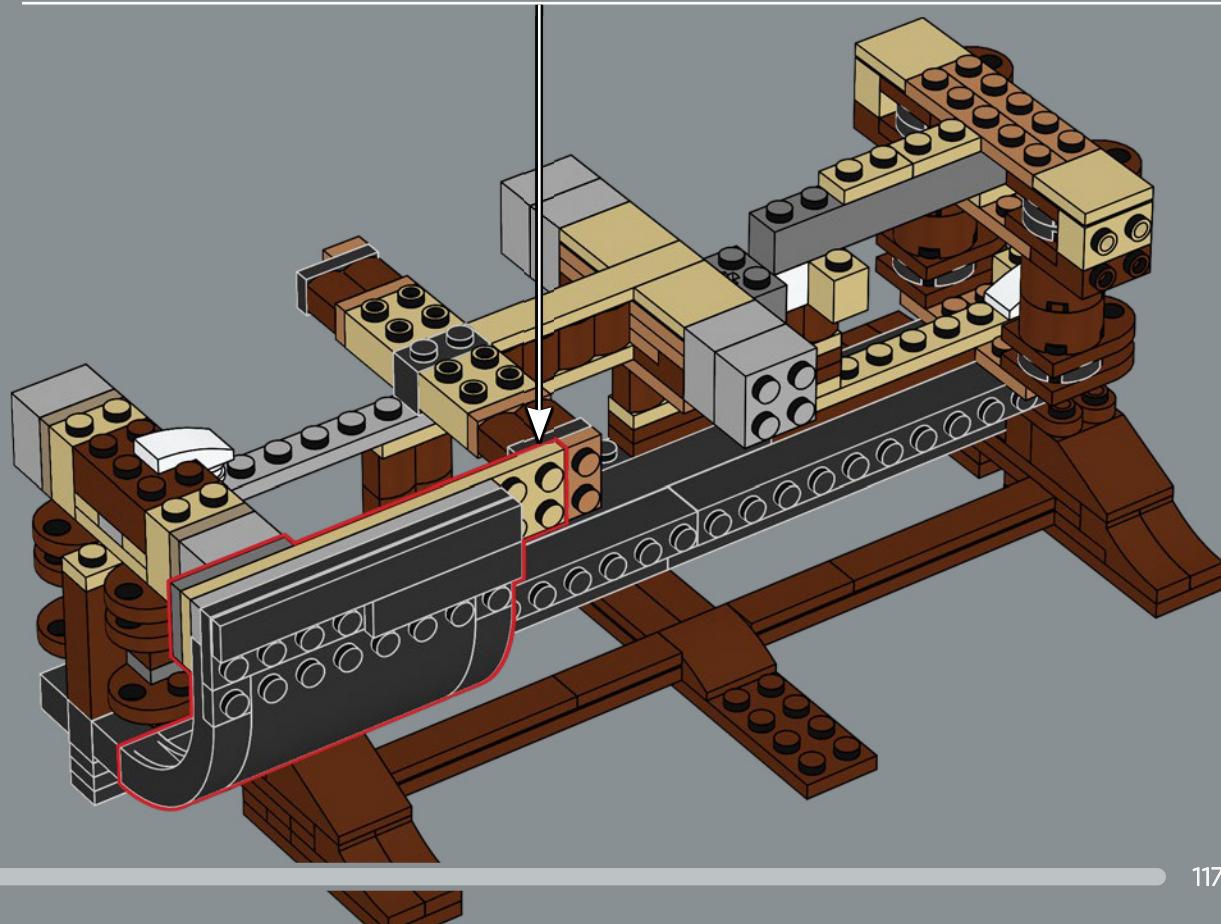
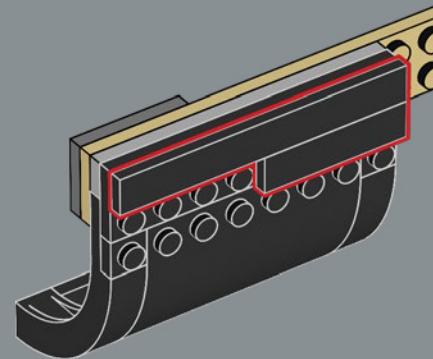
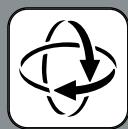
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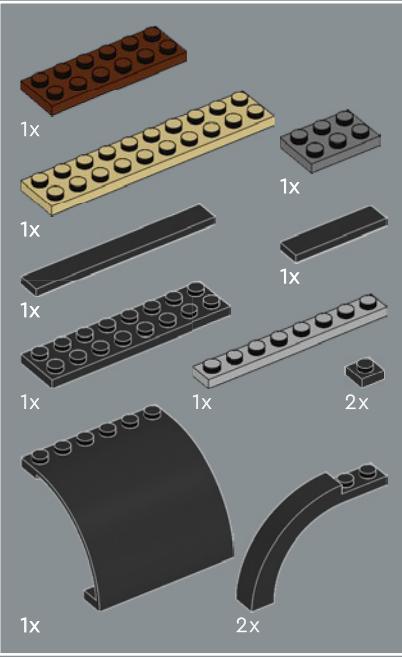


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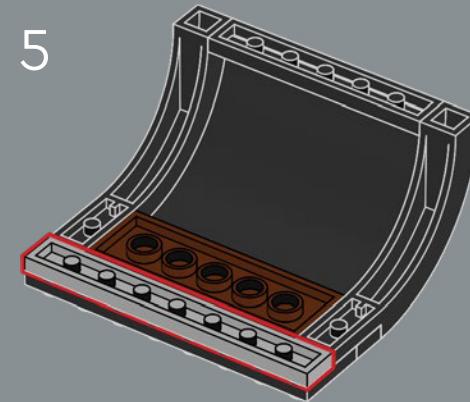
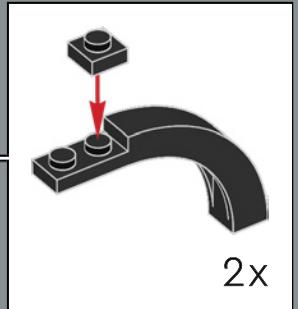
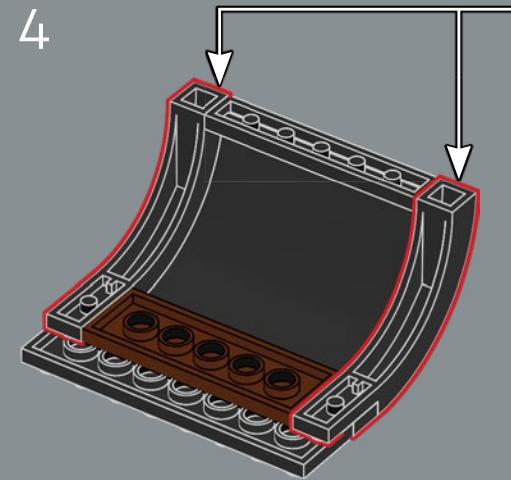
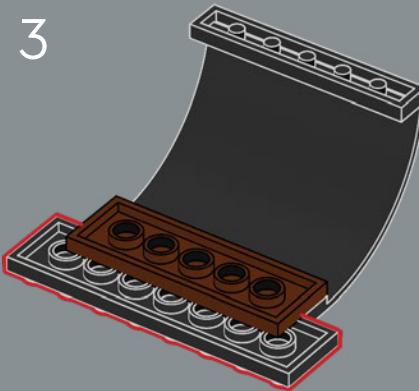
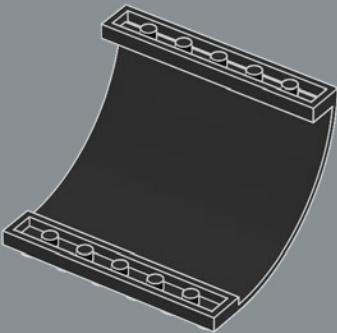


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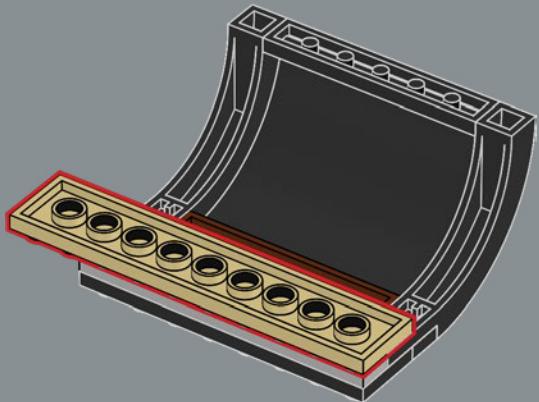




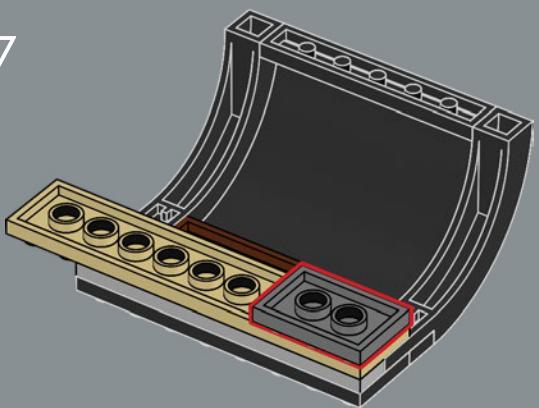
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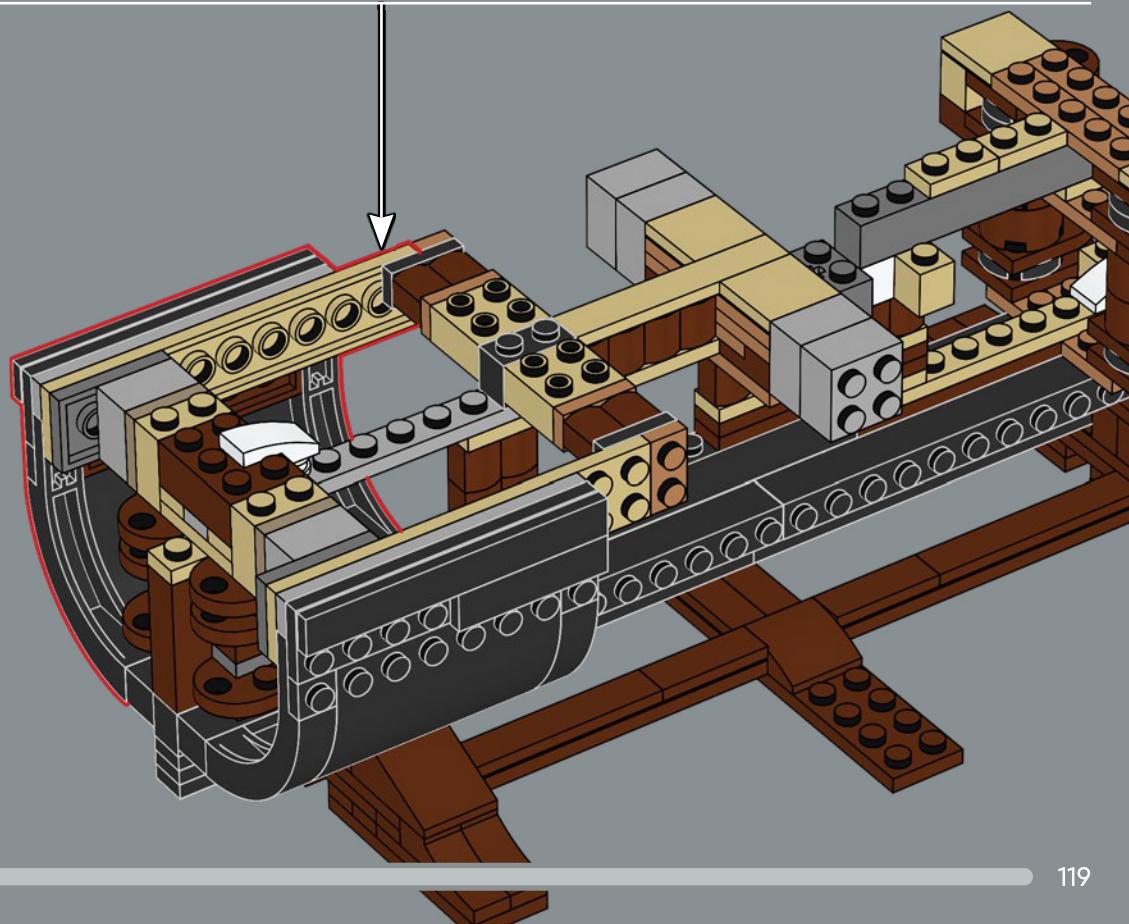
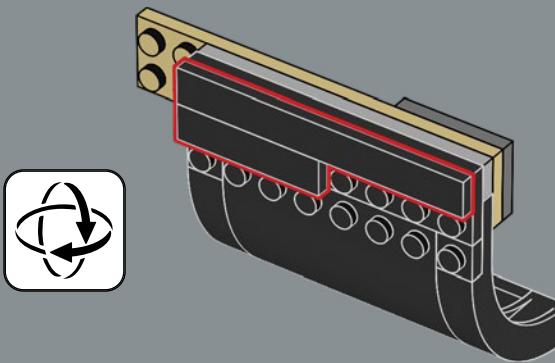
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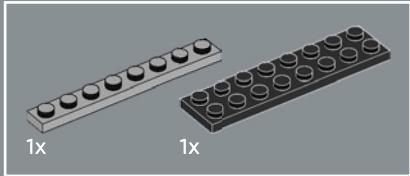
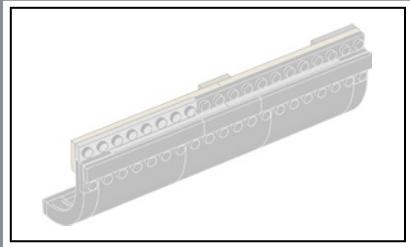


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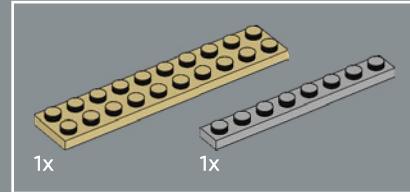
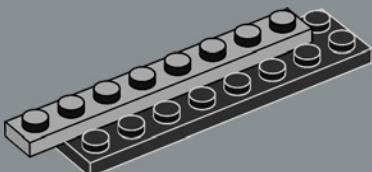


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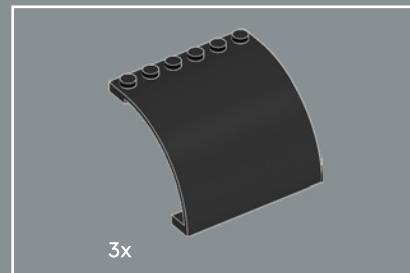
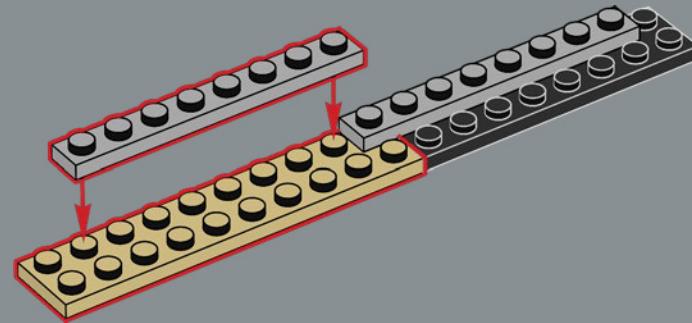




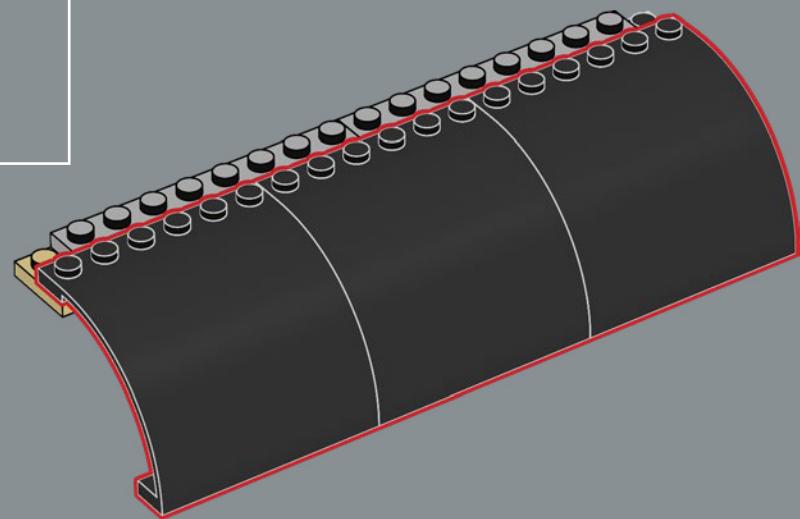
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184



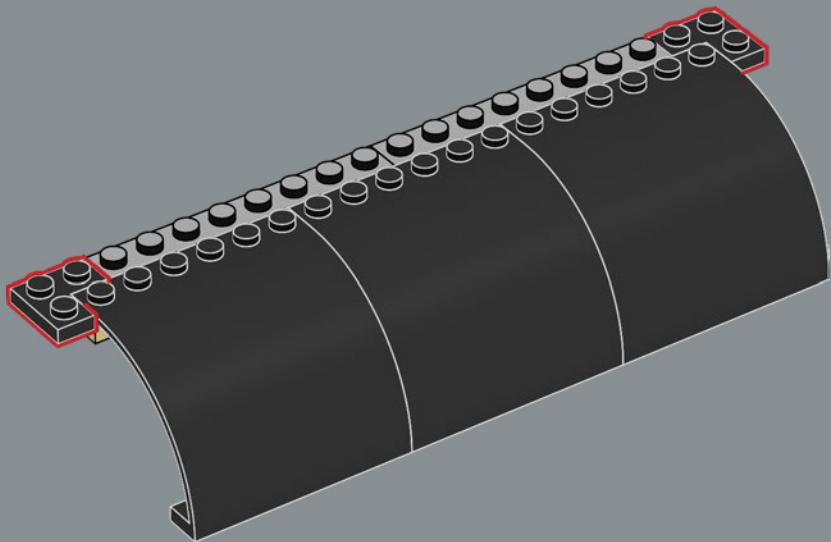
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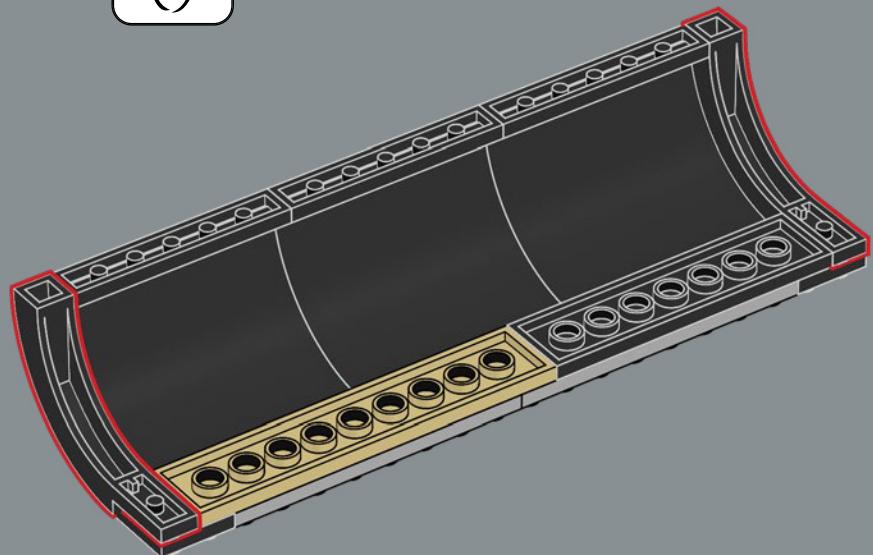
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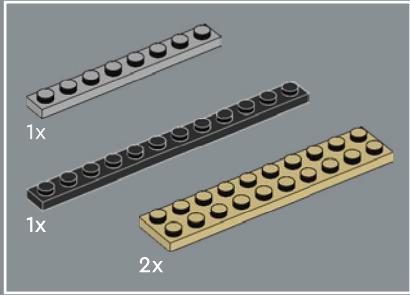
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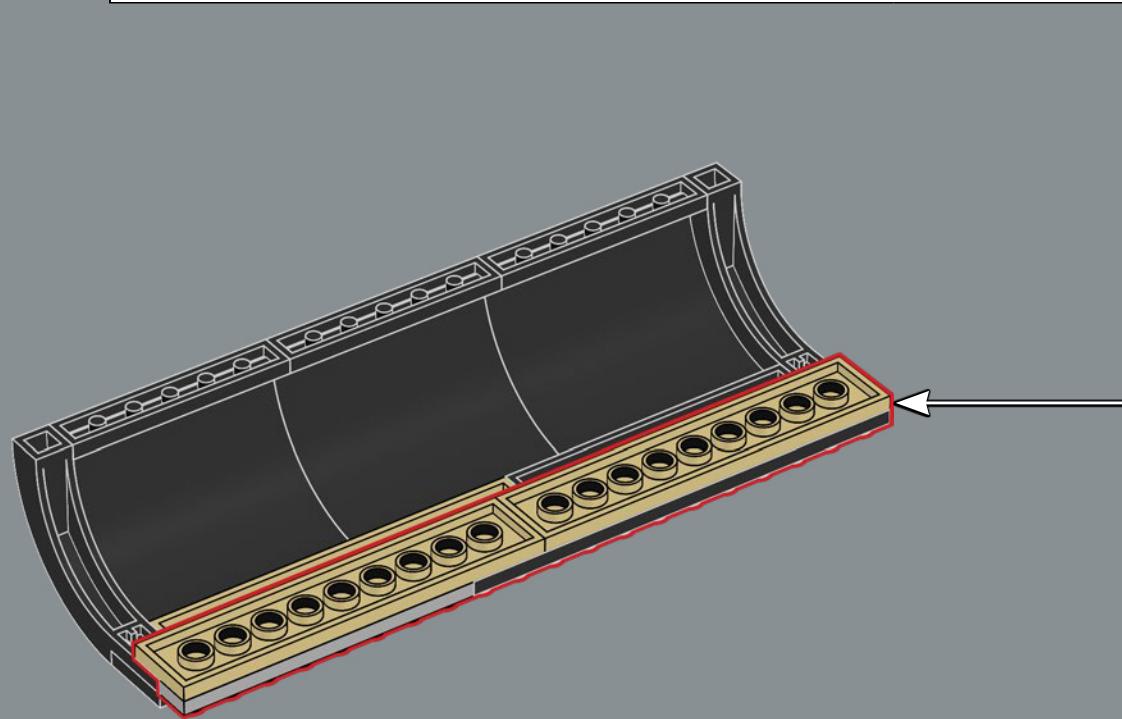
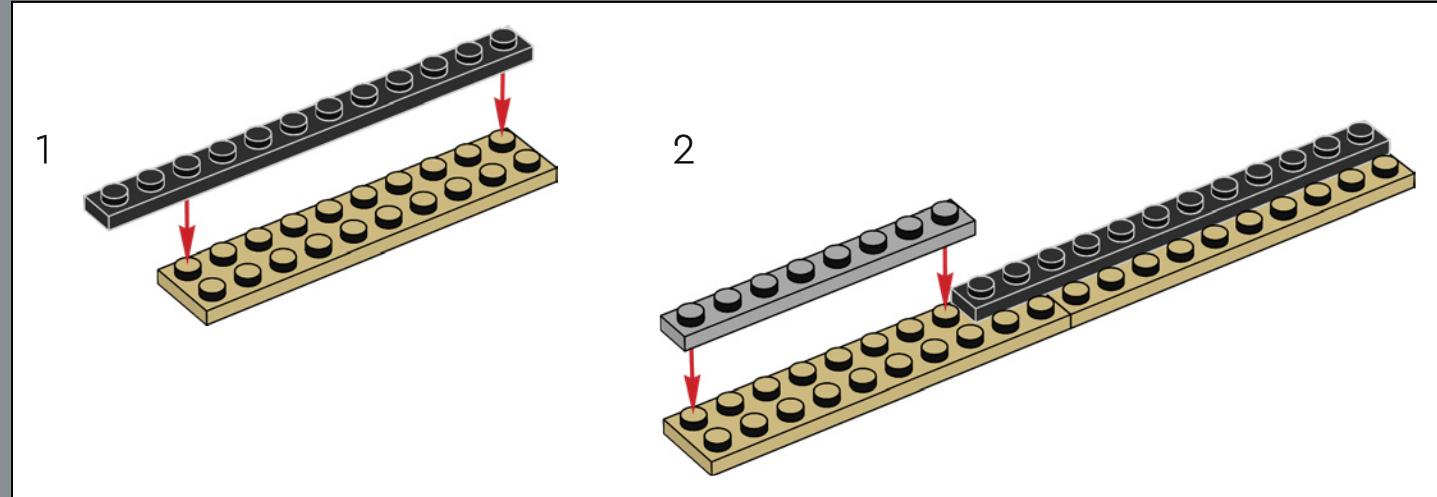
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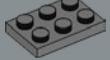
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188



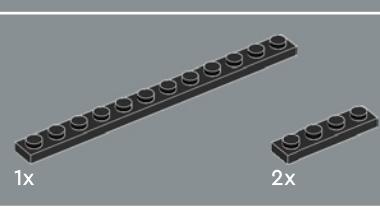
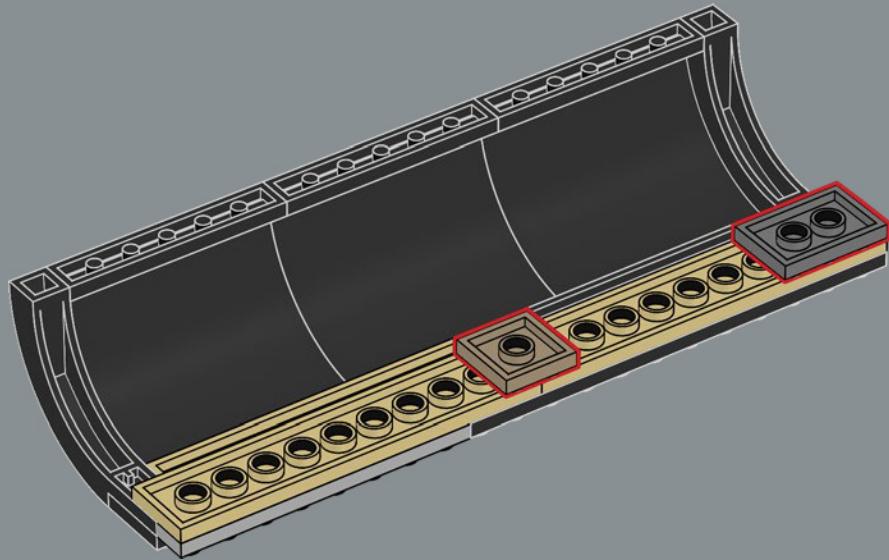


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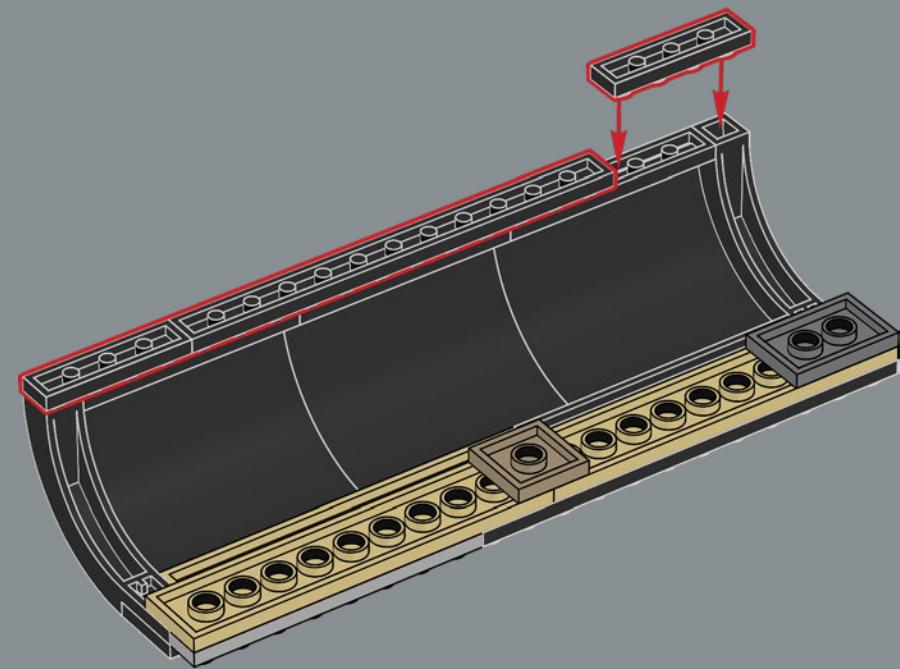


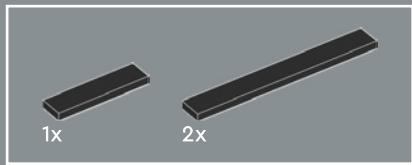
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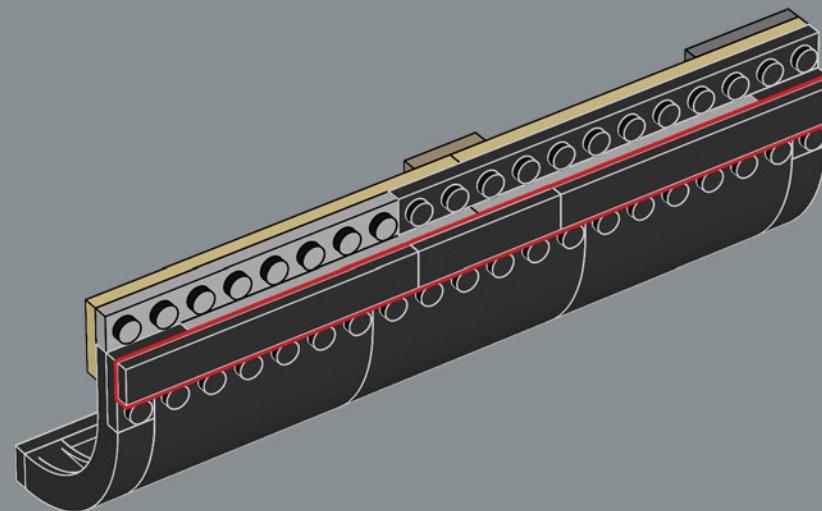
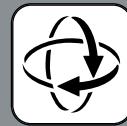


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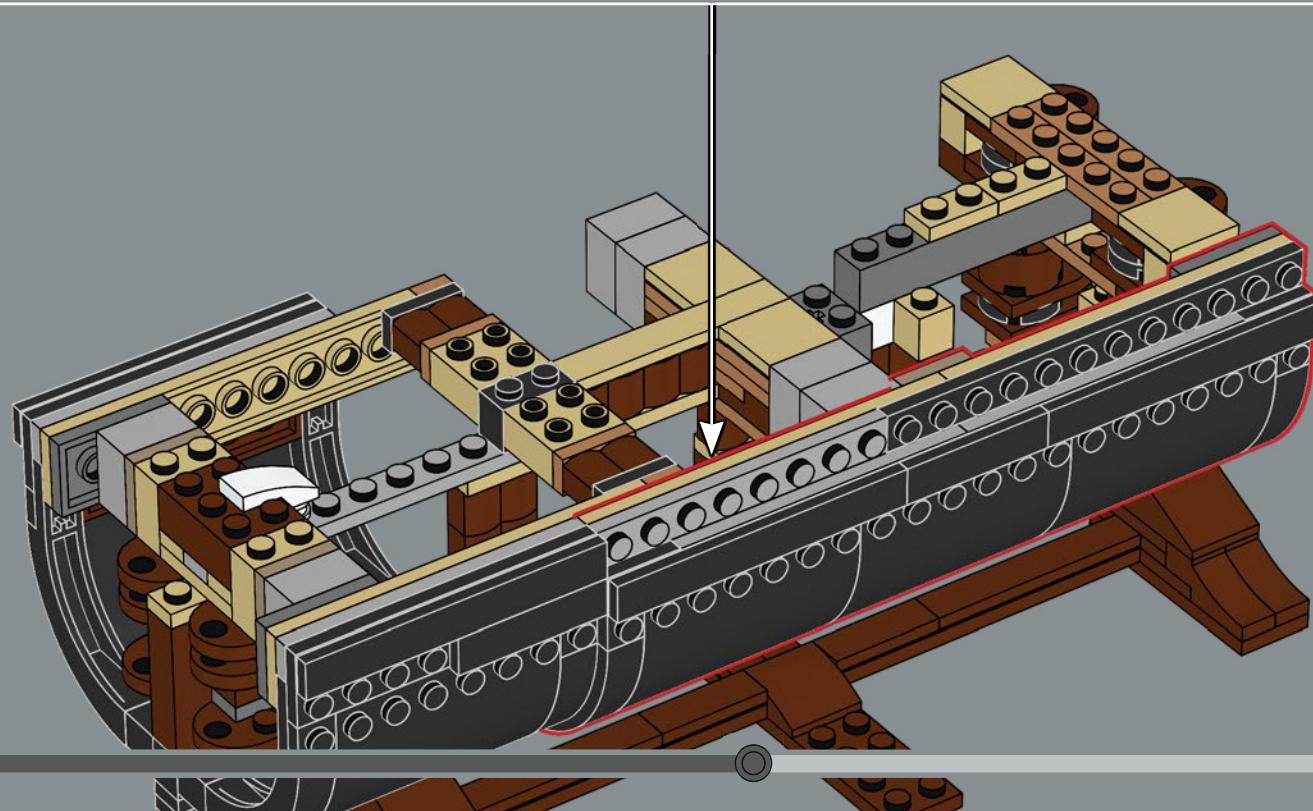




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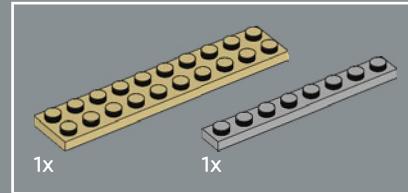
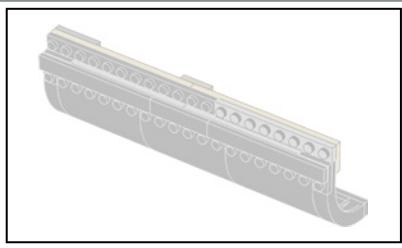


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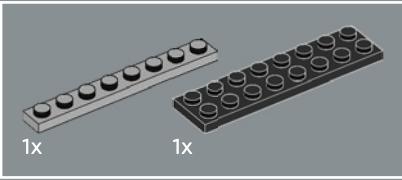




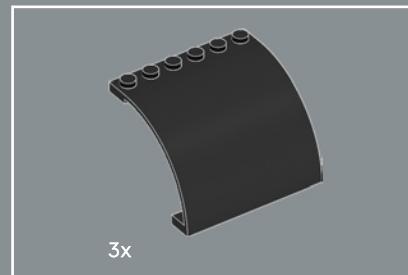
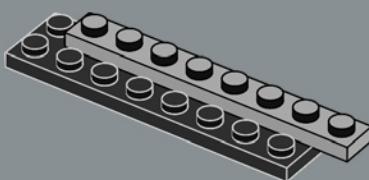
The black panels that make up most of the lower part of the ship's hull are considered 'wall' elements in LEGO® design terms. Made in black, their size and shape were just perfect for the ship's hull.



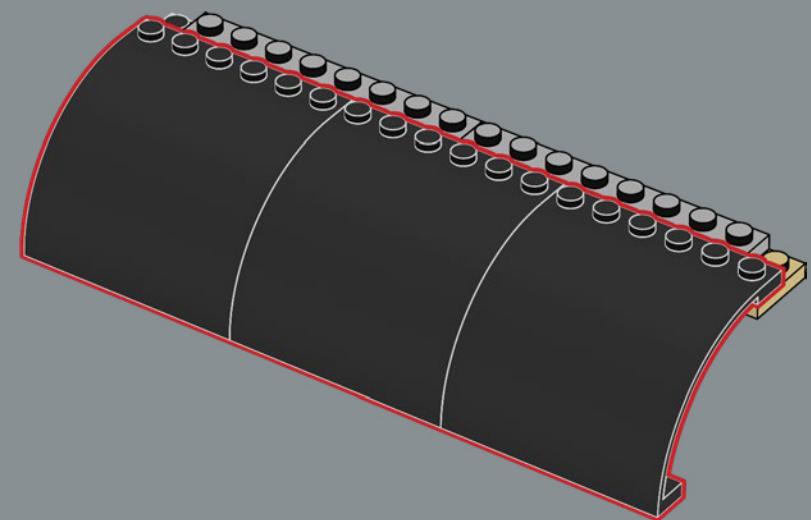
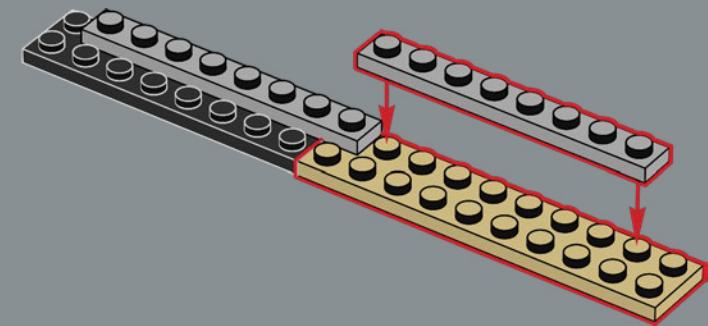
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193



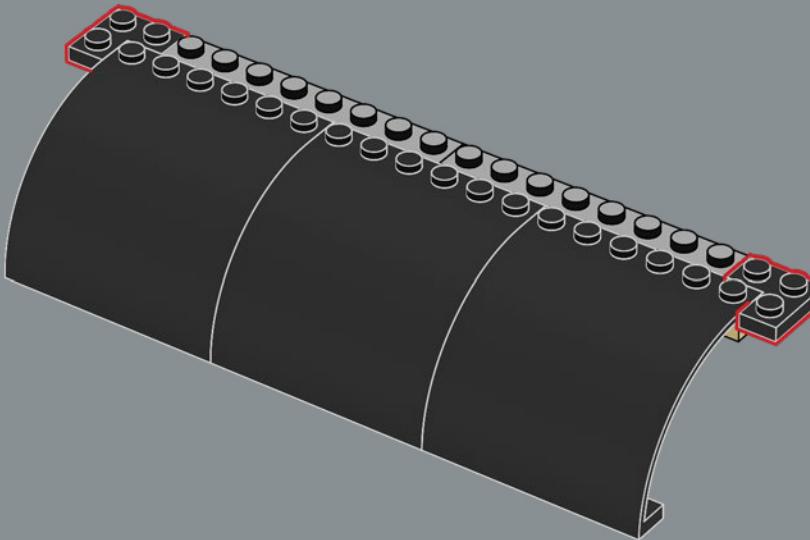
195





2x

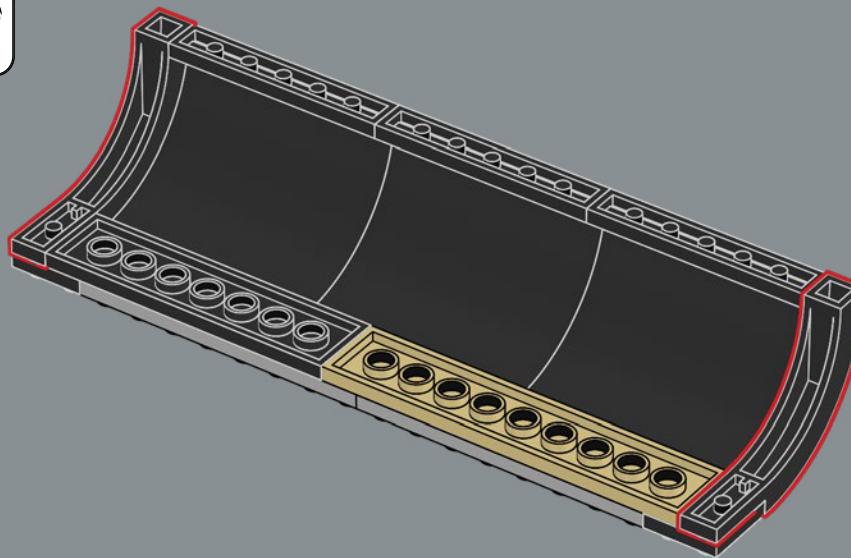
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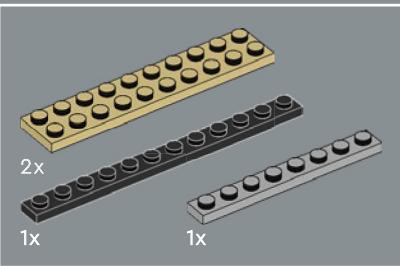


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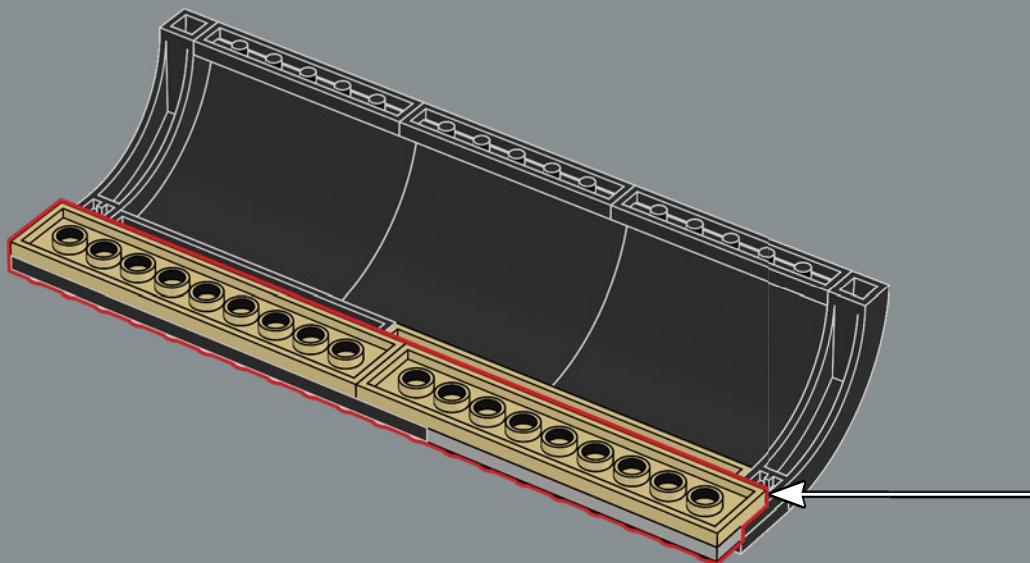
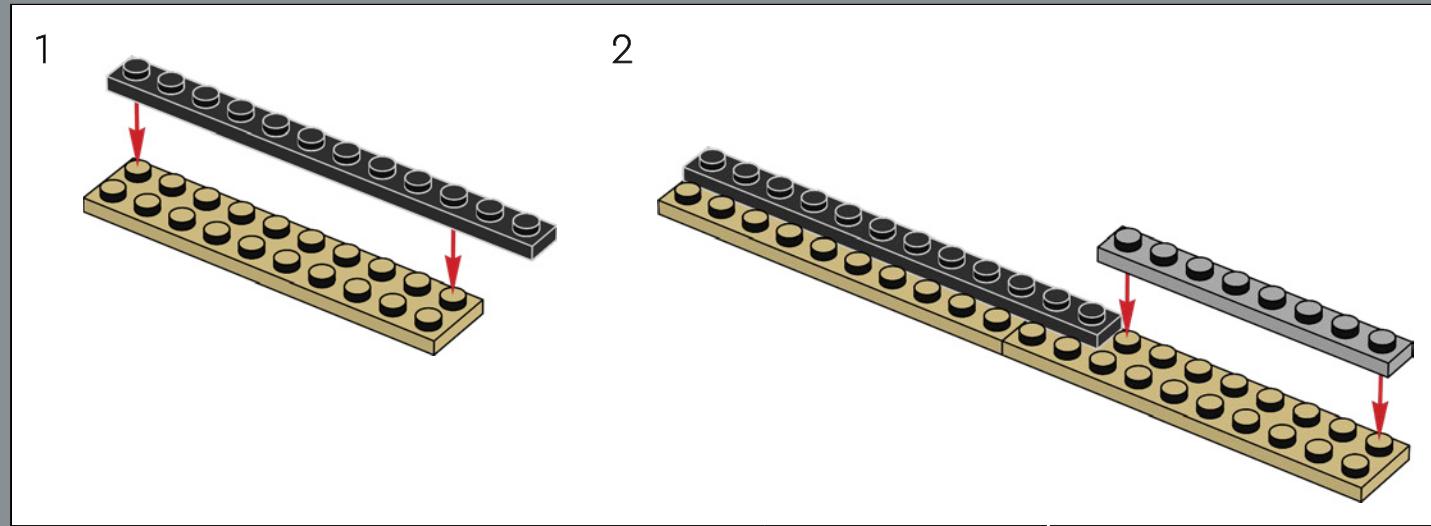


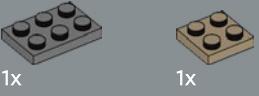
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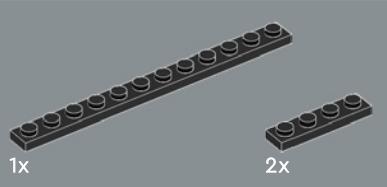
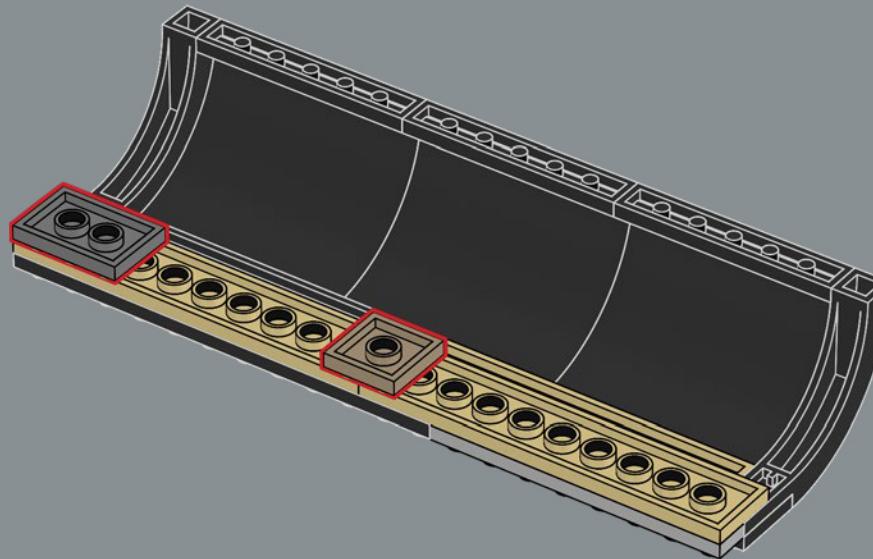


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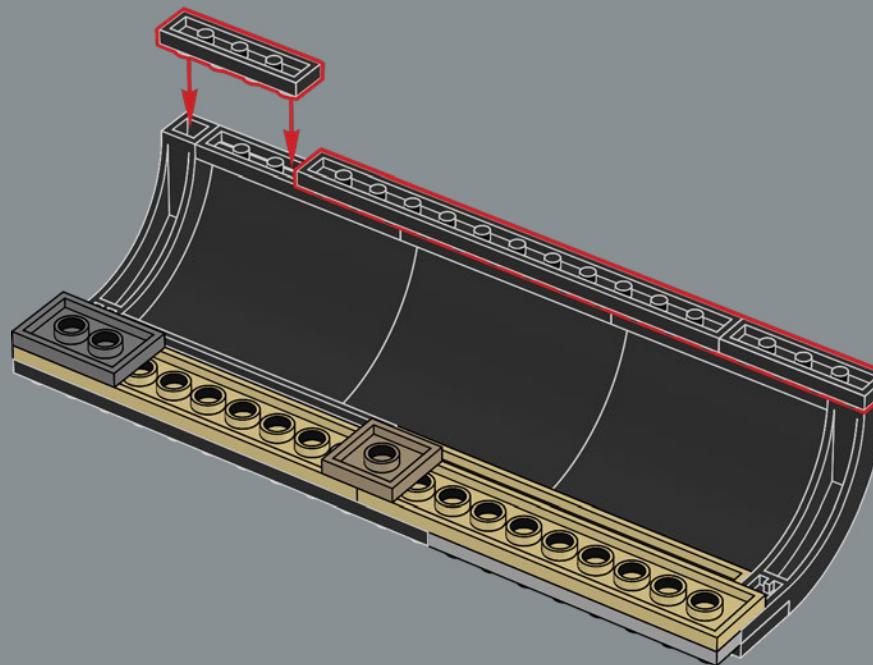


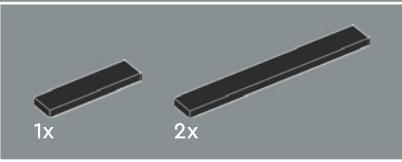


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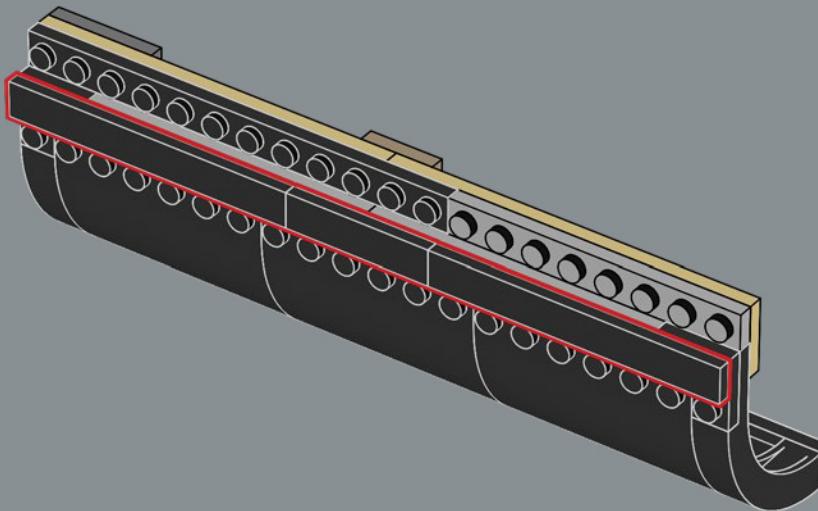
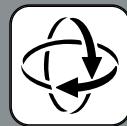


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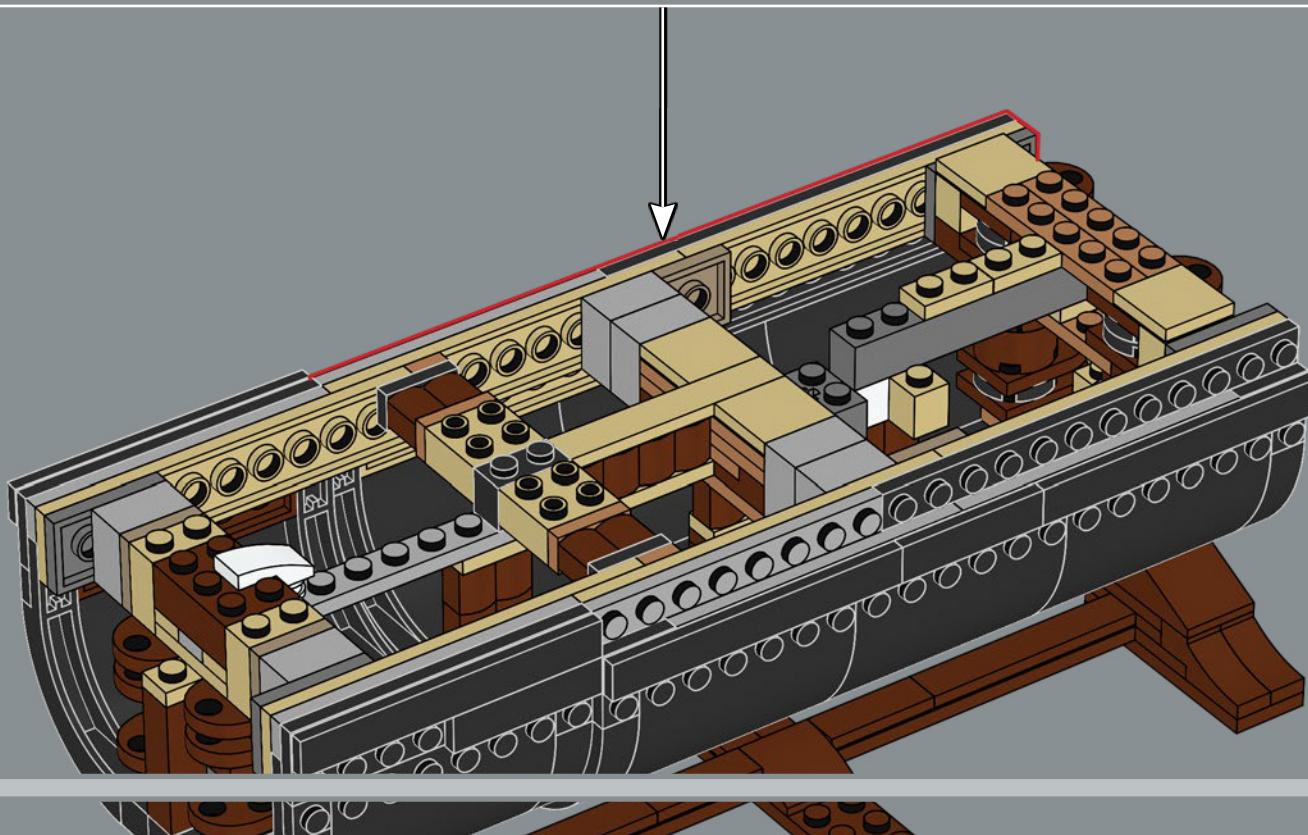


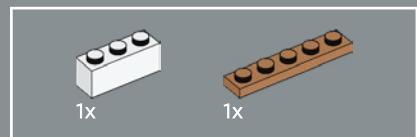


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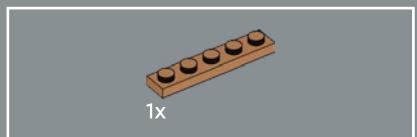
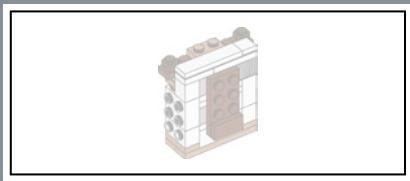
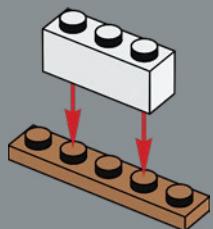


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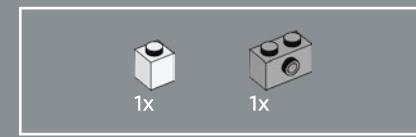
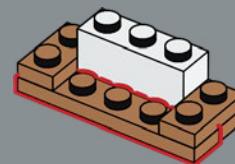




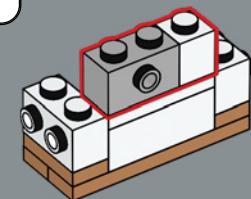
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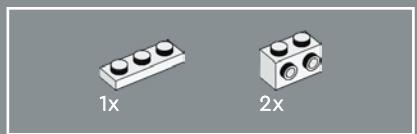
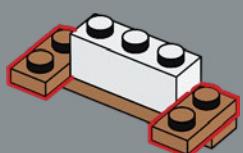
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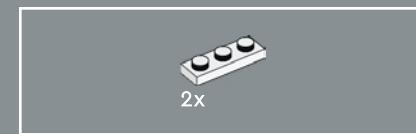
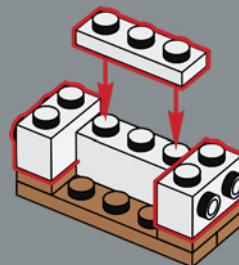
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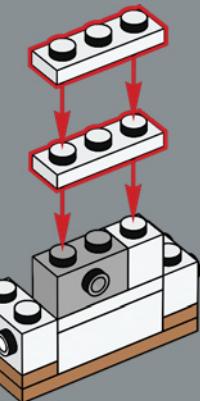
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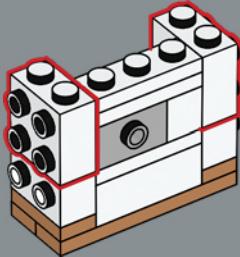
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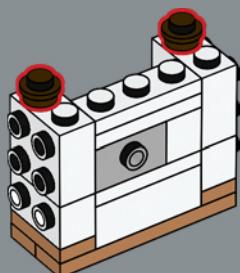
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2x

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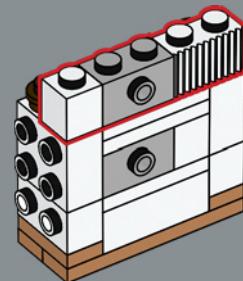


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1x

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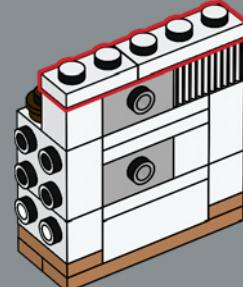
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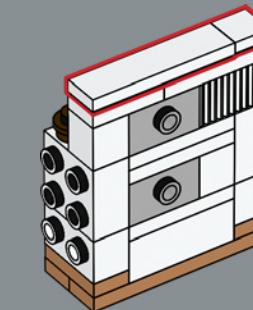
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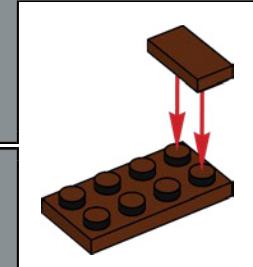
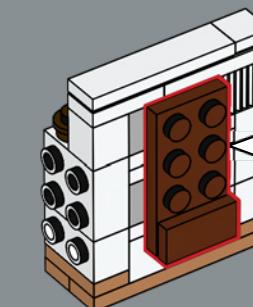
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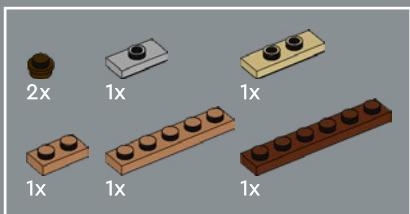


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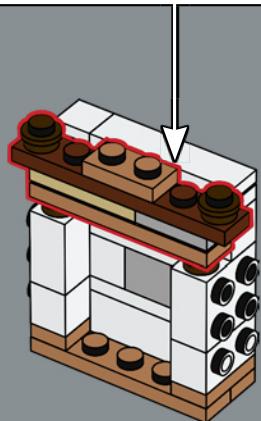
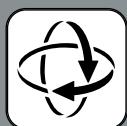
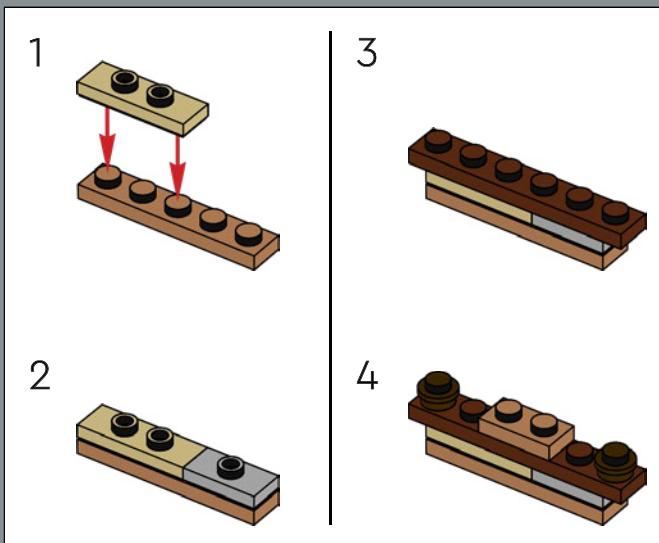
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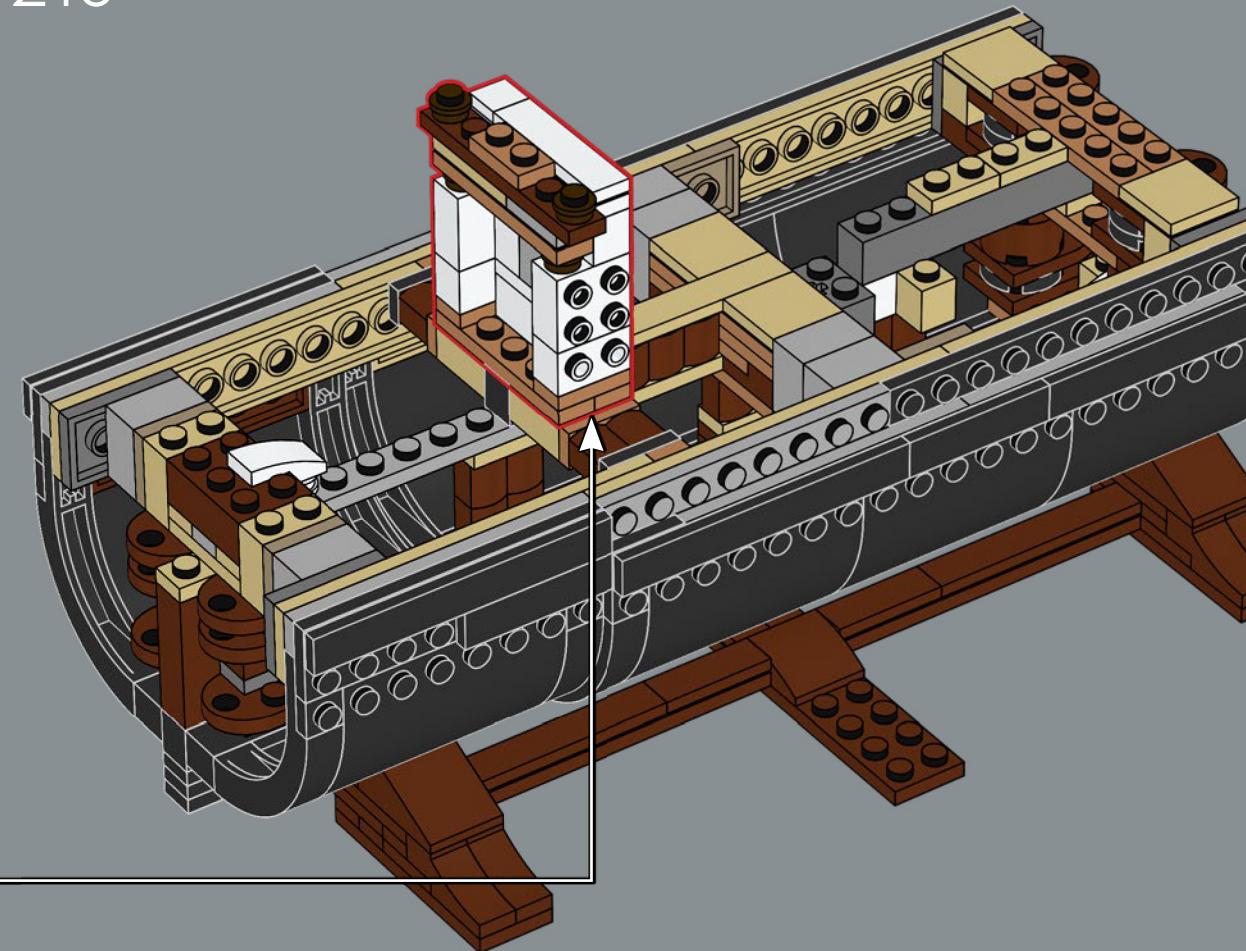


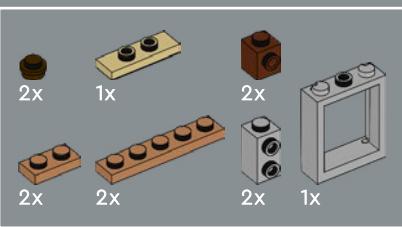


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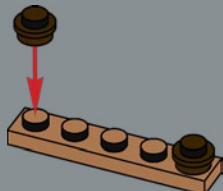
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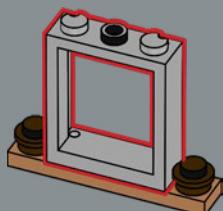


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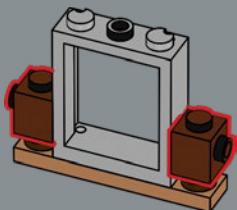
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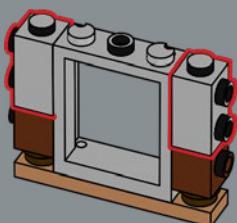
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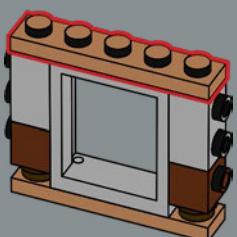
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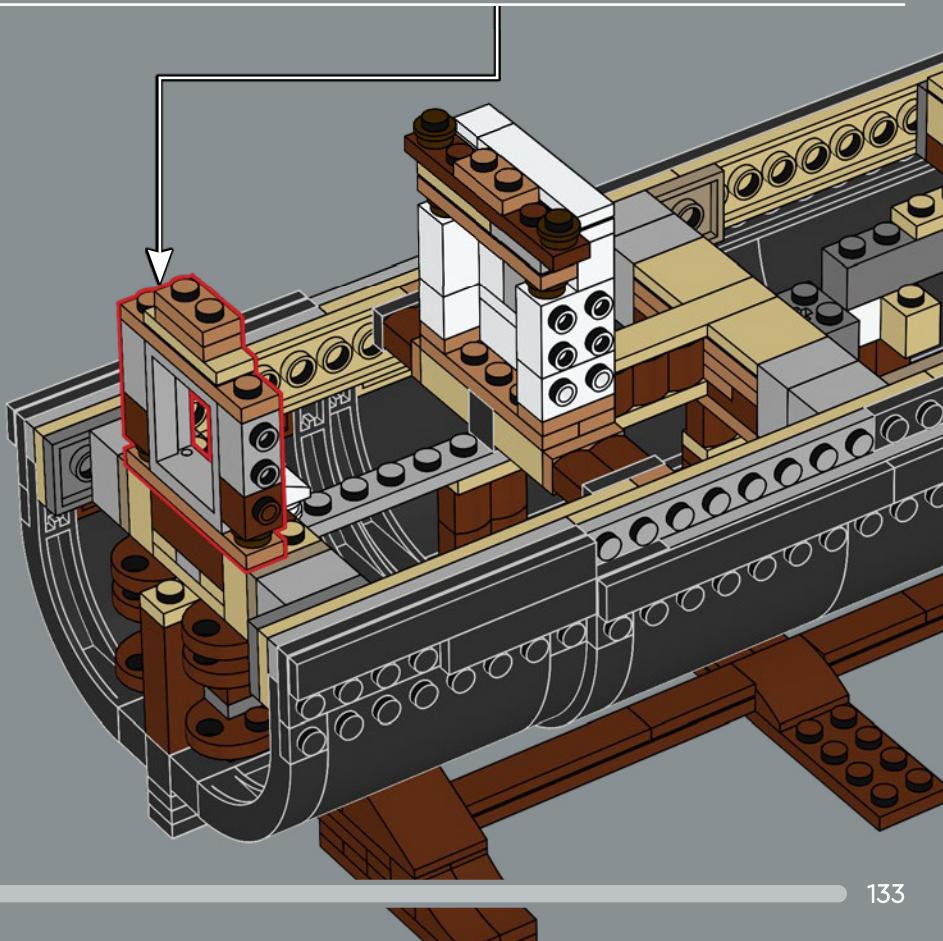
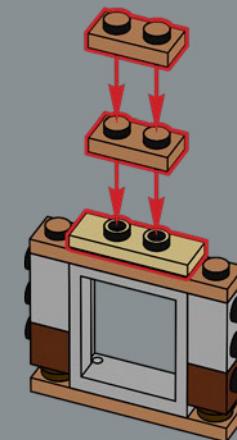
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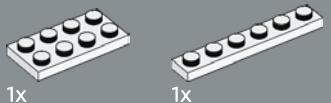


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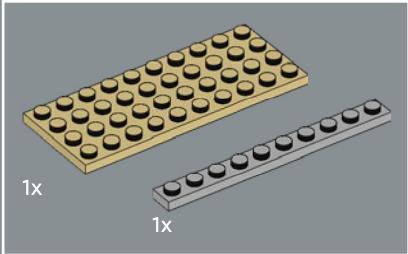
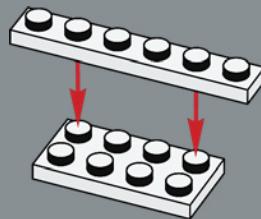


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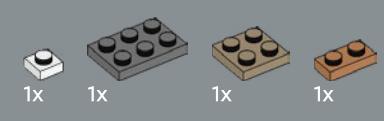
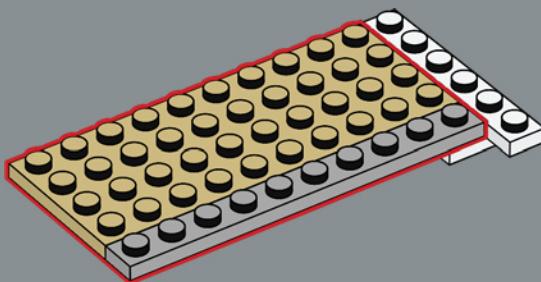




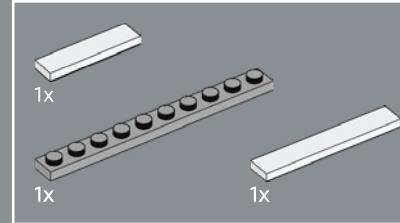
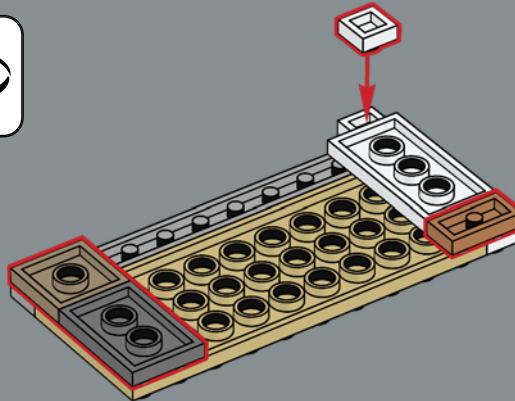
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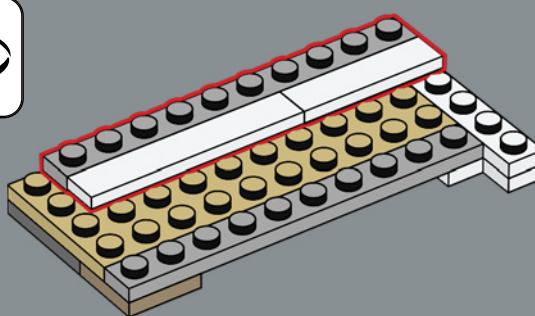
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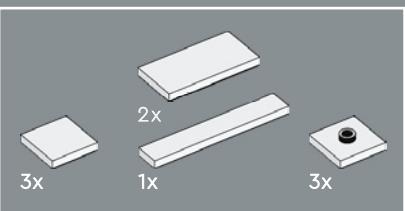


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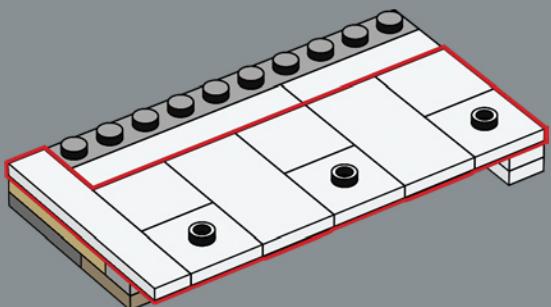


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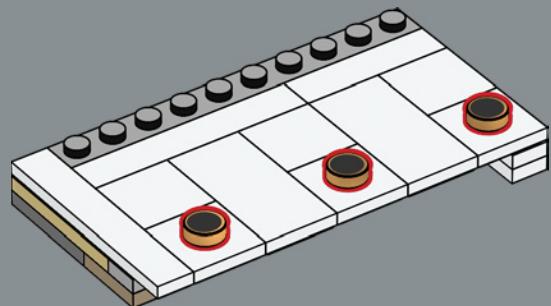




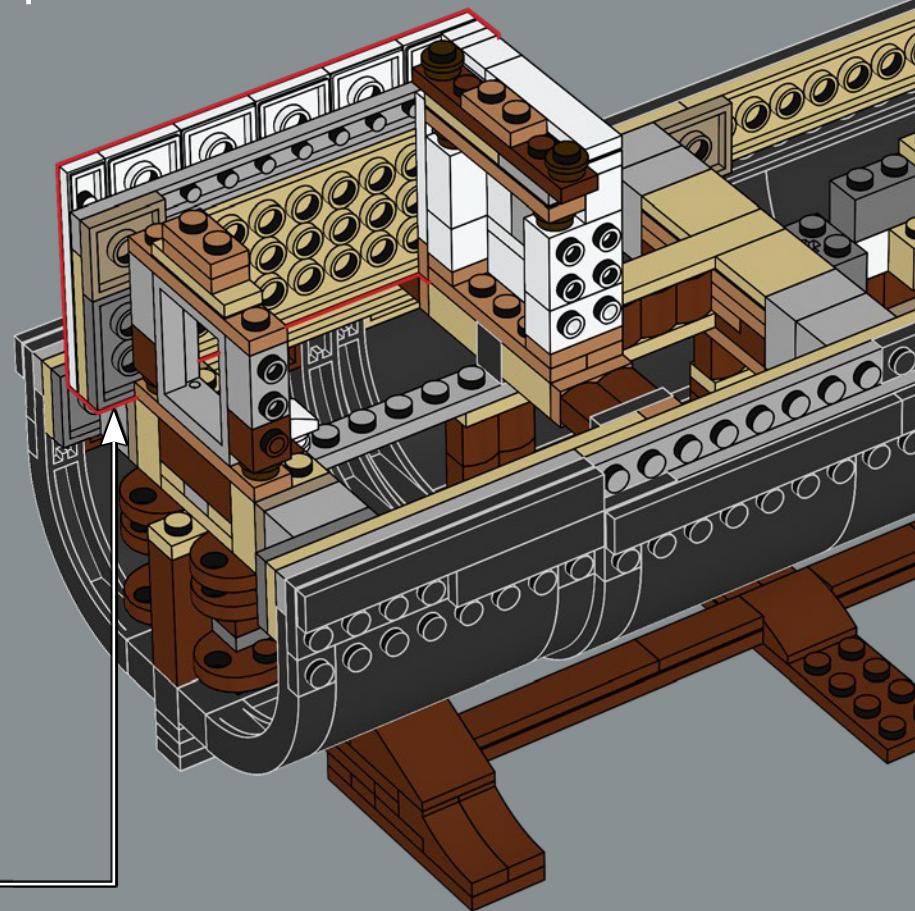
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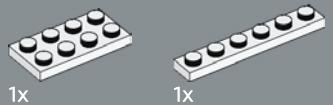


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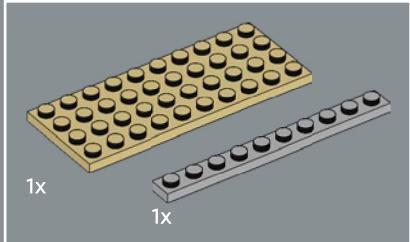
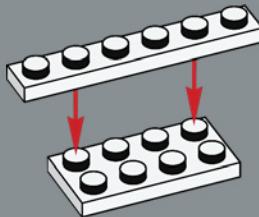


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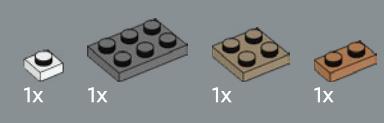
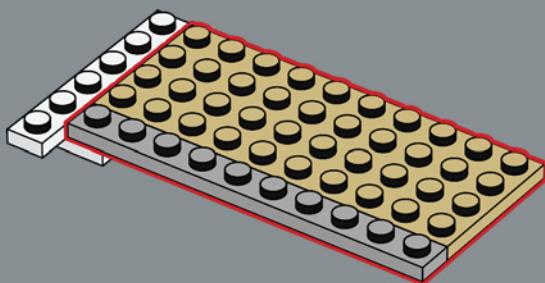




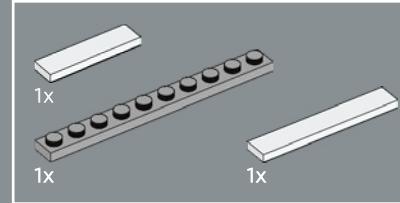
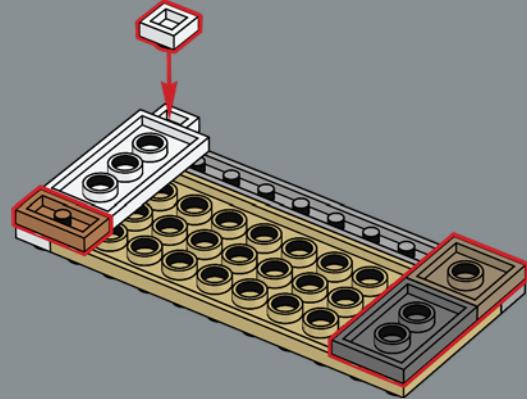
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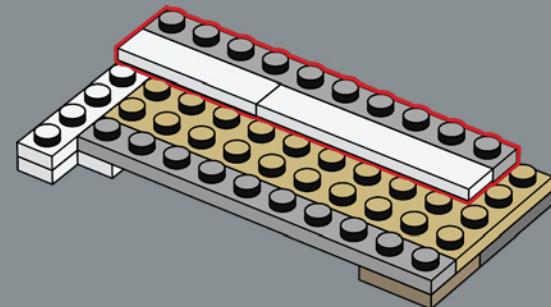
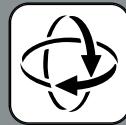
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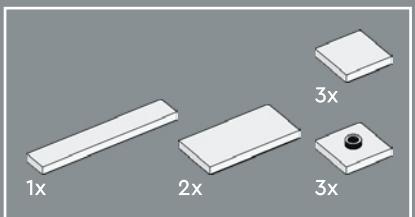


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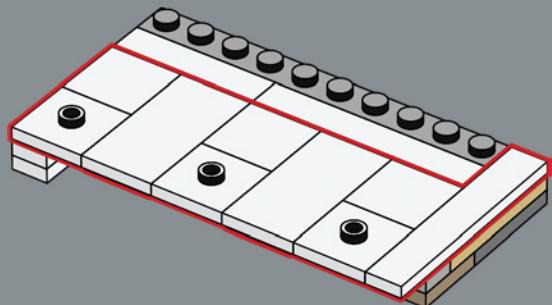


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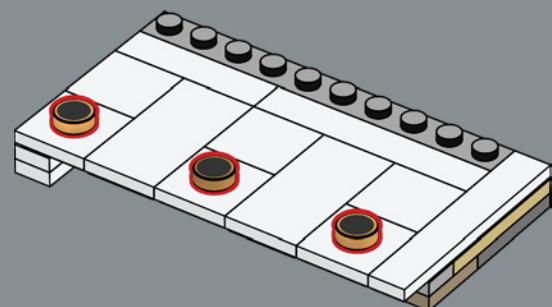




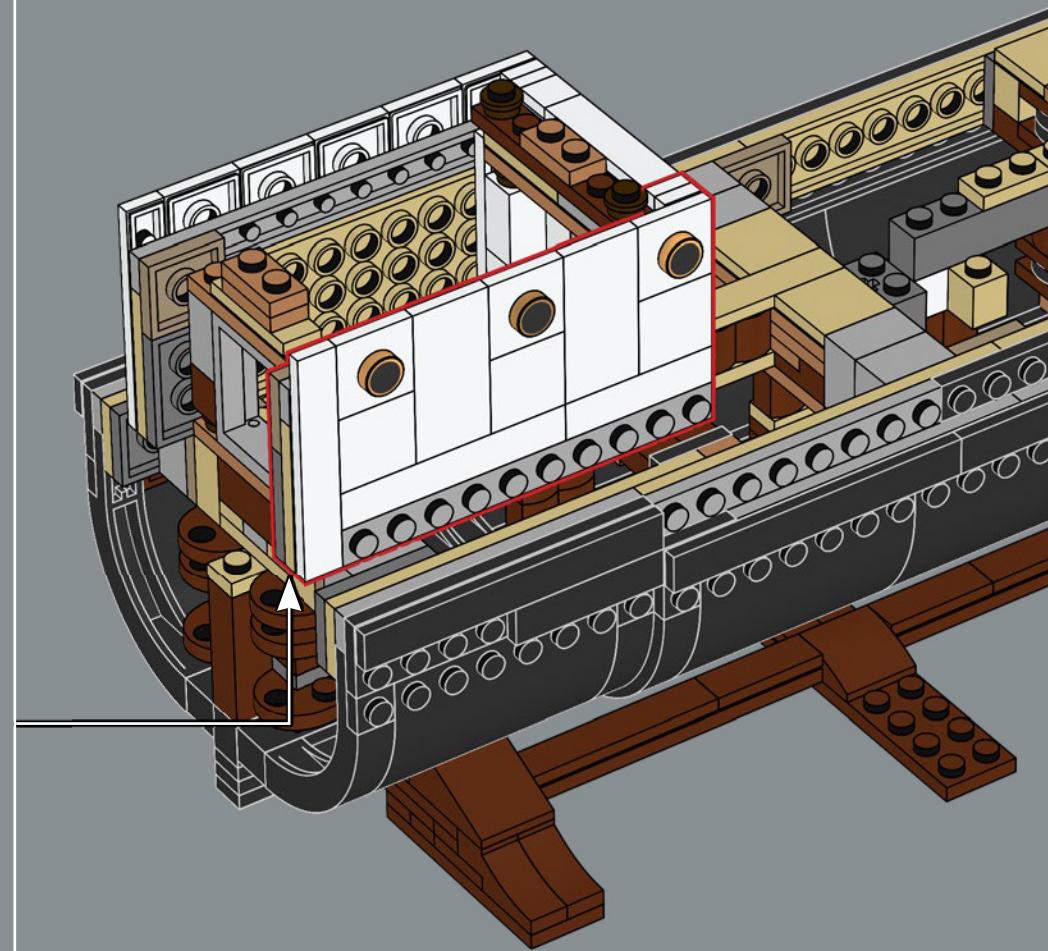
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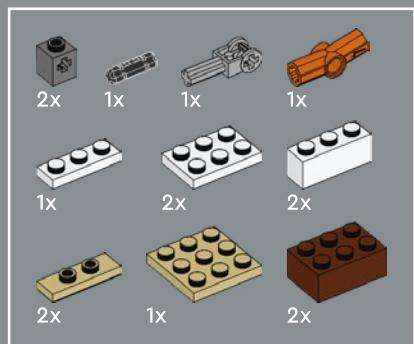
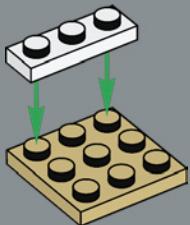


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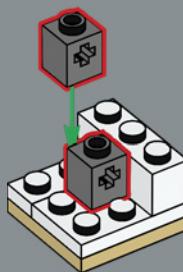
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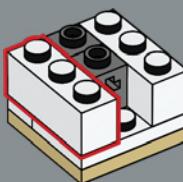
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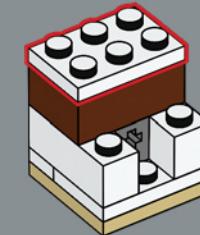
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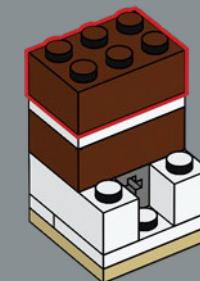
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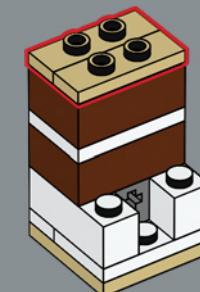
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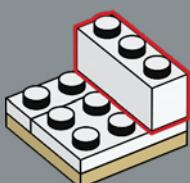


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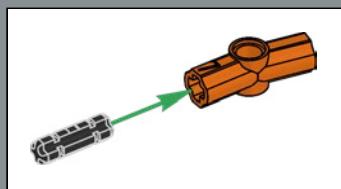
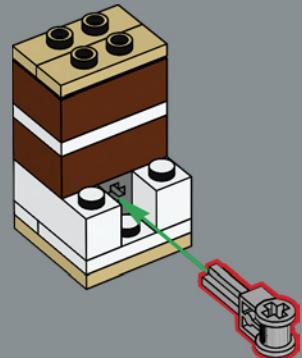


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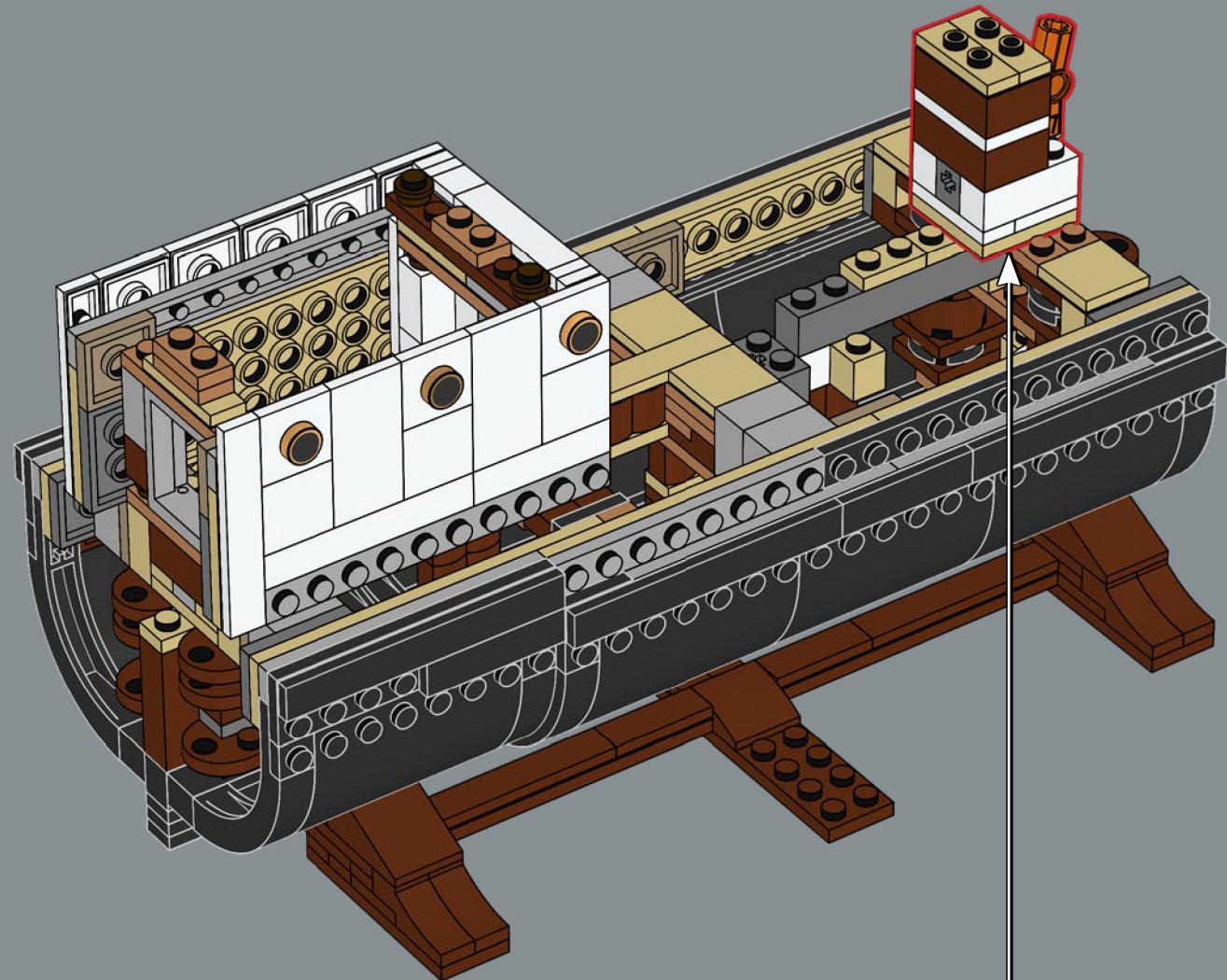
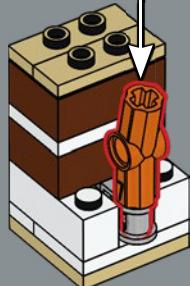
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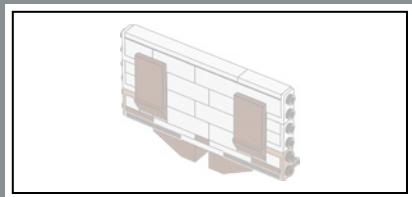


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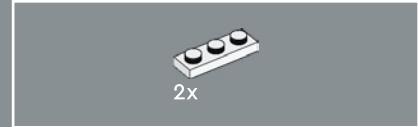
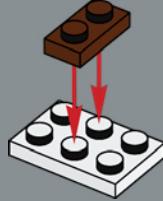


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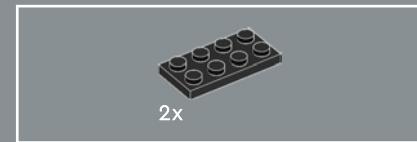
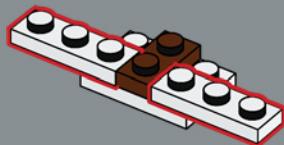




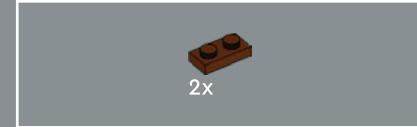
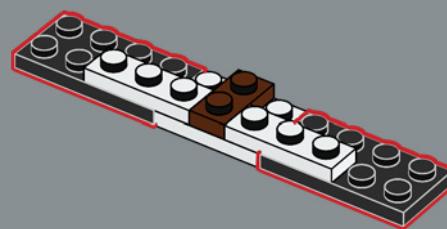
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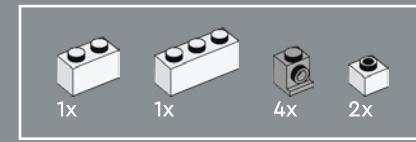
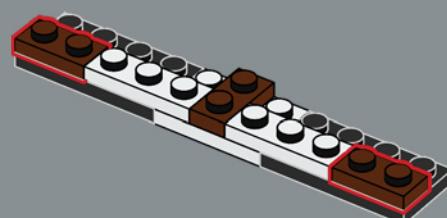
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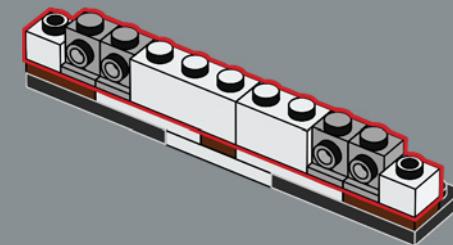
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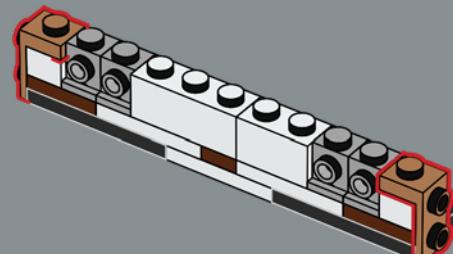
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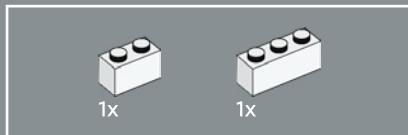


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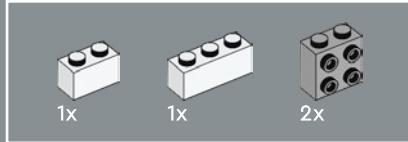
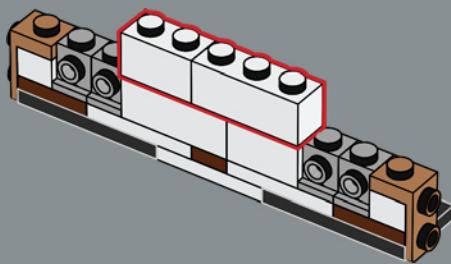


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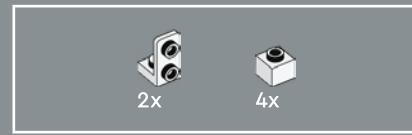
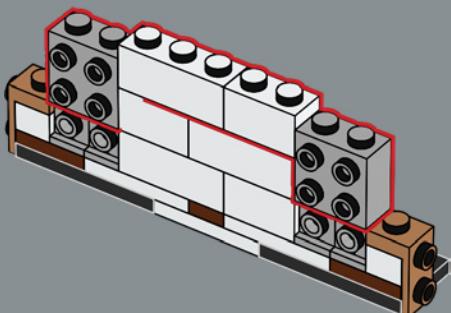




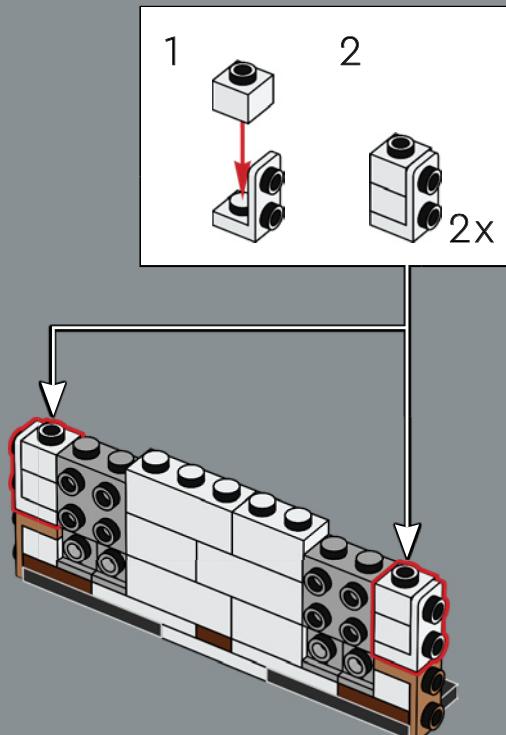
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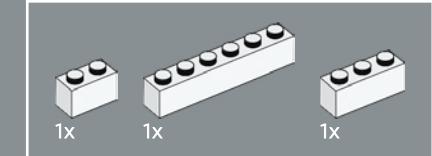
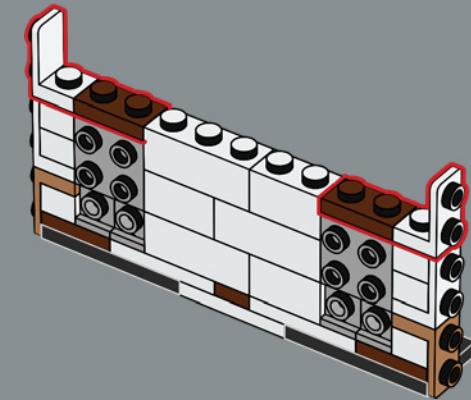
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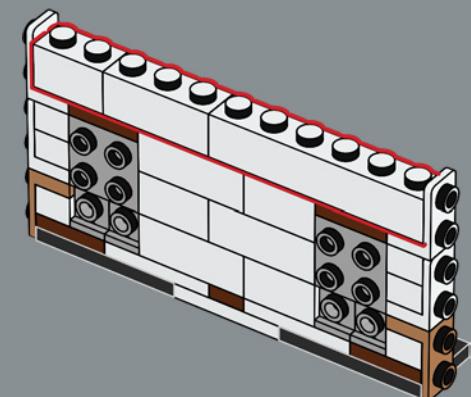
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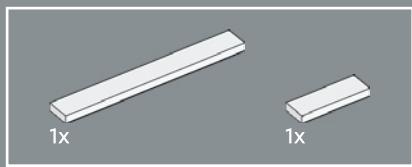


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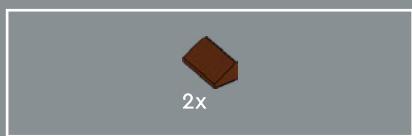
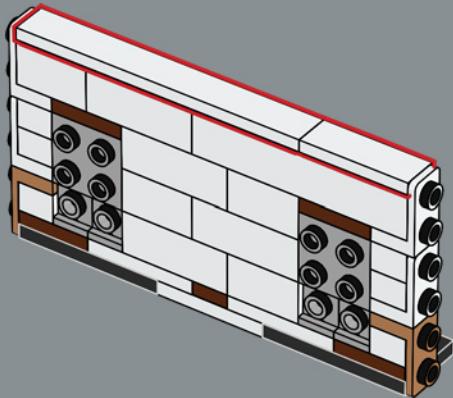


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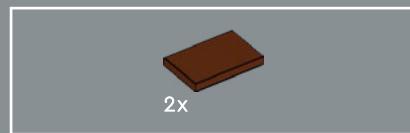
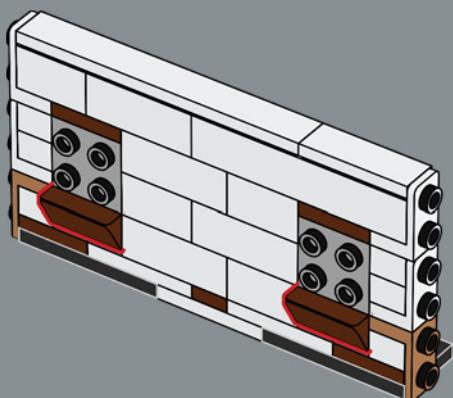




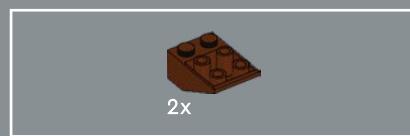
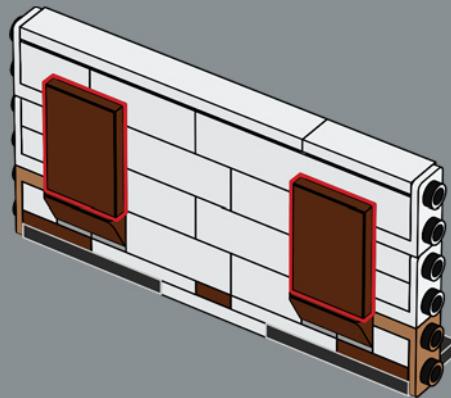
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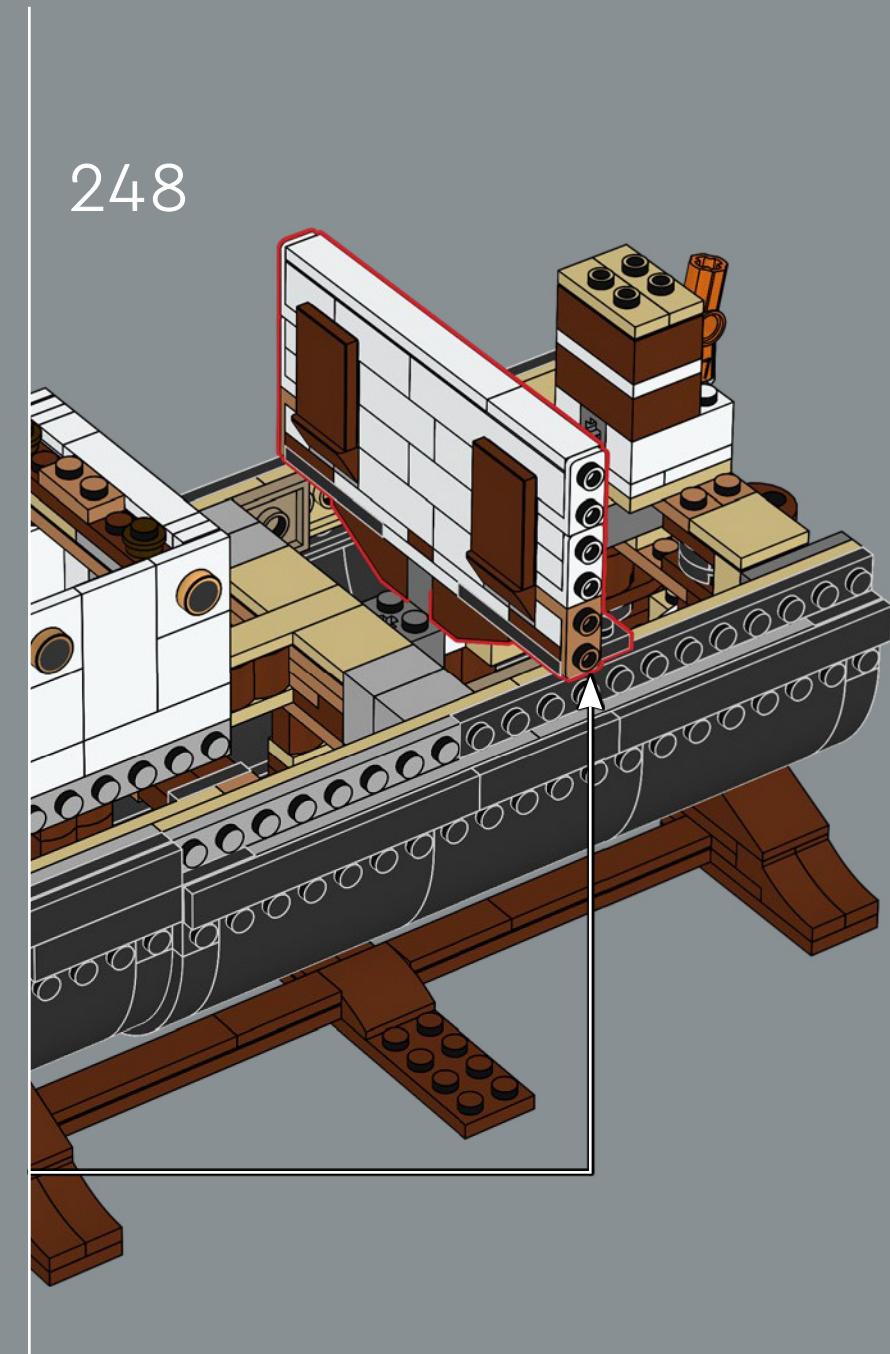
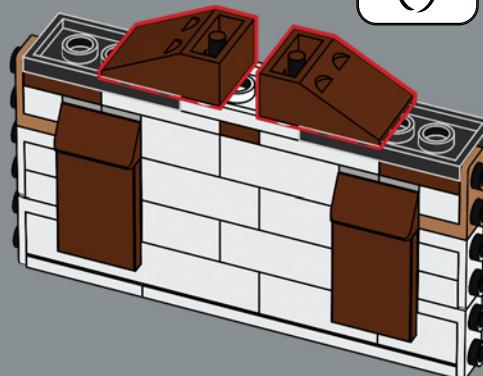
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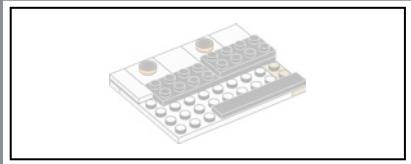


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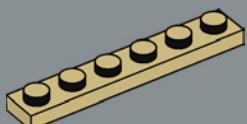
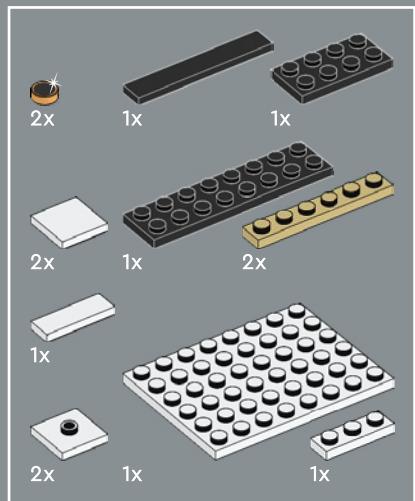


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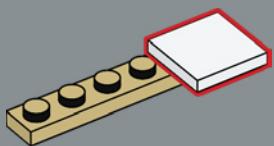




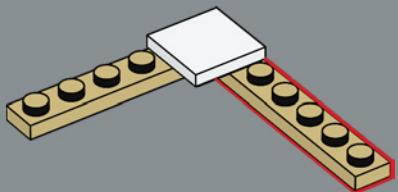
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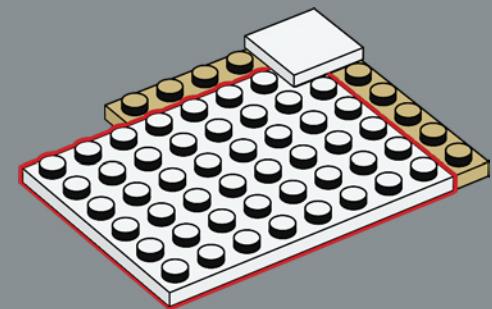


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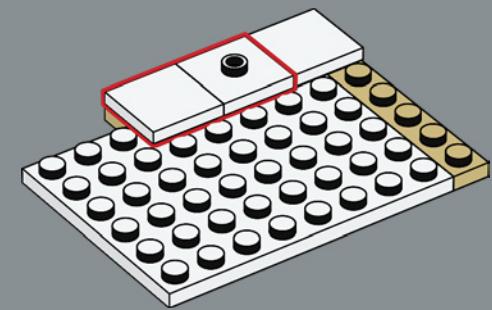


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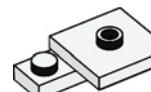
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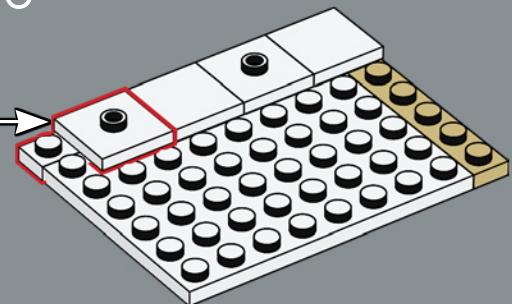
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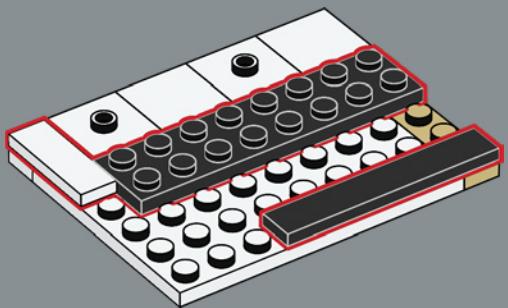
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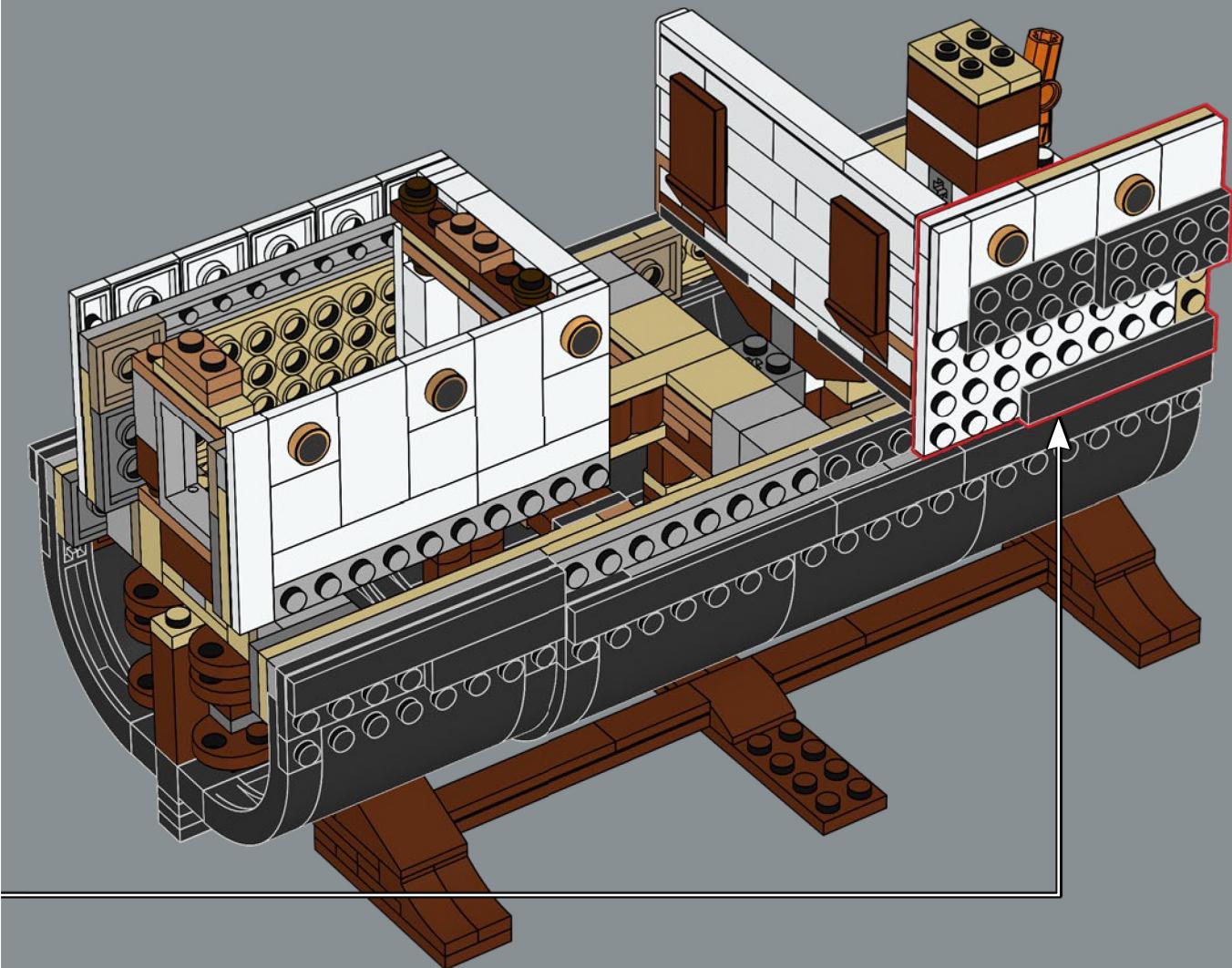
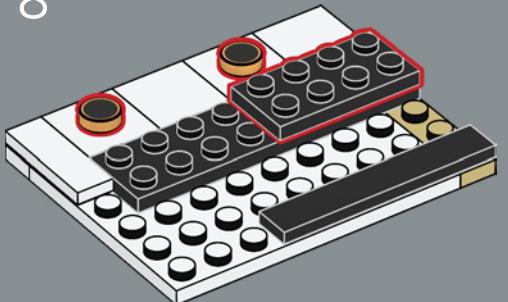
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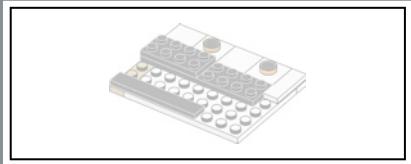


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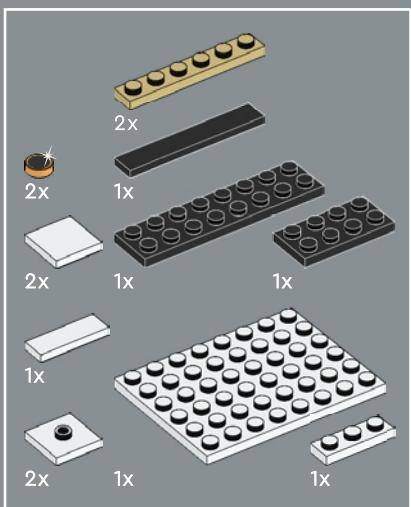
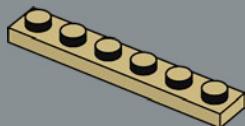


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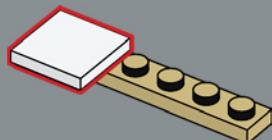


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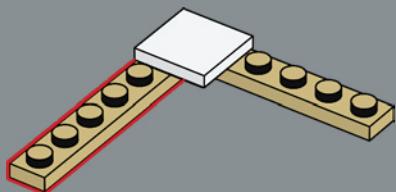


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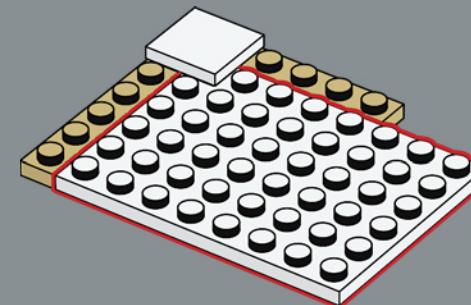
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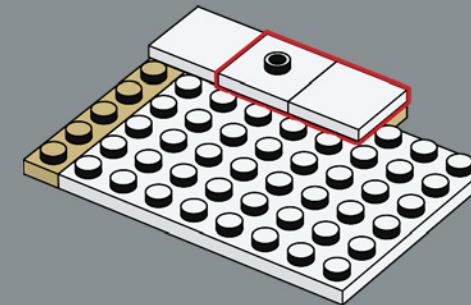
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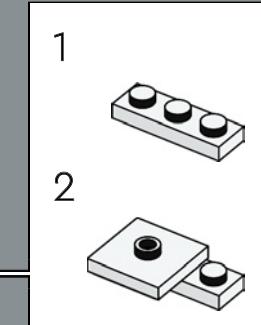
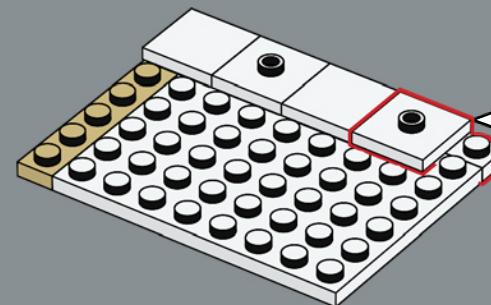
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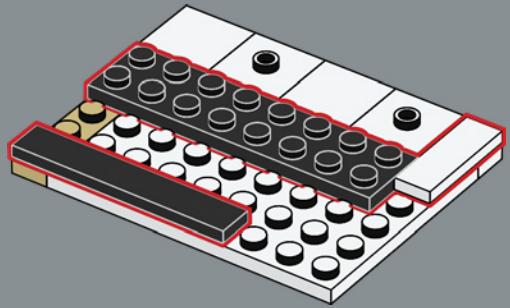
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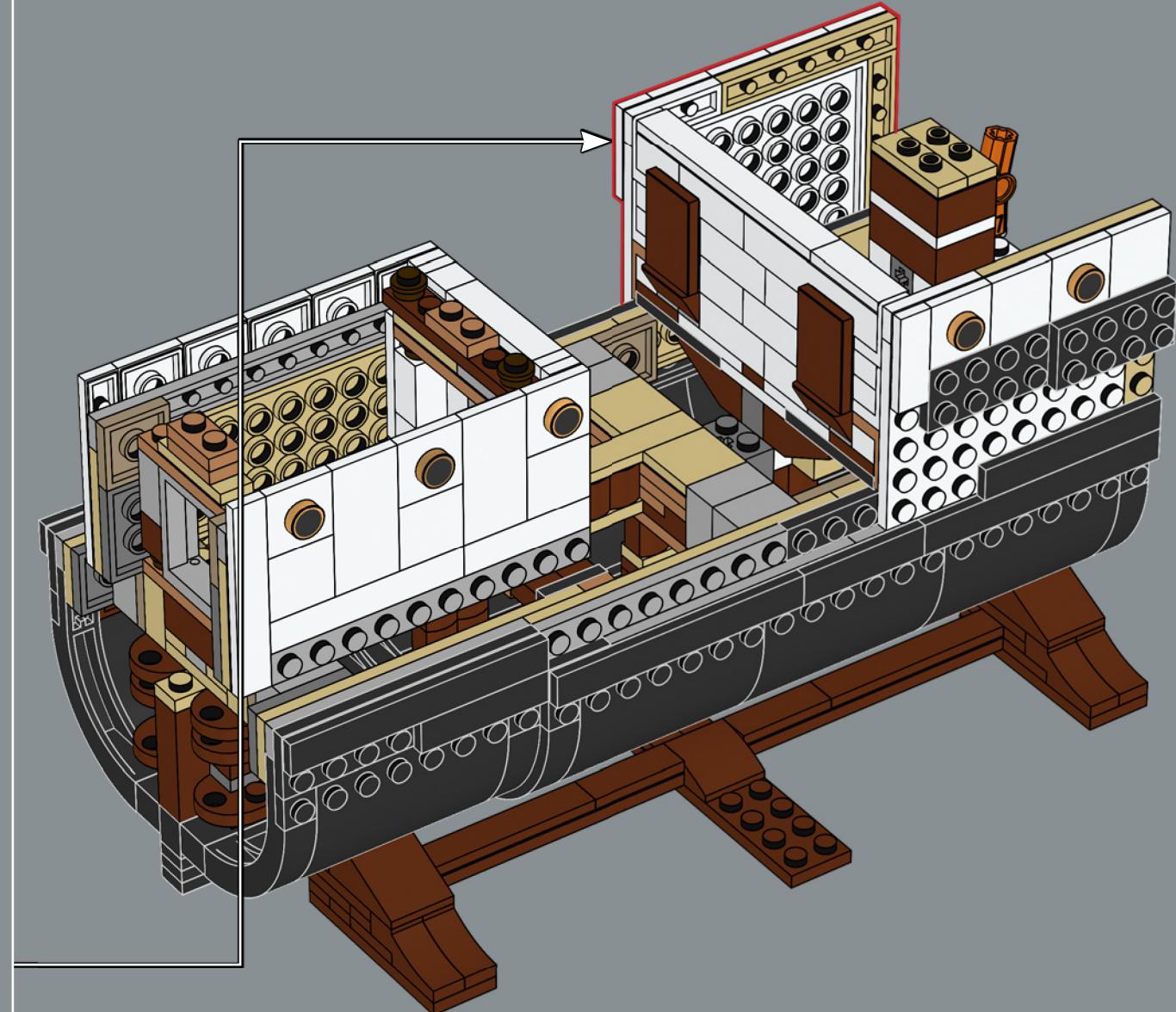
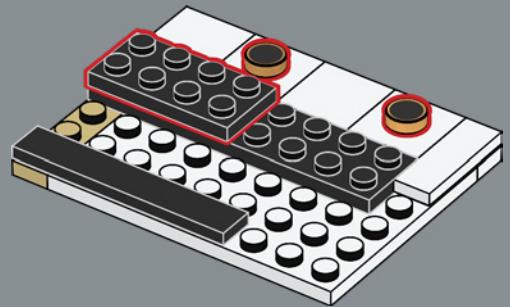
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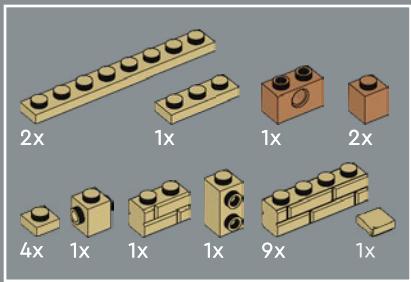
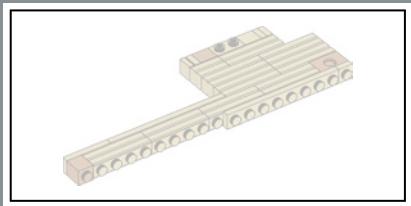


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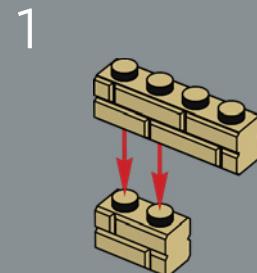


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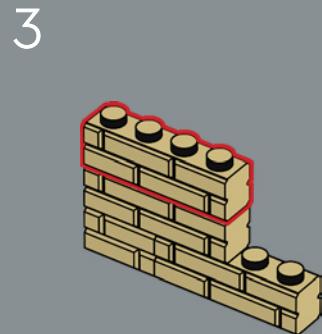




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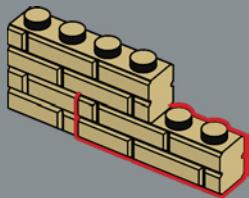


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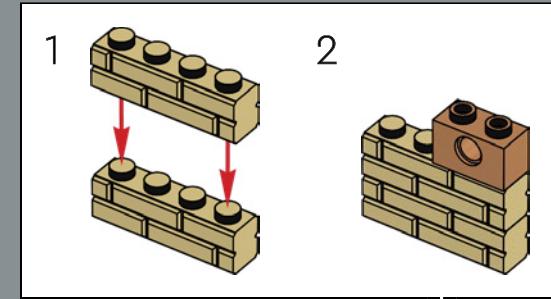


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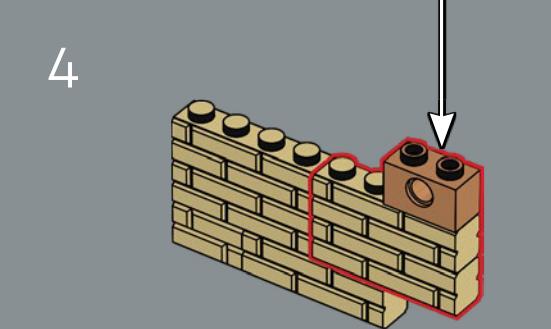
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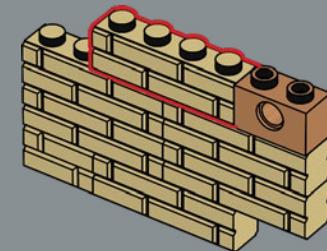
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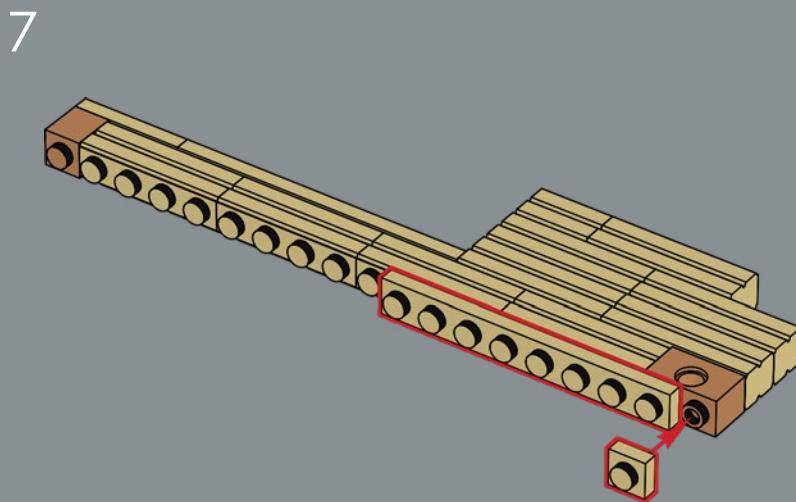
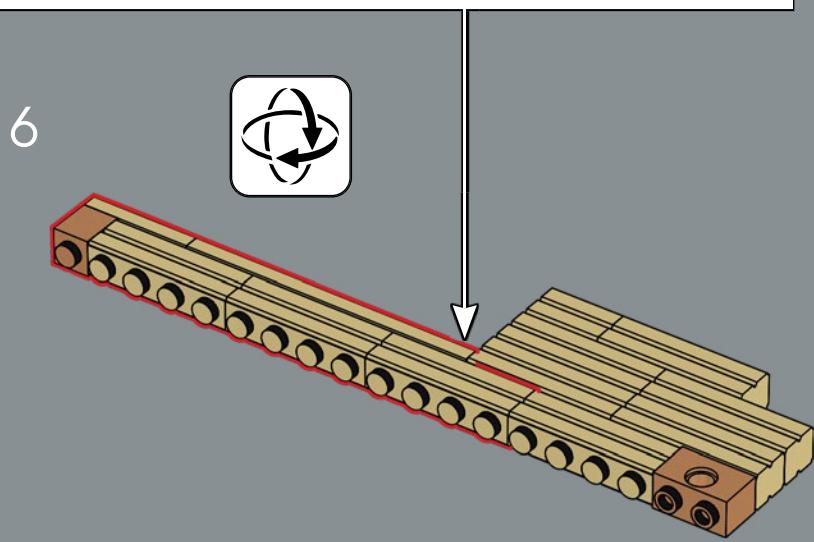
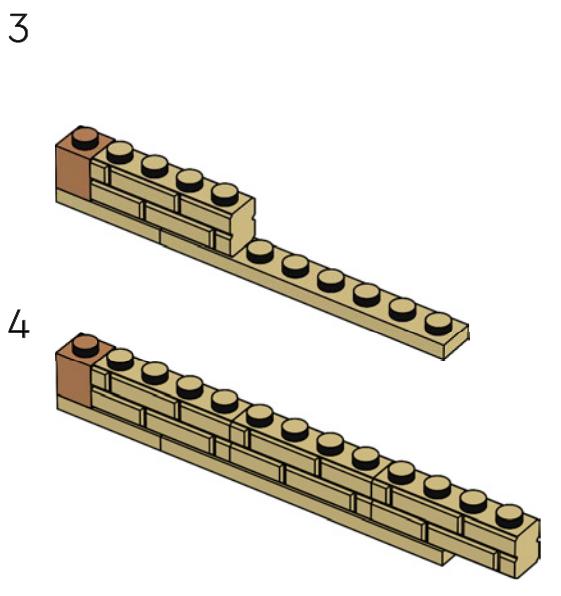
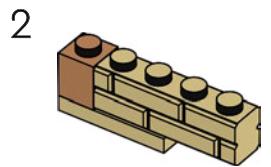
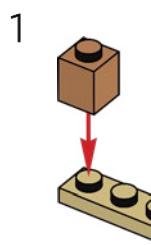


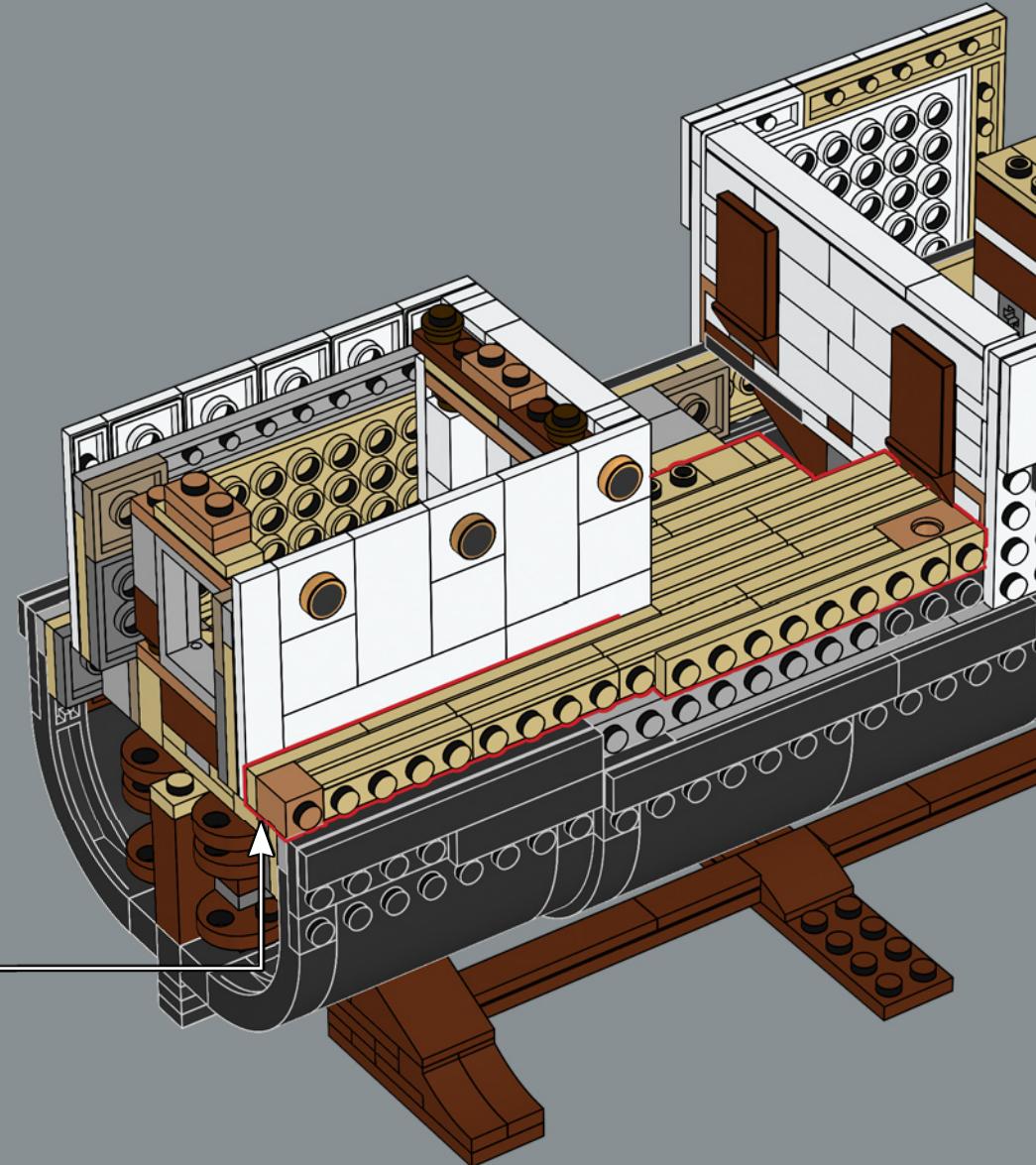
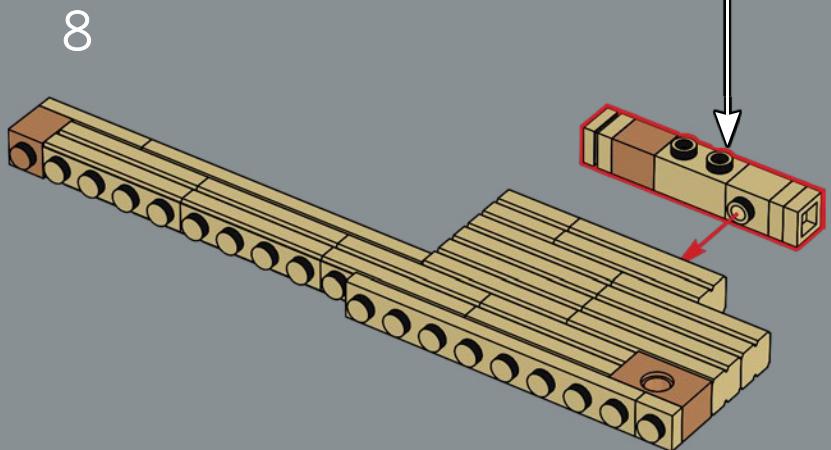
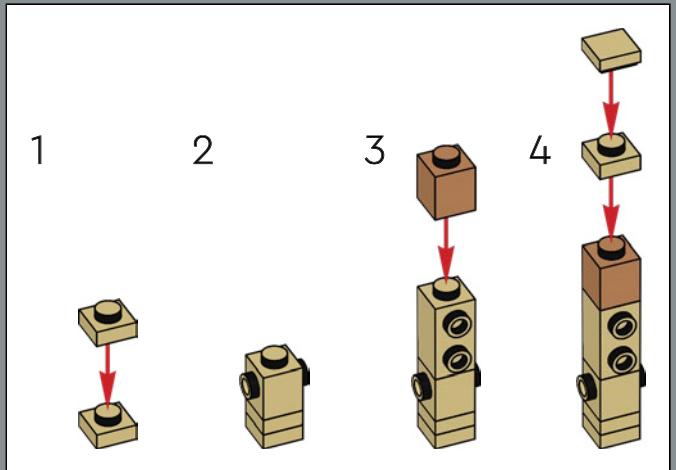
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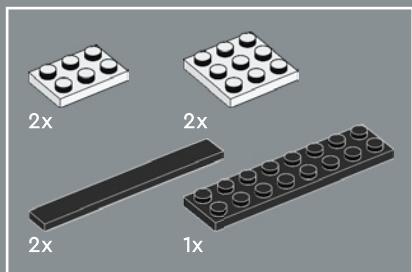


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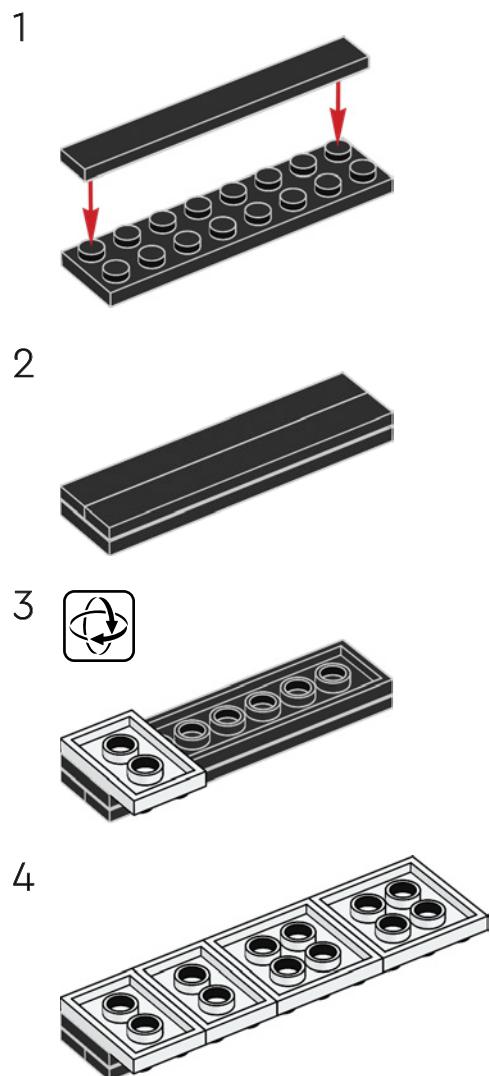
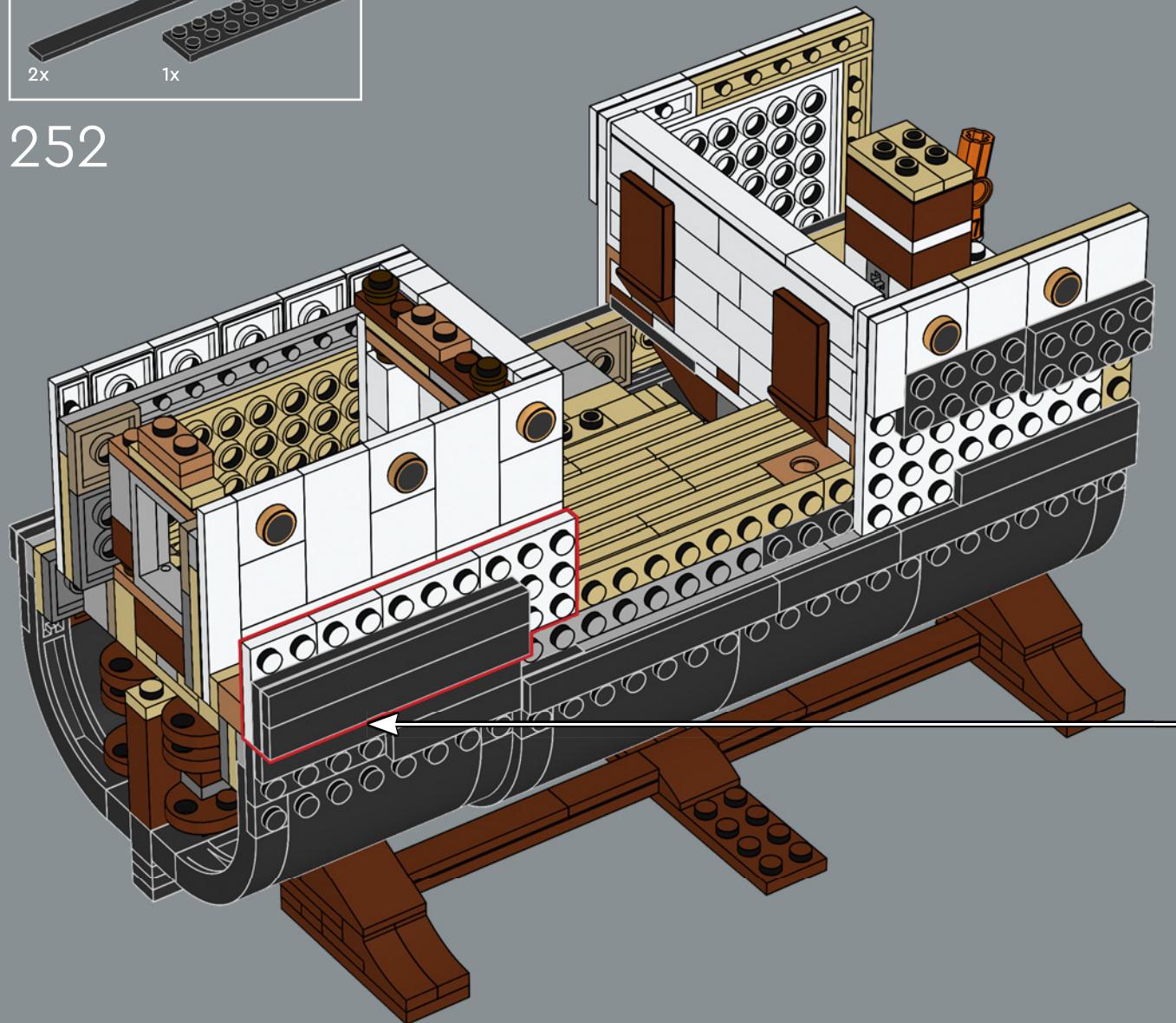


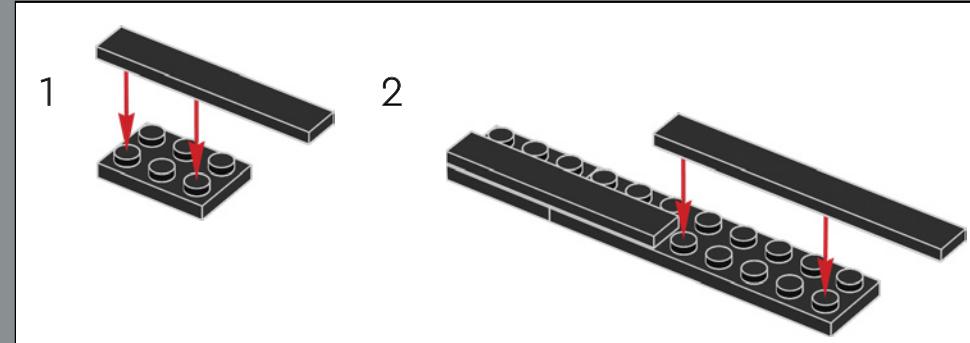
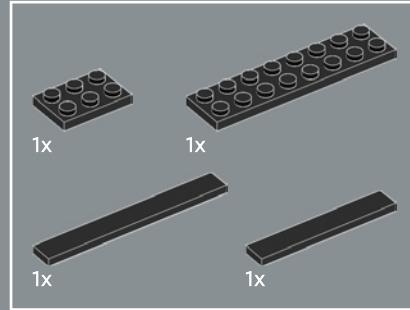




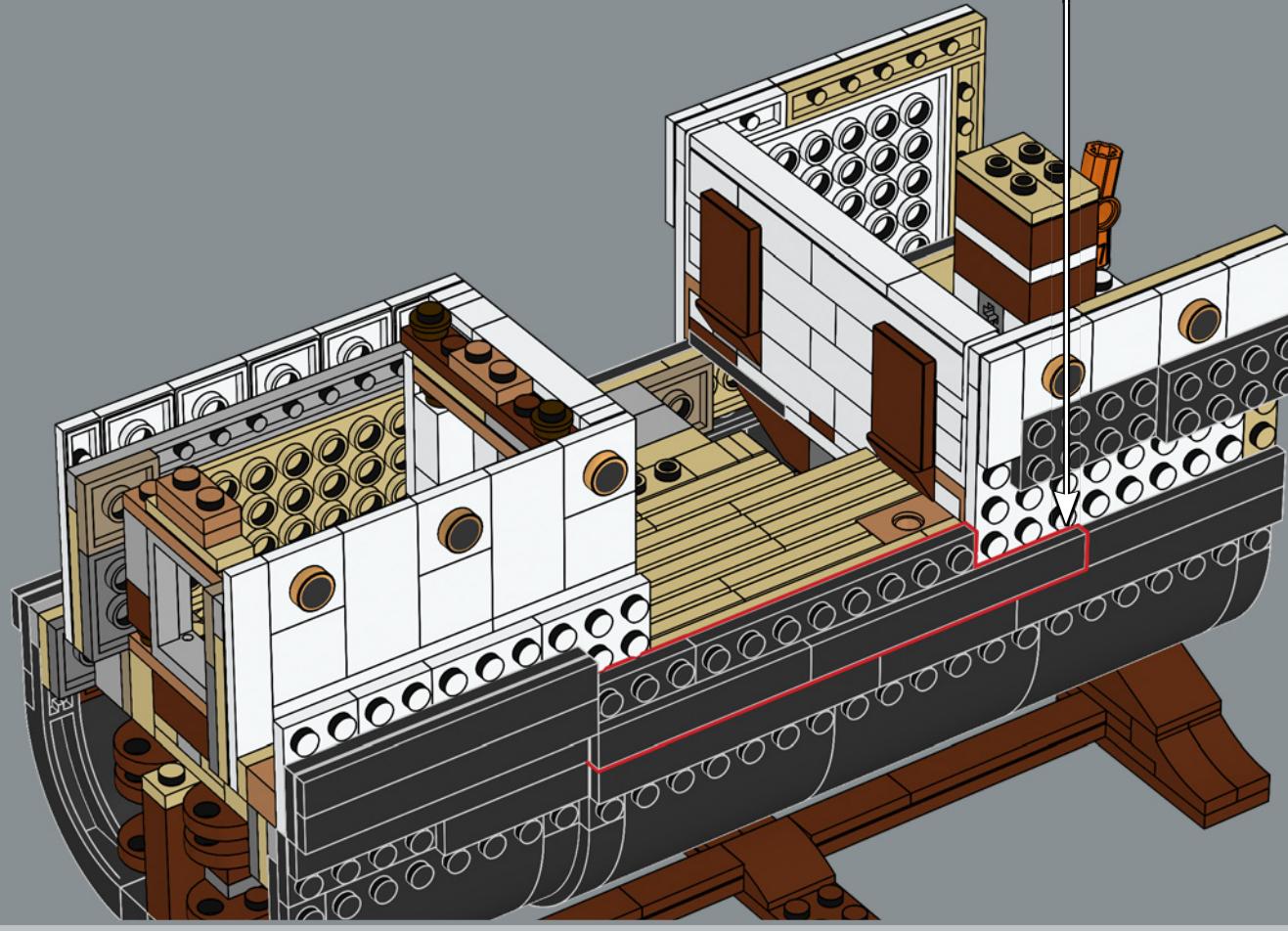


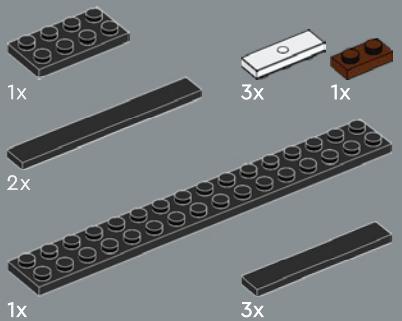
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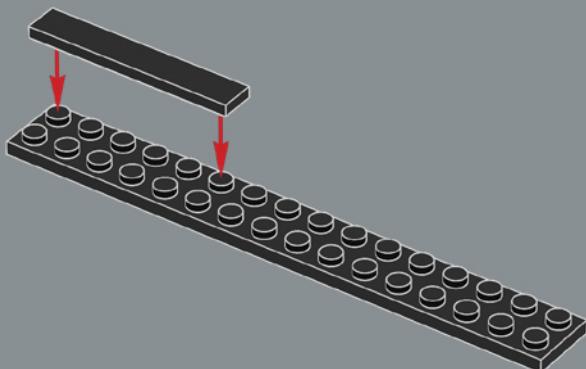
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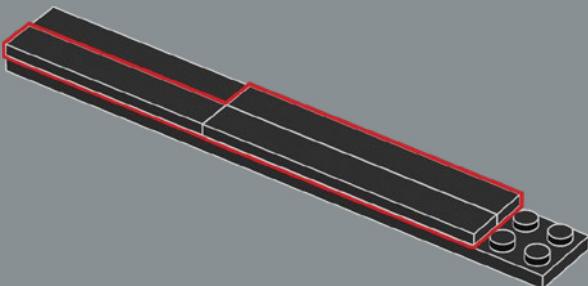


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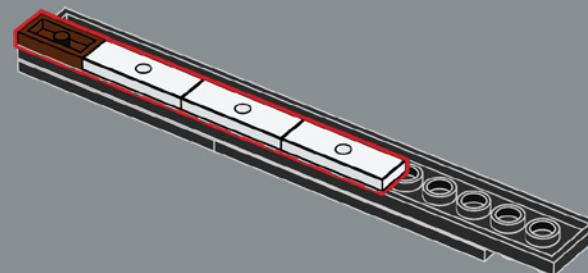
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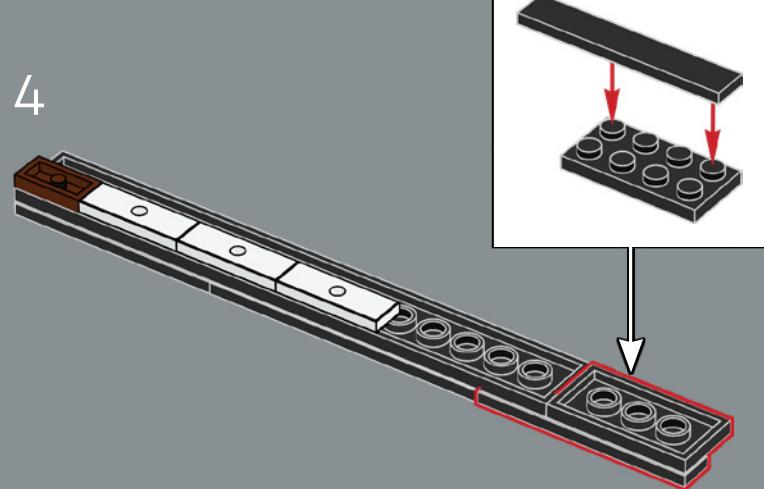
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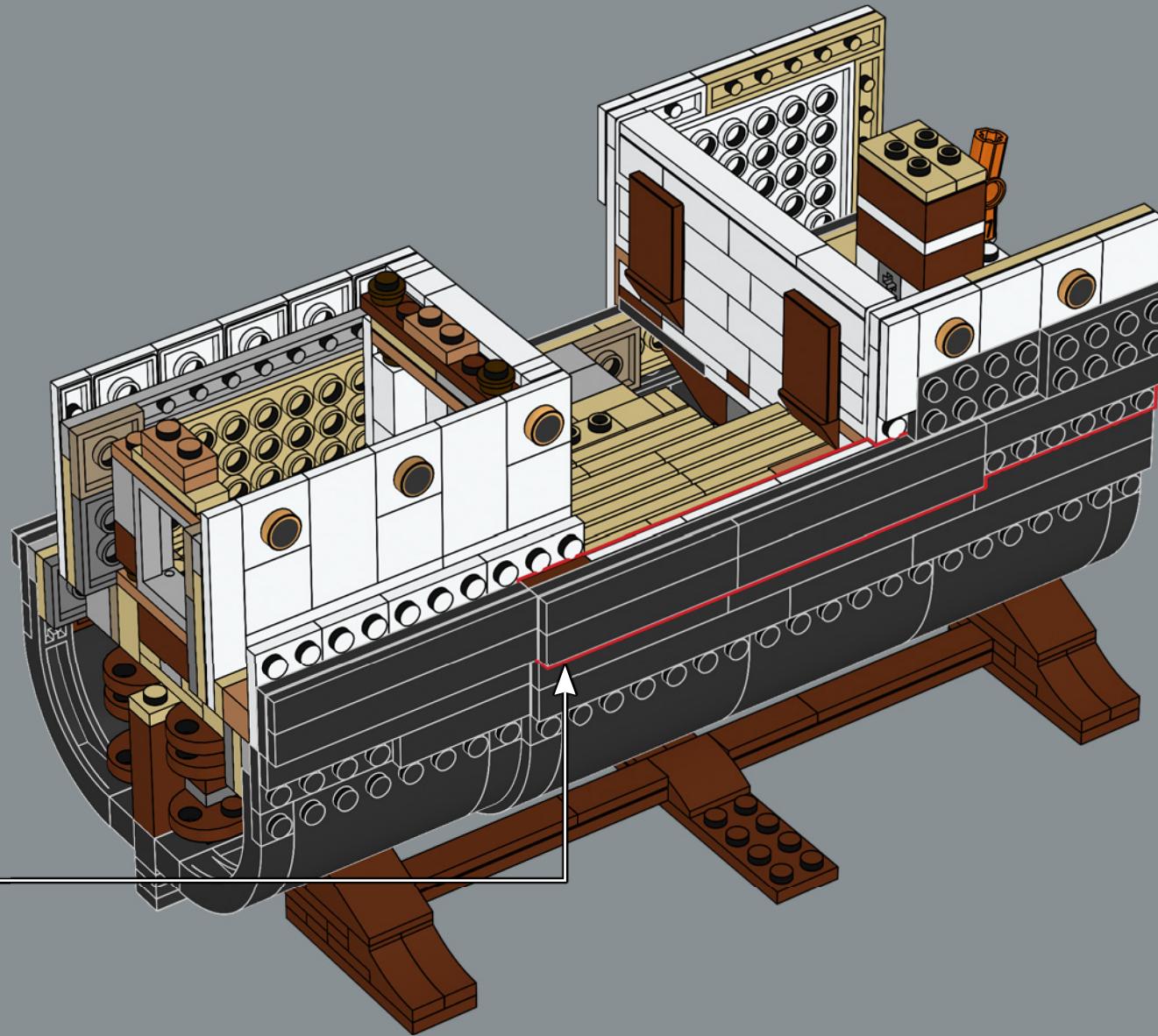


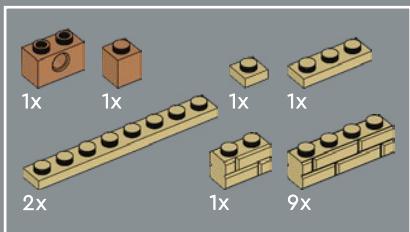
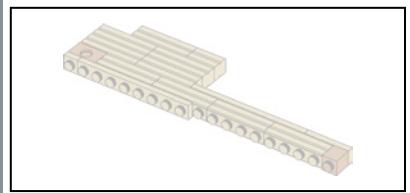
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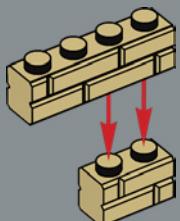




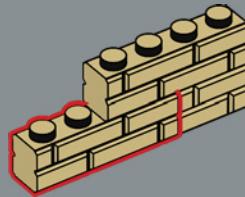


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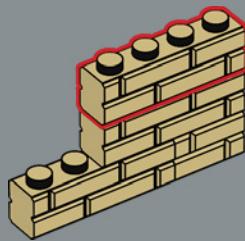
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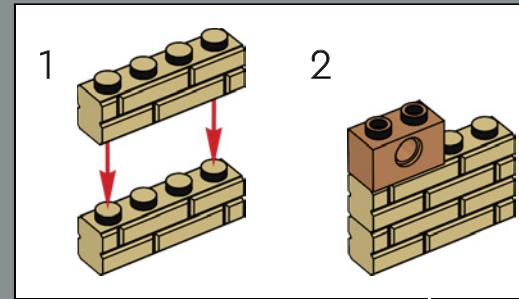
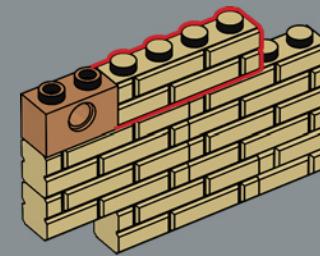
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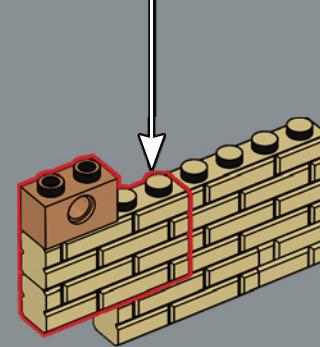
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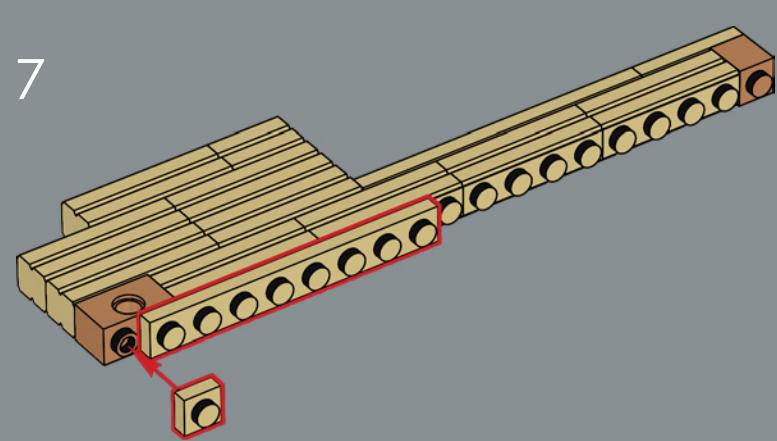
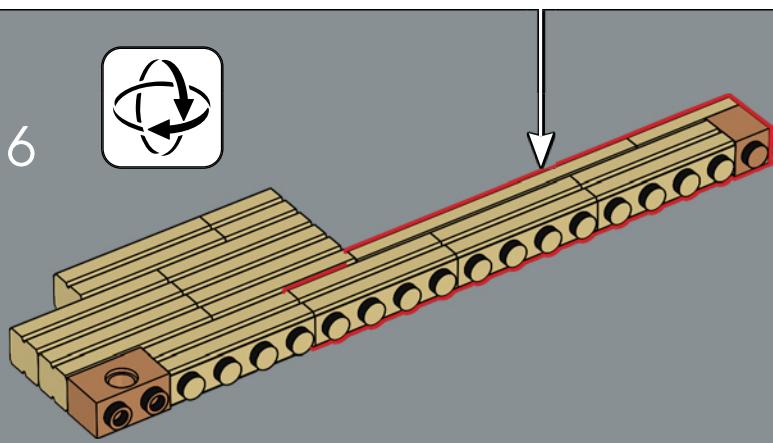
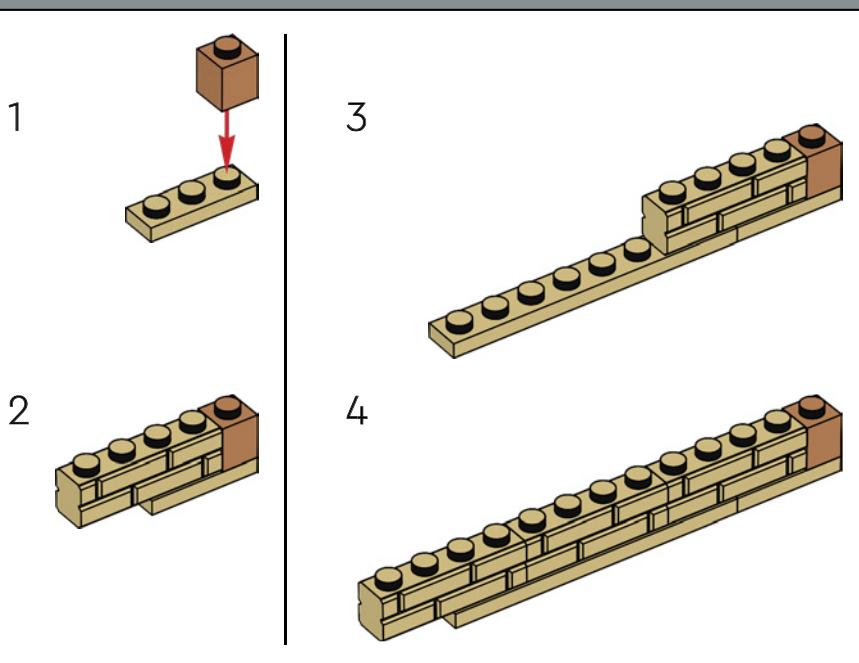


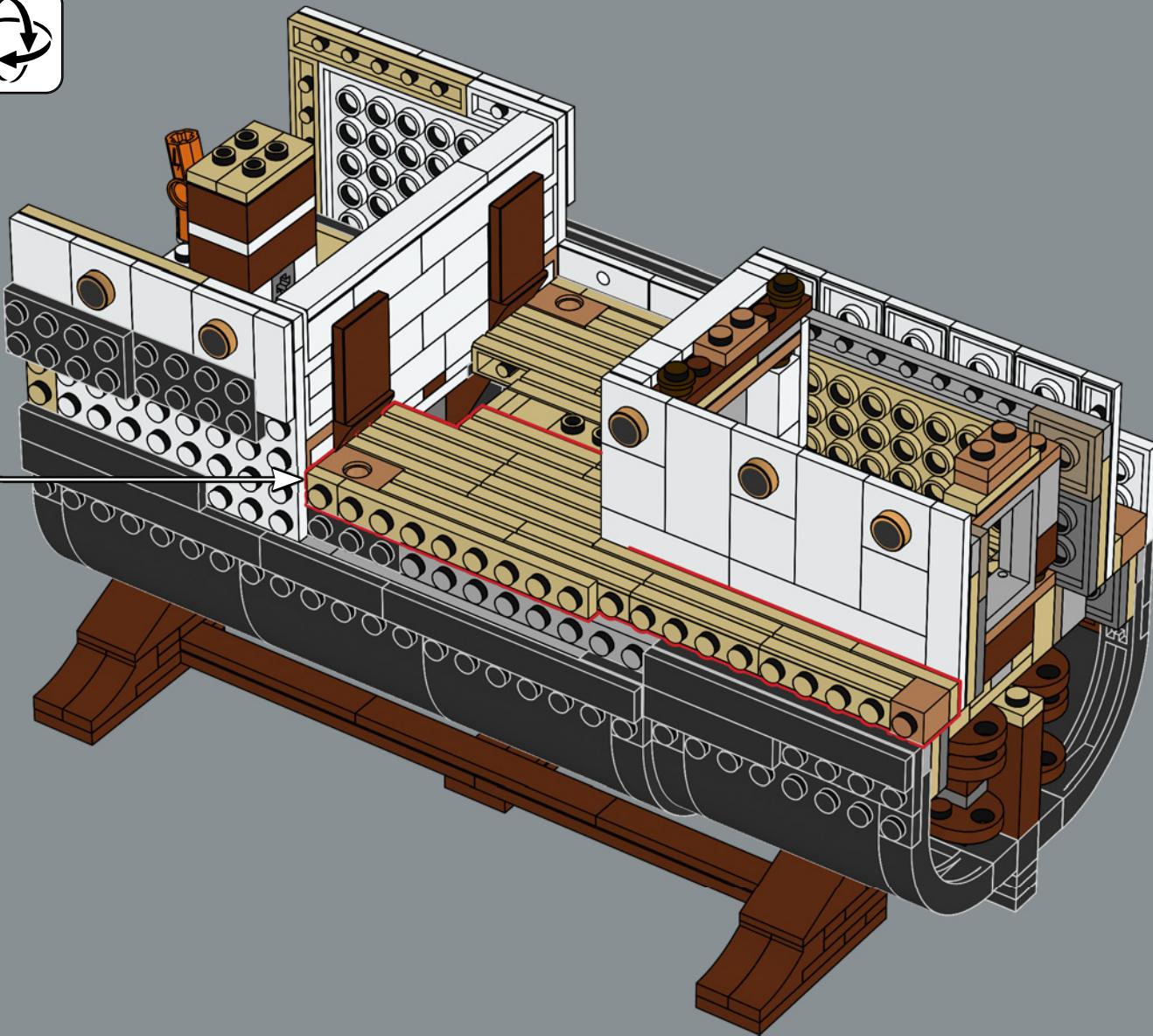
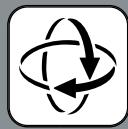
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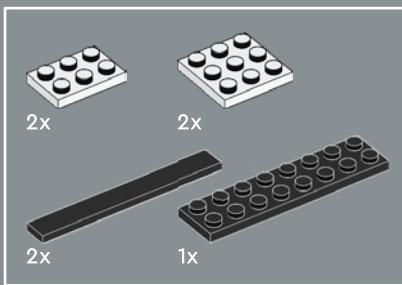




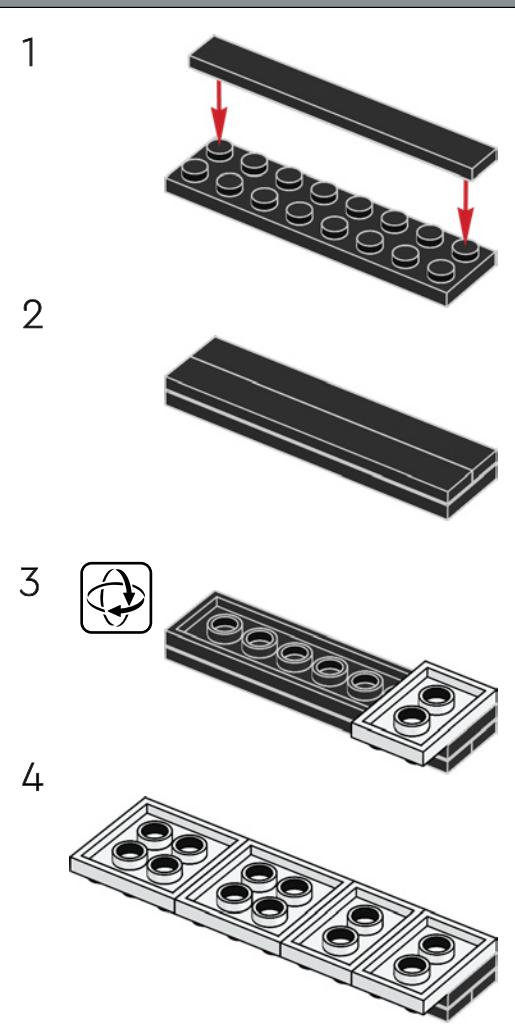
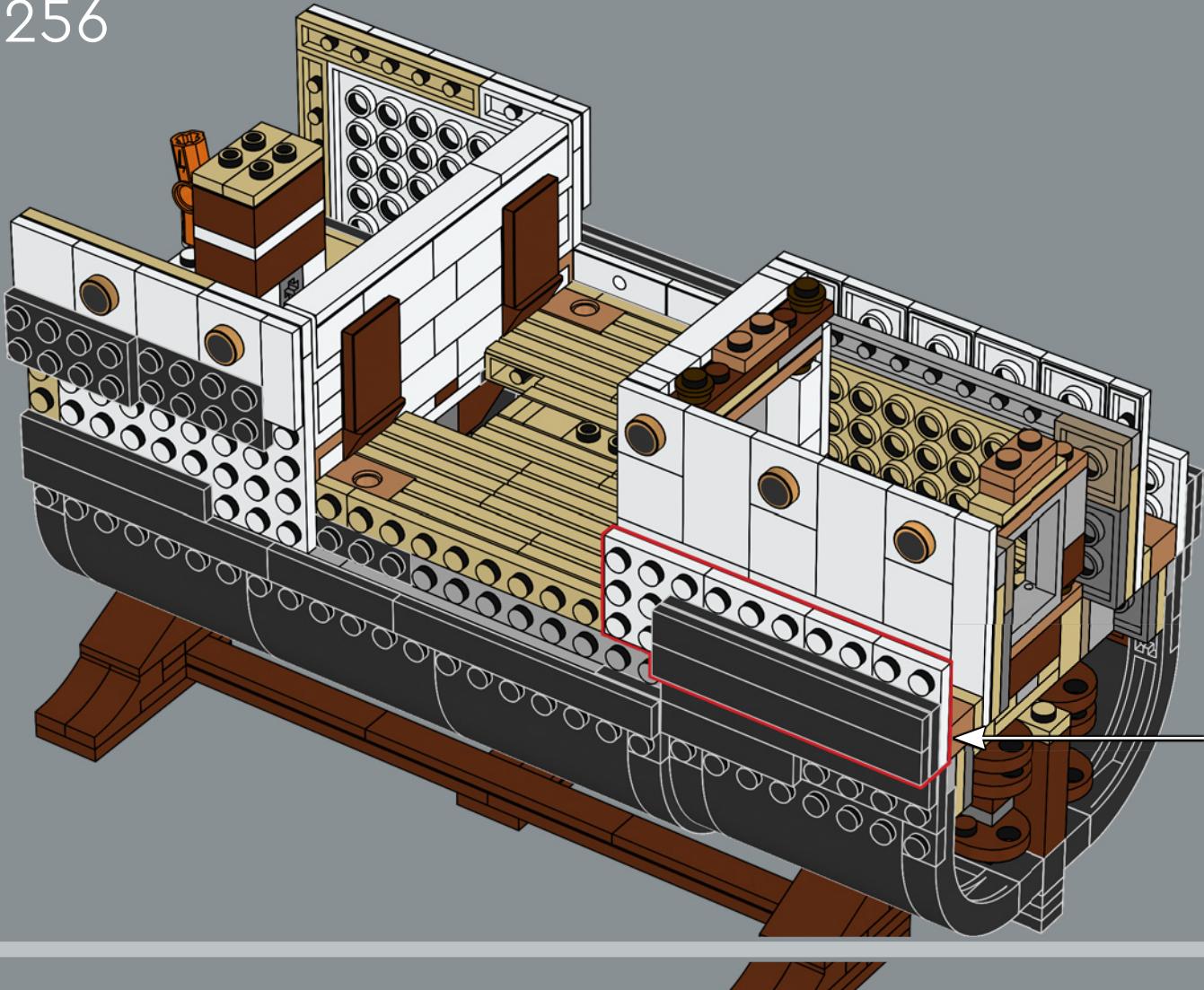
To give the lower deck the appearance of being made from wooden planks, the back side of LEGO® 'brick wall' profile bricks are used here.

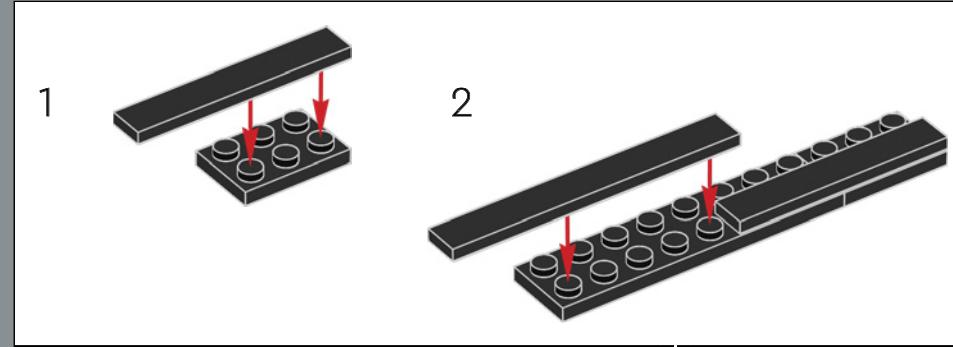
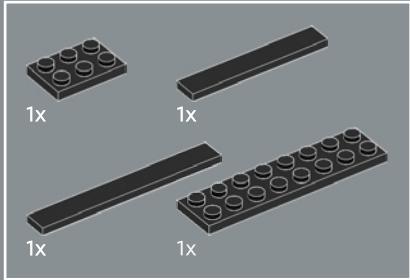




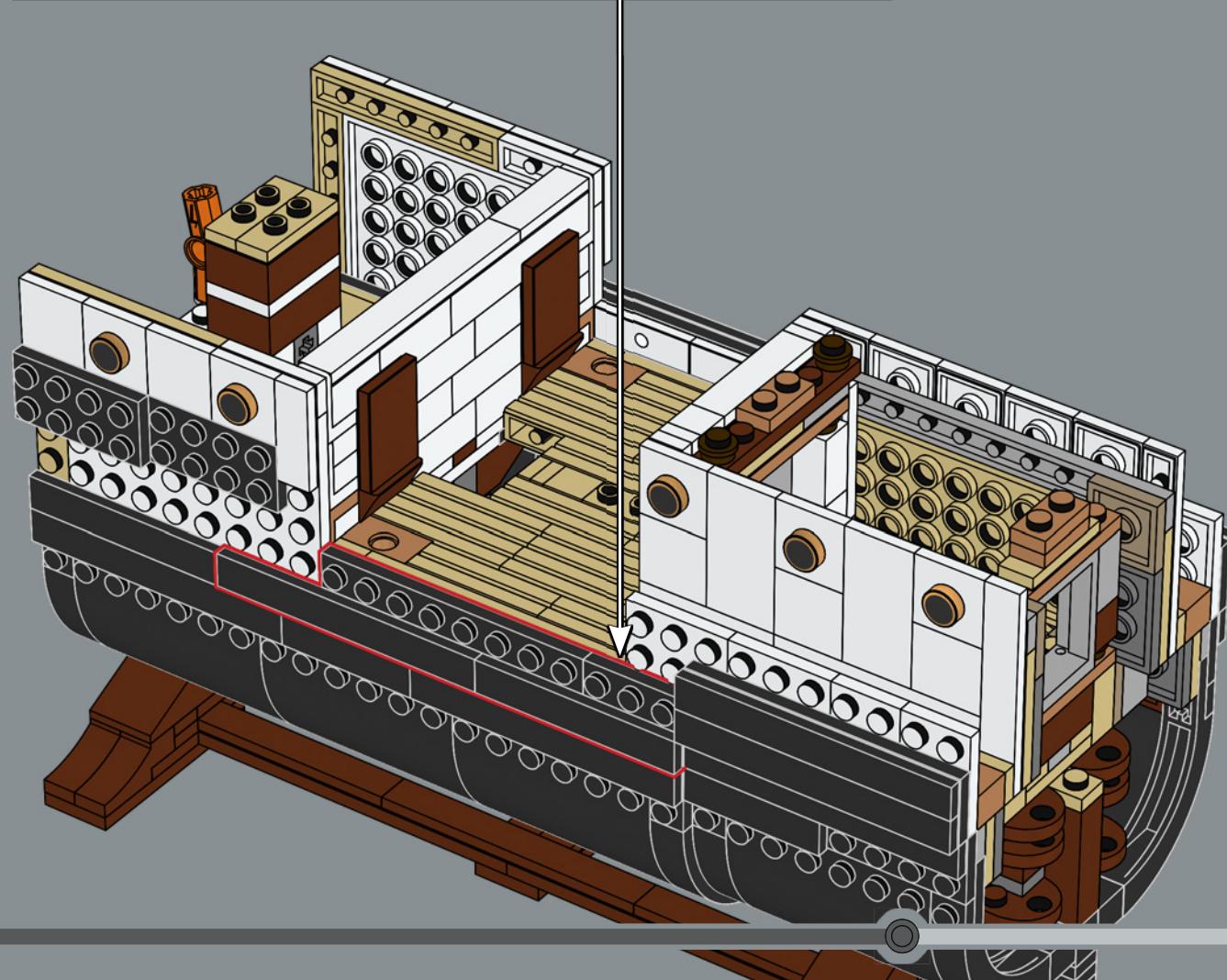


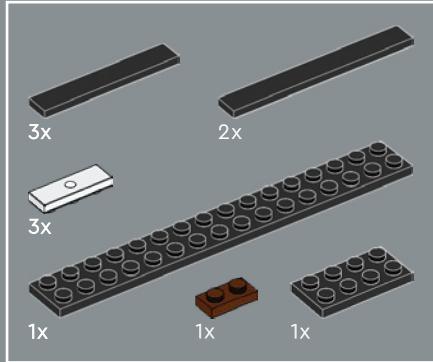
256





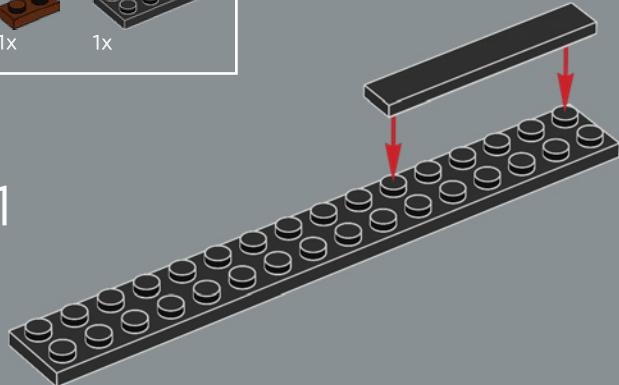
257



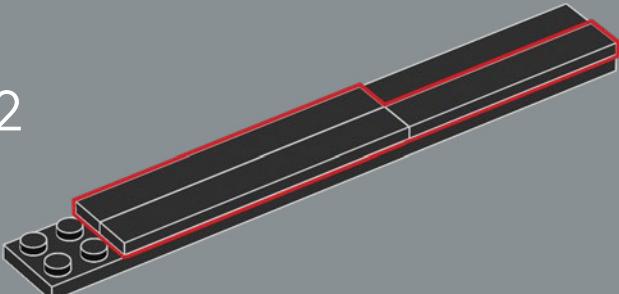


258

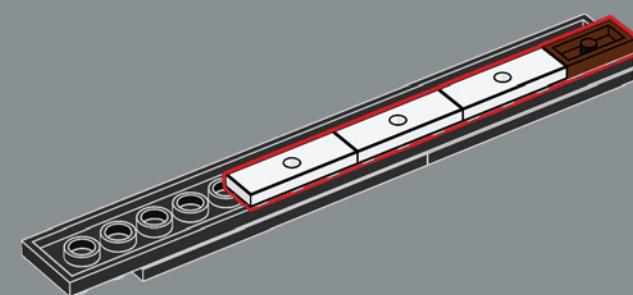
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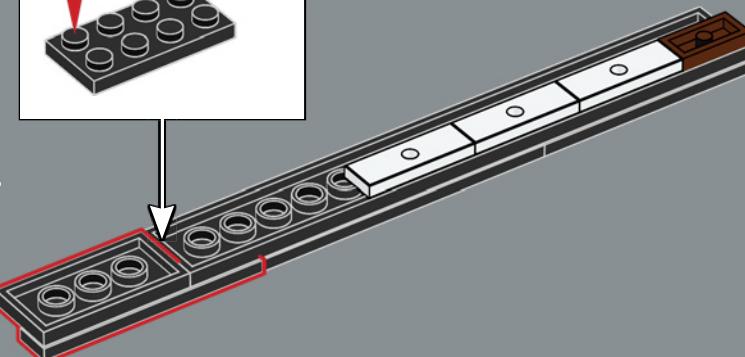
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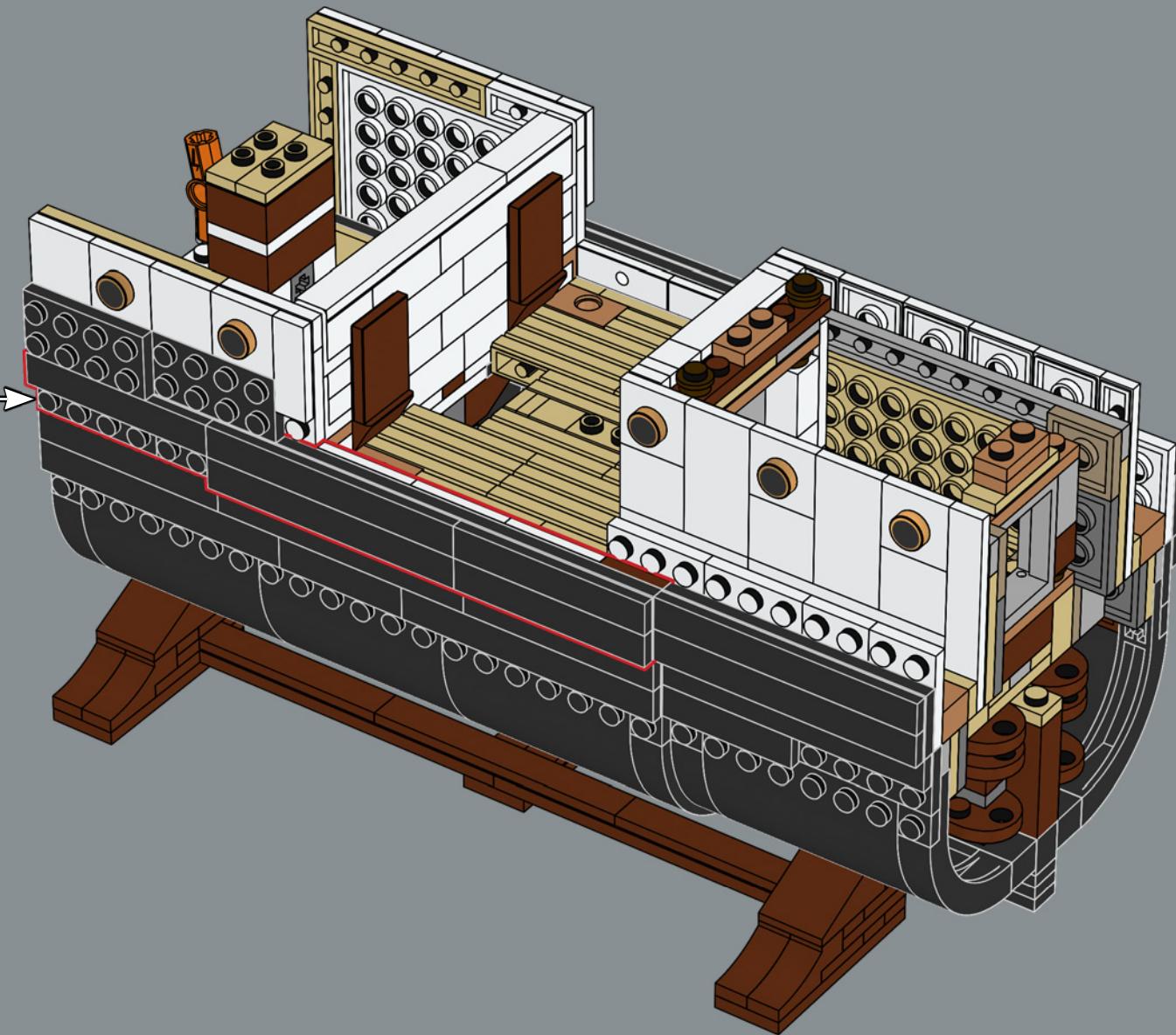


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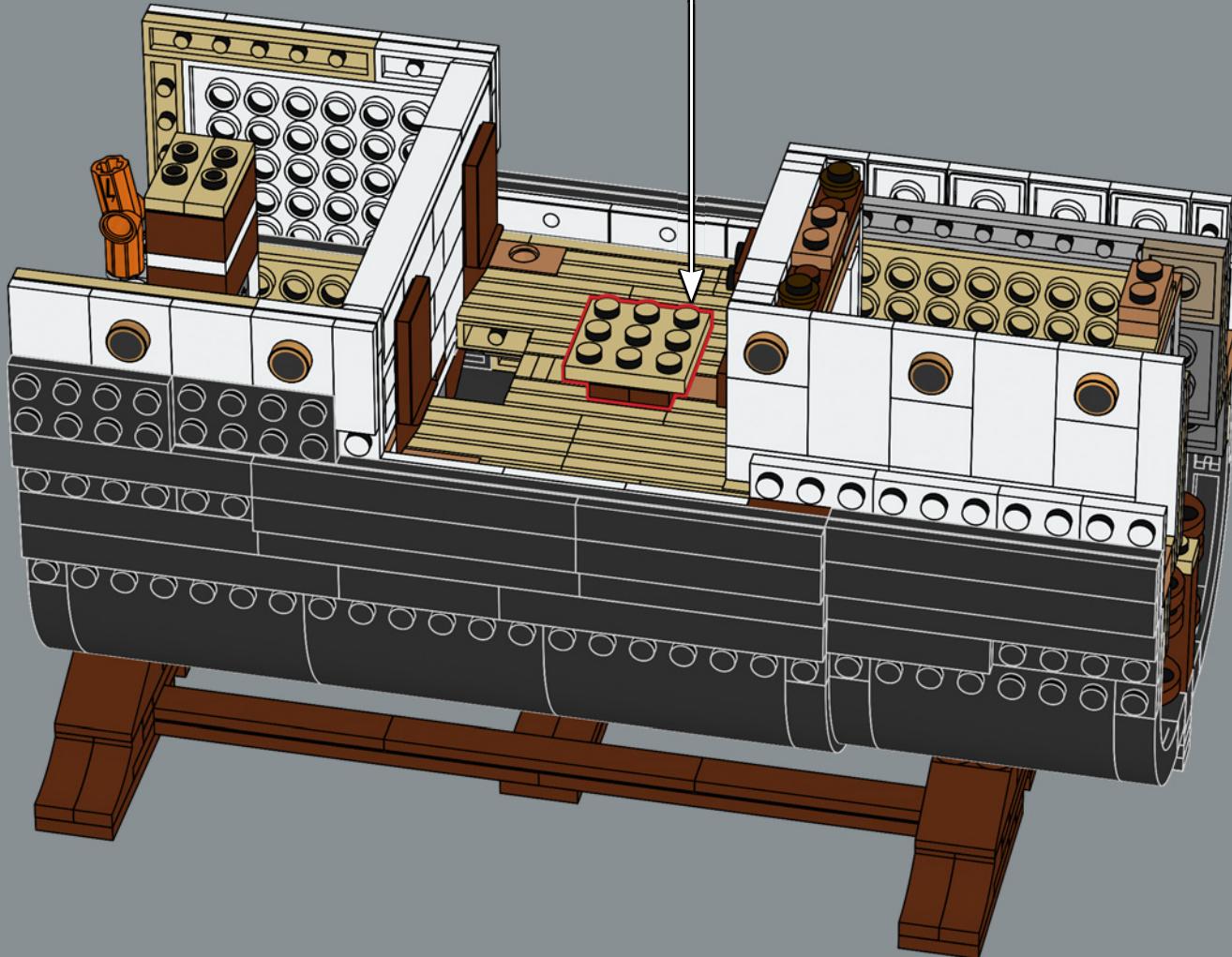
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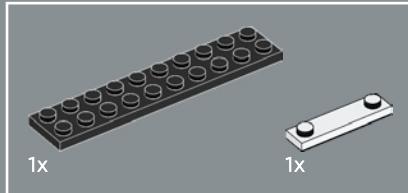


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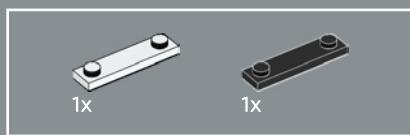
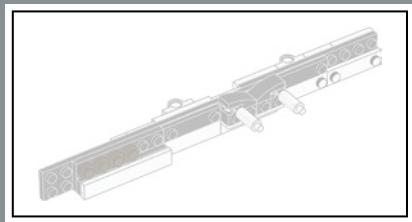
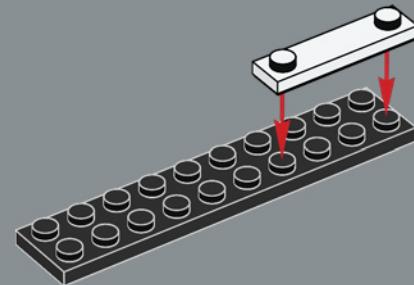




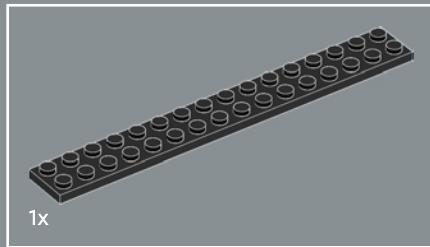
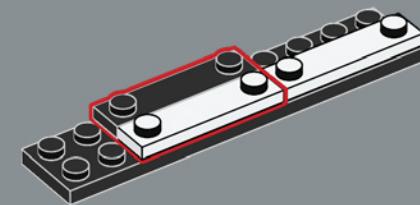
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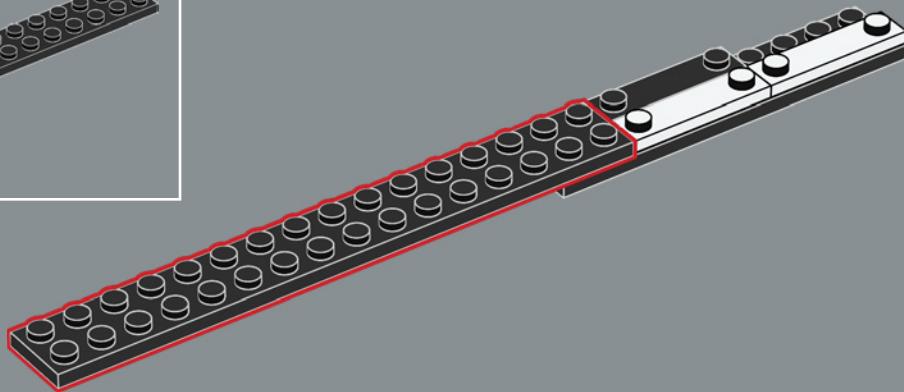
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261

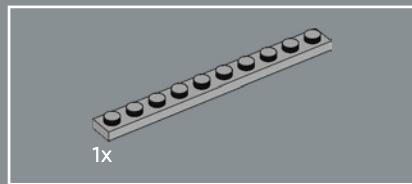
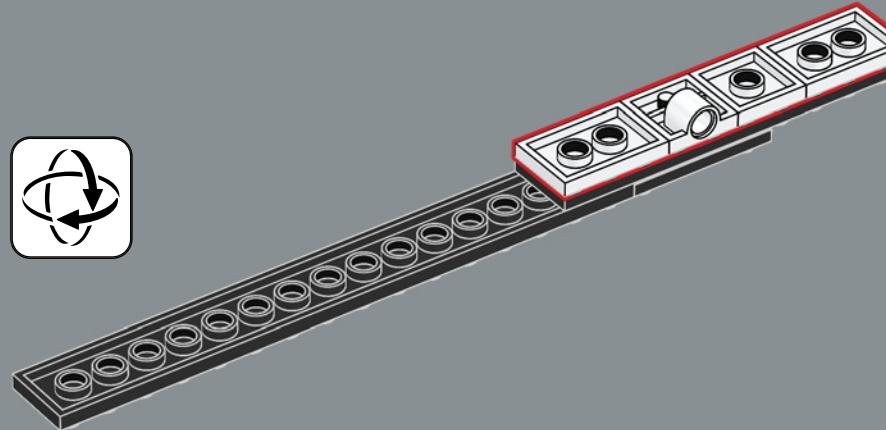
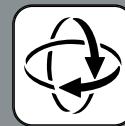


262

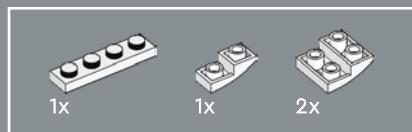
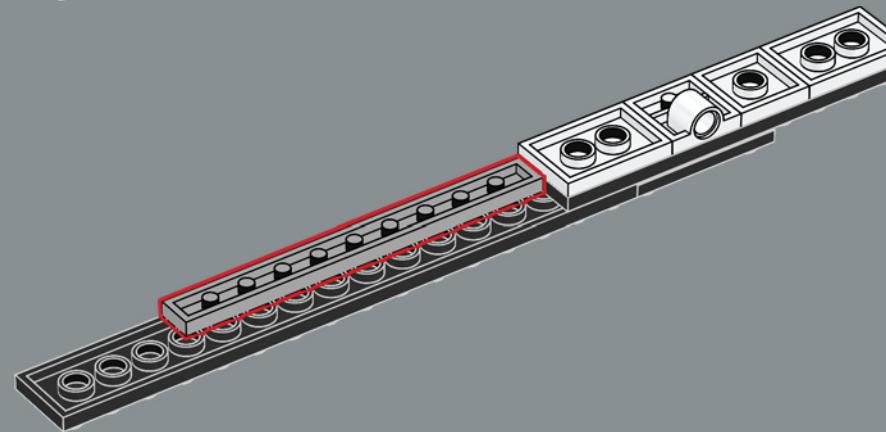




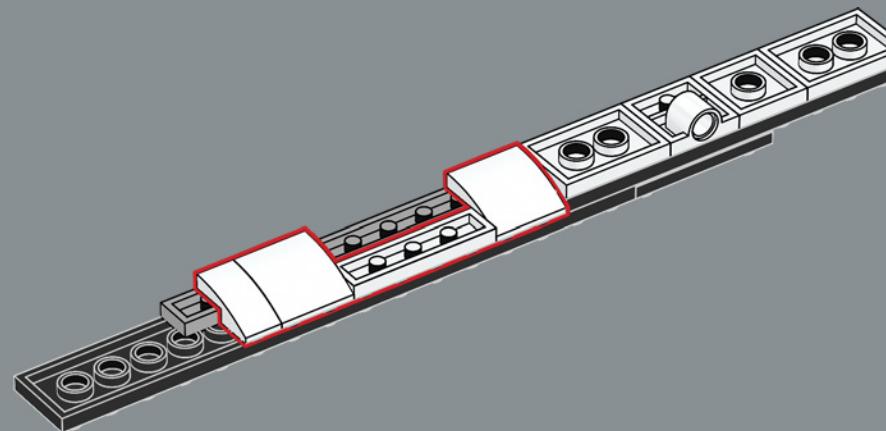
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264



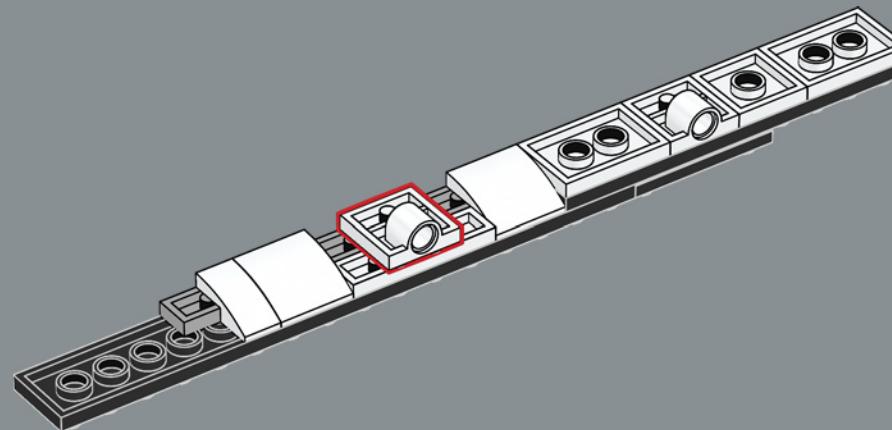
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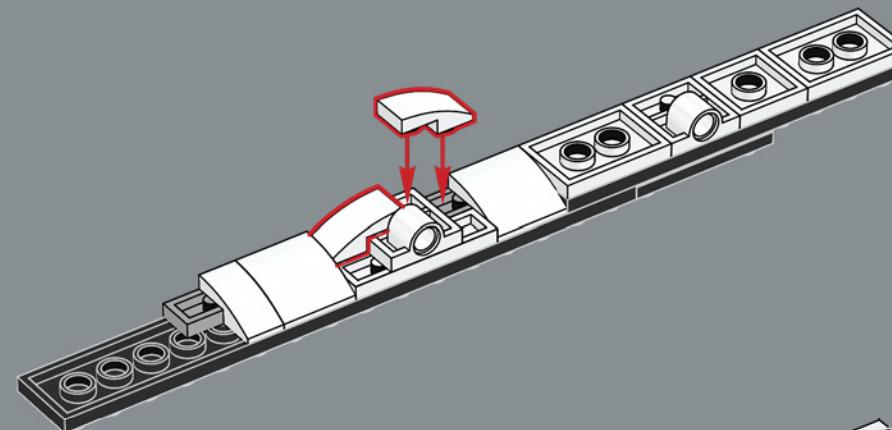
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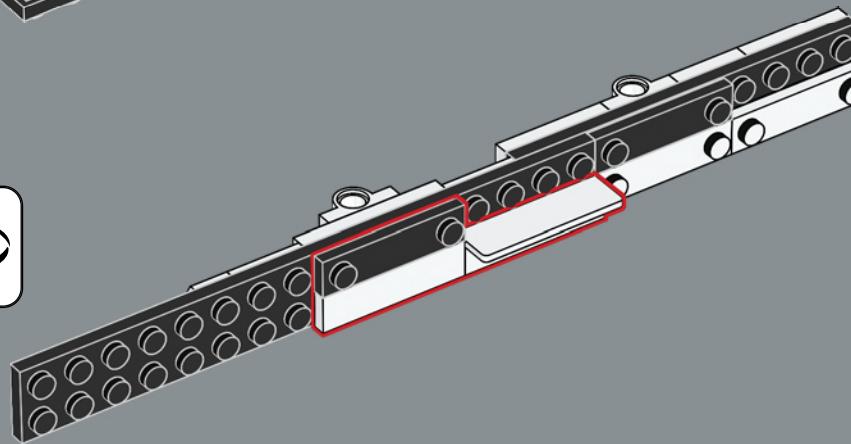


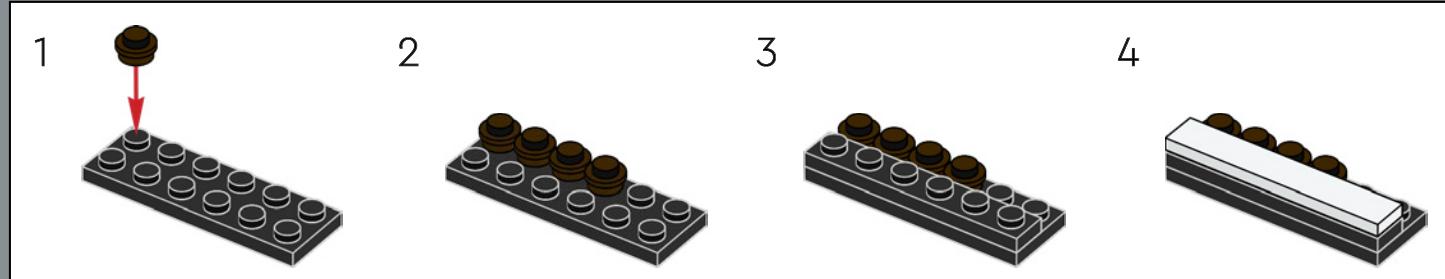
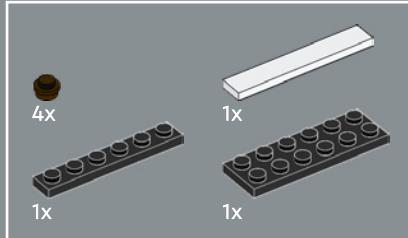
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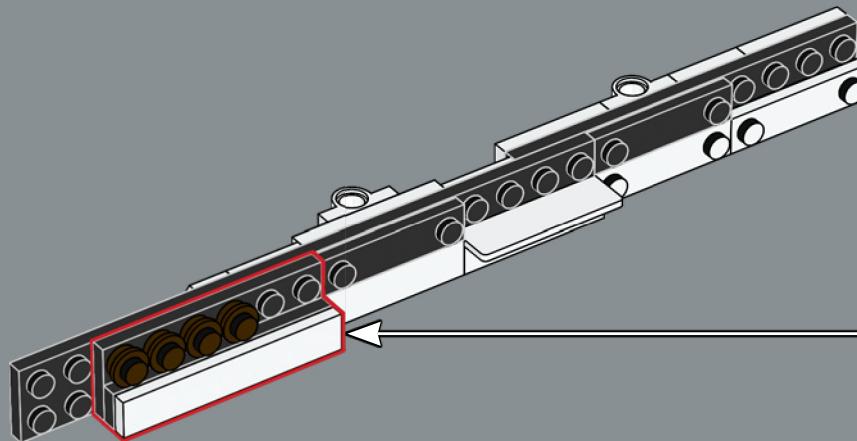


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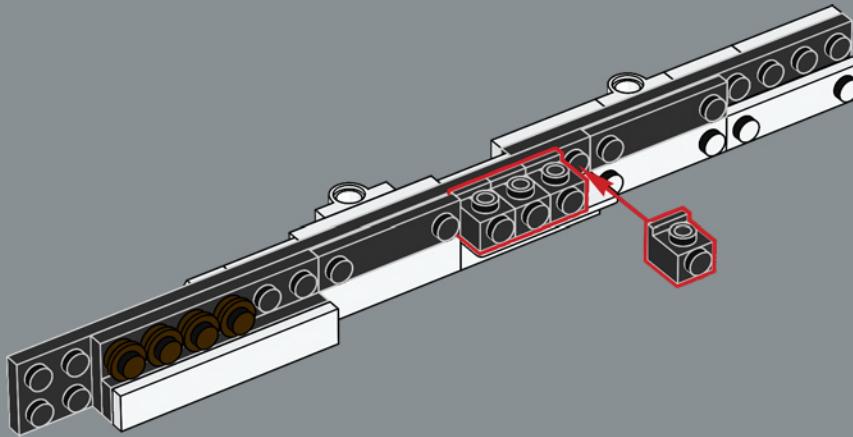
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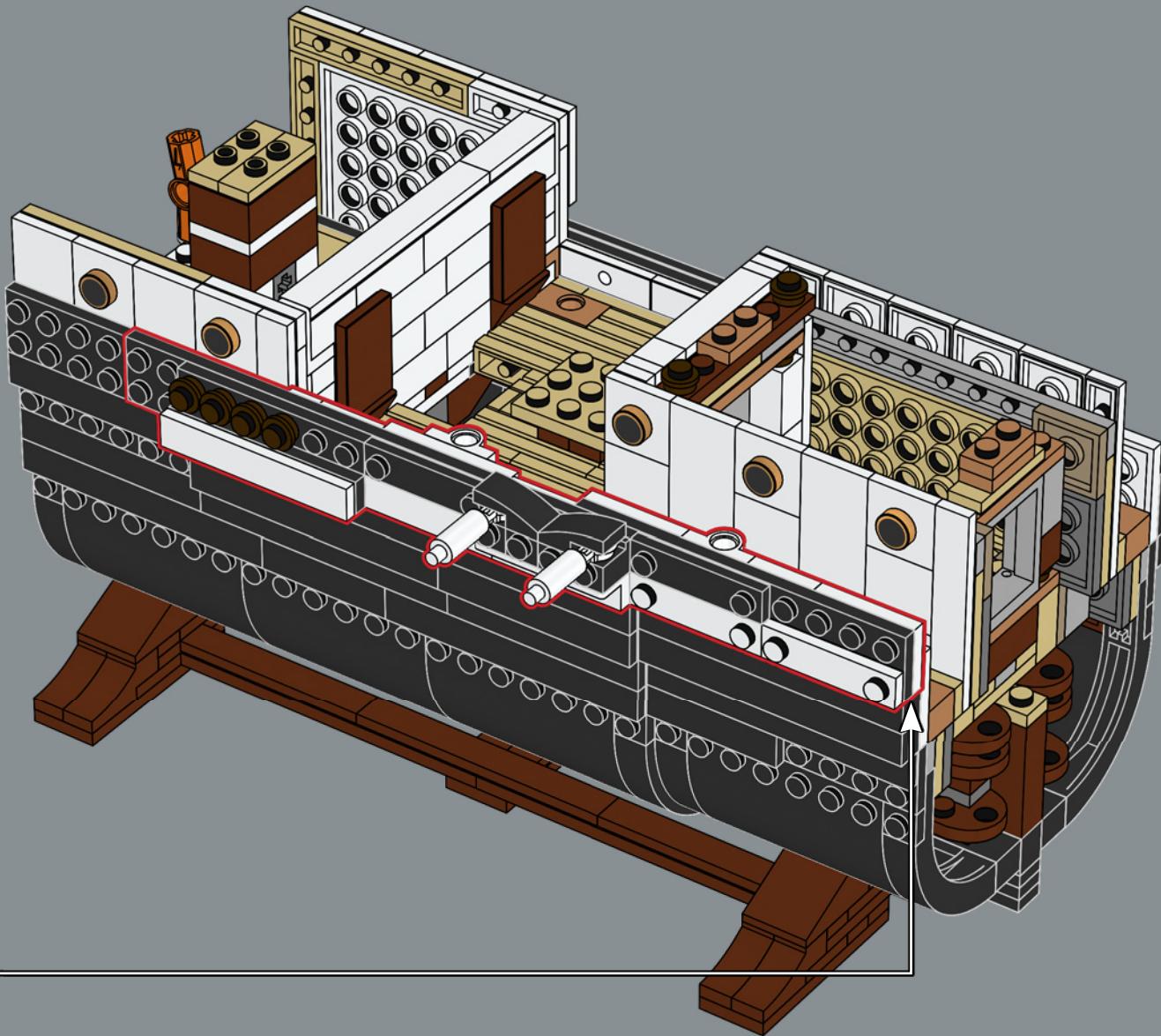


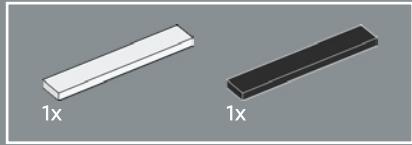
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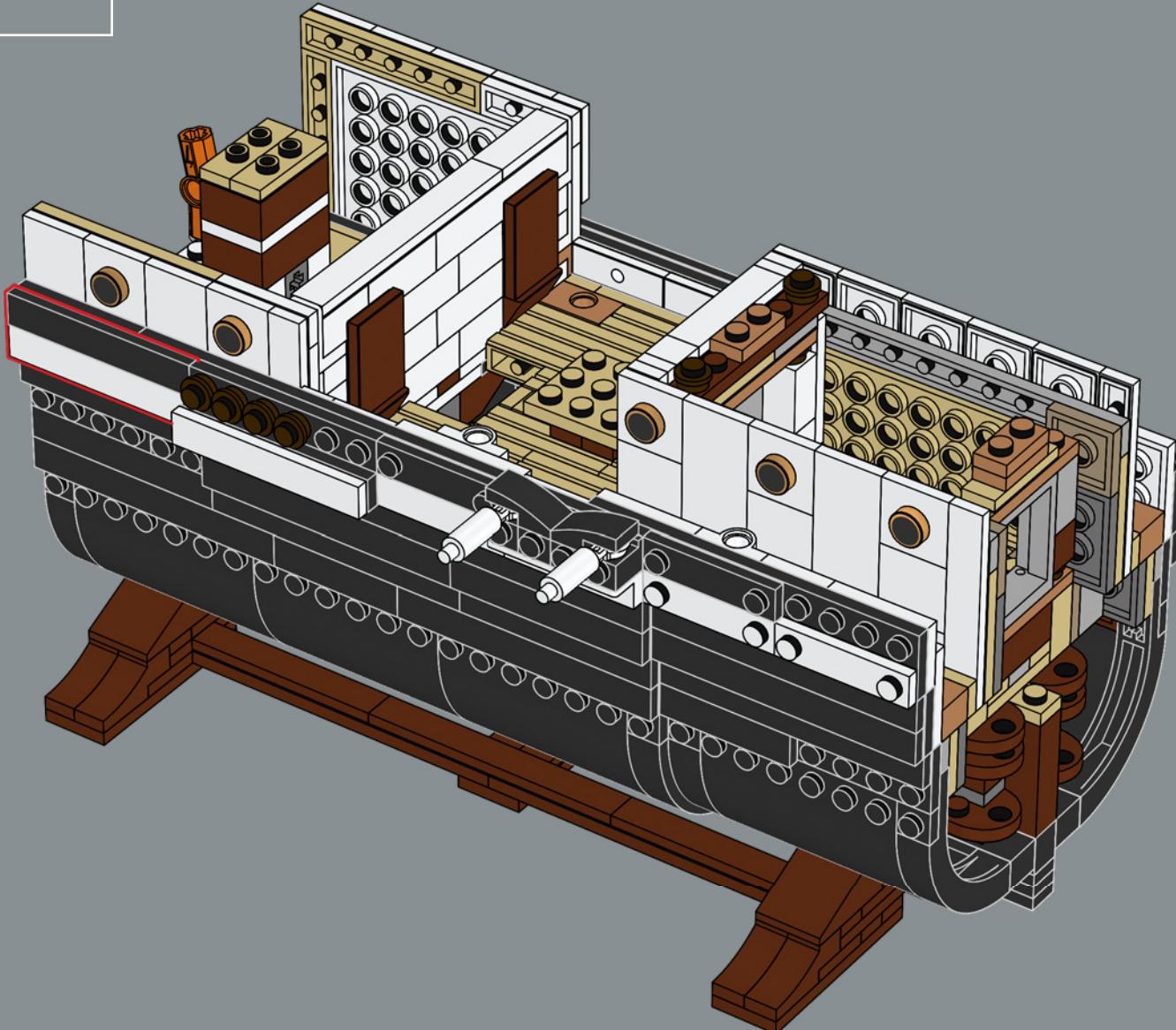


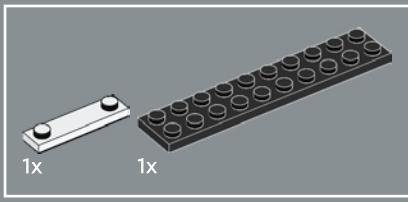
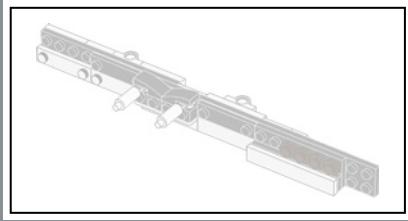
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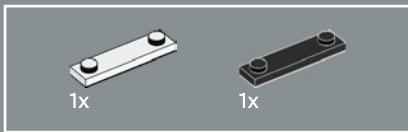
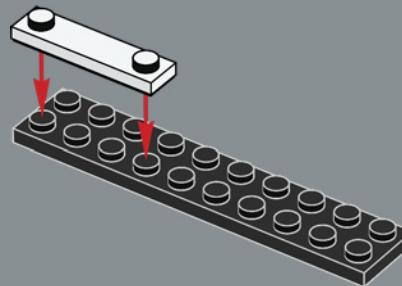


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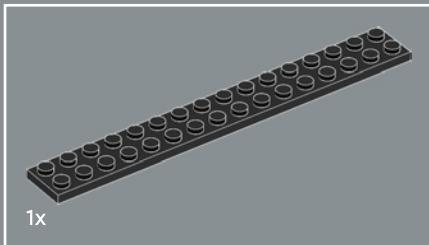
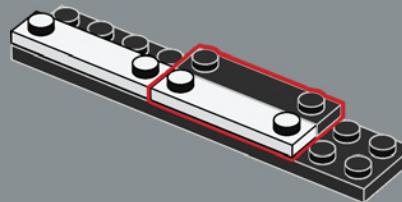




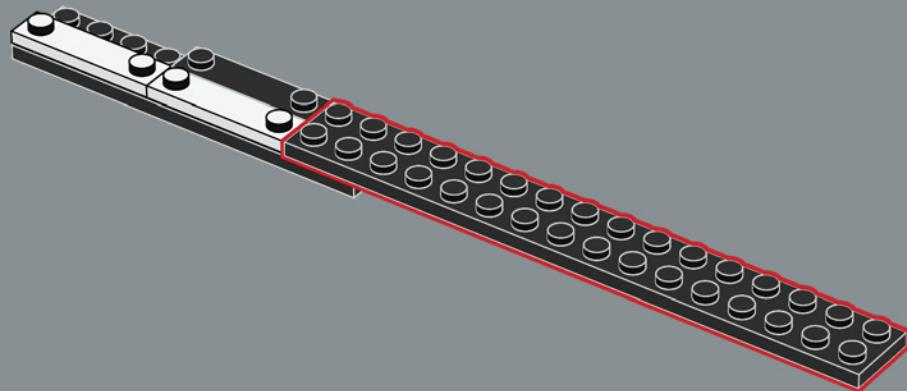
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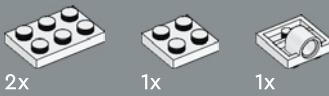


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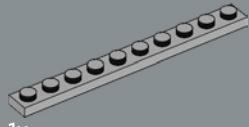
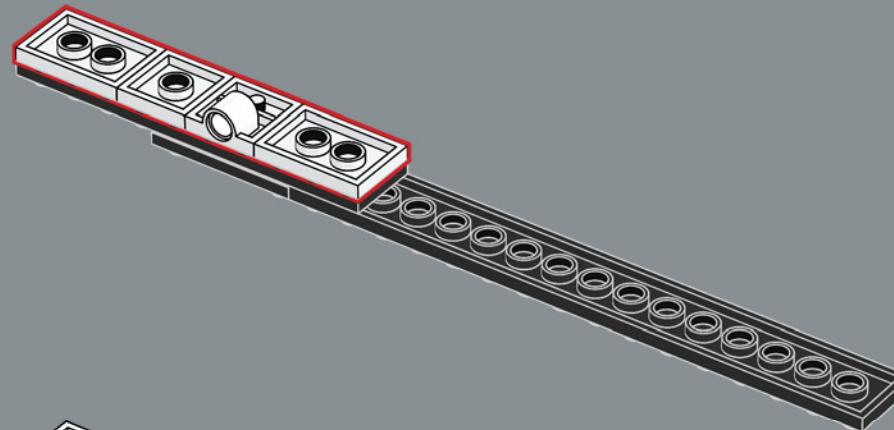
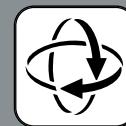


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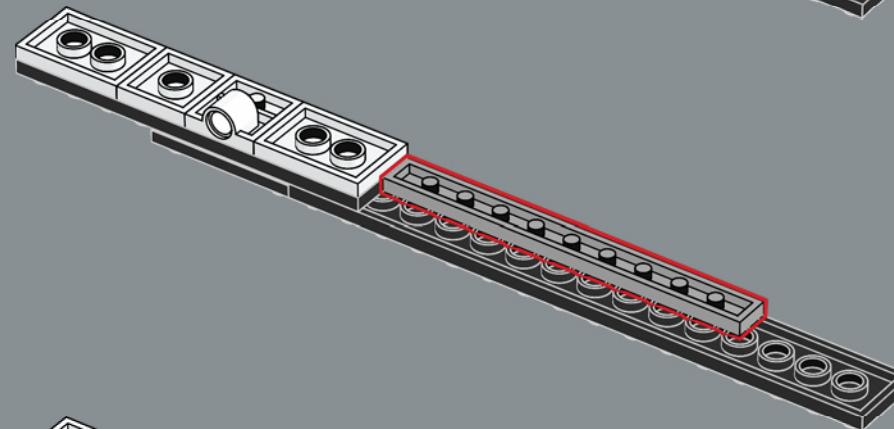


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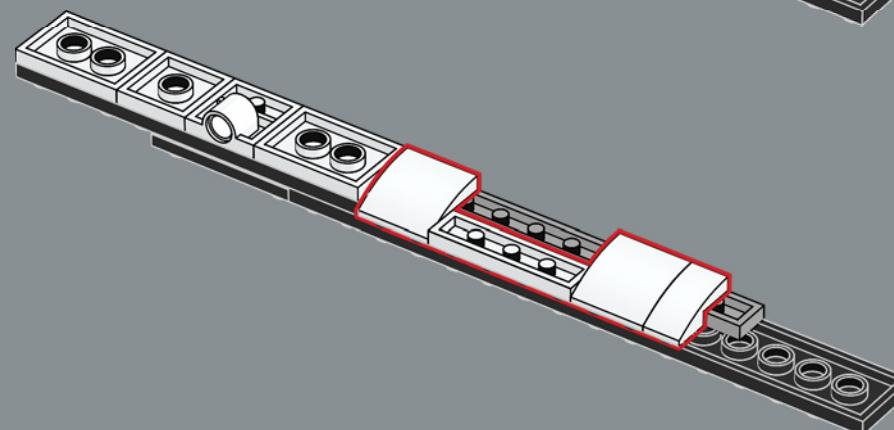


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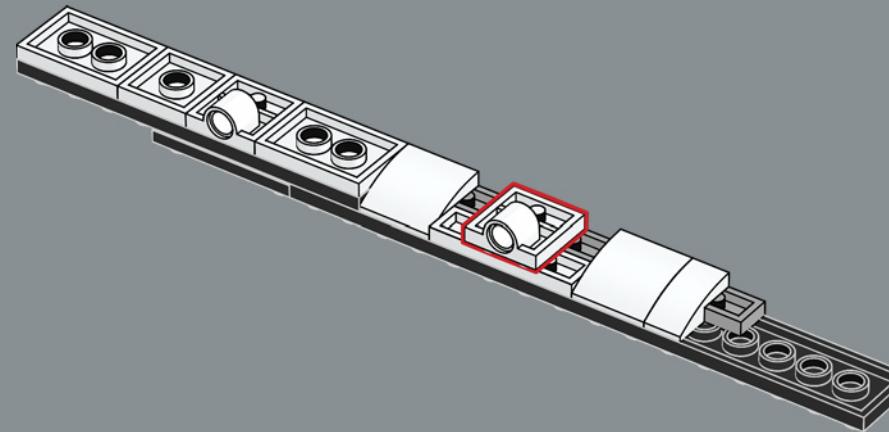
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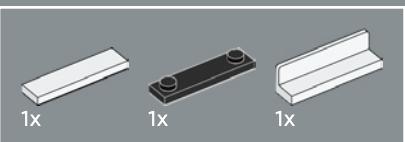
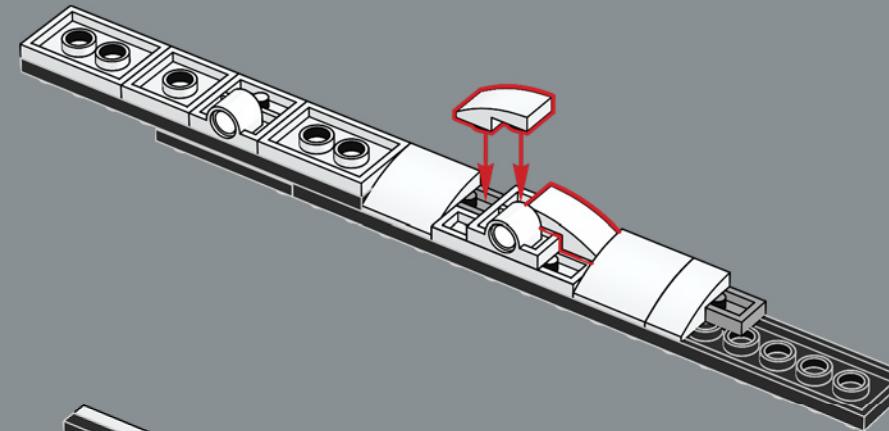
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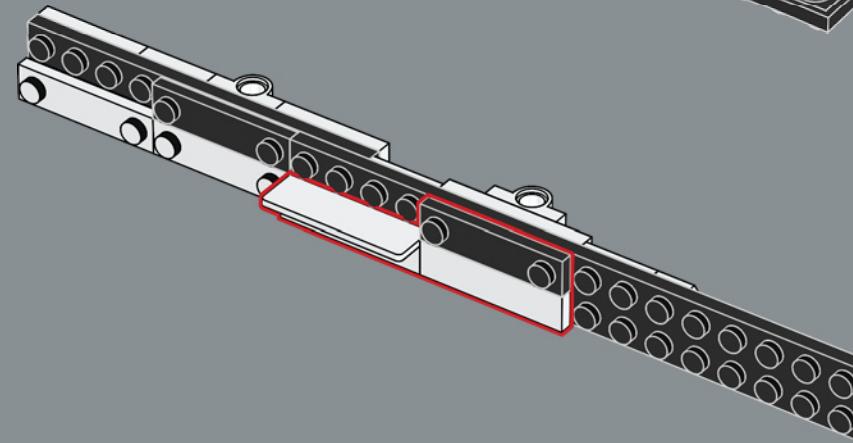


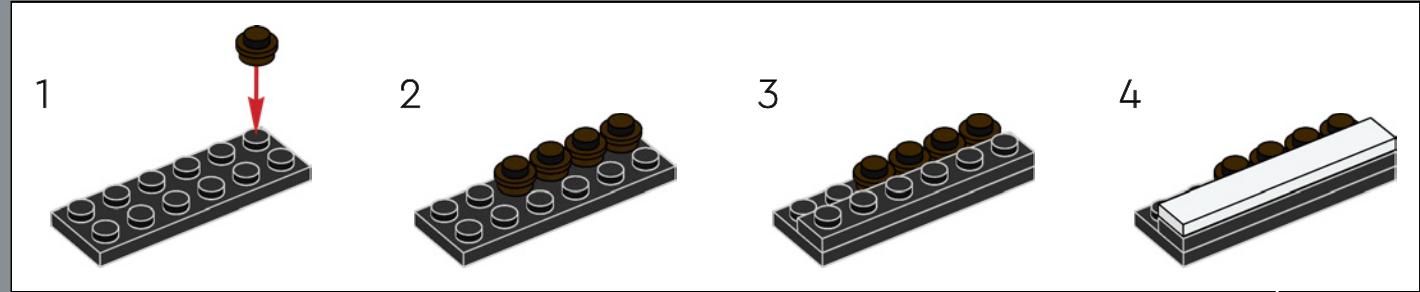
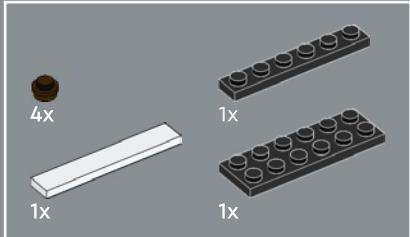
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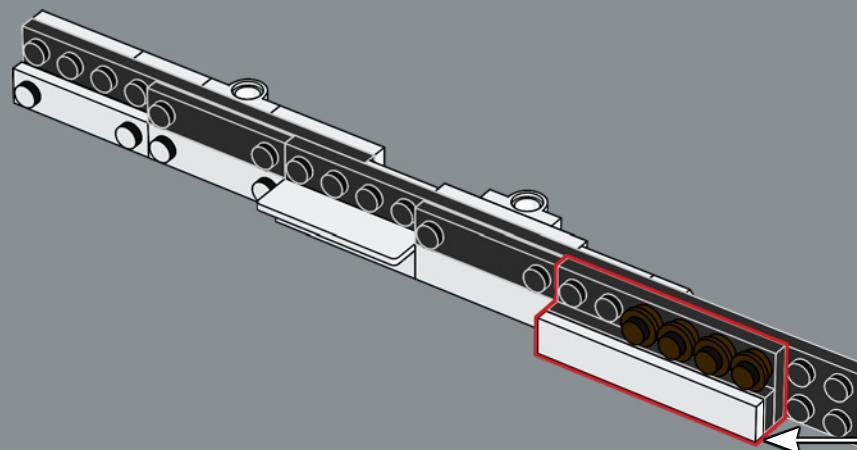


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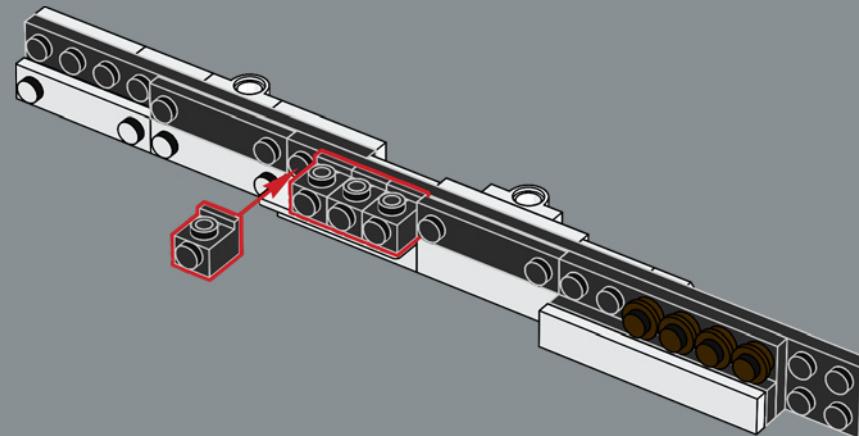
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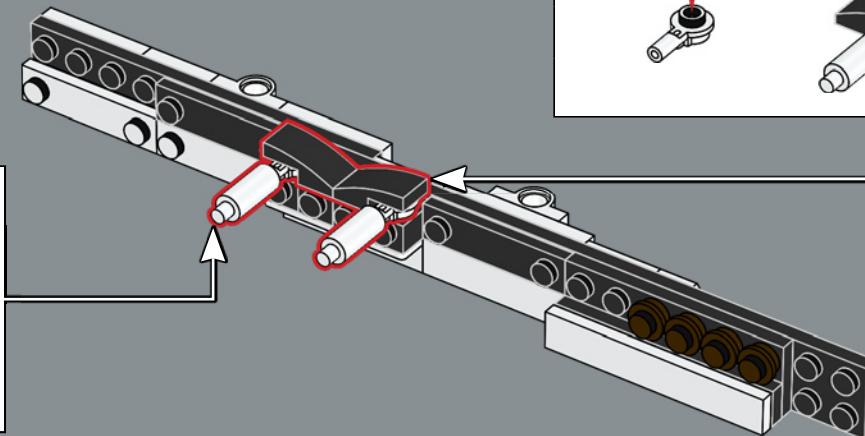
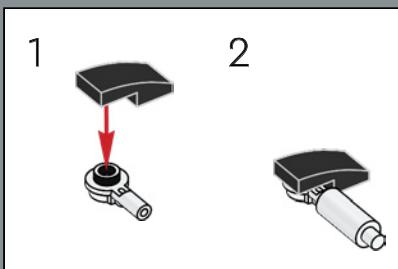
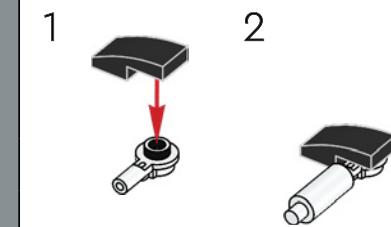


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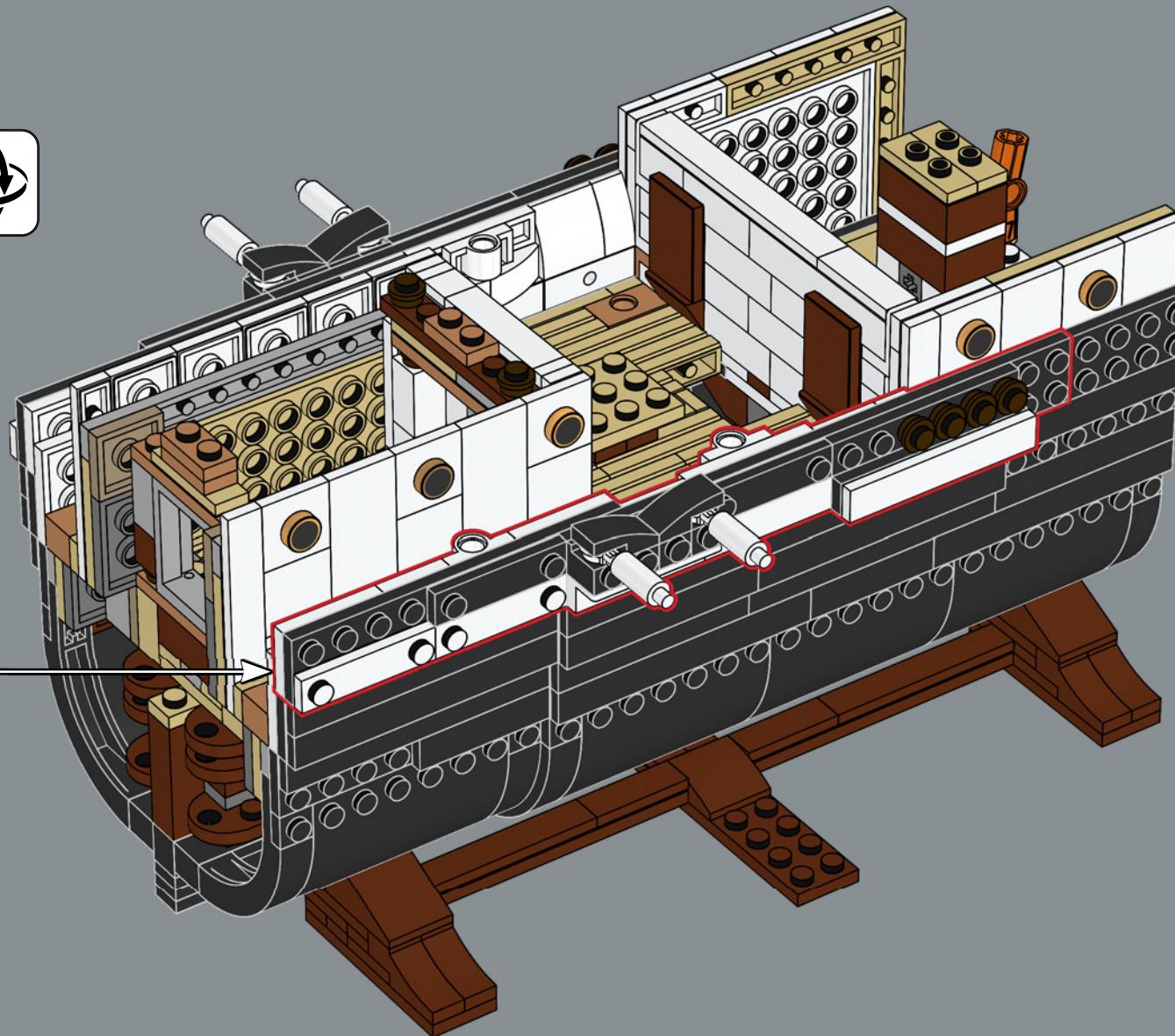
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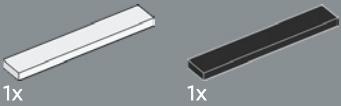


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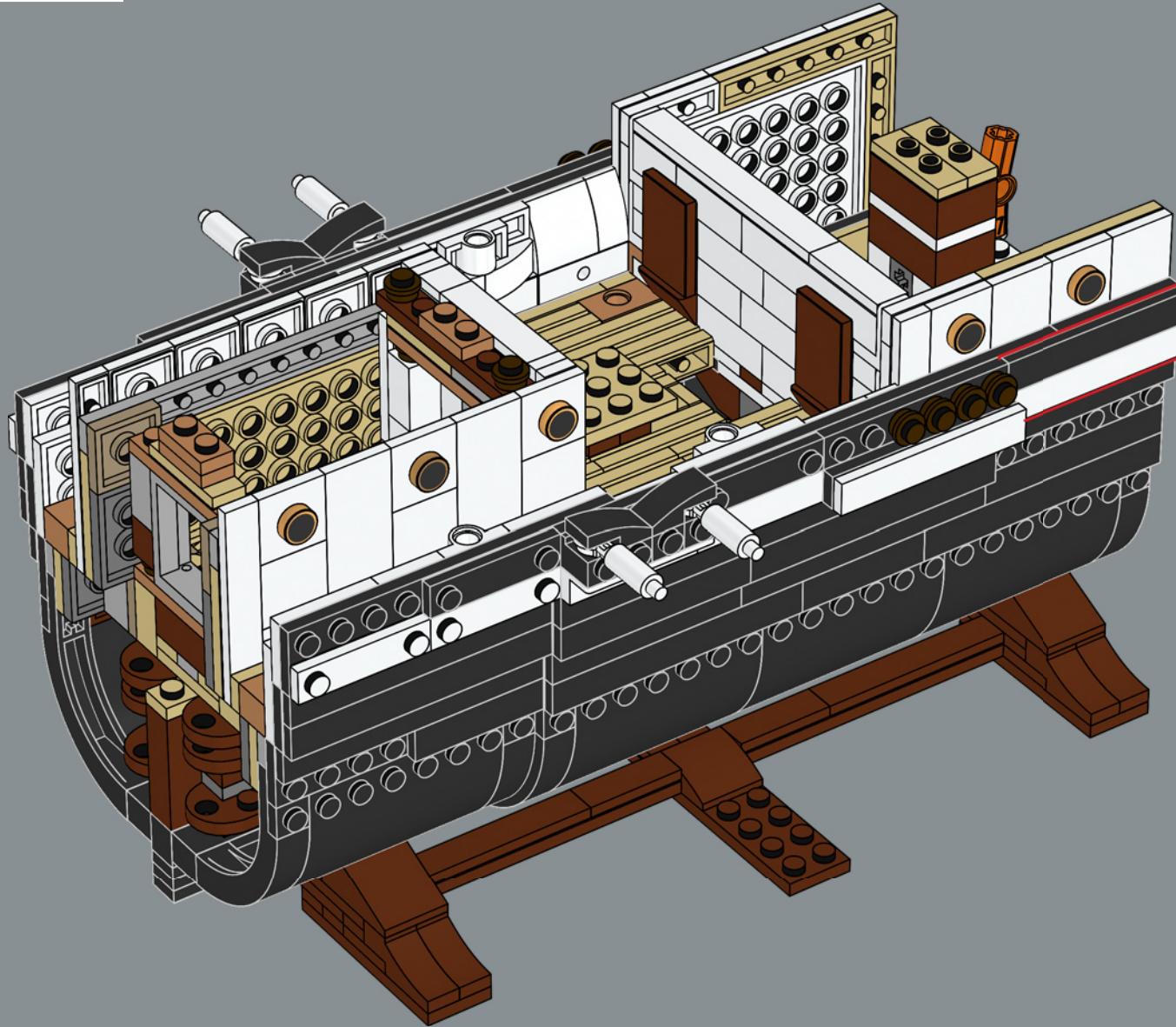


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287



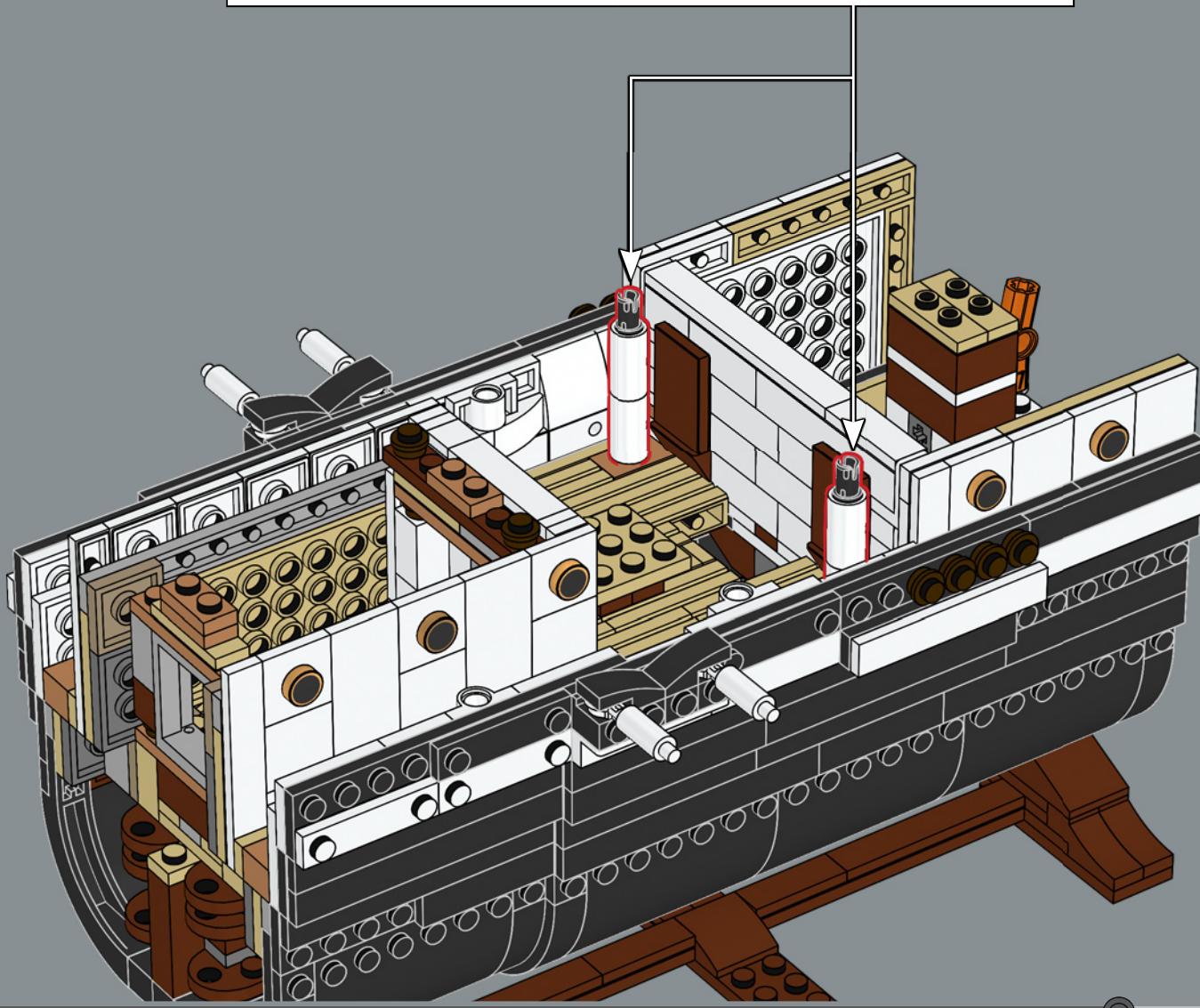
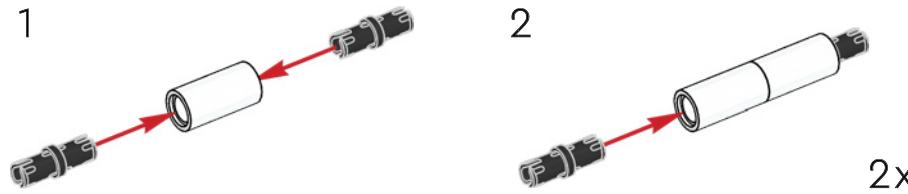


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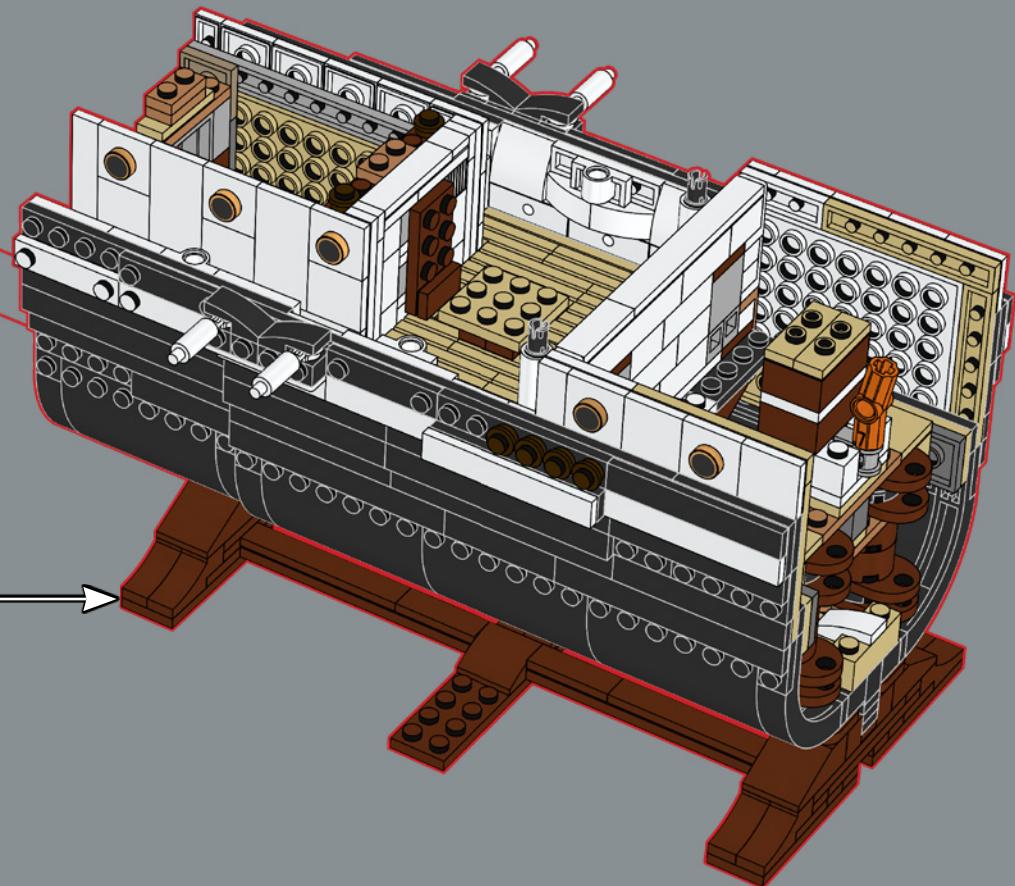
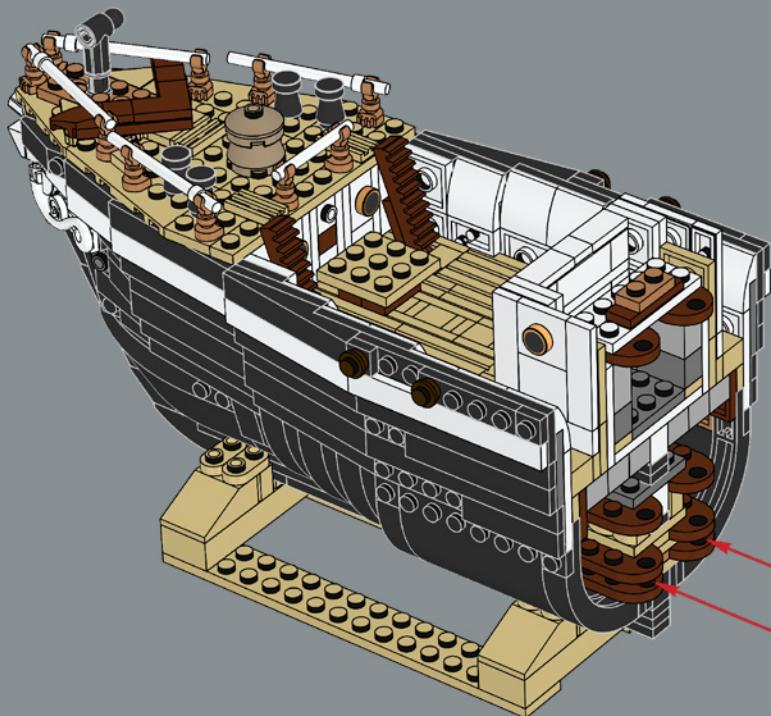


6x

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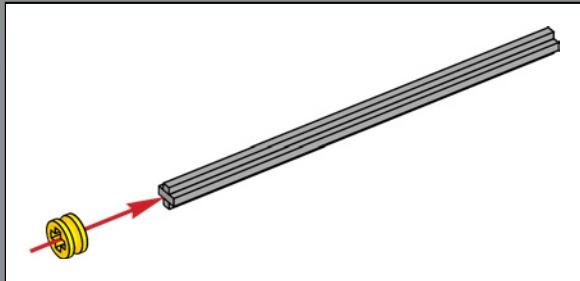
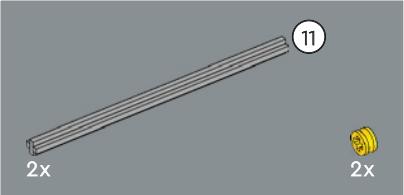


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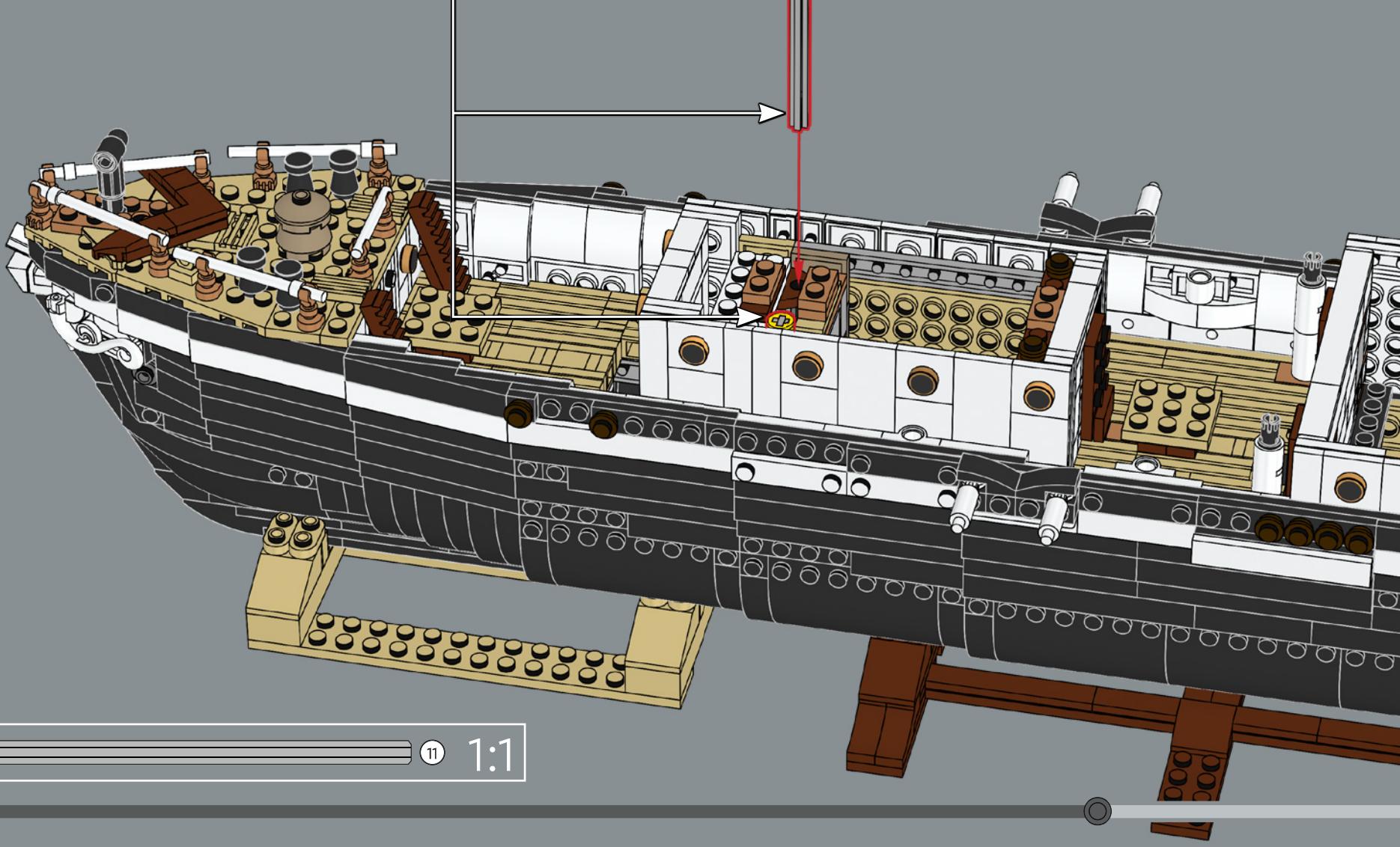


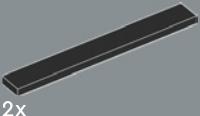


Master craftsmen made the *Endurance* one of the strongest wooden ships ever built, reinforcing the hull's strength wherever possible. On the LEGO® model, the three hull sections are connected by LEGO Technic axles, which hold them securely in place.

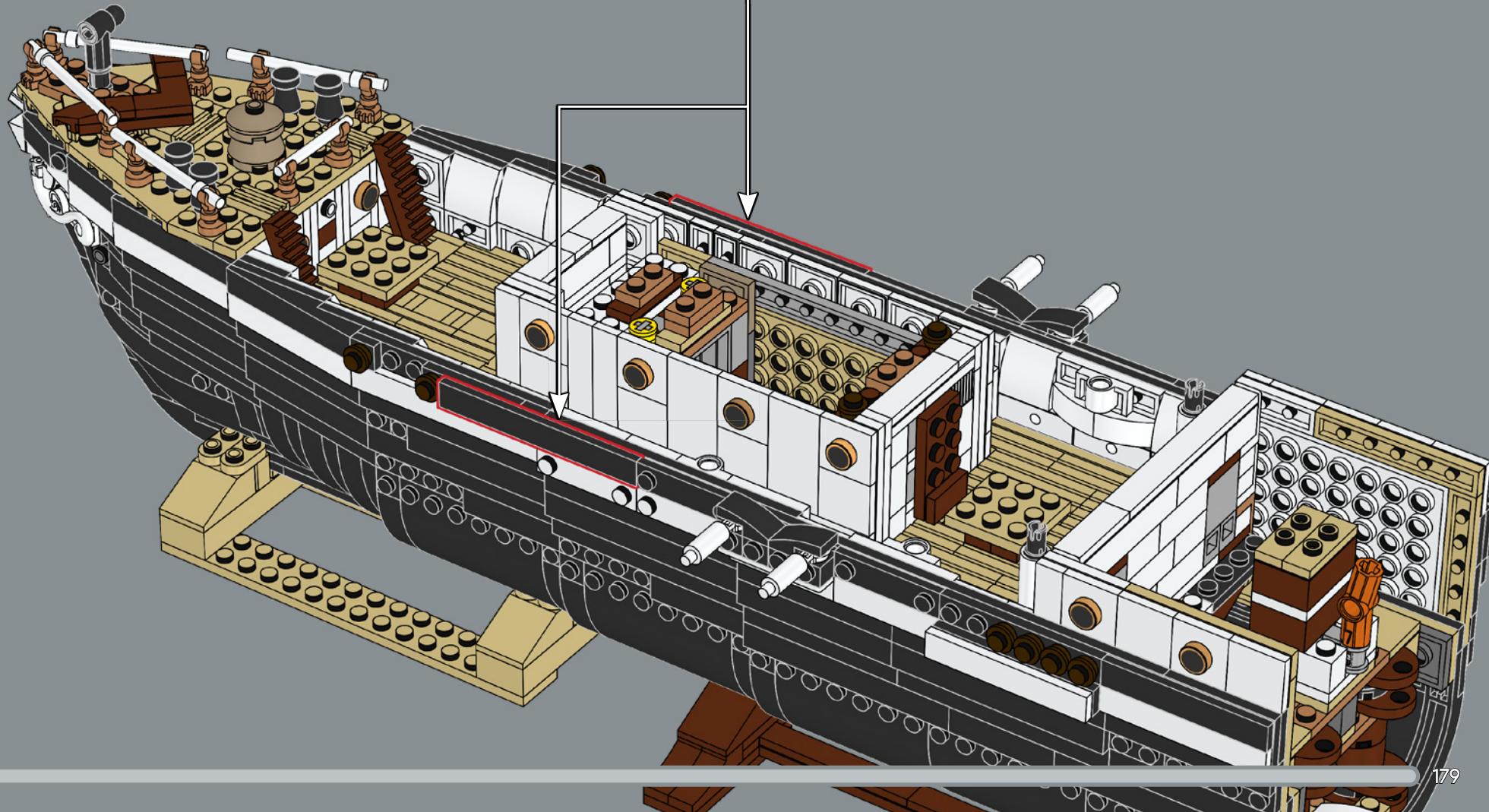
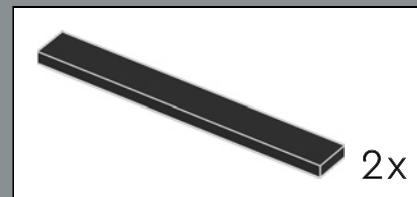


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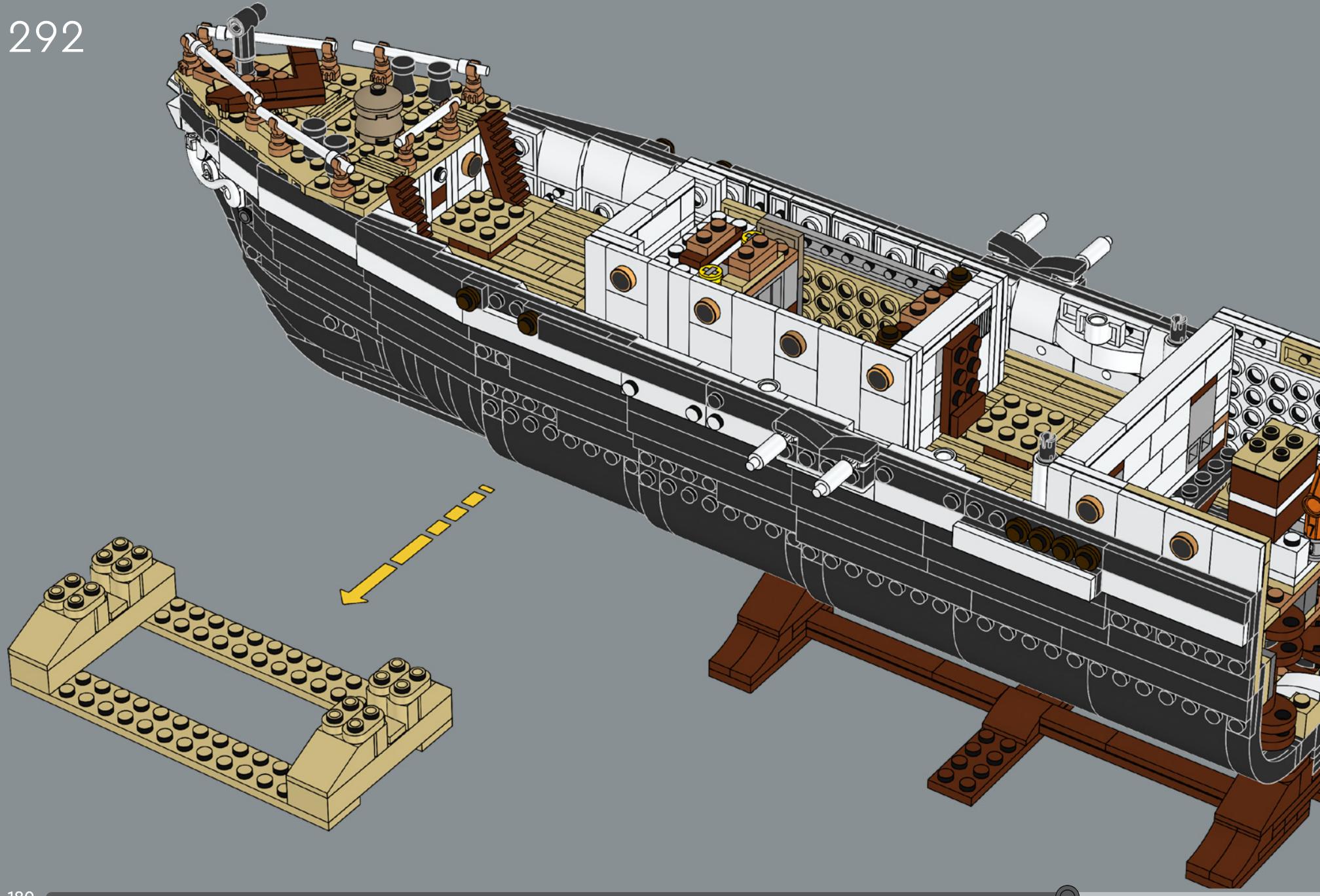




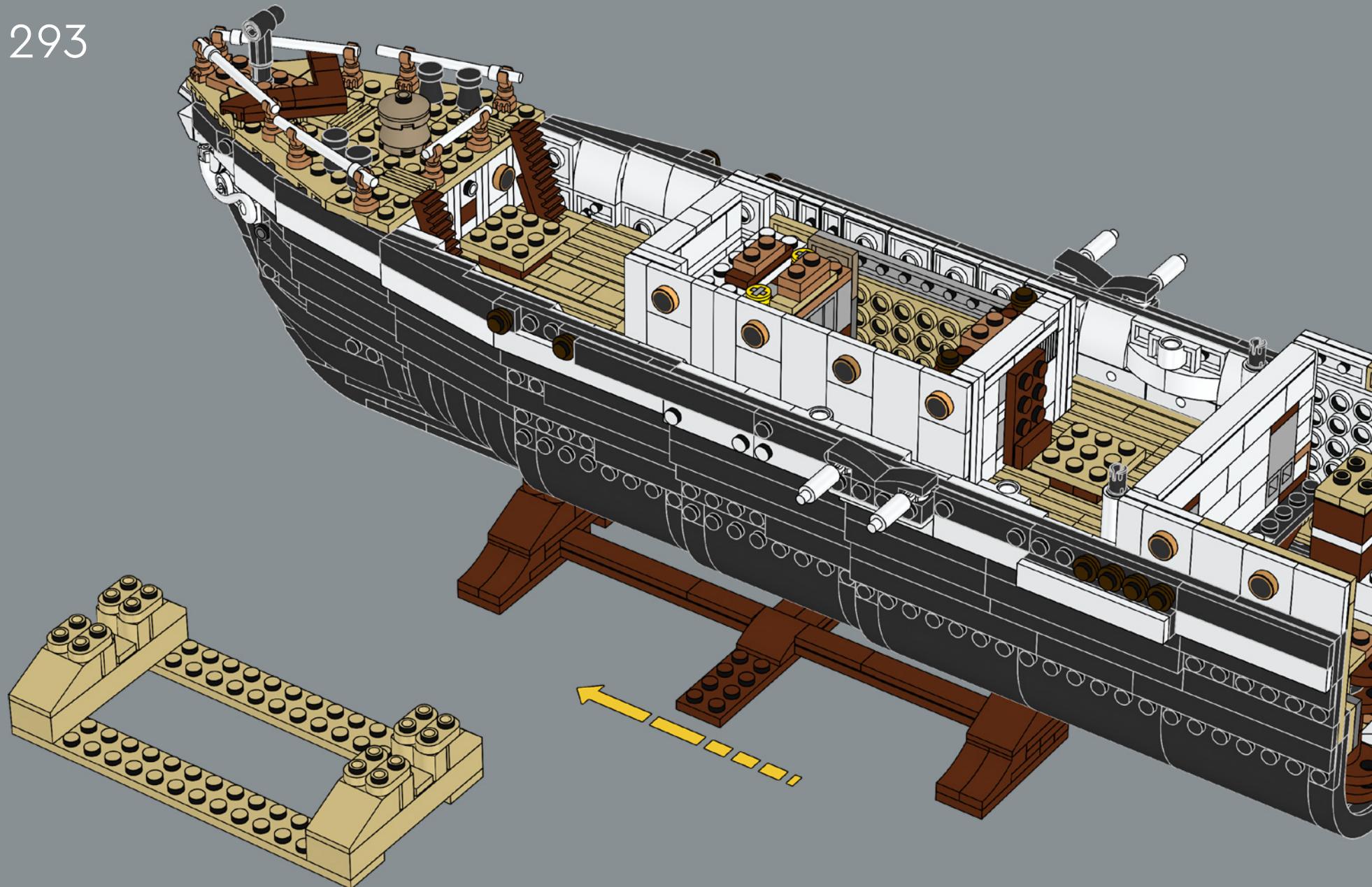
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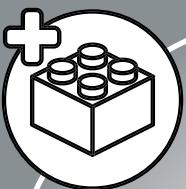


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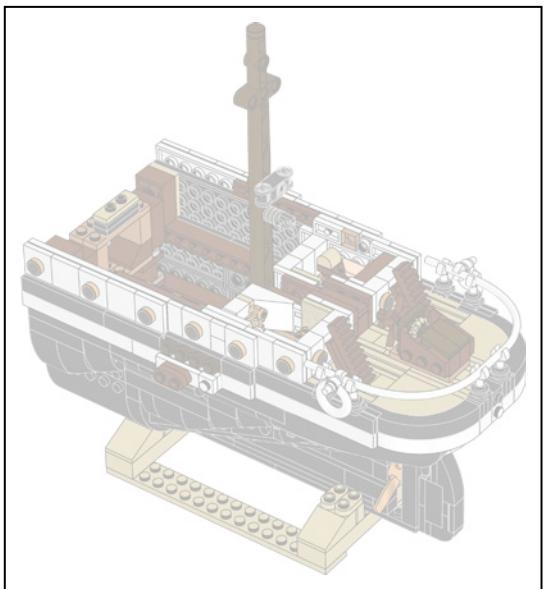


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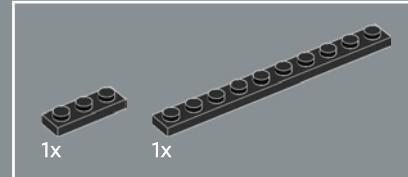




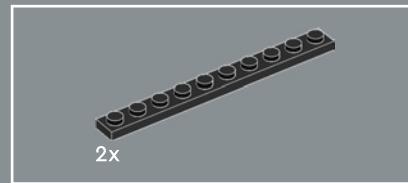
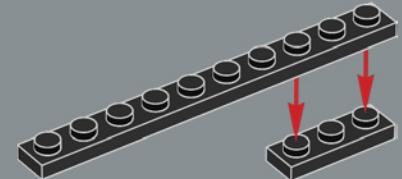
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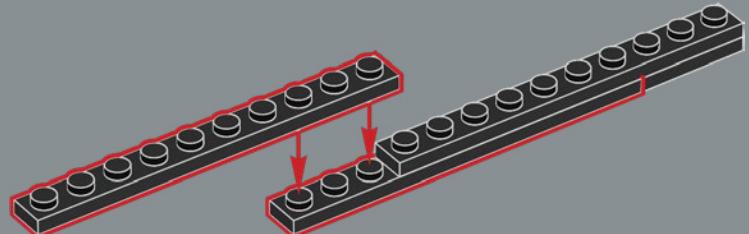
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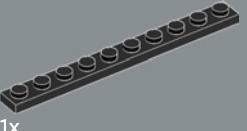


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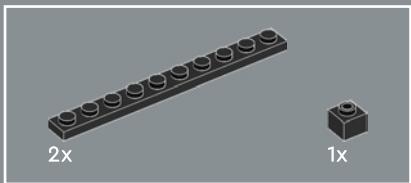
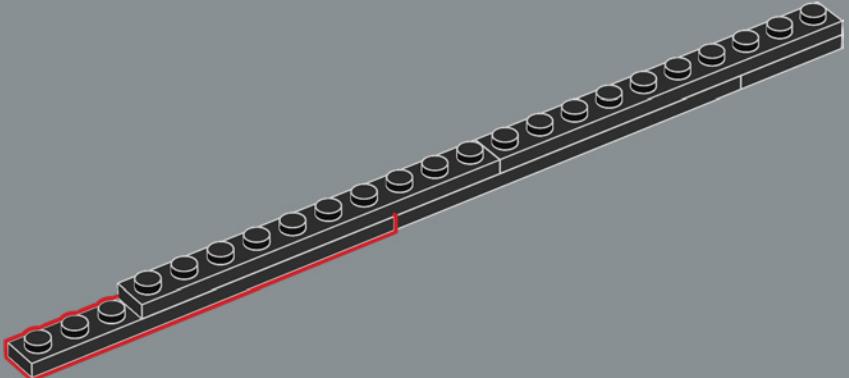


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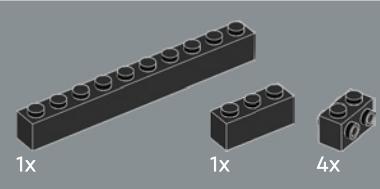
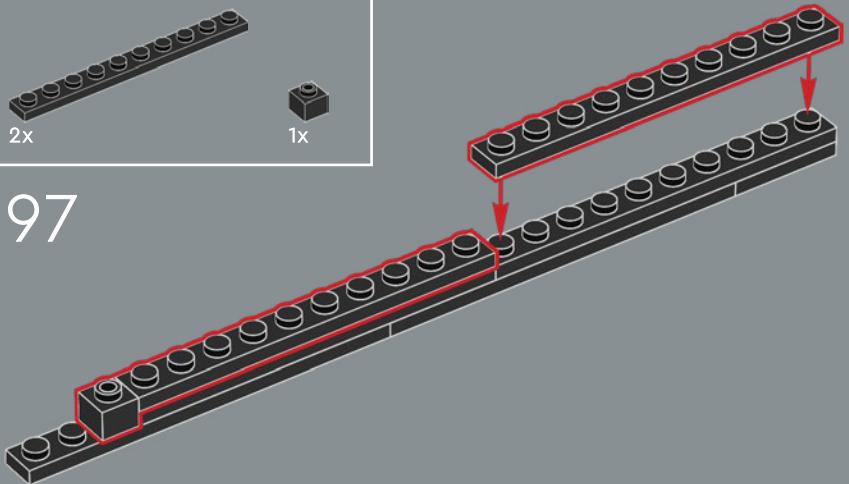




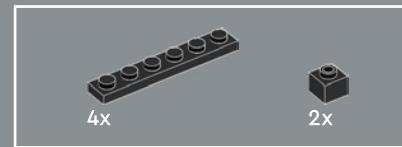
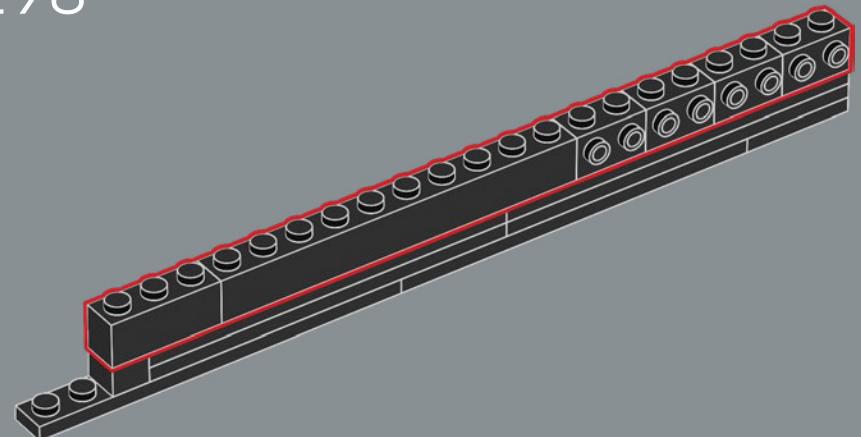
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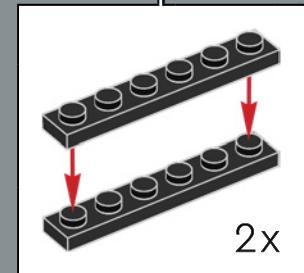
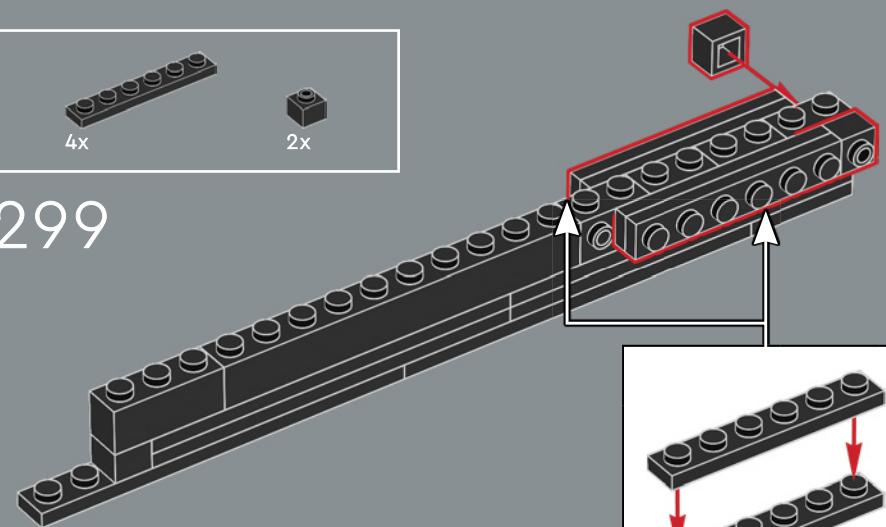
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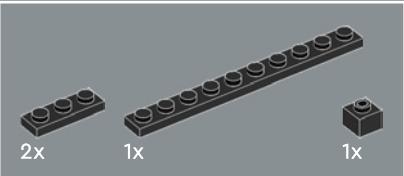


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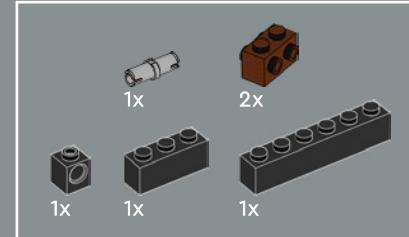
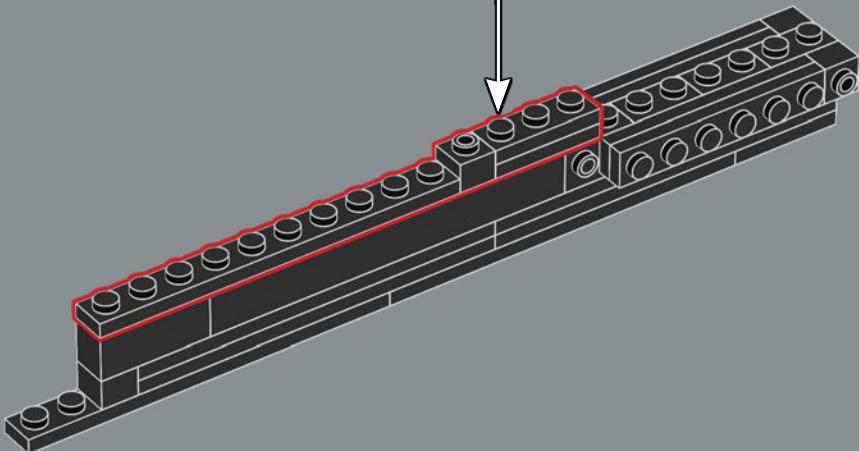
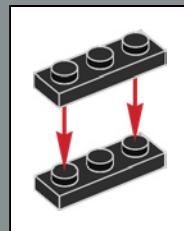


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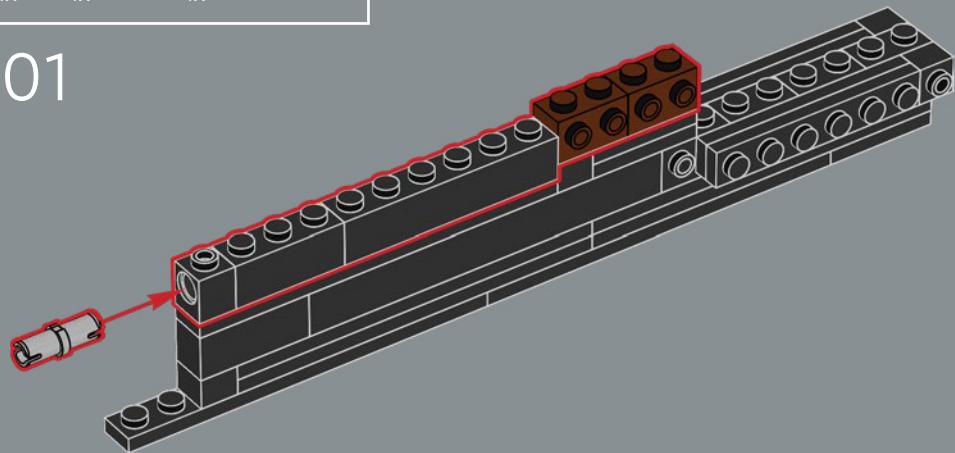




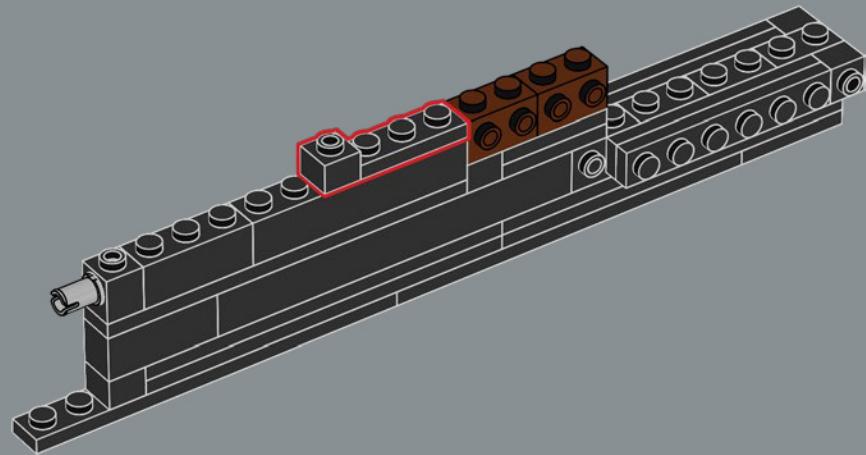
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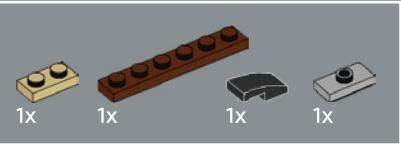


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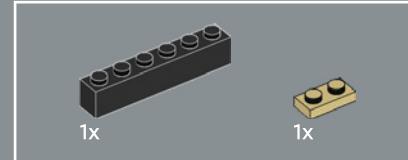
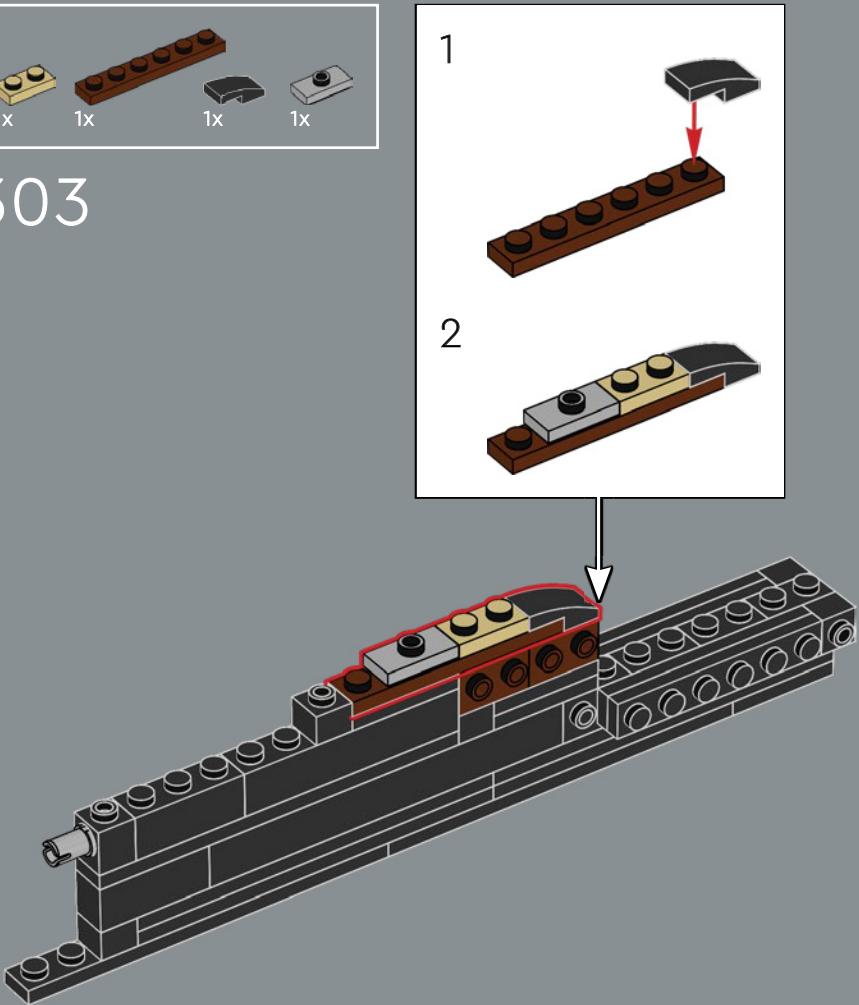


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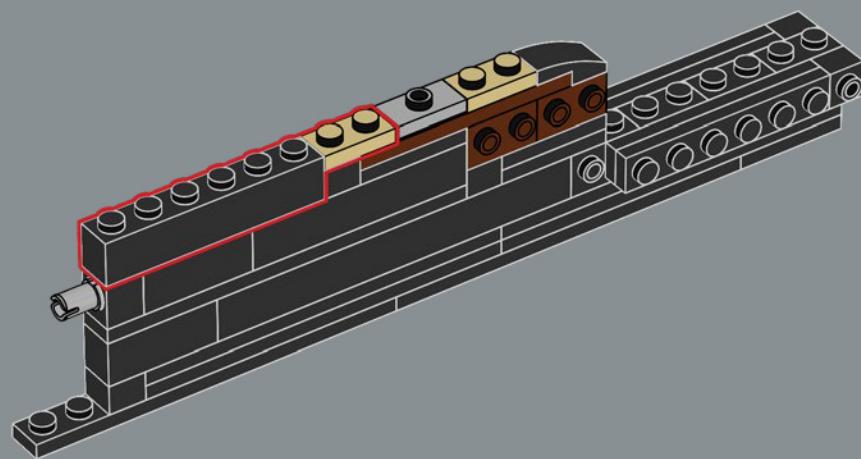




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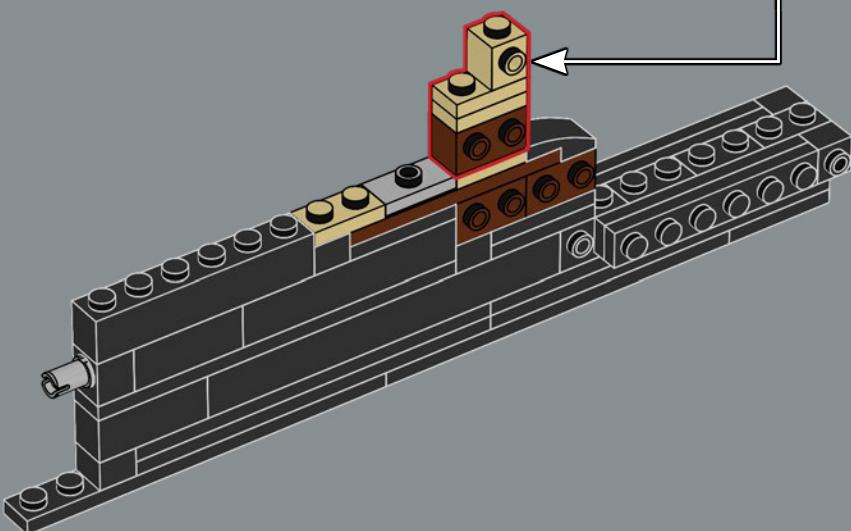
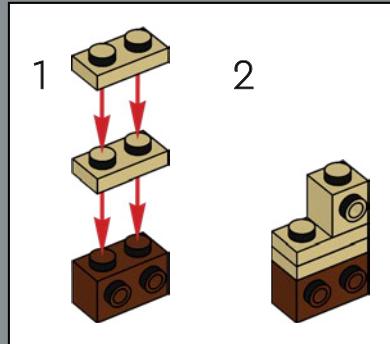


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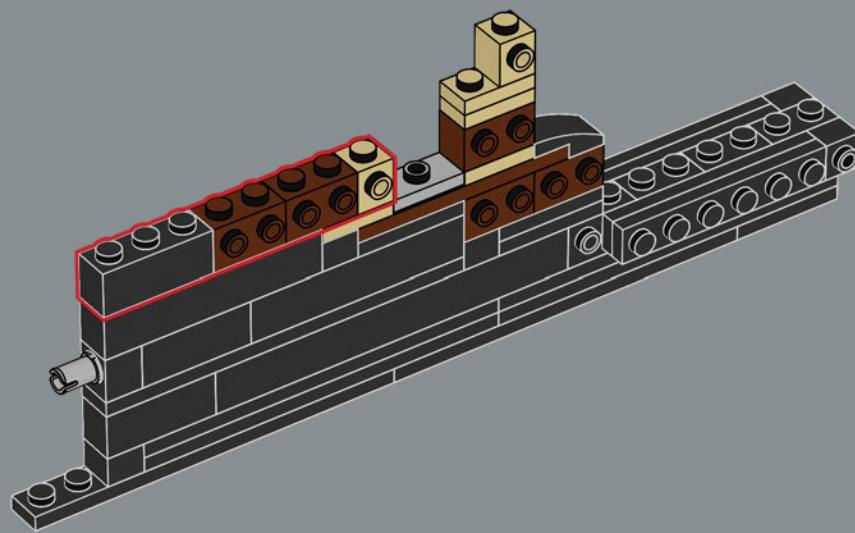


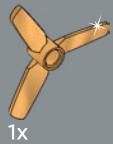


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306



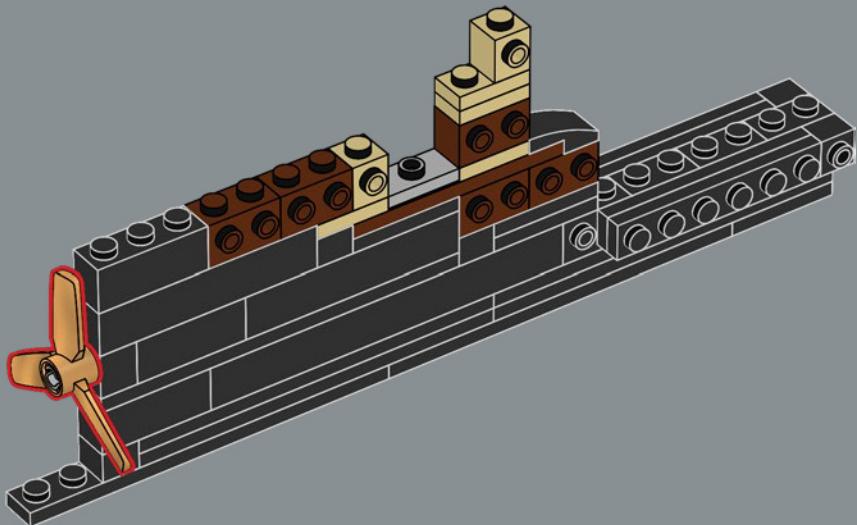


1x



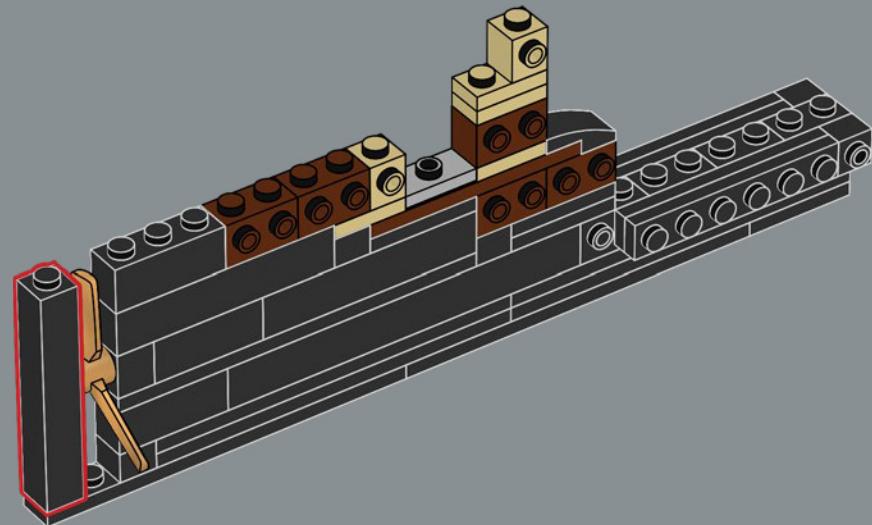
On the real-life *Endurance*, the propeller was black, but the LEGO® element was made in moulded gold to make it stand out against the ship's black hull.

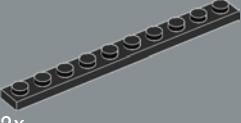
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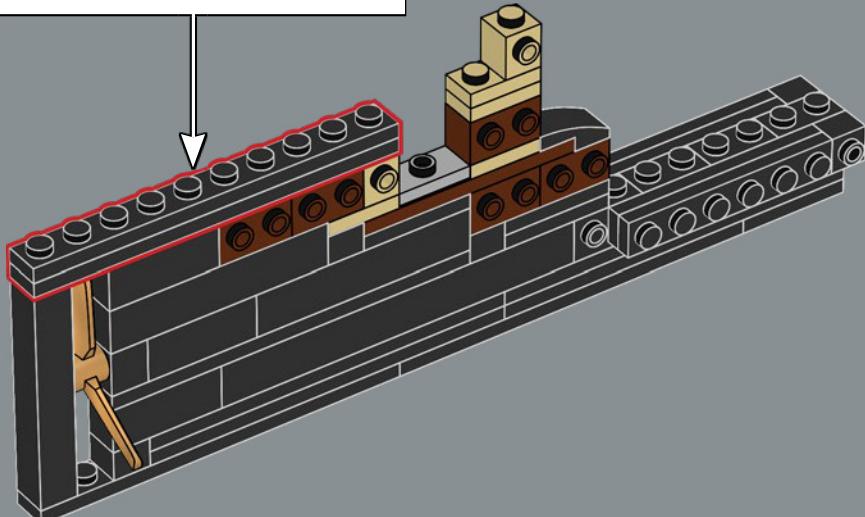
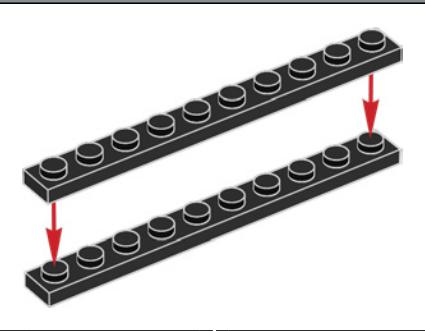
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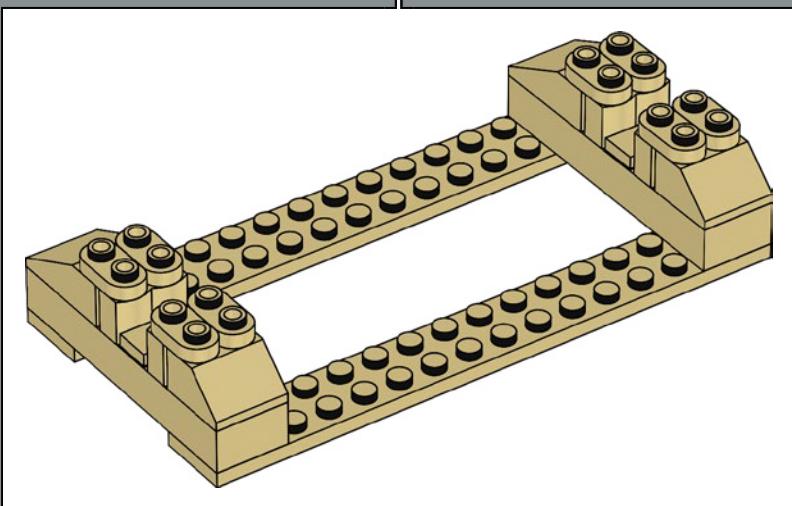
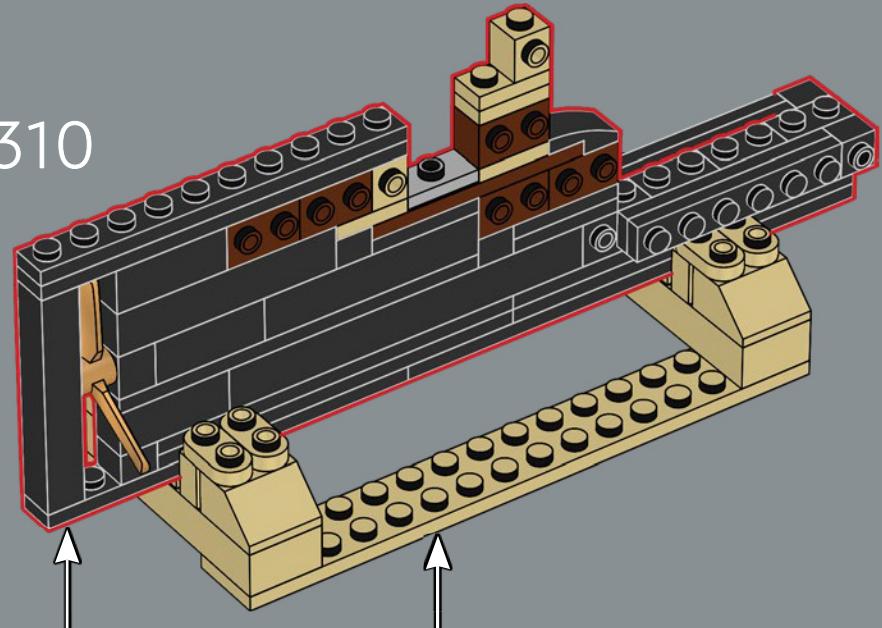


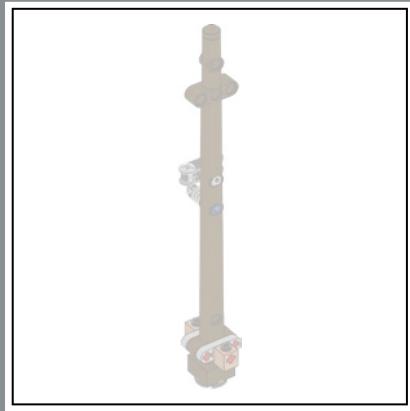


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310

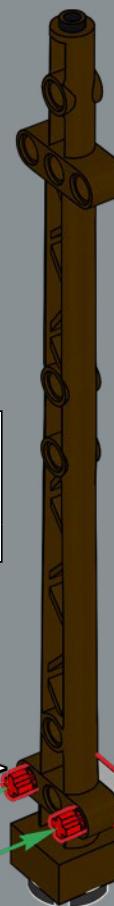




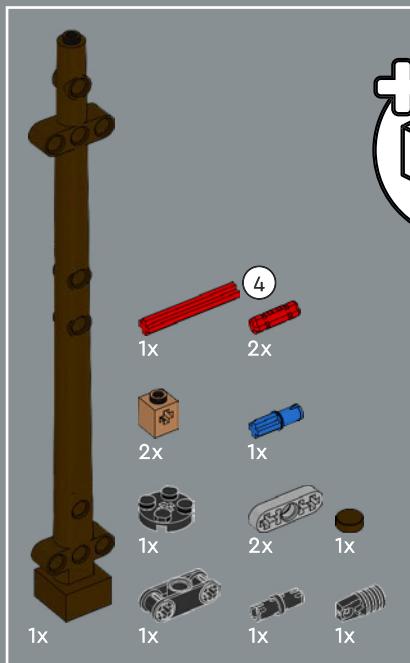
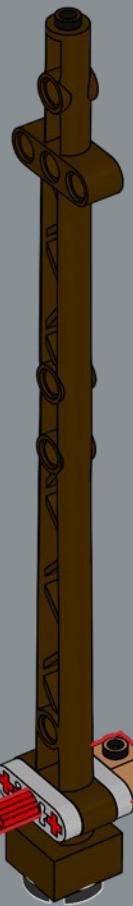
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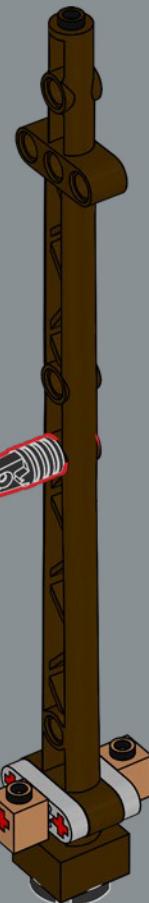
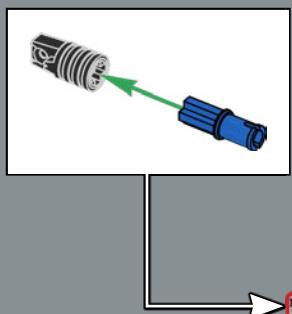


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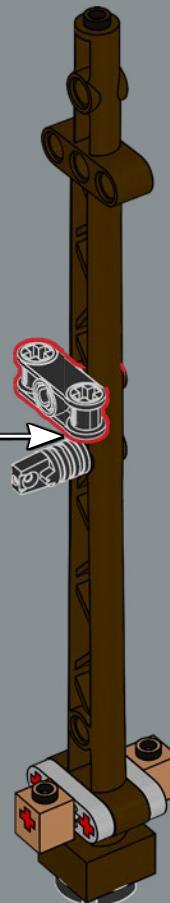
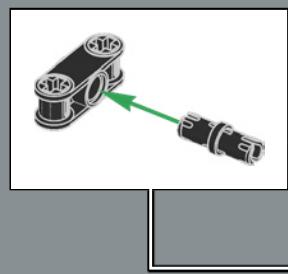


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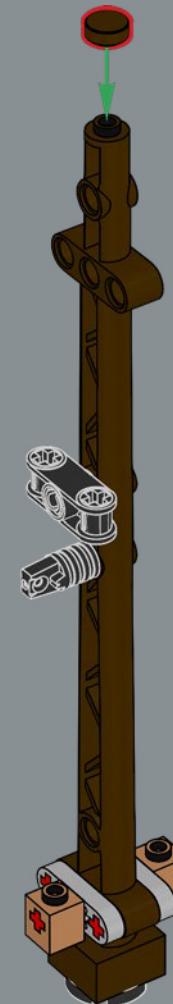
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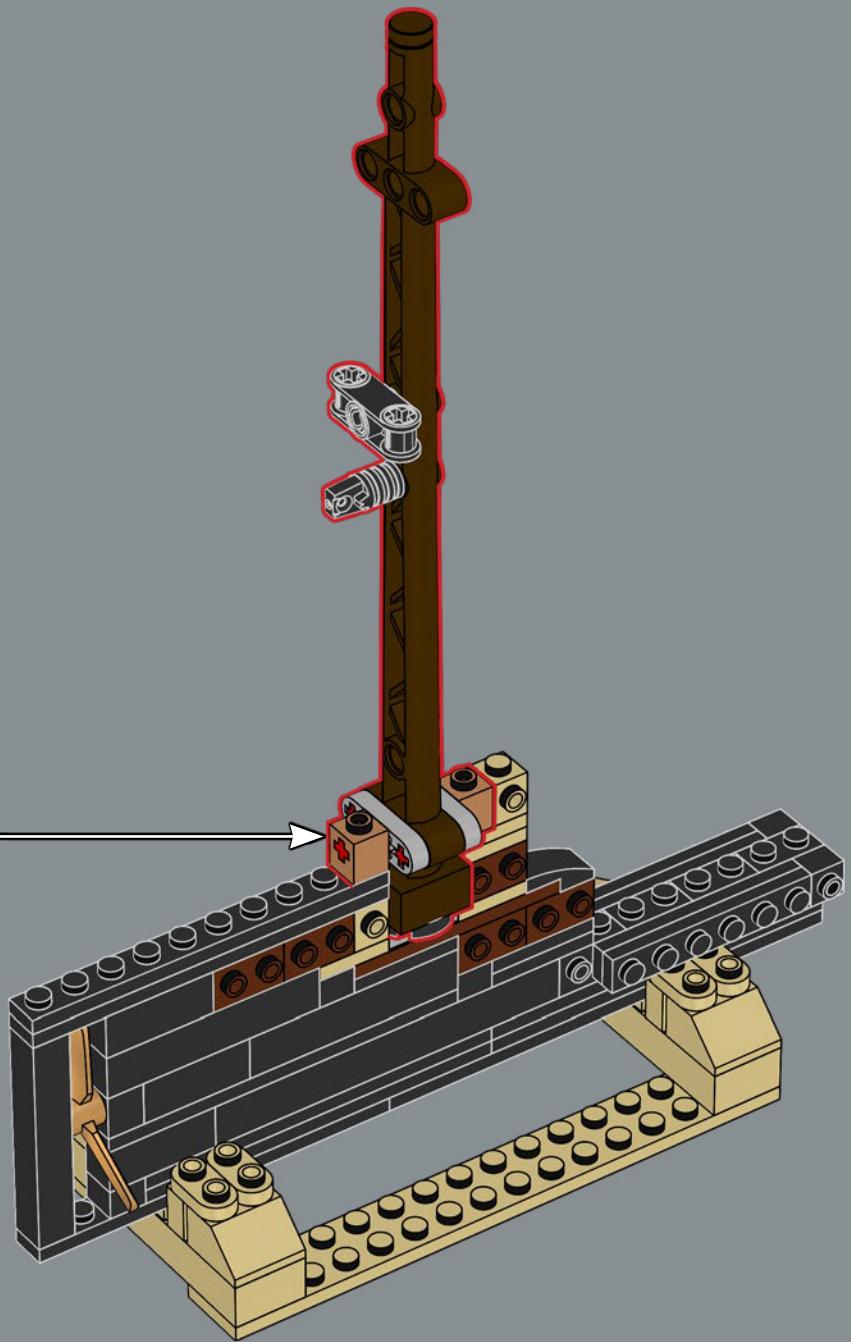


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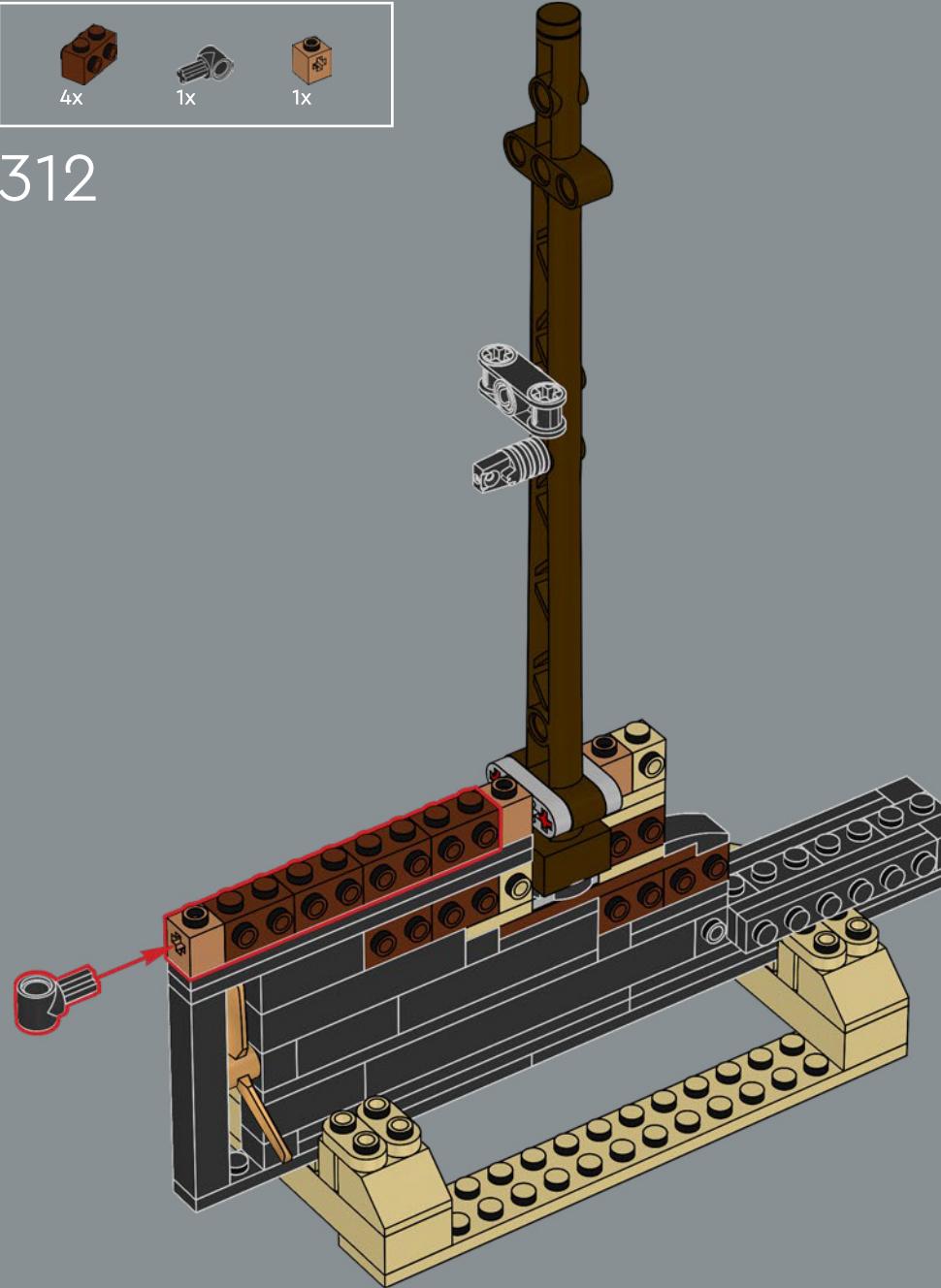


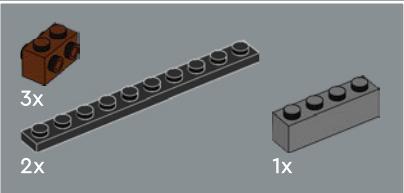
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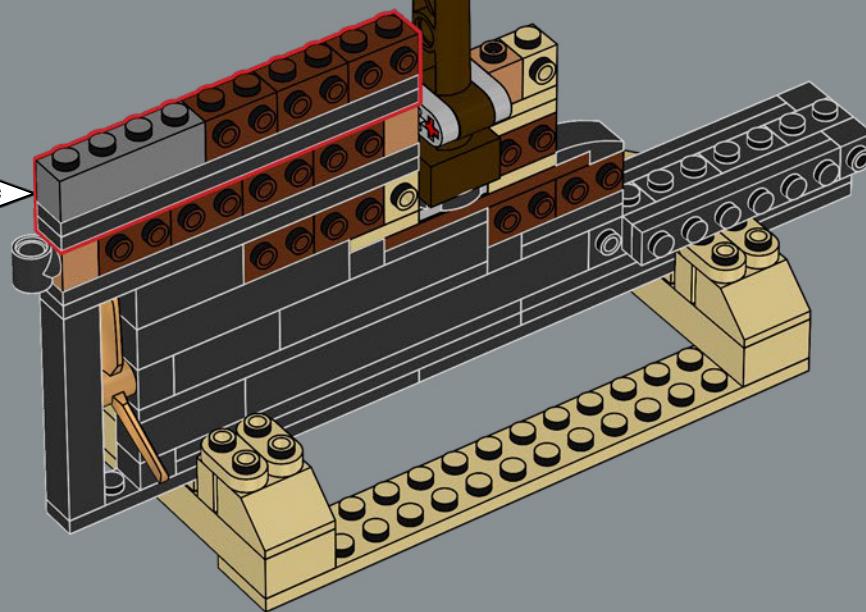
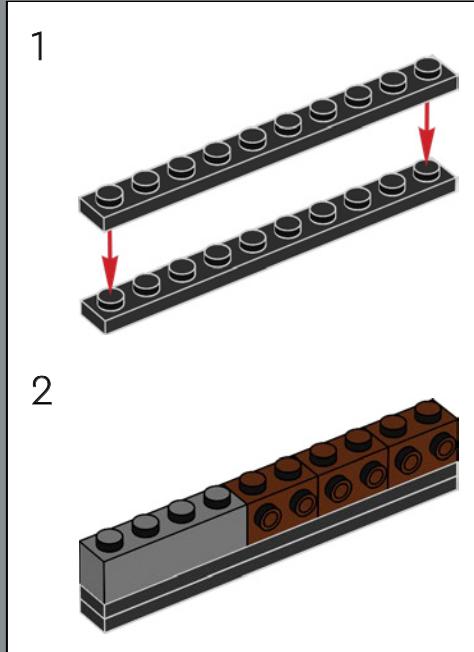


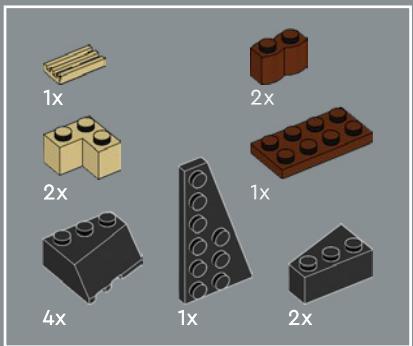
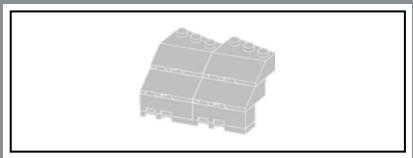
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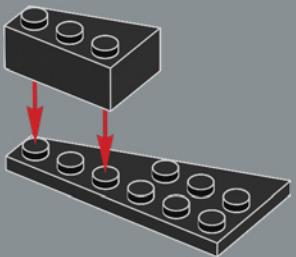
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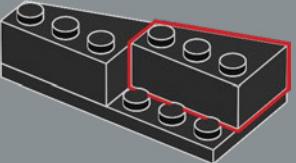


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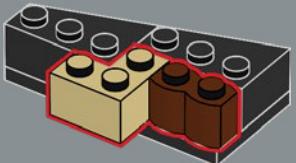
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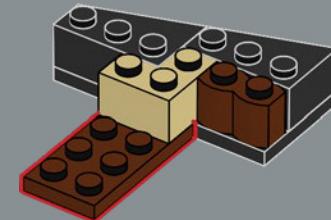
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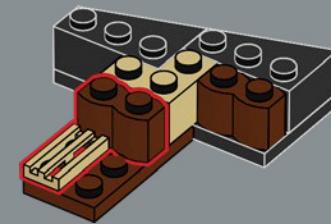
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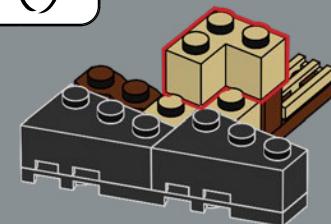
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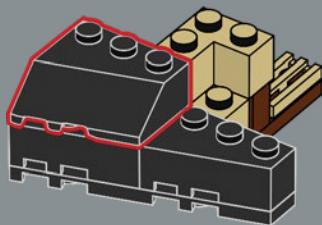
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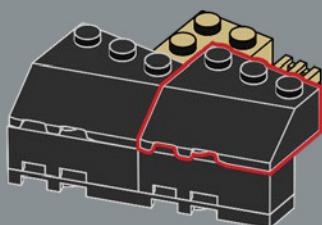
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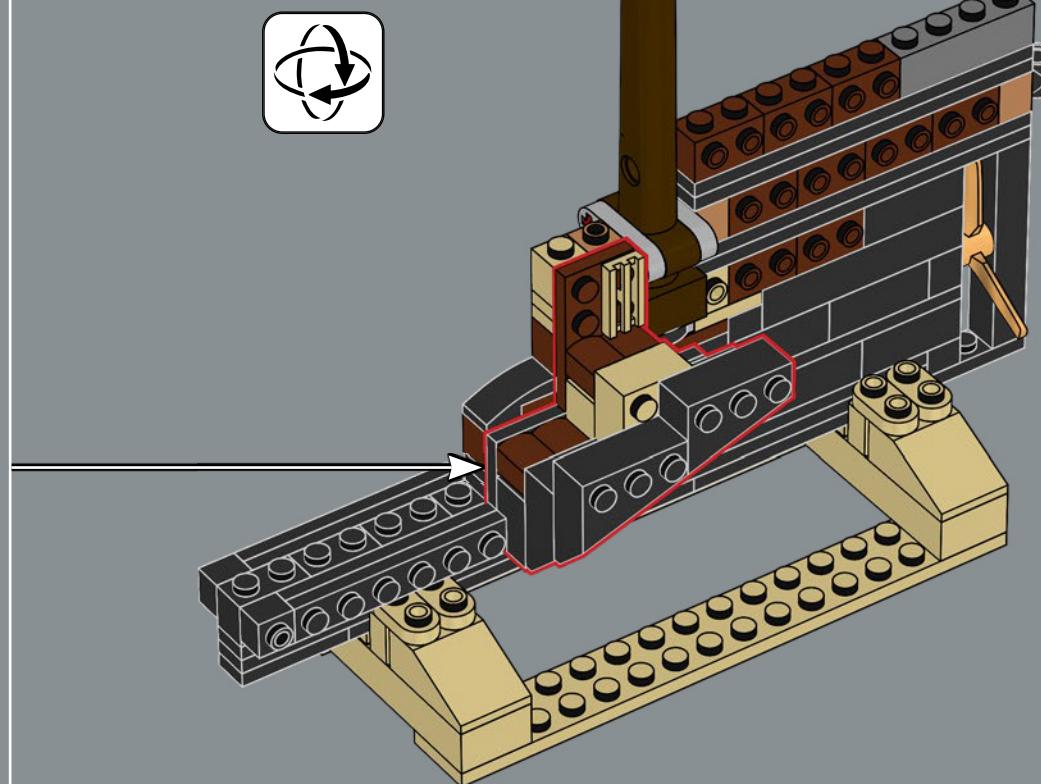
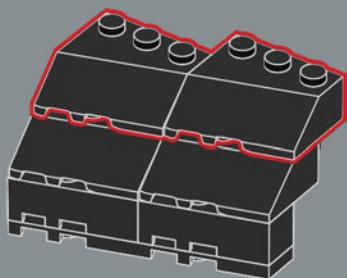
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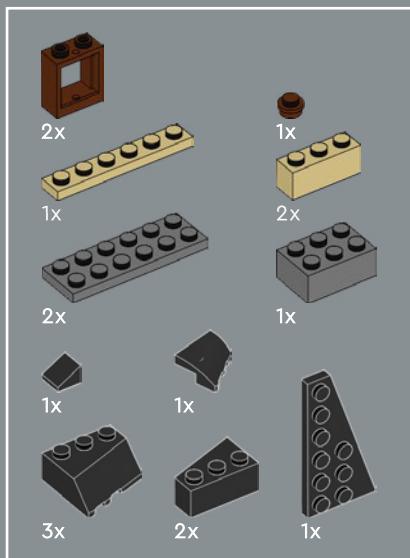
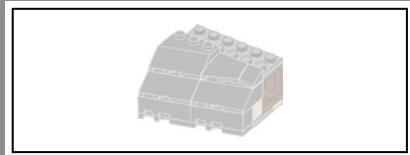


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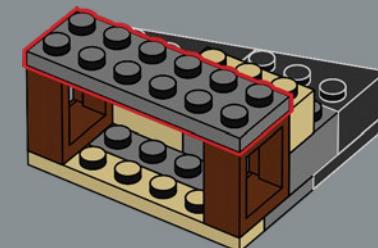
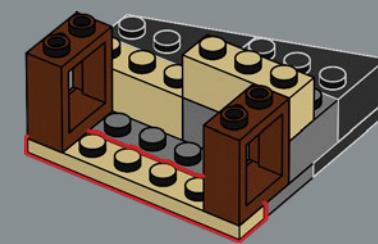
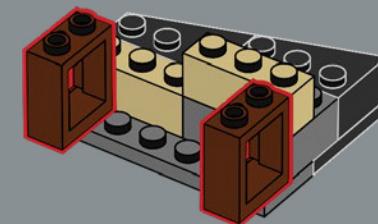
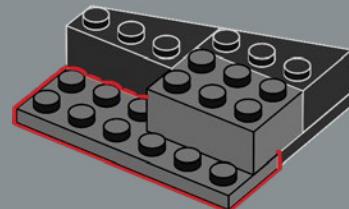
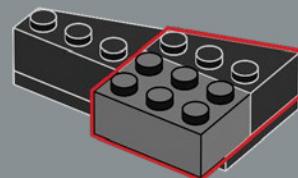
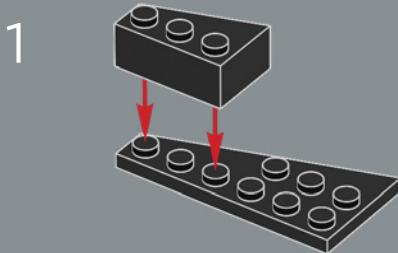


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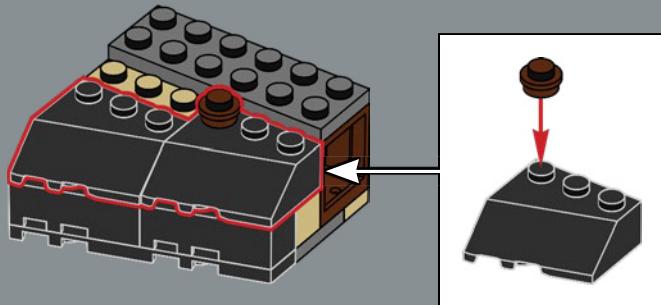




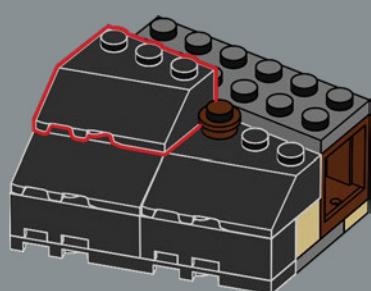
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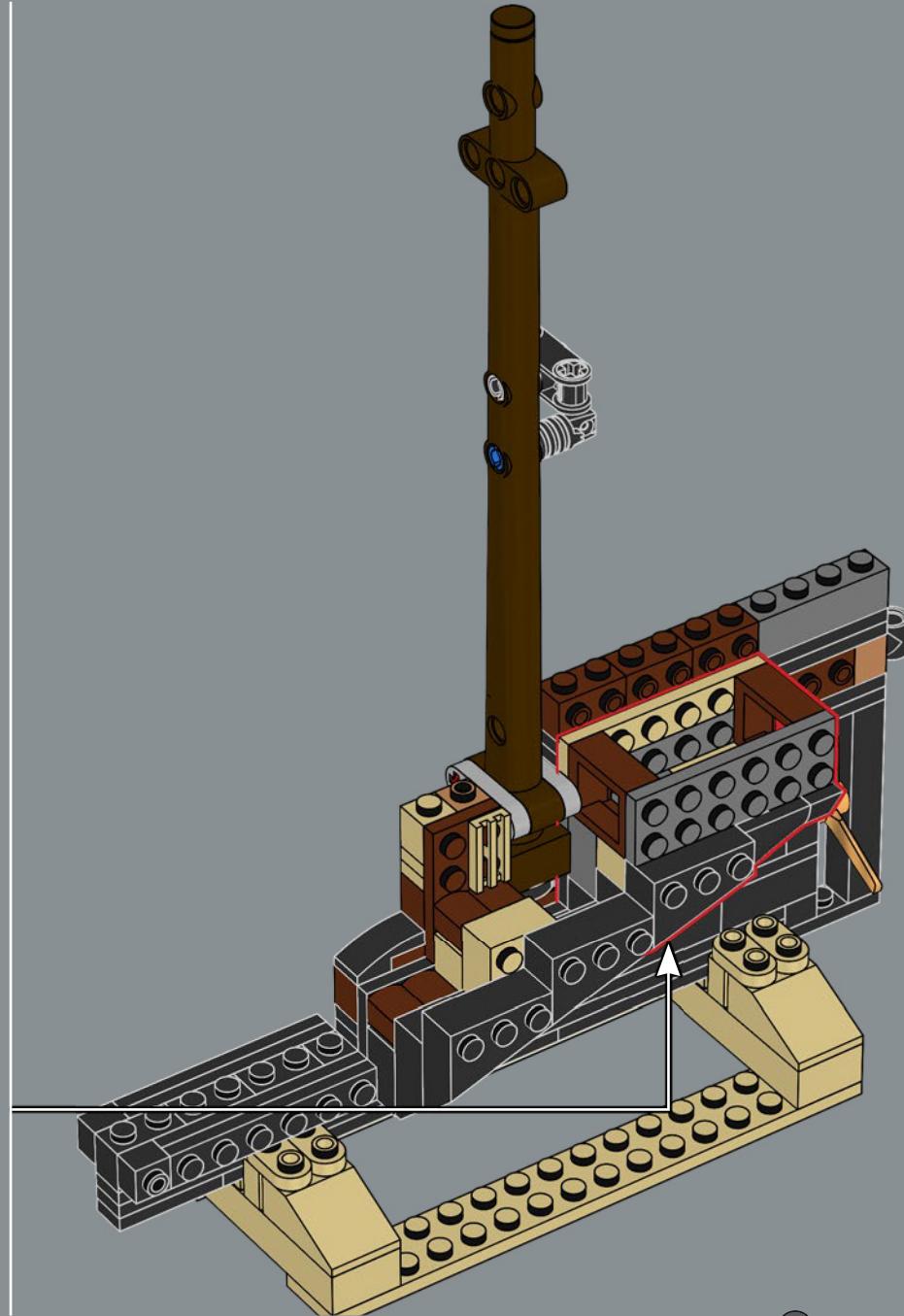
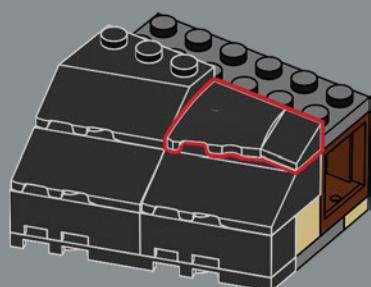
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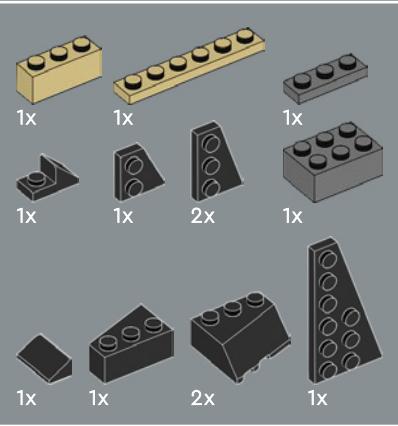


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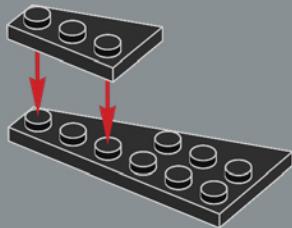
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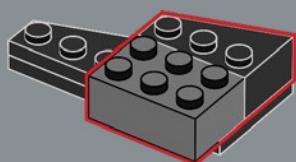


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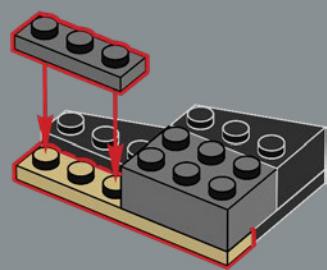
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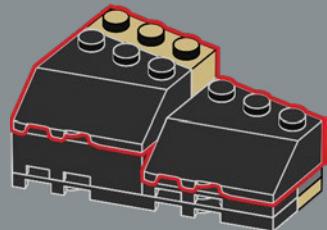
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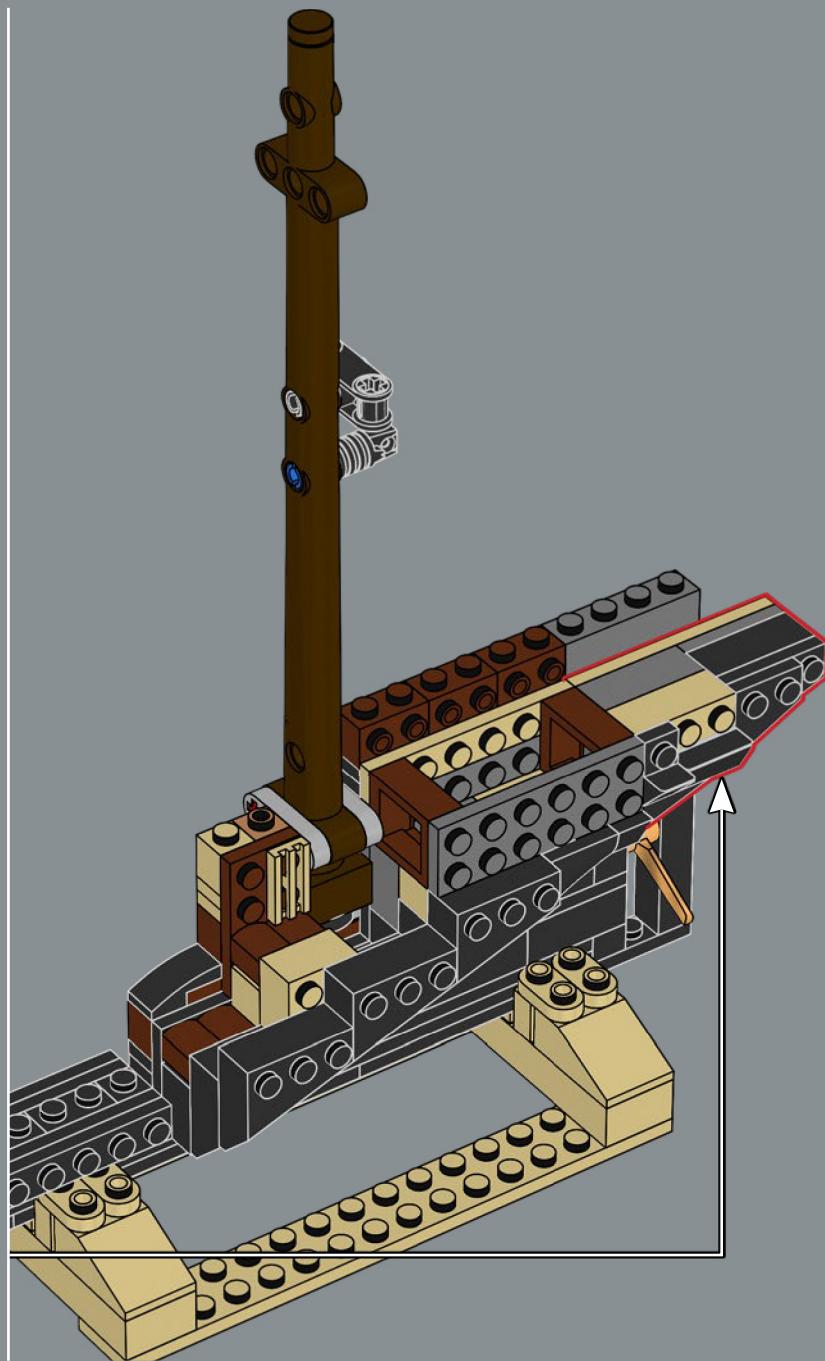
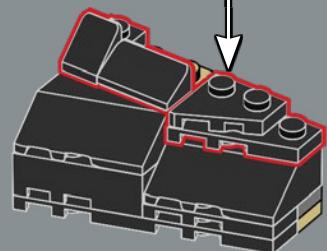
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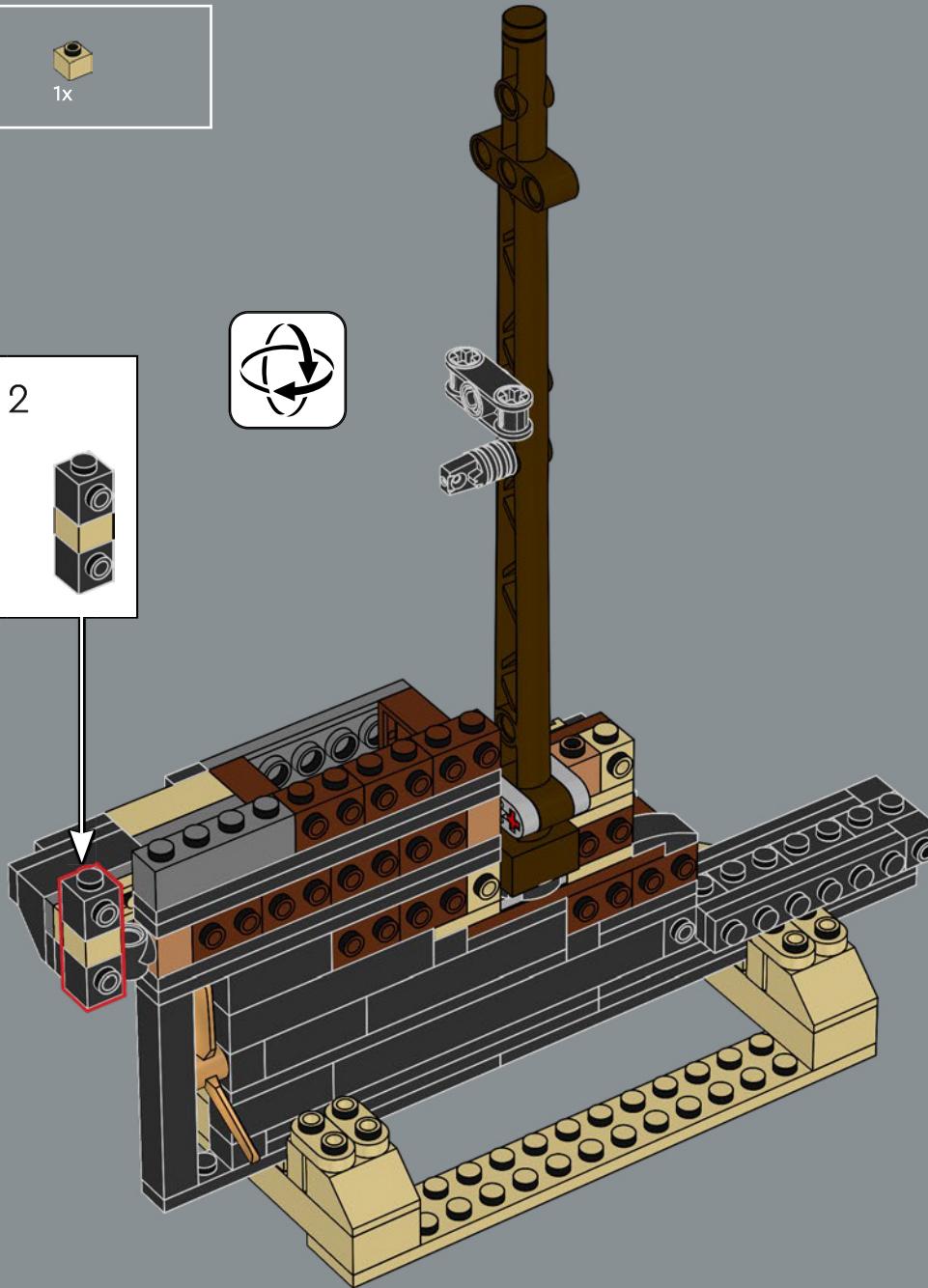
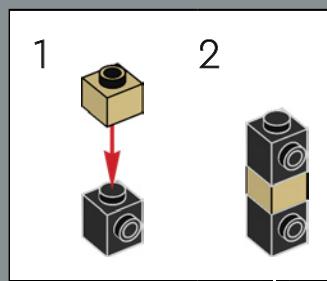
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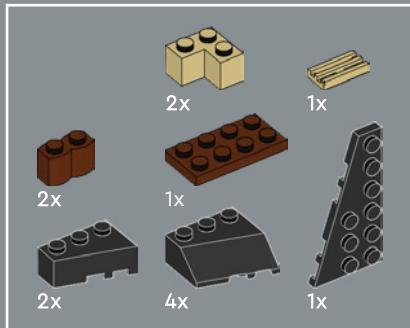
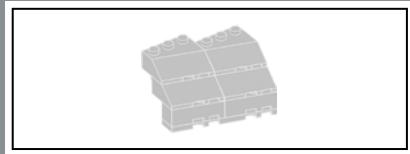




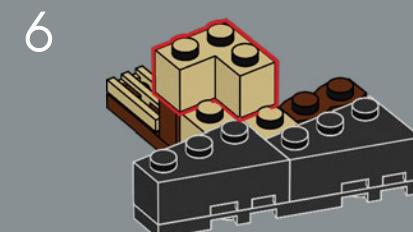
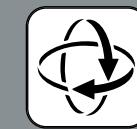
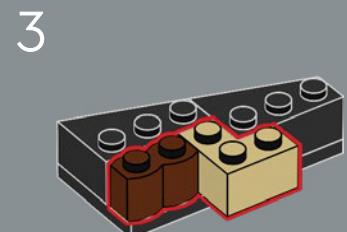
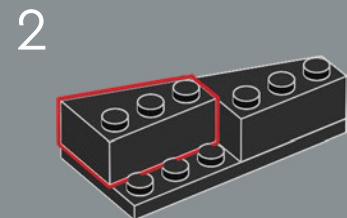
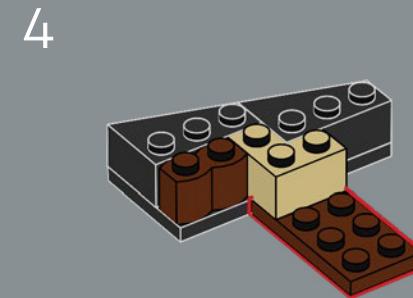
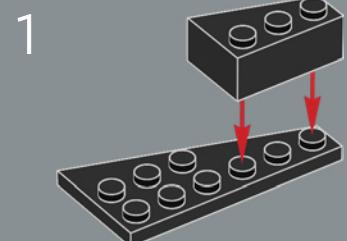
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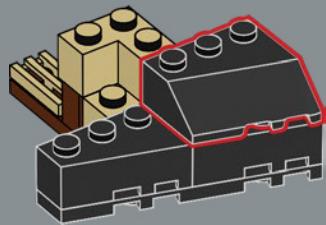




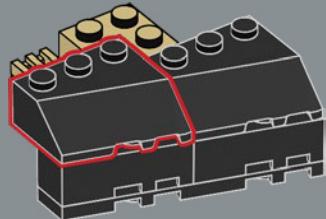
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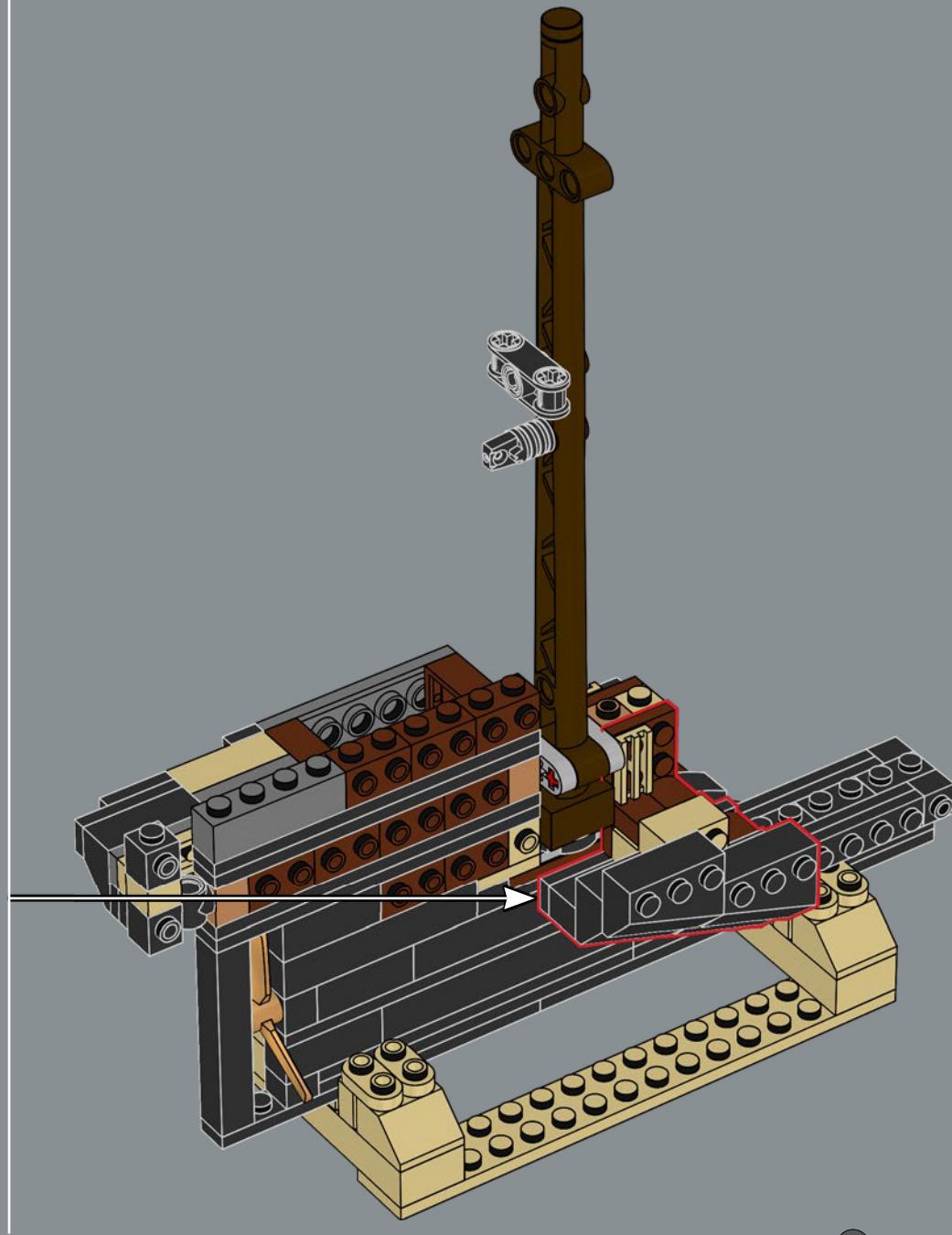
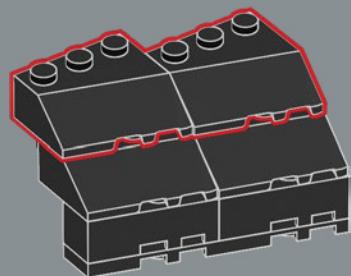
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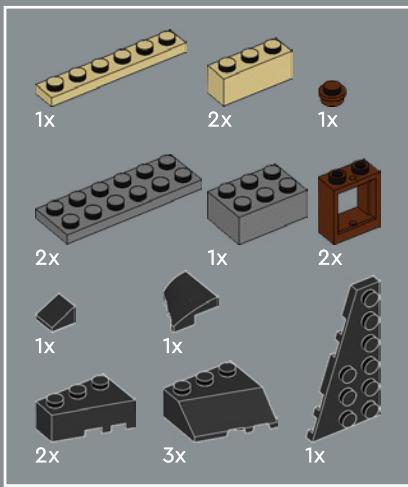
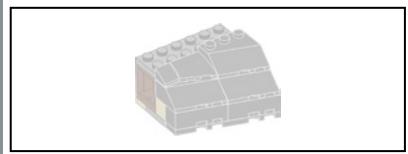


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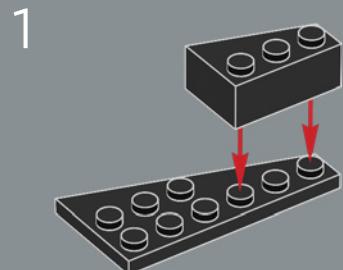


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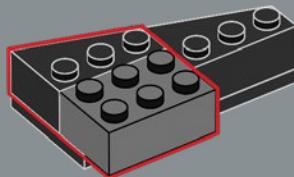




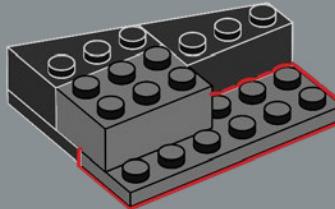
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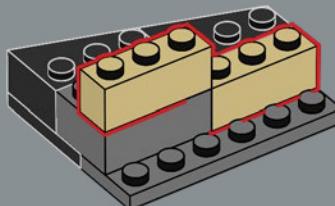
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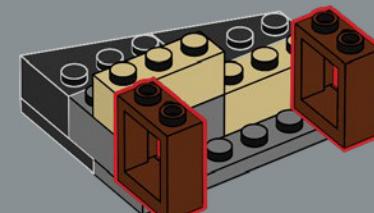
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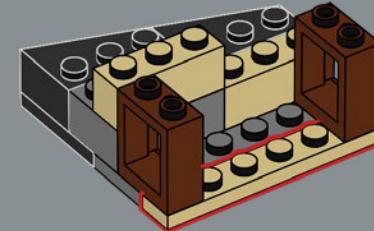
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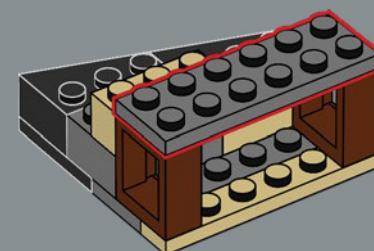
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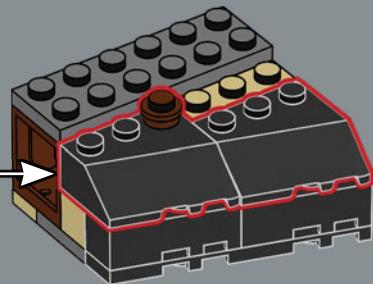
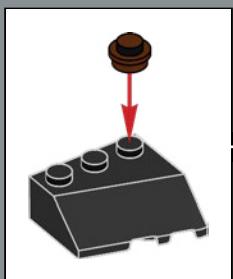
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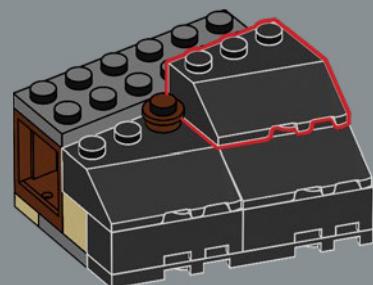
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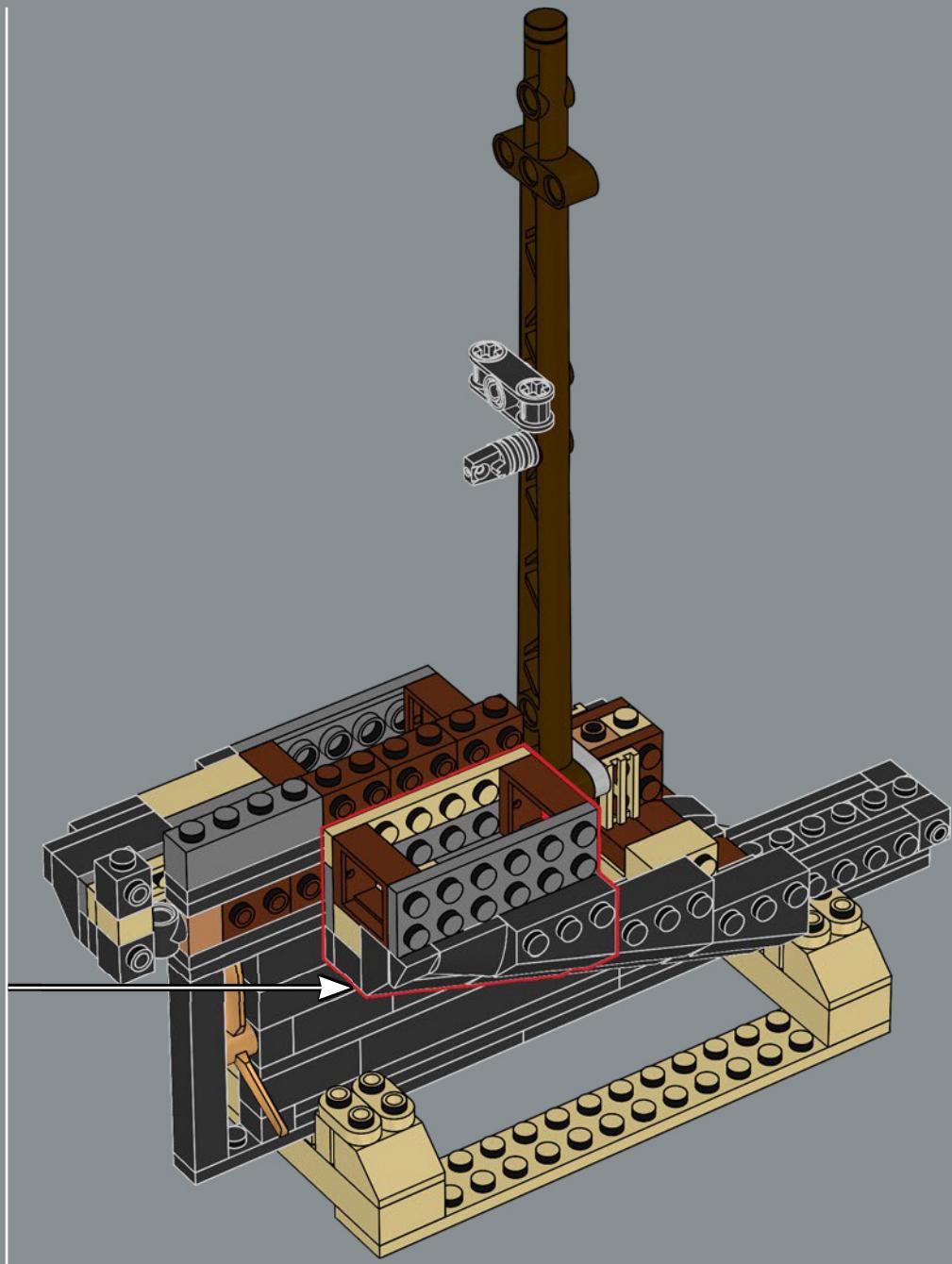
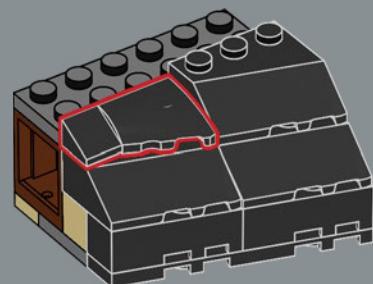
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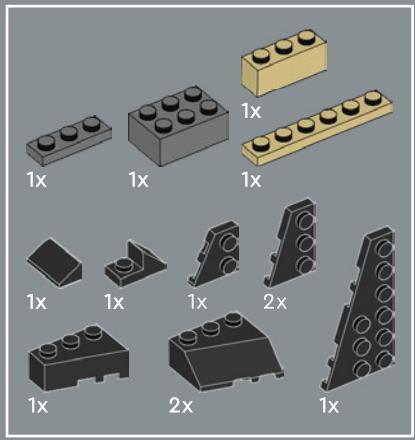


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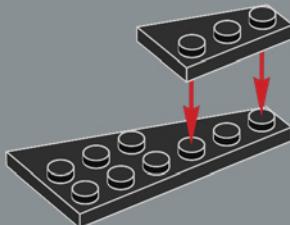


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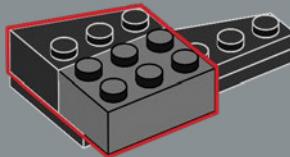




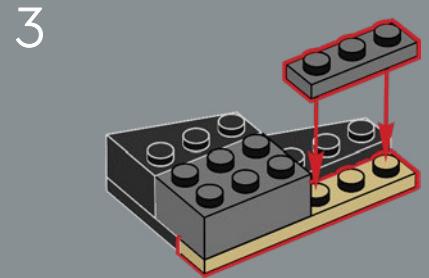
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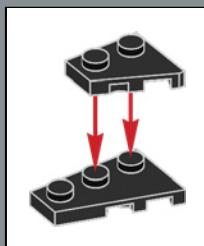
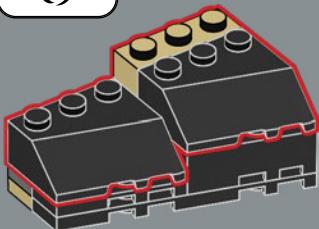
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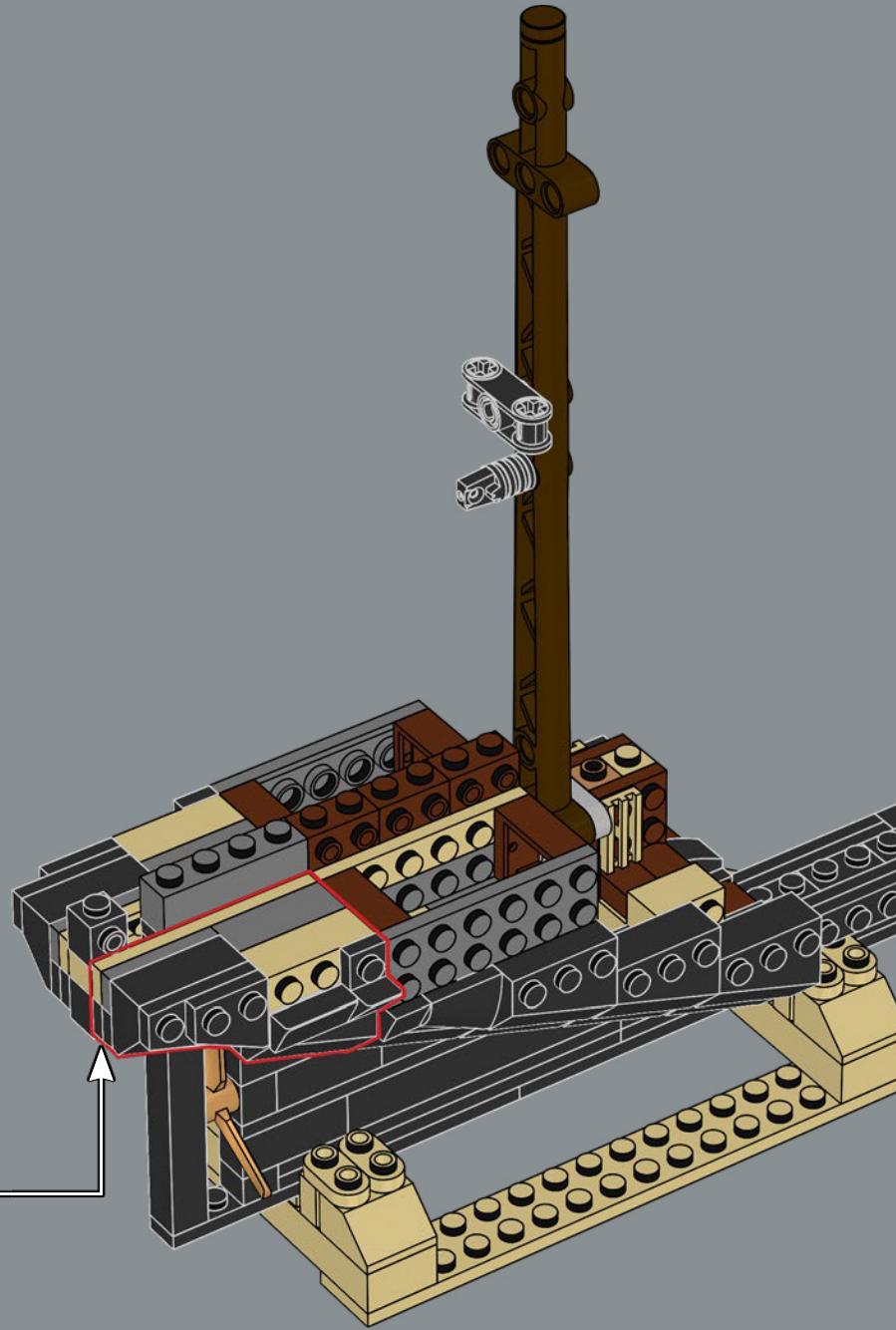
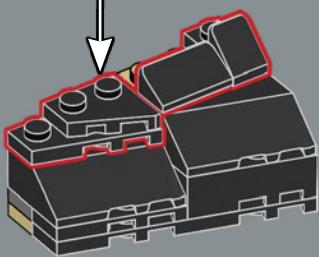
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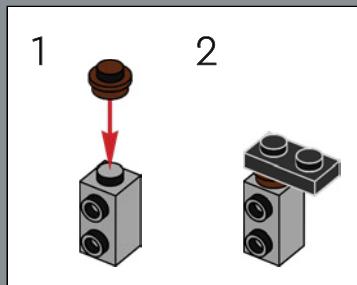
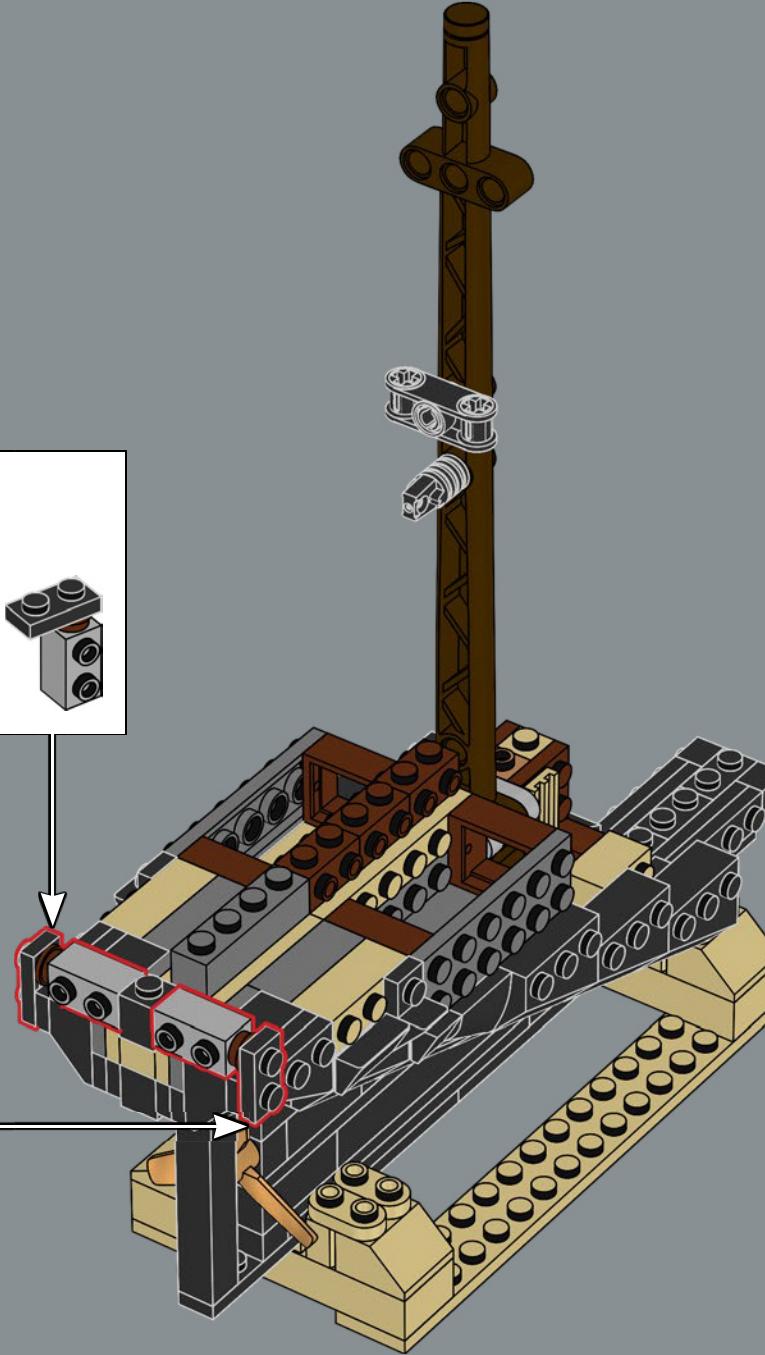
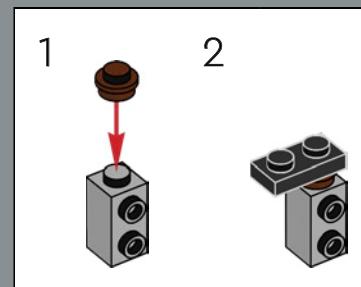


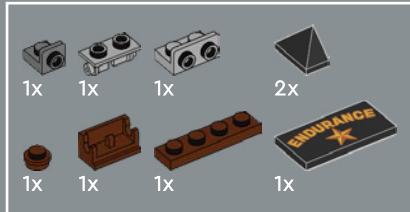
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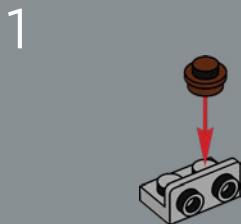


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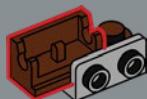




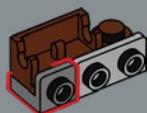
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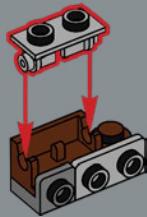
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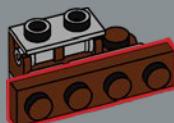
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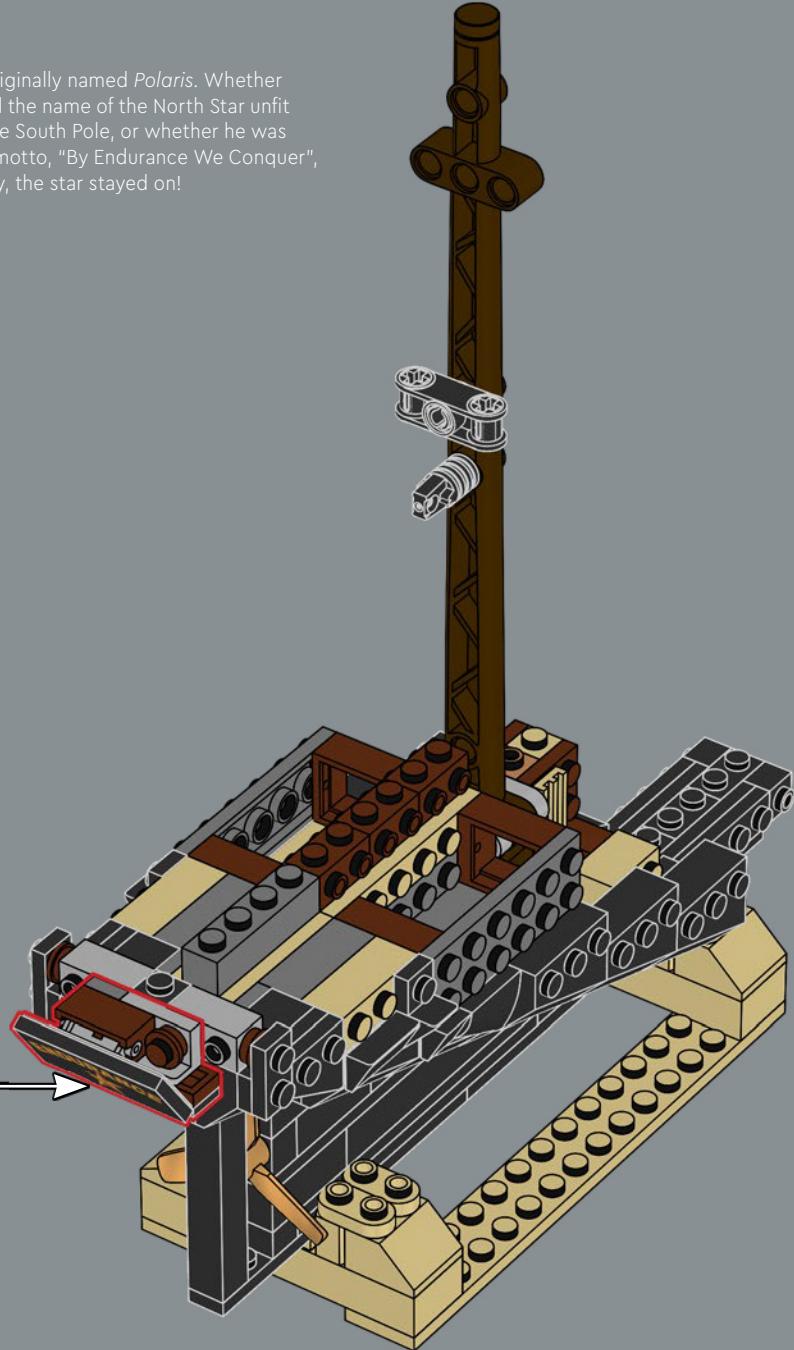
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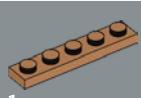
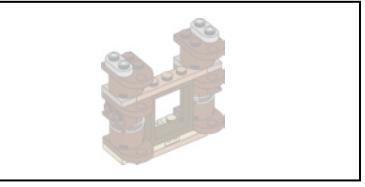


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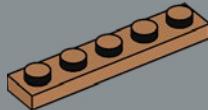


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323



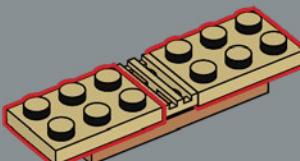
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325



326

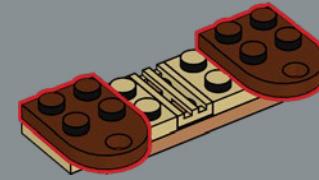


2x

327

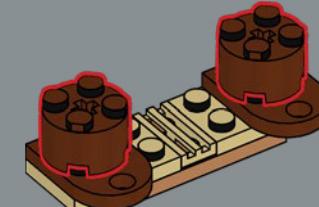


2x



2x

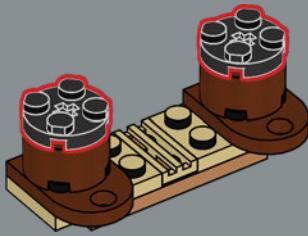
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2x

329

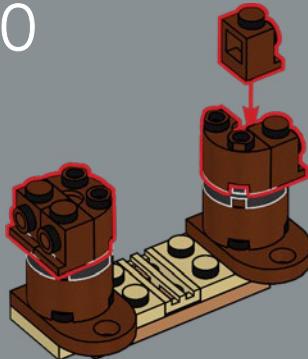


4x



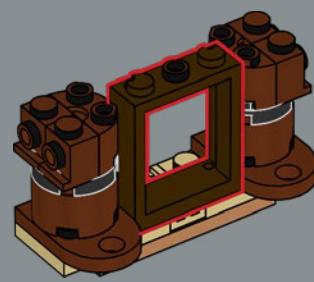
2x

330



1x

331

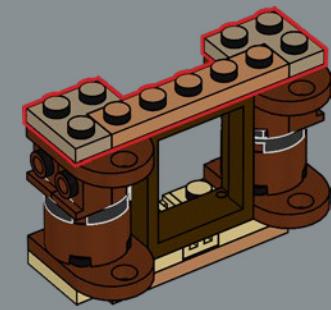


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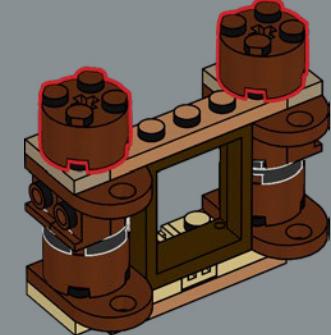
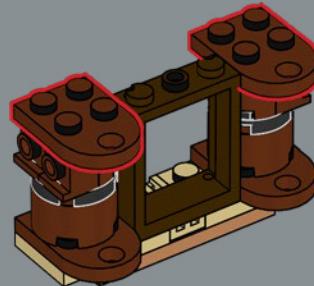
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333



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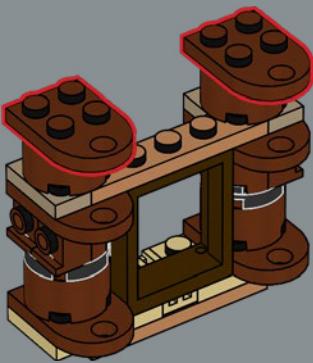
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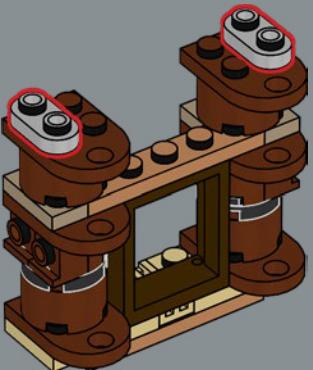
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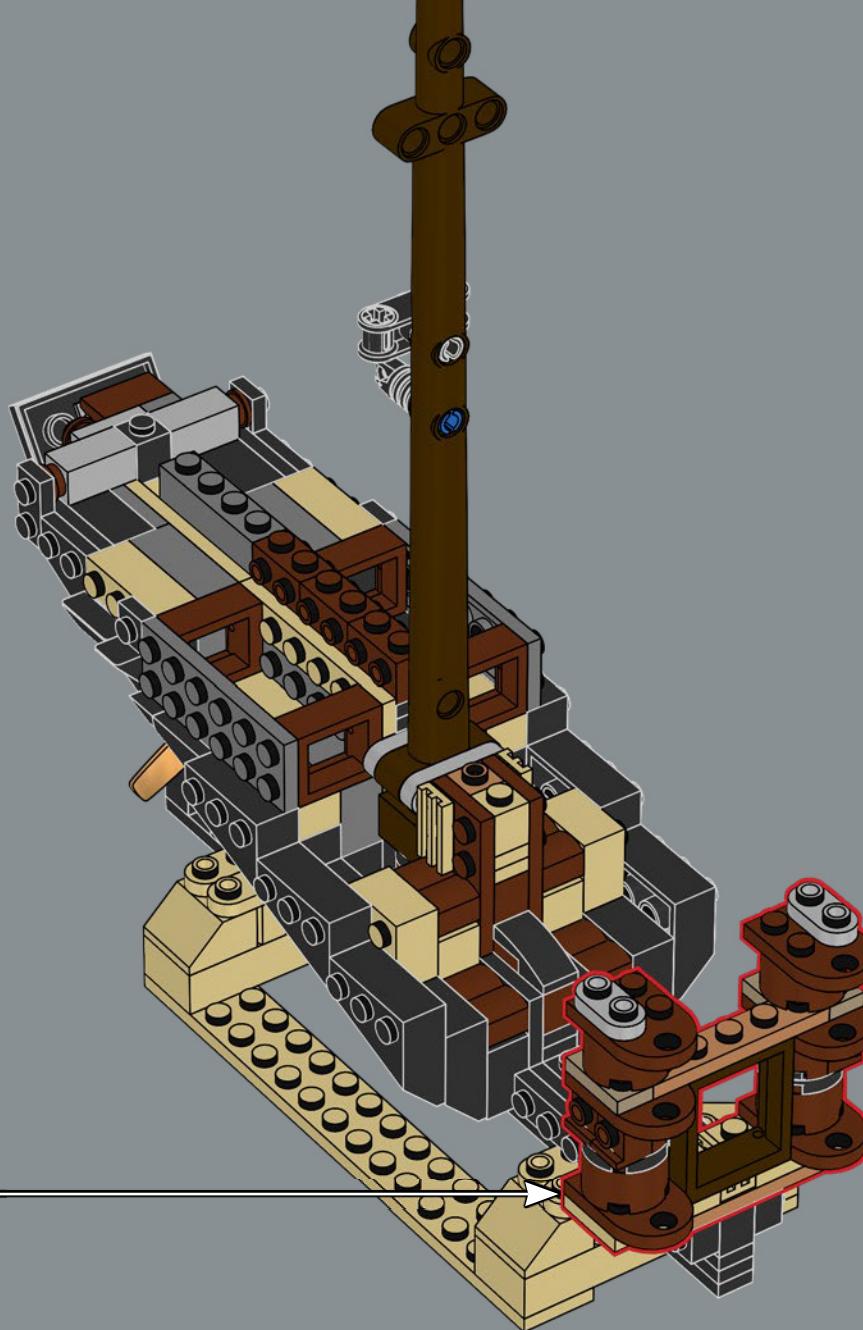


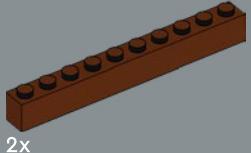
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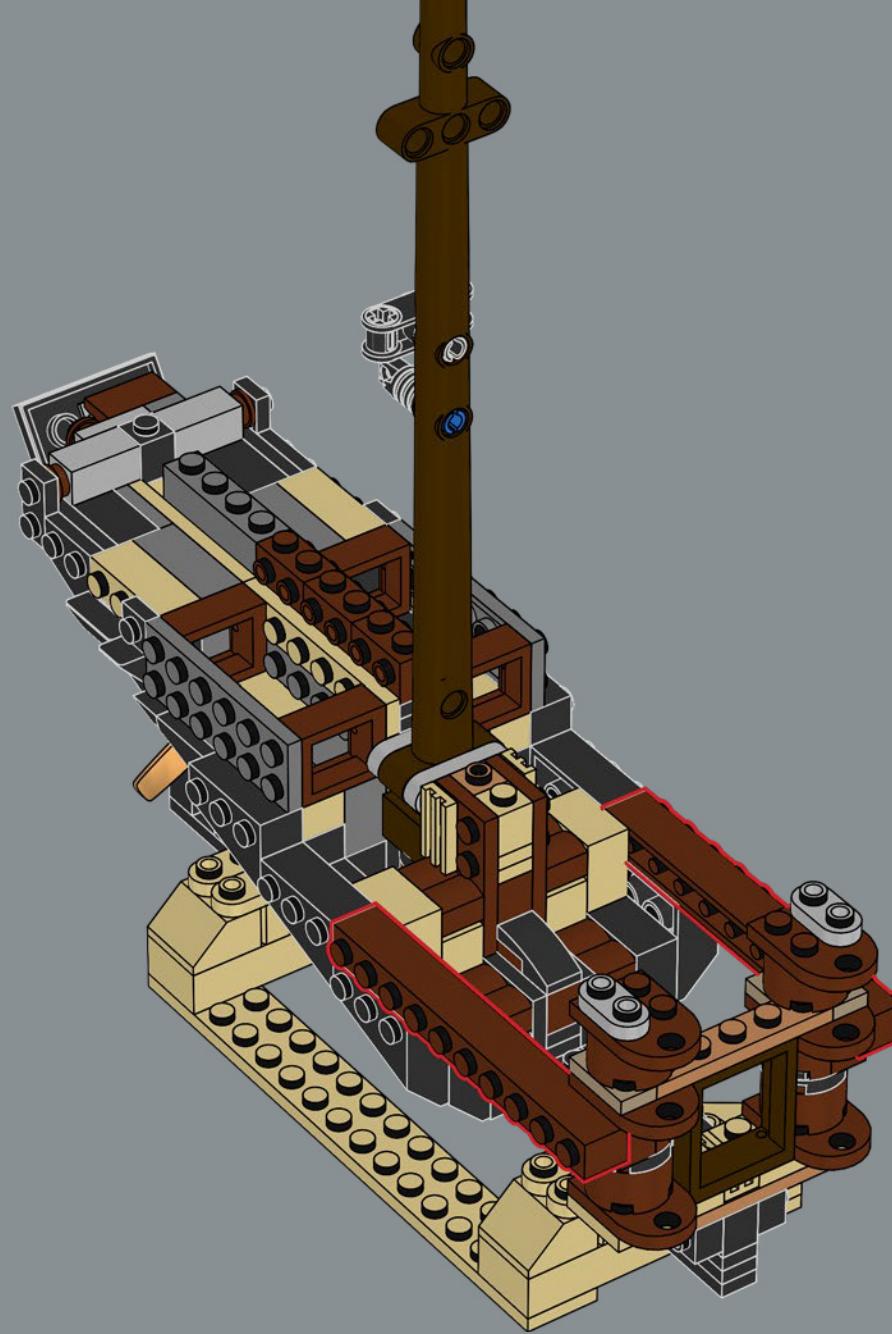
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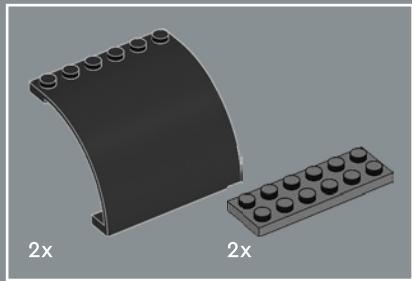




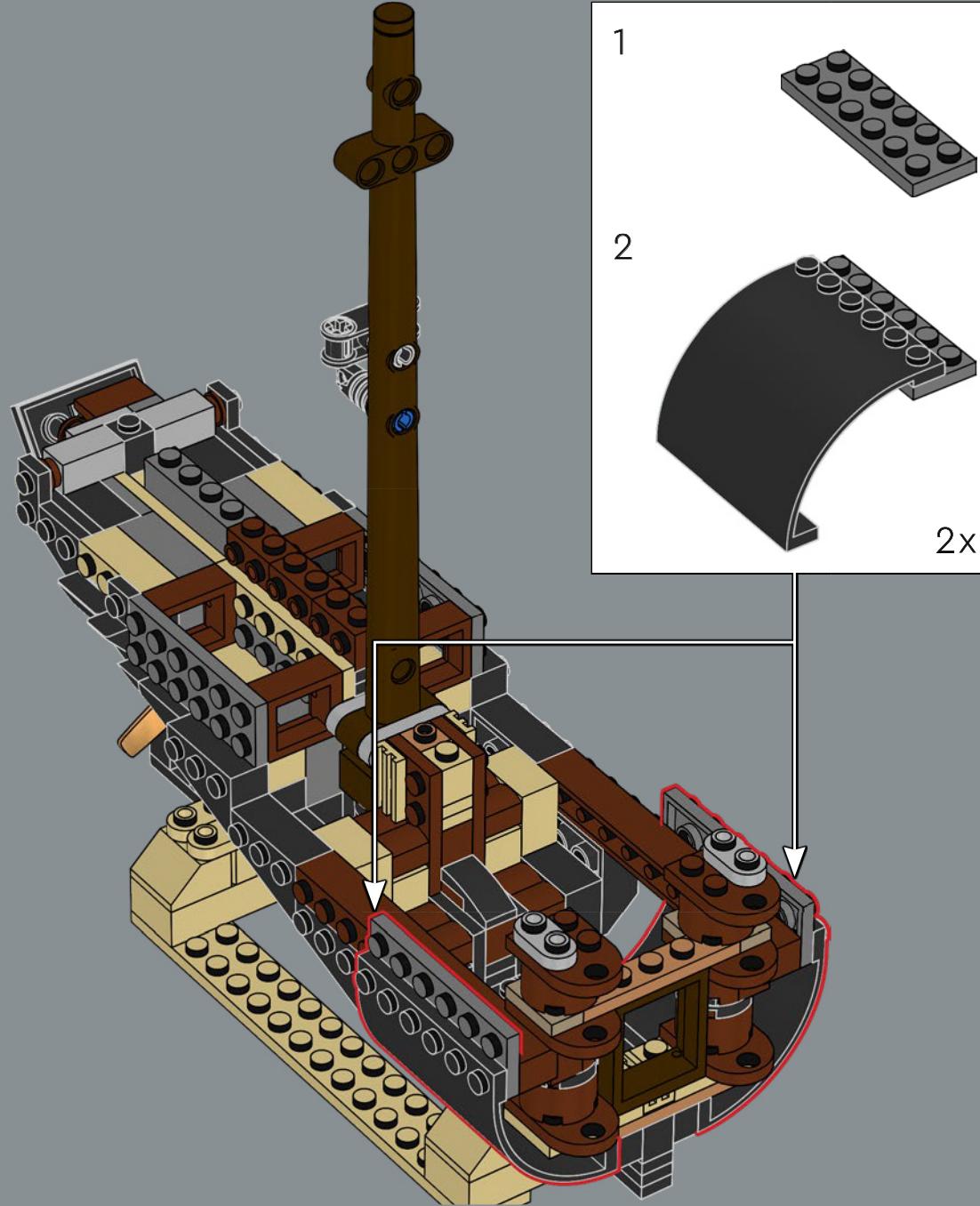
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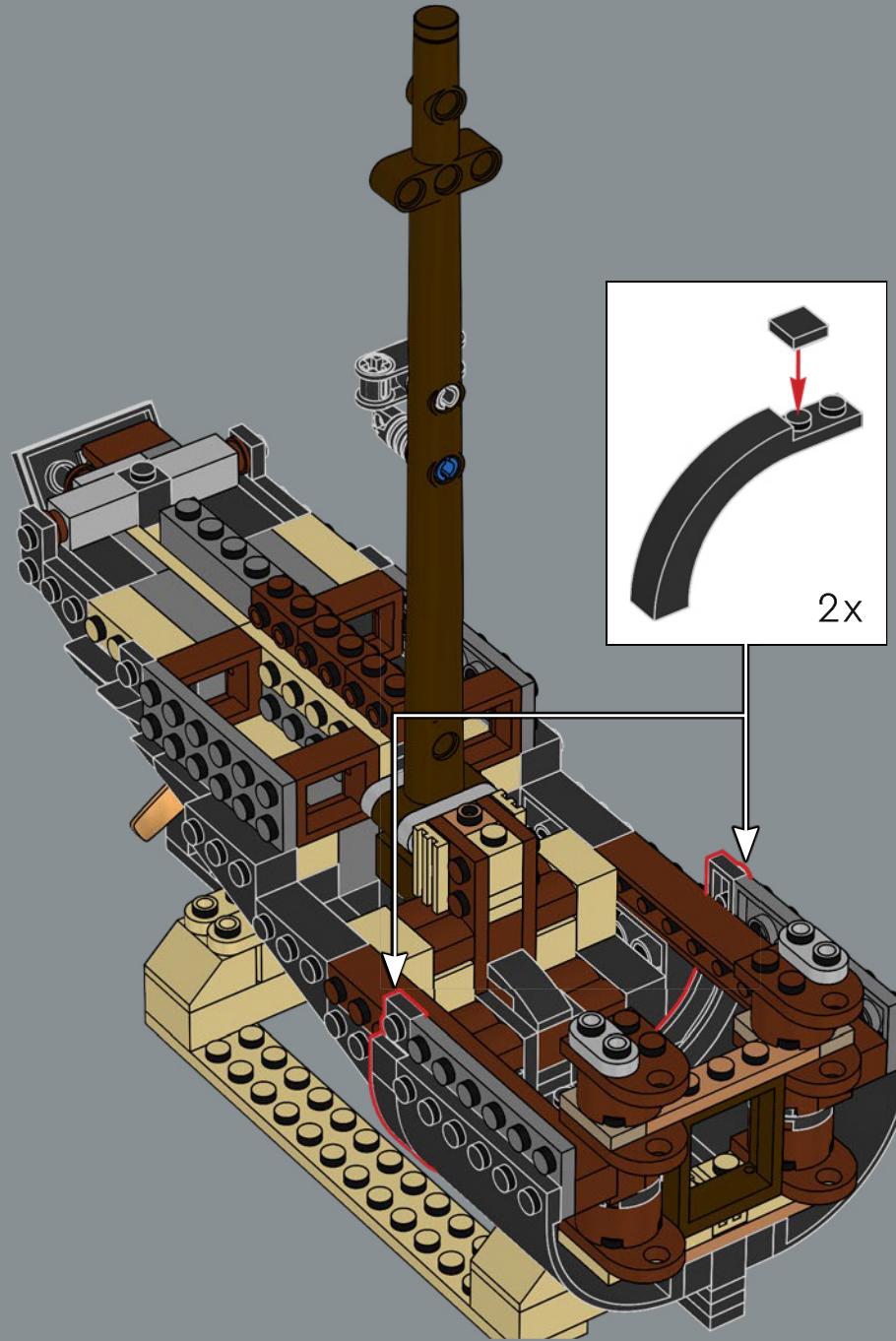
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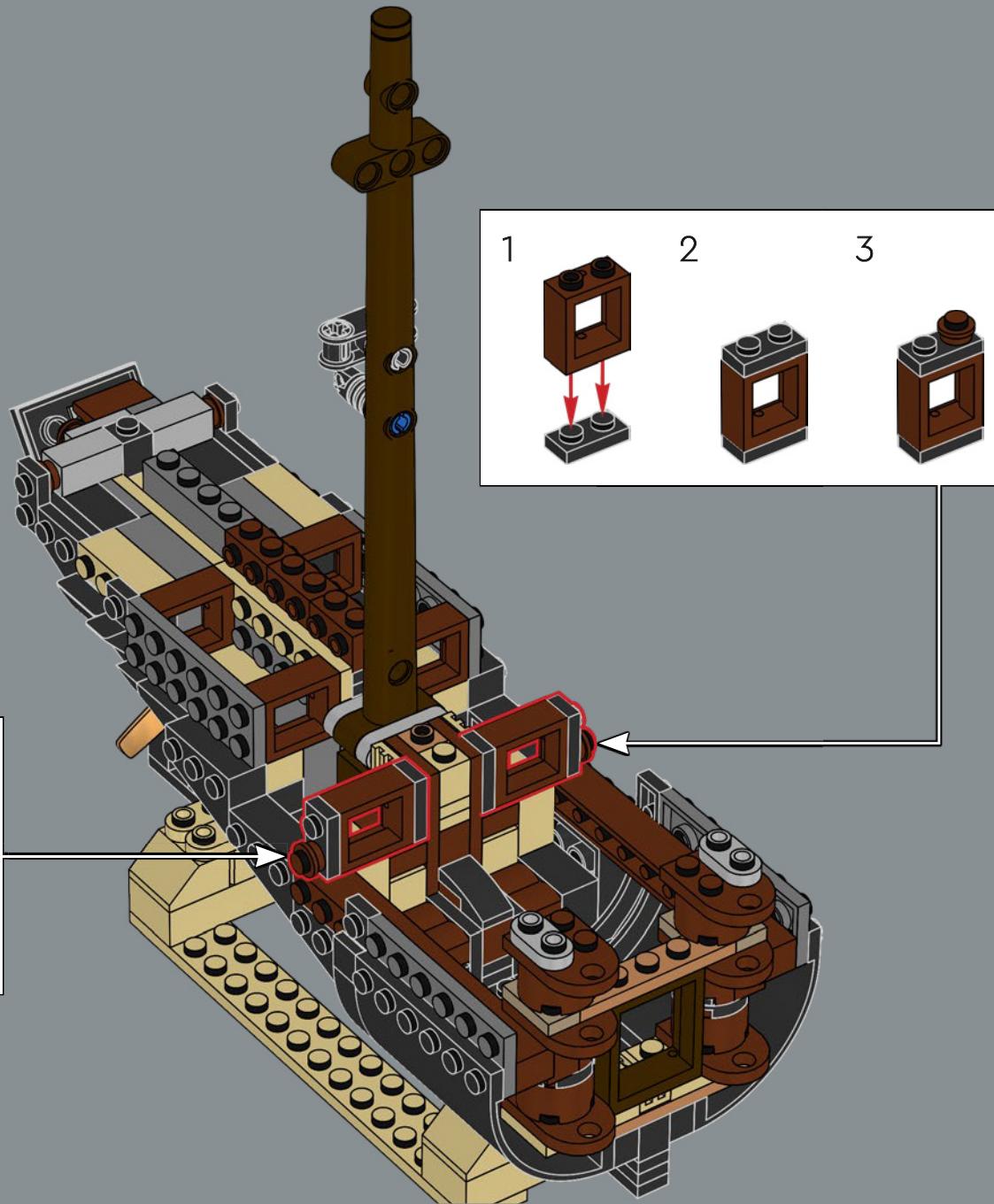
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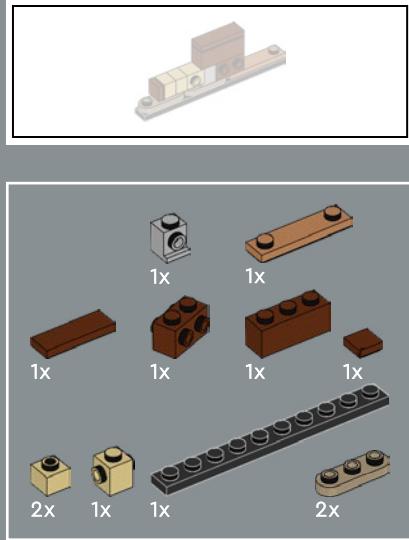


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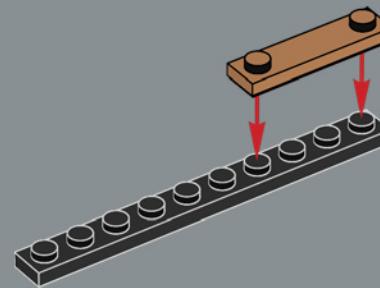
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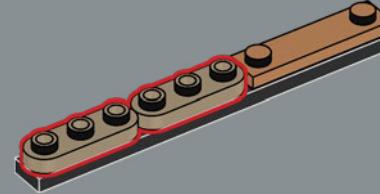


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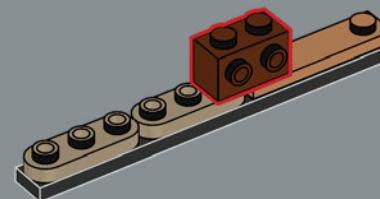
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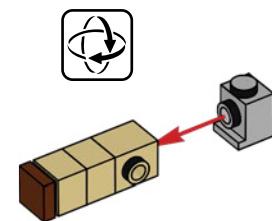
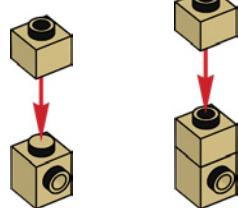
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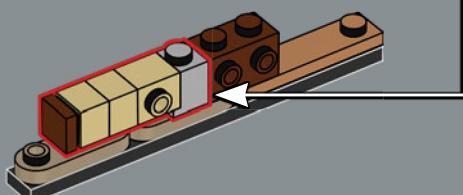
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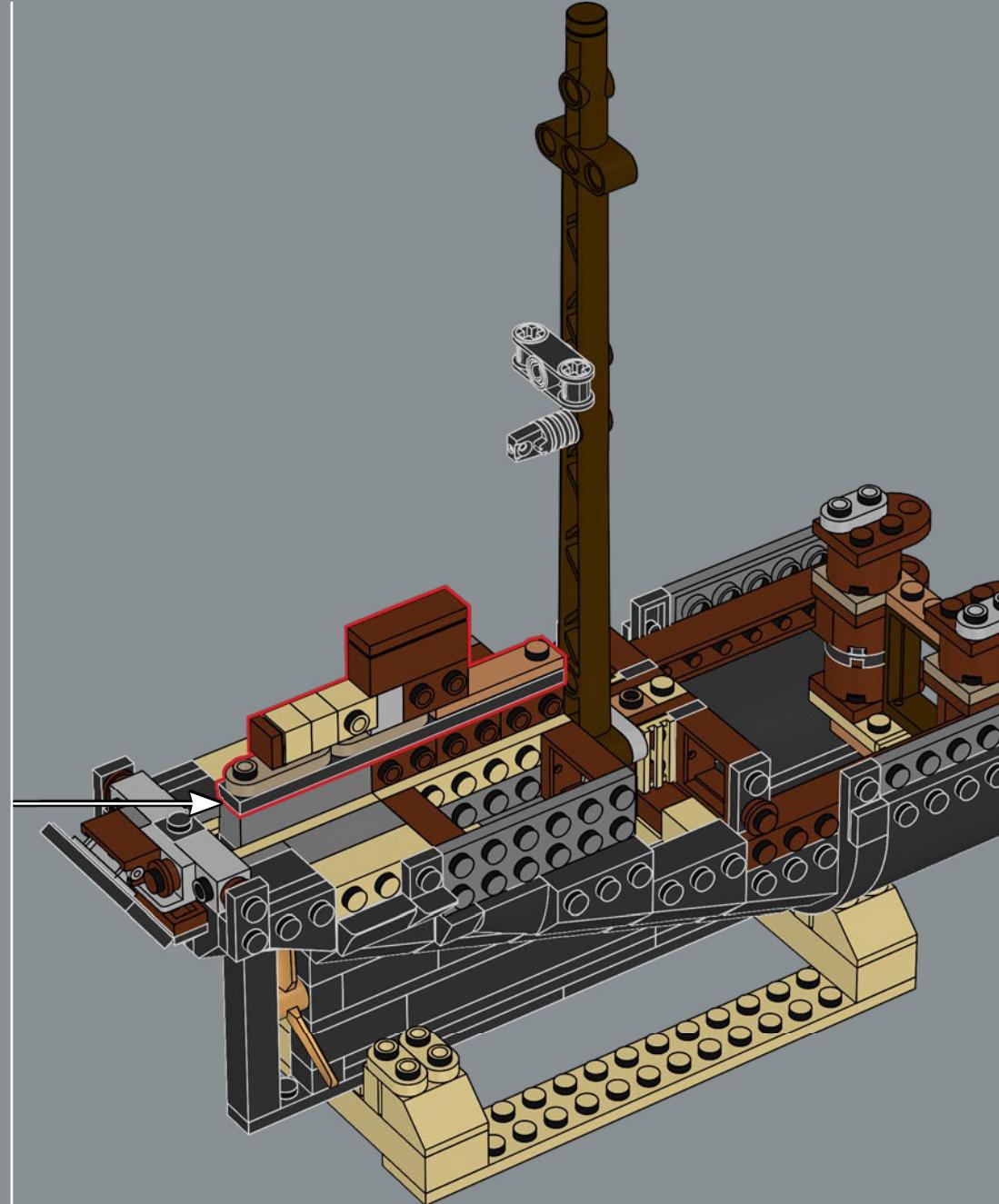
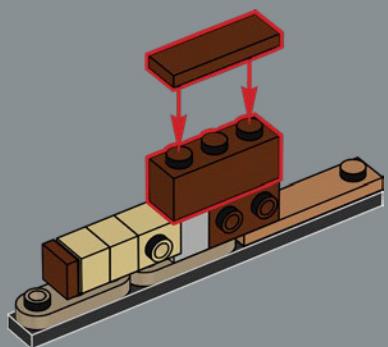
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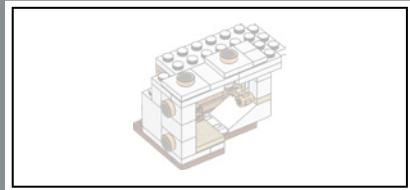


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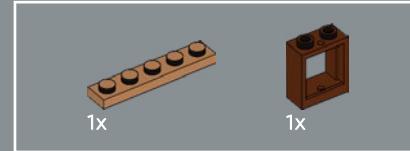
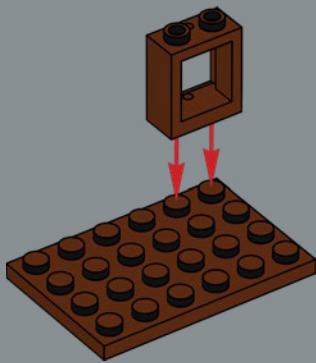


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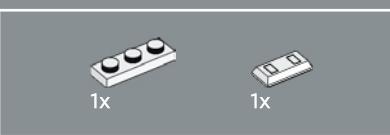




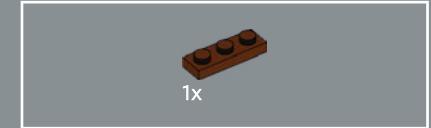
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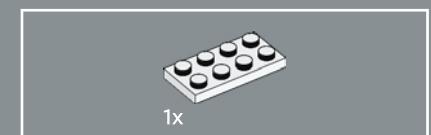
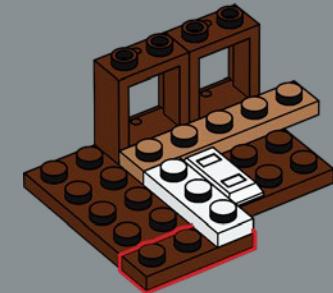
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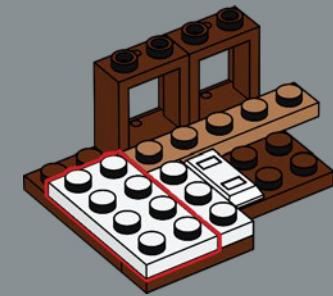
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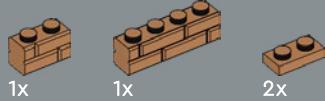


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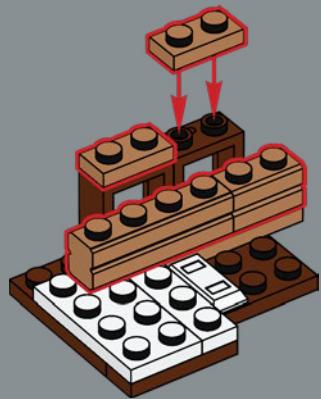


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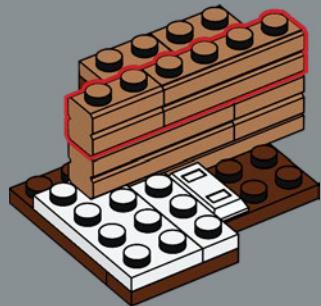




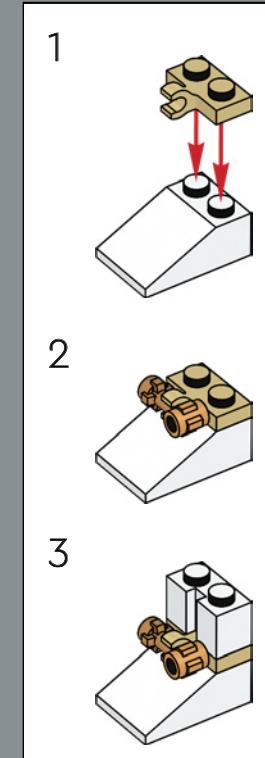
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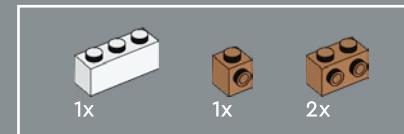
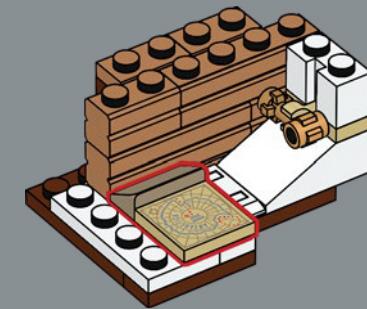
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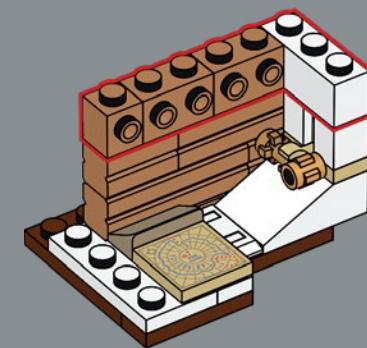
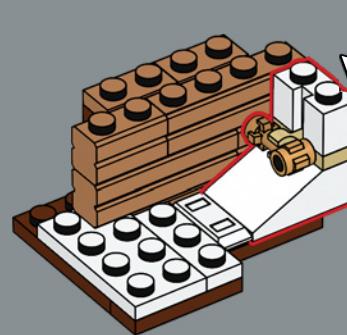
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352

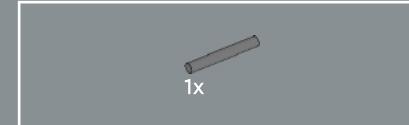
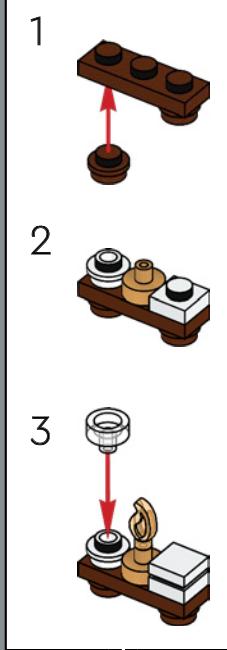
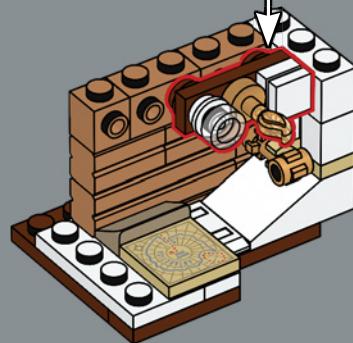




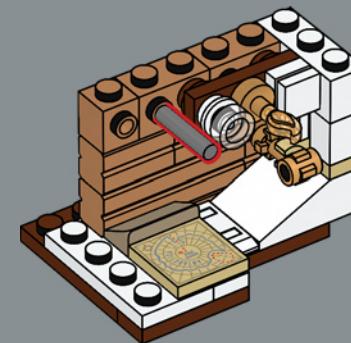
The dark-grey vertical sticks inside the cabins are steam heating pipes. The scientist's cabin features an exclusive LEGO® map of Antarctica.



353

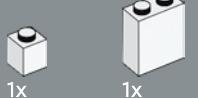
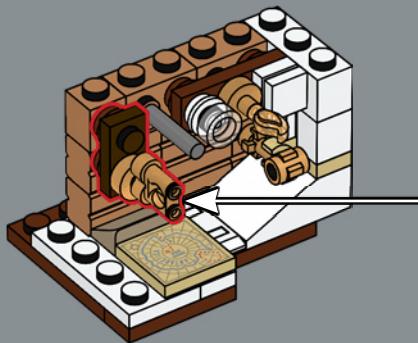


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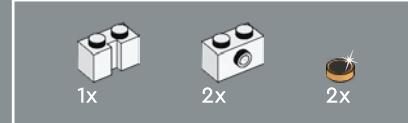
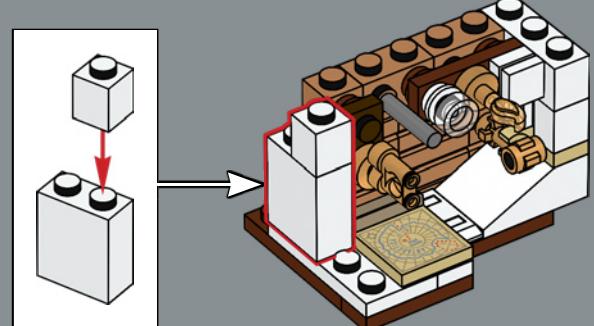




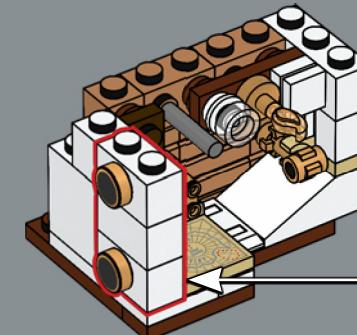
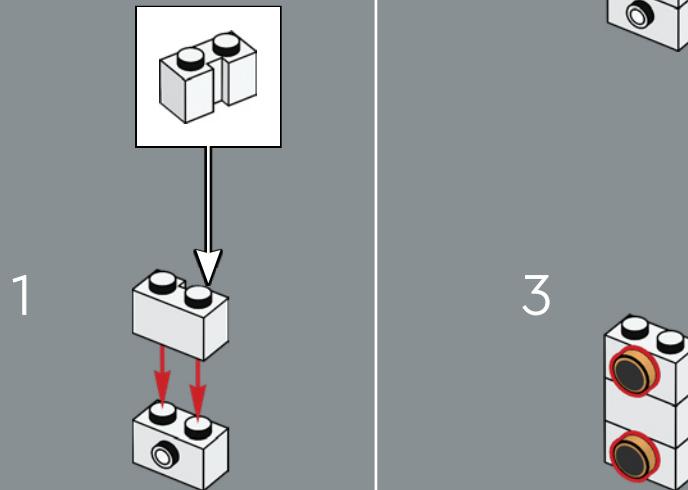
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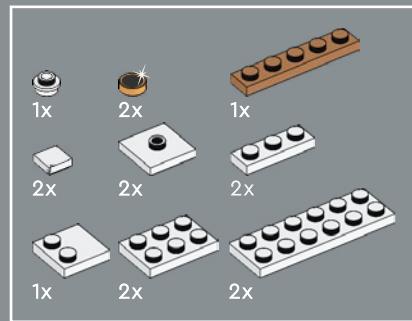
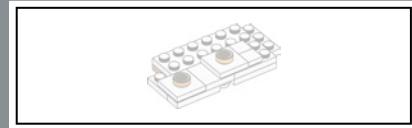


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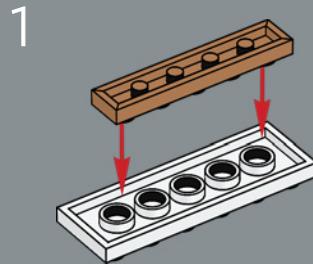


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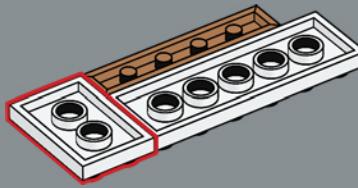
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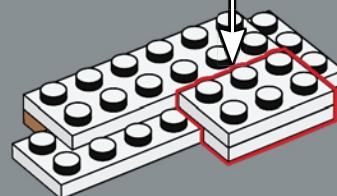
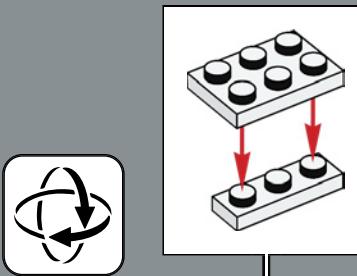
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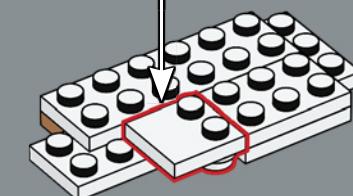
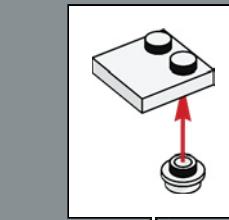
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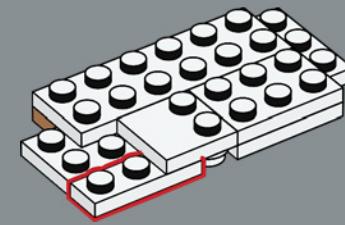
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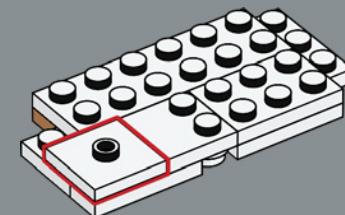
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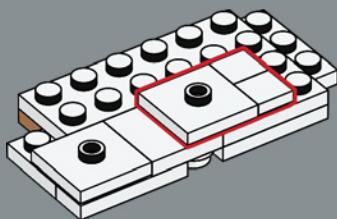
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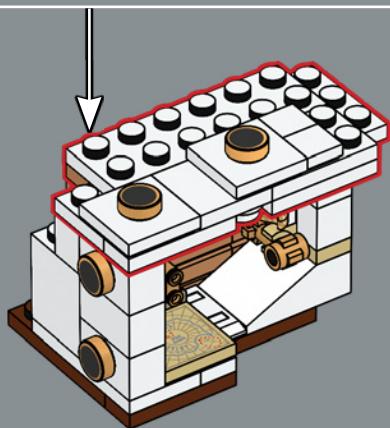
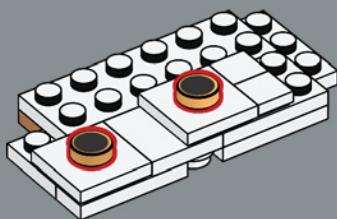
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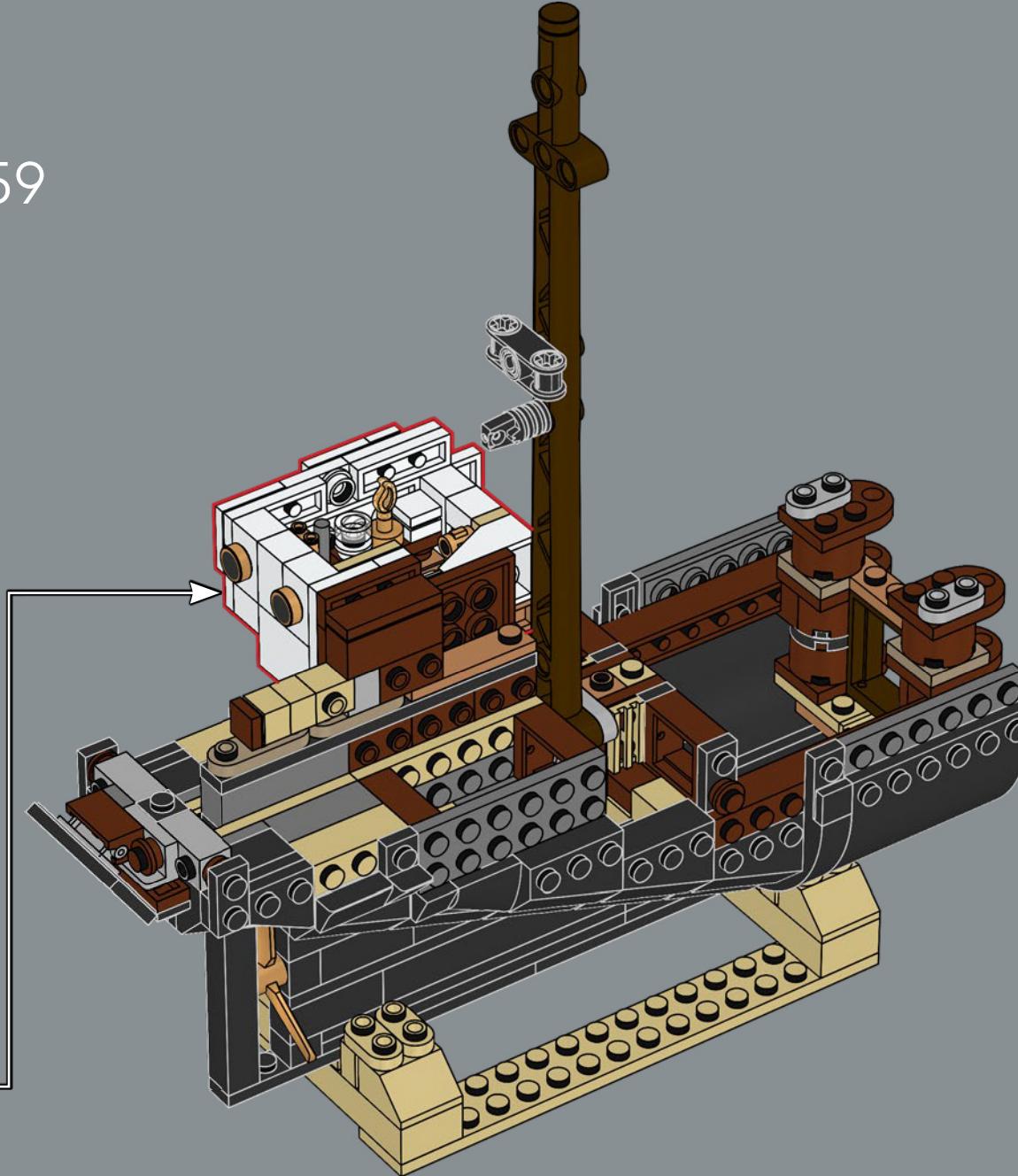
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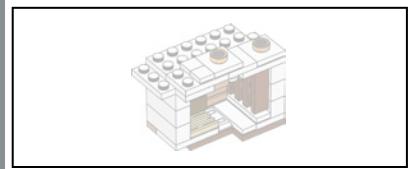


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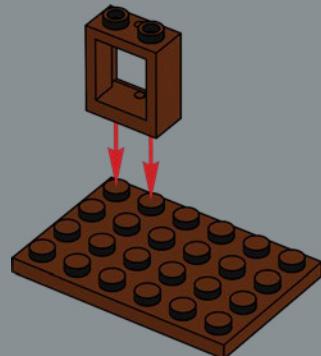


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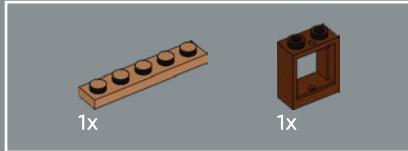




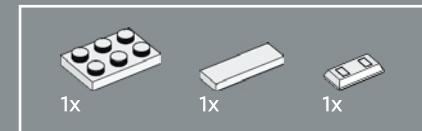
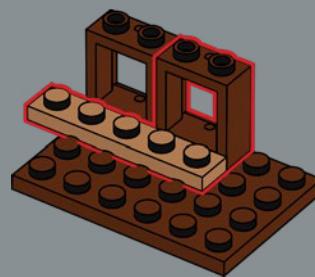
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361



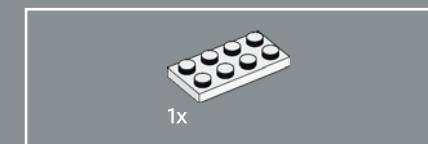
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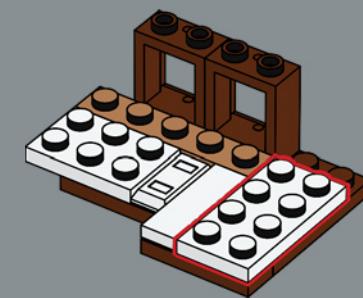
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363

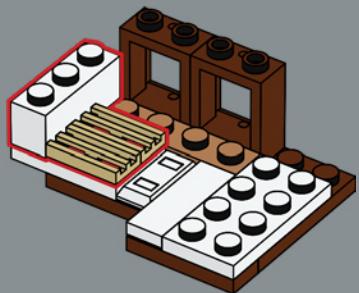


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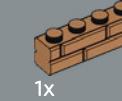
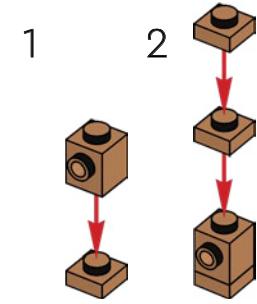
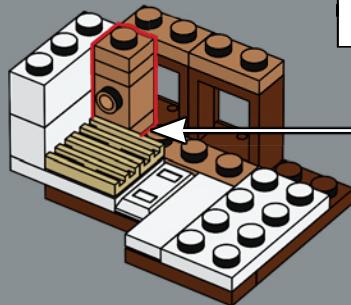




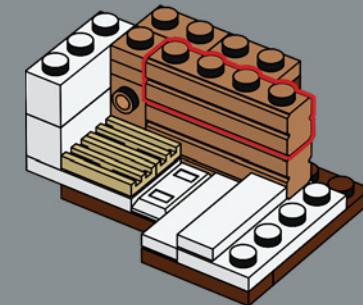
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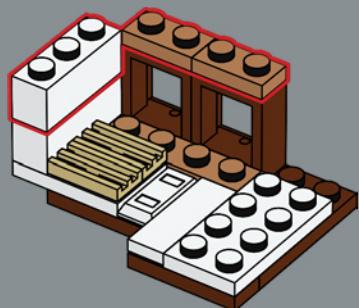
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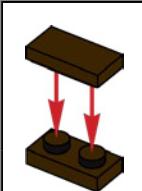
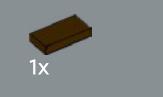
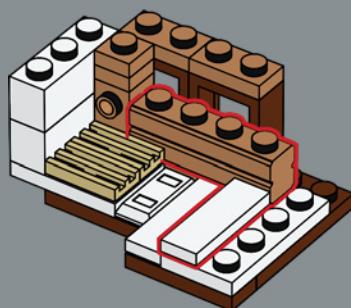
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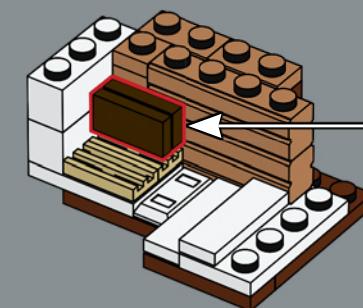
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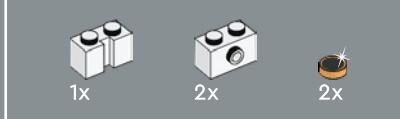
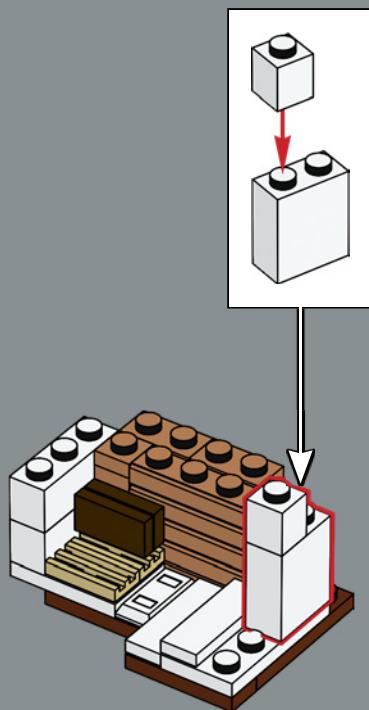


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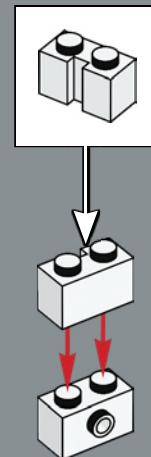




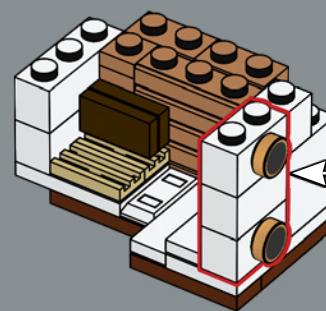
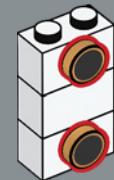
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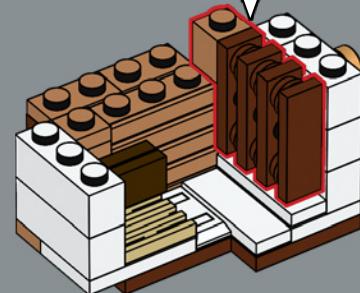
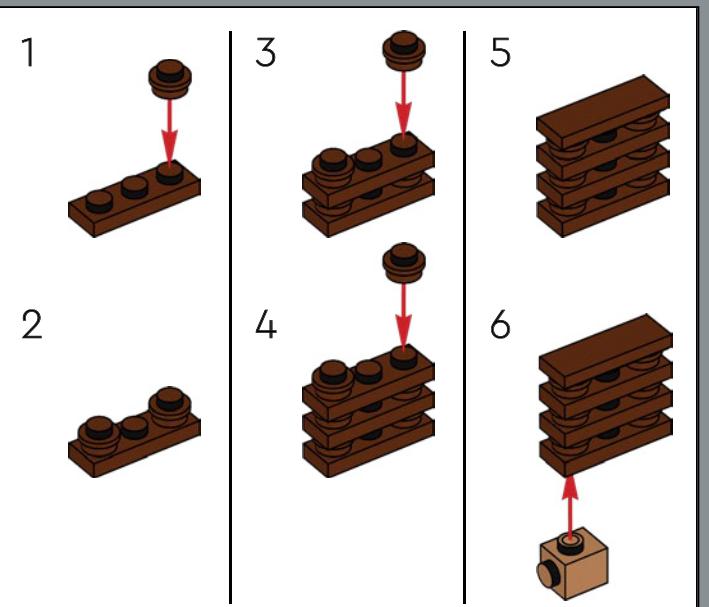


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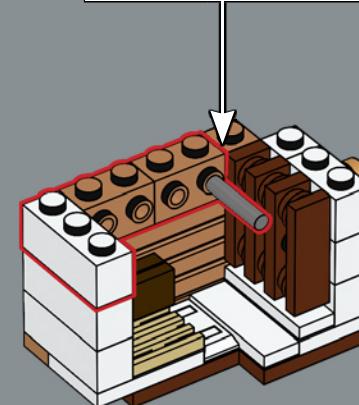
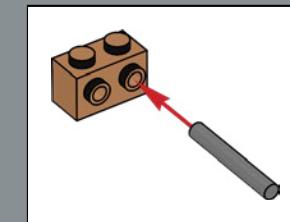




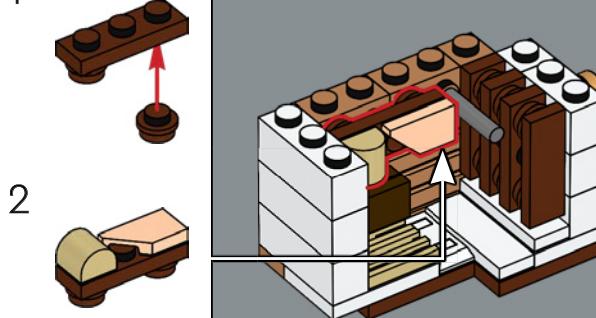
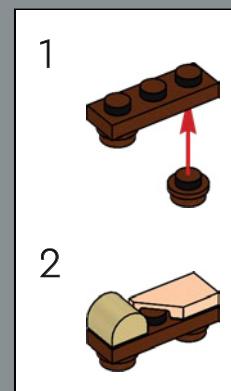
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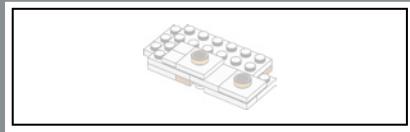


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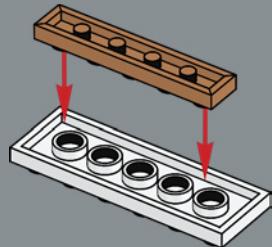
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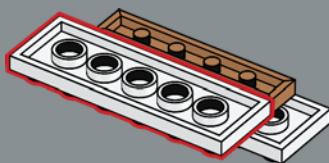


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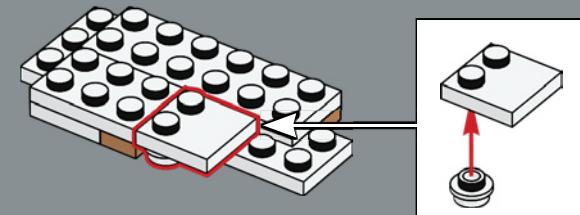
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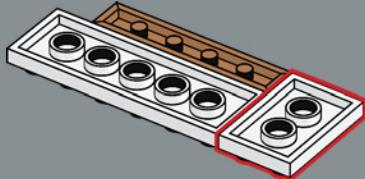
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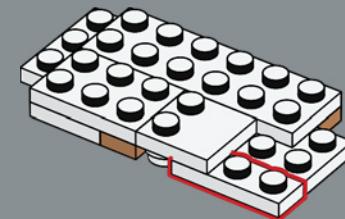
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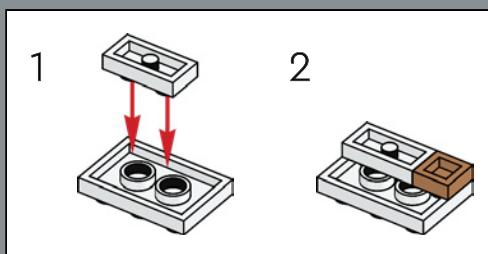
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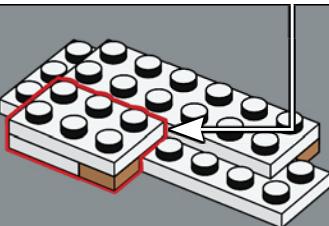
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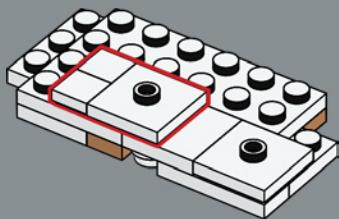
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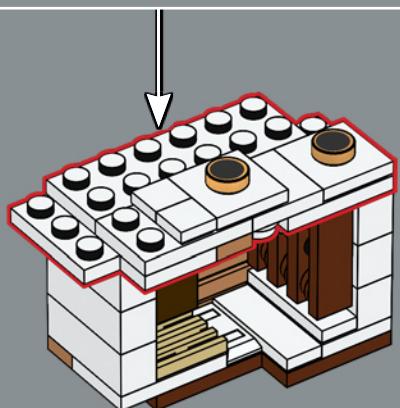
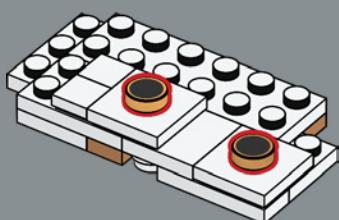
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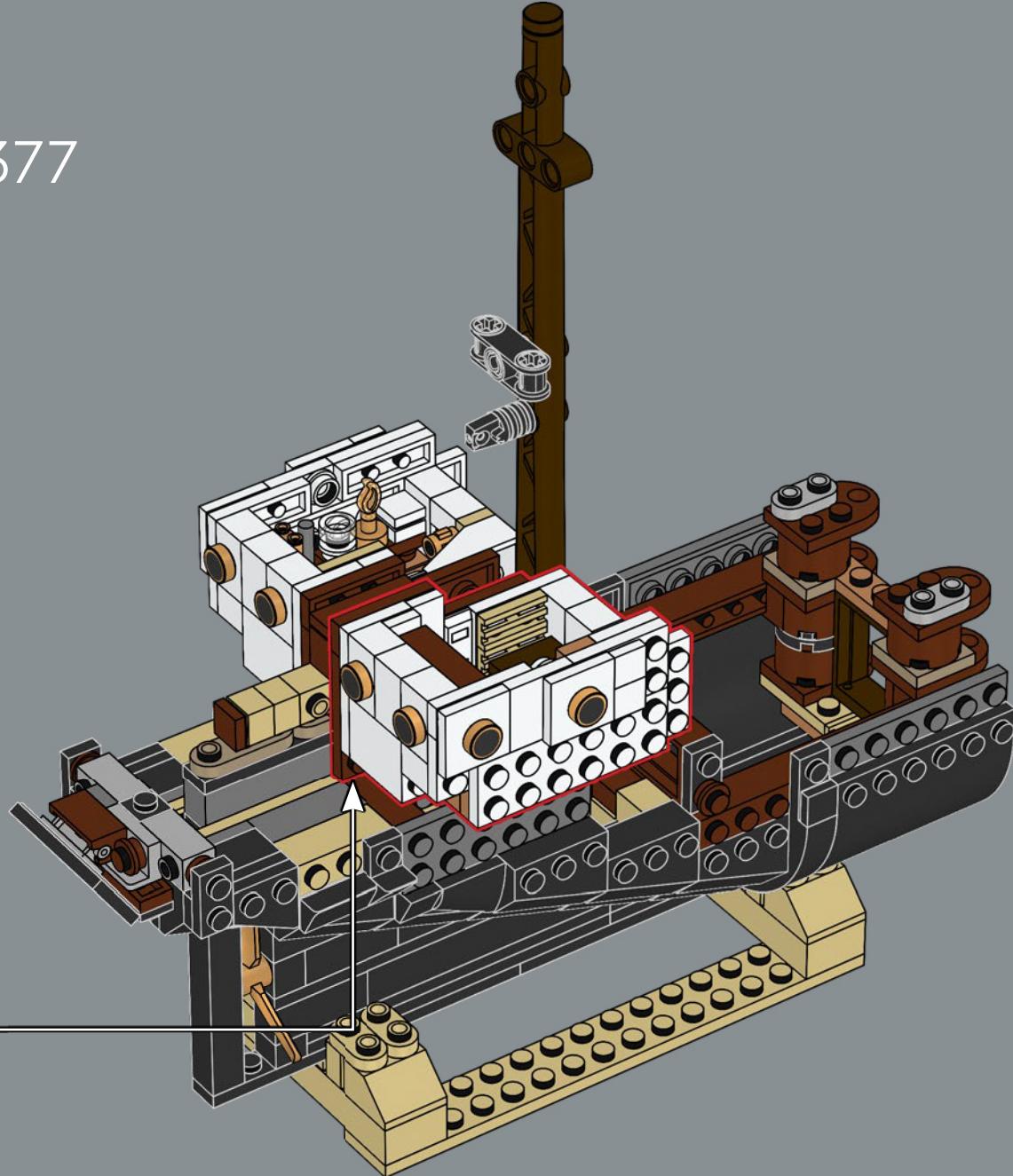
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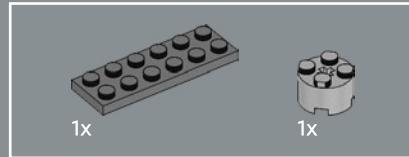
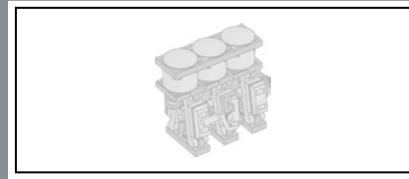


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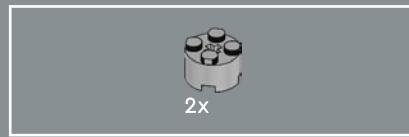
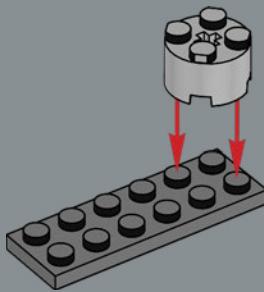


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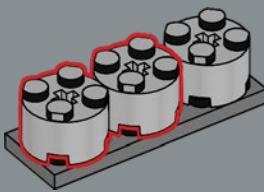




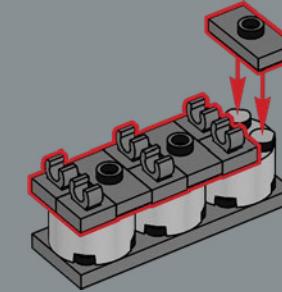
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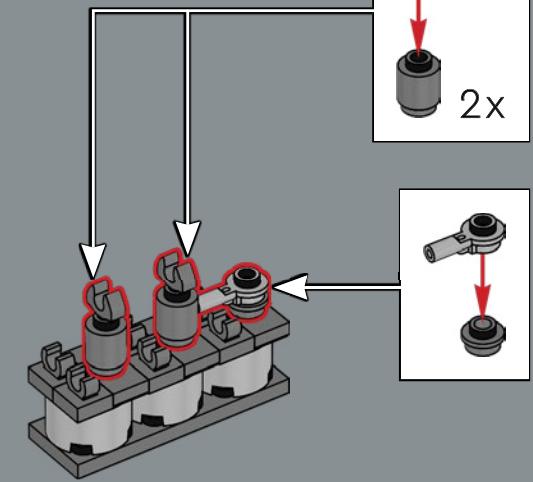
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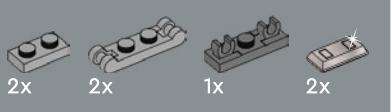


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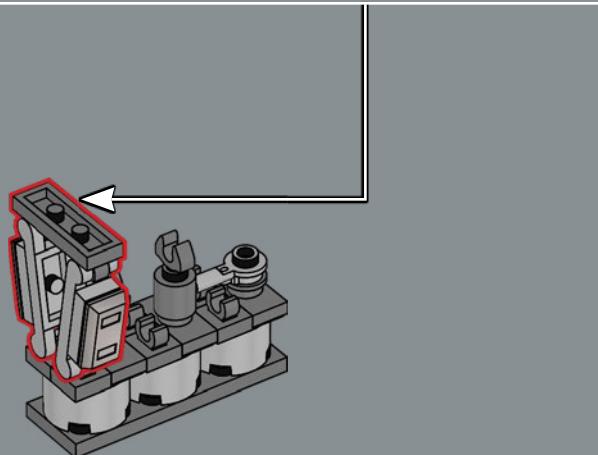
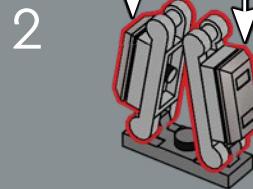
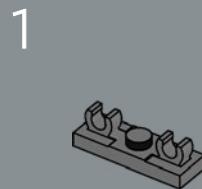
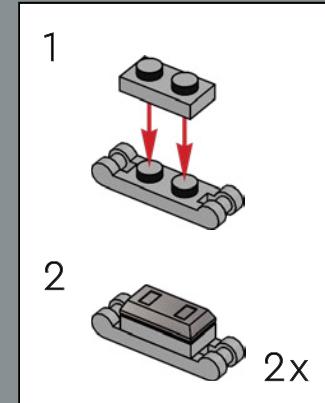


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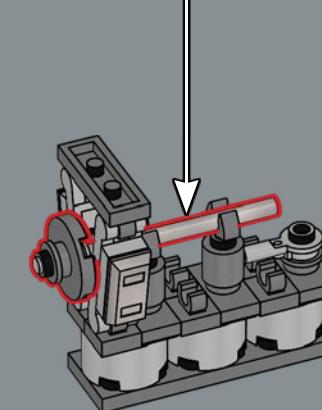
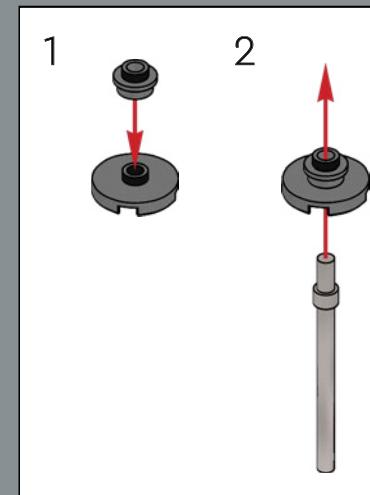


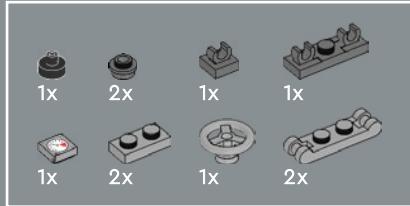


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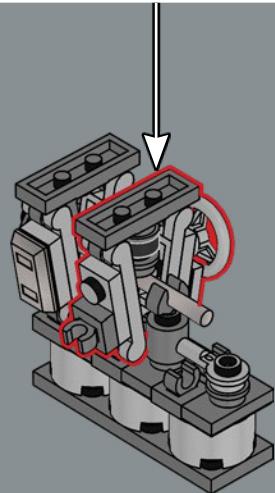
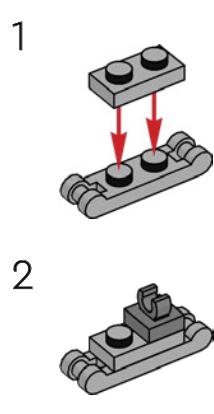
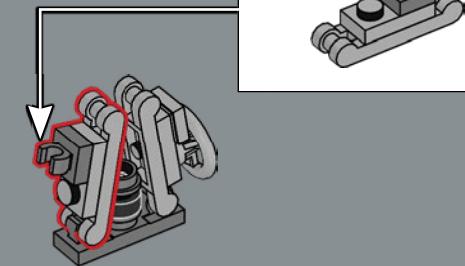
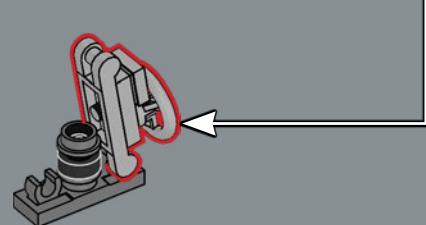
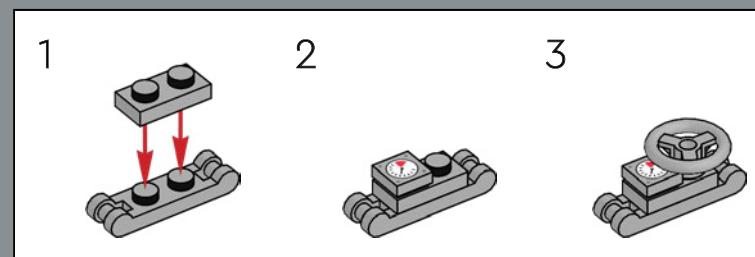
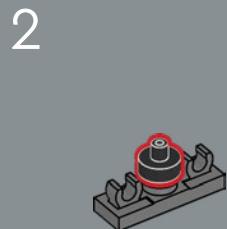
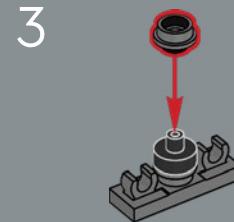
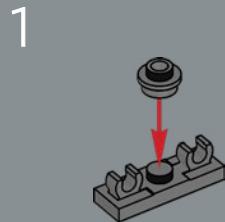


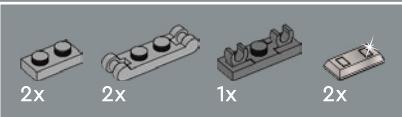
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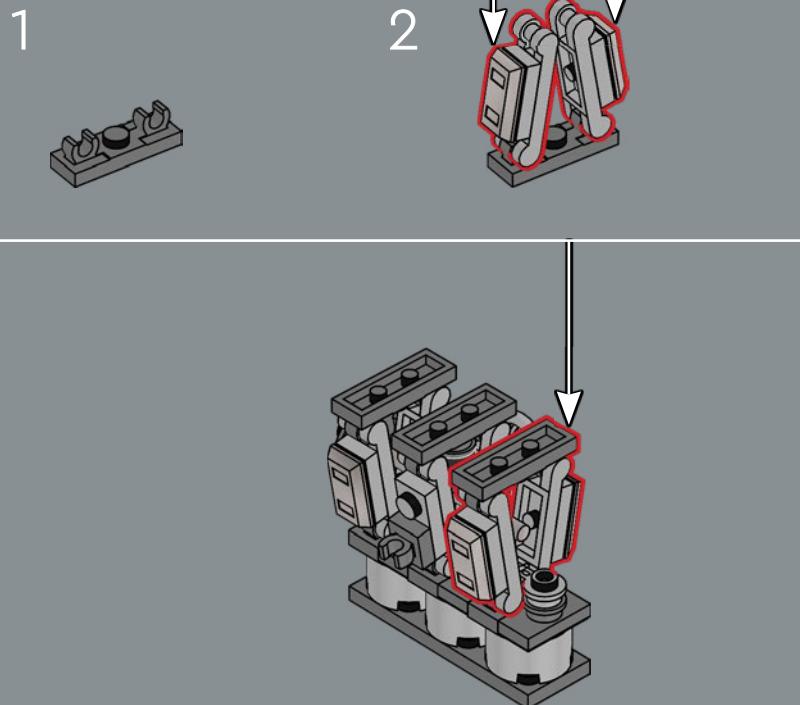
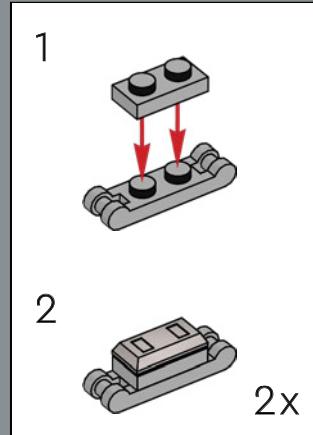


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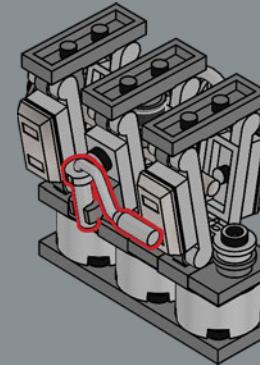




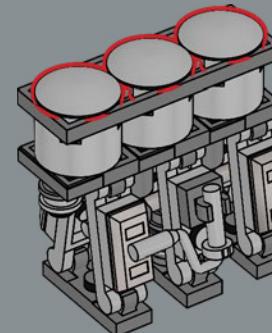
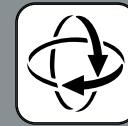
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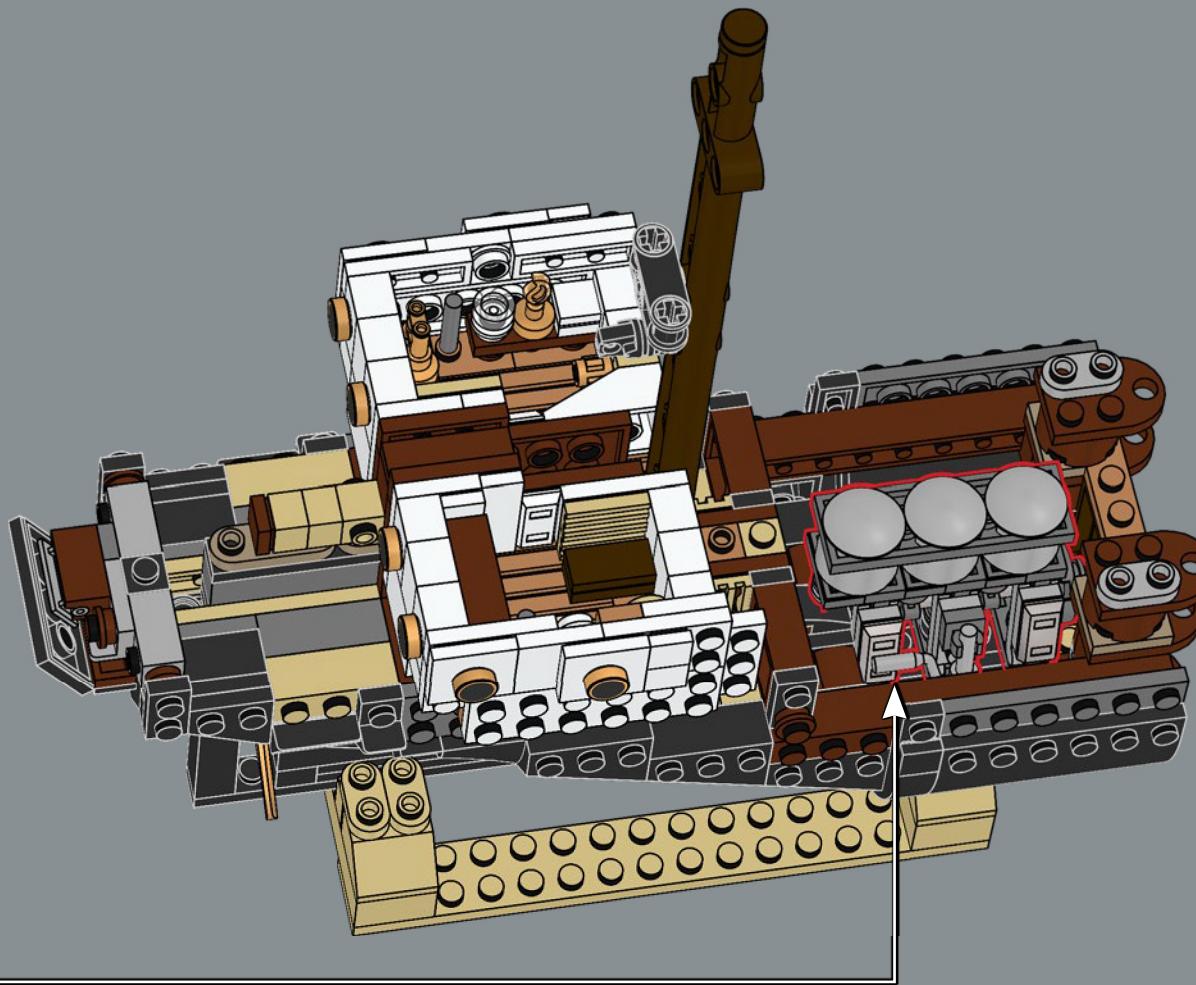
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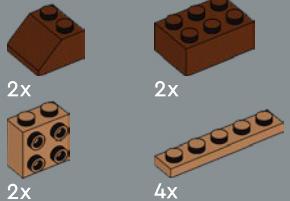




The 'triple-expansion steam engine' can be removed from the engine room and put on display.

388





389

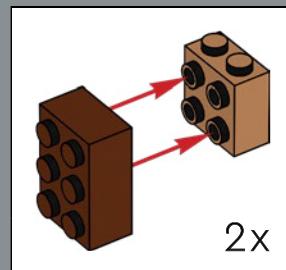
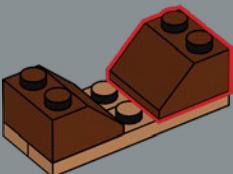
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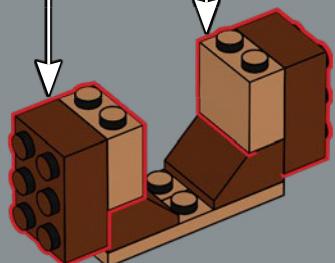


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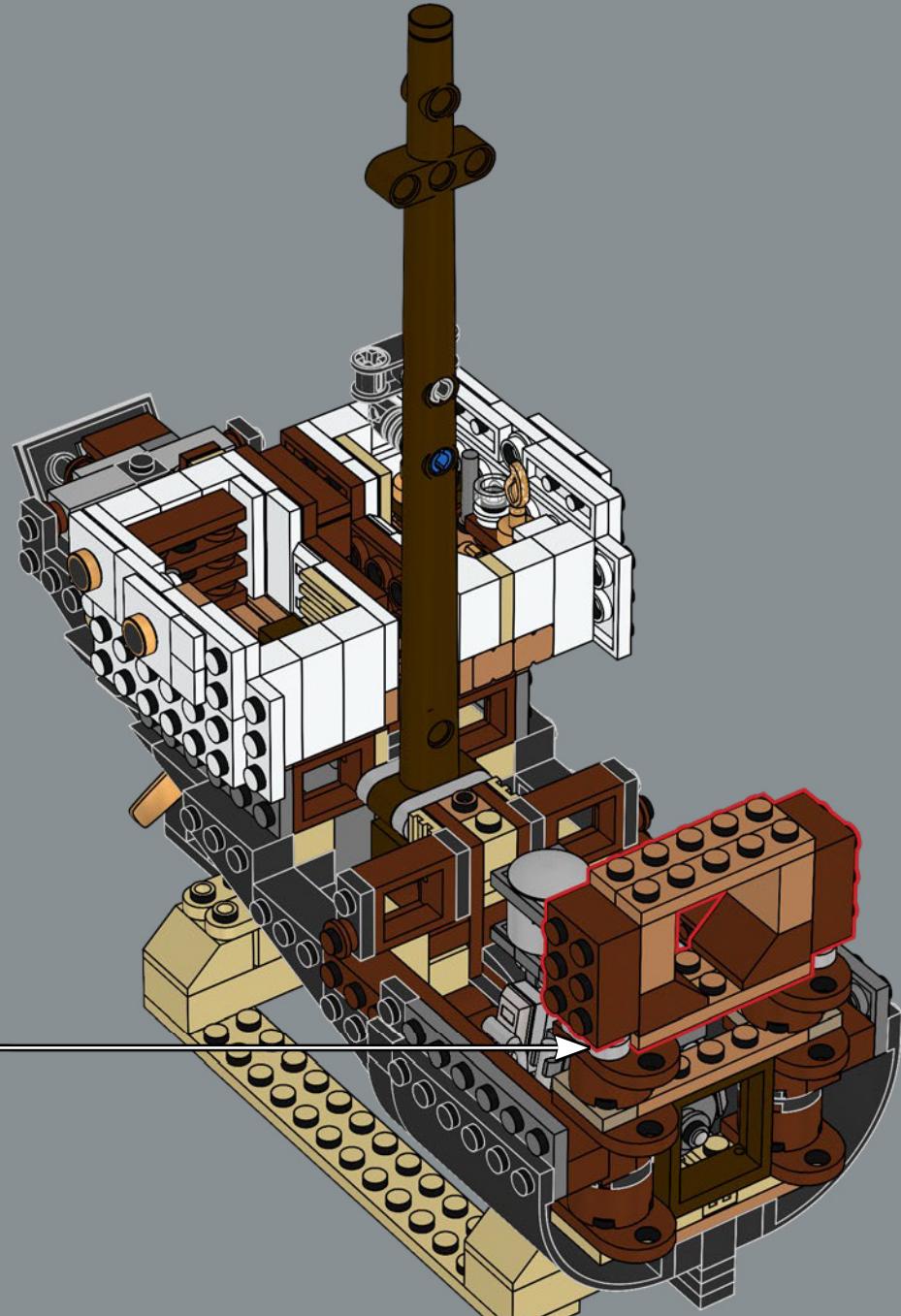
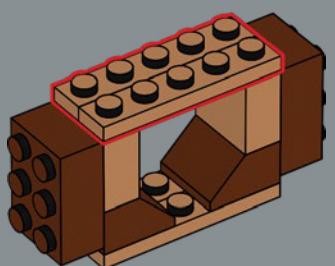


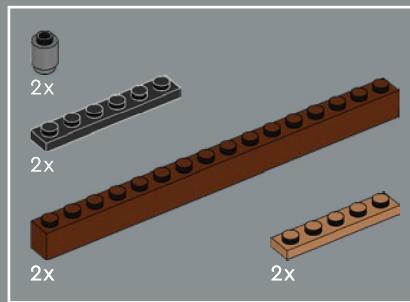
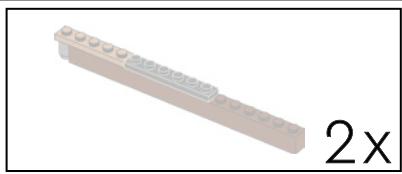
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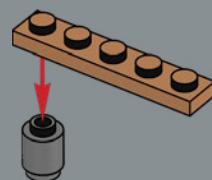
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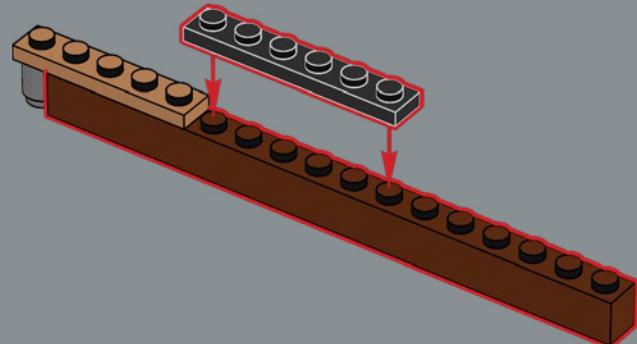


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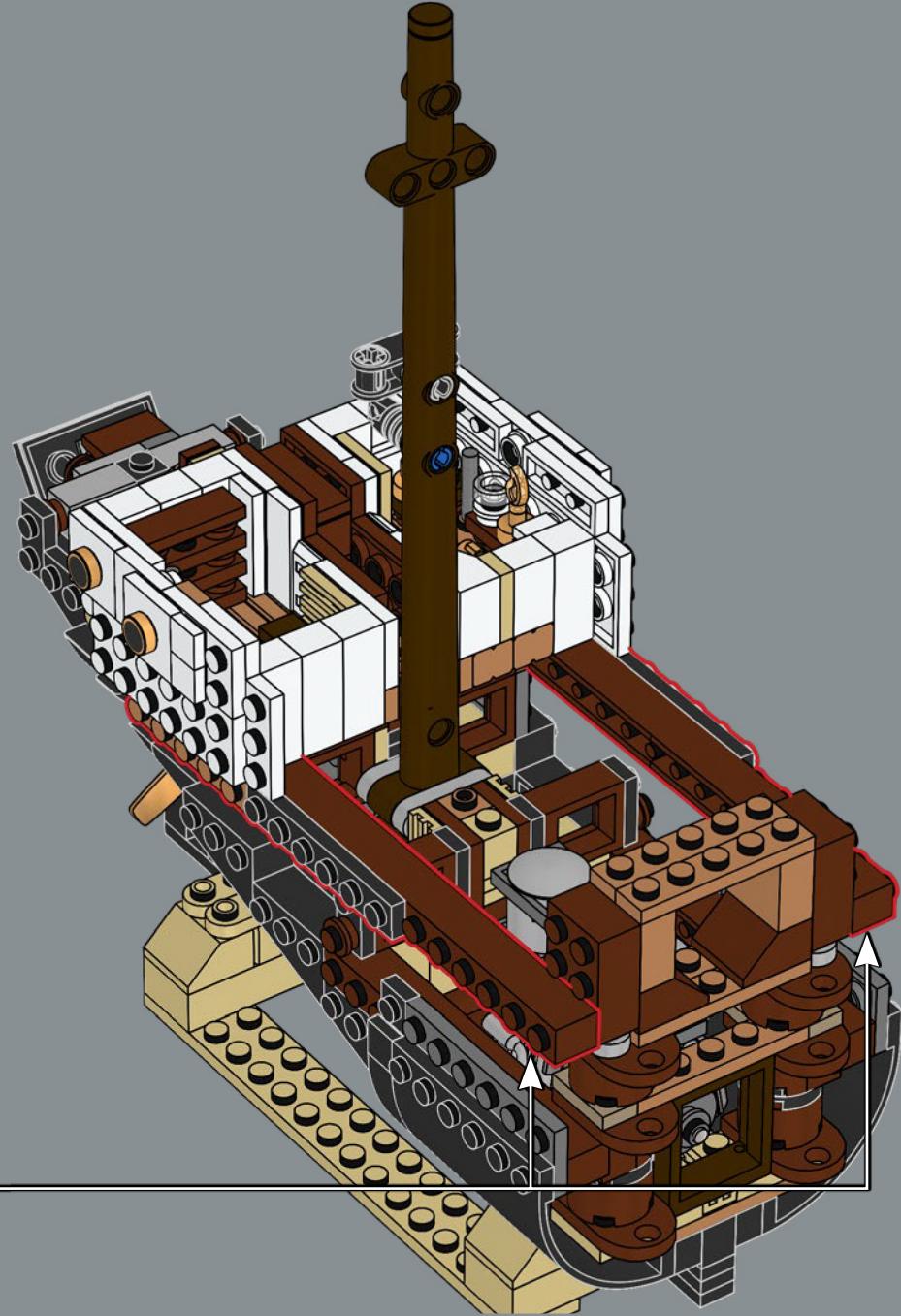
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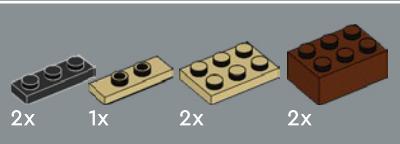


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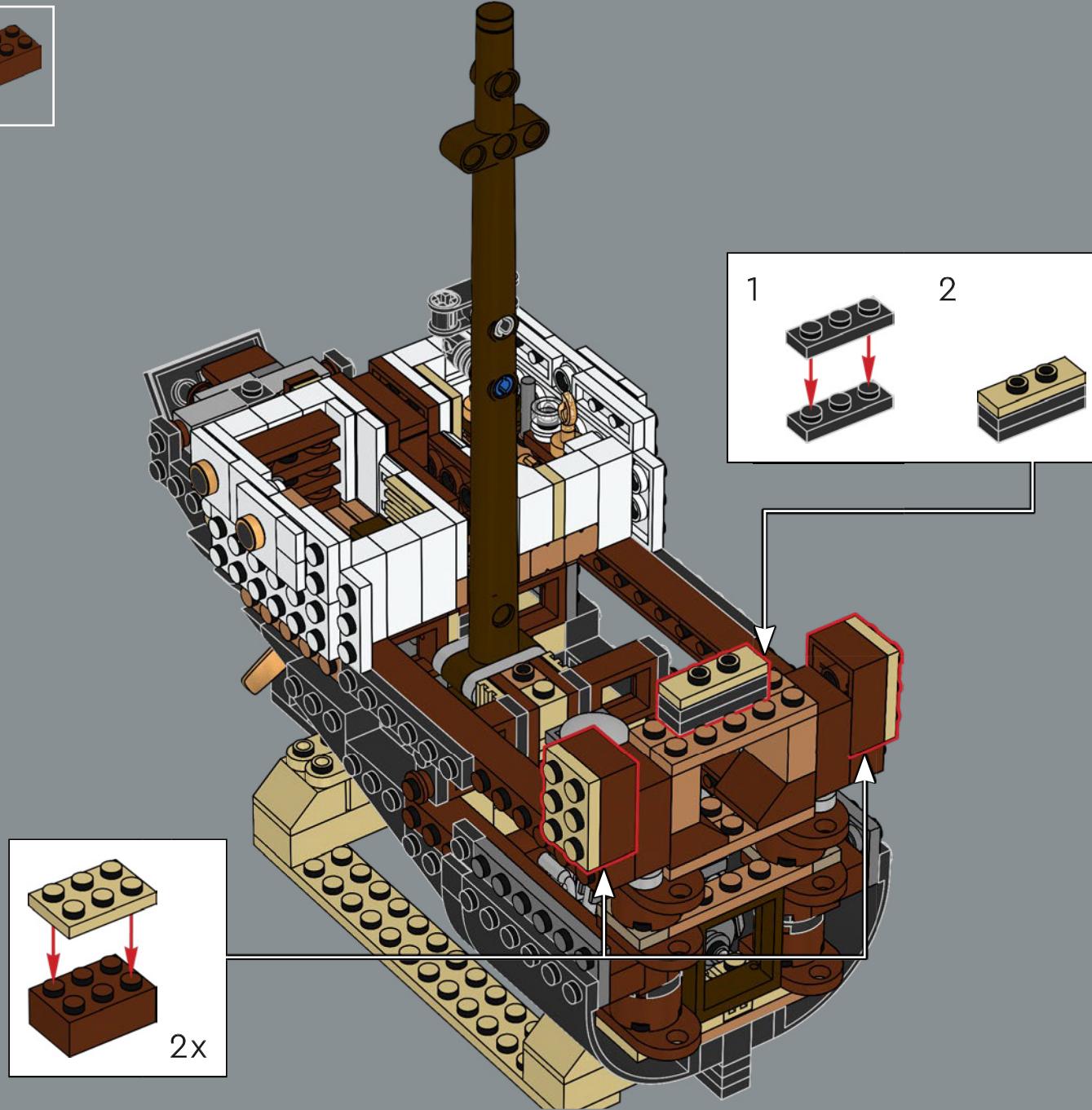


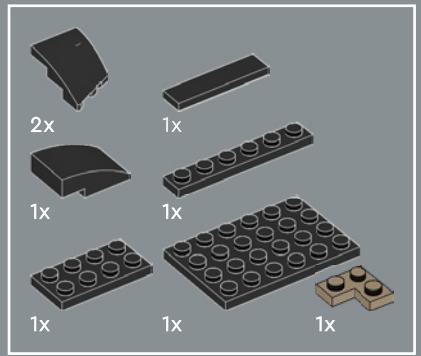
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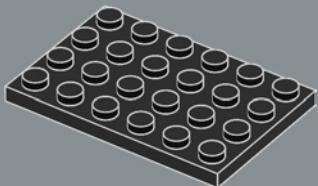
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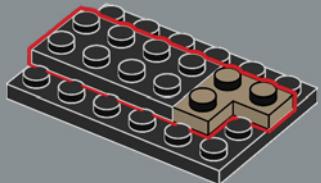


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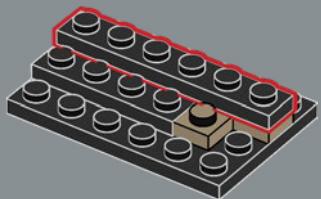
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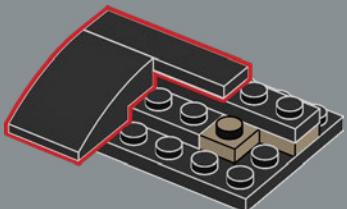
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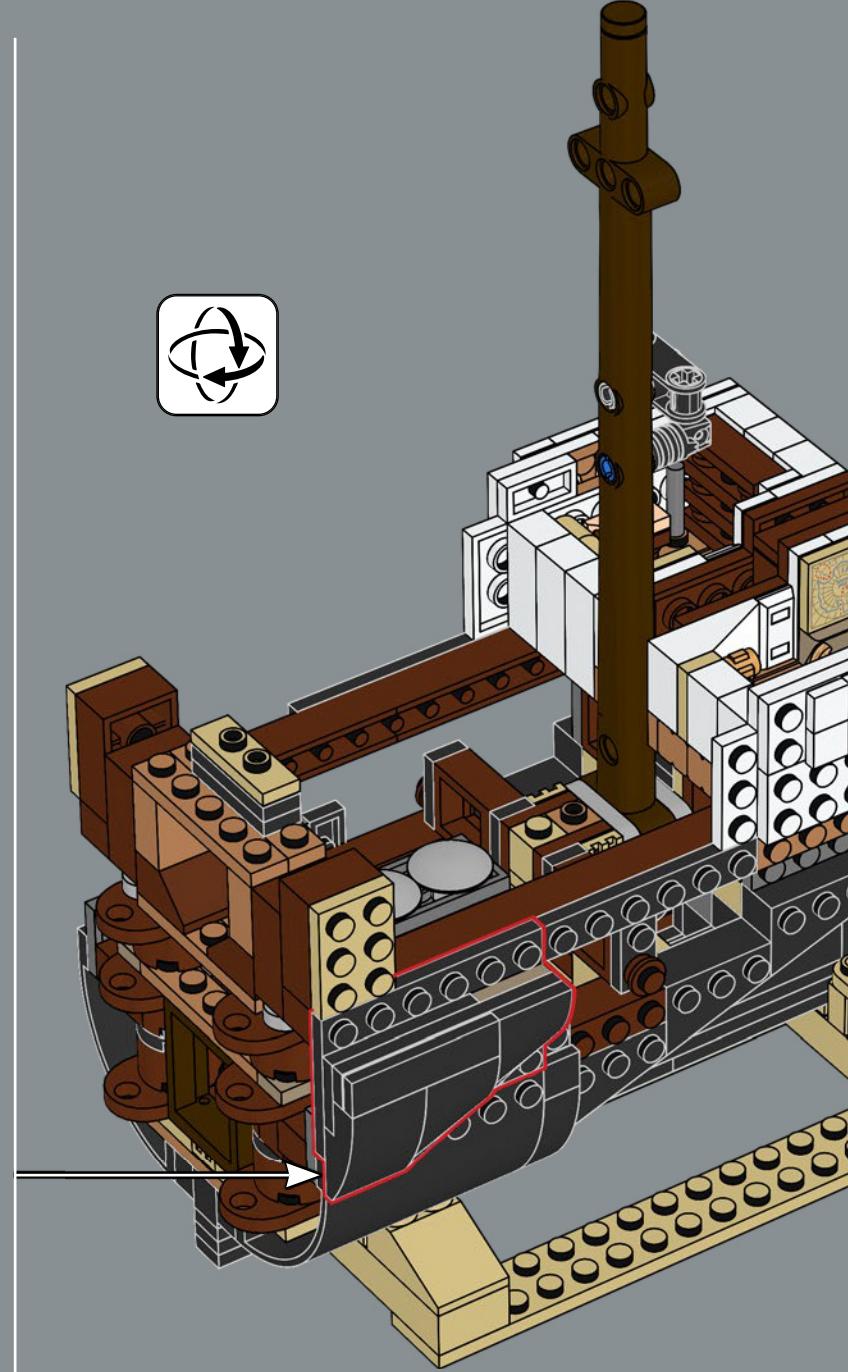
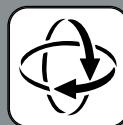
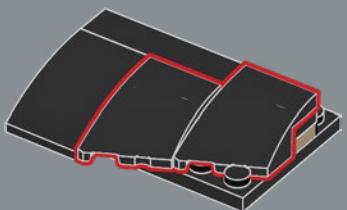
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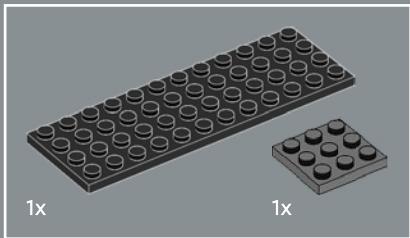
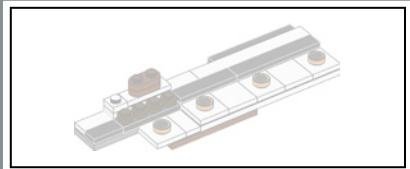


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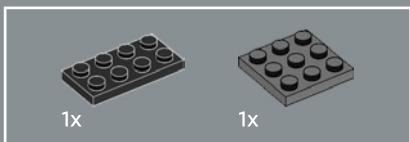
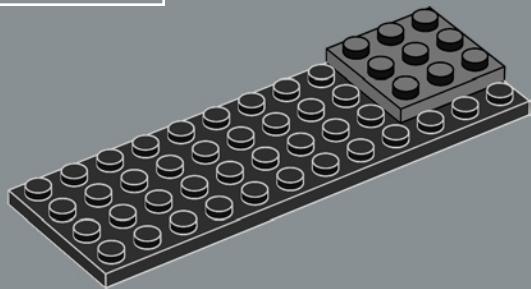


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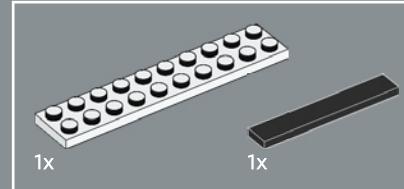
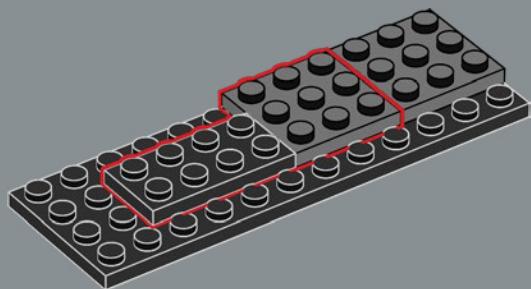




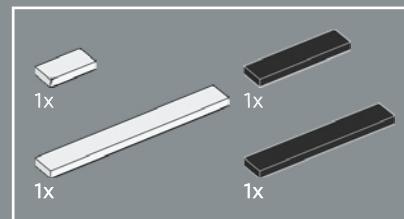
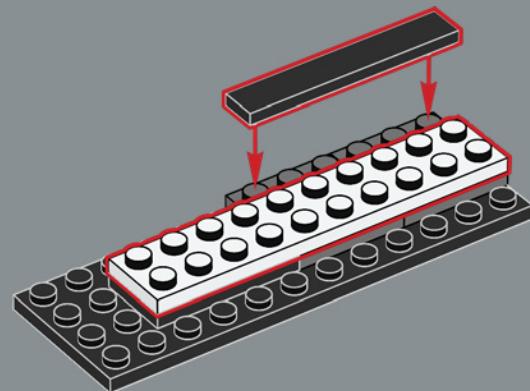
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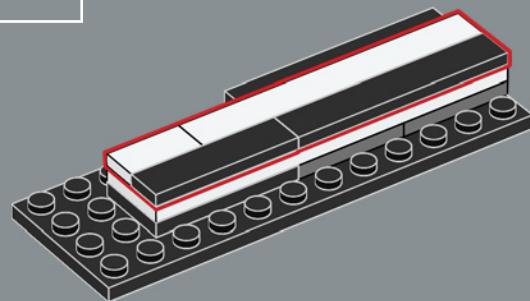
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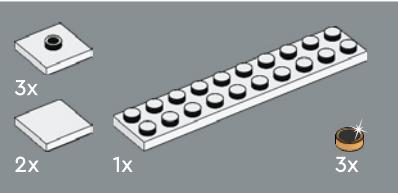


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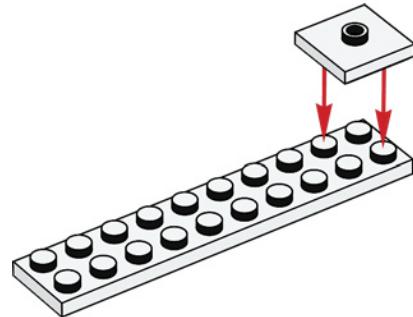
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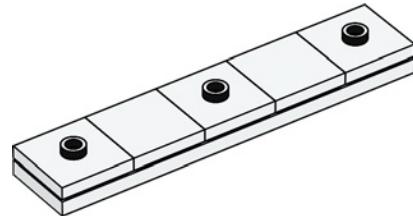


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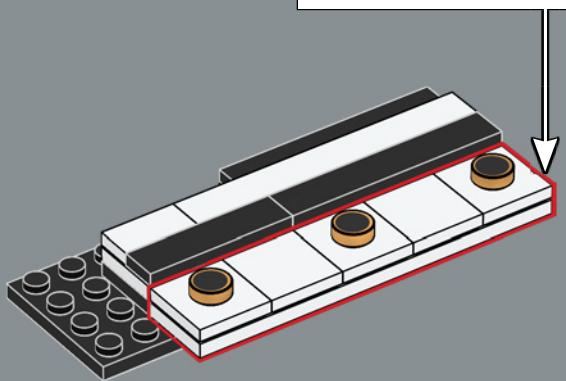
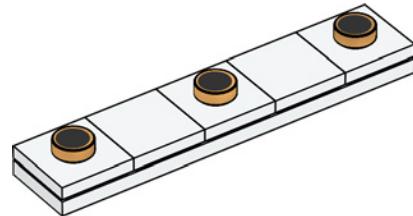
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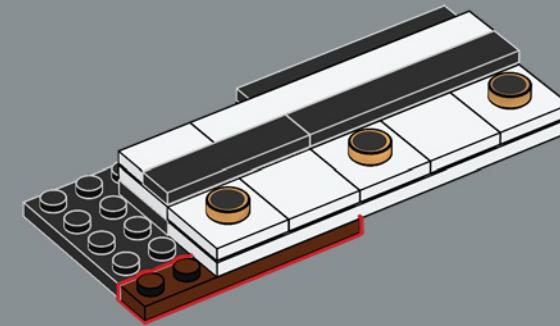
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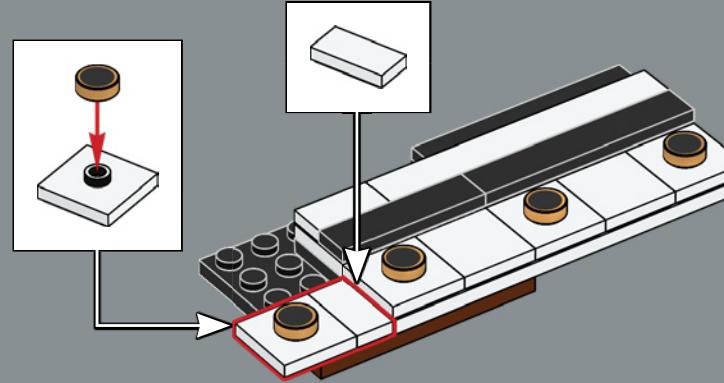
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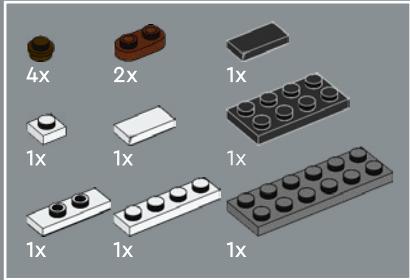


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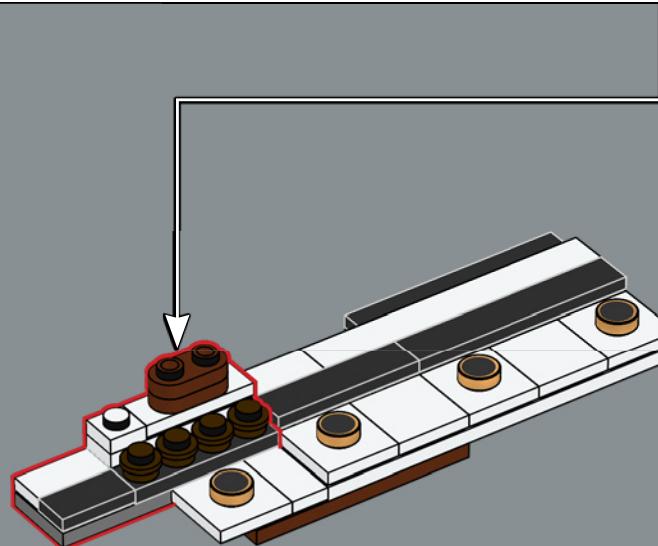
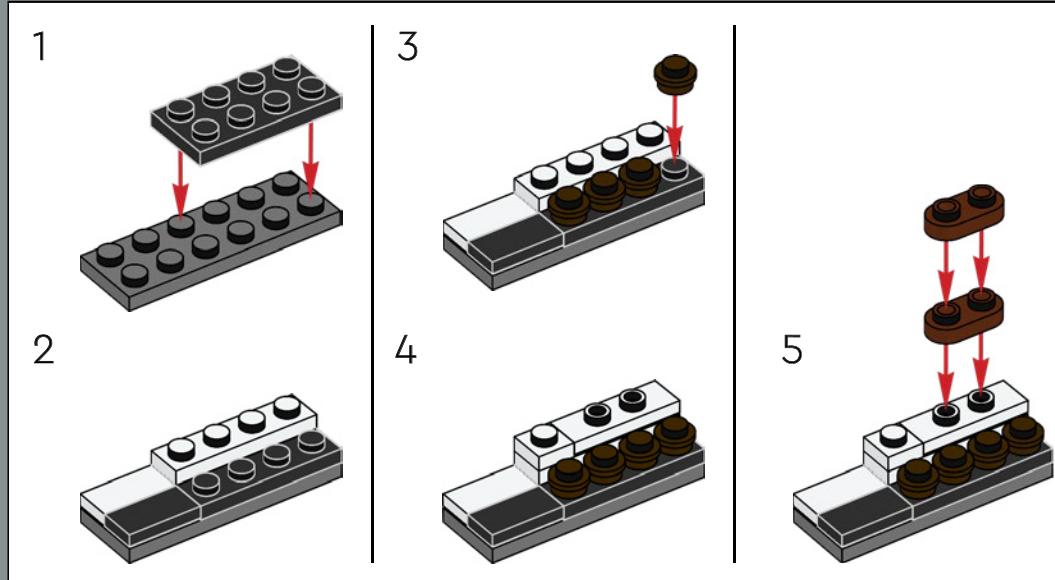


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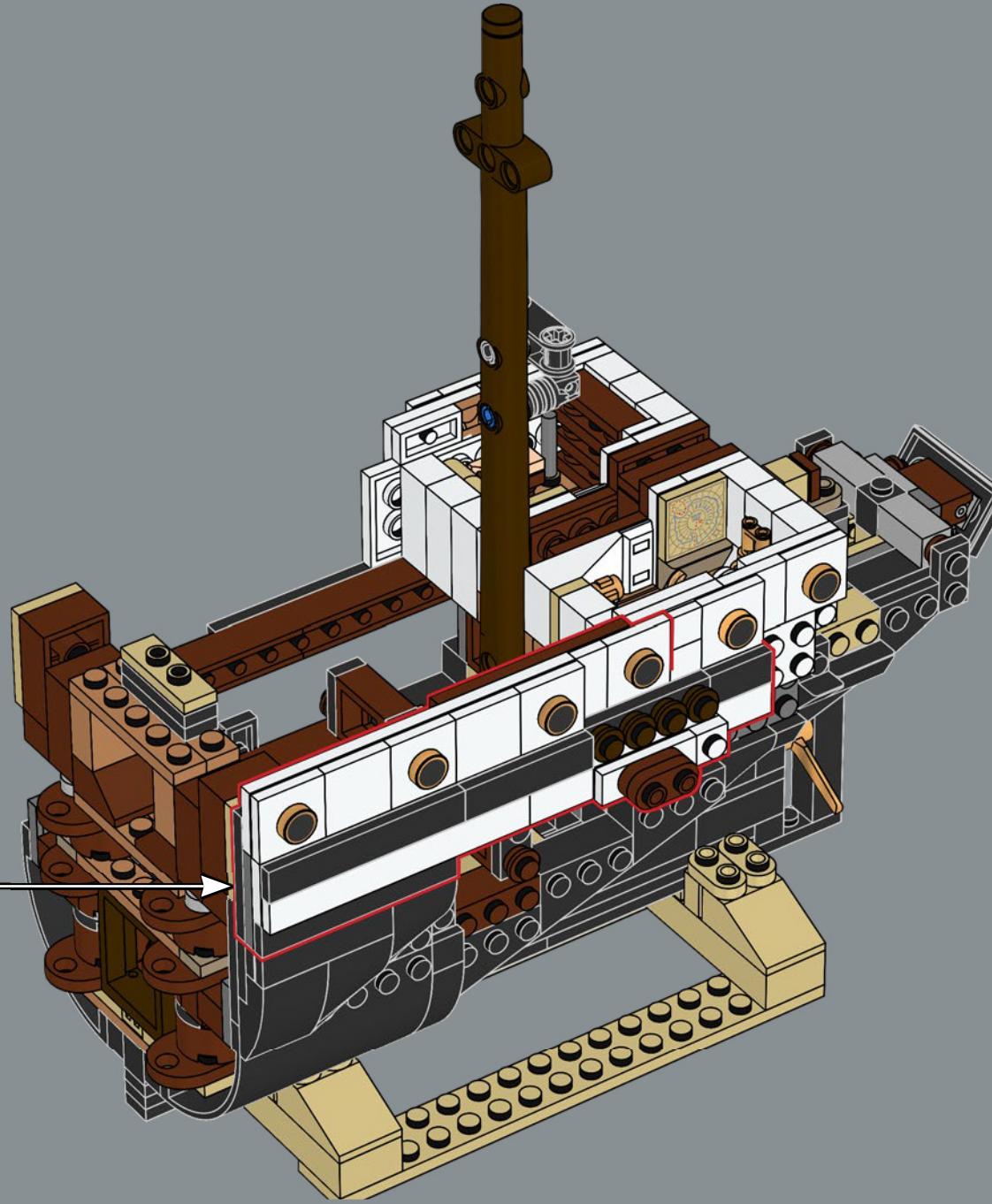


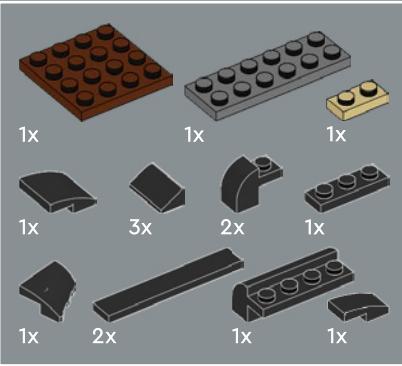


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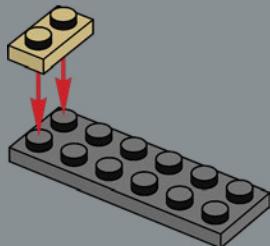
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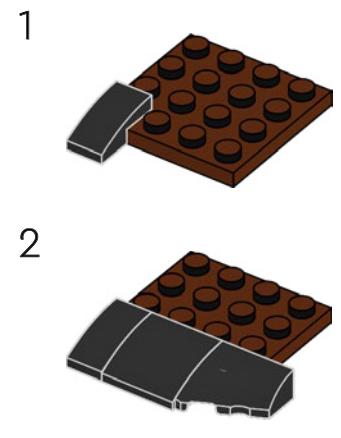
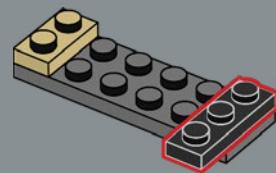


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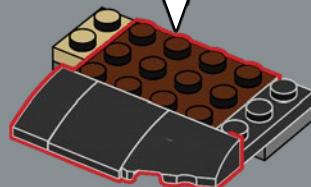
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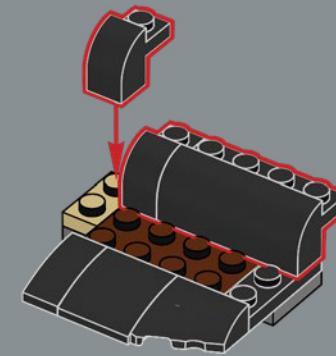
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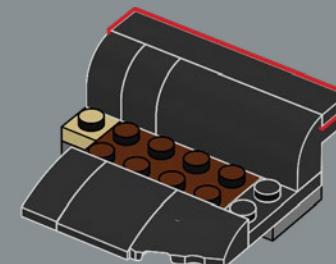
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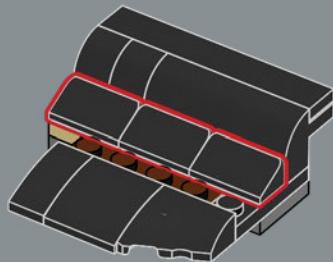
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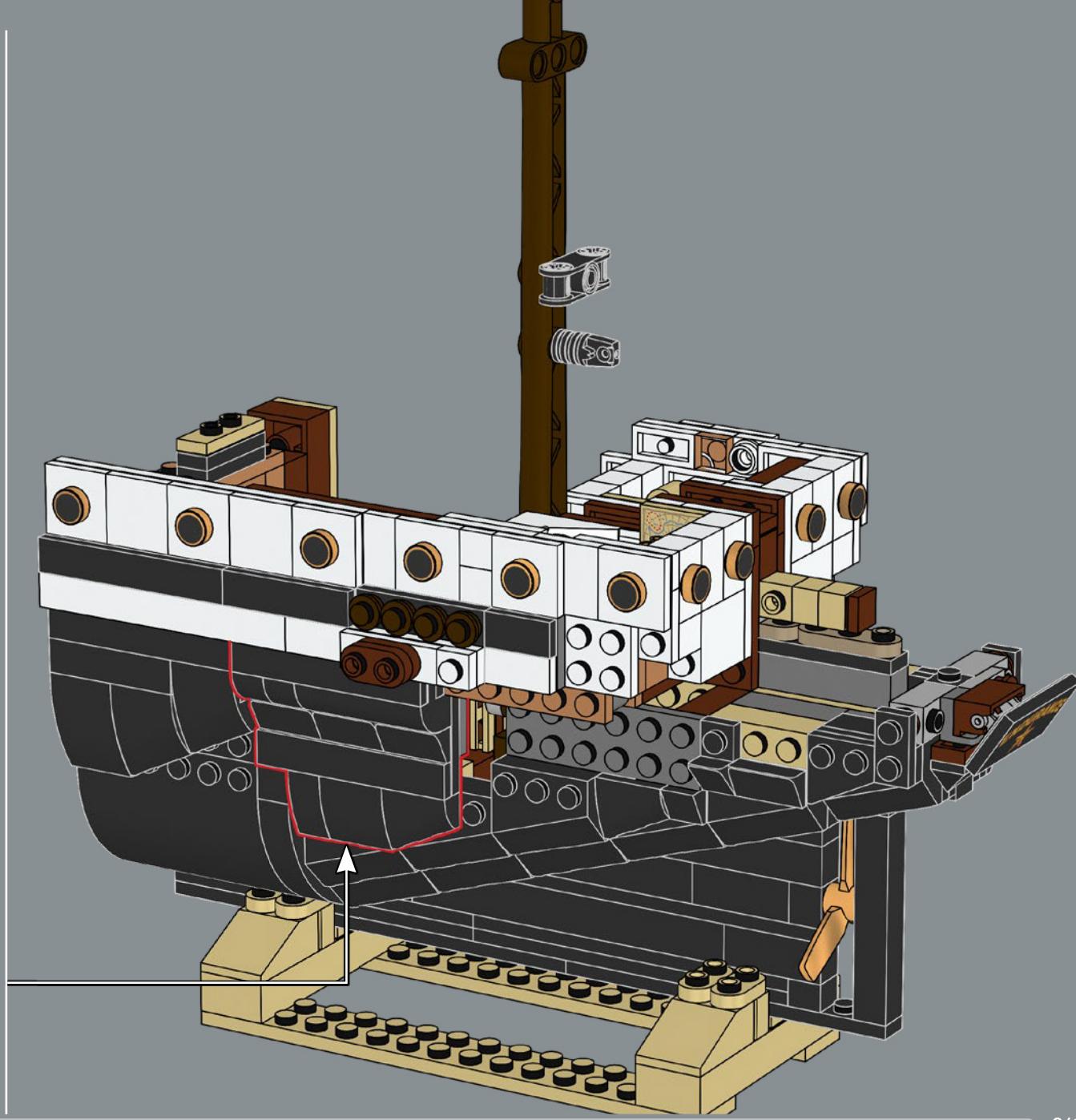
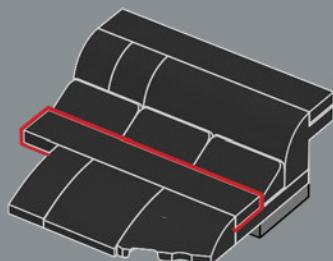
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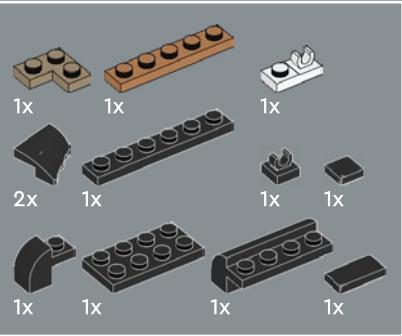


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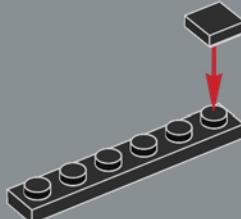
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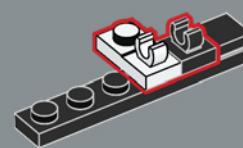


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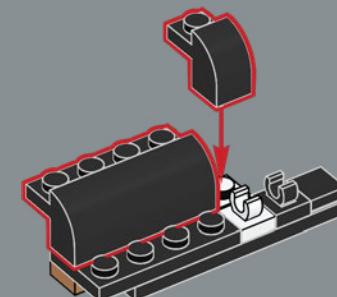
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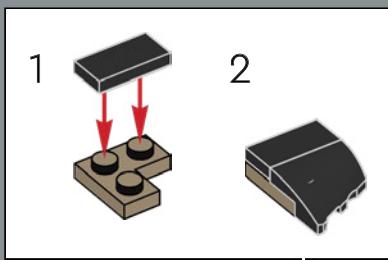


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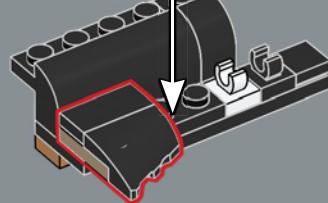


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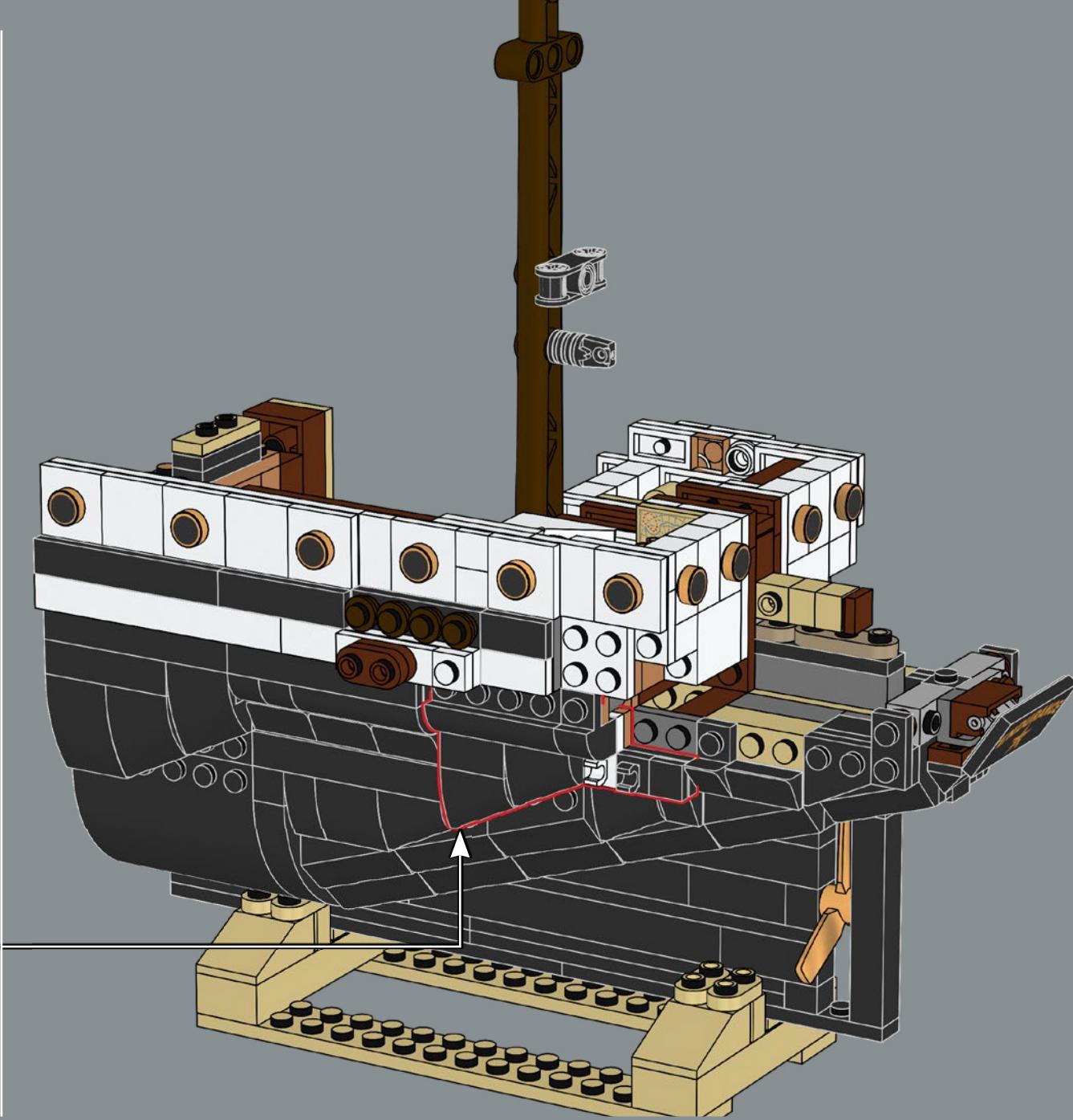
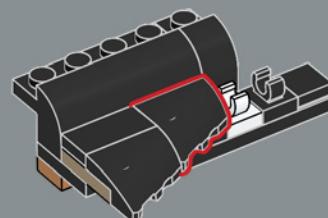


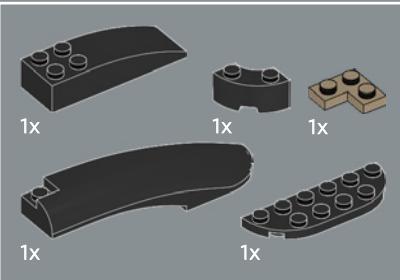


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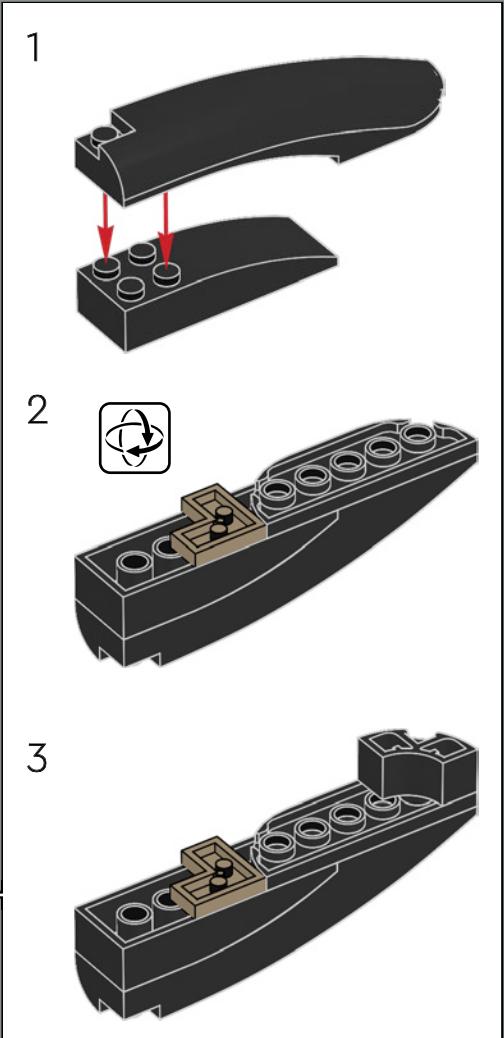
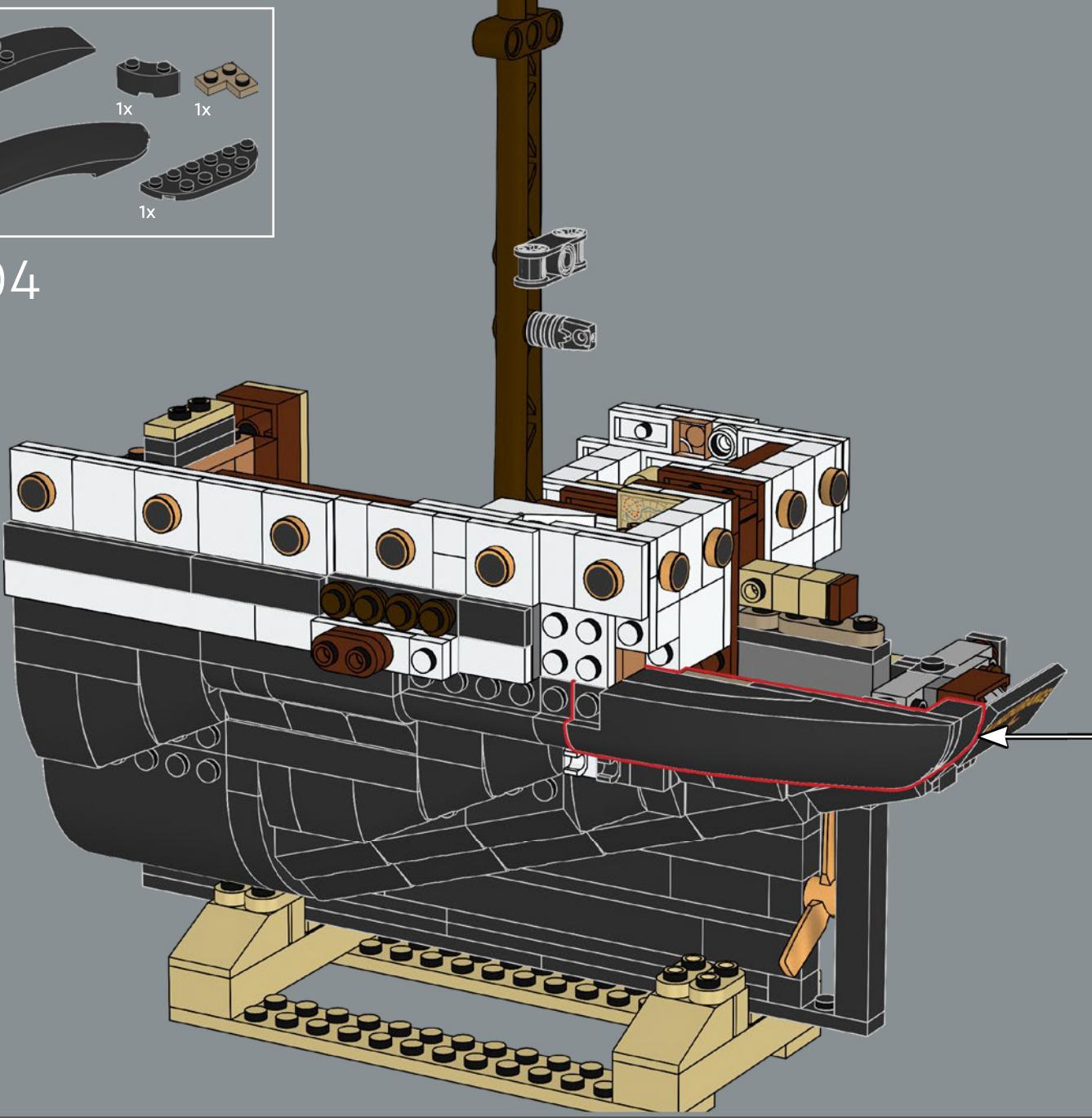


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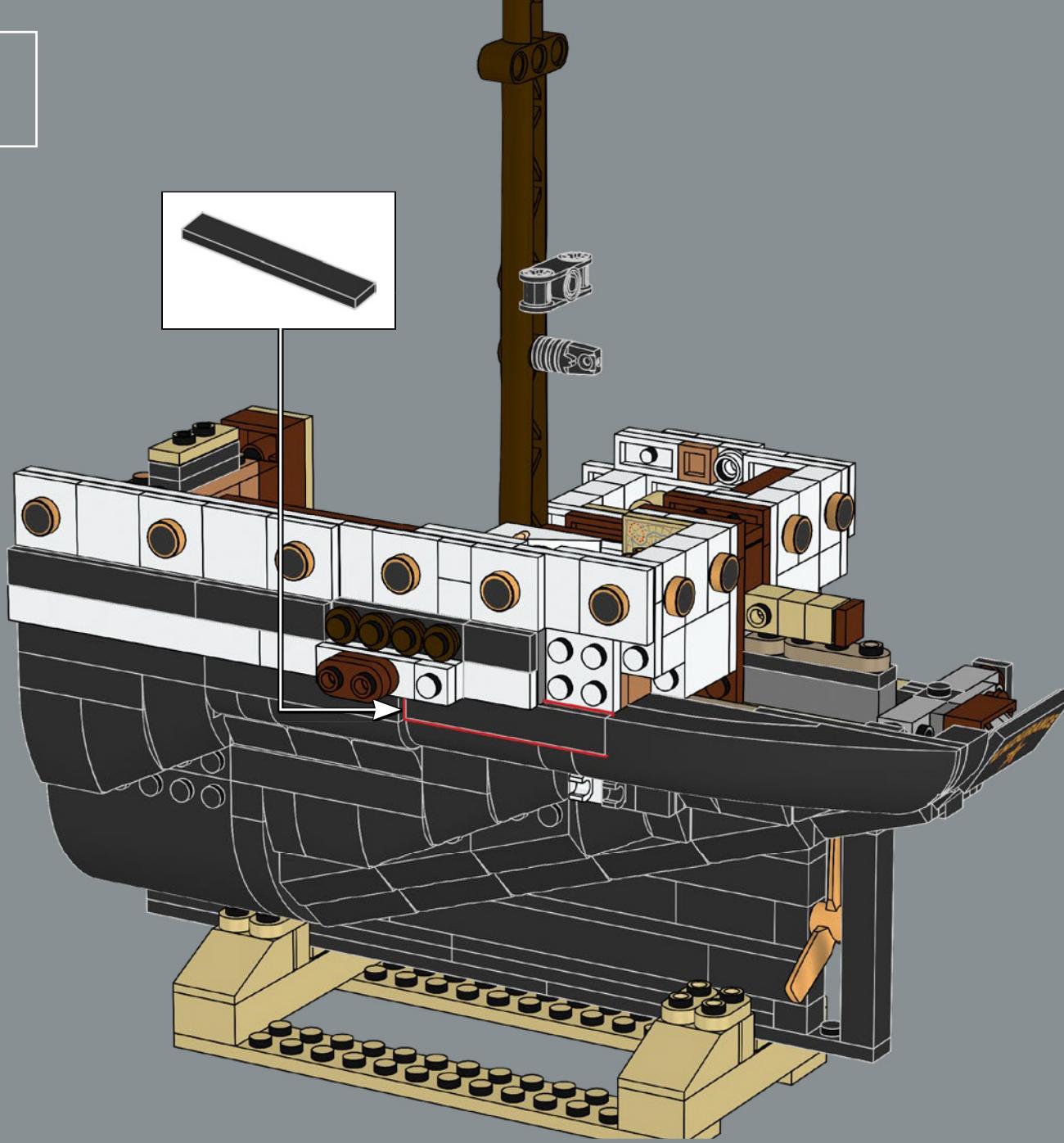
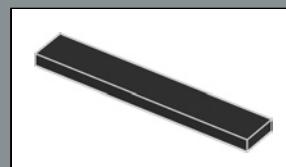
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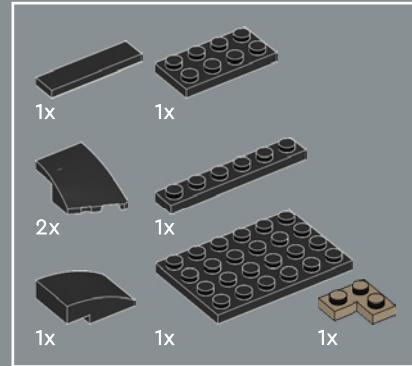
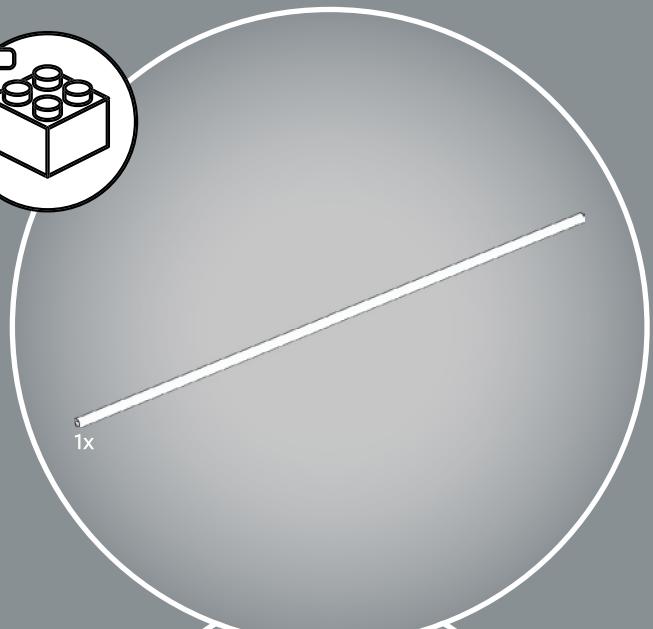
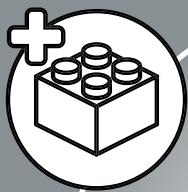




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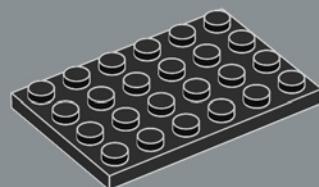




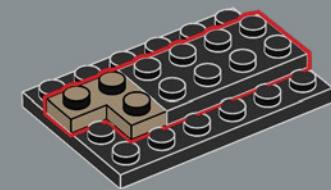
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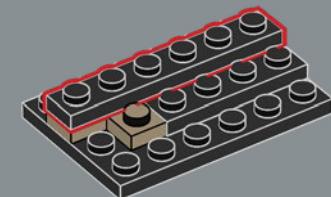
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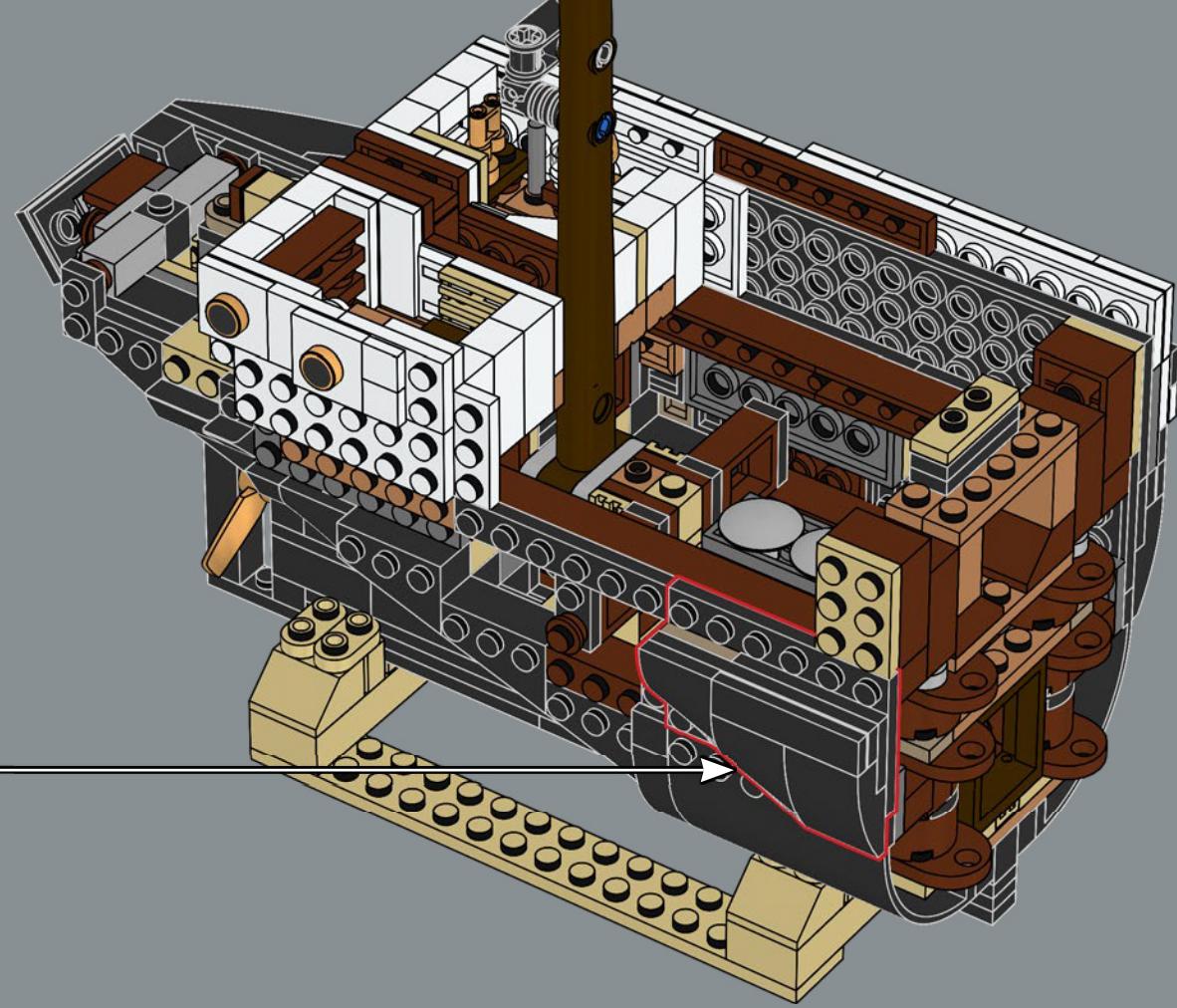
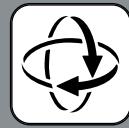
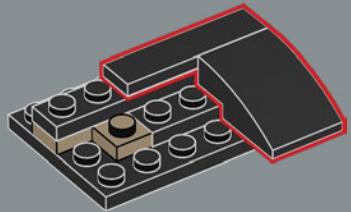
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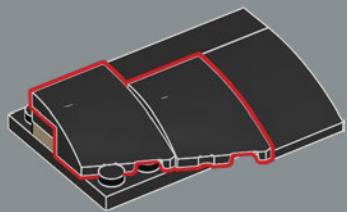
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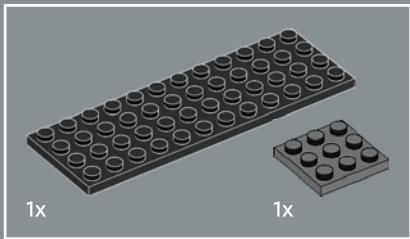
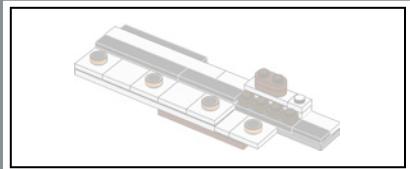


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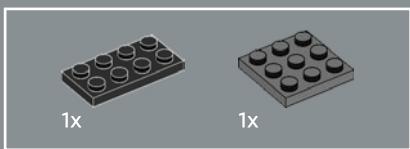
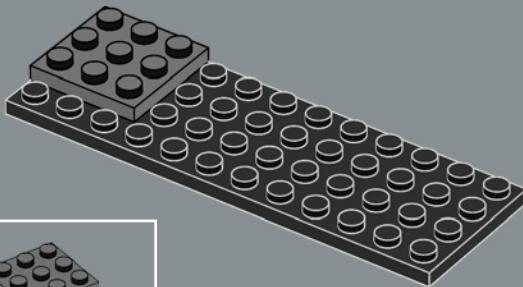


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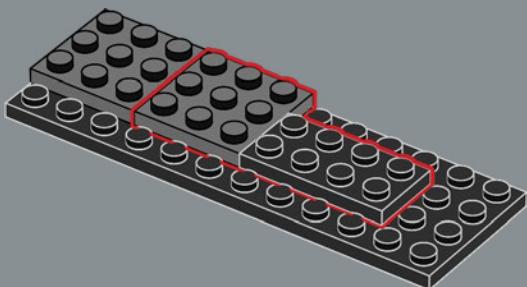




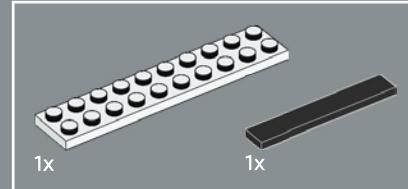
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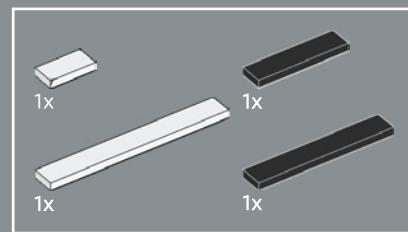
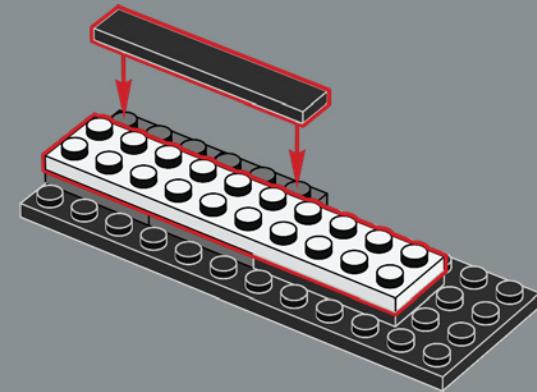
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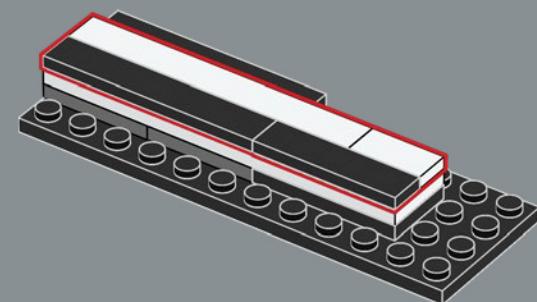
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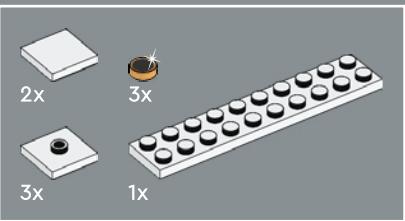


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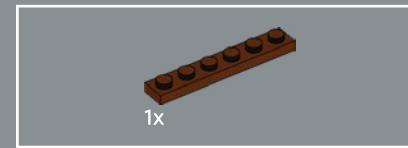
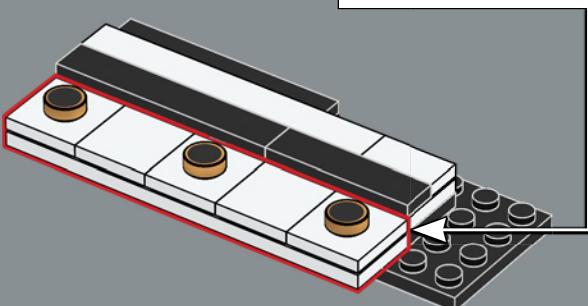
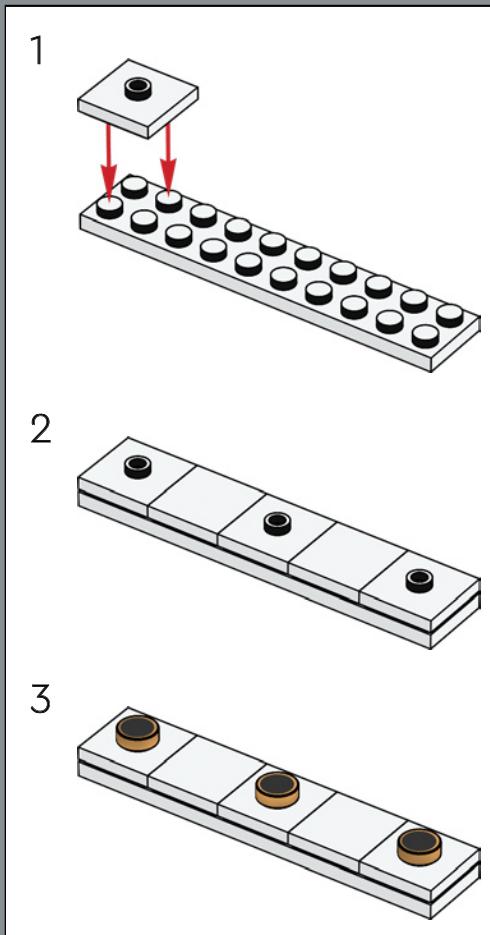


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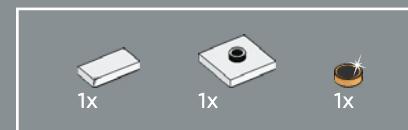
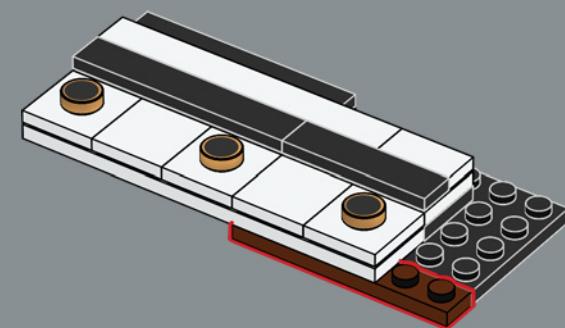




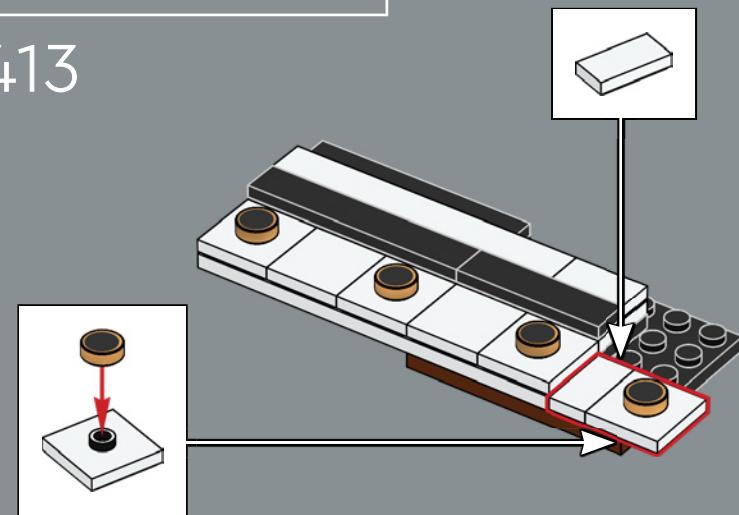
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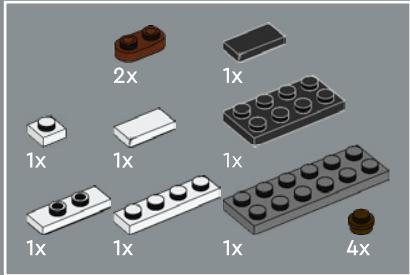


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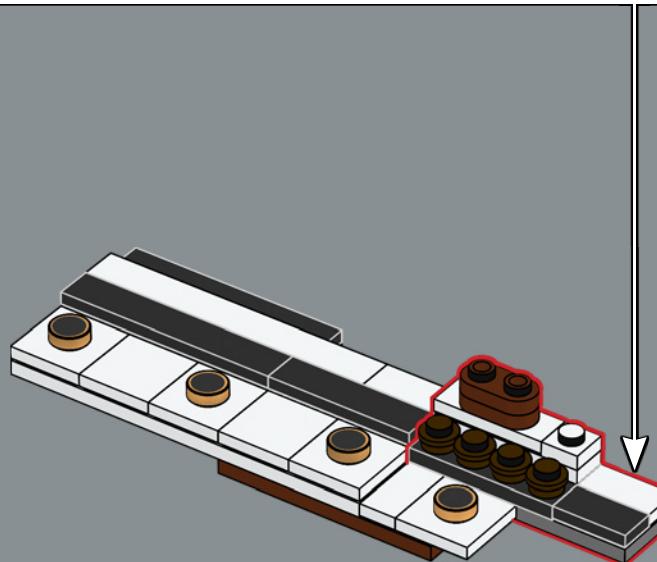
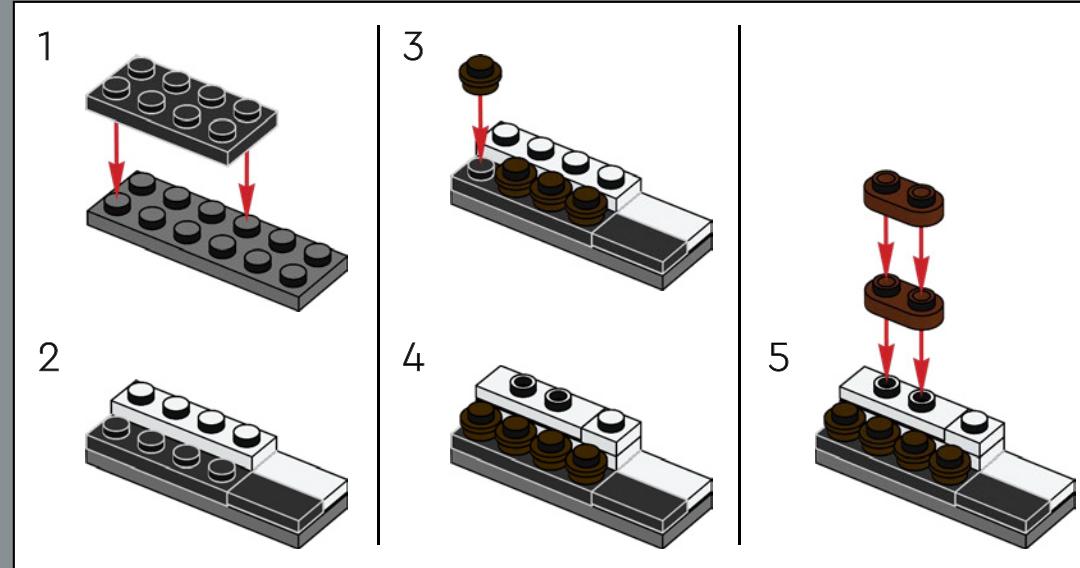


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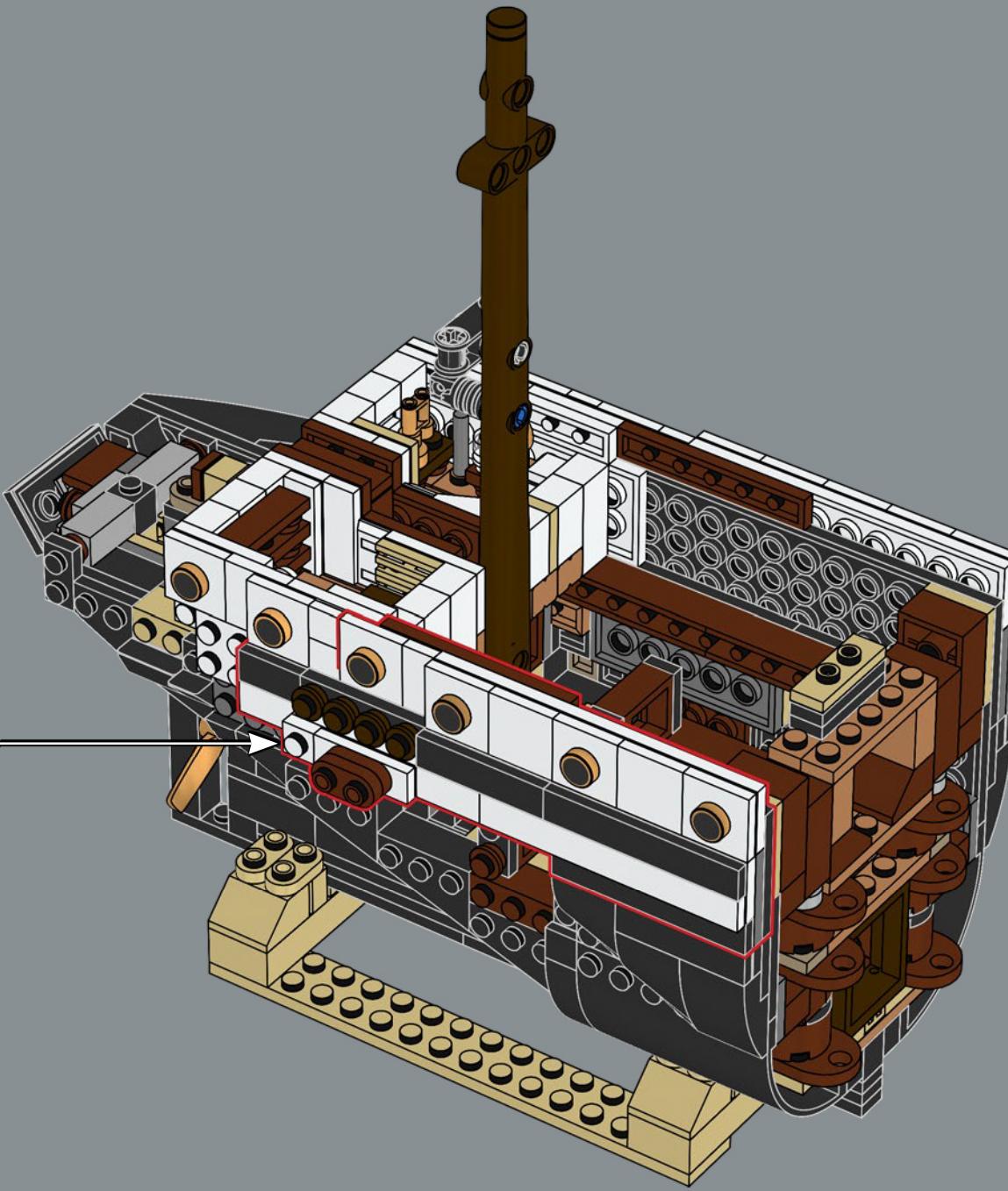


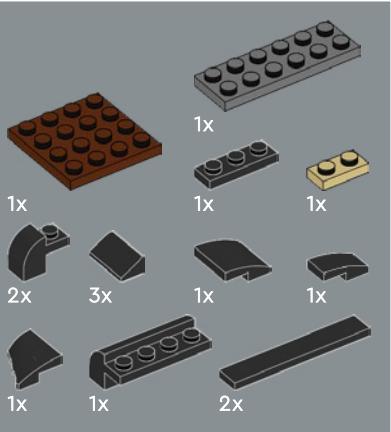


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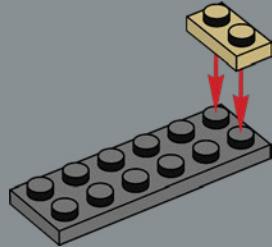
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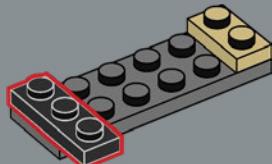


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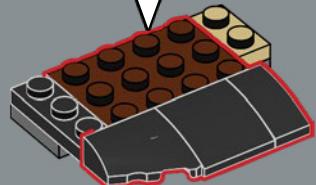
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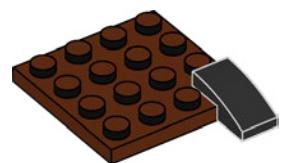
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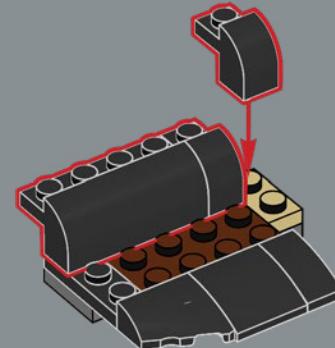
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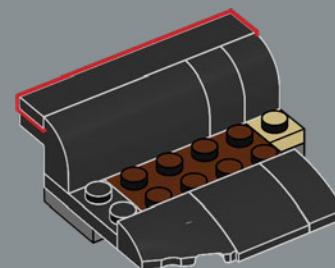
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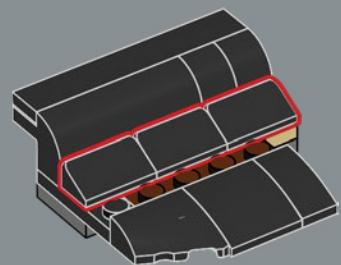
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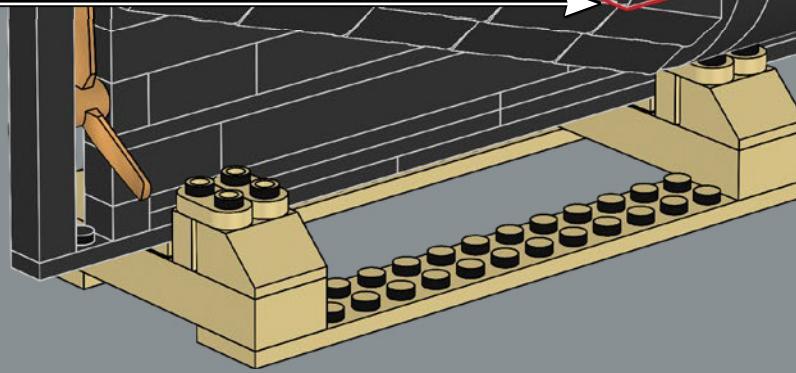
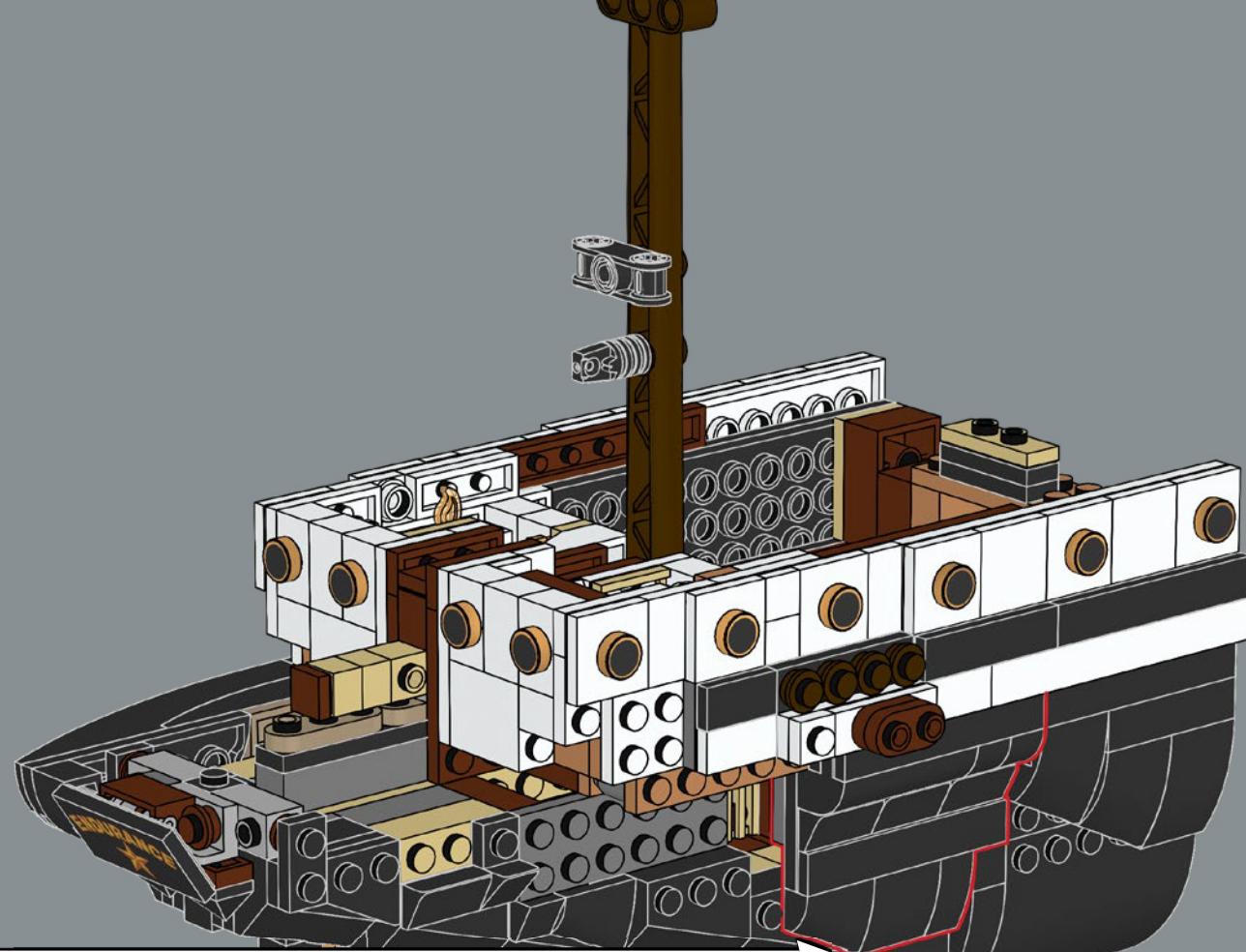
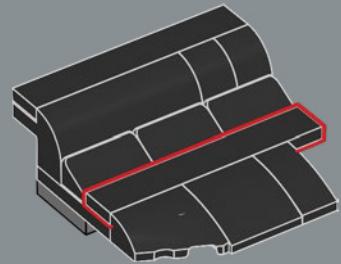
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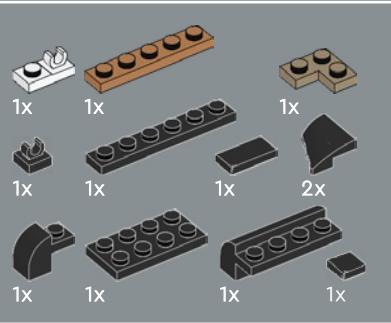


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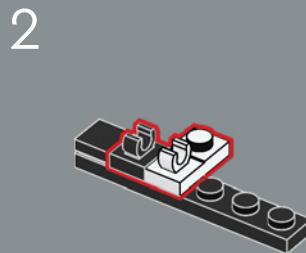
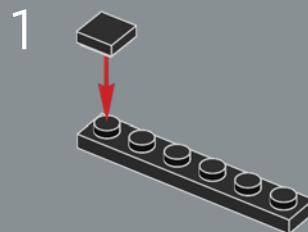


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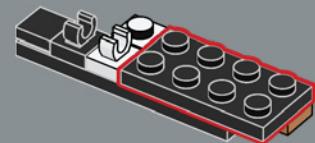
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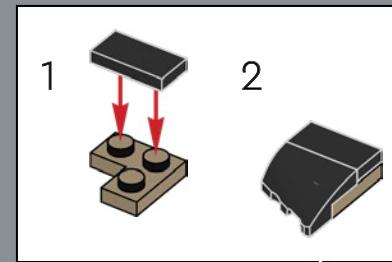
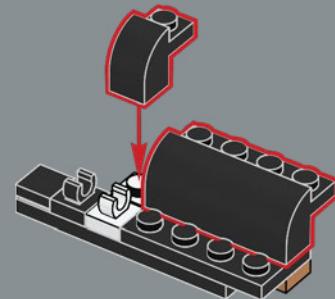
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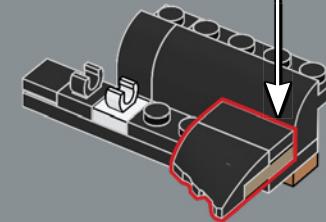
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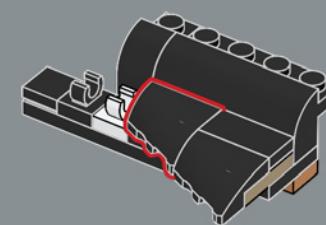
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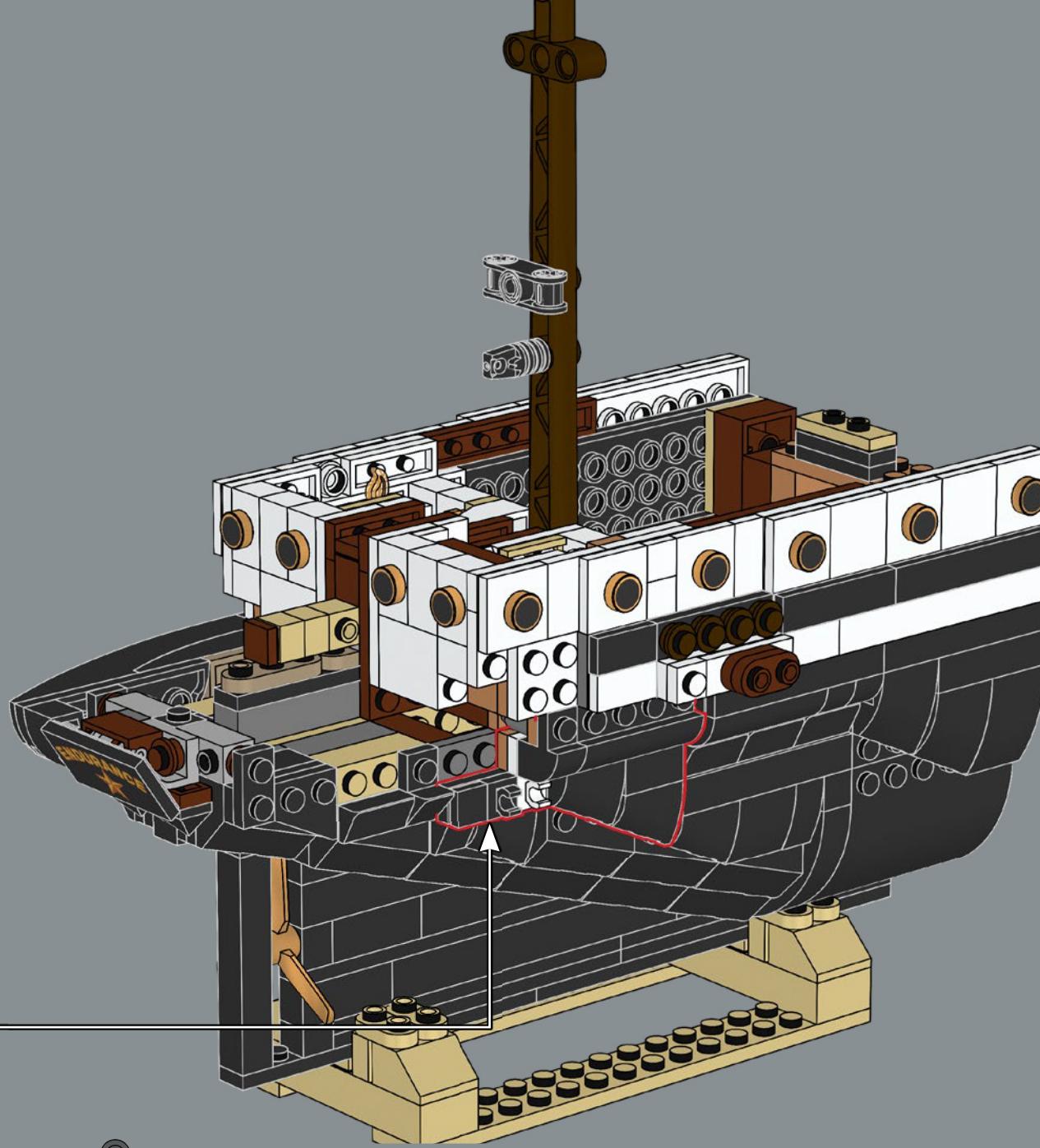


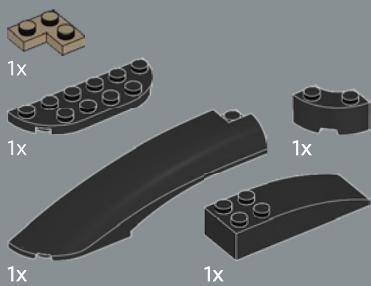
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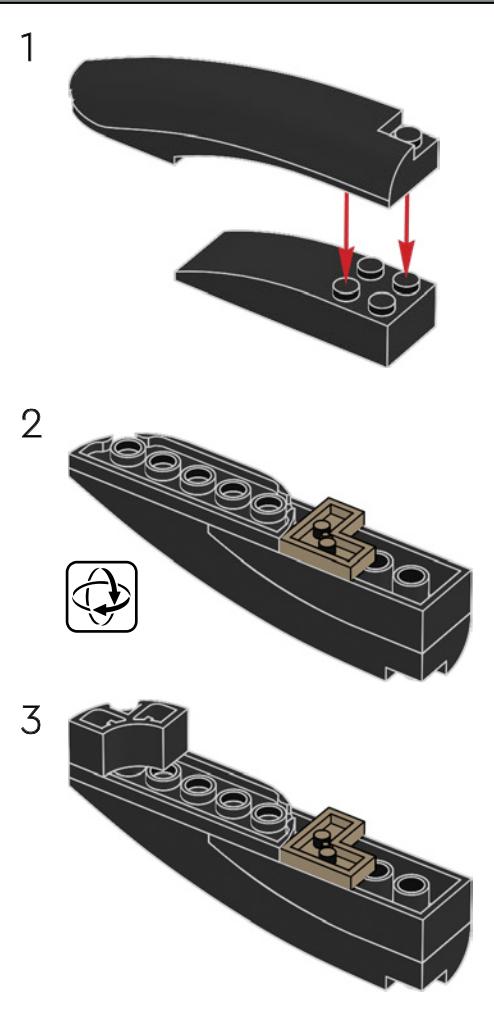
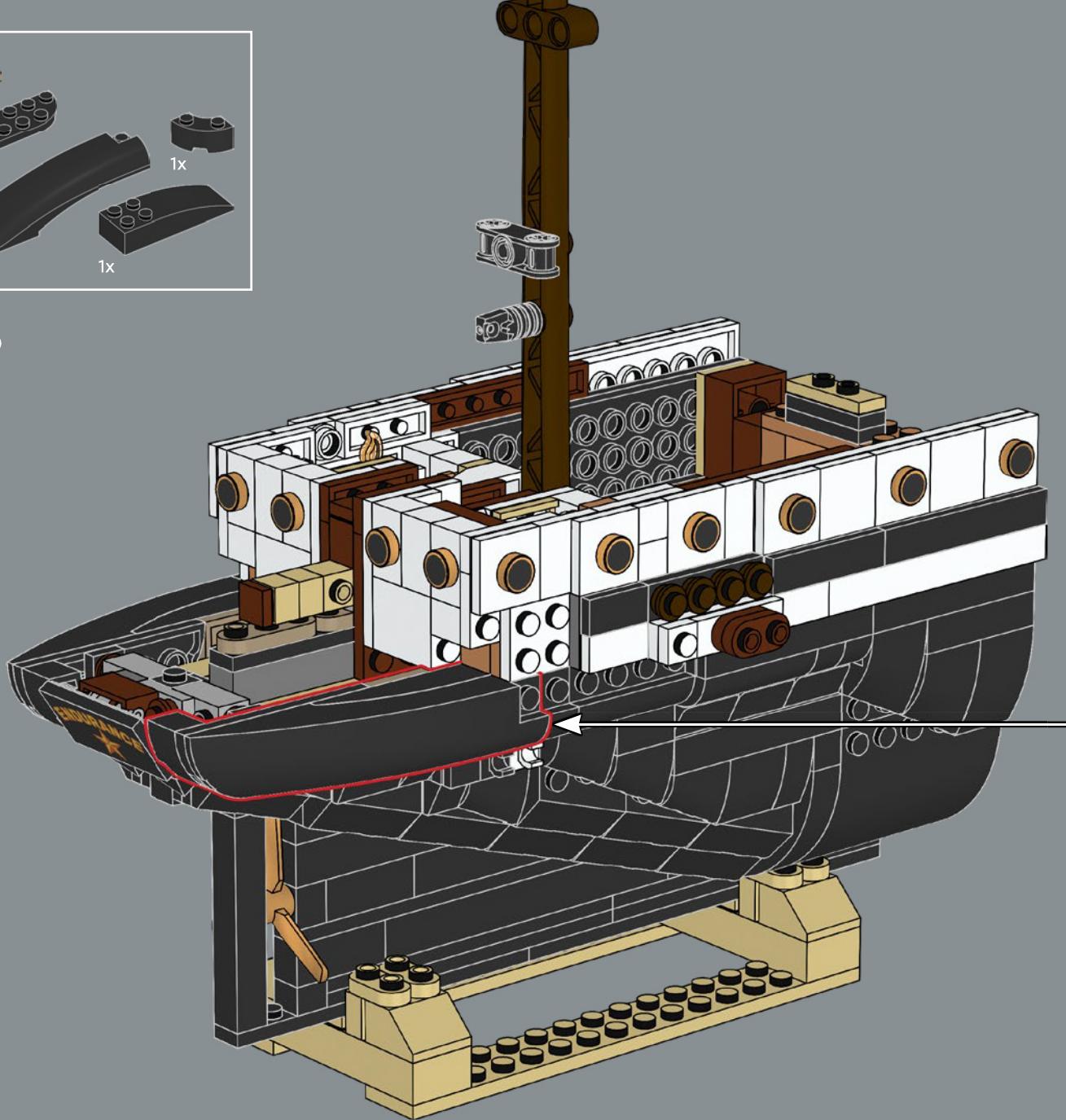
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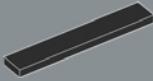






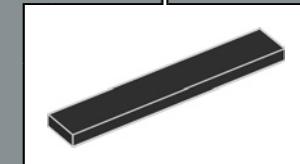
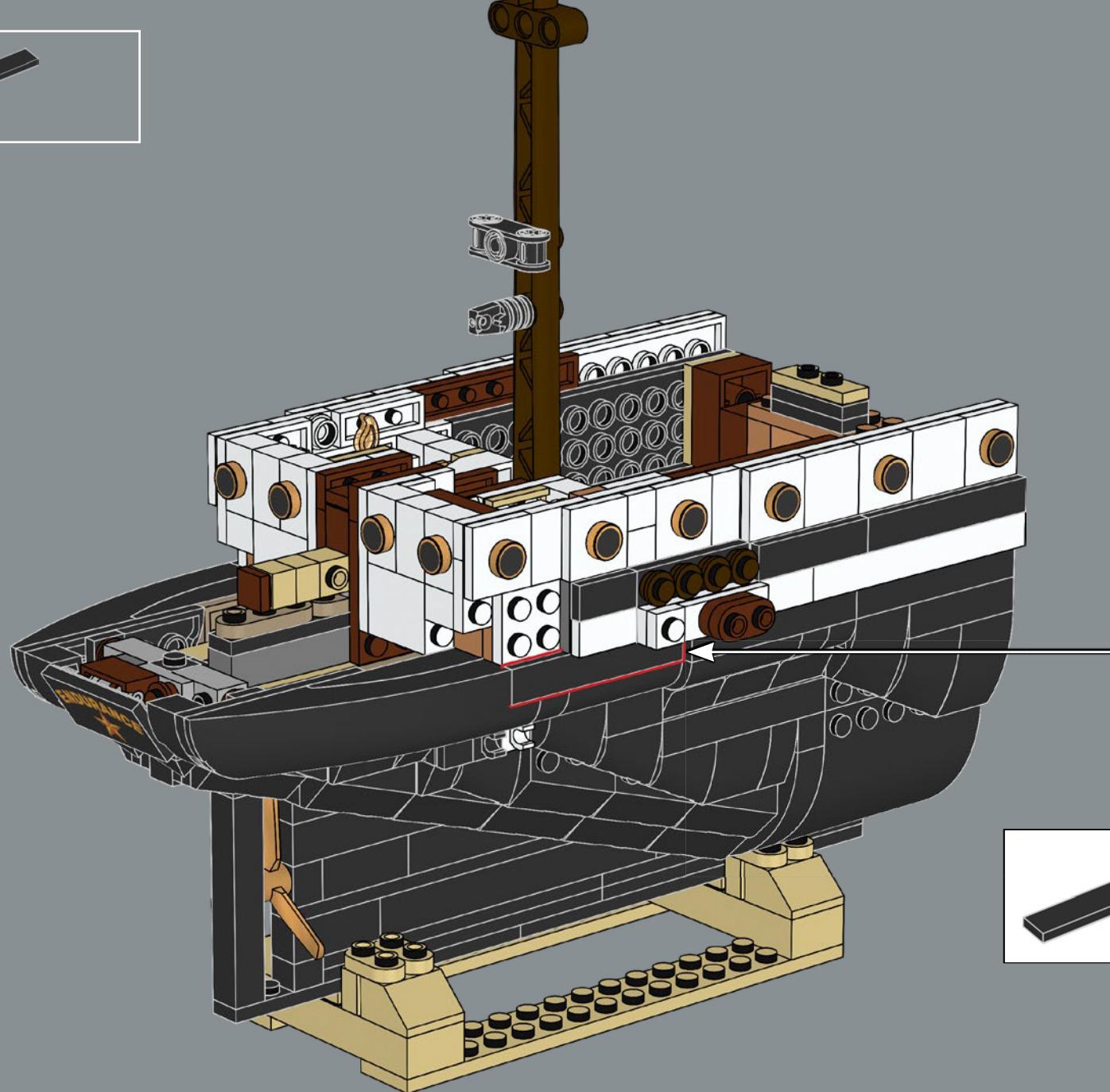
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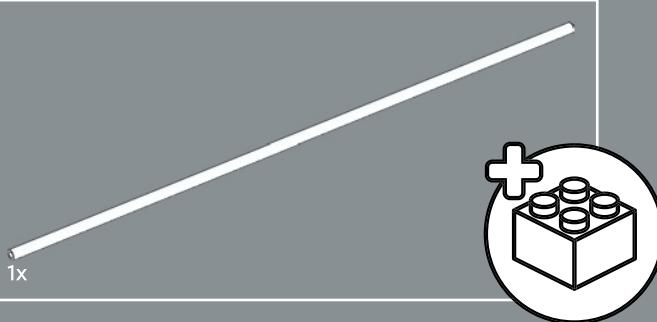




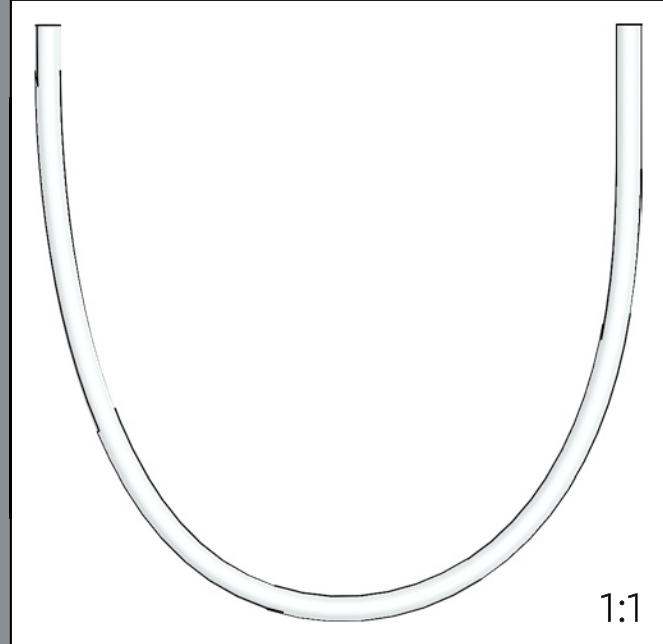
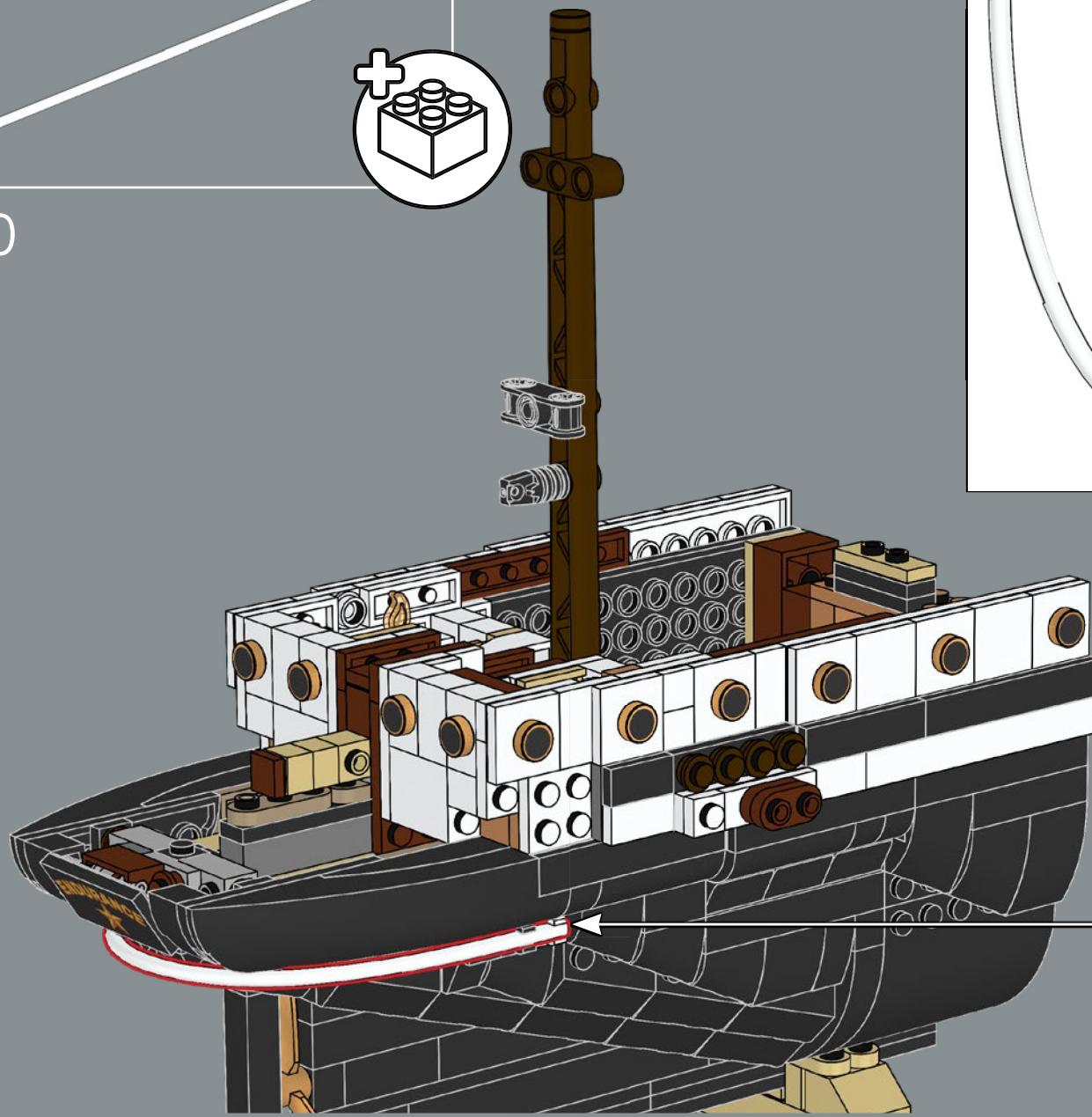
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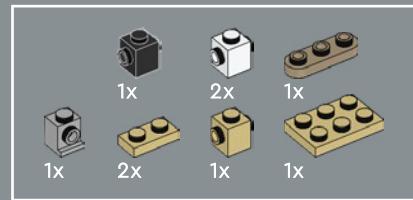
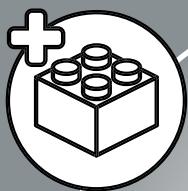
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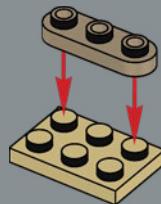


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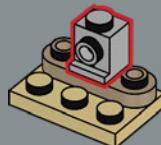
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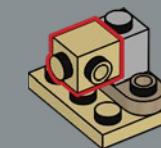
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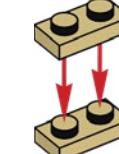
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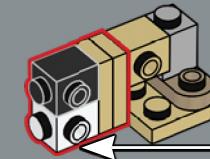
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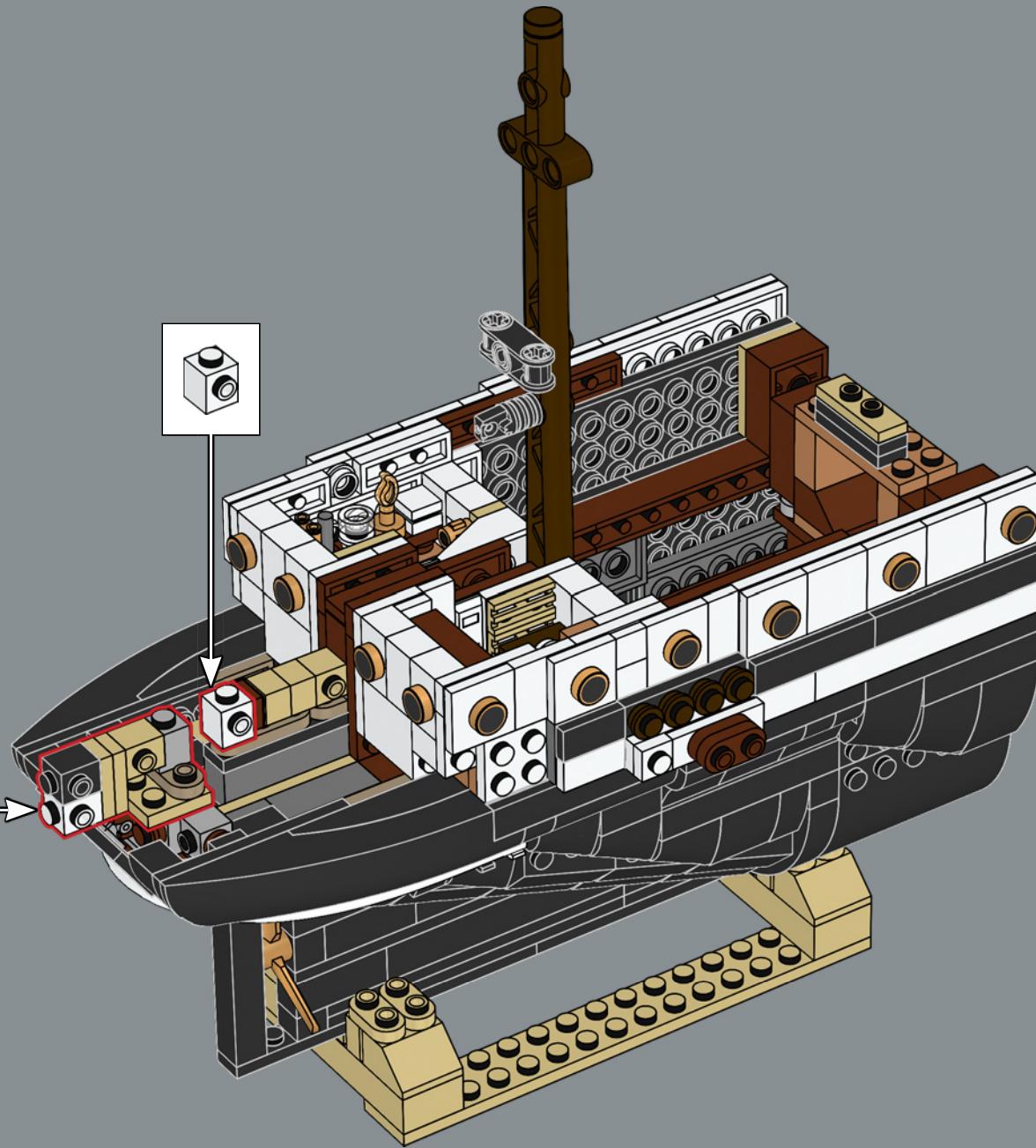


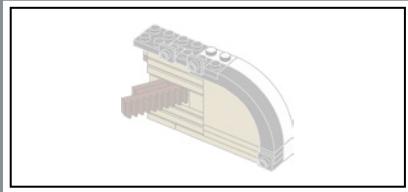
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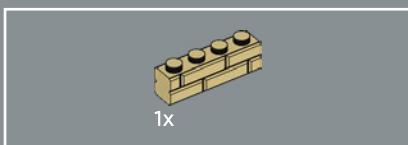
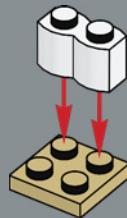
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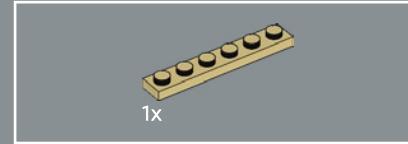
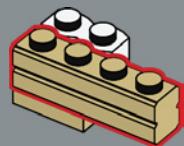




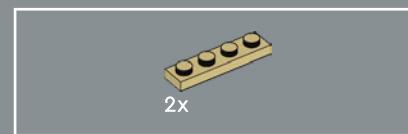
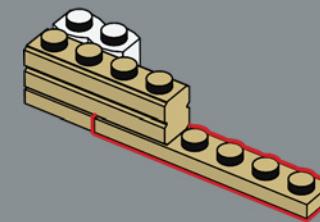
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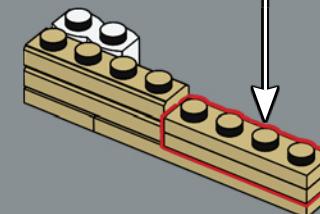
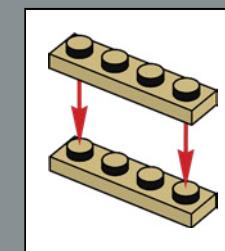
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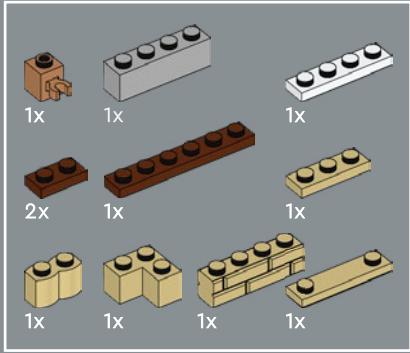


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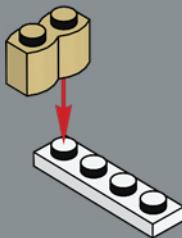


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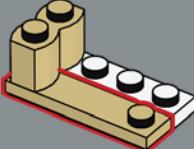




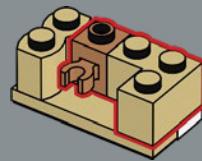
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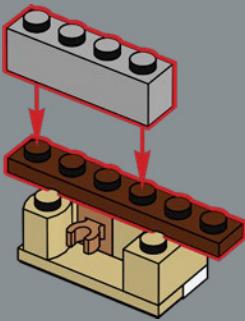
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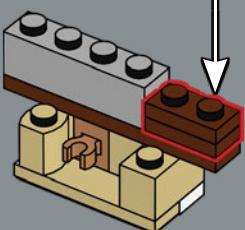
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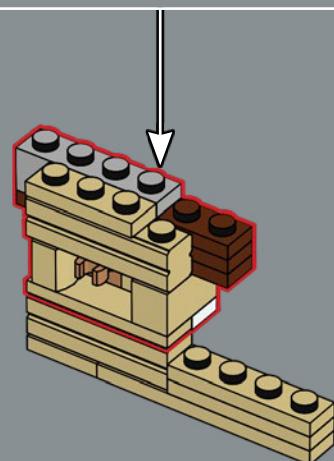
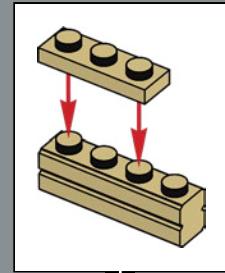
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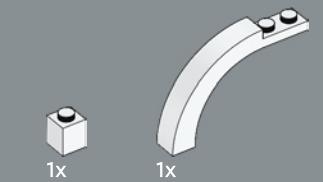
6





1x

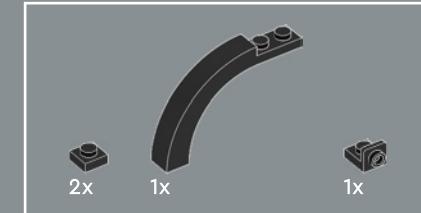
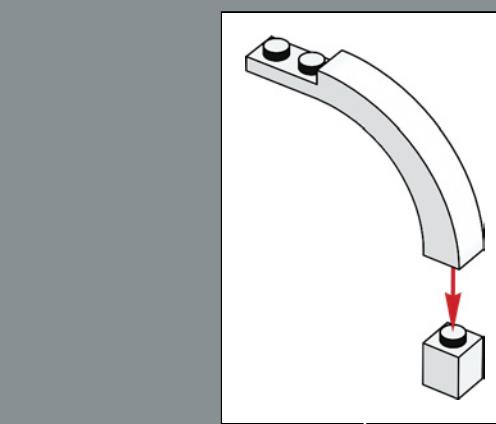
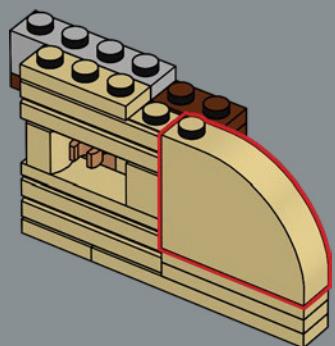
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1x

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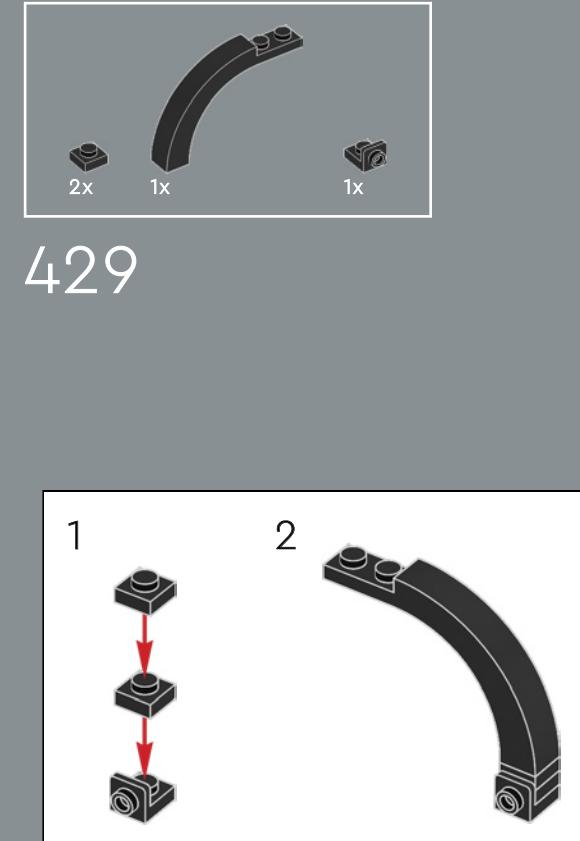
428



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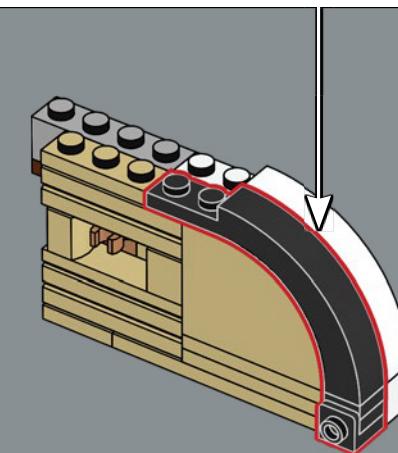
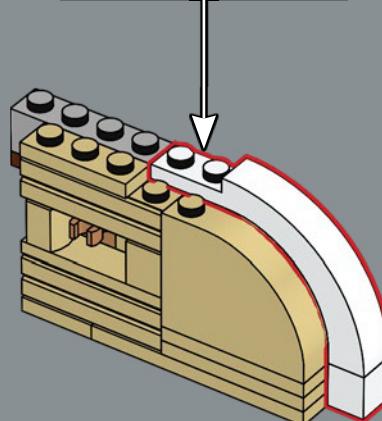


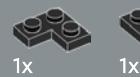
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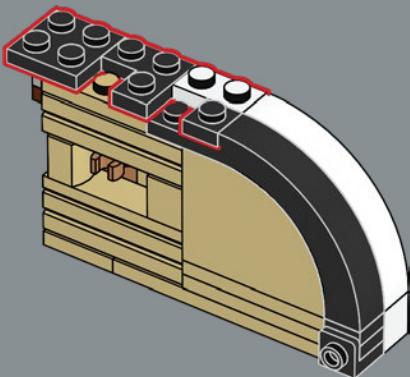
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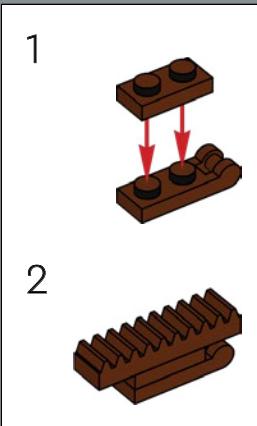
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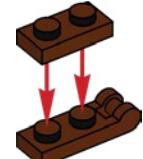
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432



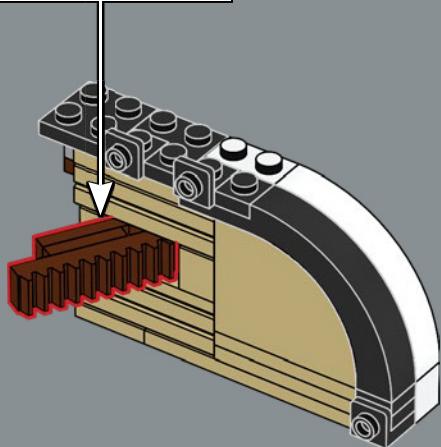
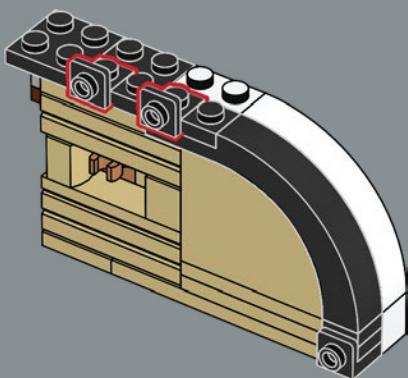
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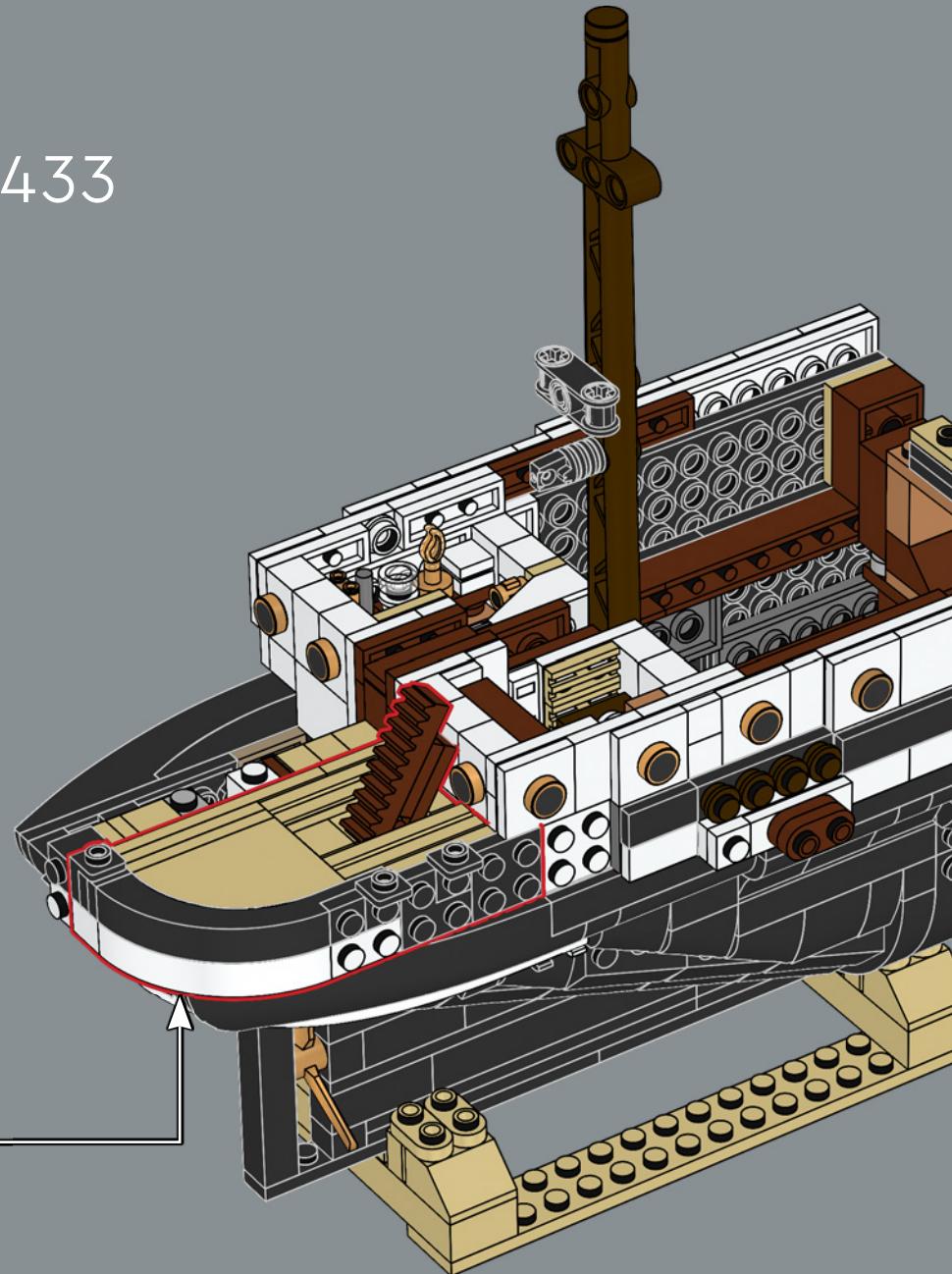
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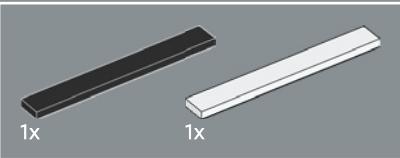


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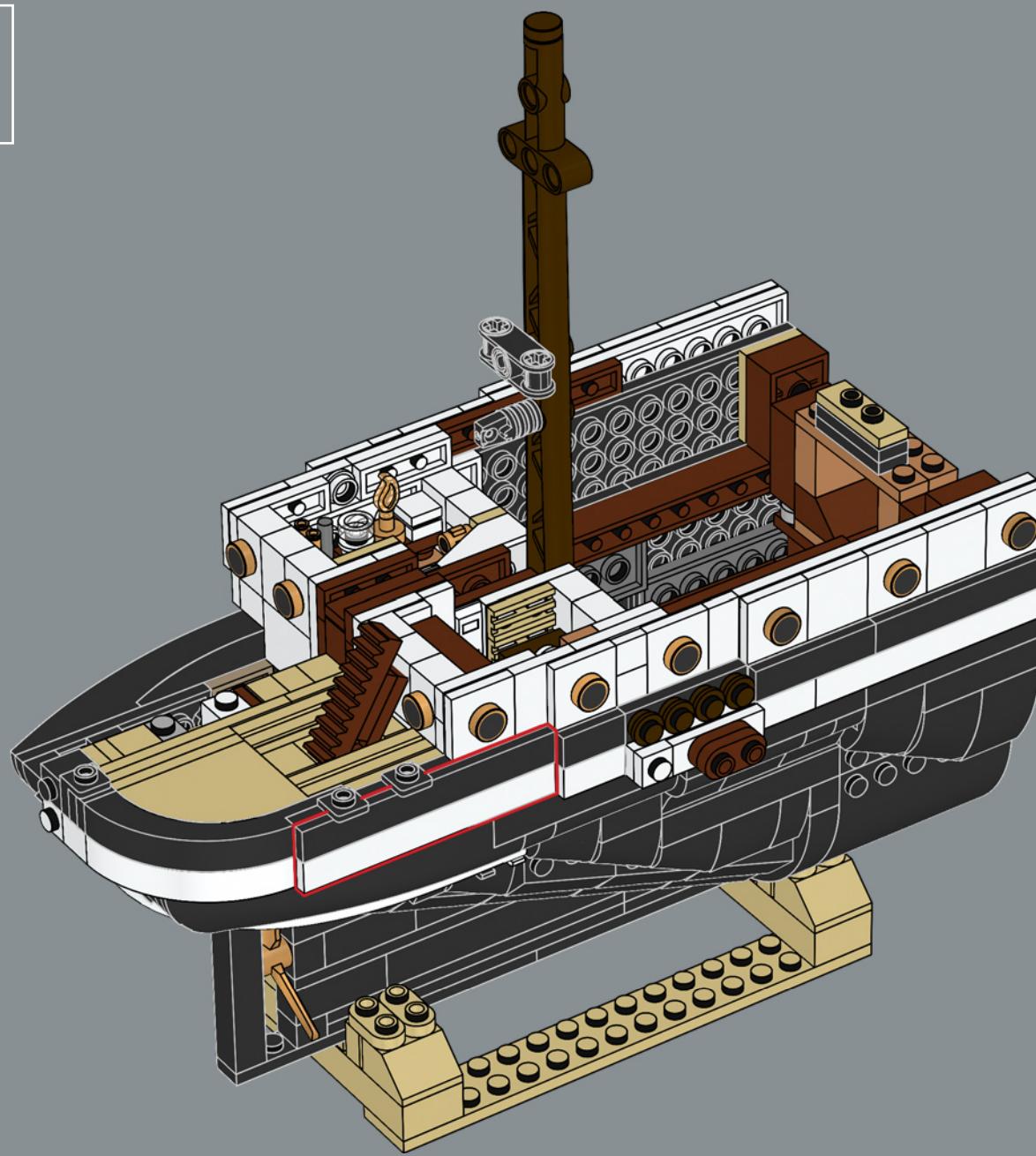


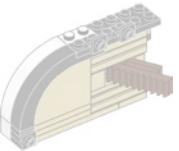
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434





1x

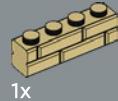
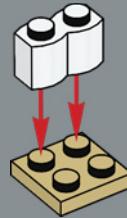


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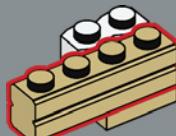
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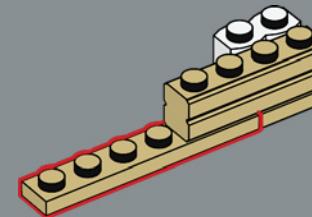


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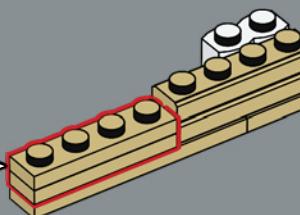
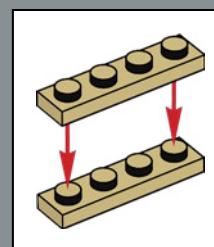


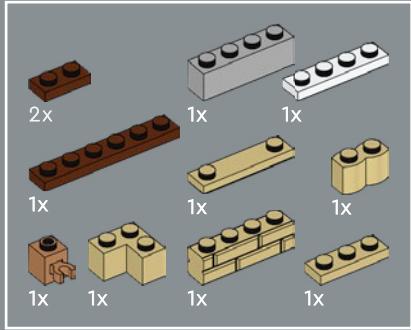
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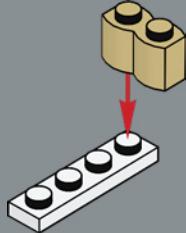
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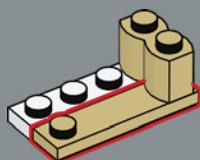


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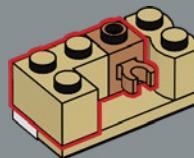
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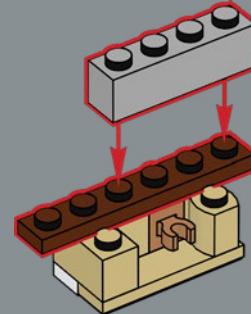
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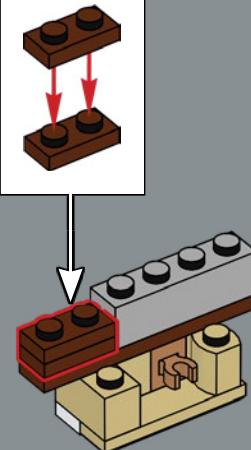
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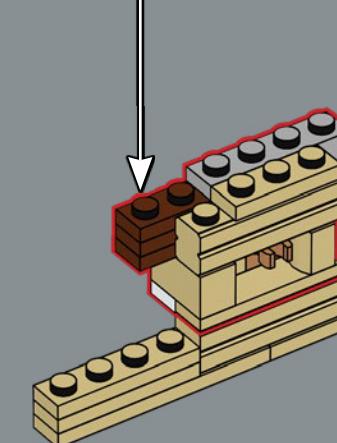
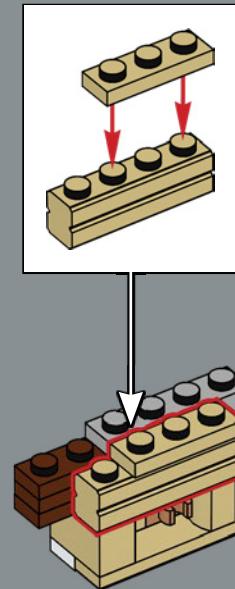
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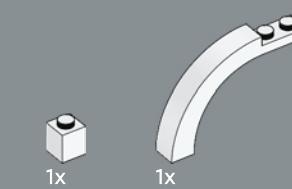
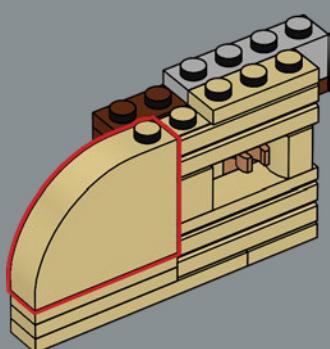
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1x

440

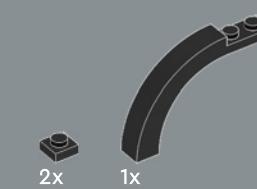
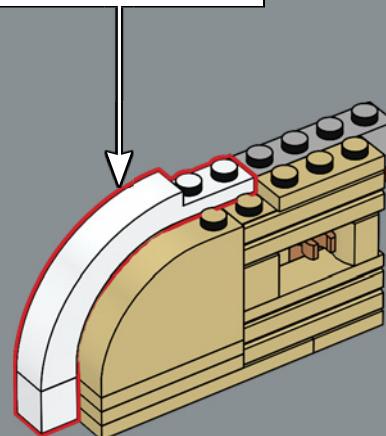
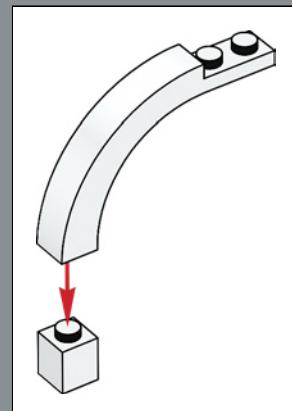


1x



1x

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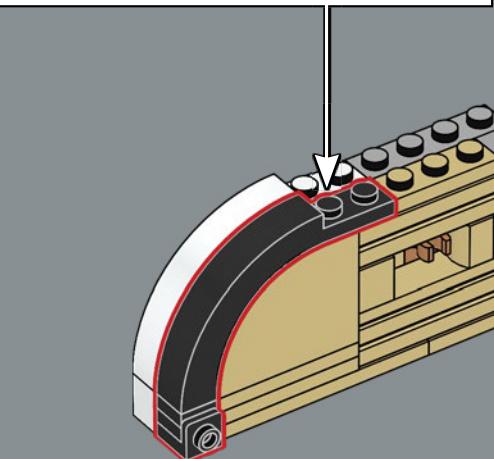
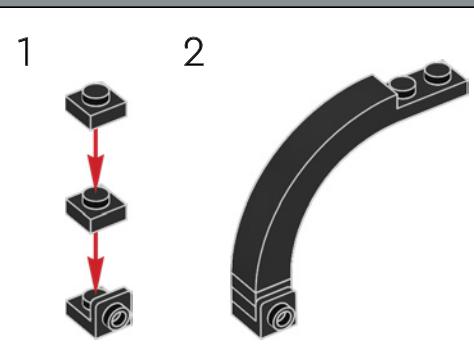


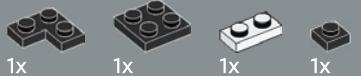
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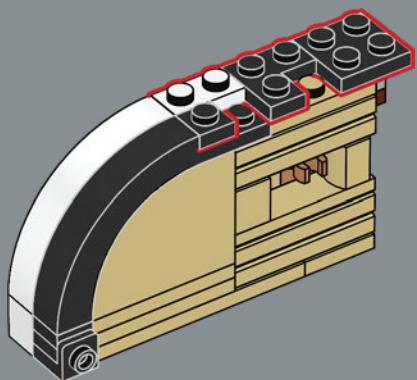
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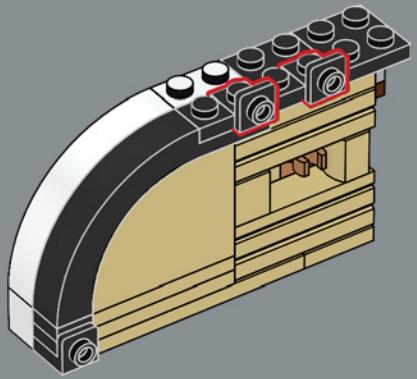


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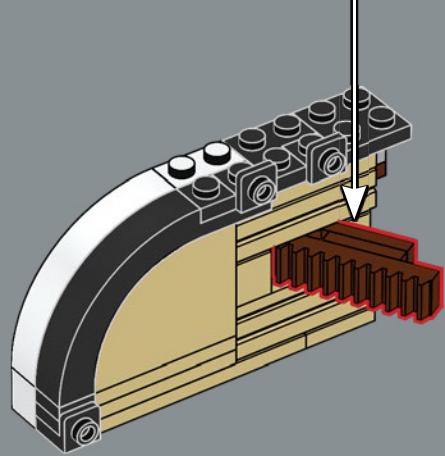
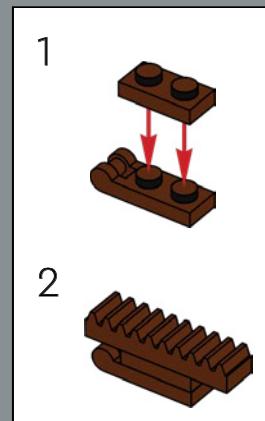


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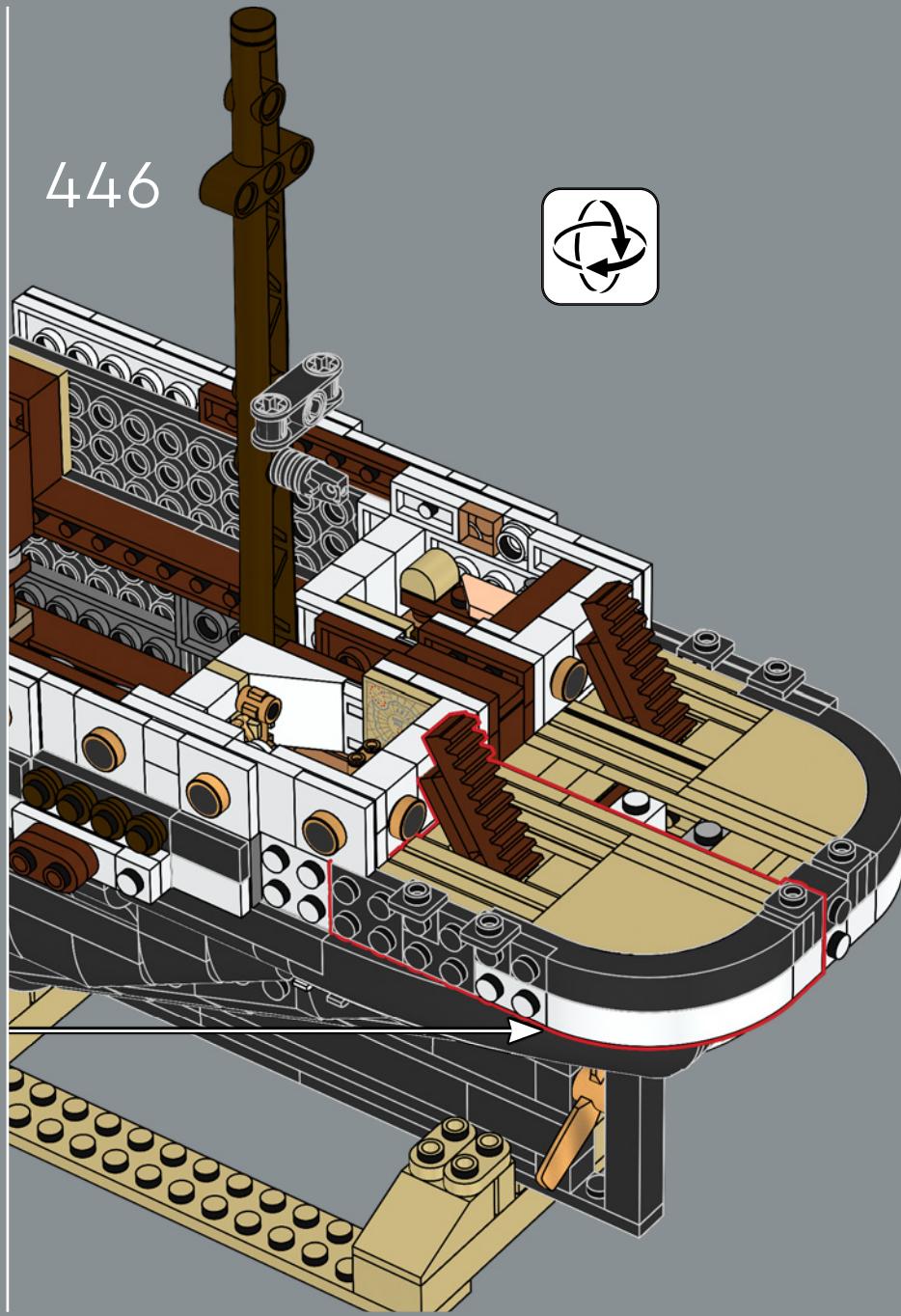
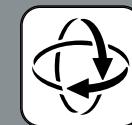
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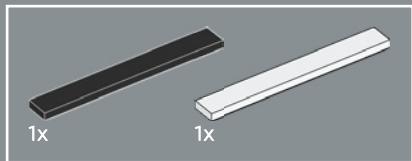


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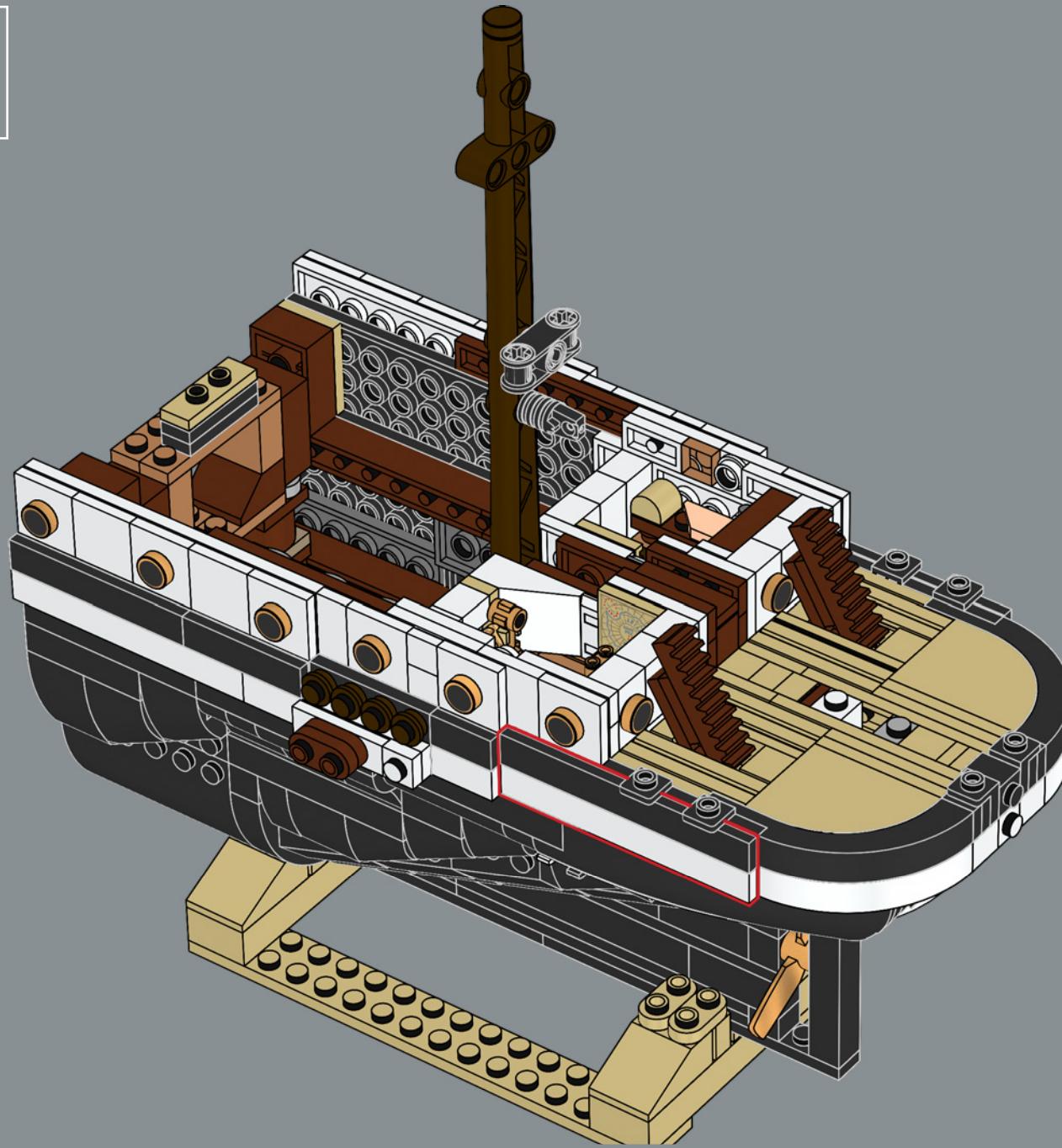


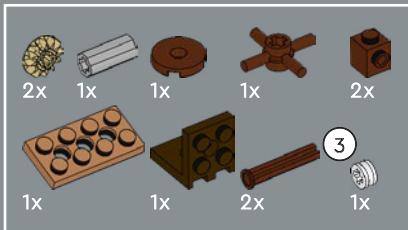
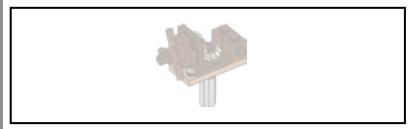
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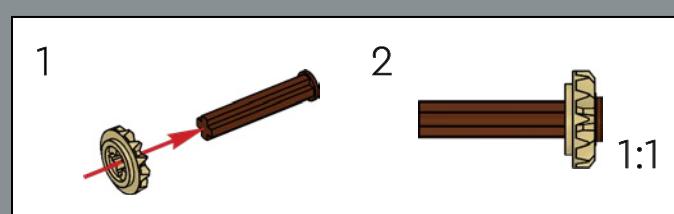
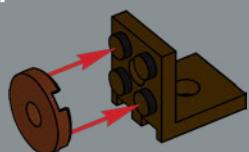
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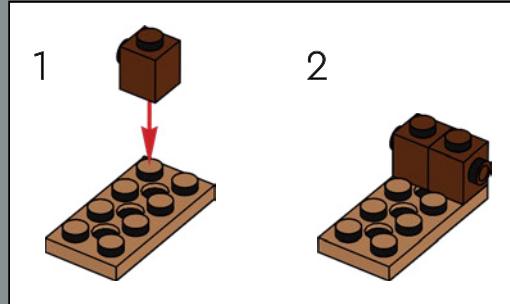
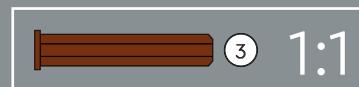
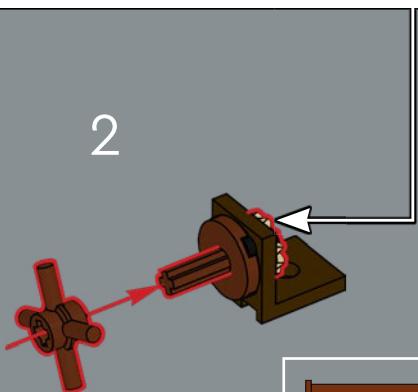


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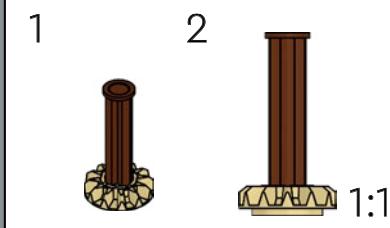
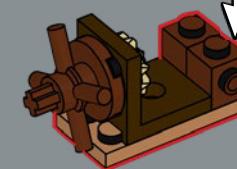
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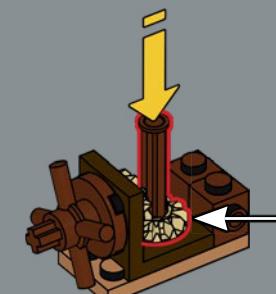
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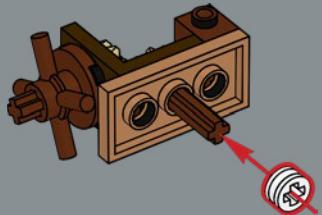
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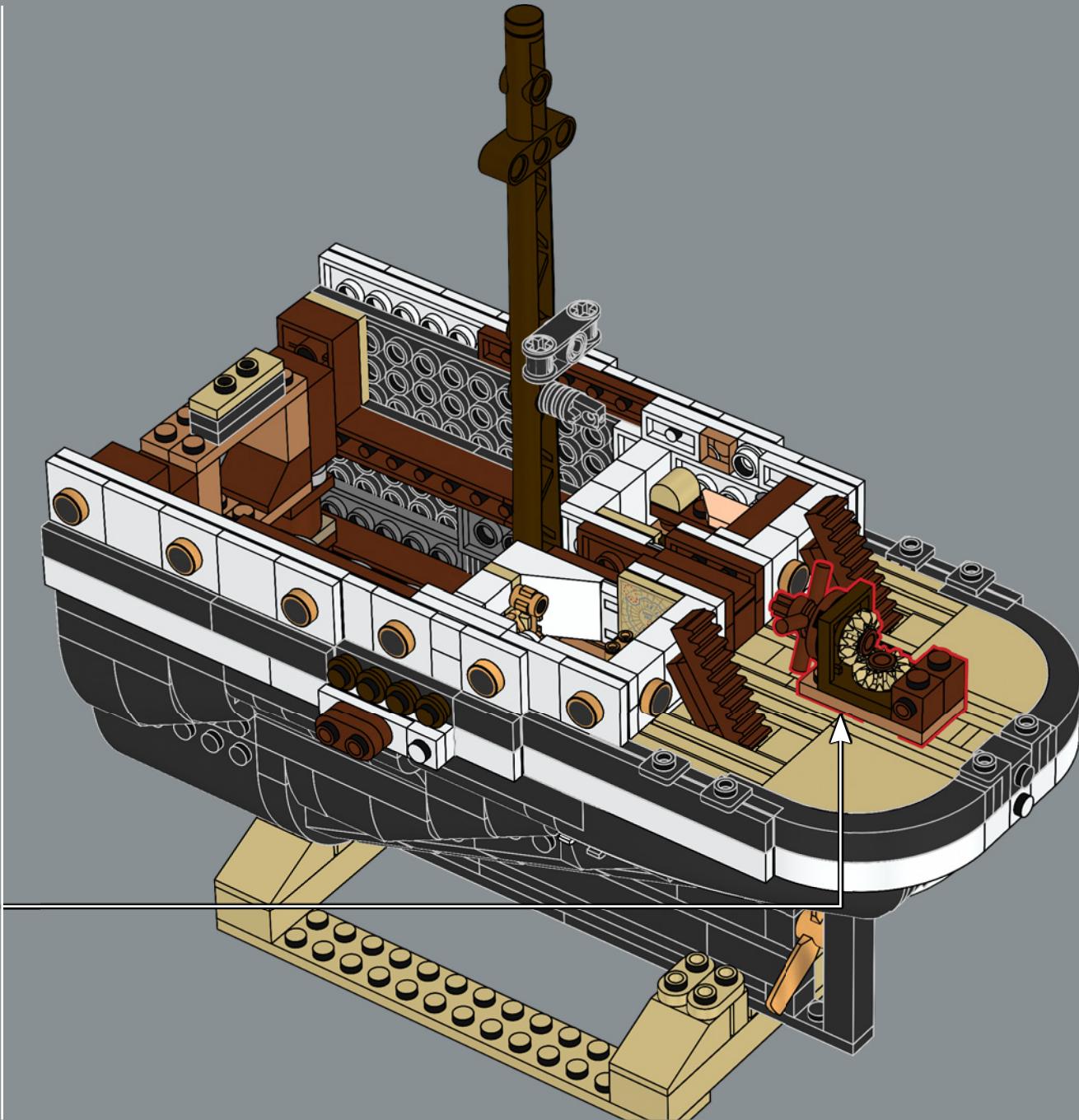
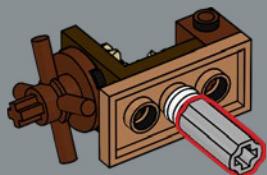
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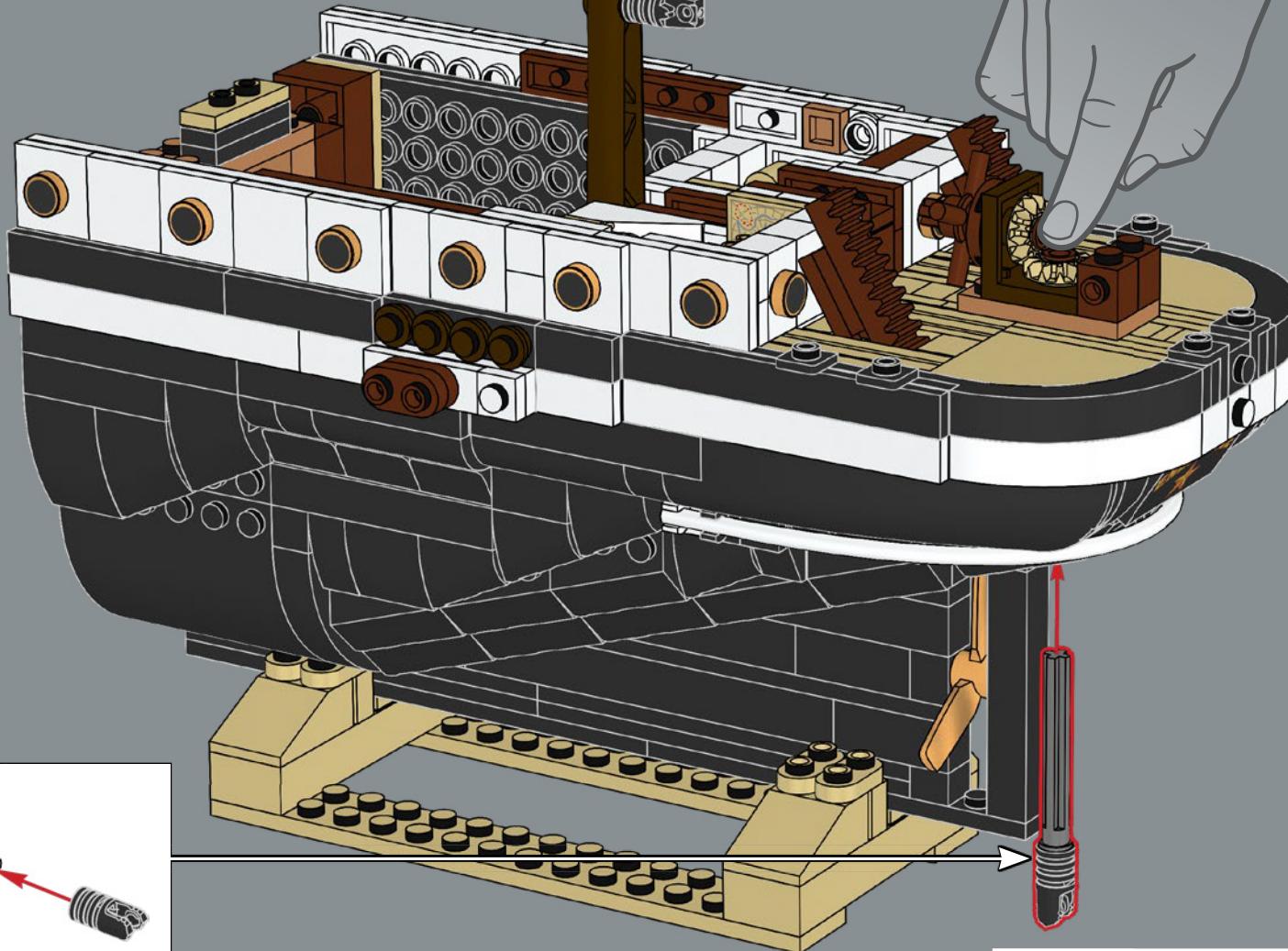


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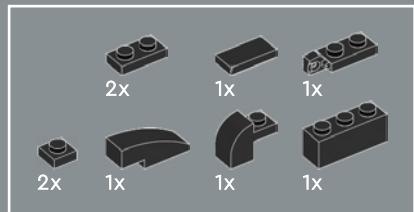




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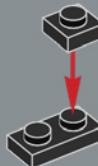


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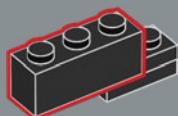


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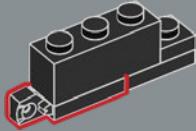
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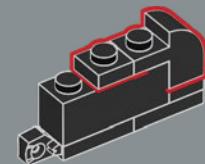
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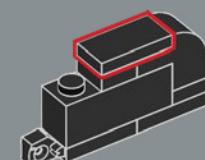
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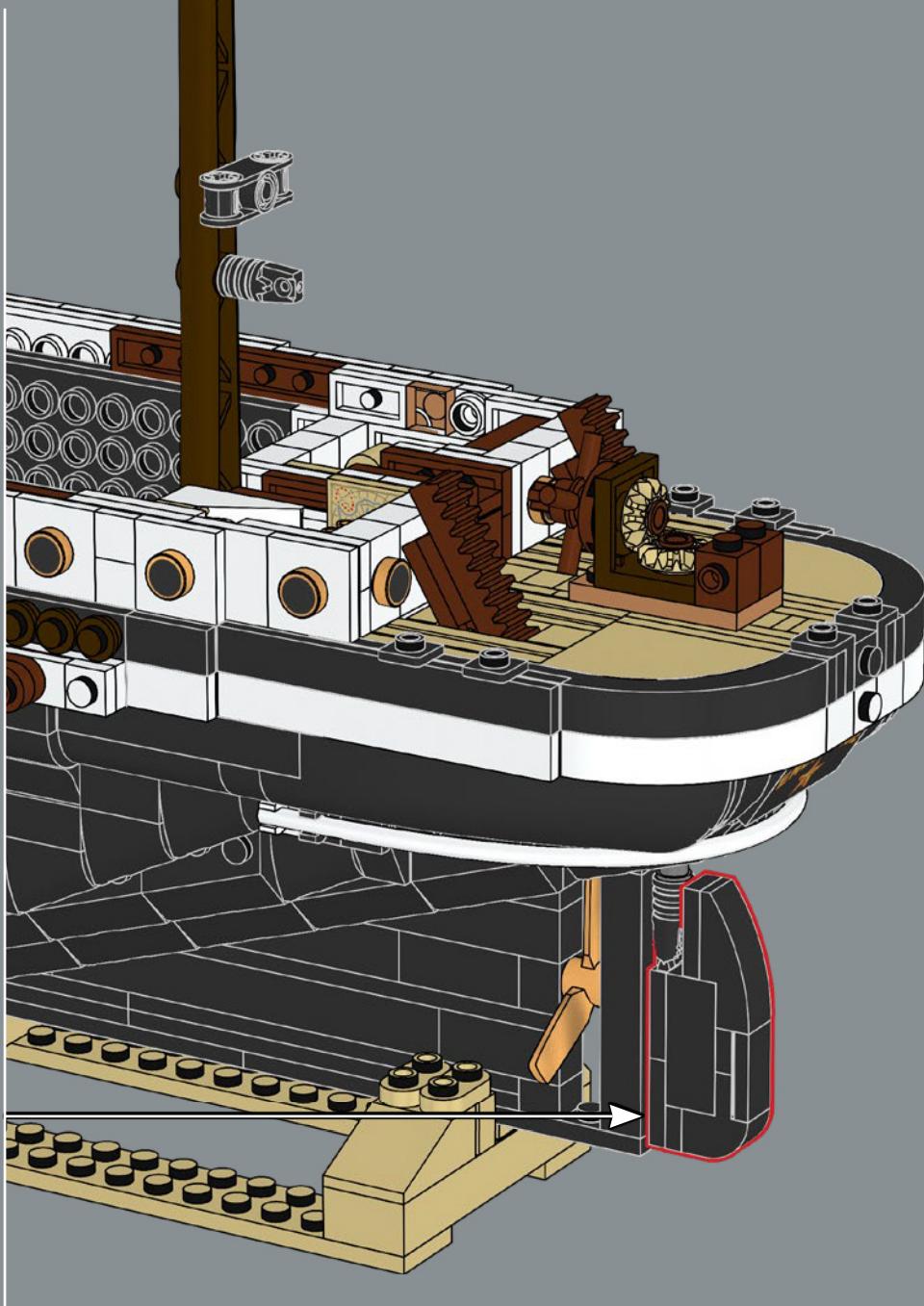
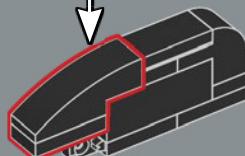
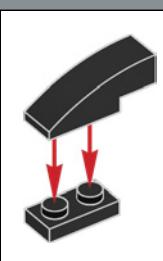
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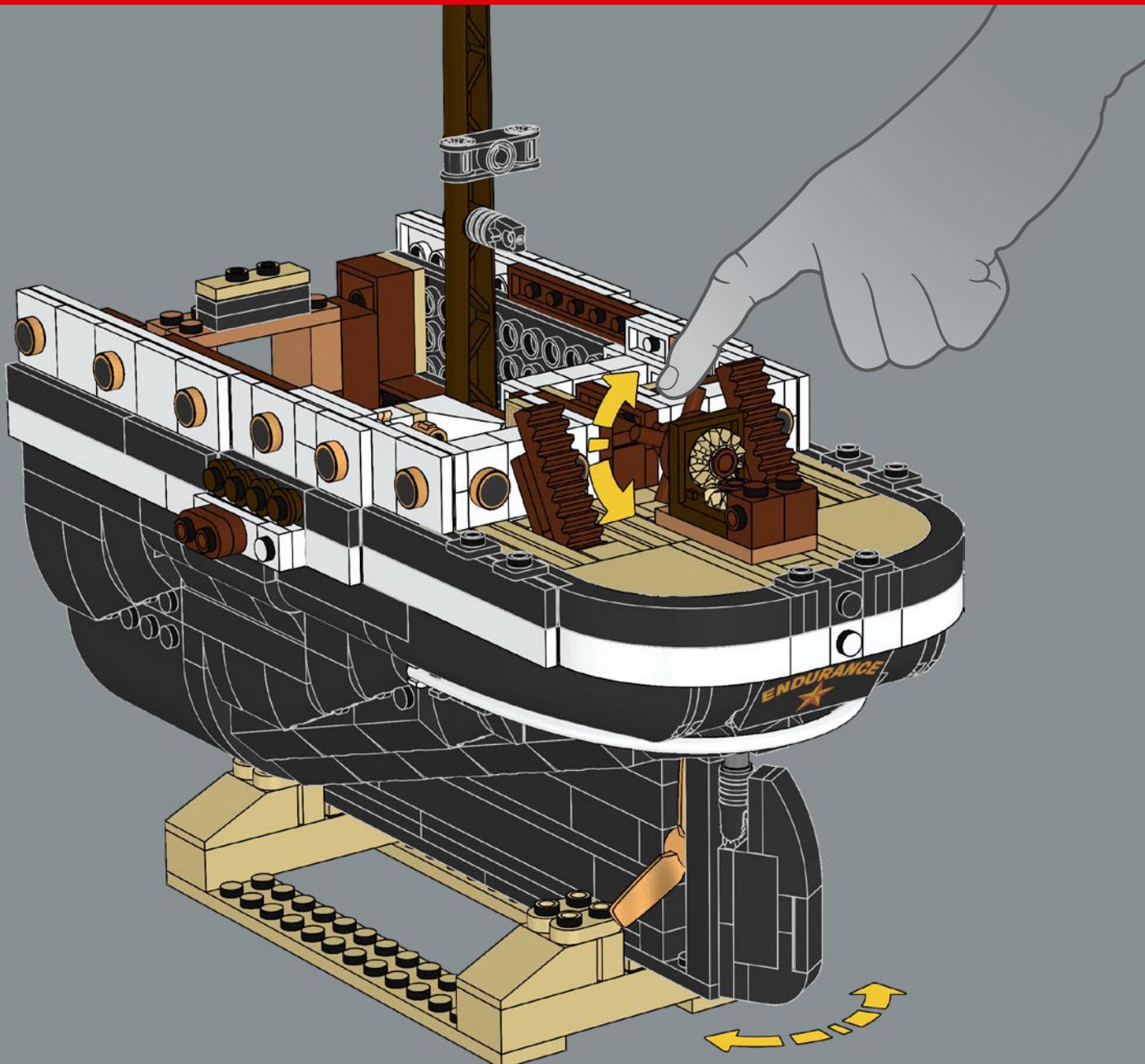


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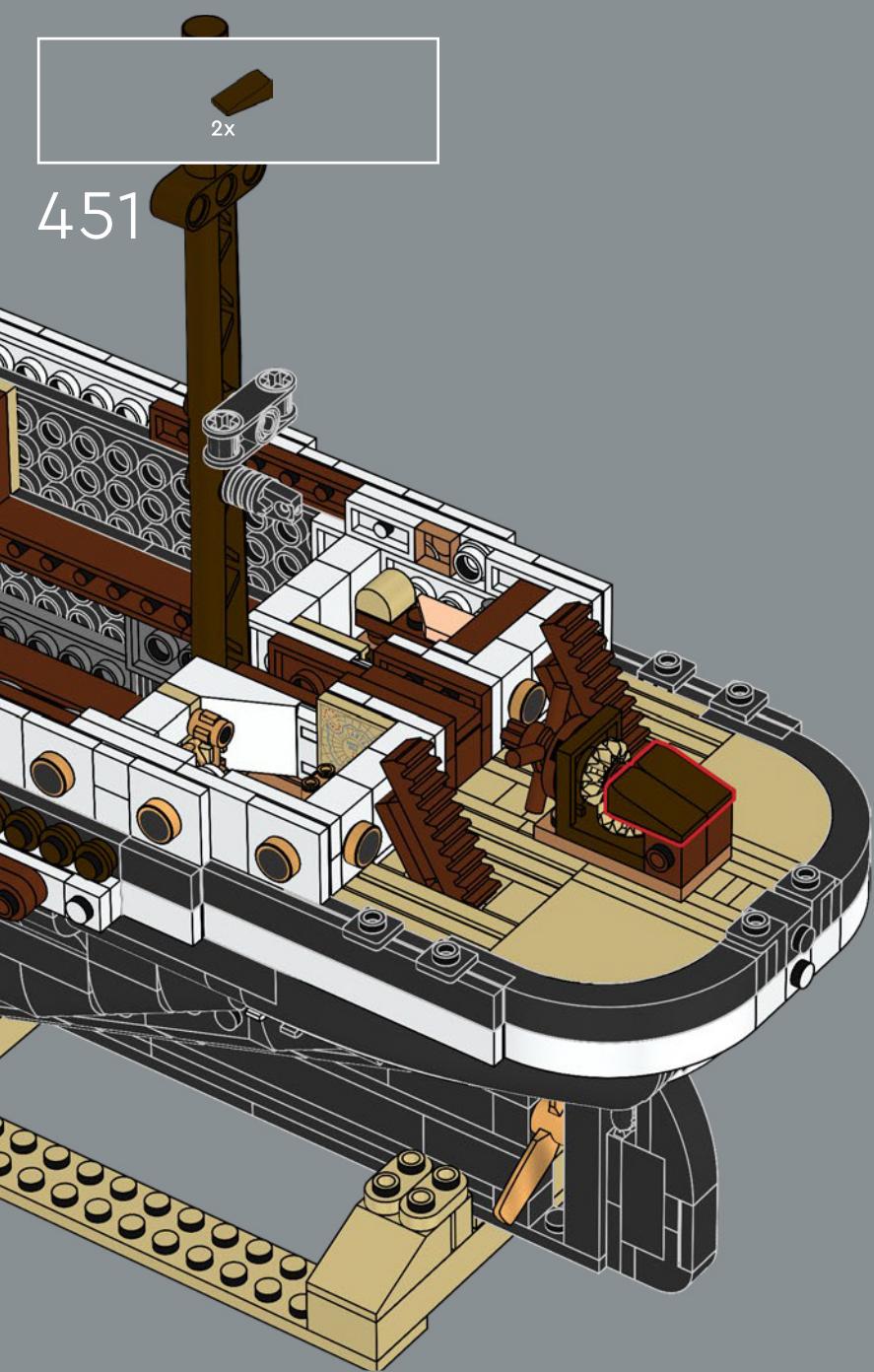






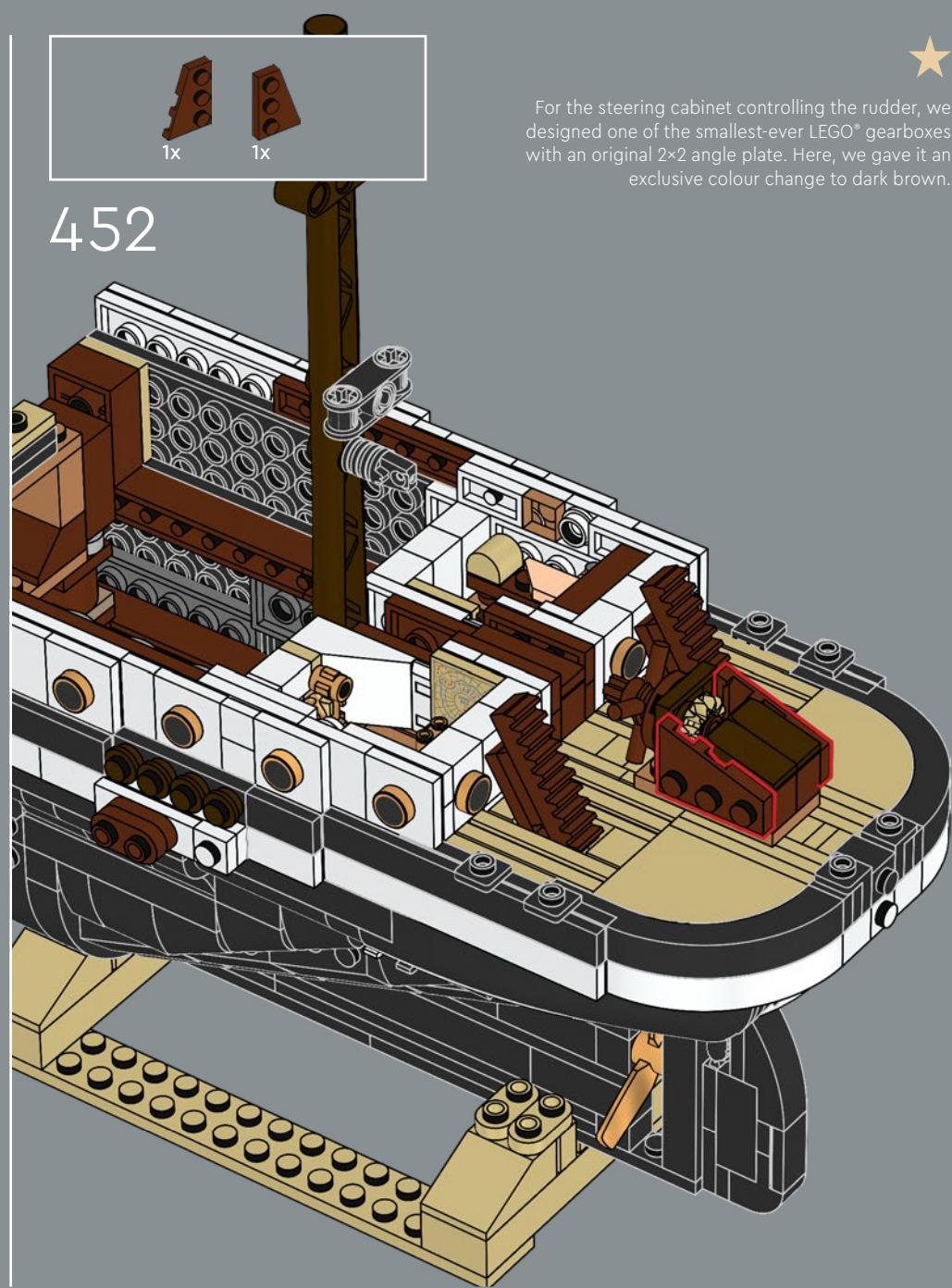
2x

451



1x 1x

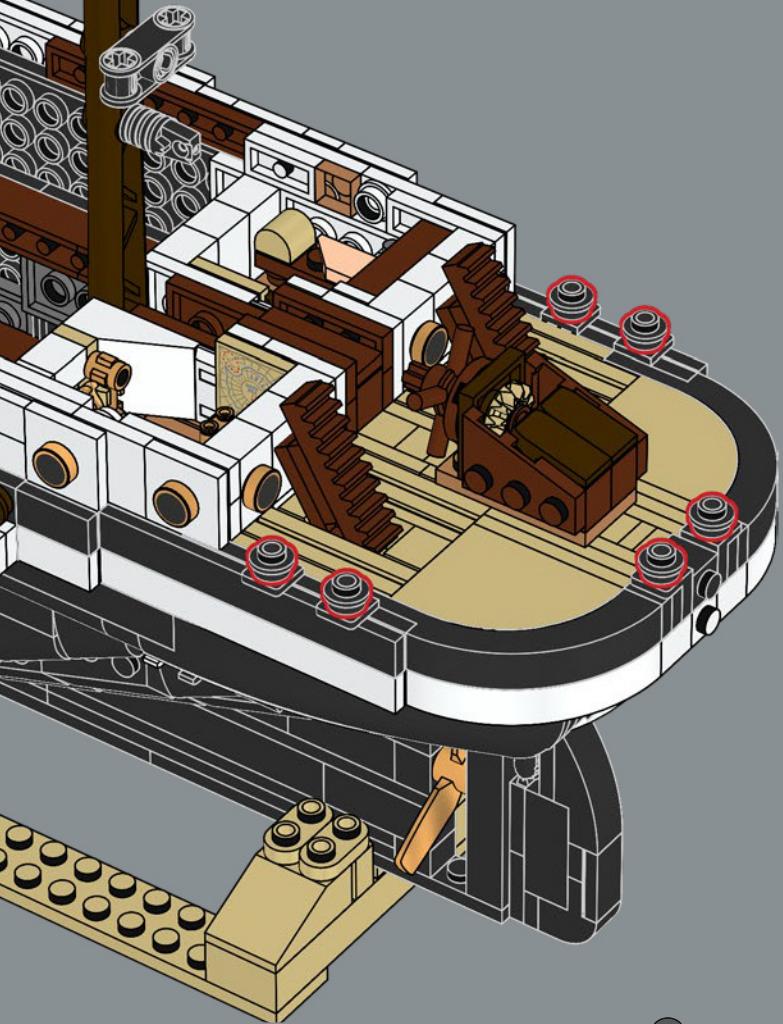
452



For the steering cabinet controlling the rudder, we designed one of the smallest-ever LEGO® gearboxes with an original 2x2 angle plate. Here, we gave it an exclusive colour change to dark brown.

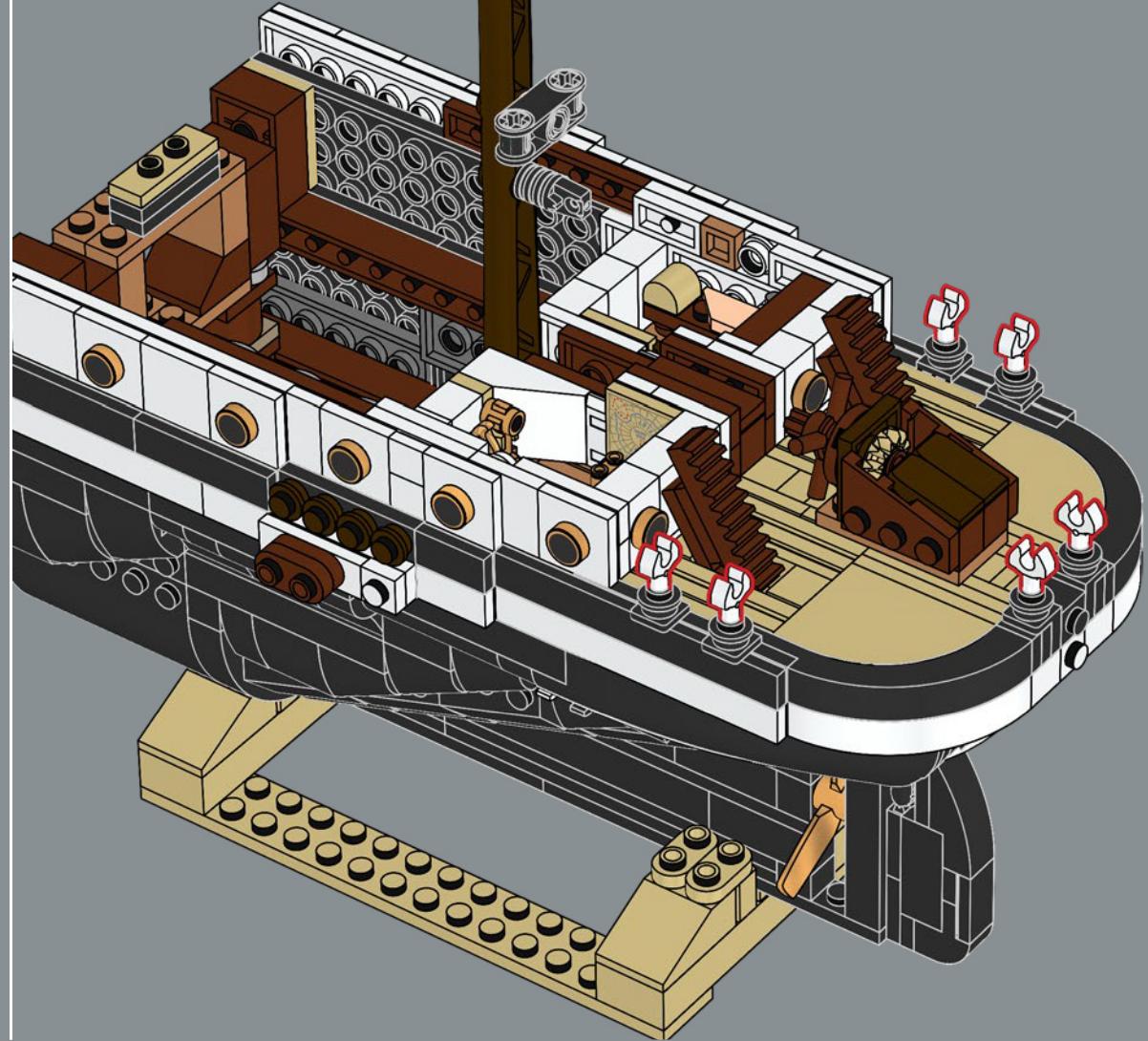
6x

453



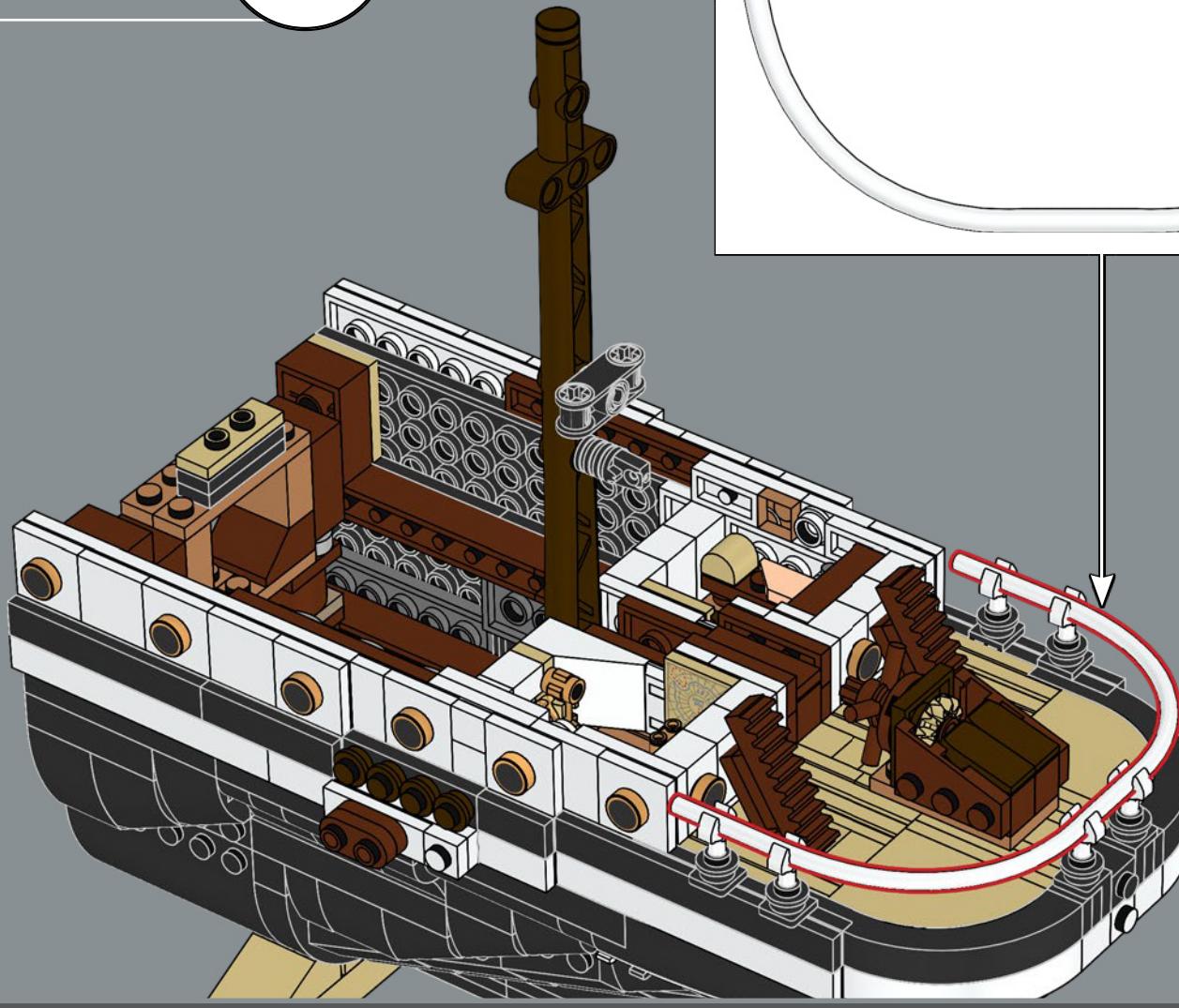
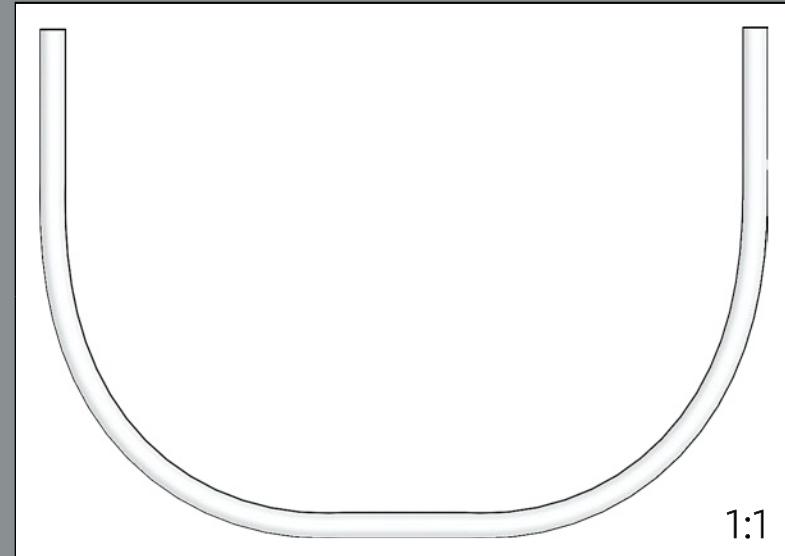
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454



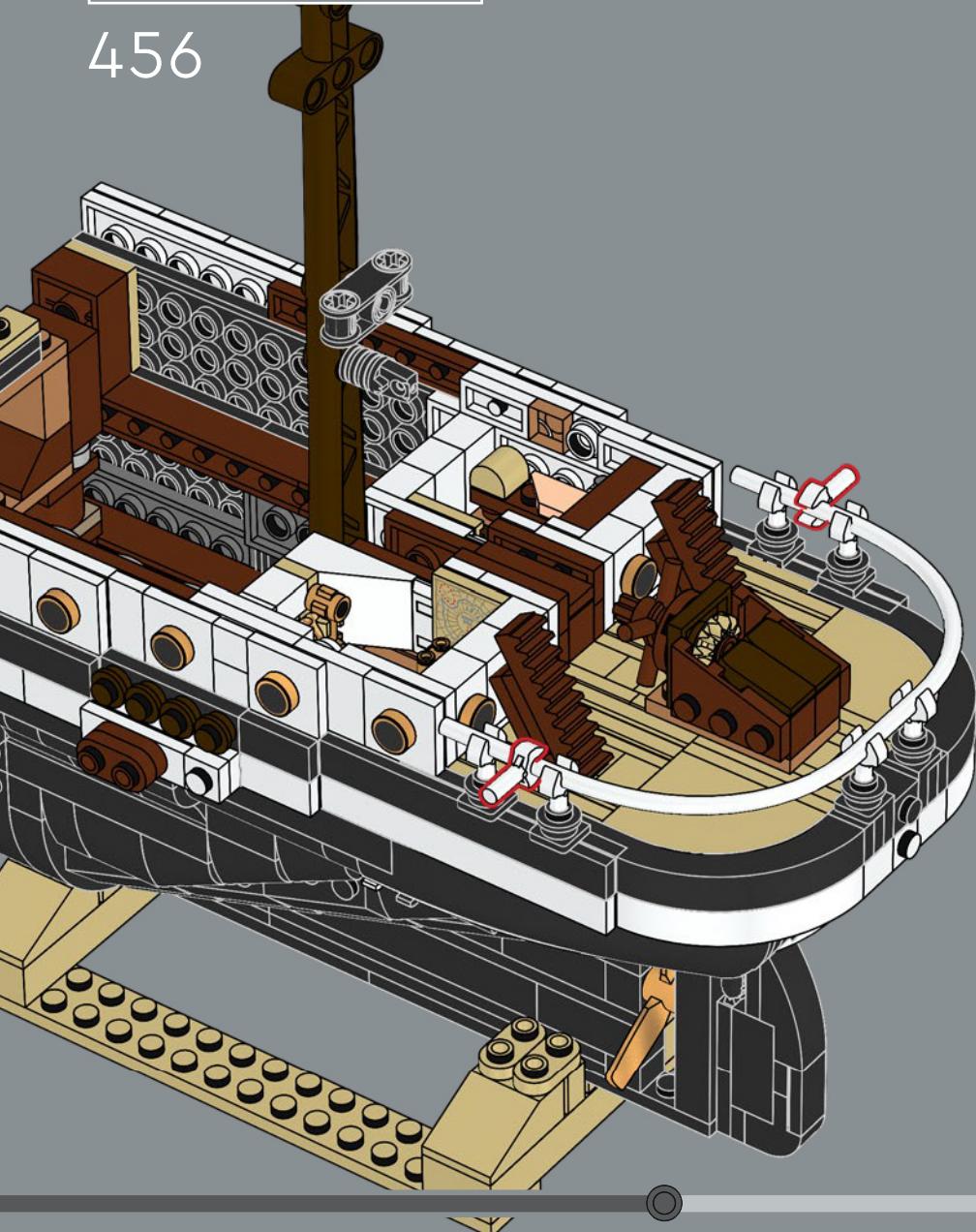


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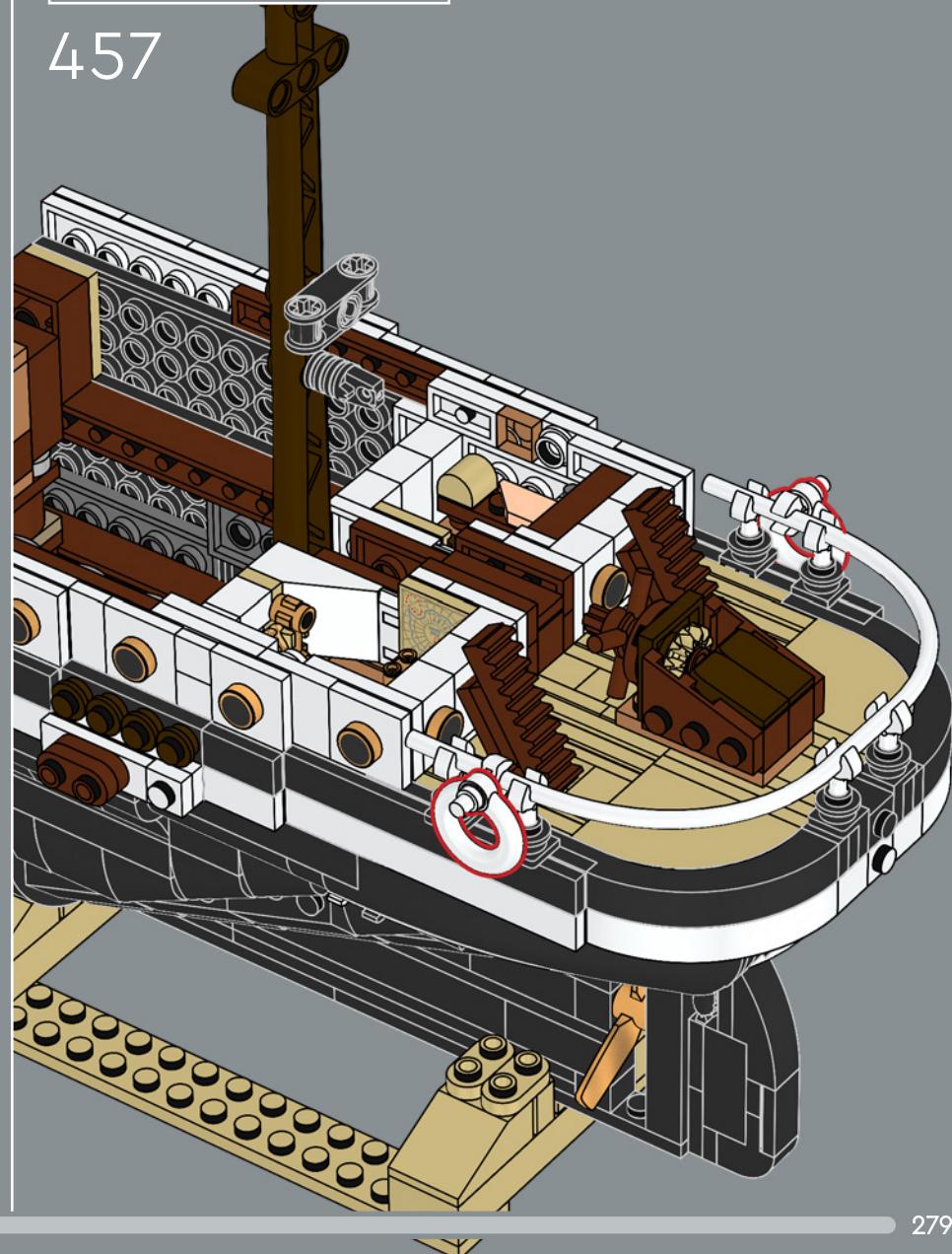




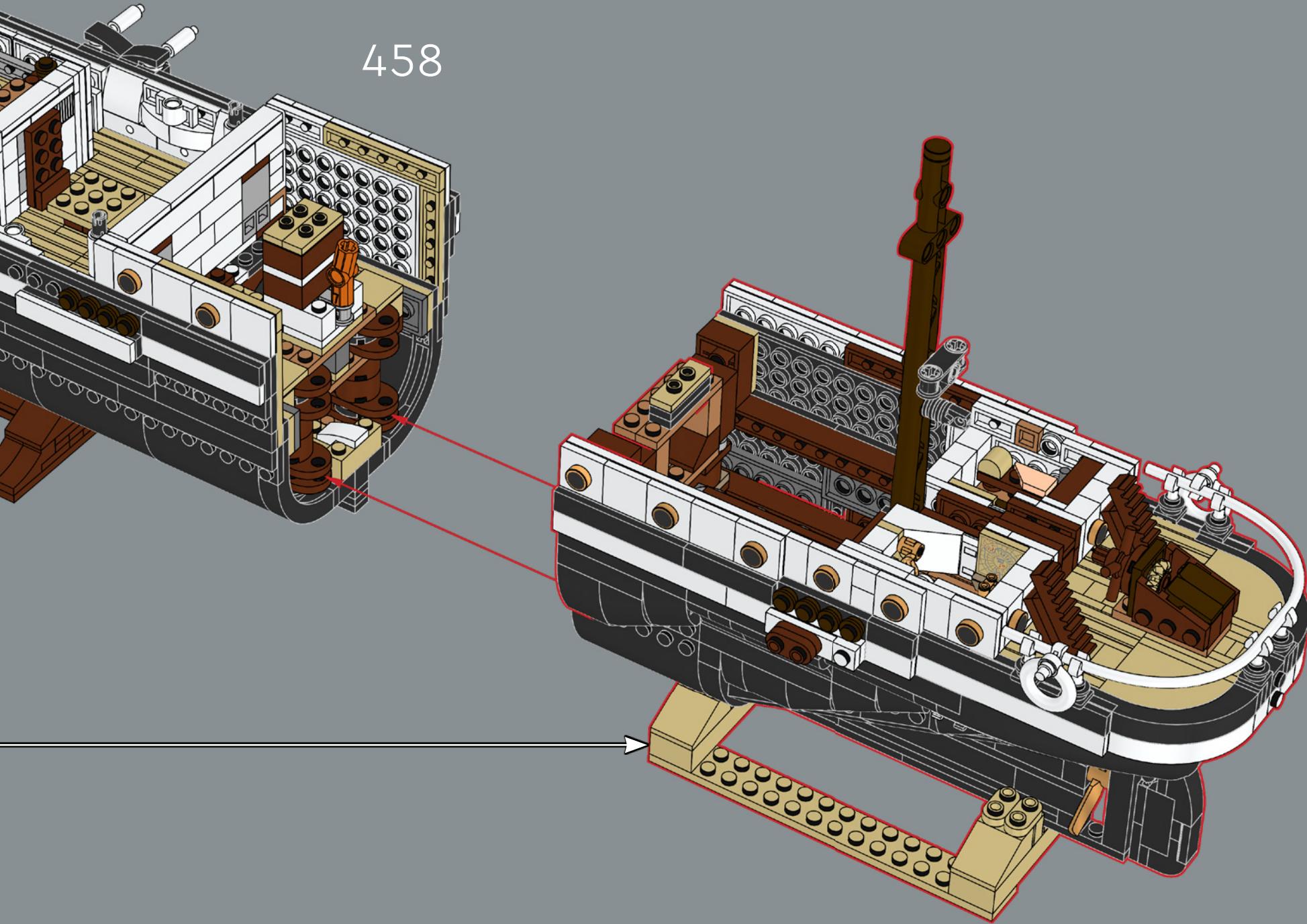
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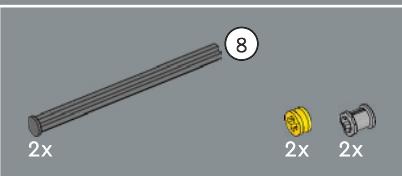


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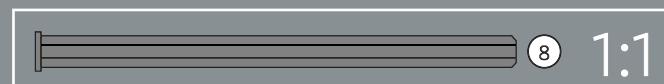
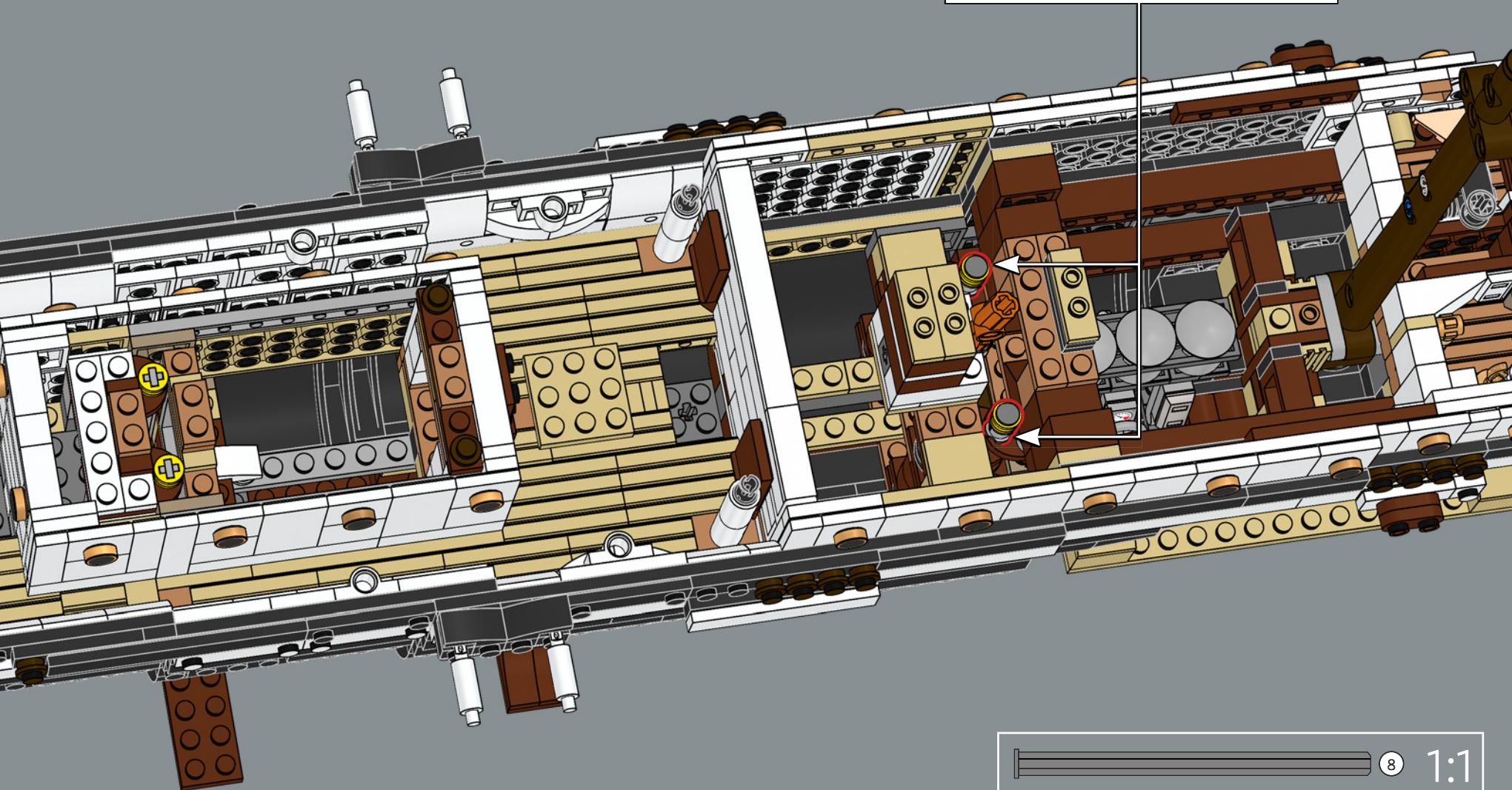
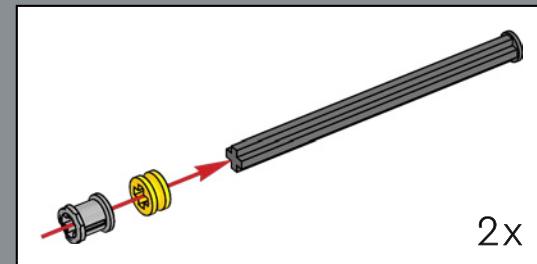


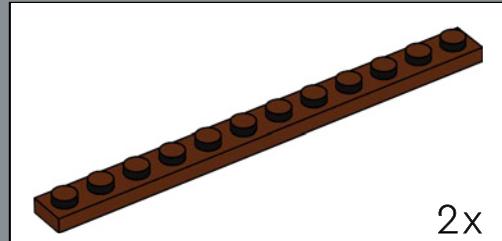
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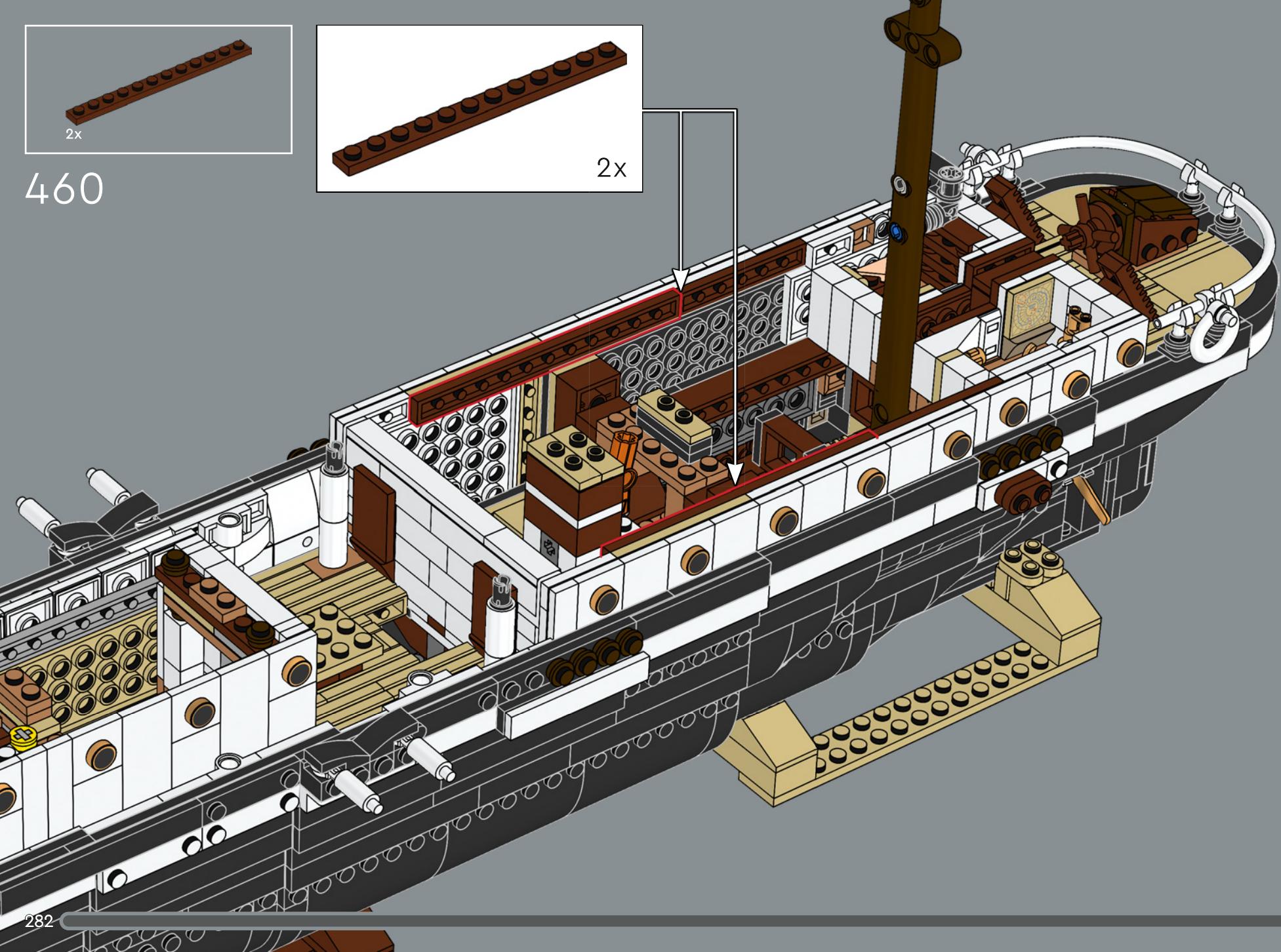


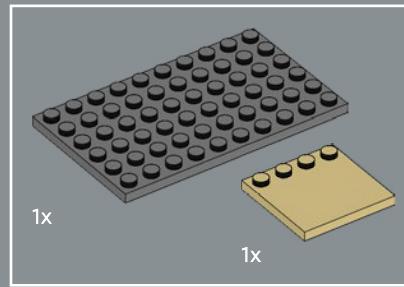
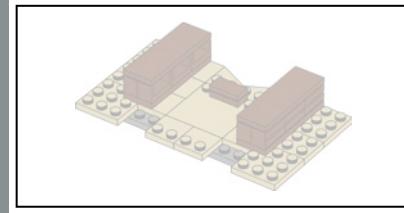
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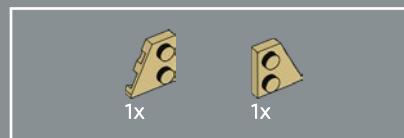
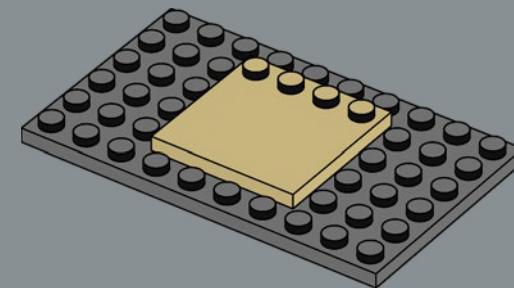


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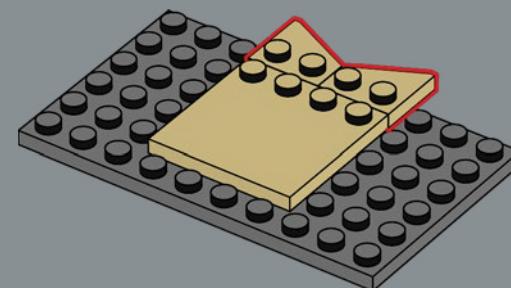




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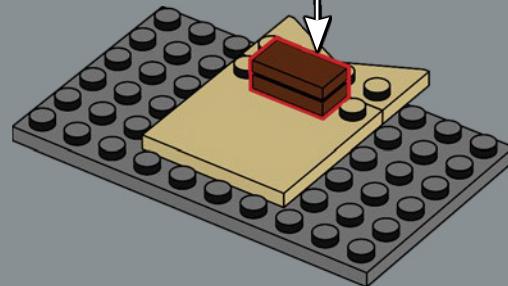
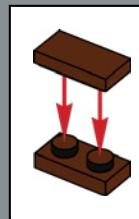


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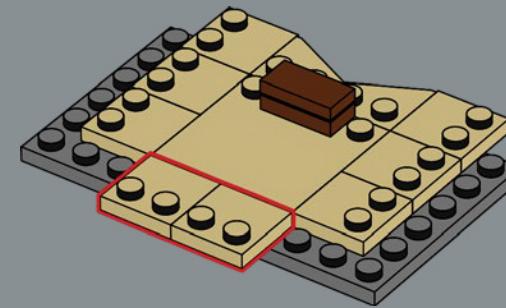




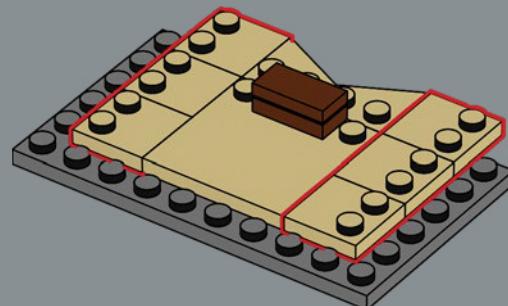
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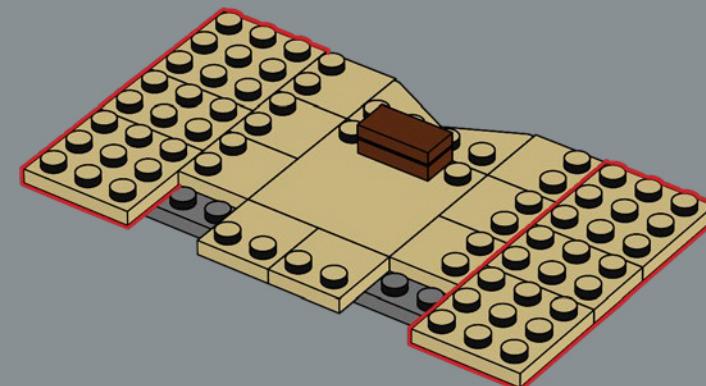
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464

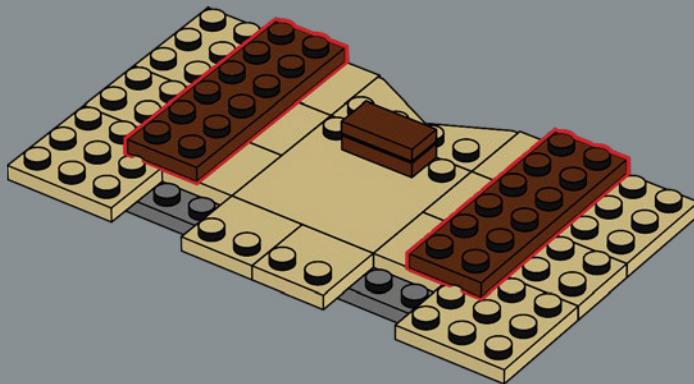


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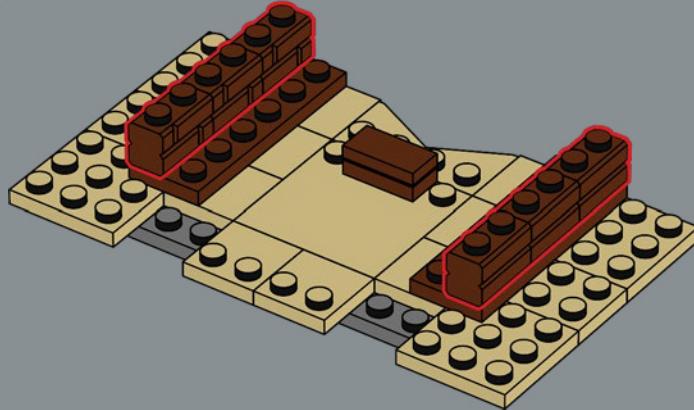




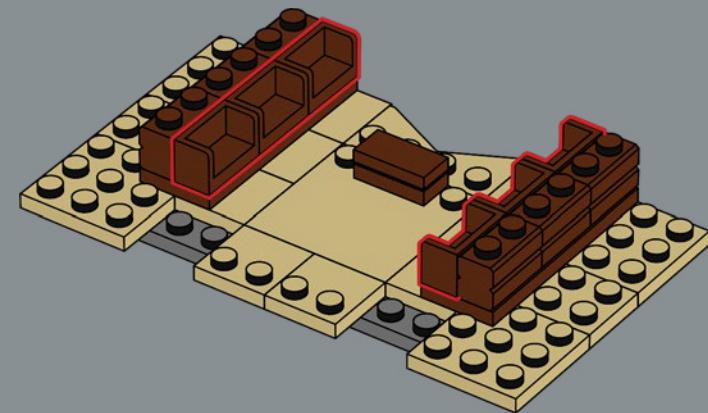
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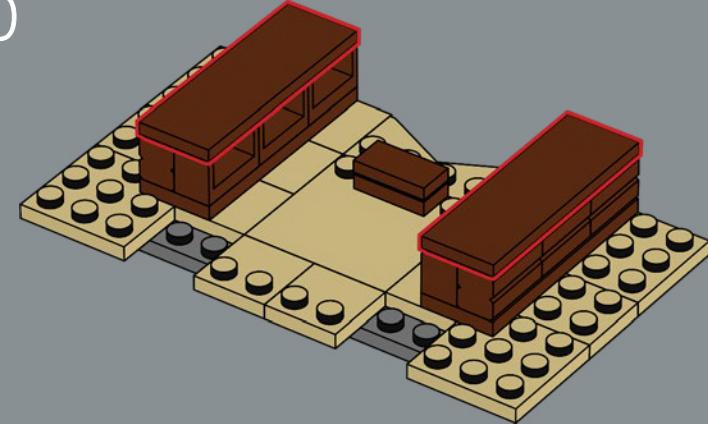
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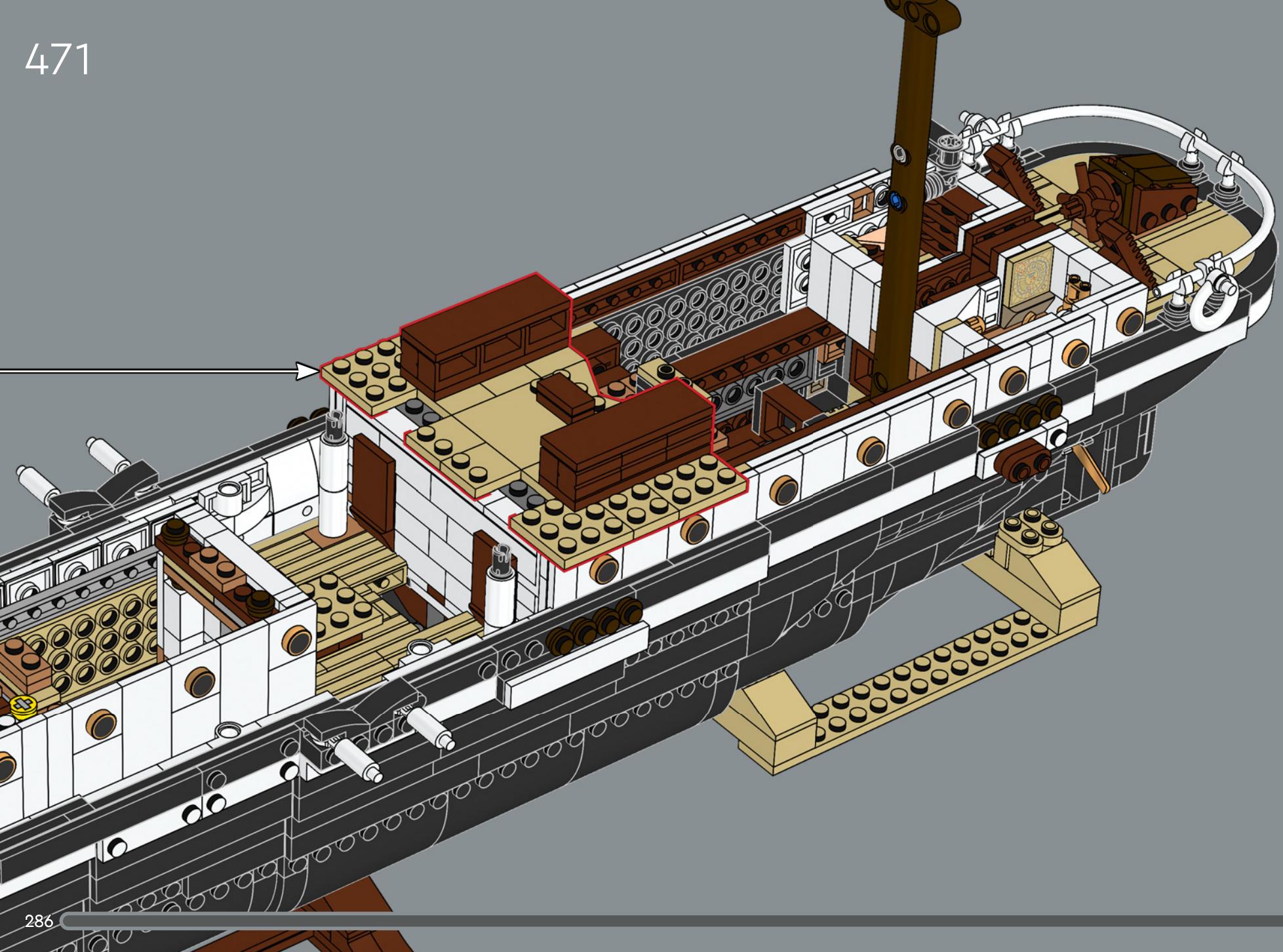
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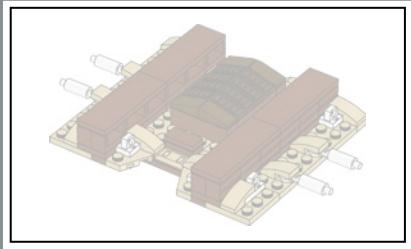


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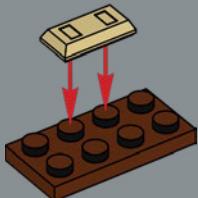


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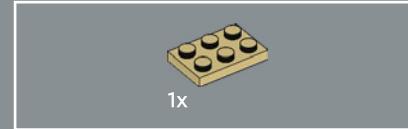
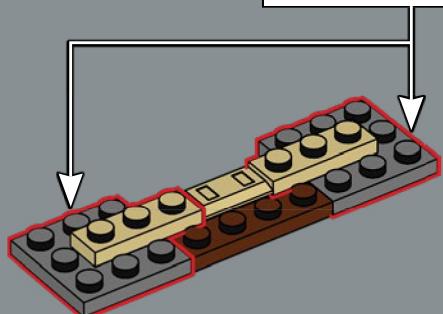




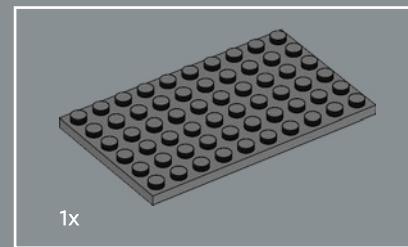
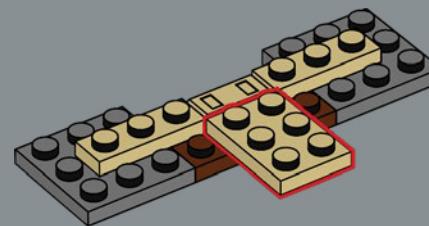
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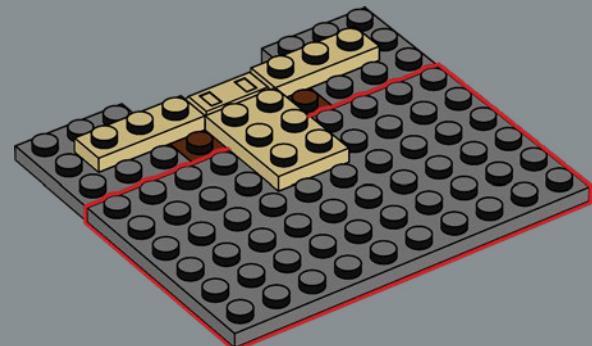
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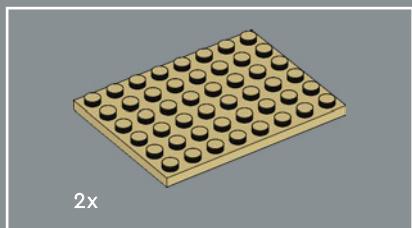


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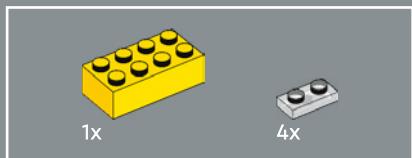
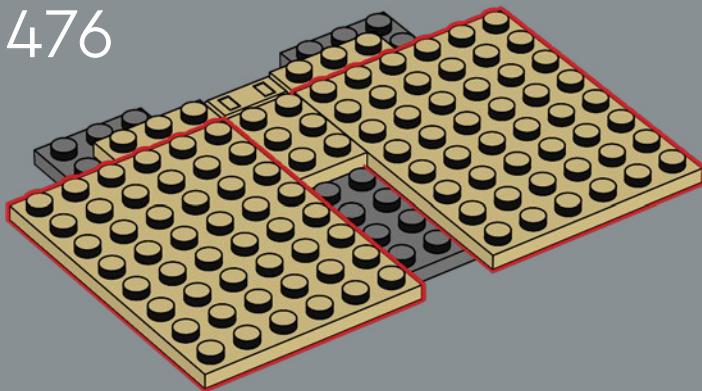


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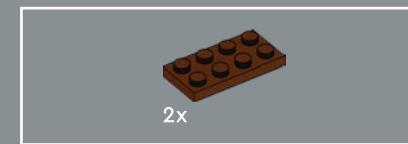
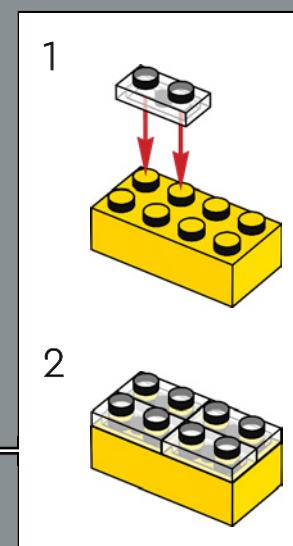
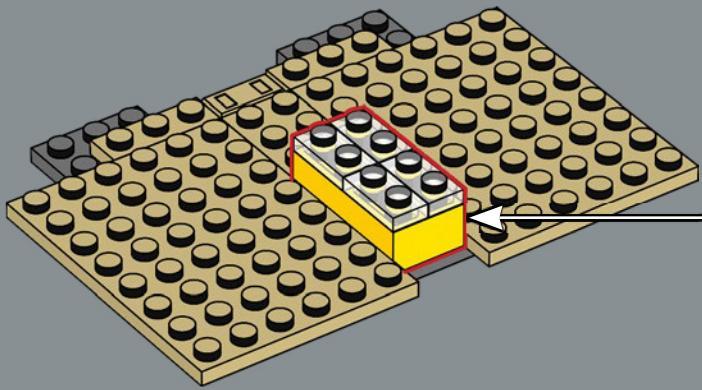




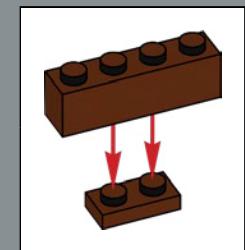
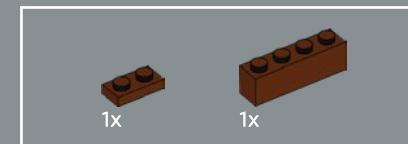
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477



478



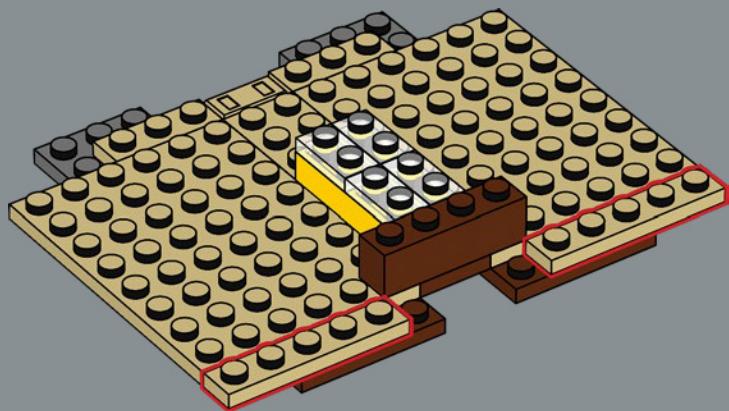
479





2x

480



1x

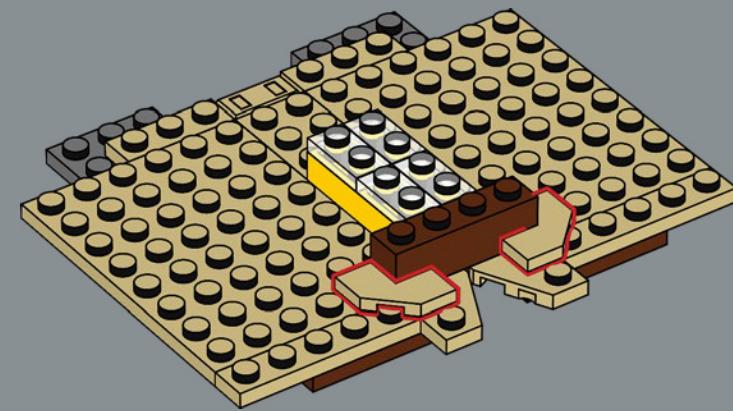
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481



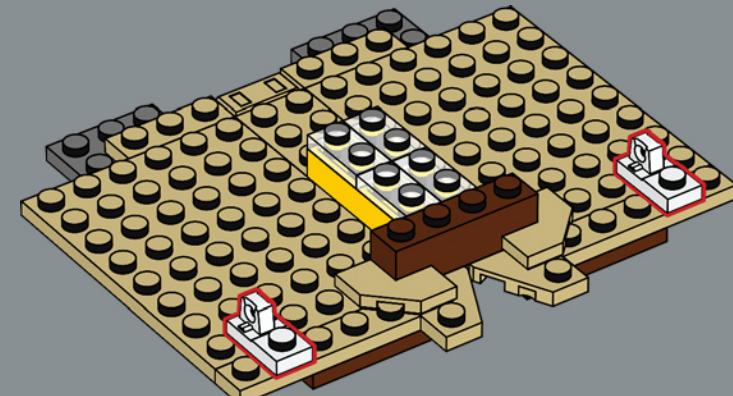
2

482



2

483





2x

484



3x

485



4x

8x

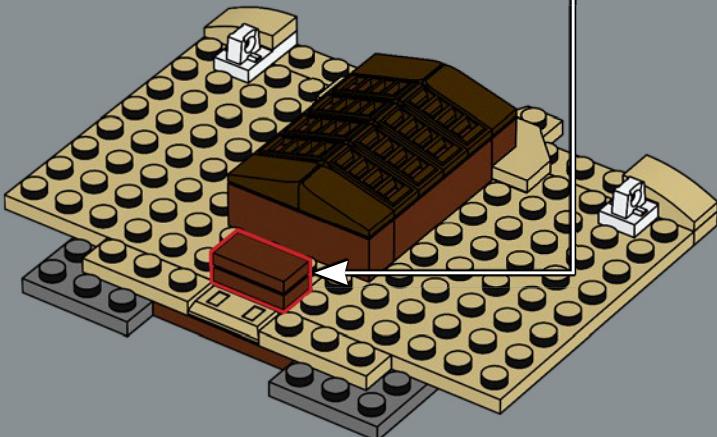
486



To give the top of the model's cabins a more rugged appearance, small 1x2 slope elements for the cabins' roofs were made in dark brown for the first time.

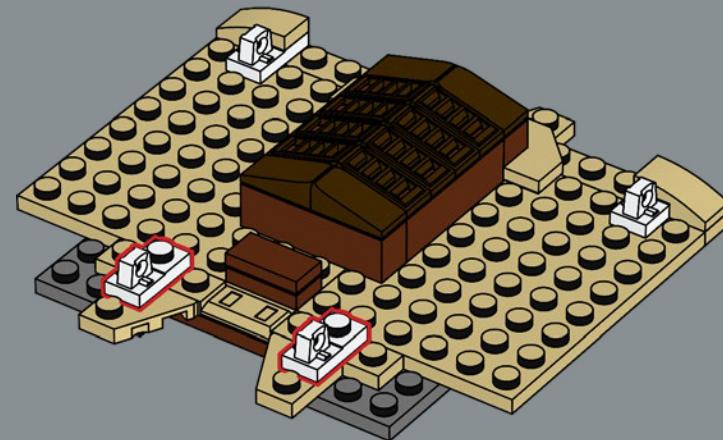


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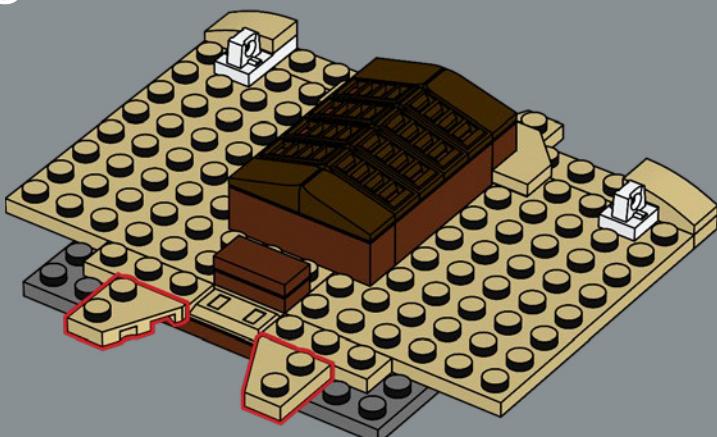


2x

489

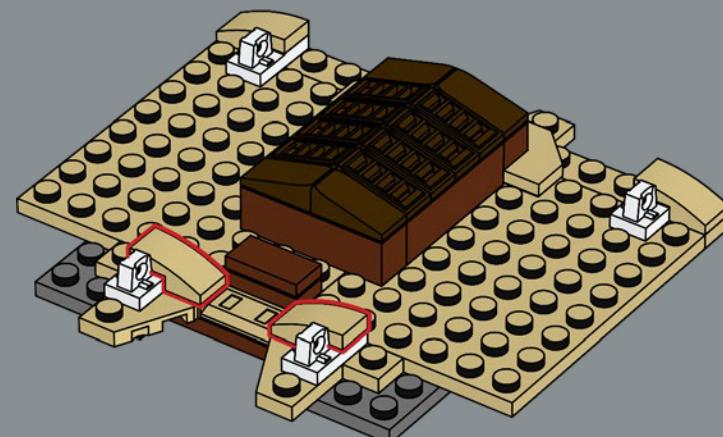


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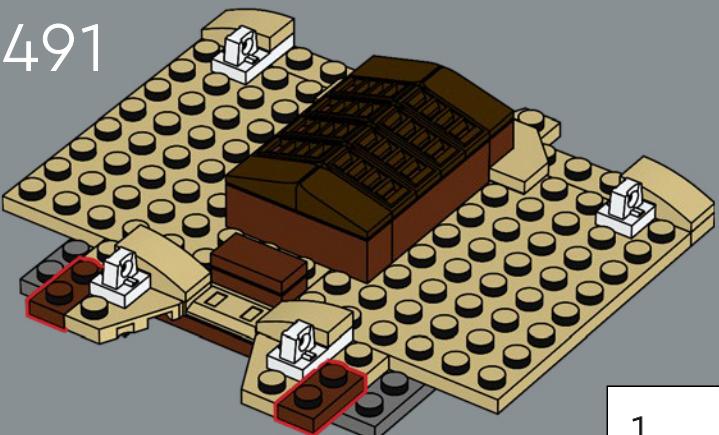
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490



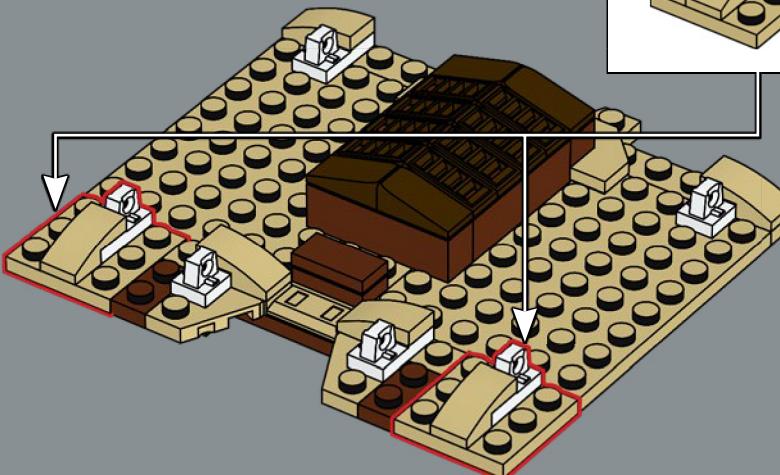
2x

491

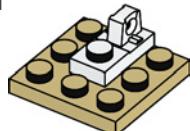


2x 2x 2x

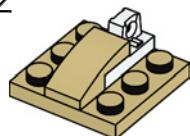
492



1



2

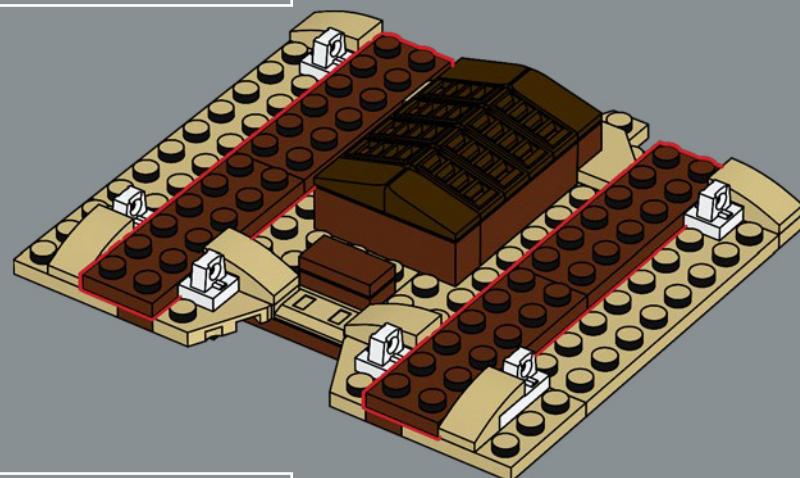


2x



4x

493

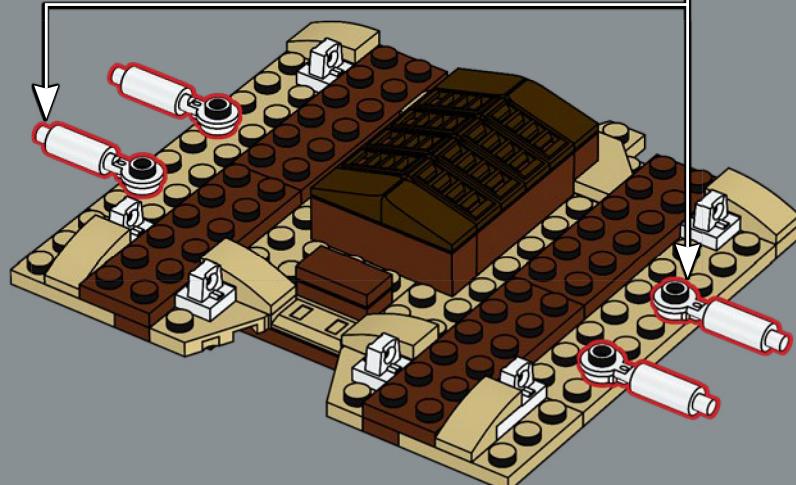


4x



4x

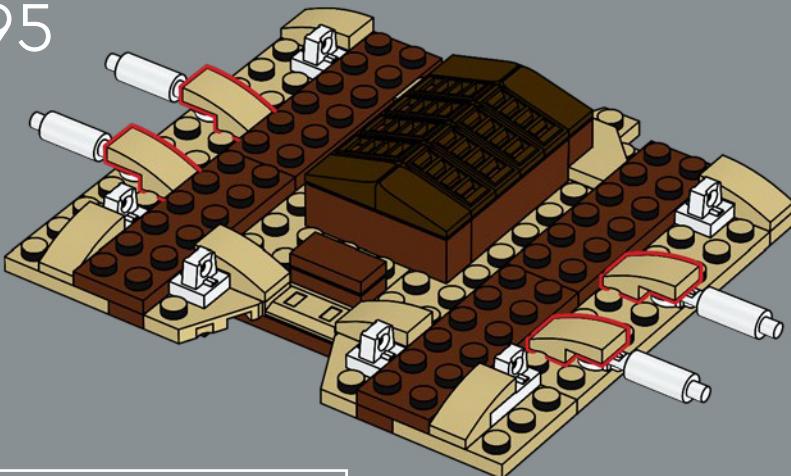
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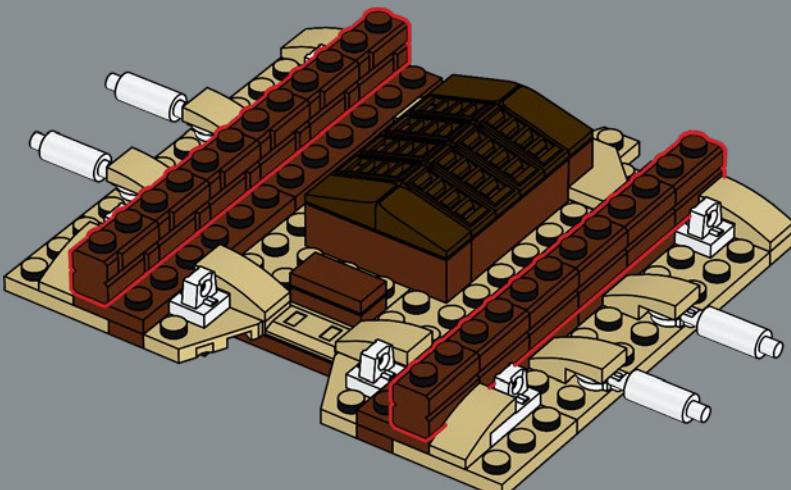
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495



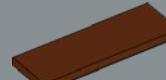
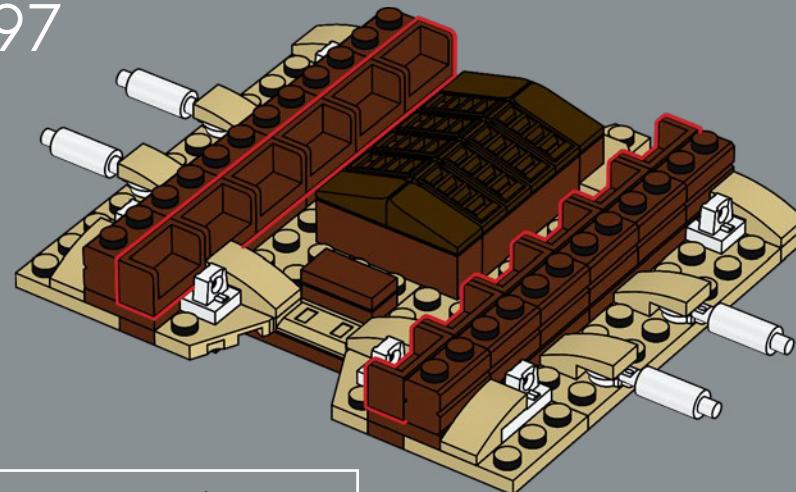
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496



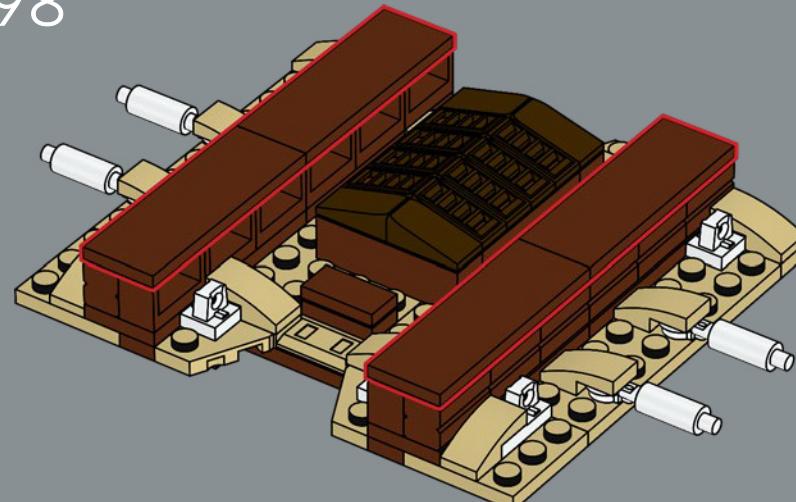
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497

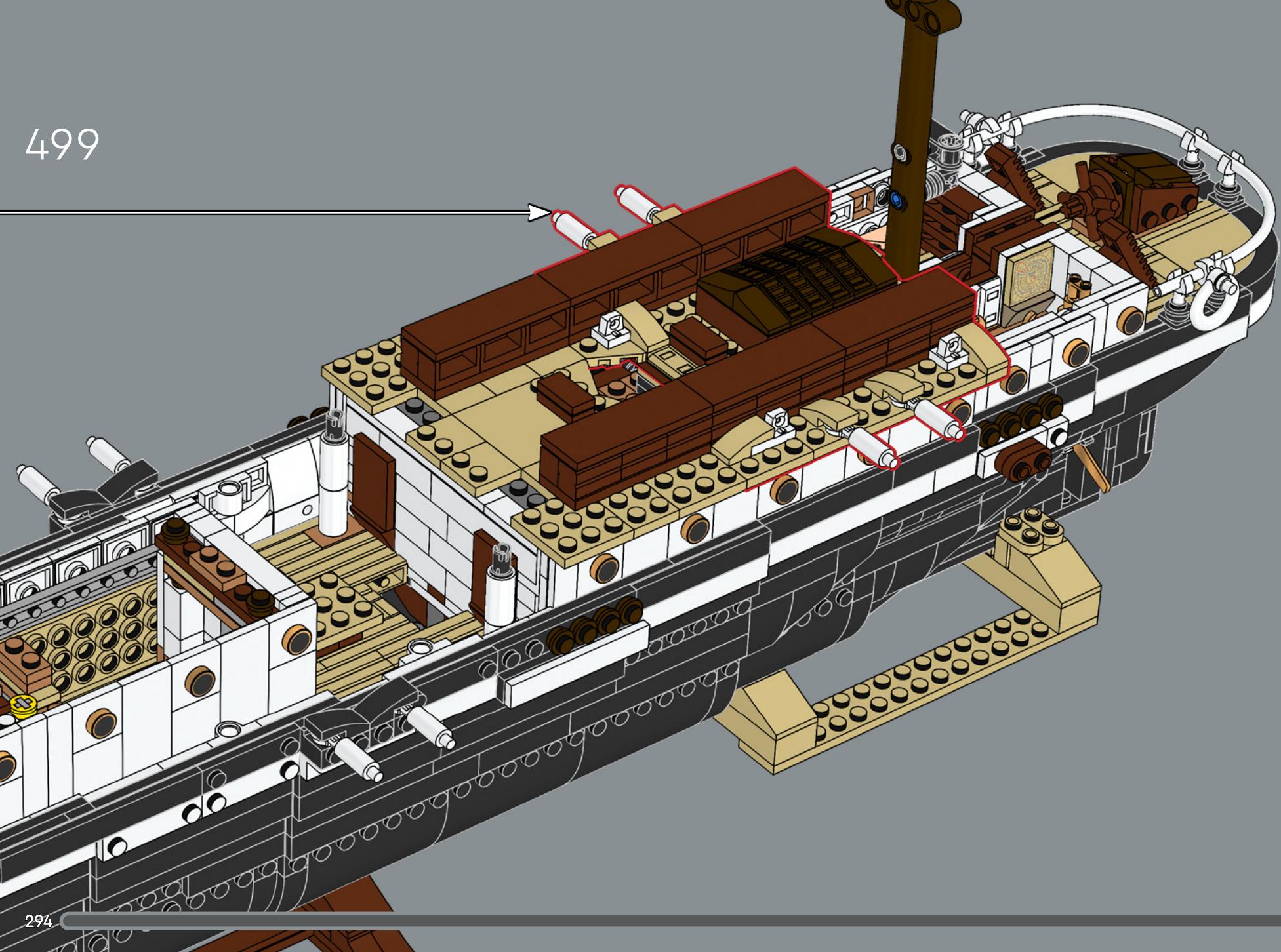


4x

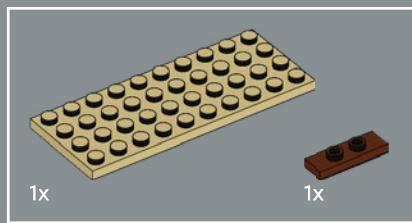
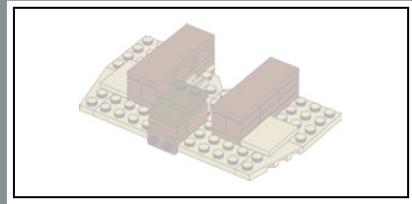
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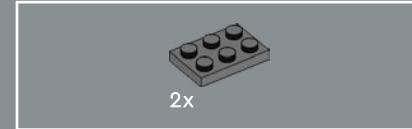
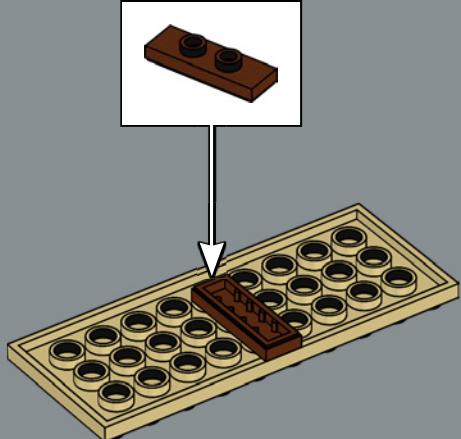
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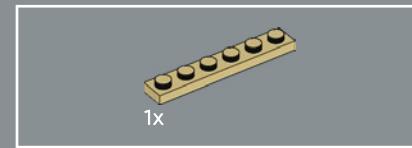
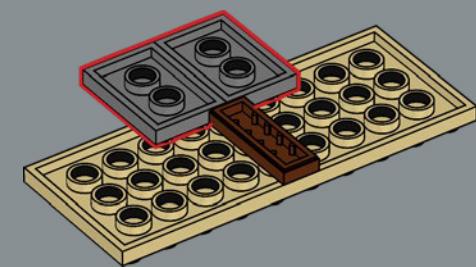
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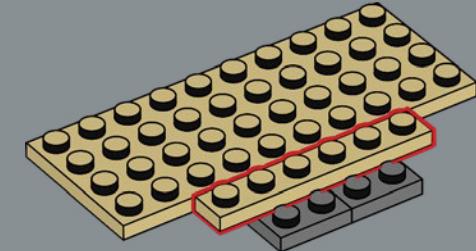
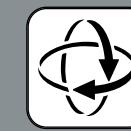
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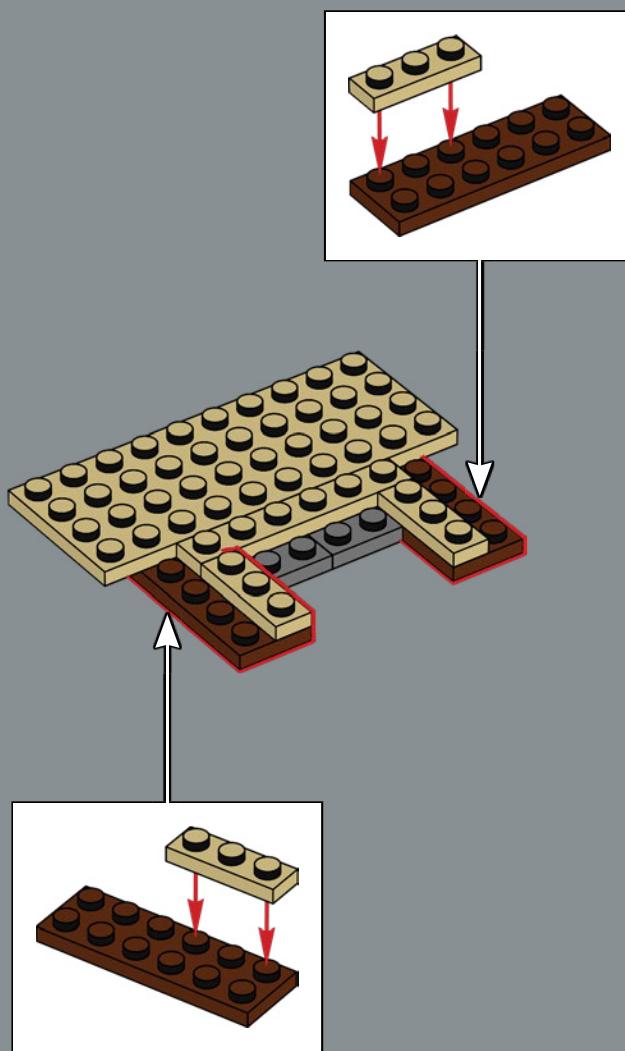


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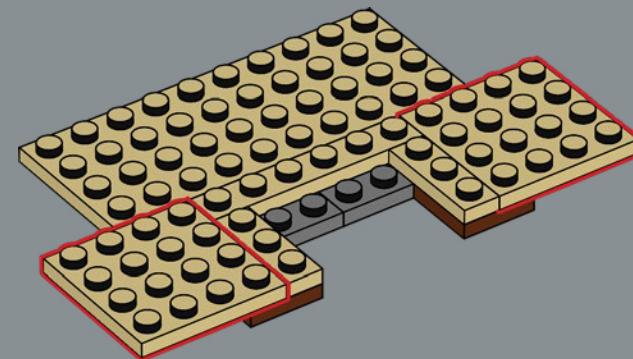




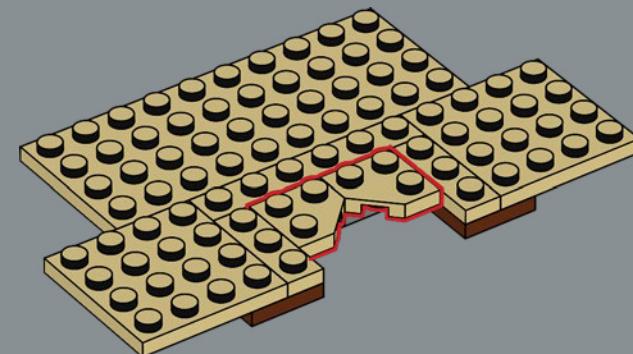
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504

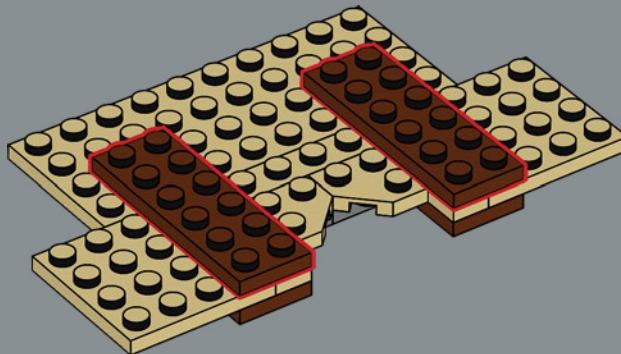


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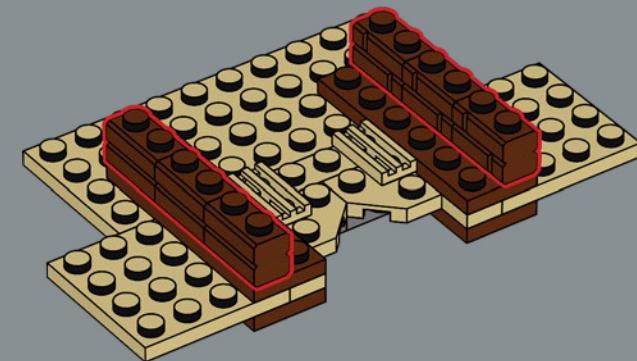
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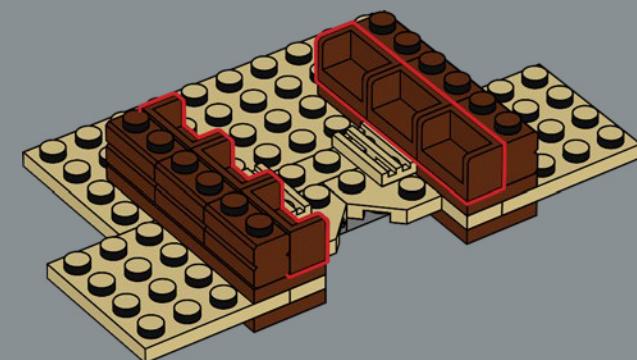
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508

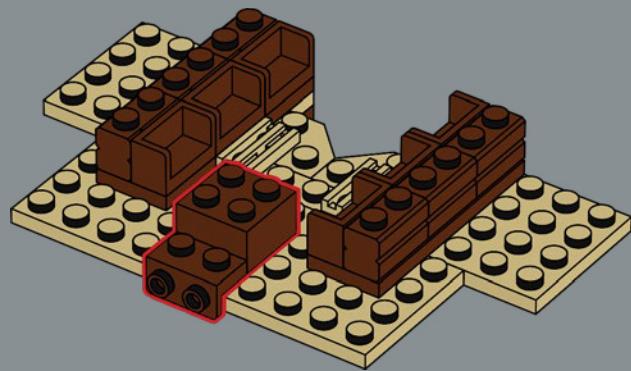


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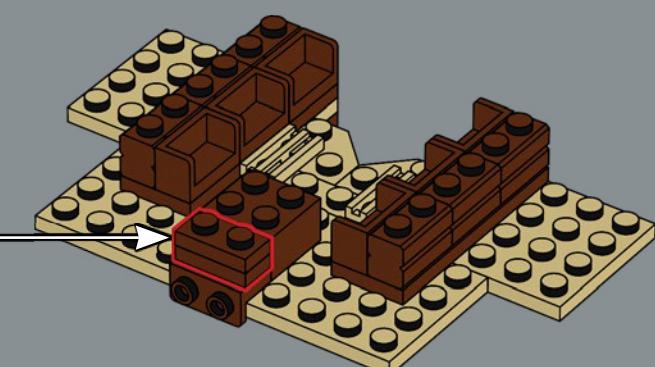
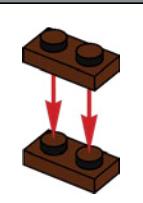


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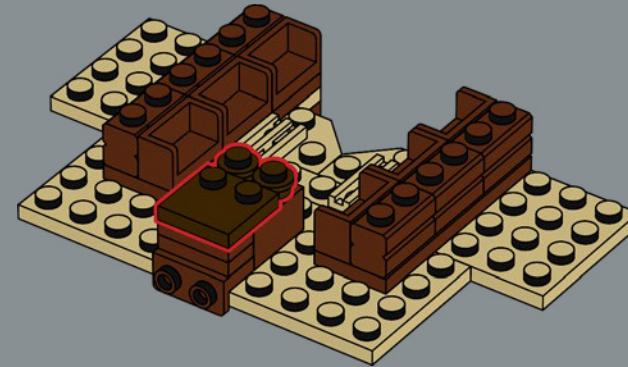


2x

511



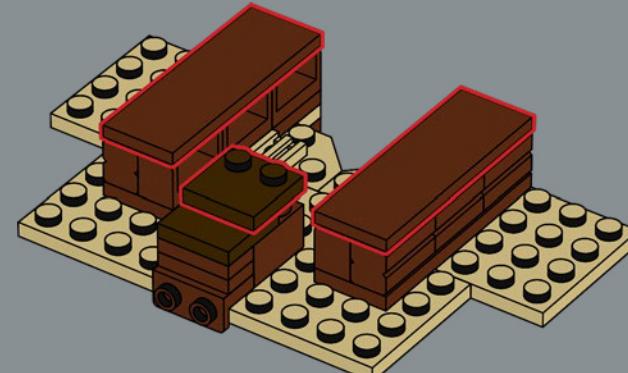
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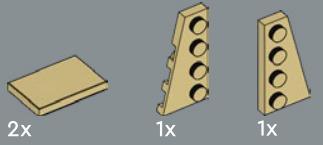


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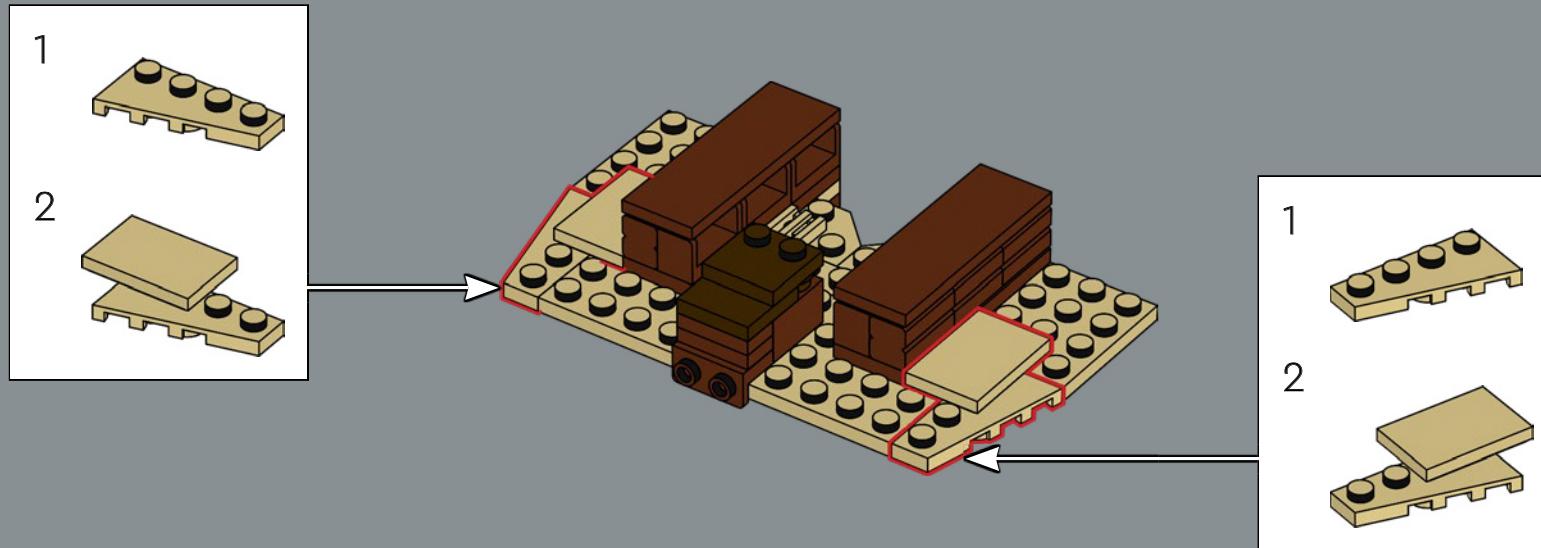
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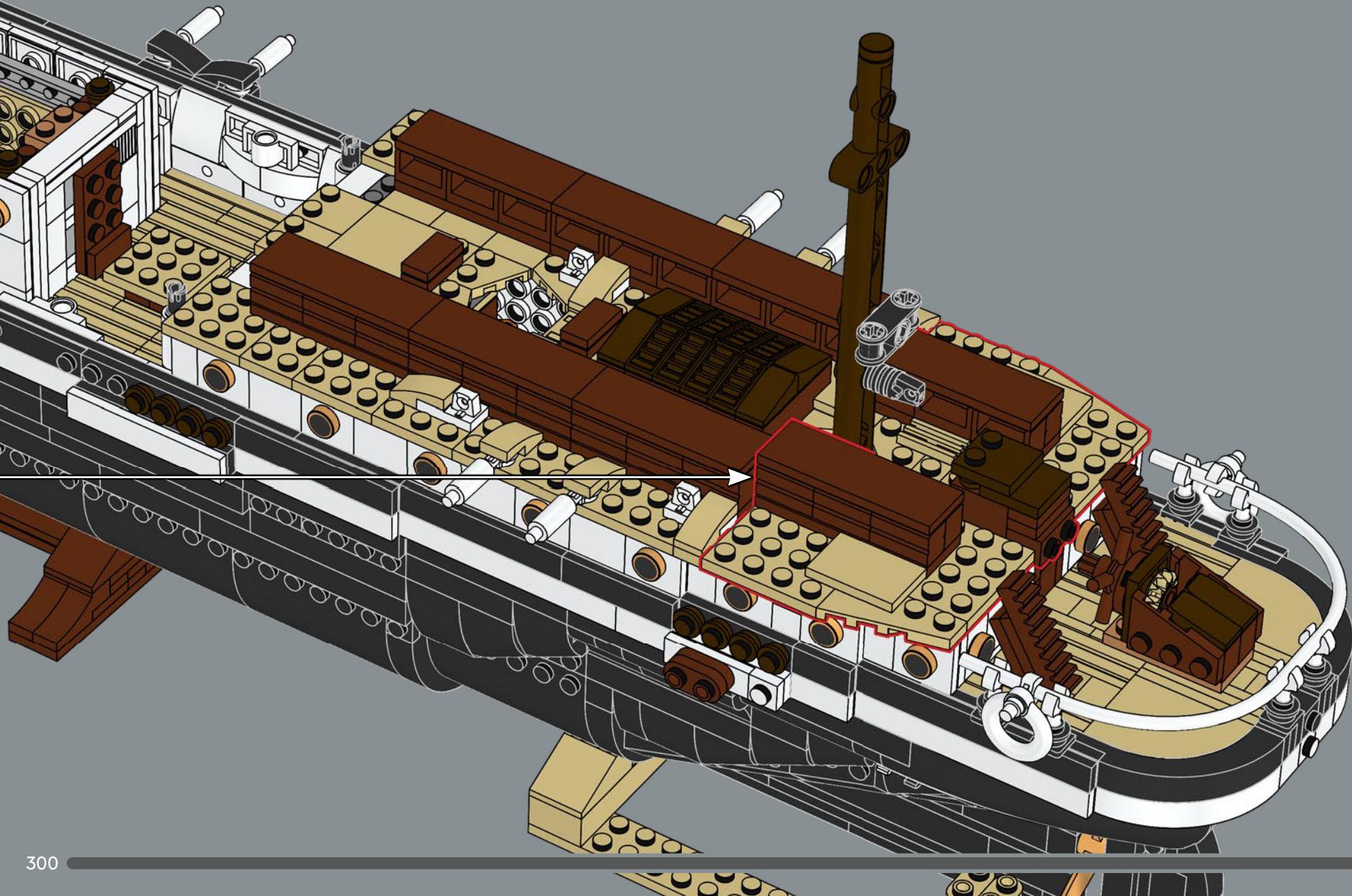


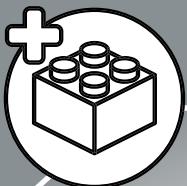


514



515

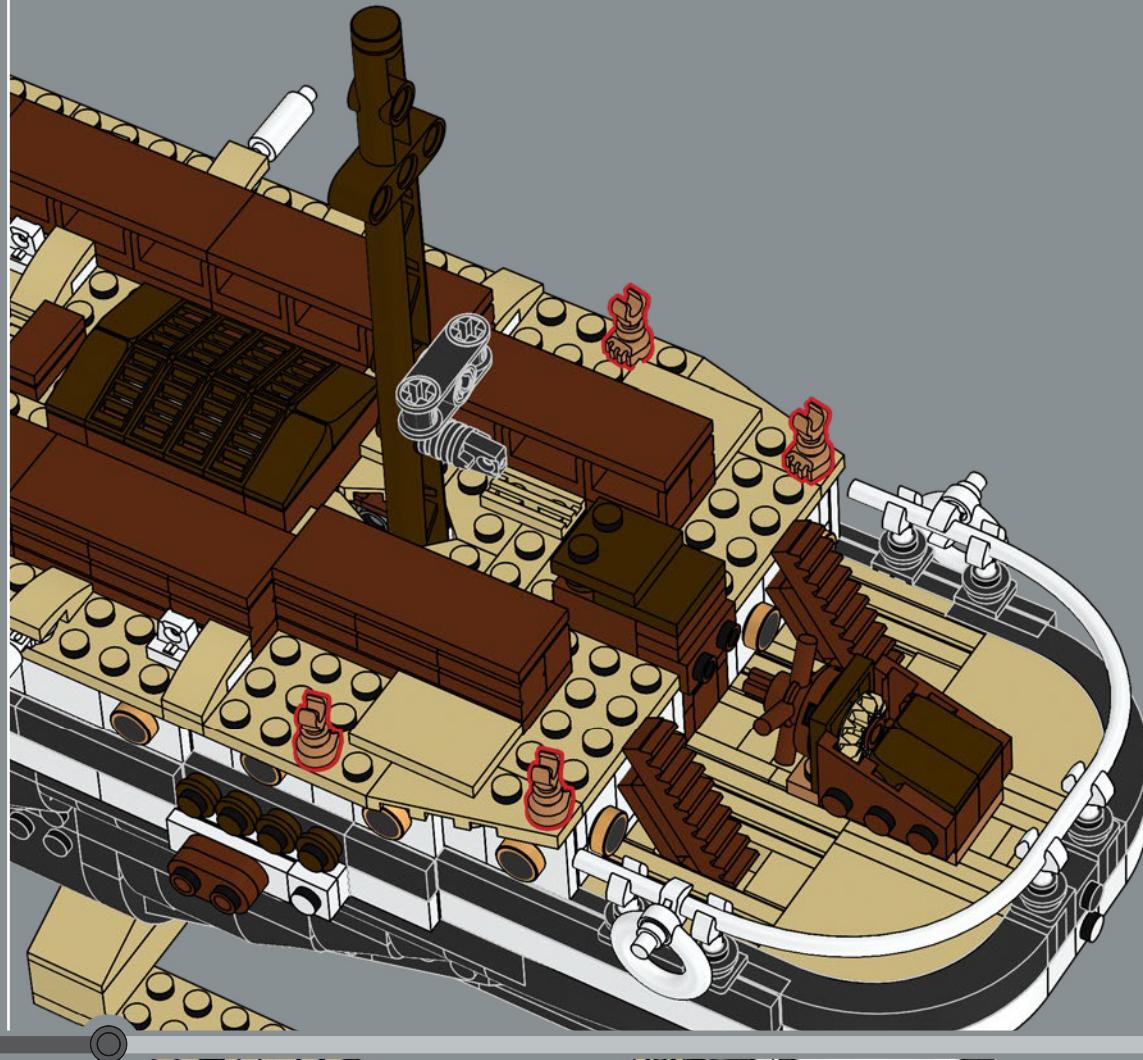




2x



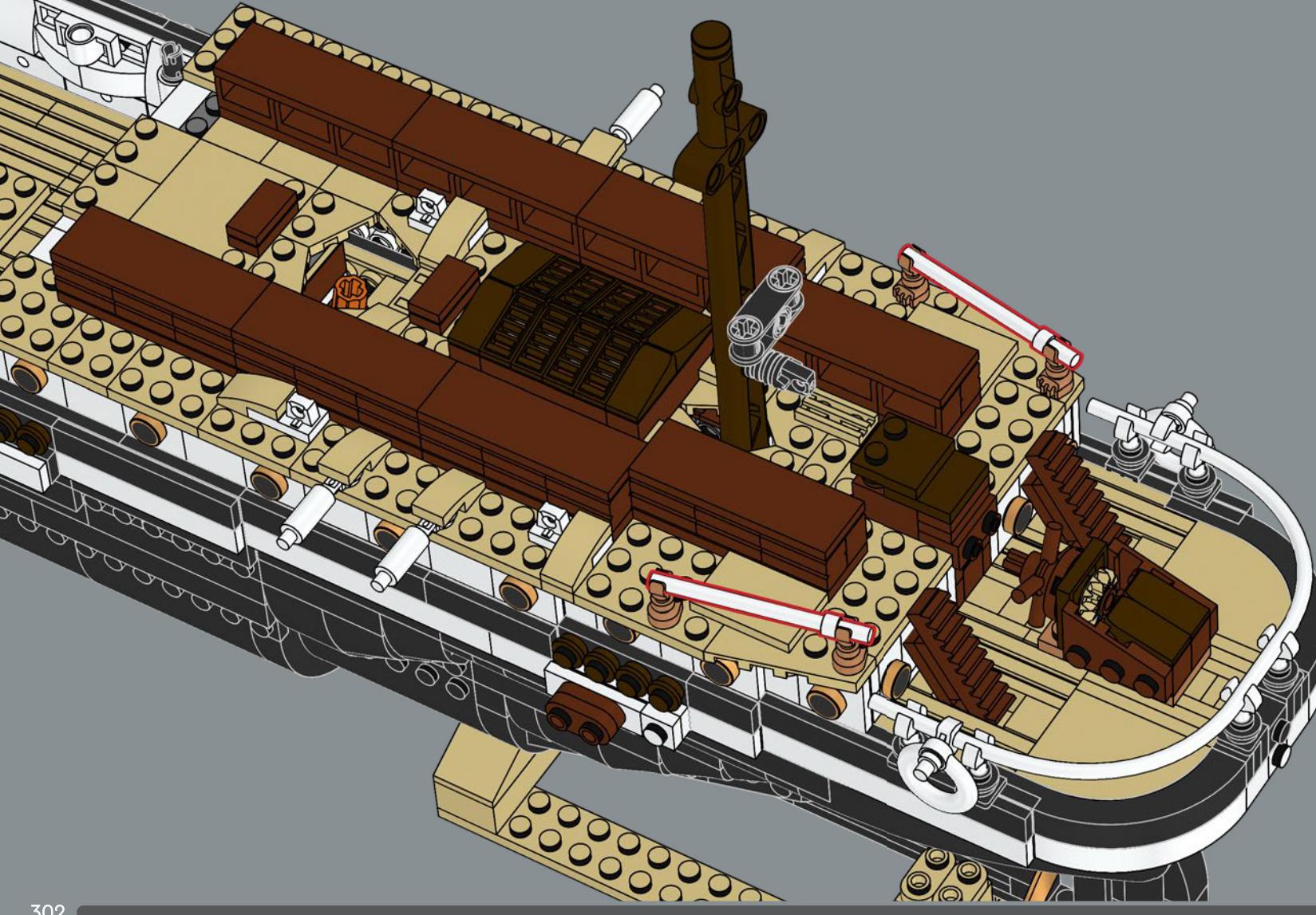
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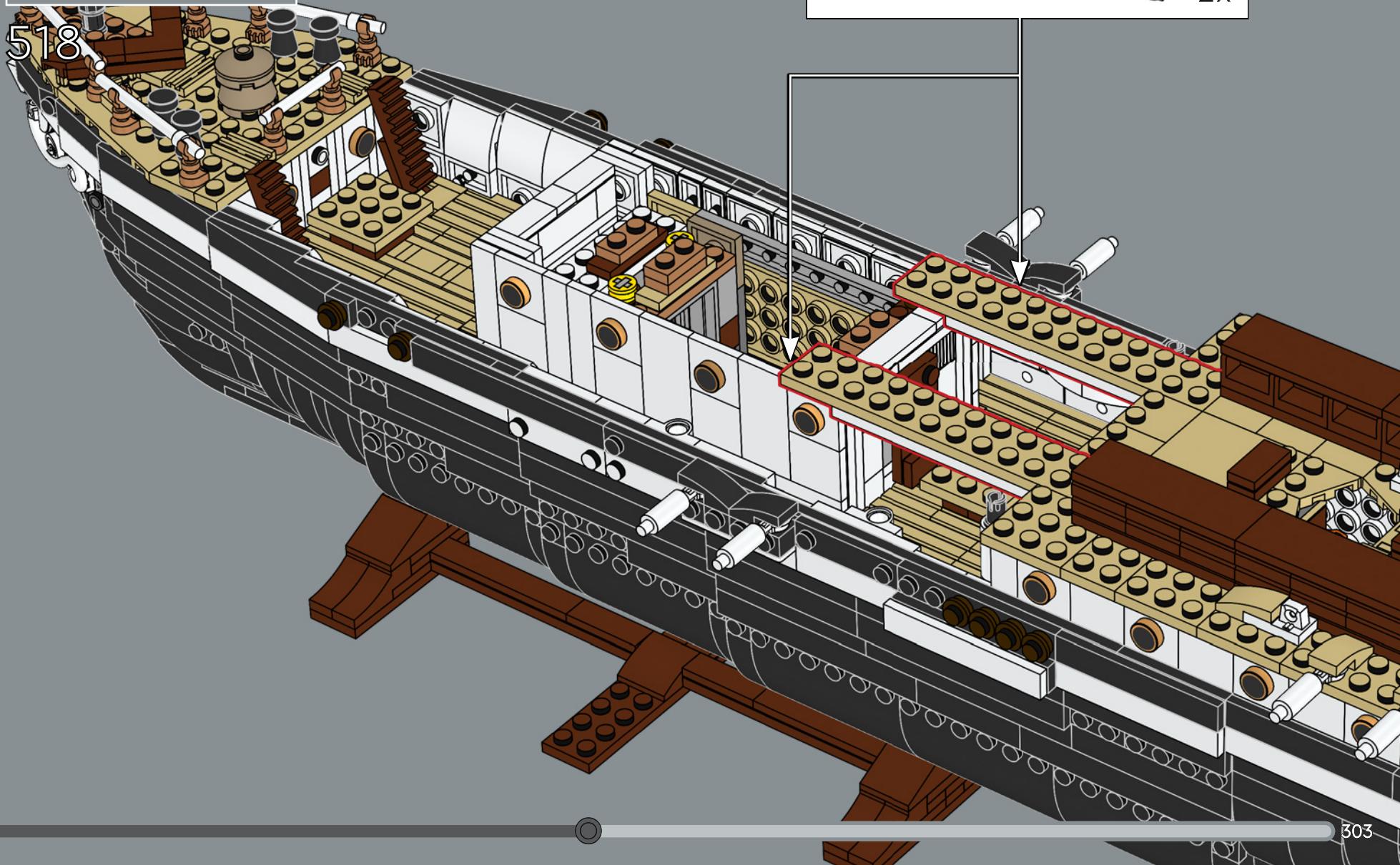
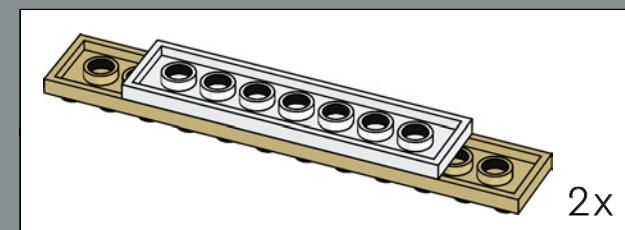
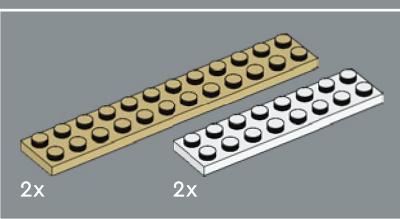


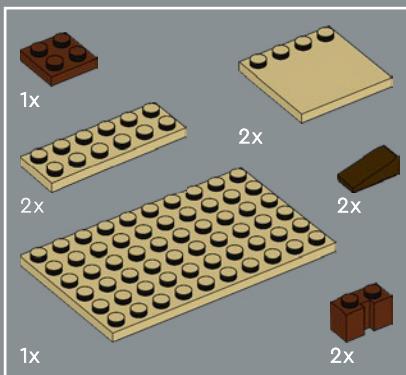


2x

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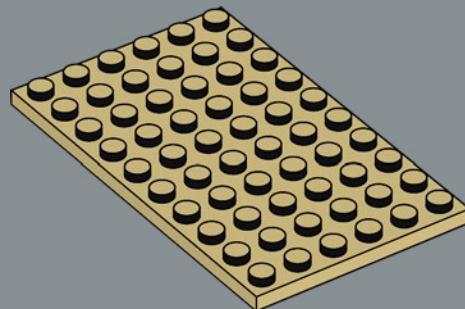




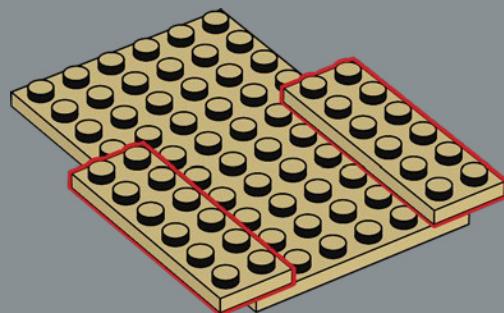


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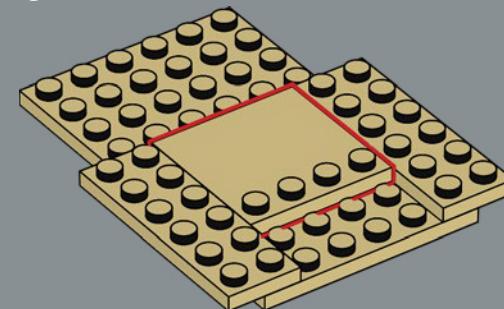
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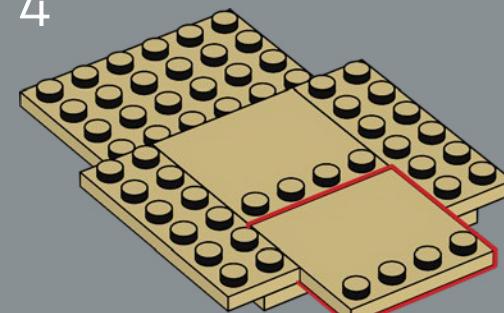
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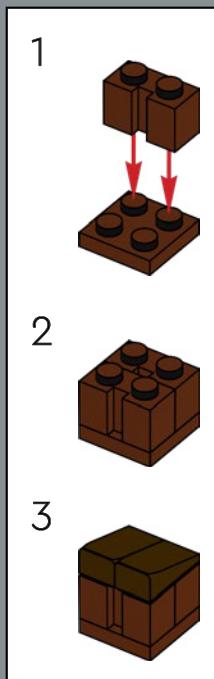
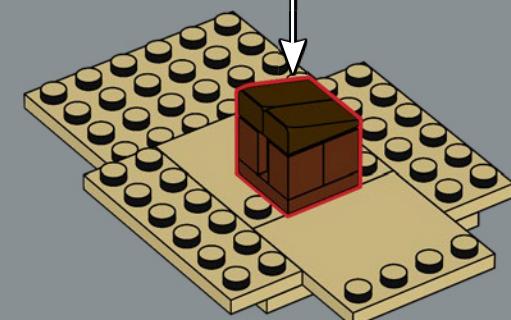
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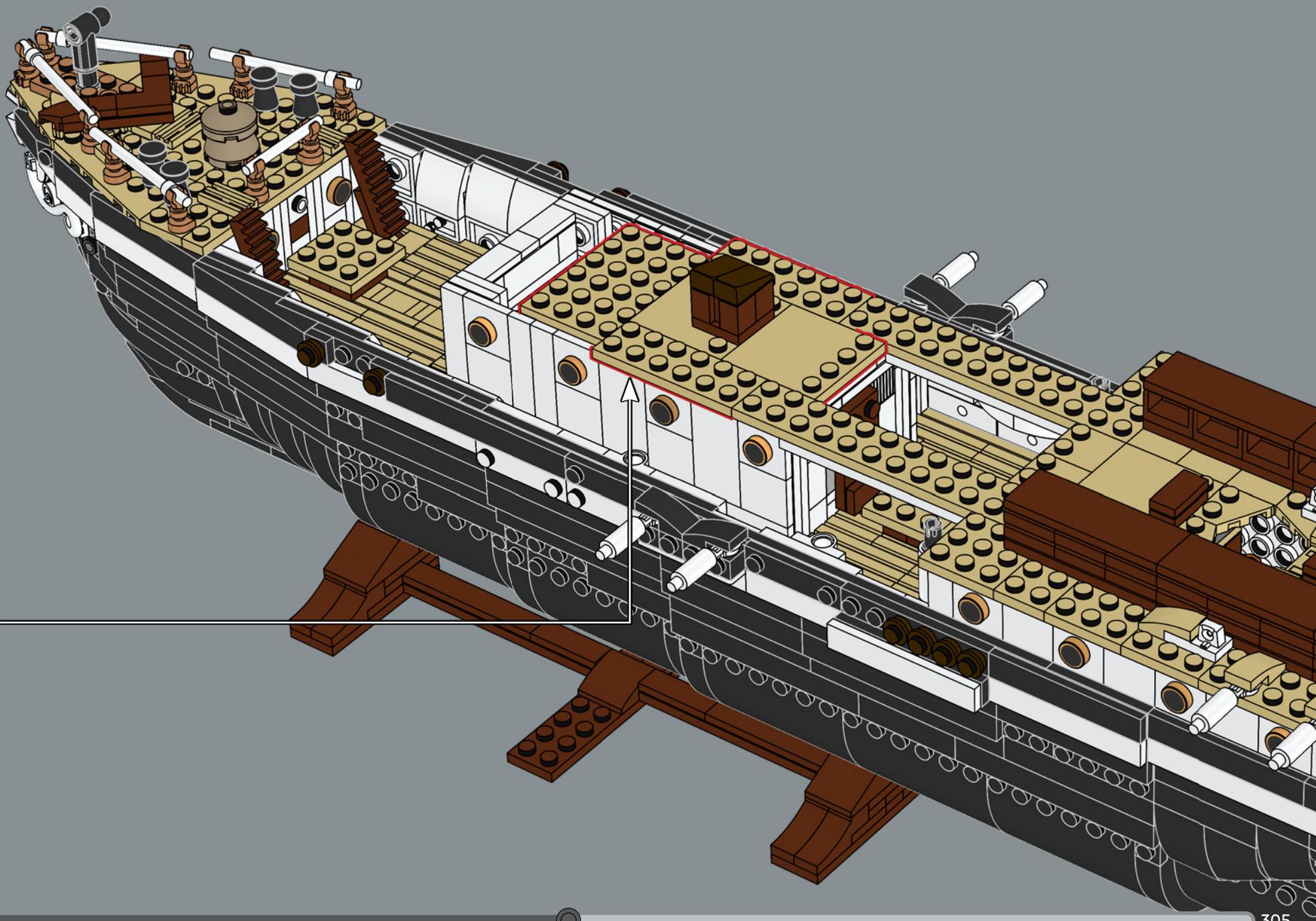


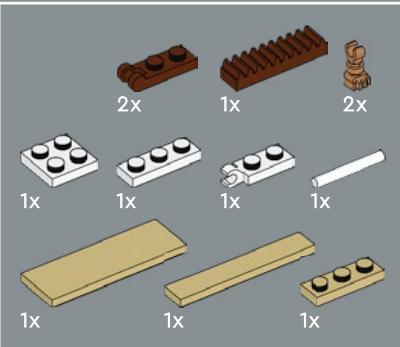
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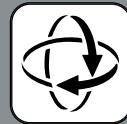
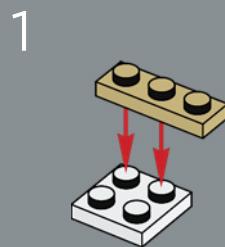
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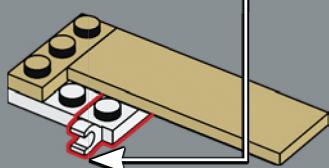




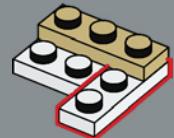
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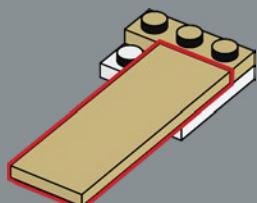
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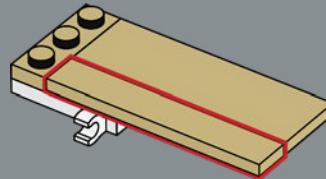
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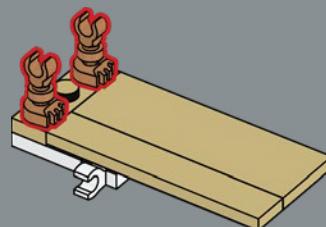
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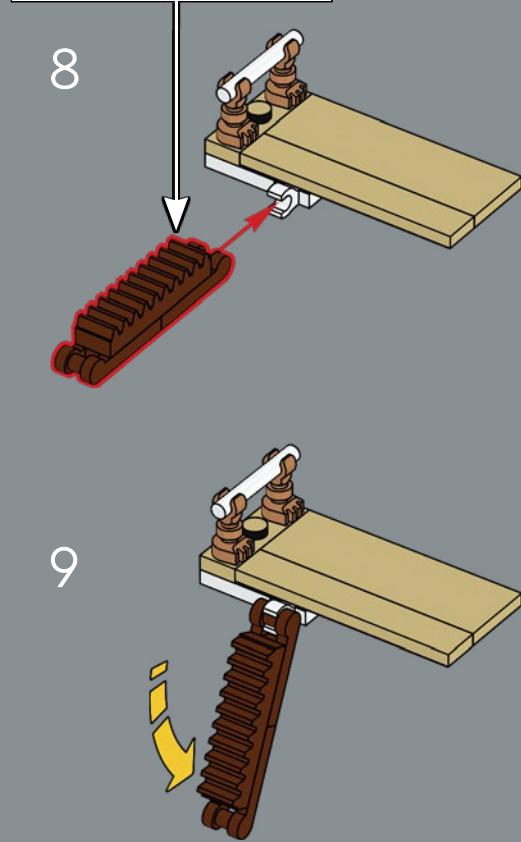
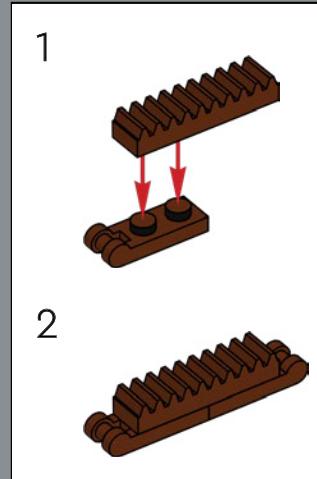
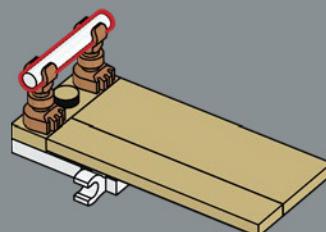
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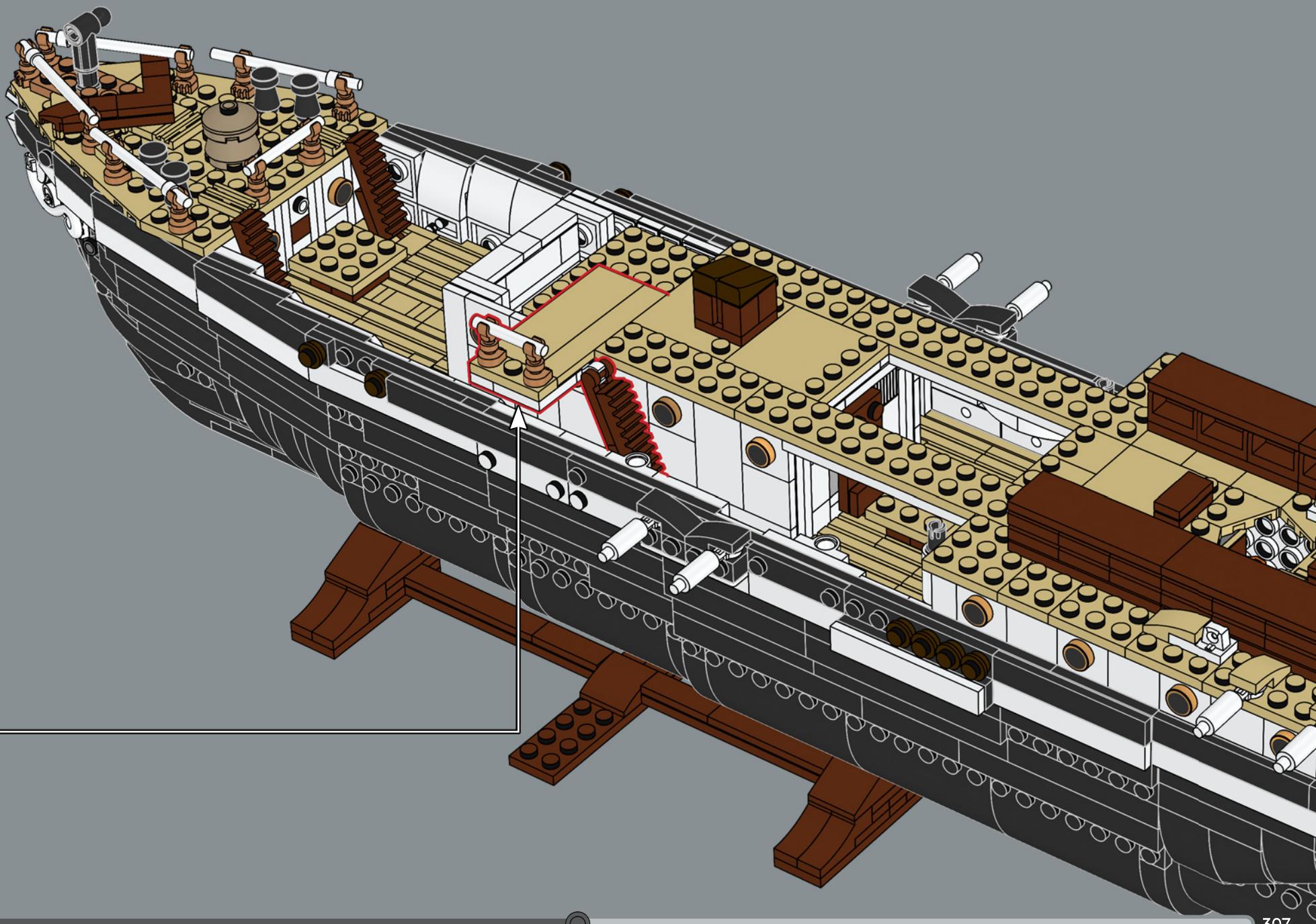


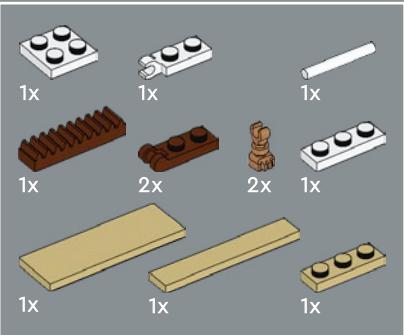
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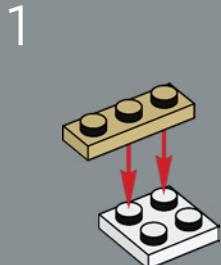
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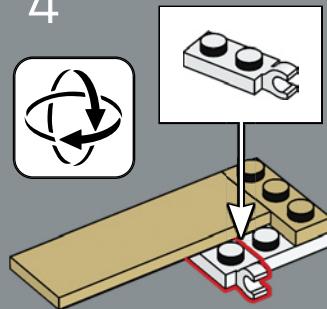




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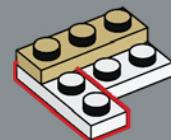
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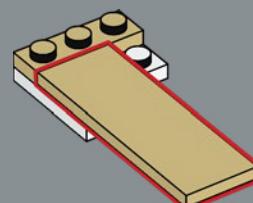
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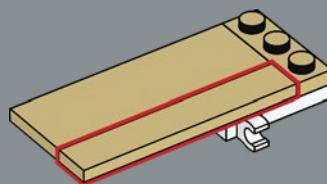
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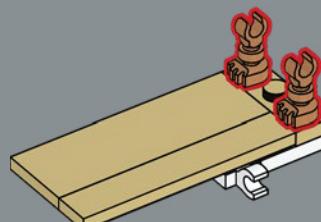
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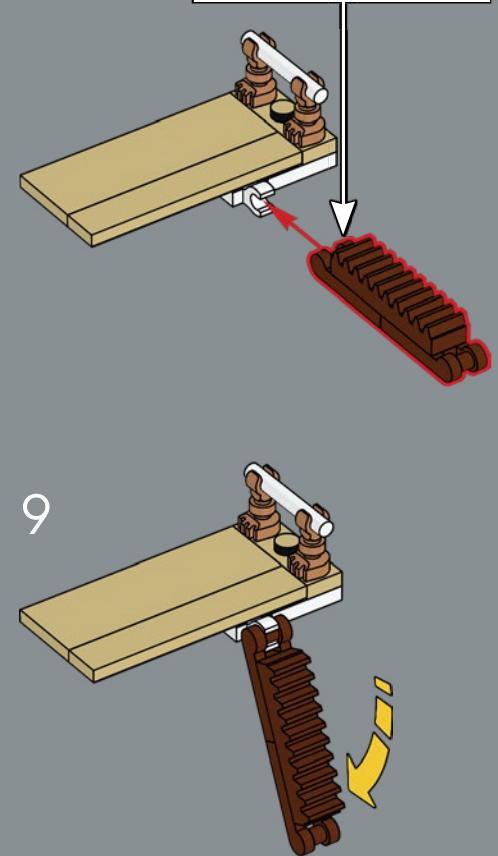
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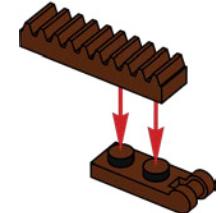
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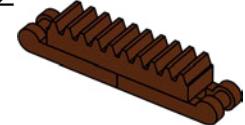
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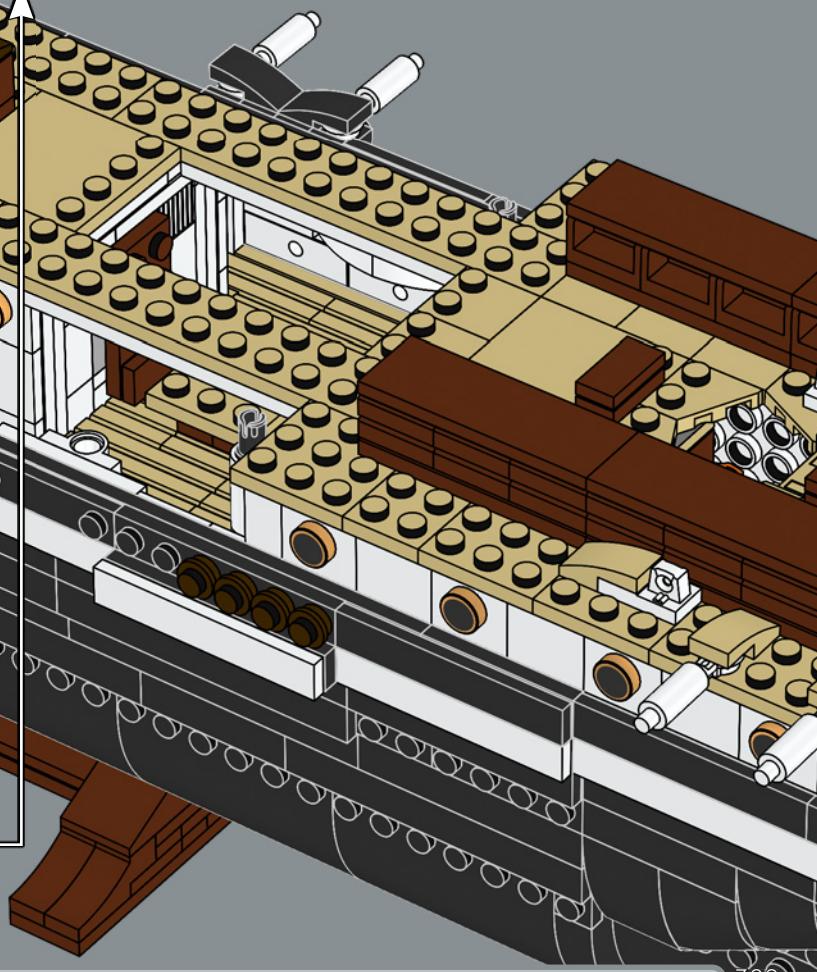
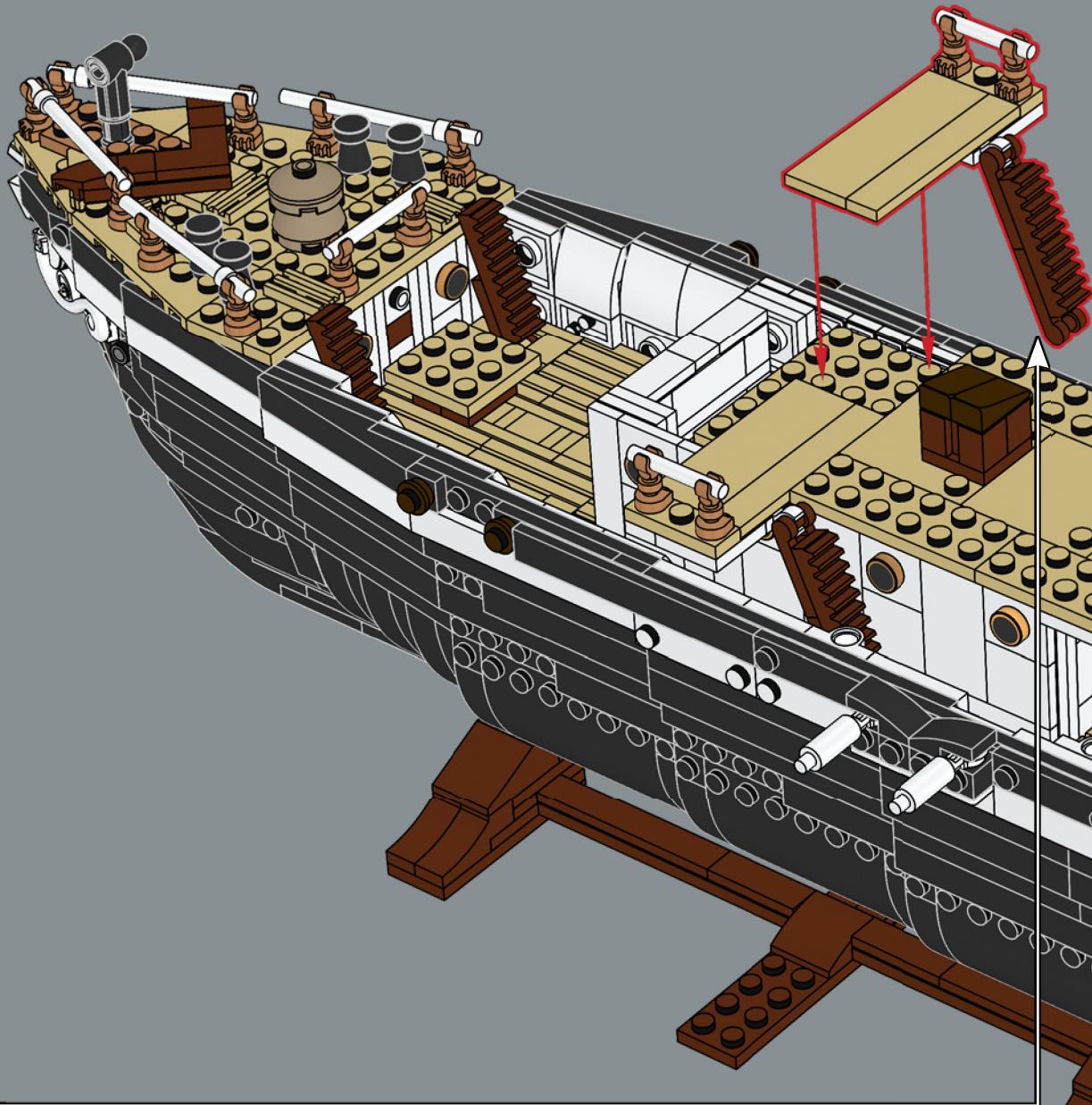


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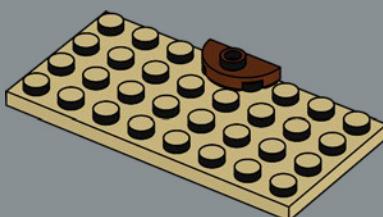




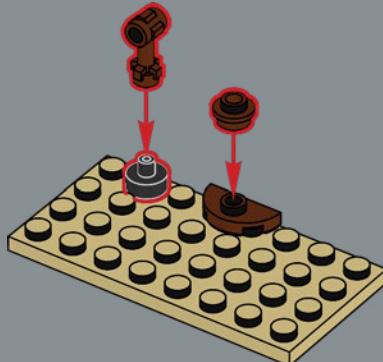


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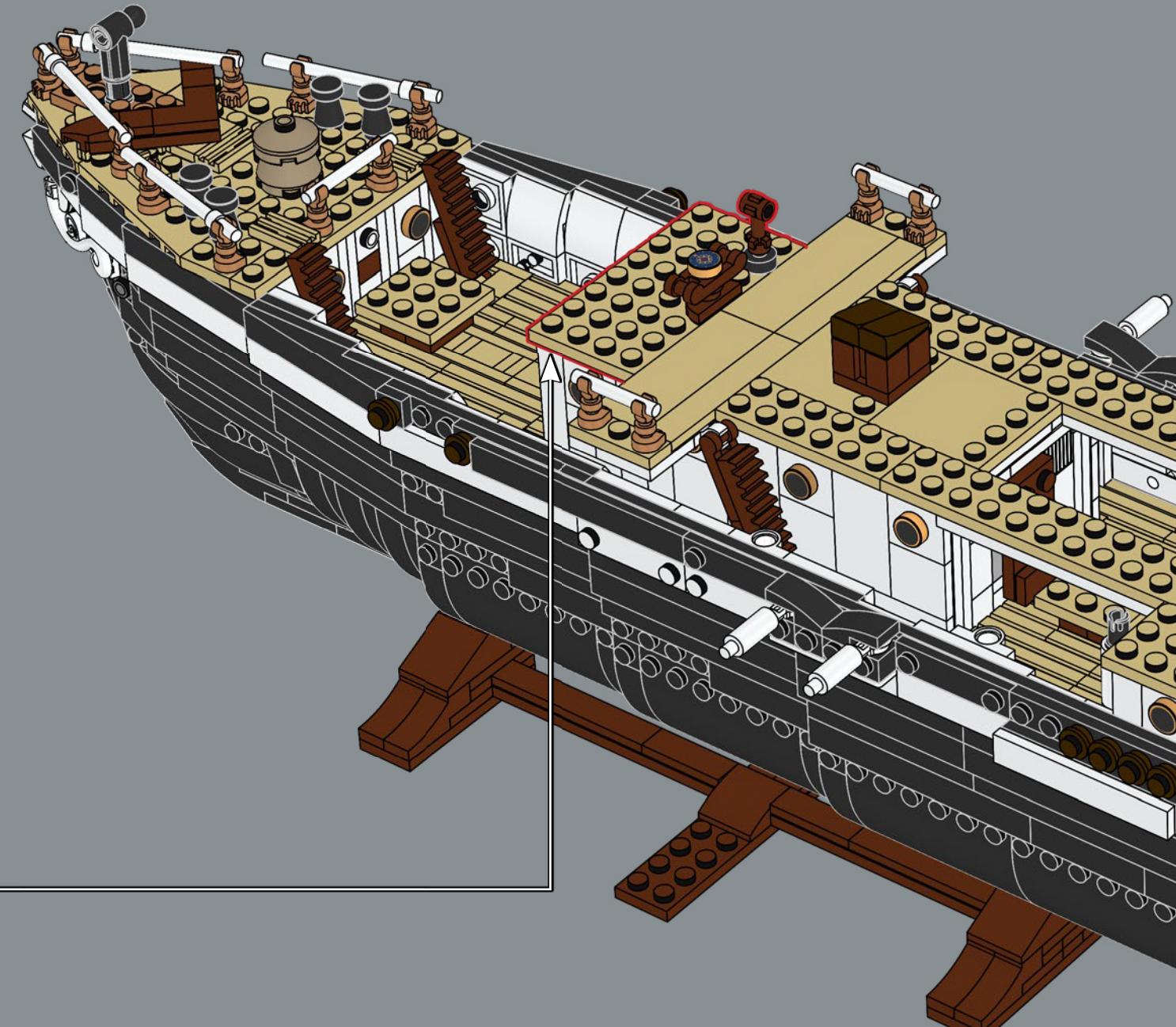
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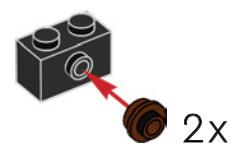
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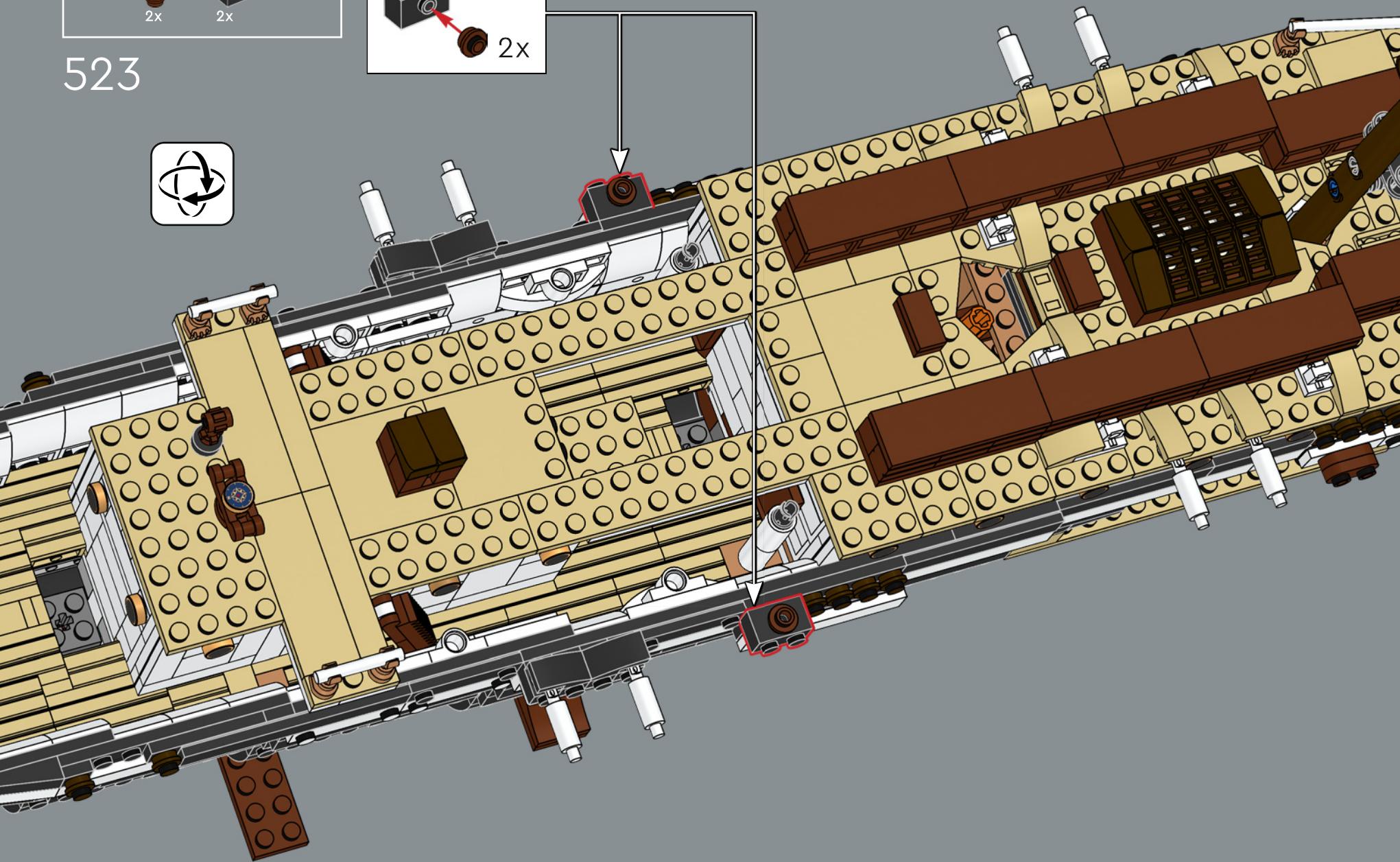


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2x

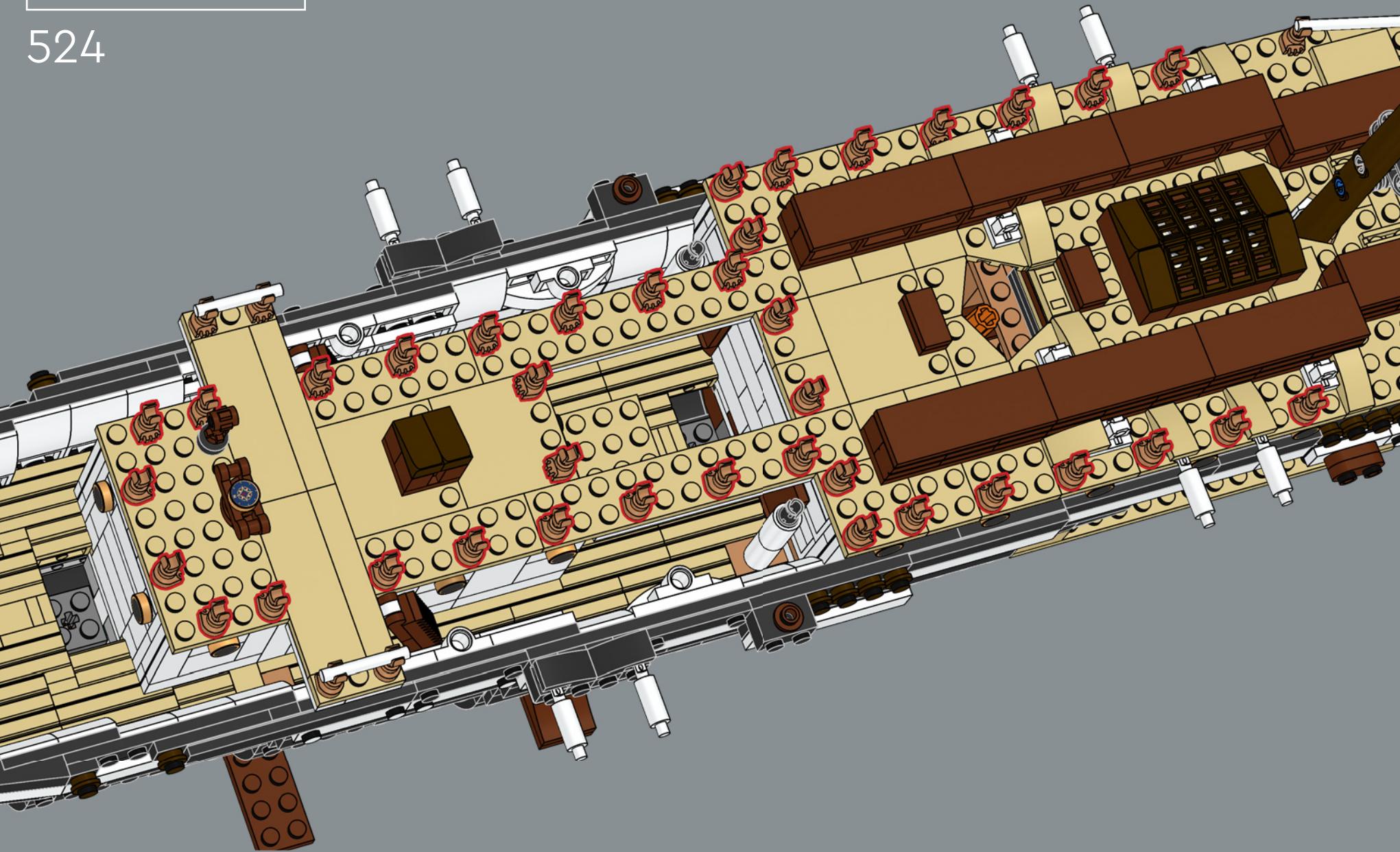
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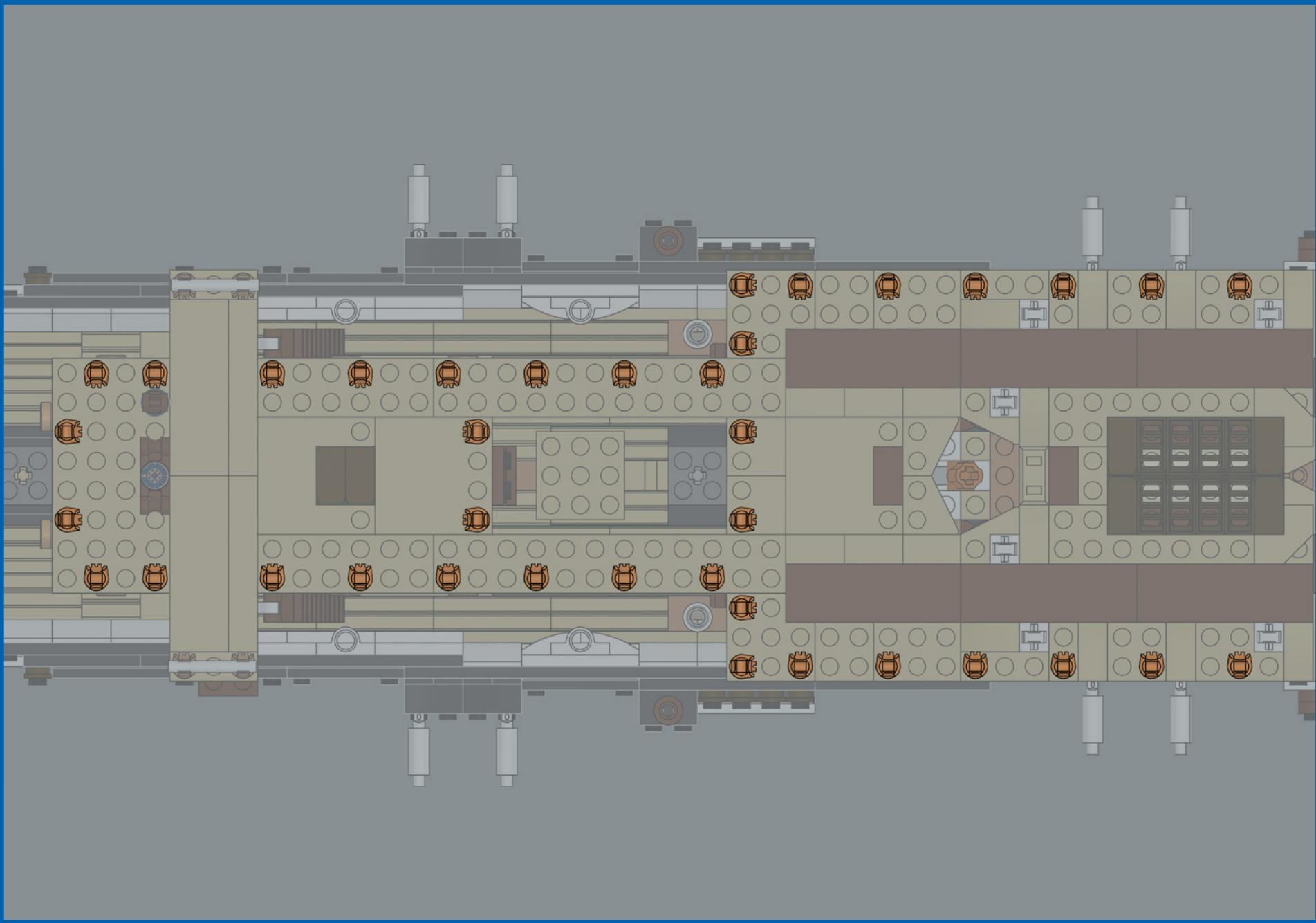


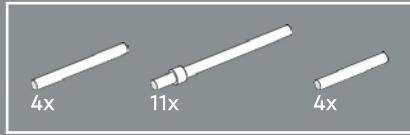


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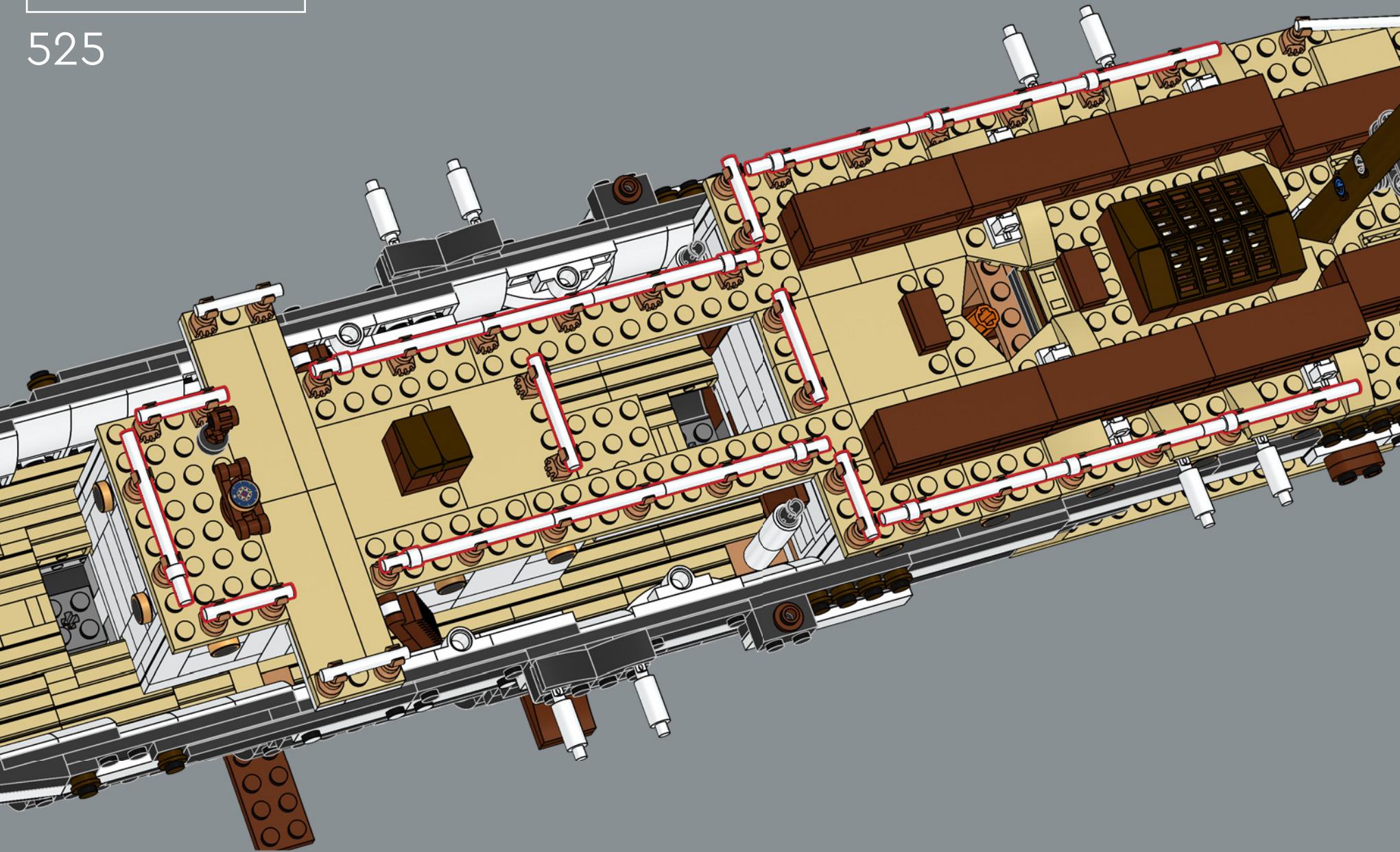
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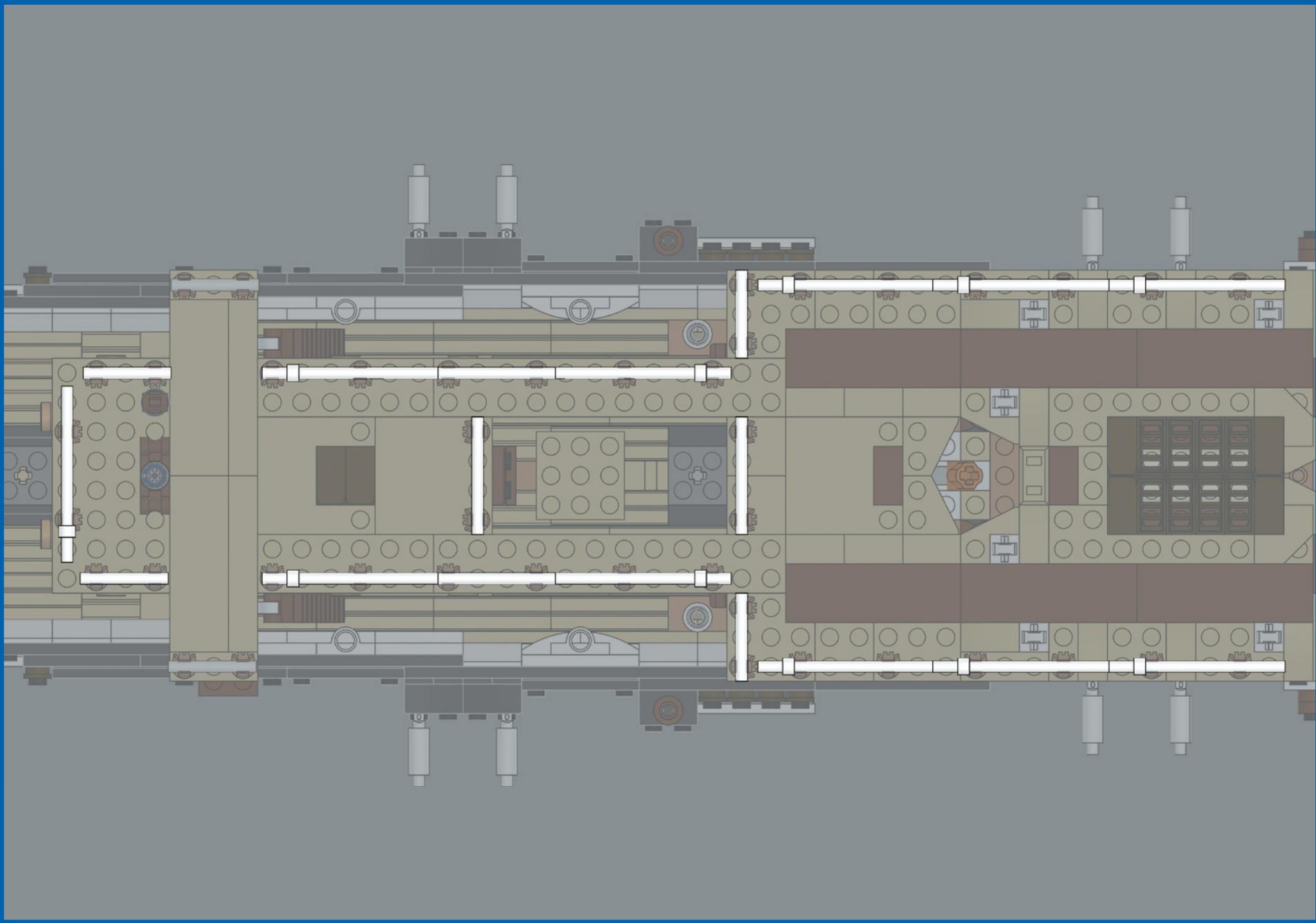


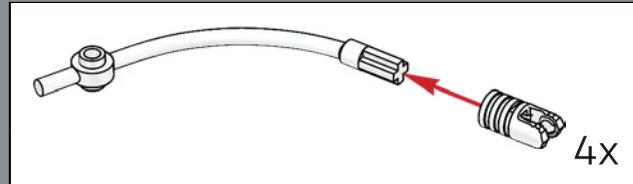




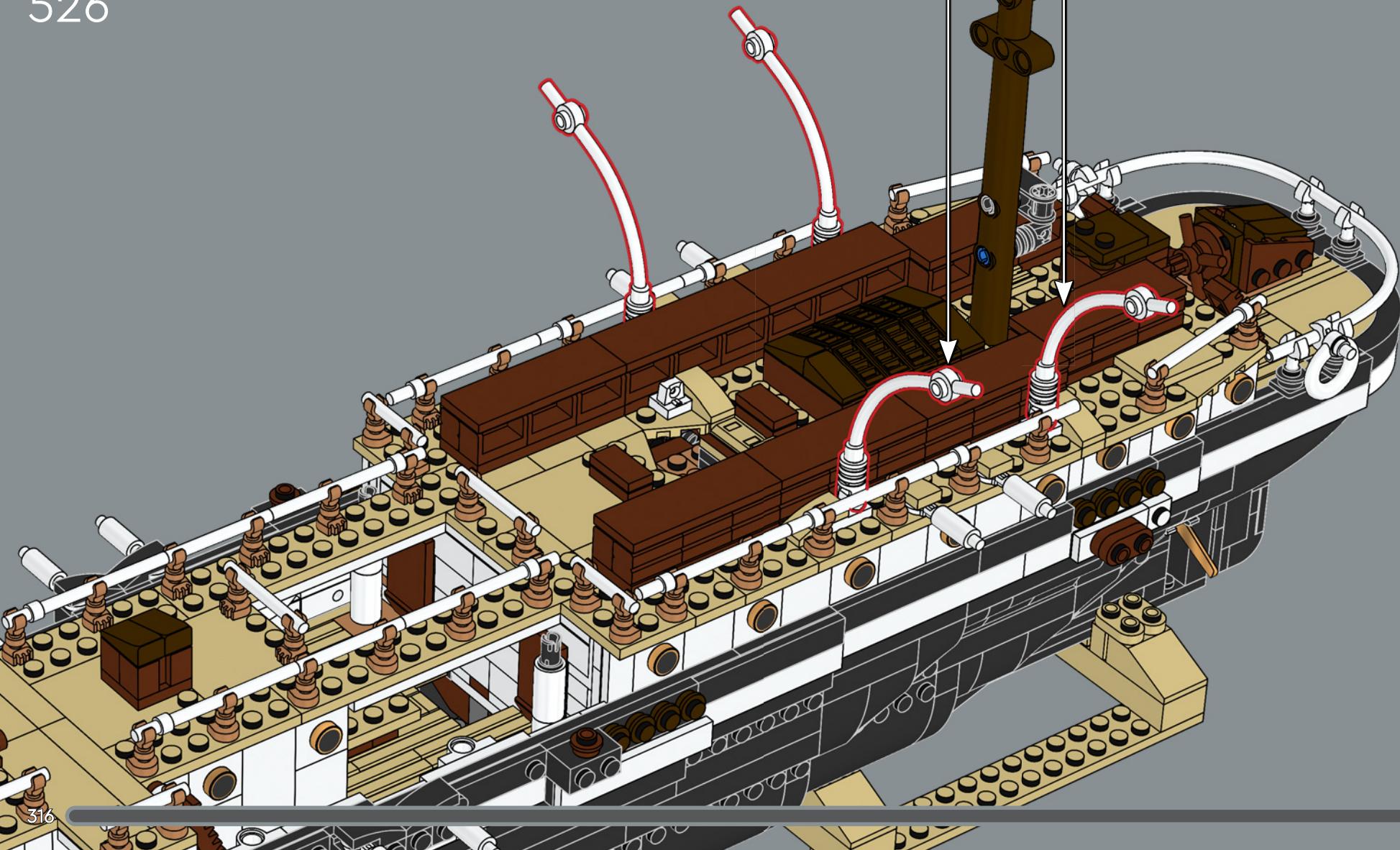
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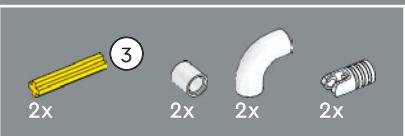






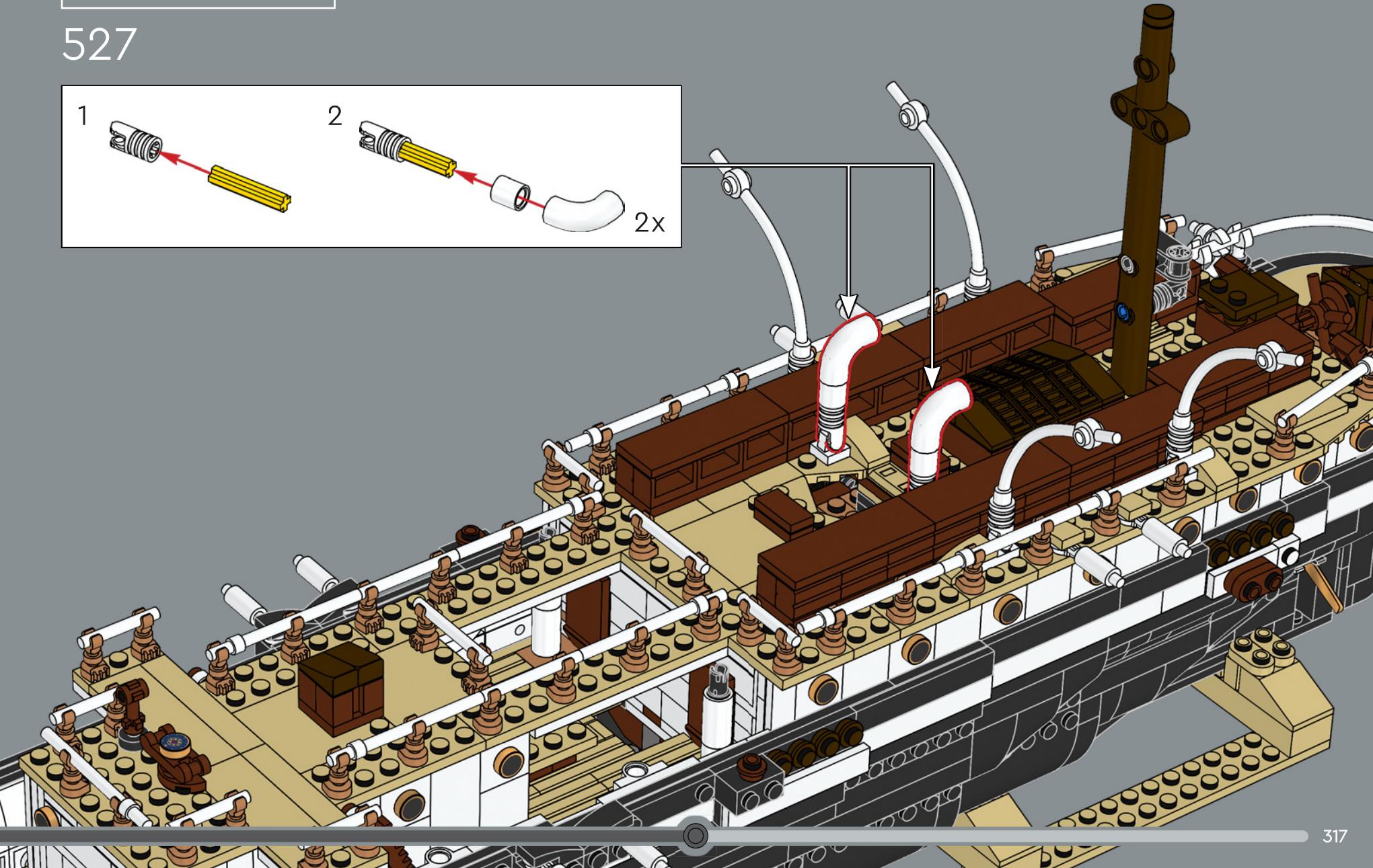
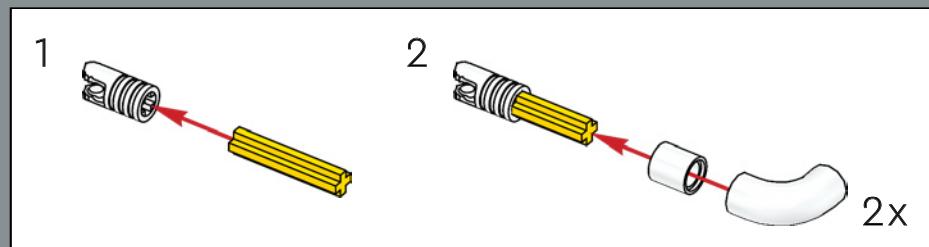
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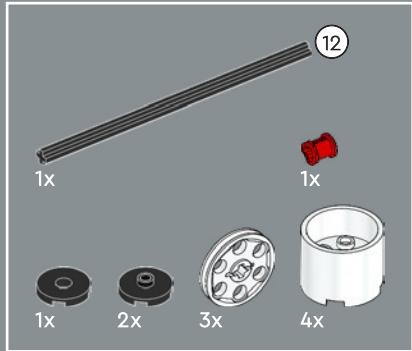




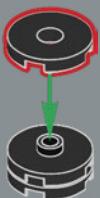
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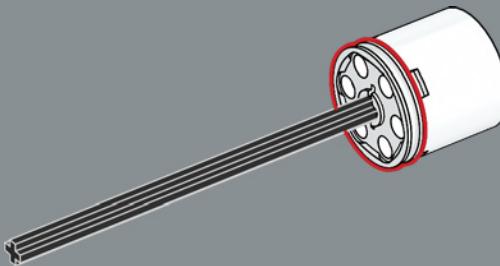




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5



528

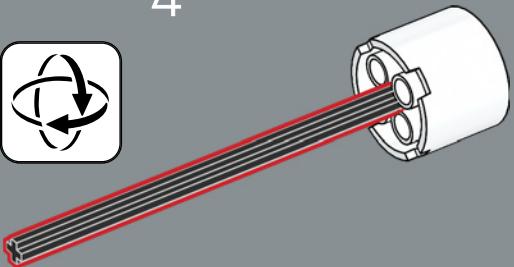
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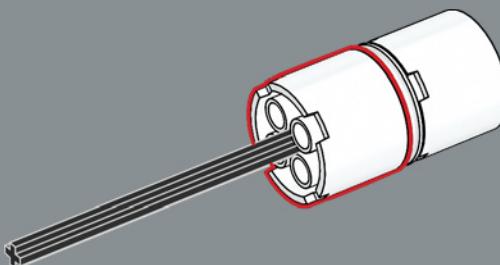
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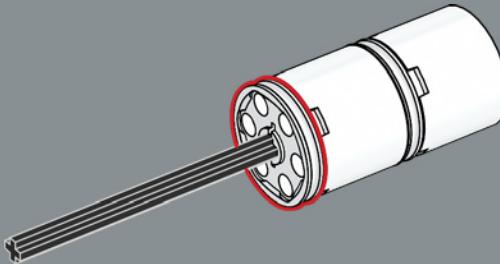
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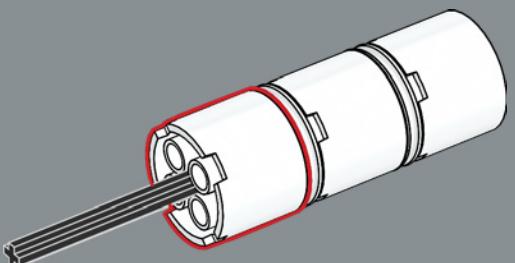
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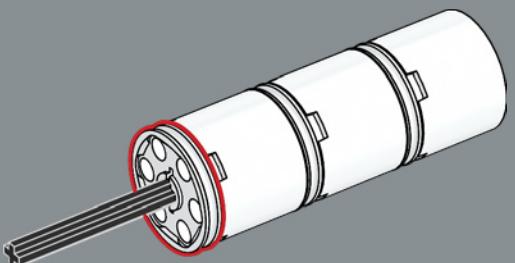
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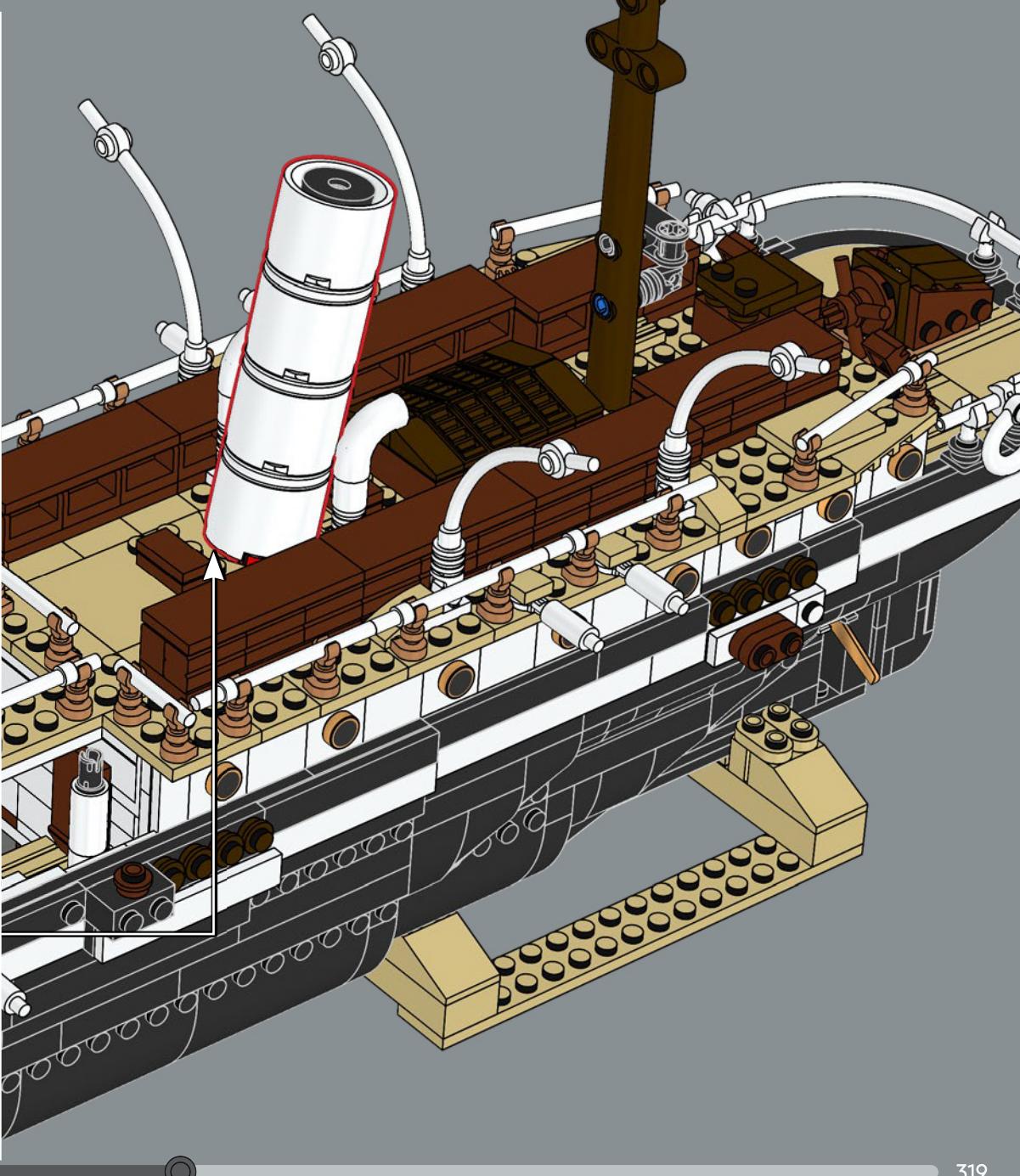
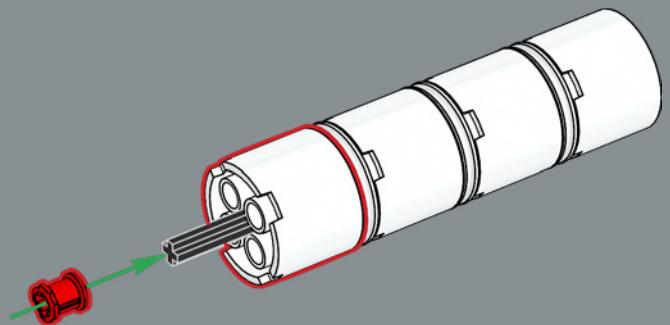
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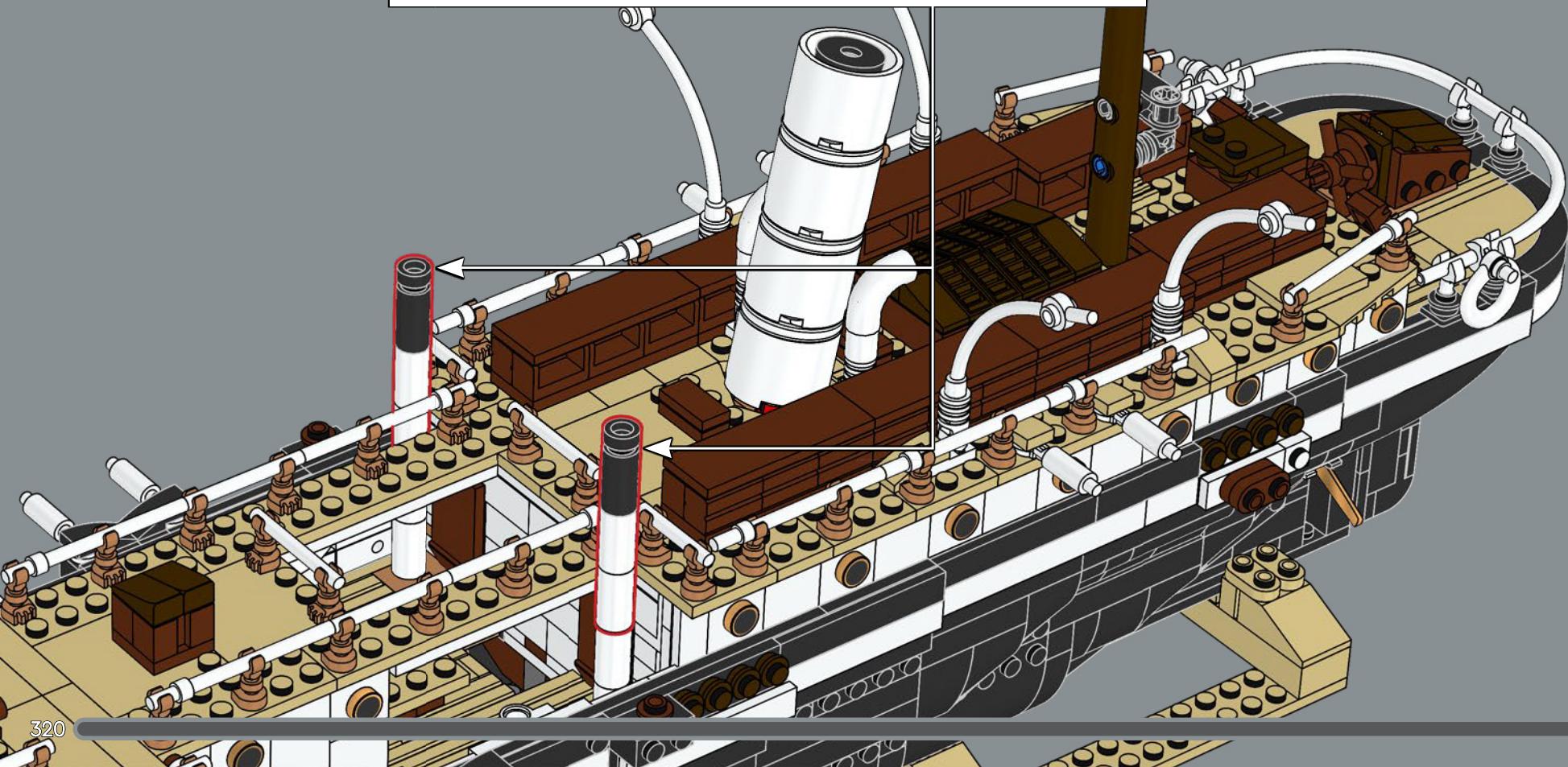
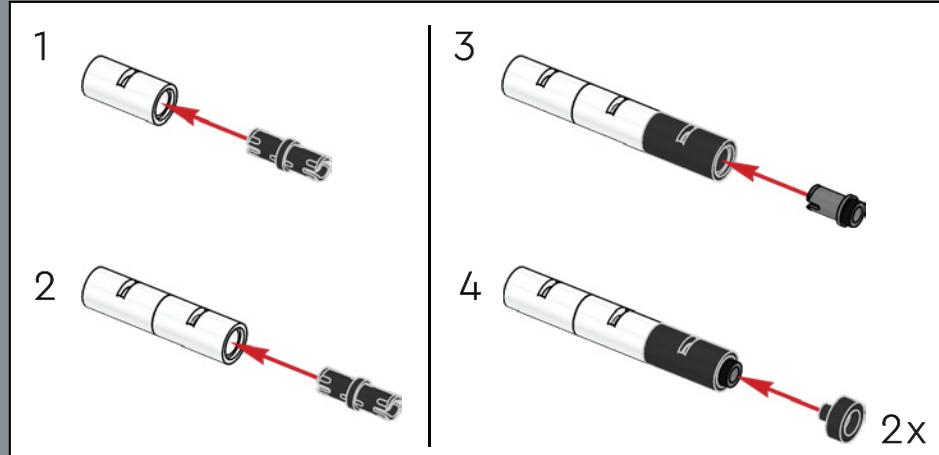


10





529

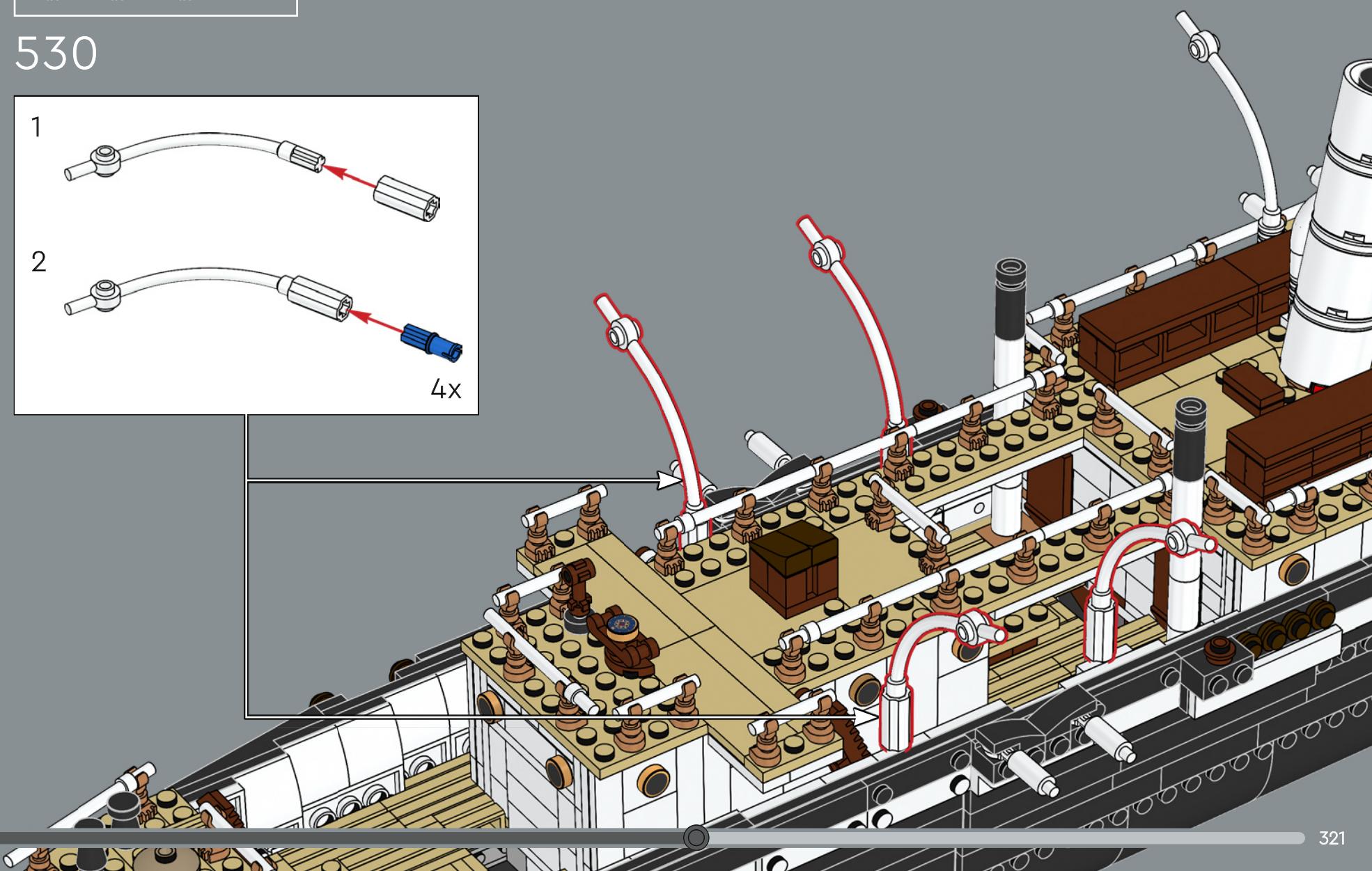
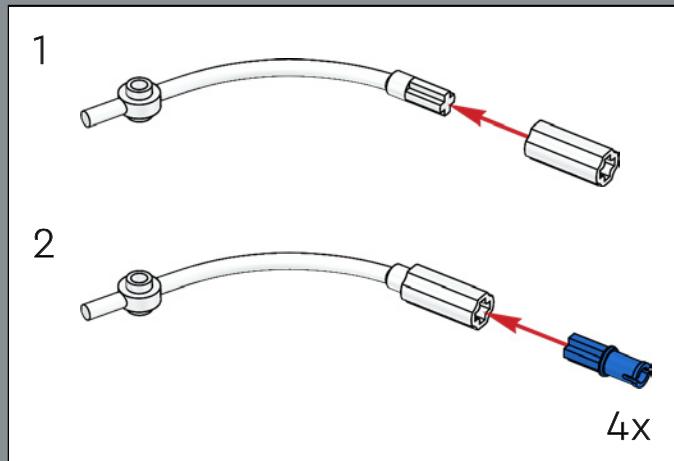




The curved arms holding the four lifeboats were originally designed as LEGO® minifigure holder elements.

4x 4x 4x

530





2x

1



2

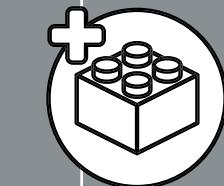


3



2x

2x



2x

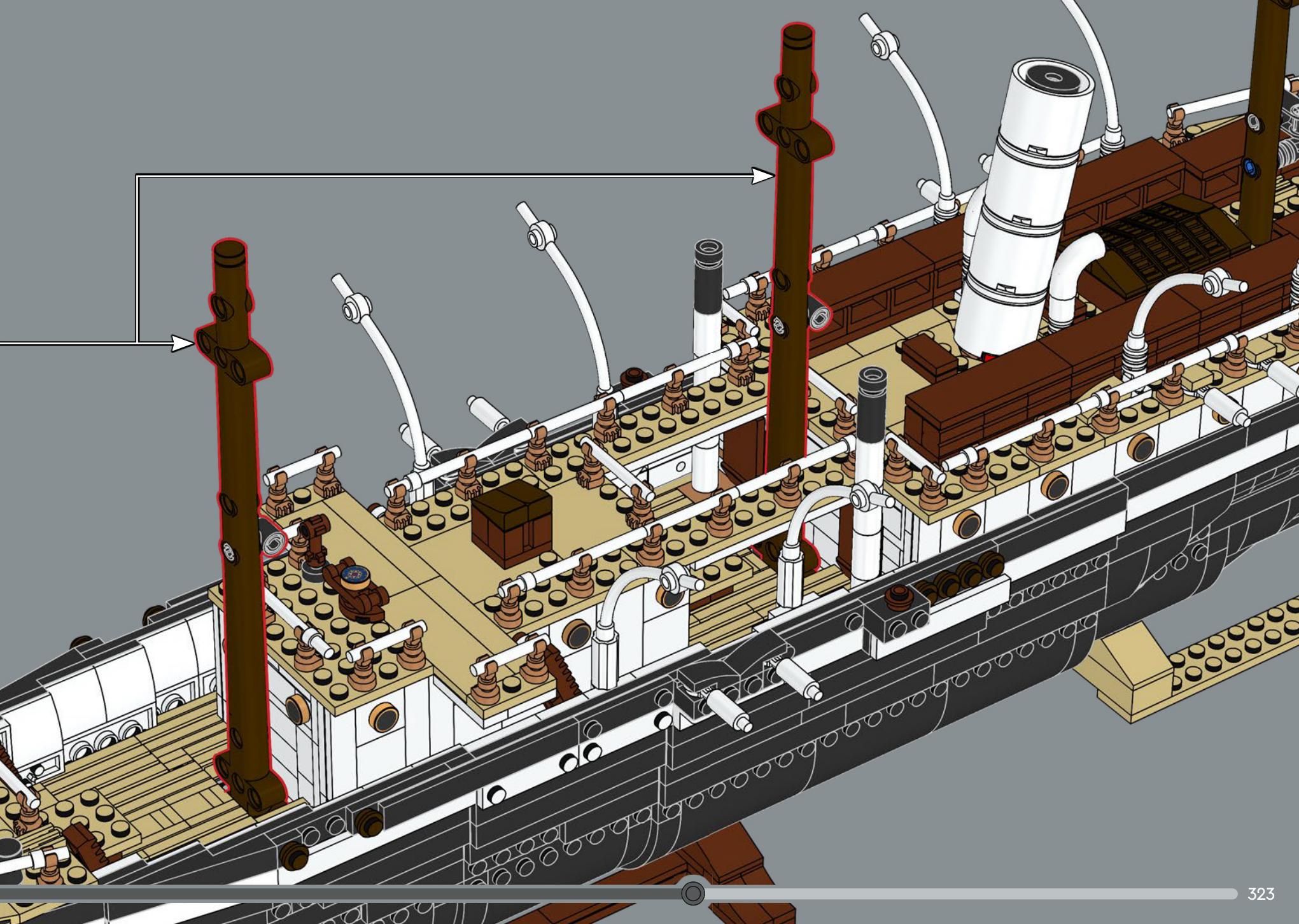
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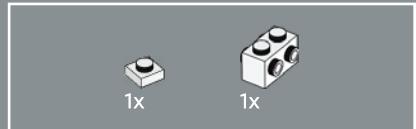
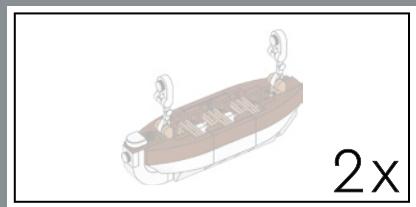
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531

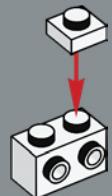
 ③ 1:1

2x

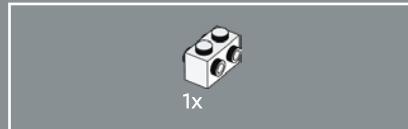
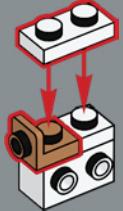




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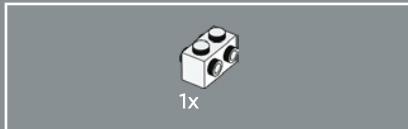
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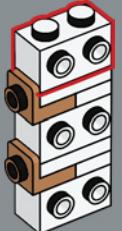
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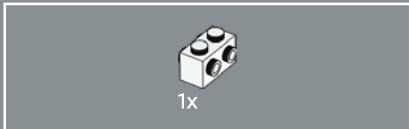
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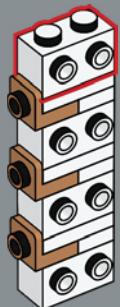
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537

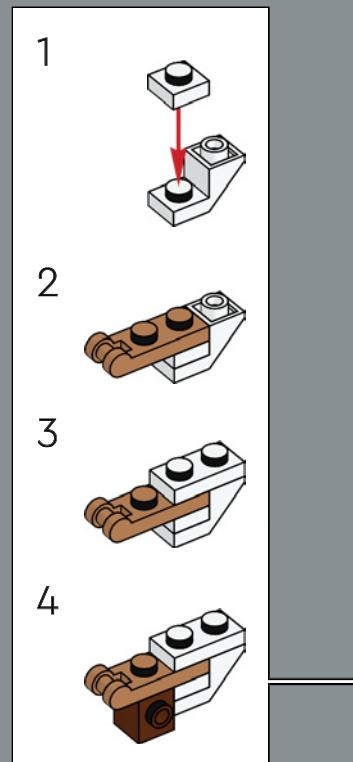


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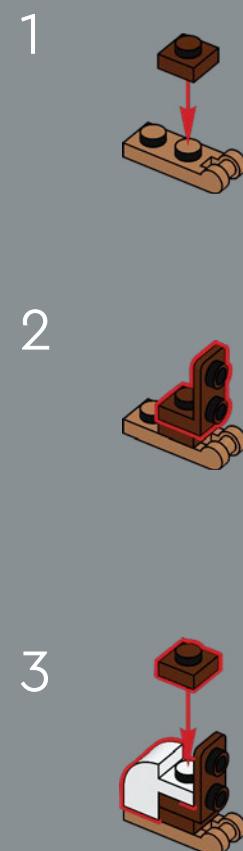




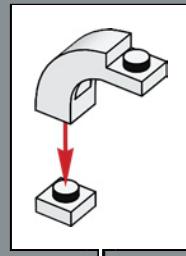
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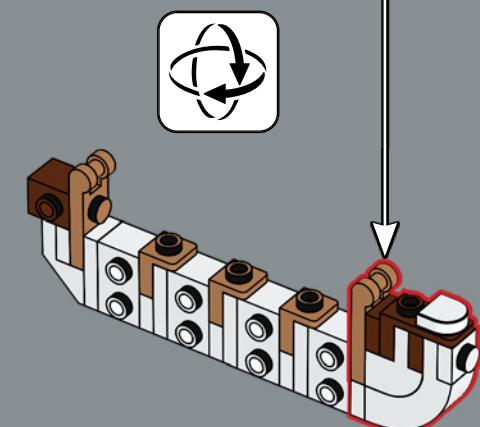
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4



5





2x



541

1



2



3



1



2



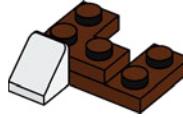
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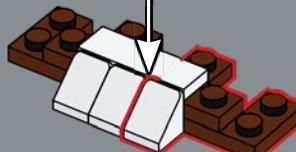
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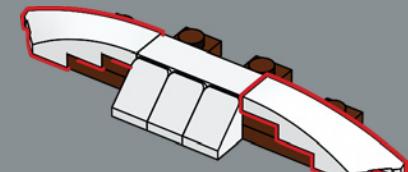
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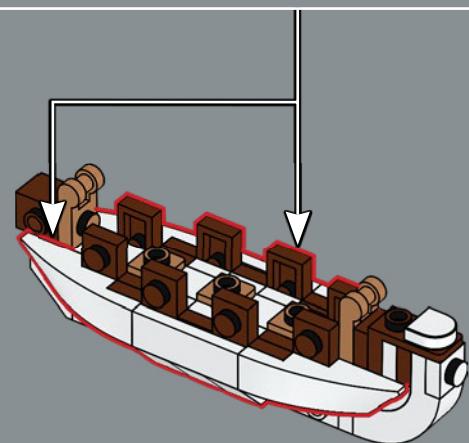
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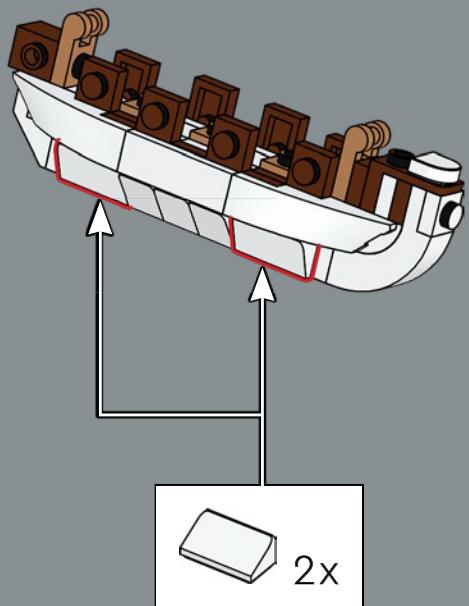
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2x

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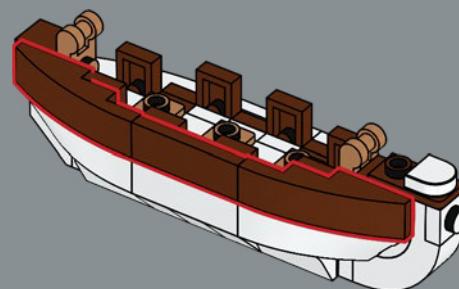


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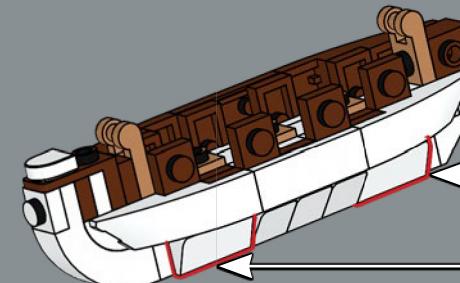
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543



2x

544

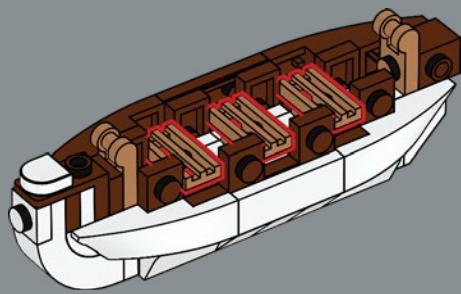


2x



3x

545

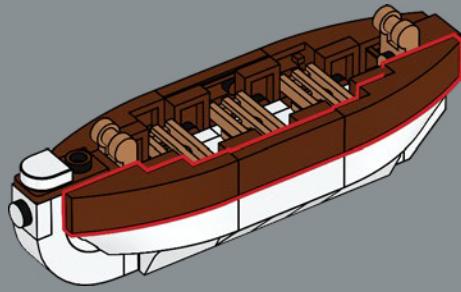


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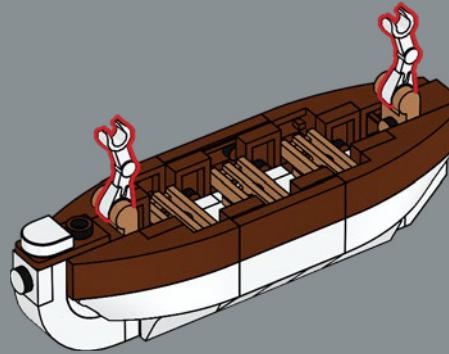
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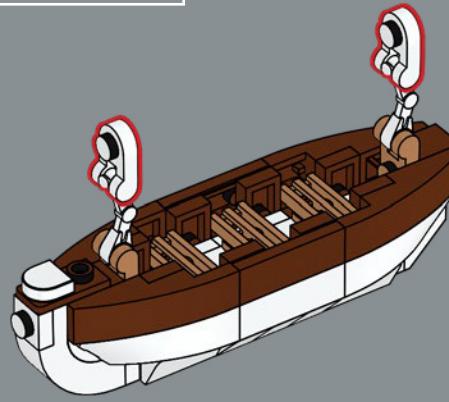
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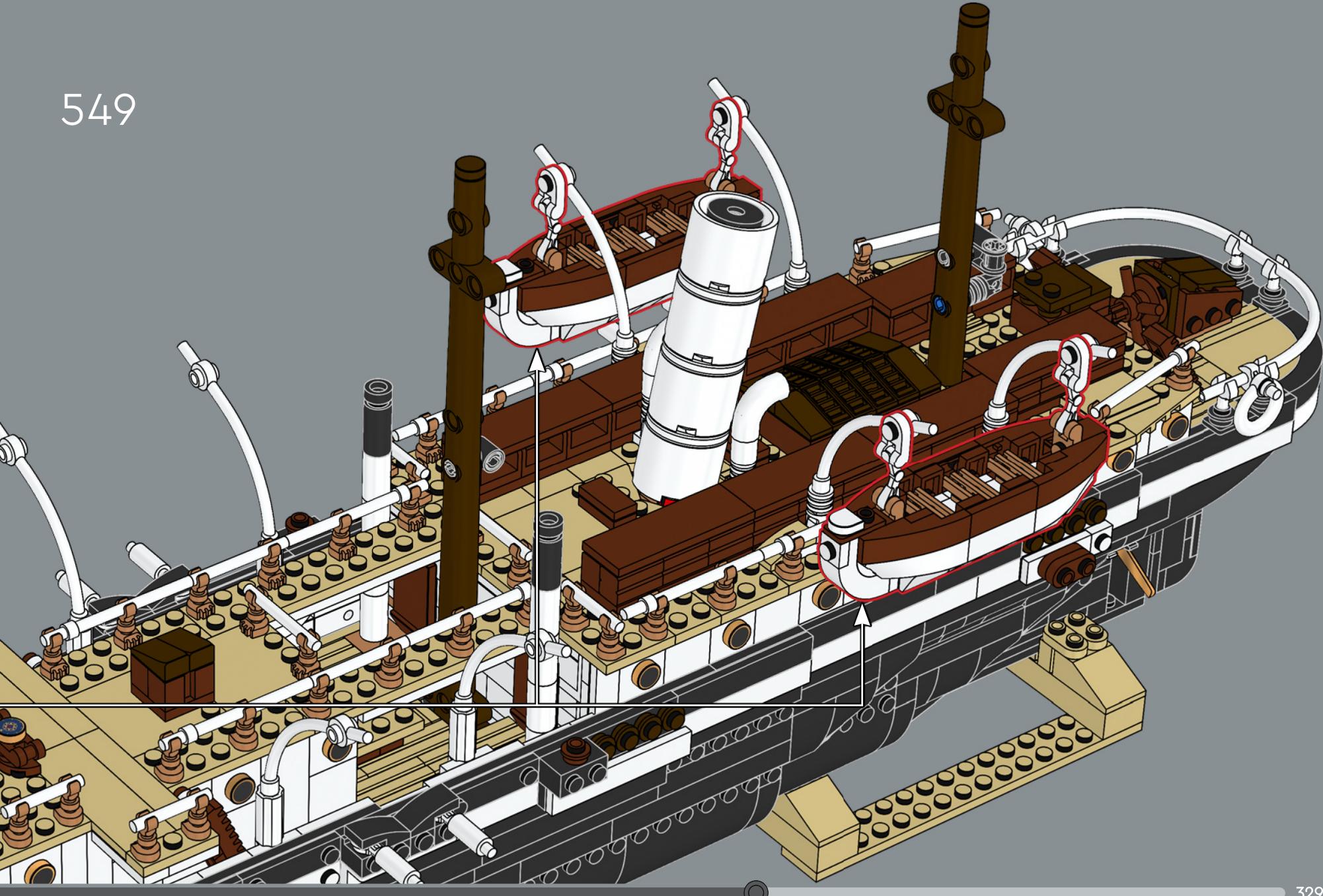
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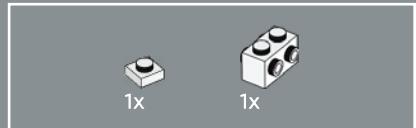
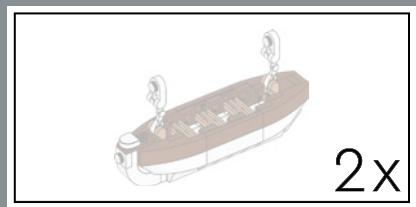
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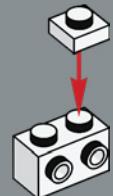
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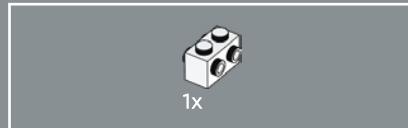




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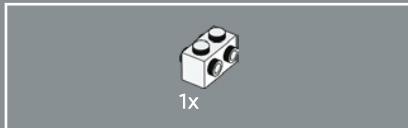
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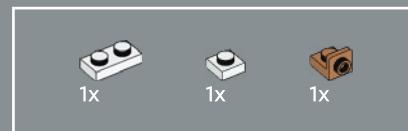
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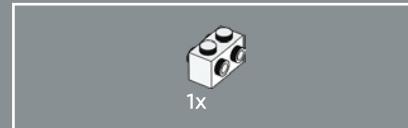
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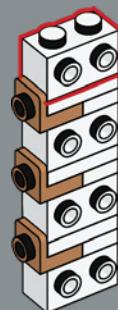
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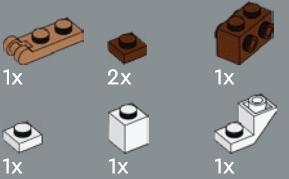


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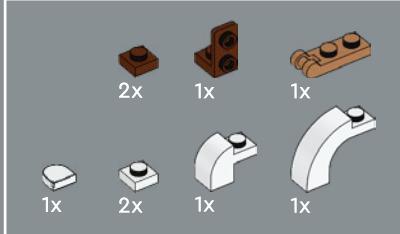
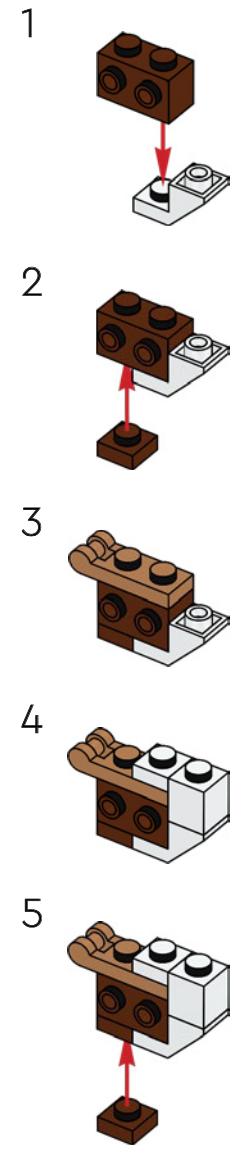
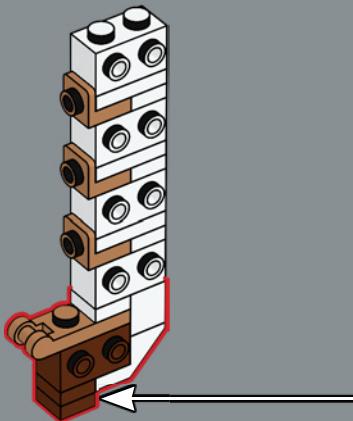


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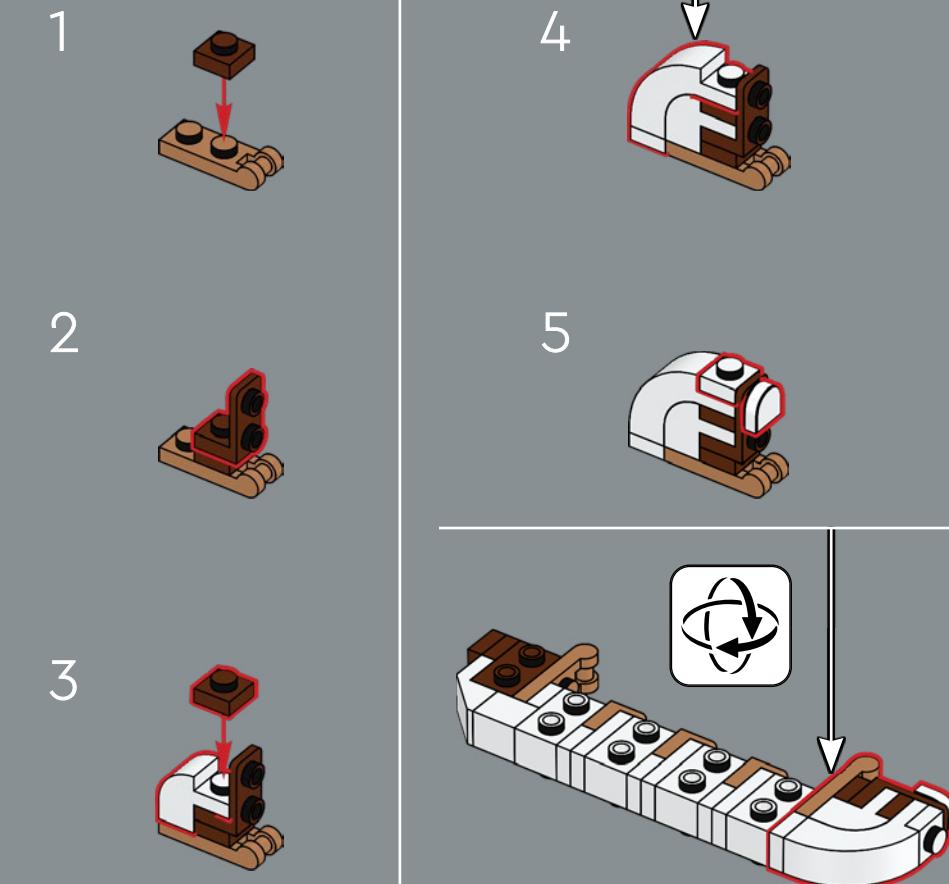


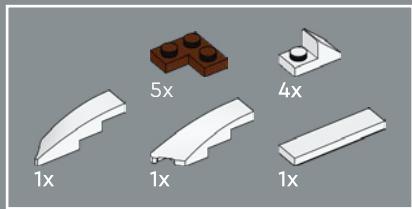


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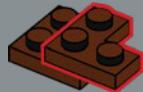


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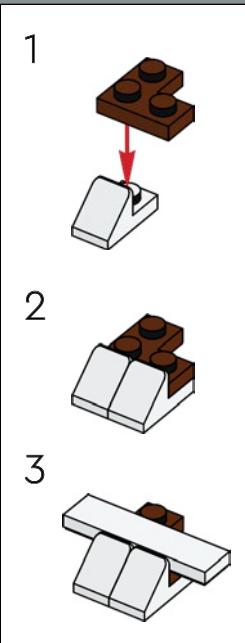
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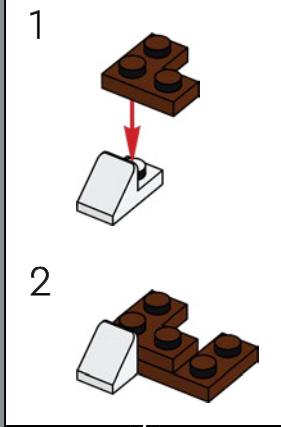
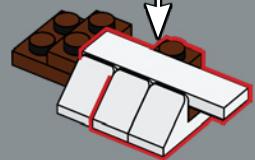
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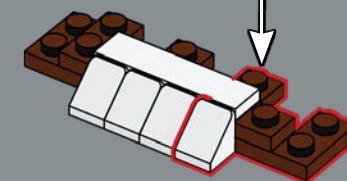
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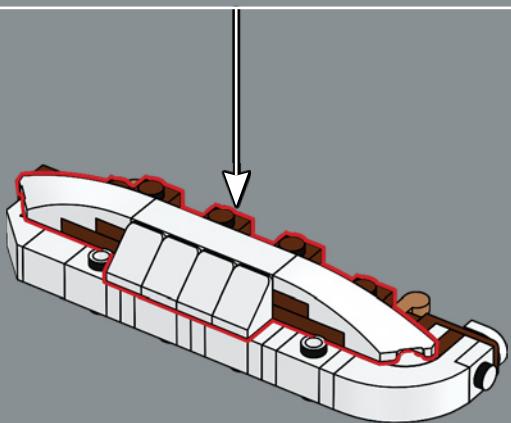
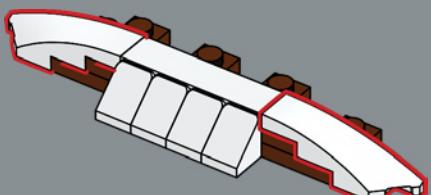
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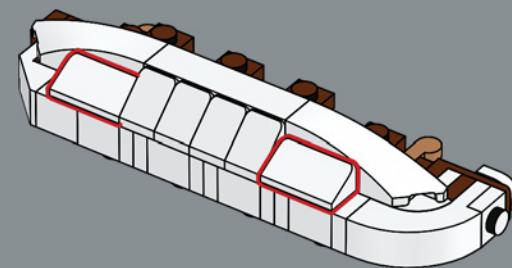
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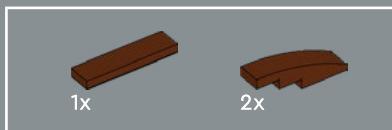
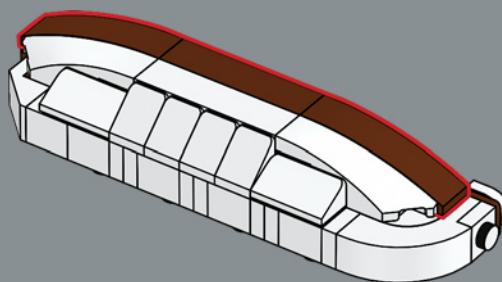
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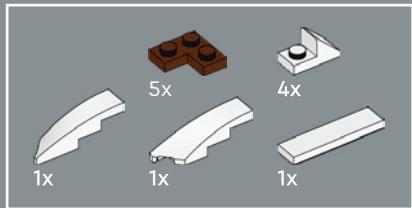


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561





562

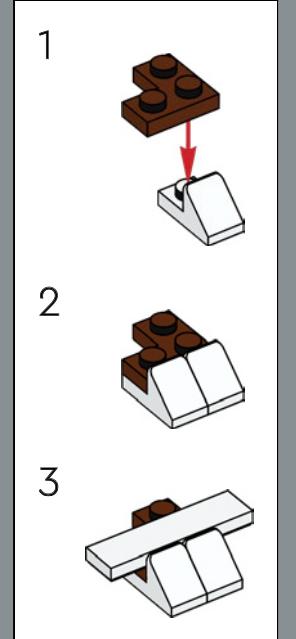
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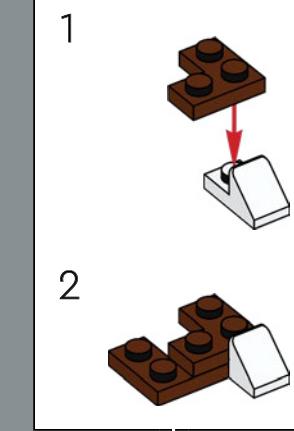
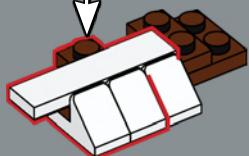
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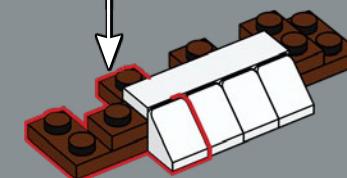
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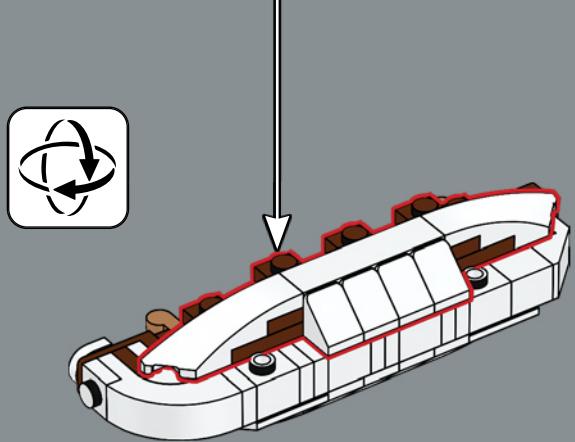
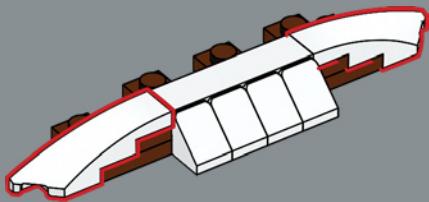
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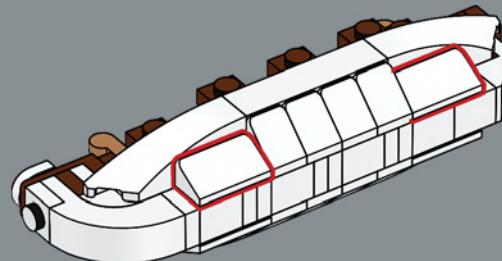
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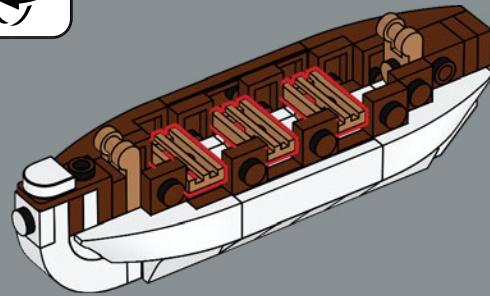
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564

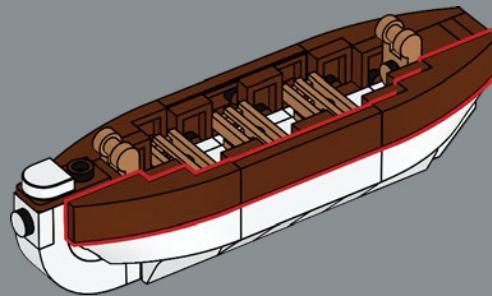


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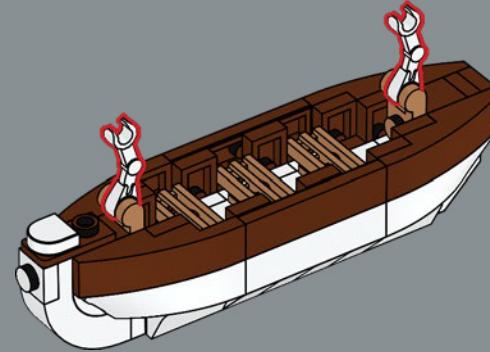
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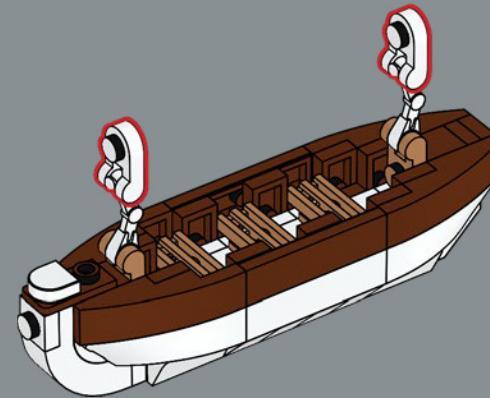
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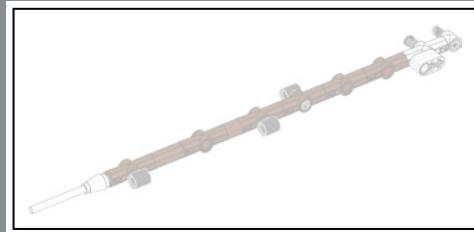
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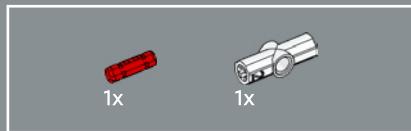
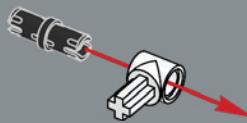
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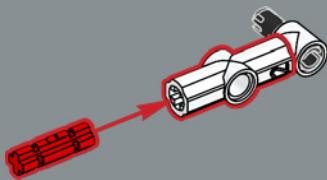




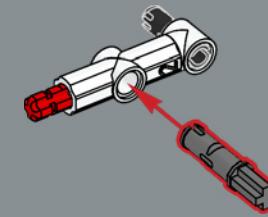
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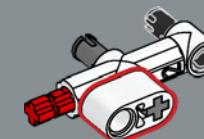
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571



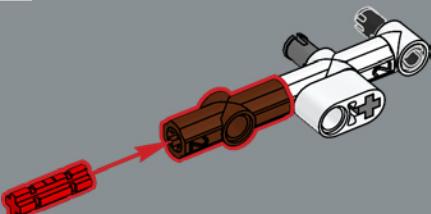
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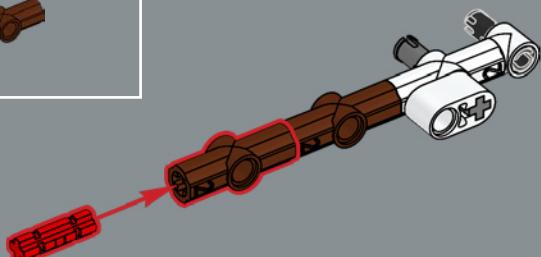
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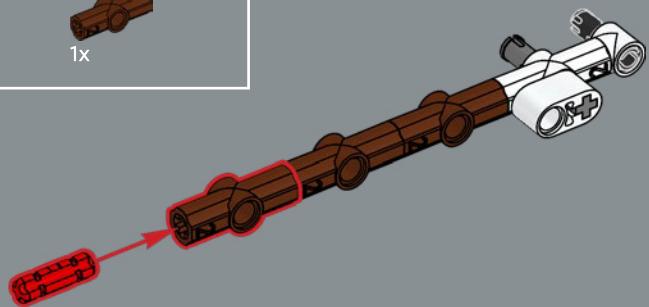
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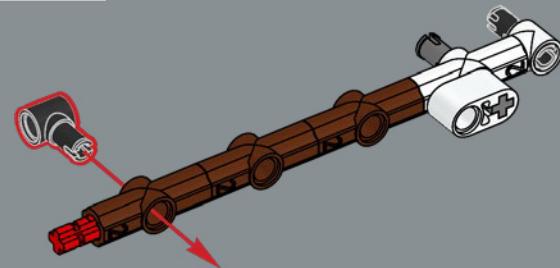


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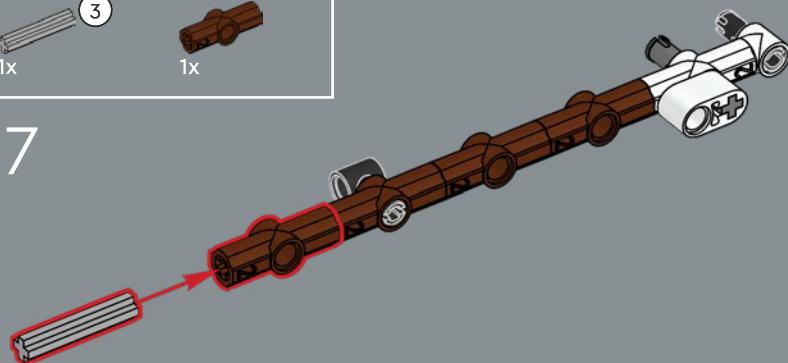
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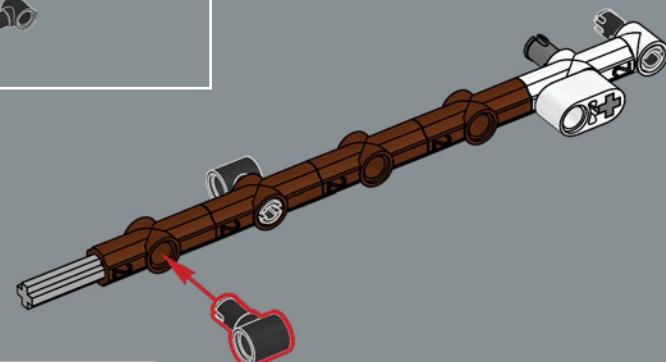


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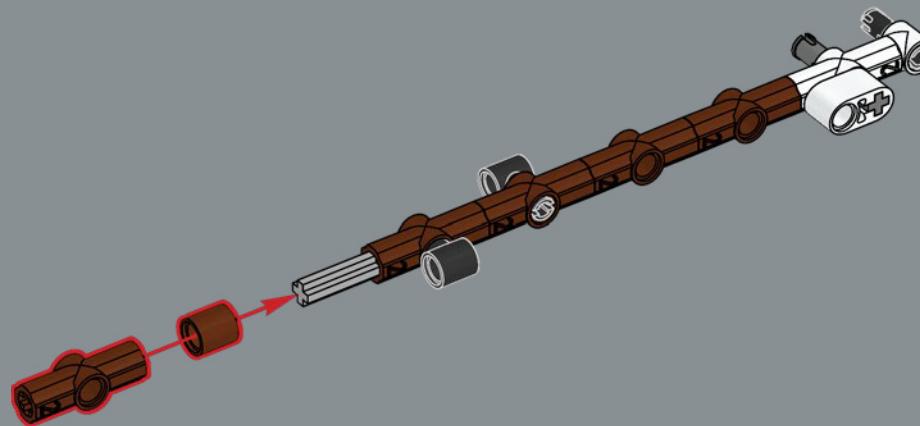
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3 1:1



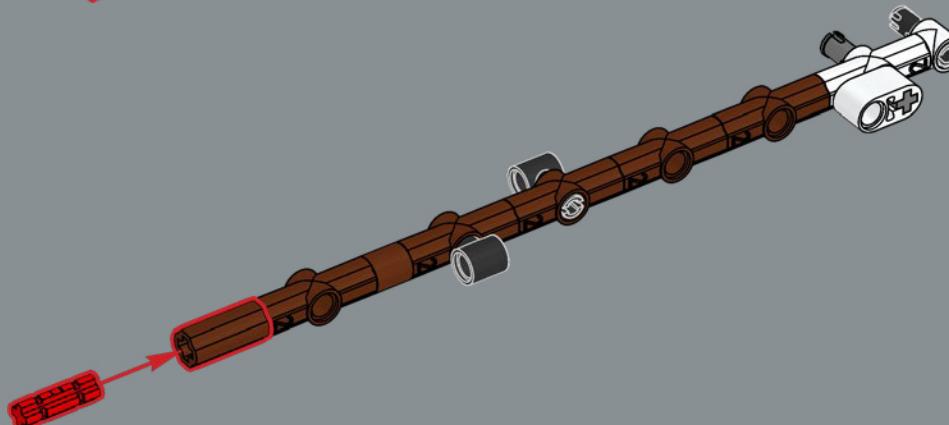
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580



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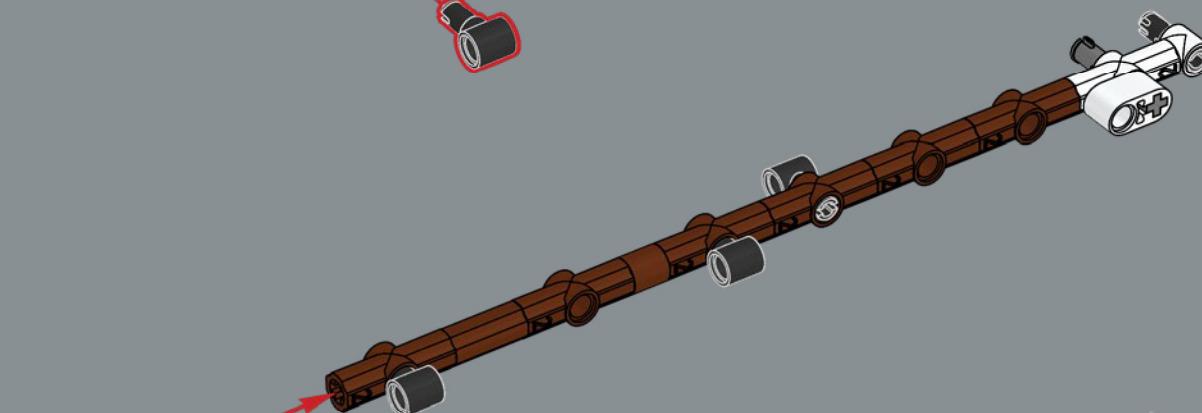
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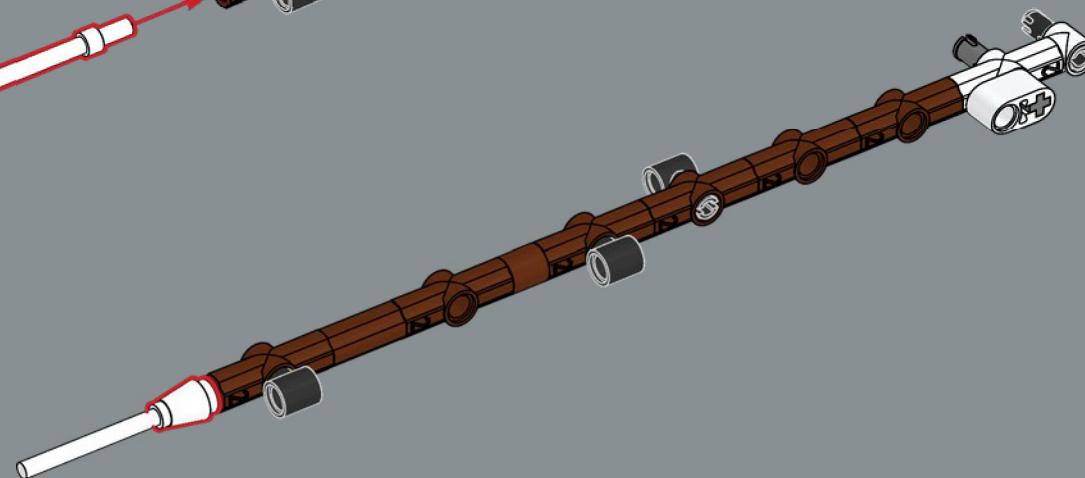
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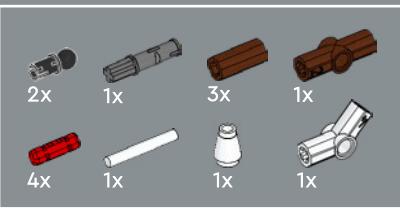
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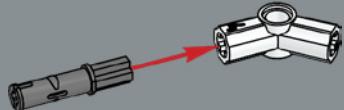
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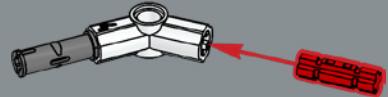


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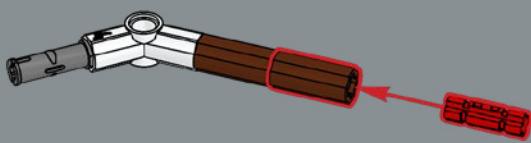
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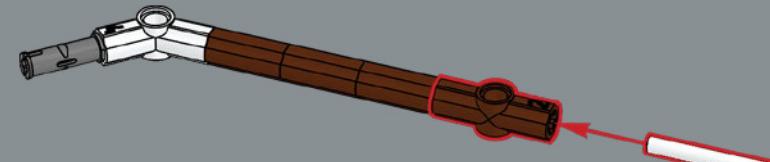
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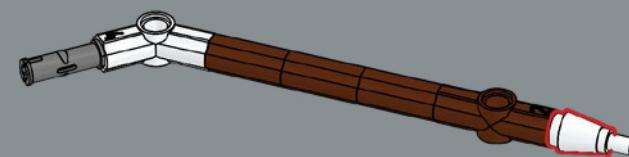
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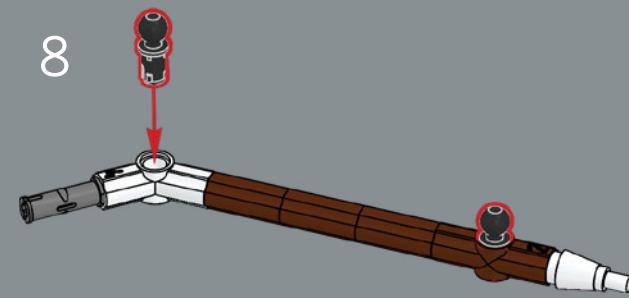
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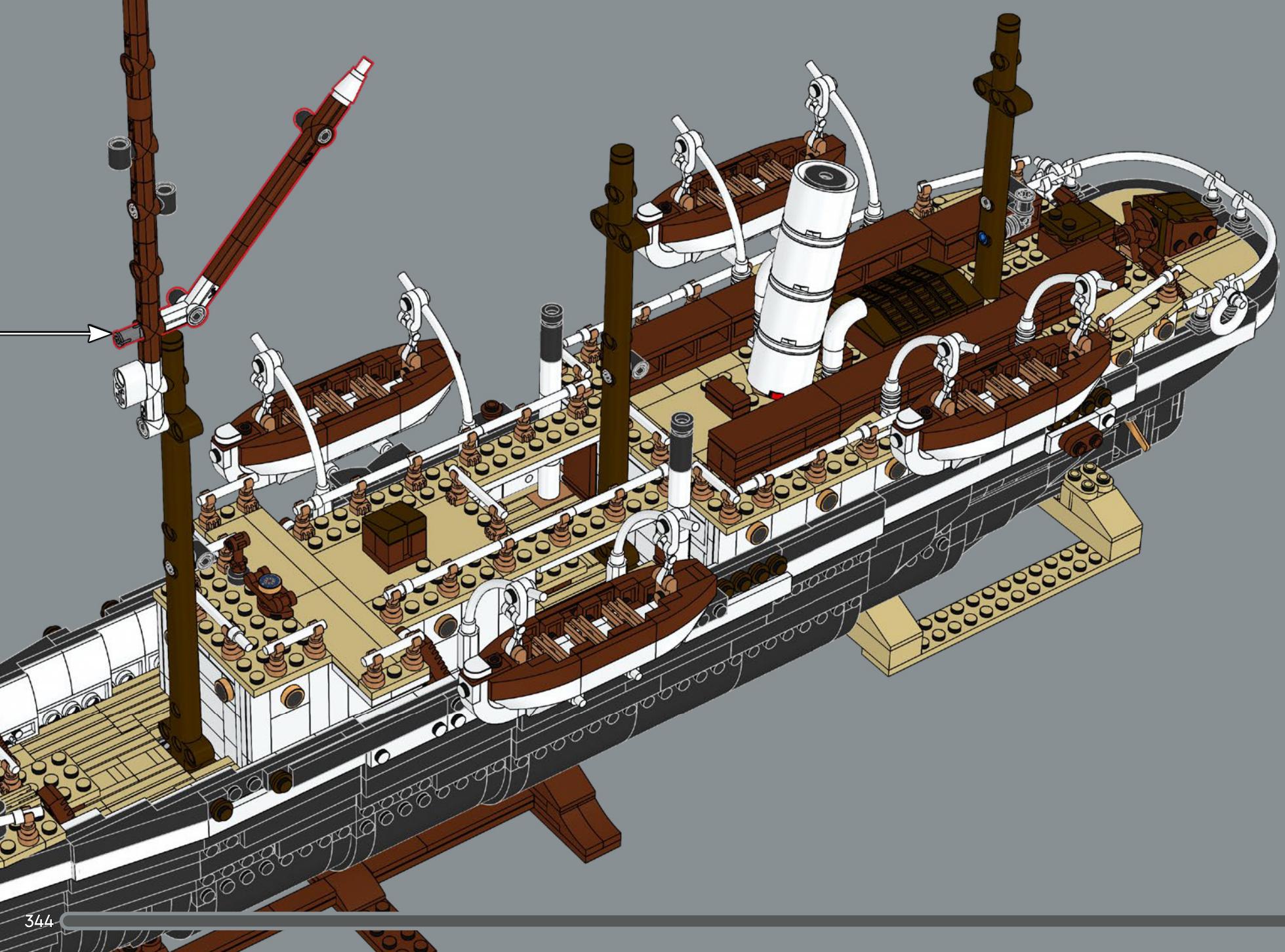


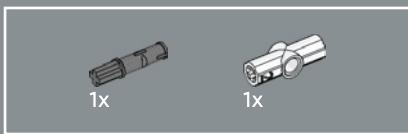
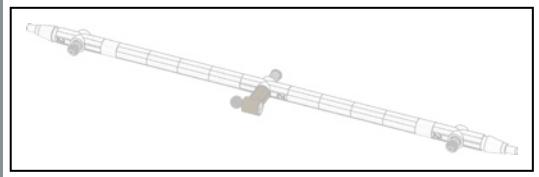
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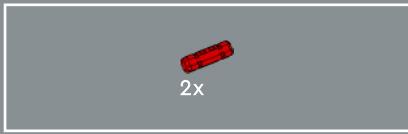
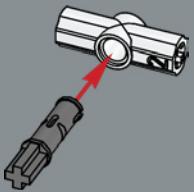
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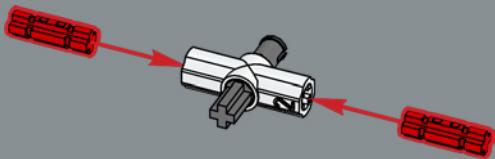




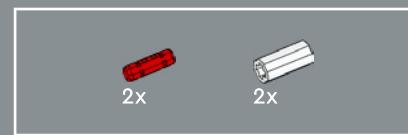
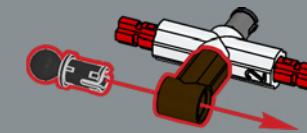
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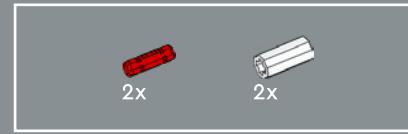
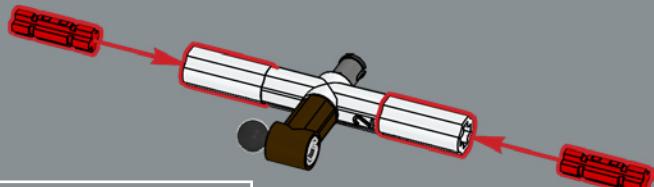
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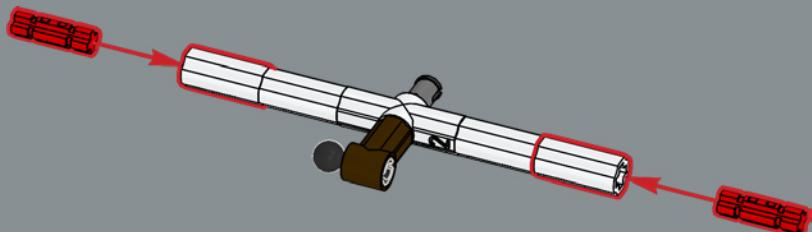
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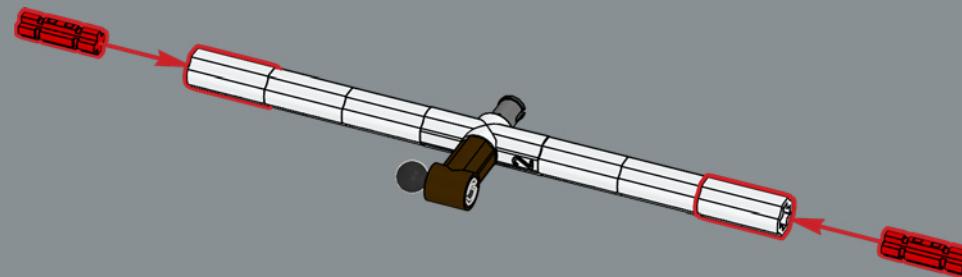


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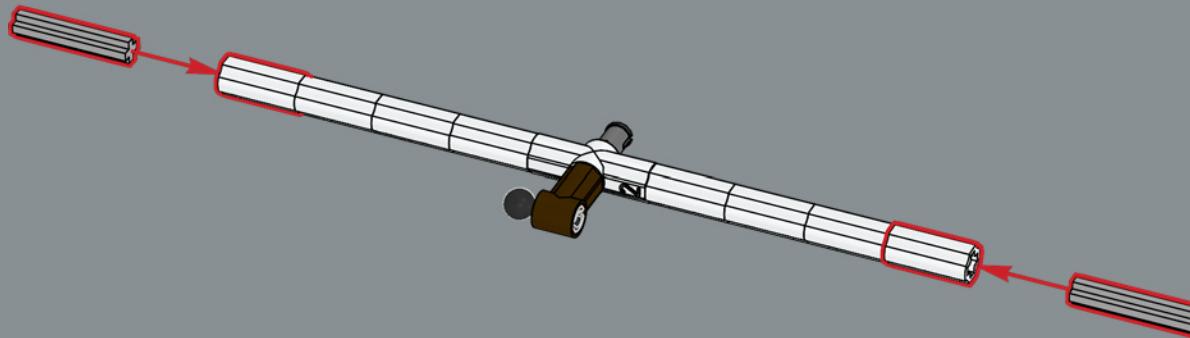




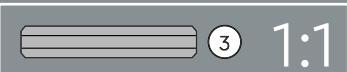
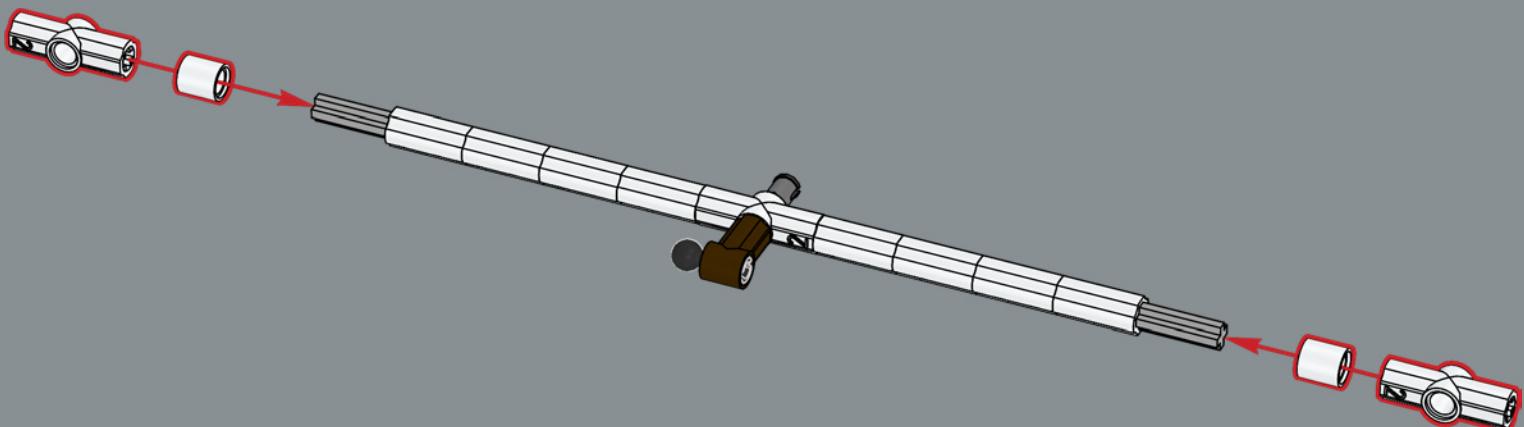
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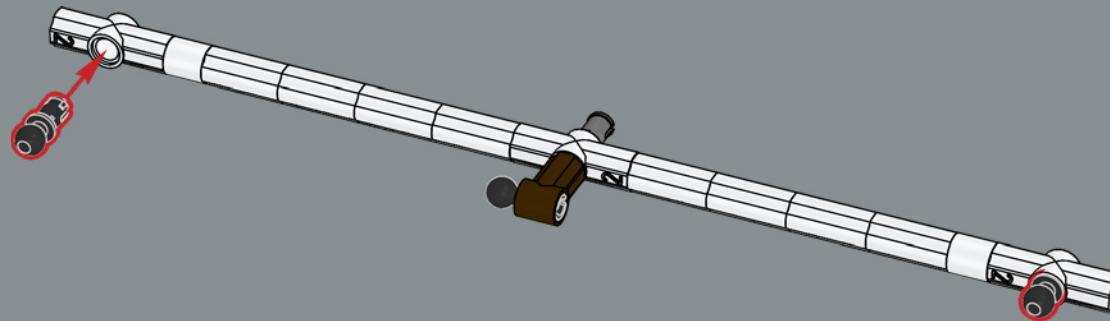
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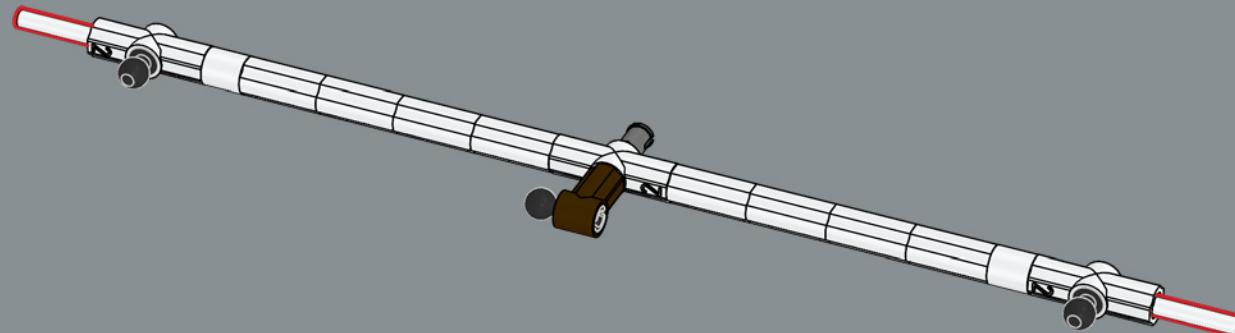
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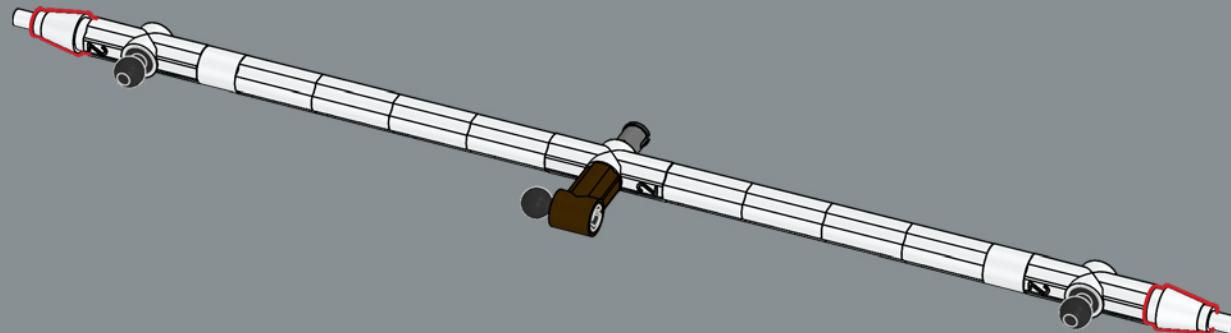
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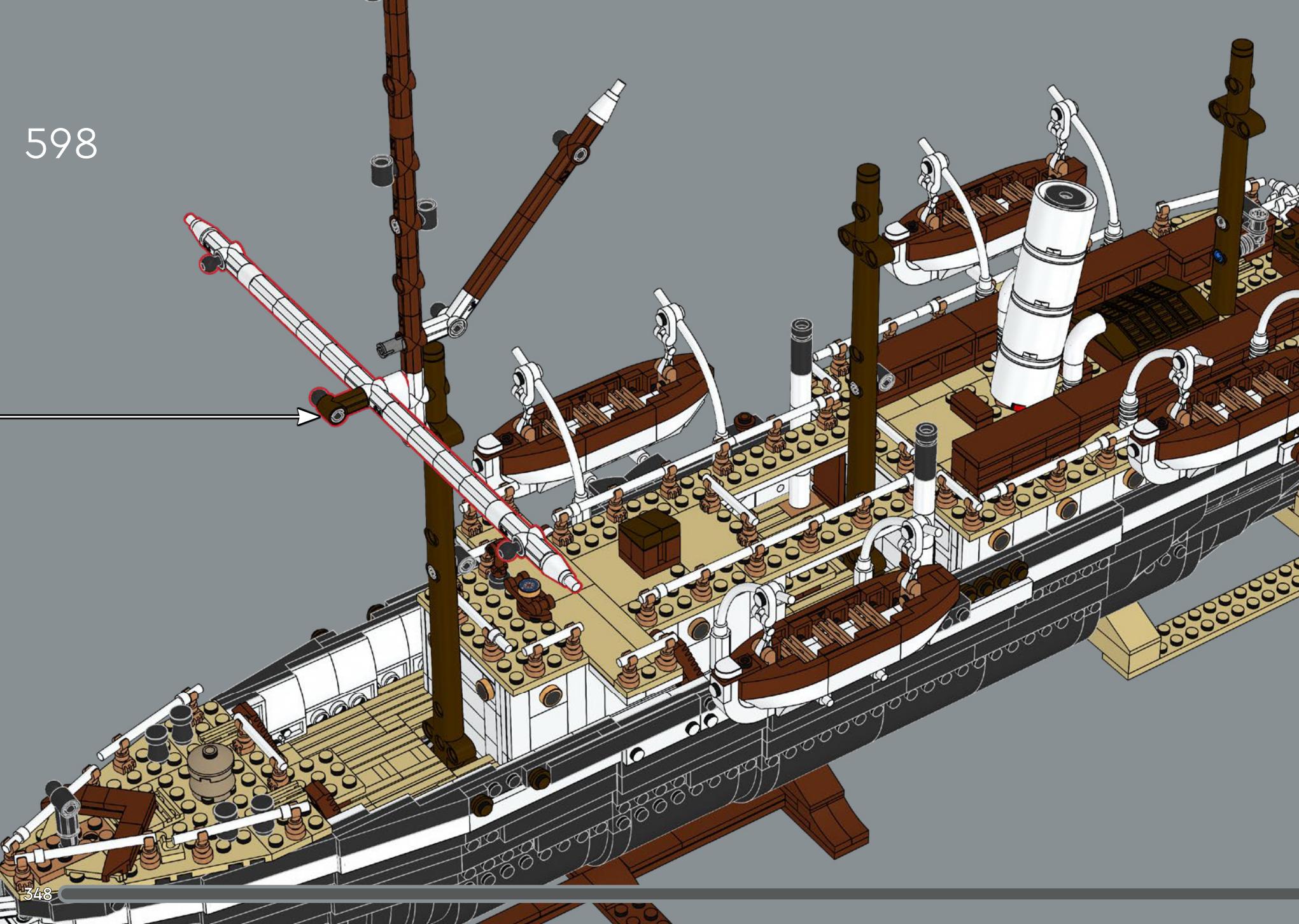


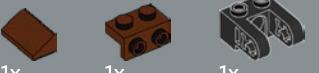
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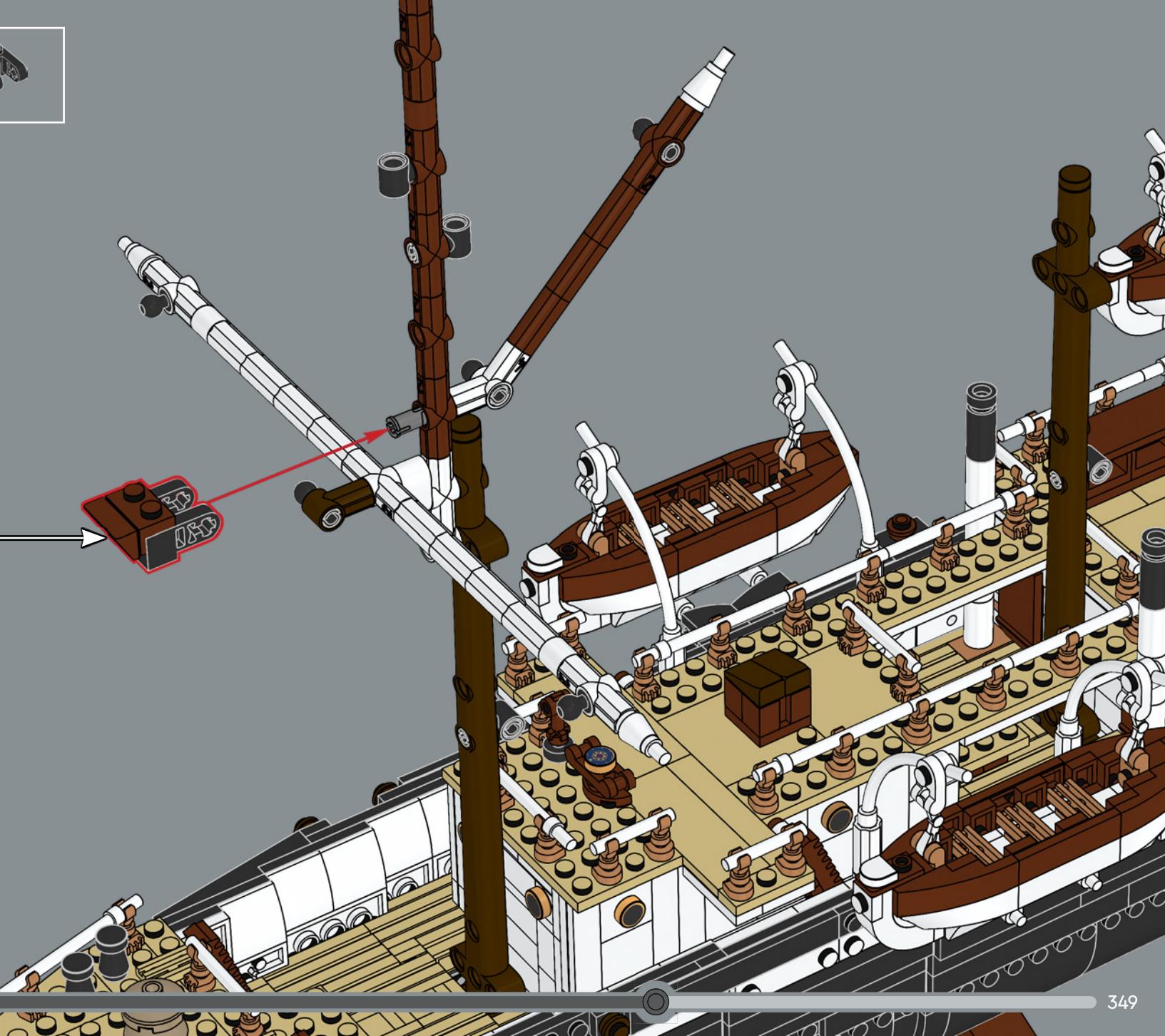
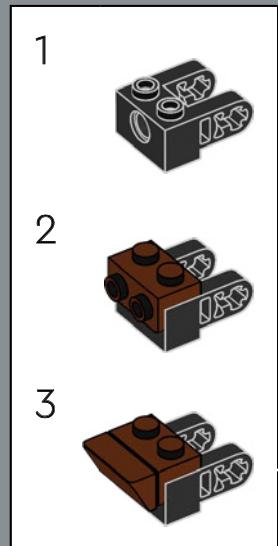


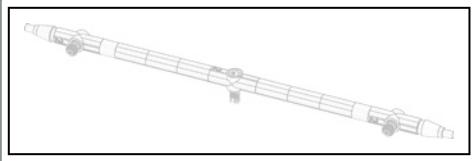
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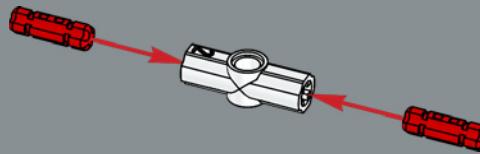
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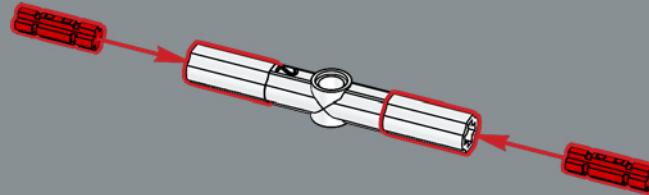




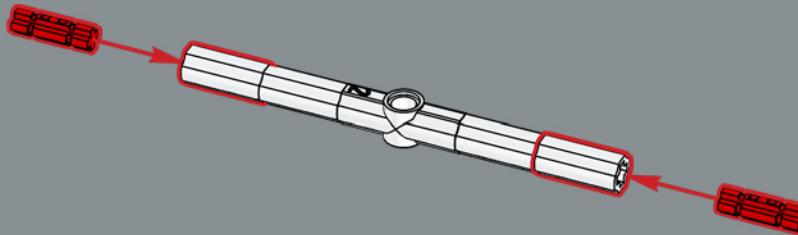
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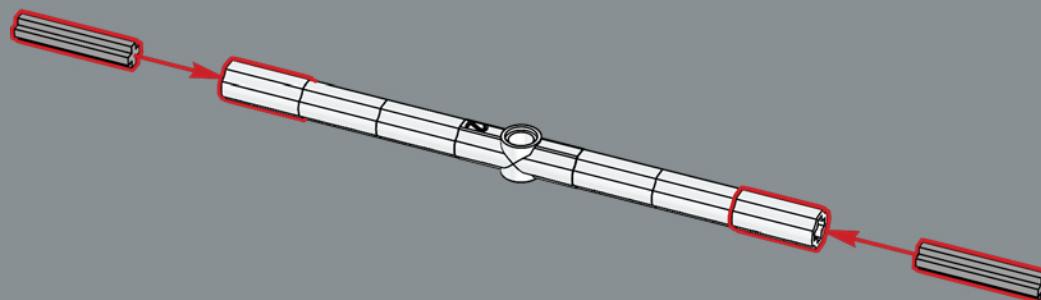


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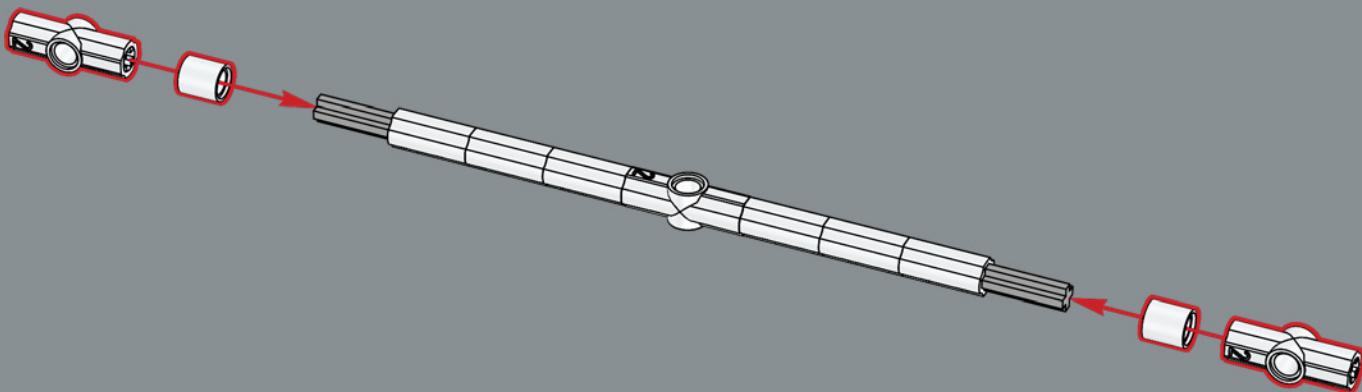




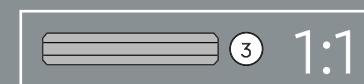
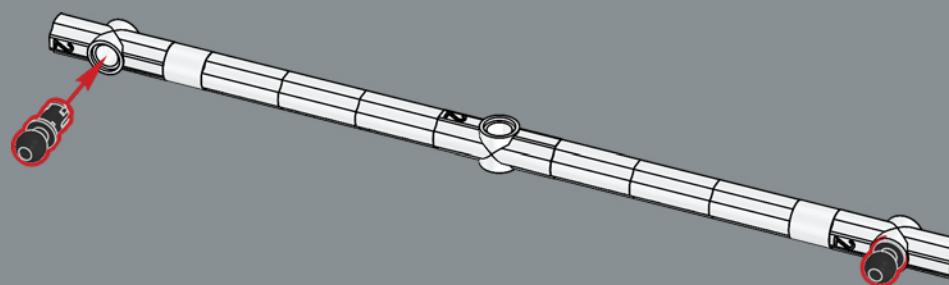
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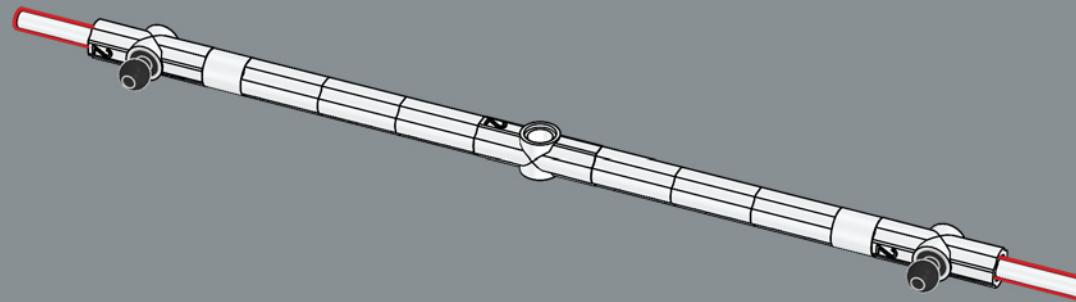
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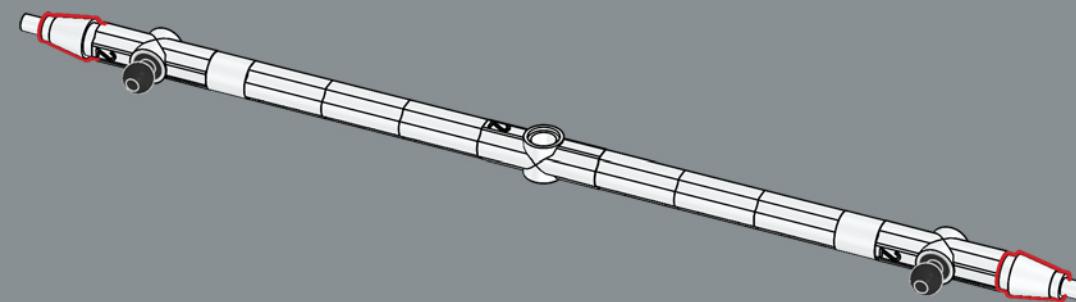
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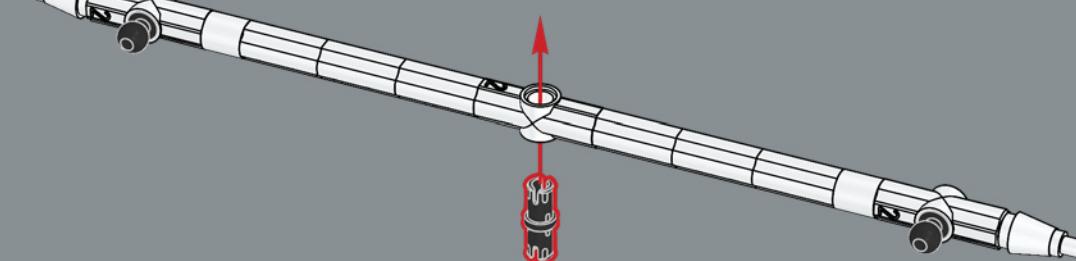
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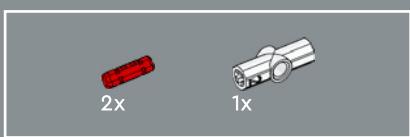
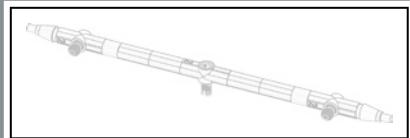
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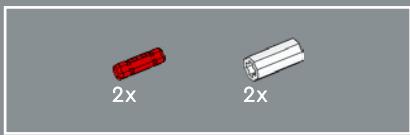
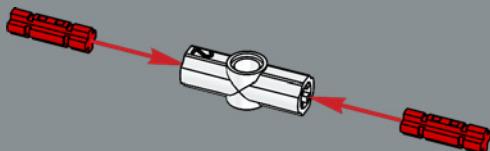


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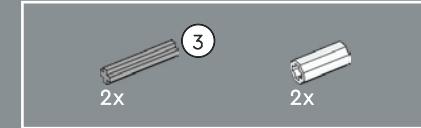
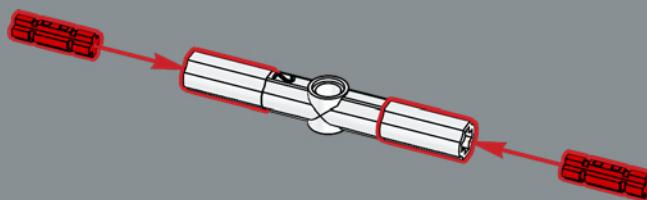




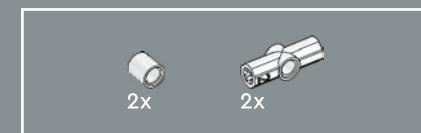
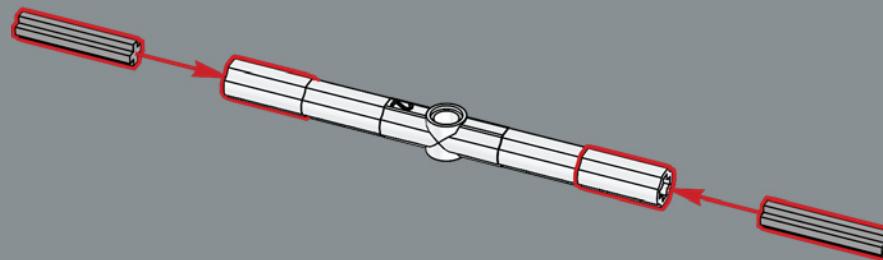
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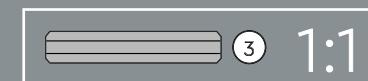
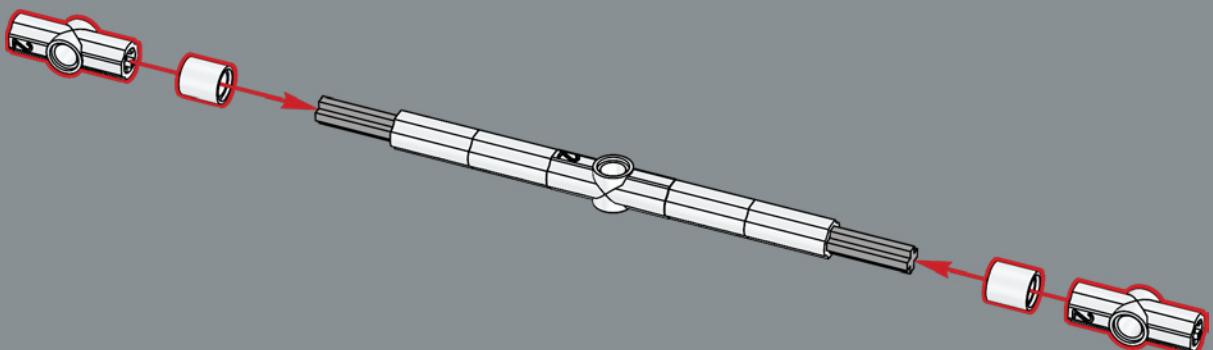
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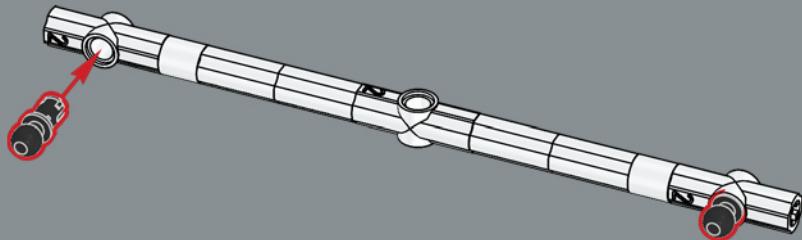


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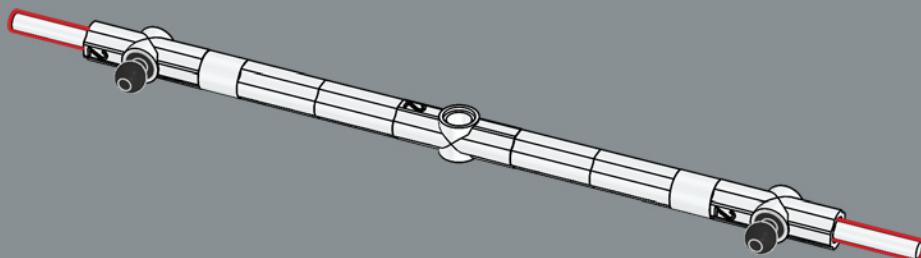




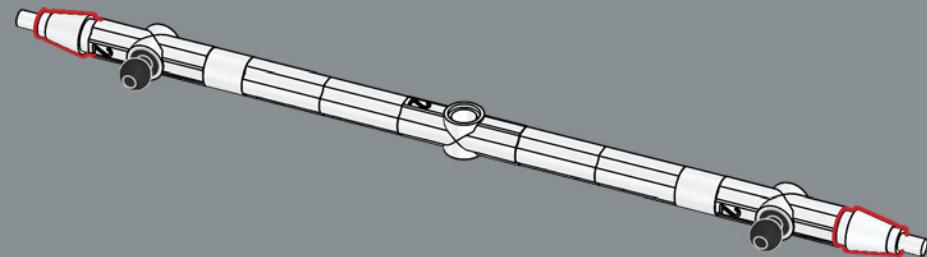
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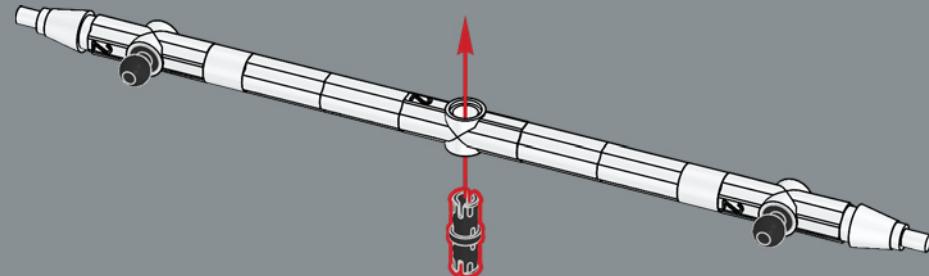
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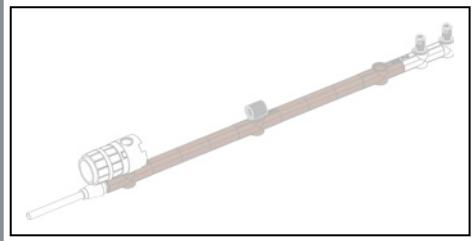


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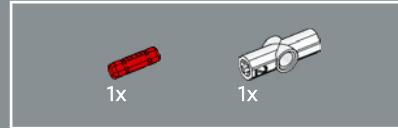


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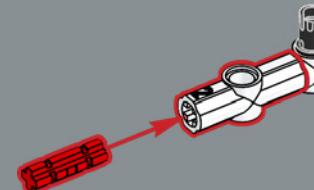




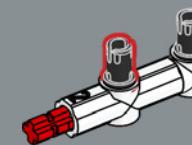
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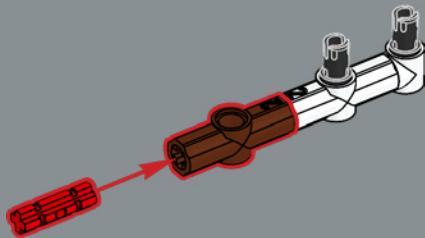


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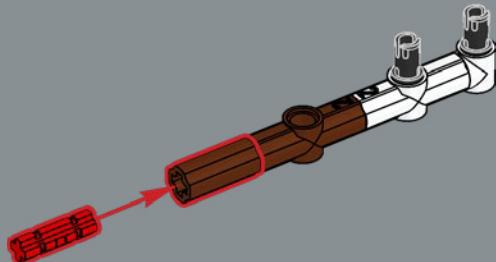




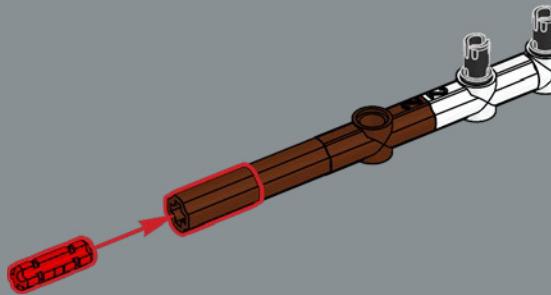
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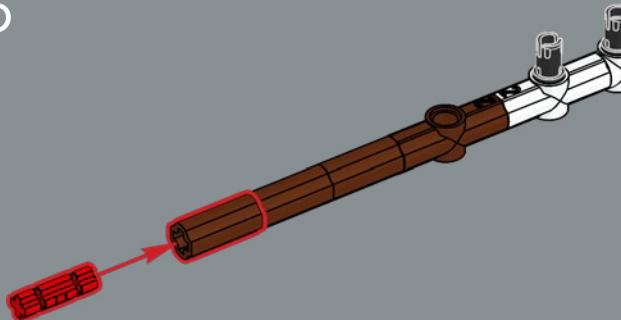
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624



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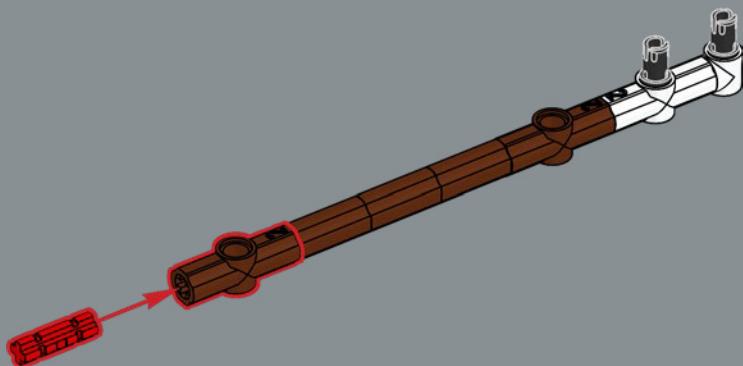


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1x

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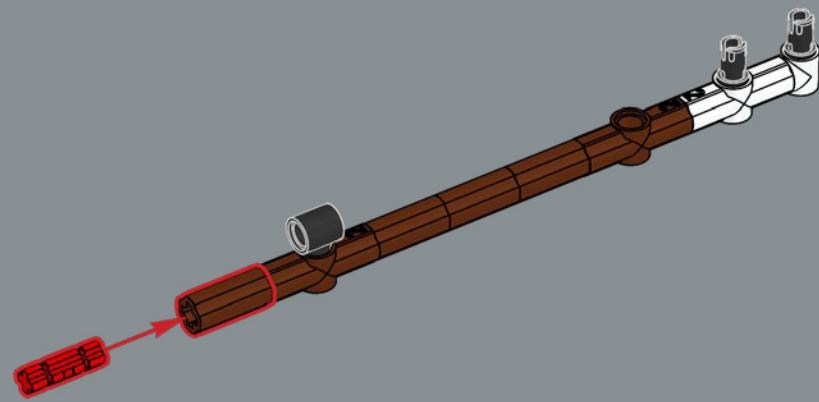


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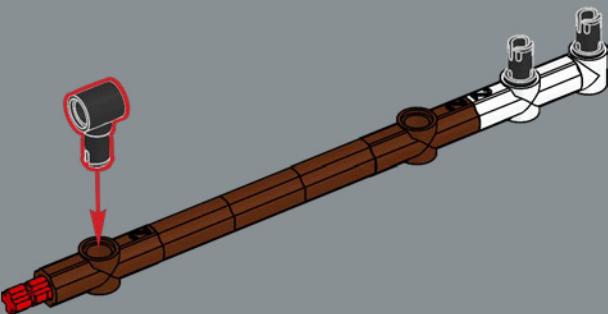
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628



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627



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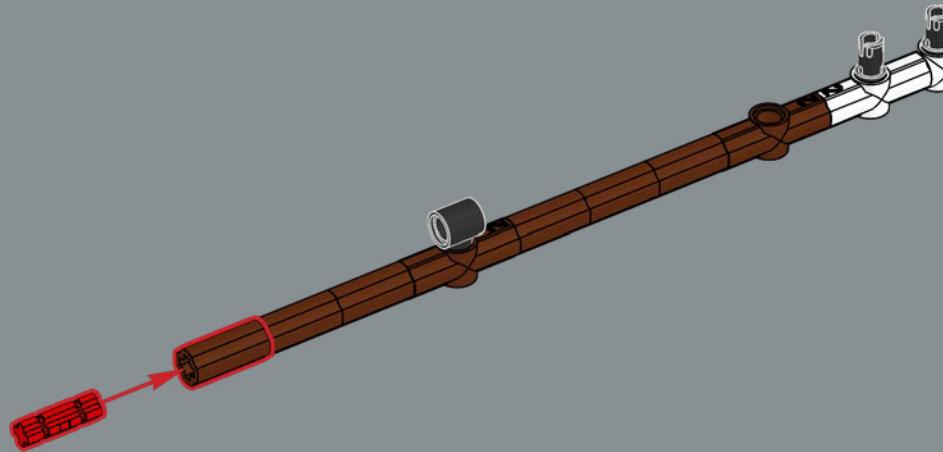
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629





630



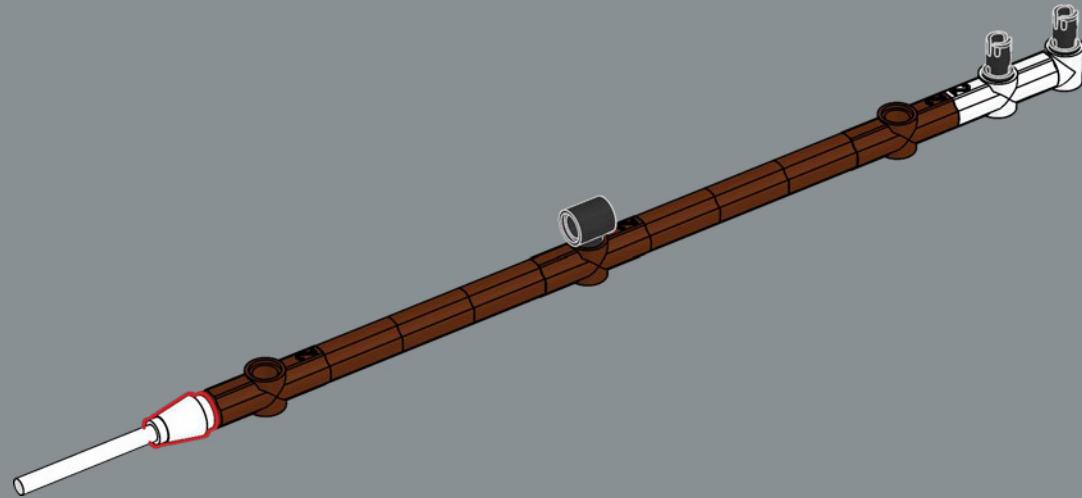
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1x

632



1x

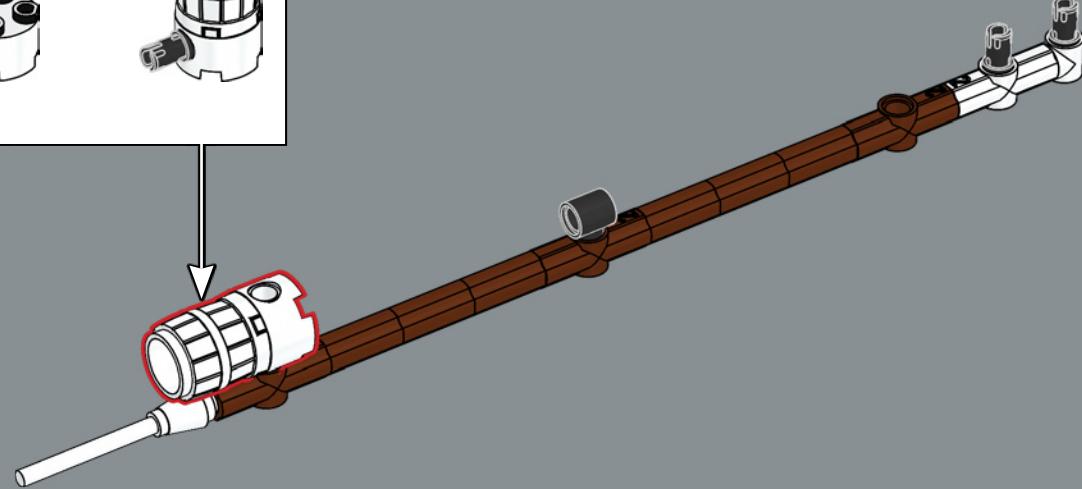
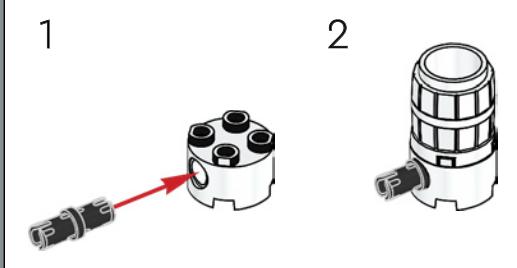


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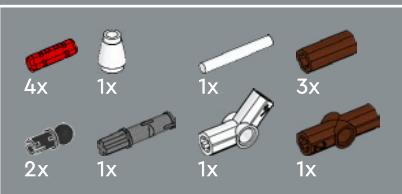
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633



634

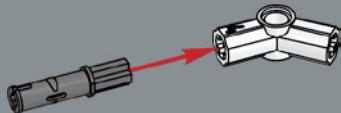




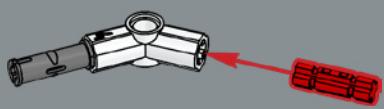
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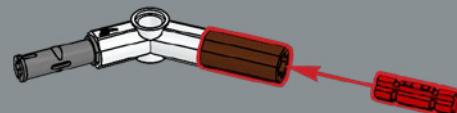
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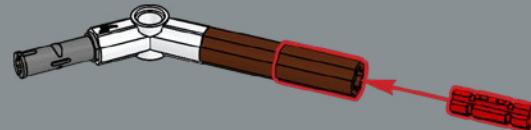
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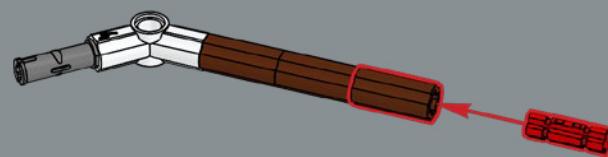
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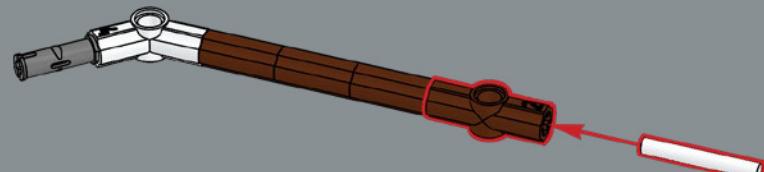
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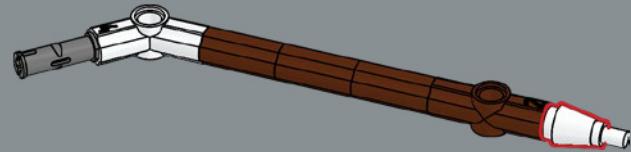
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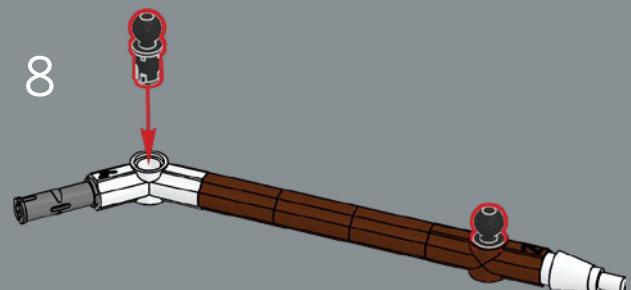
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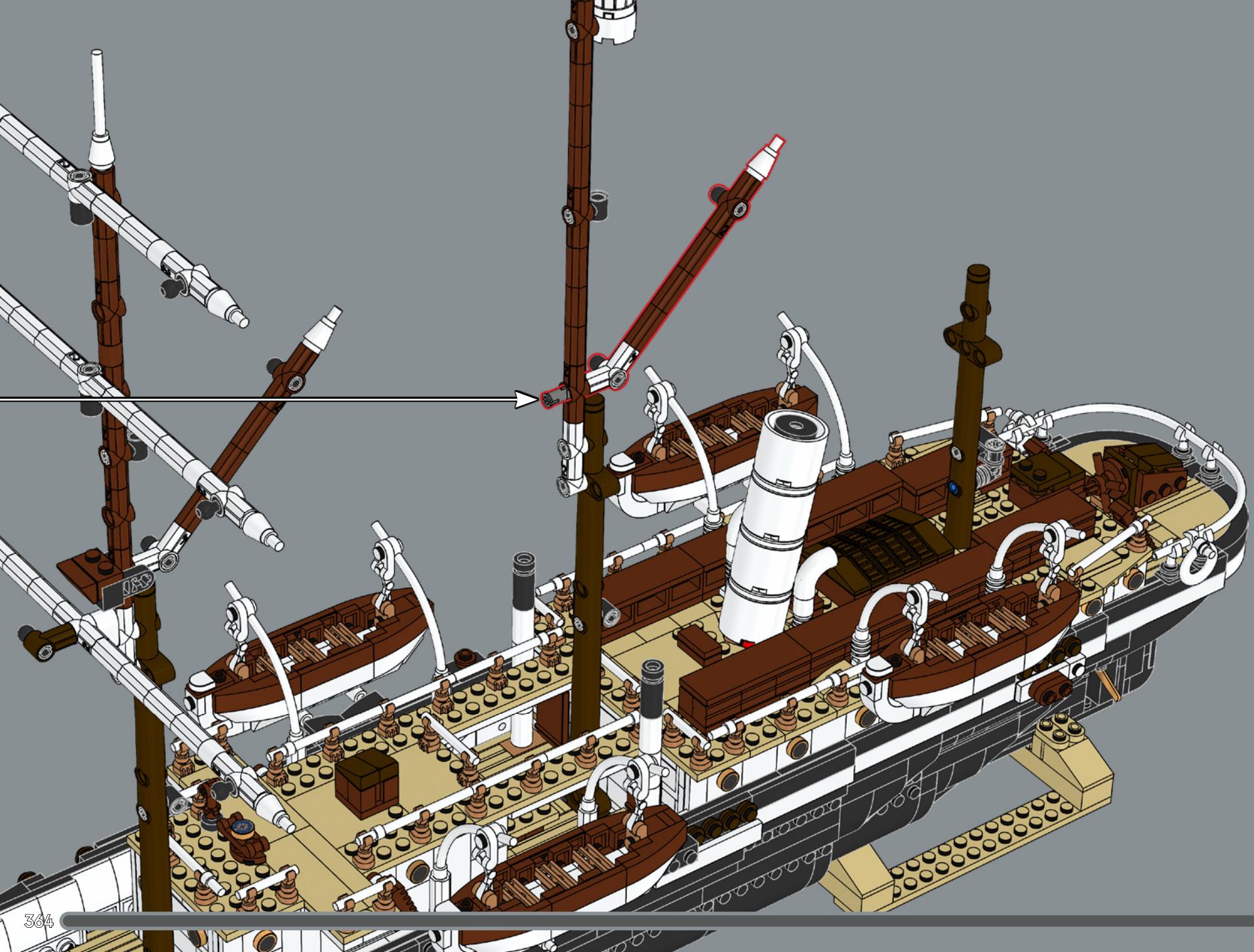


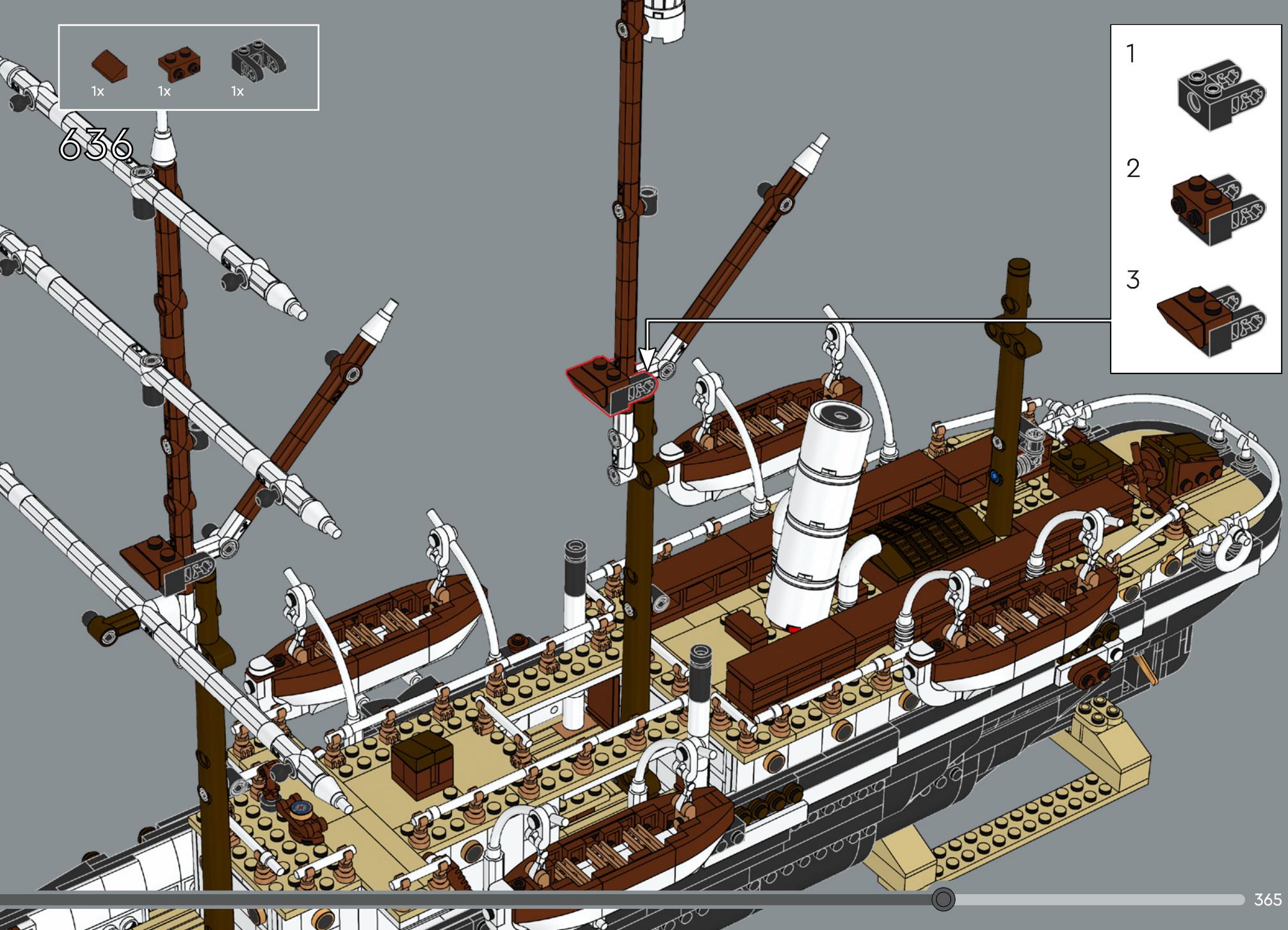
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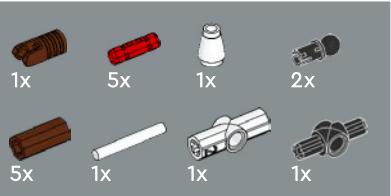


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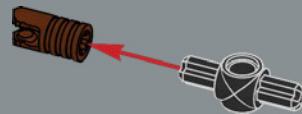




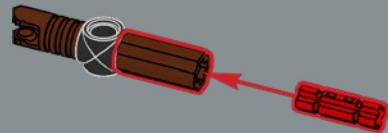
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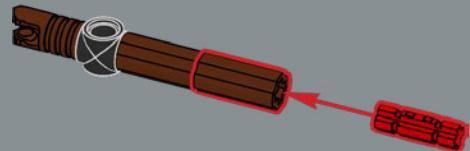
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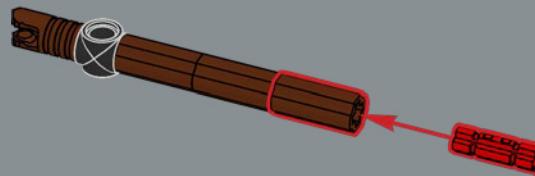
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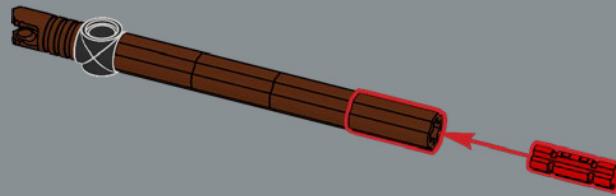
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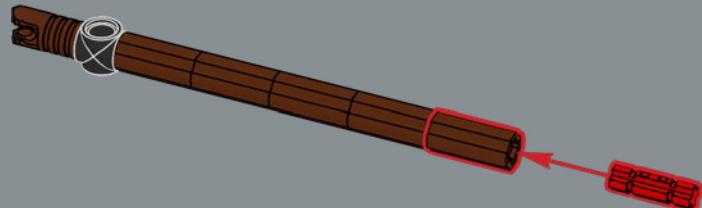
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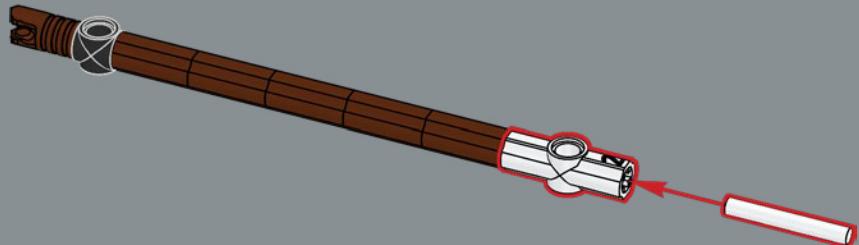
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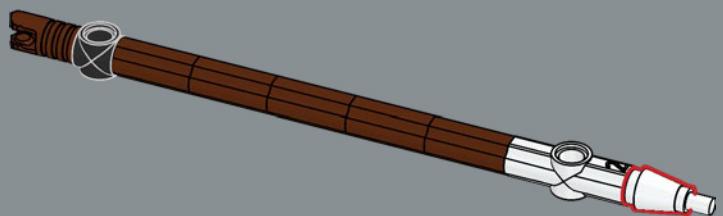
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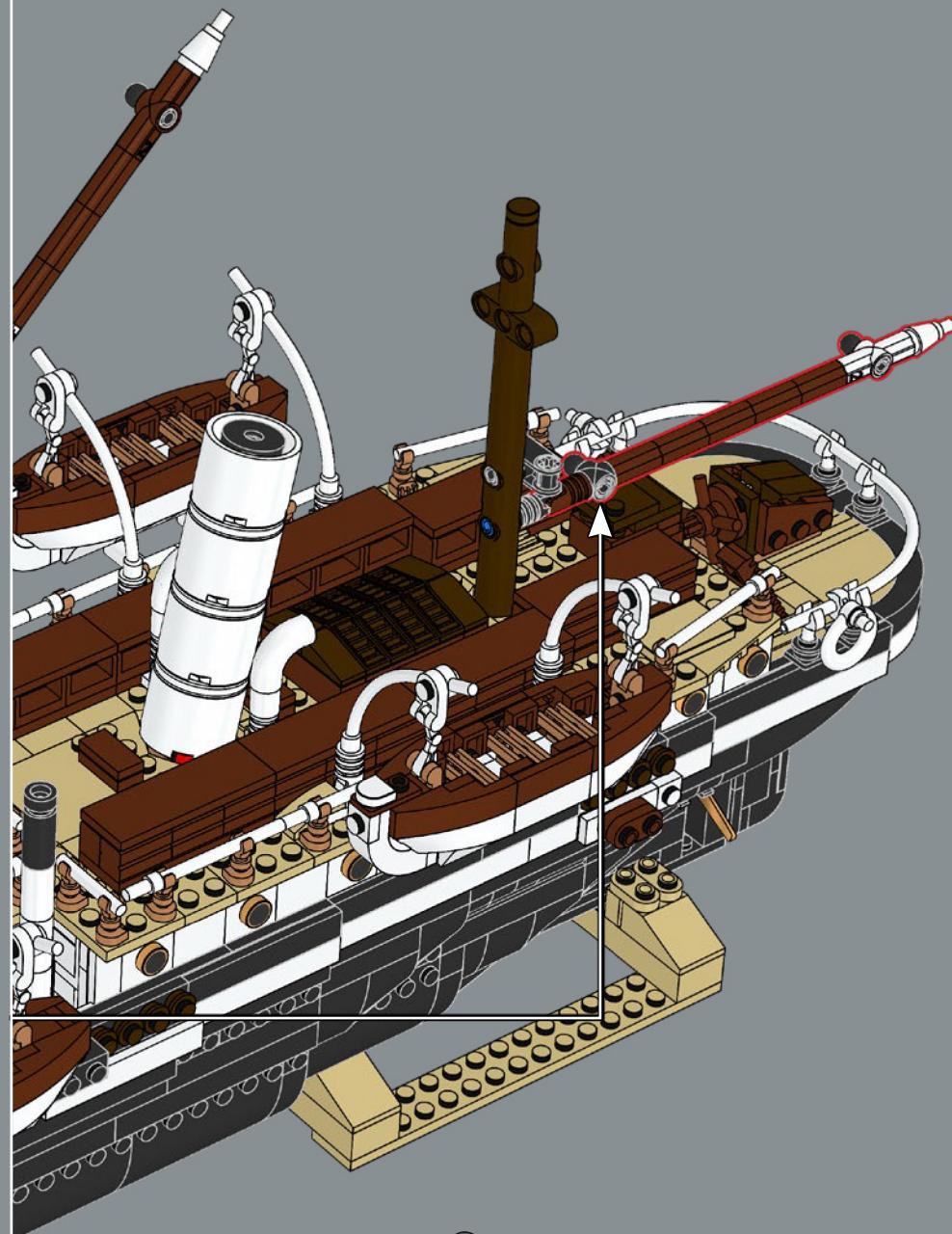
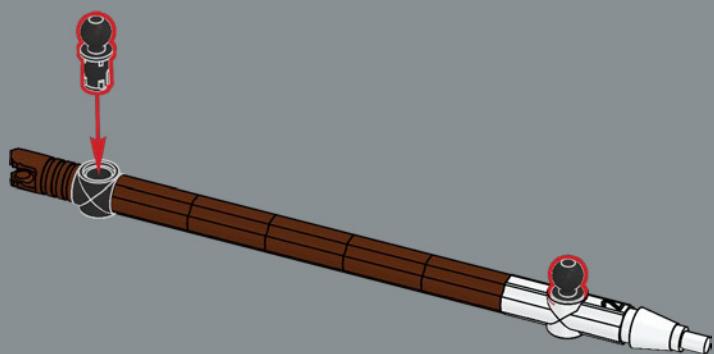
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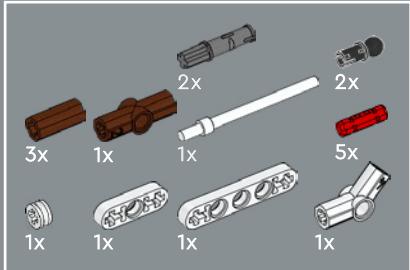


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9





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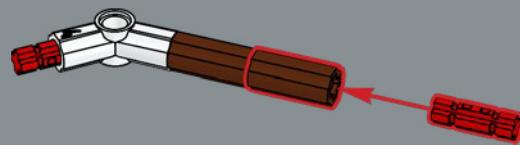
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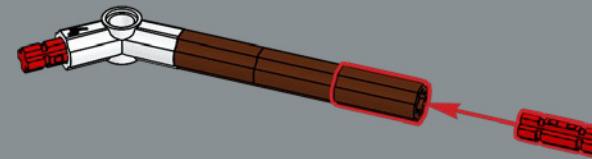
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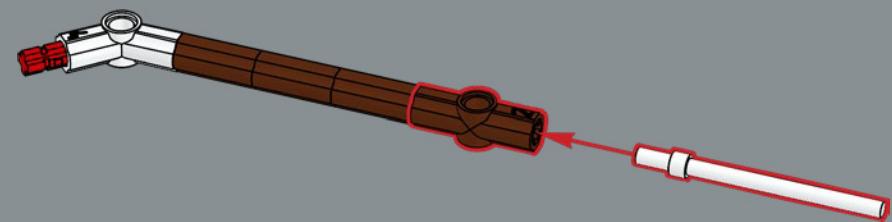
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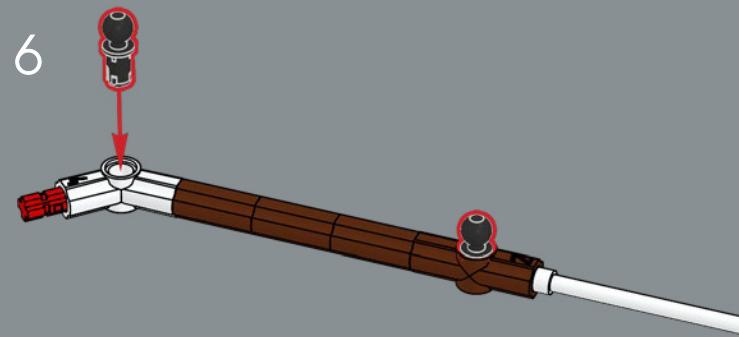
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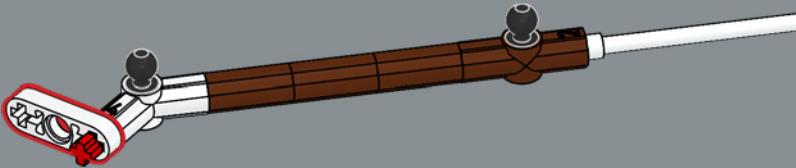
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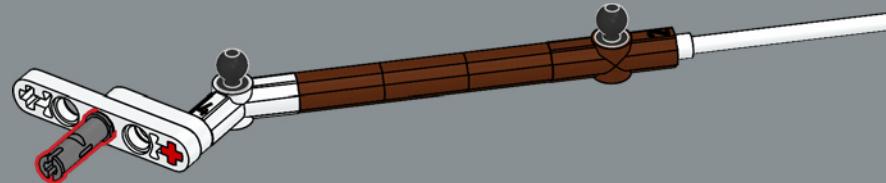
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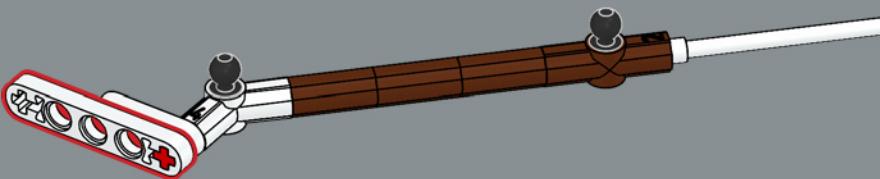
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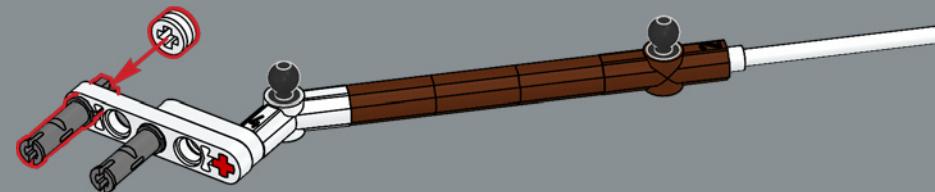
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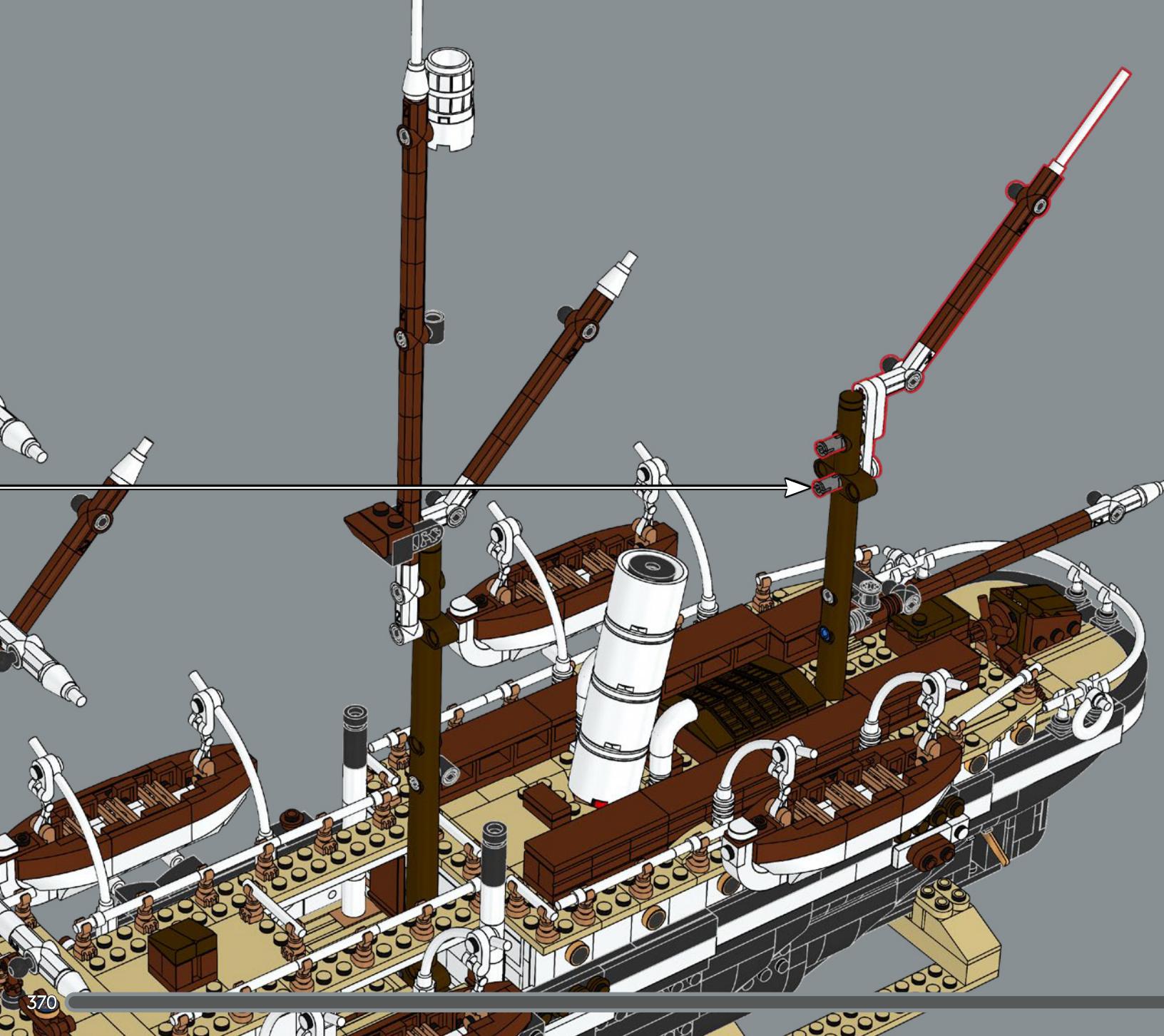


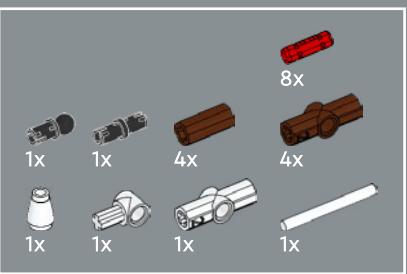
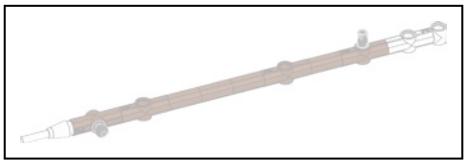
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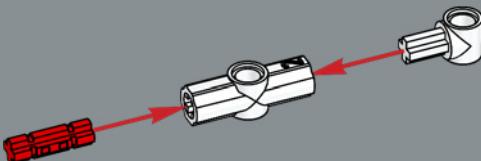






639

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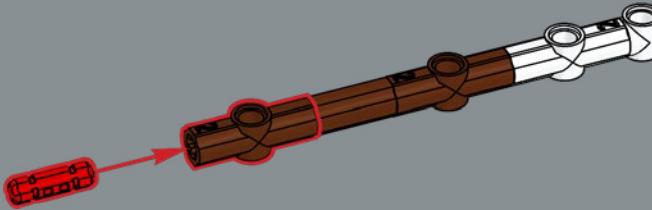
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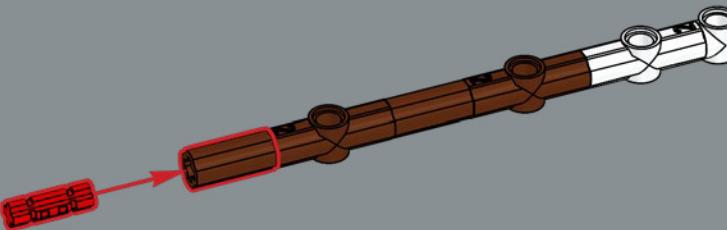
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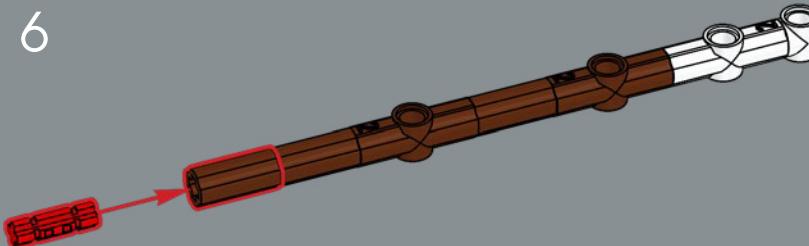
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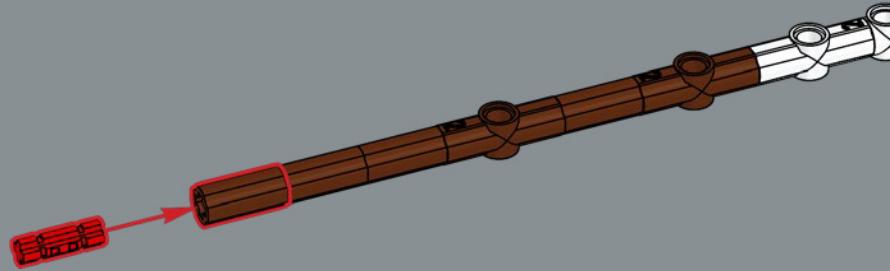
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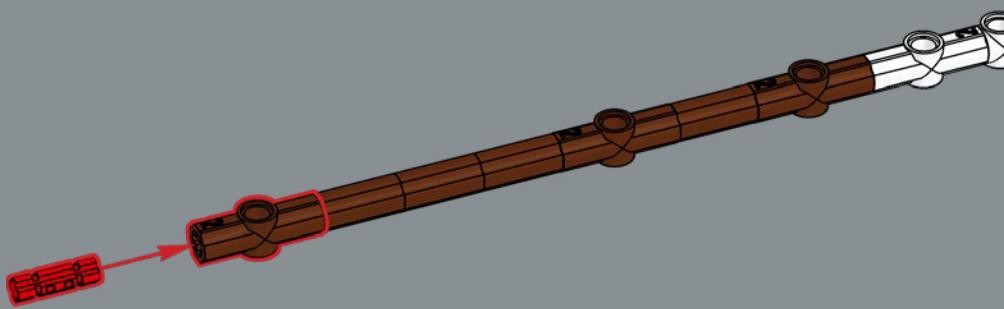
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10

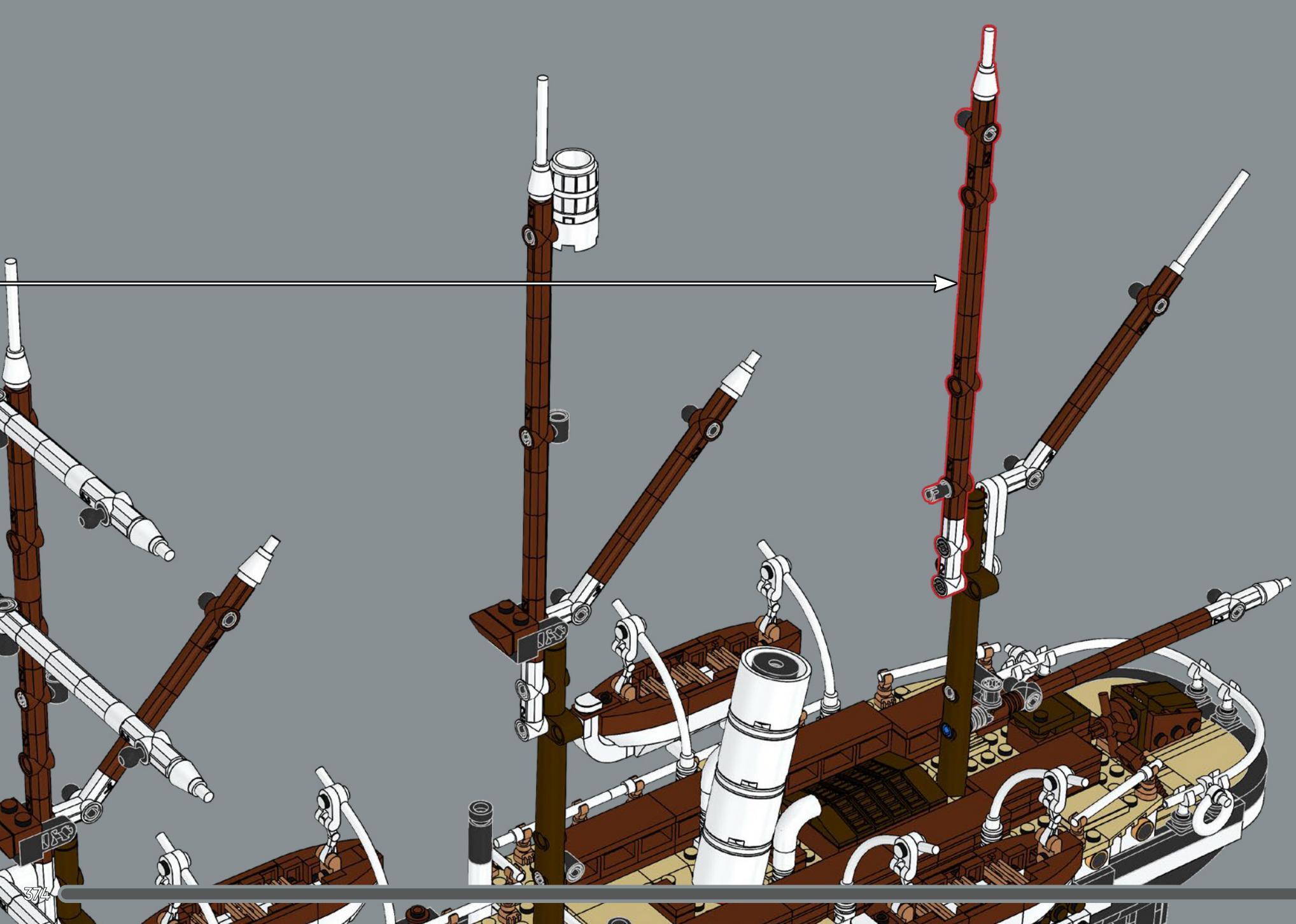


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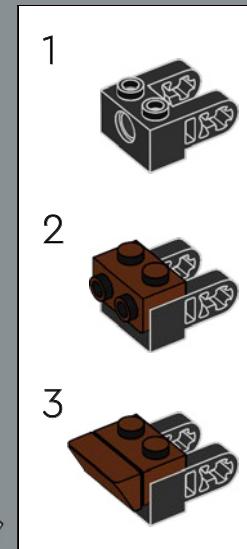
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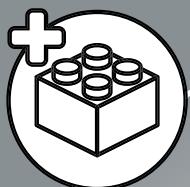






640

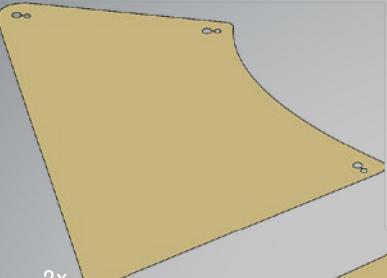




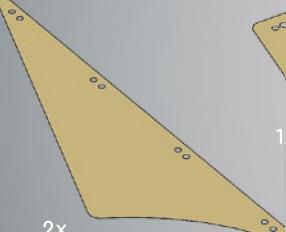
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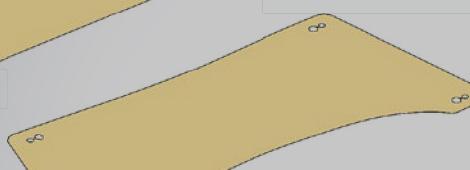
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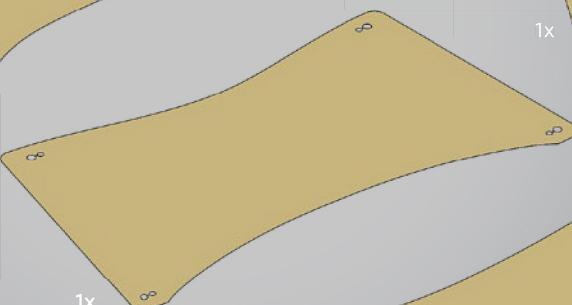
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2x

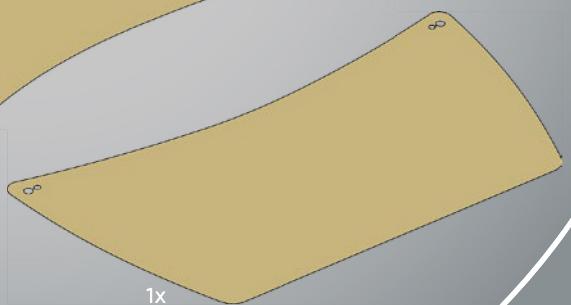


1x



1x

1x



1x



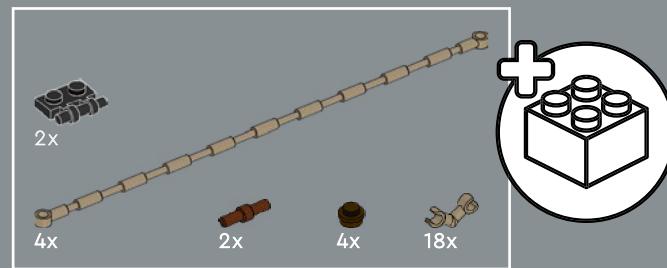
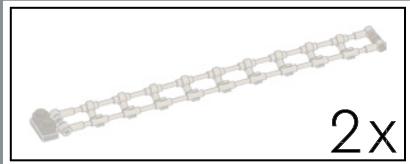
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**28**

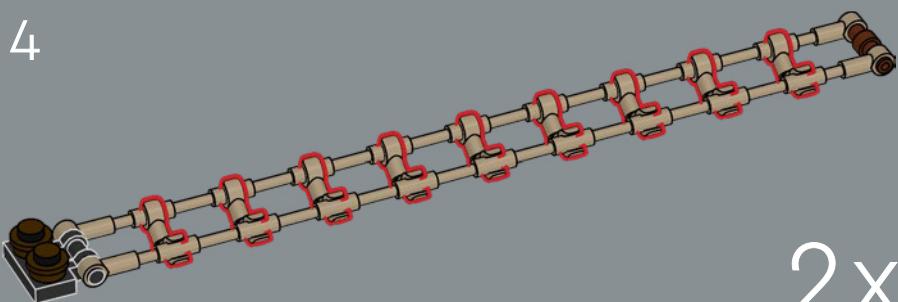
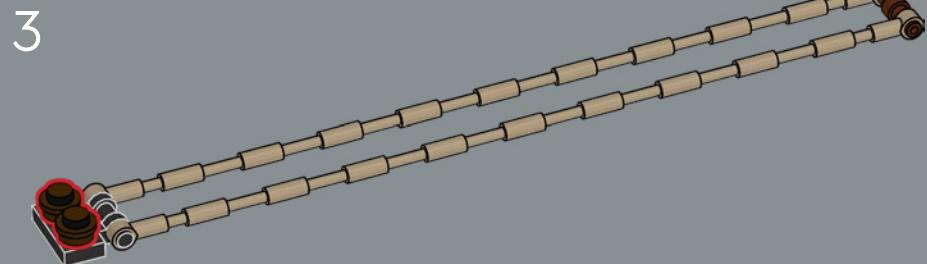
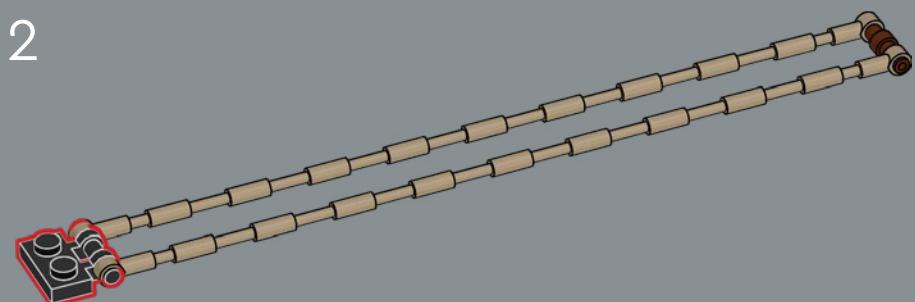
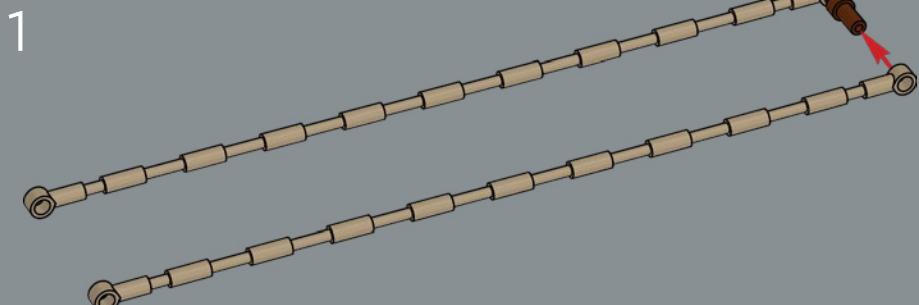


641





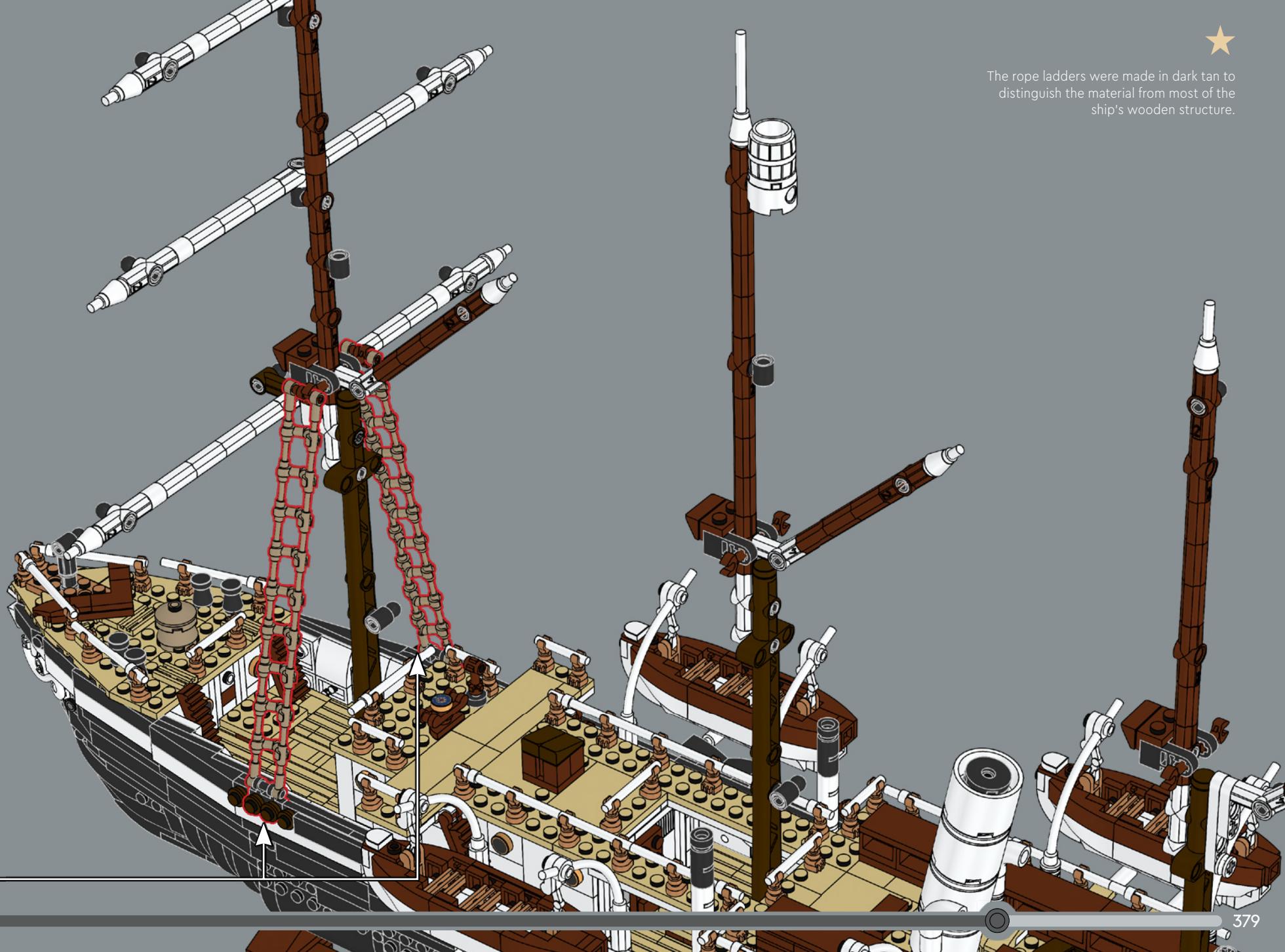
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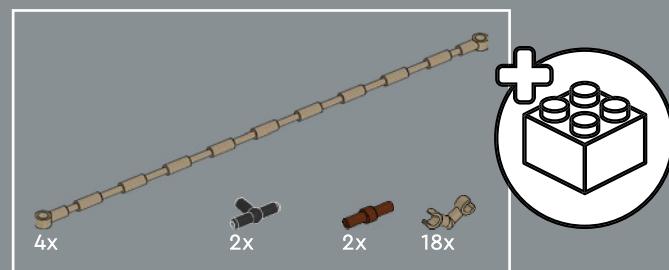
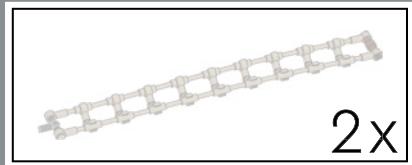


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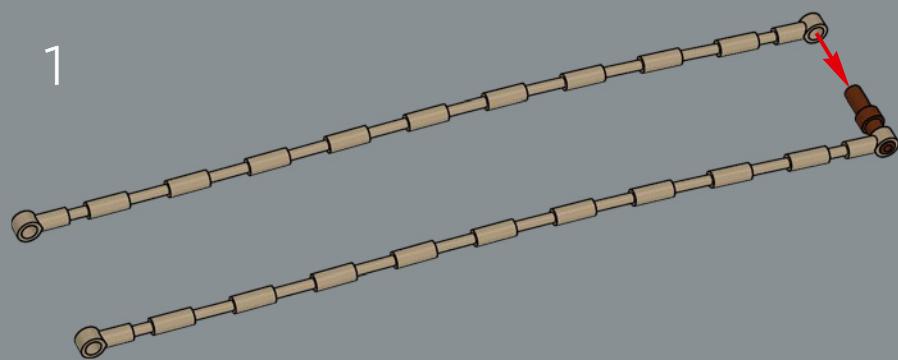


The rope ladders were made in dark tan to distinguish the material from most of the ship's wooden structure.

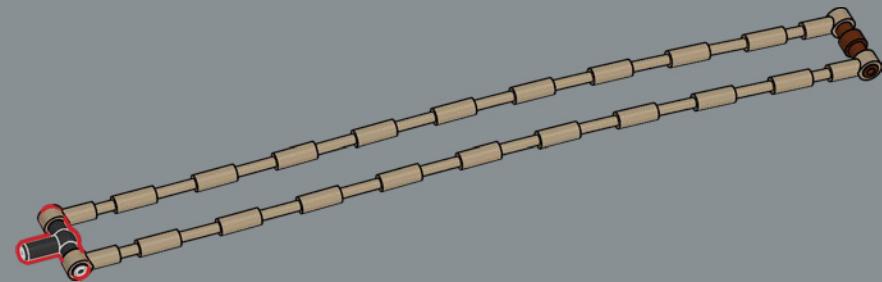




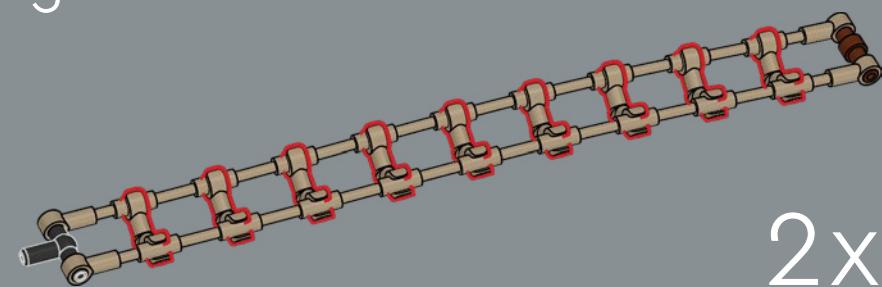
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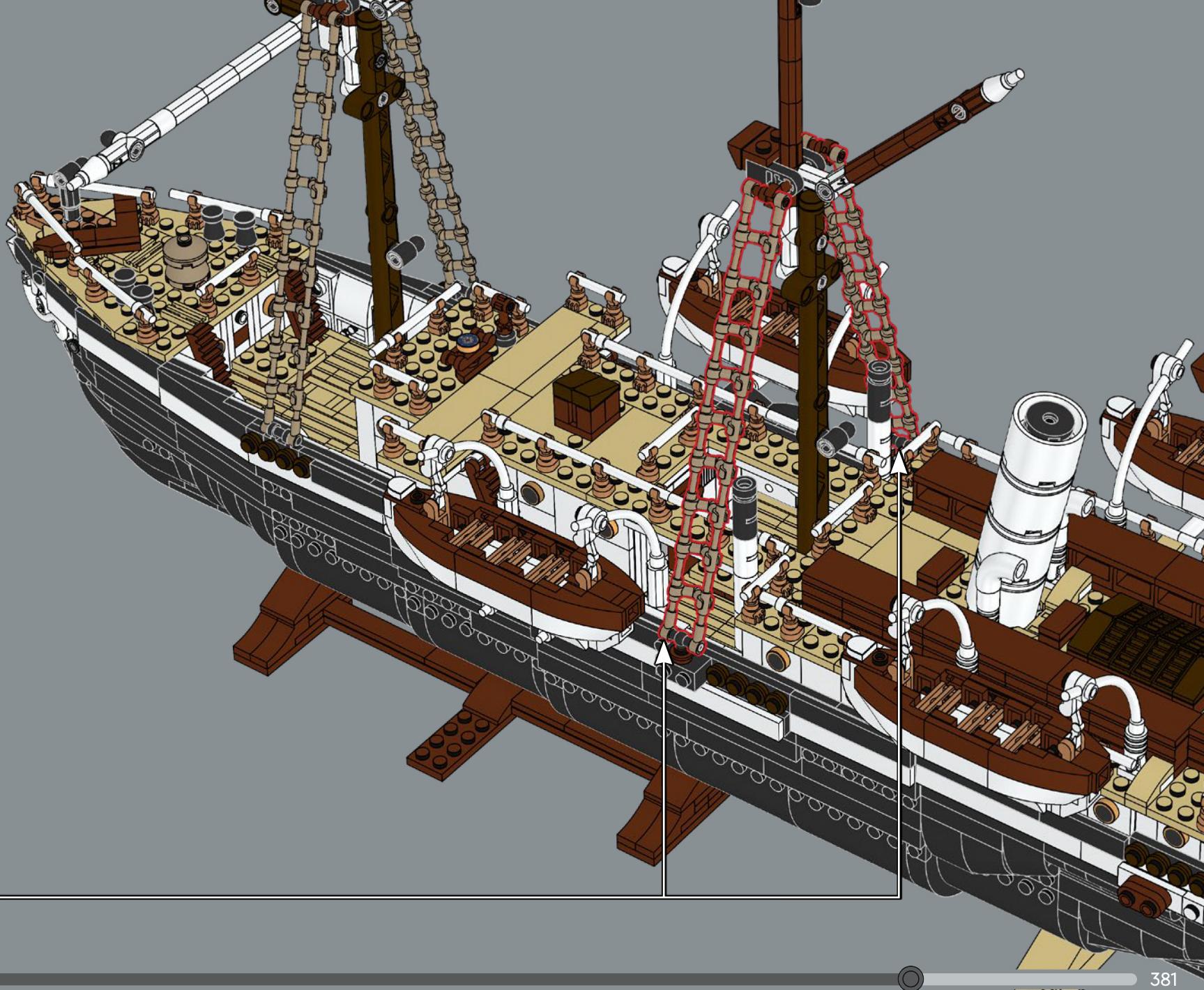


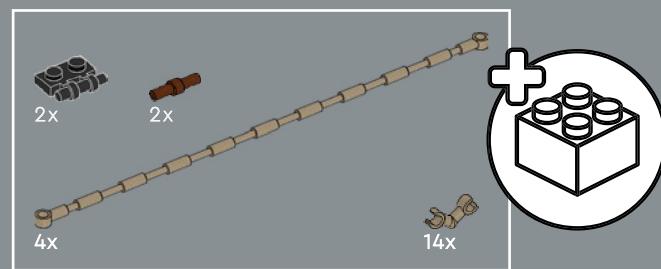
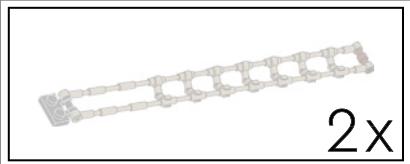
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3

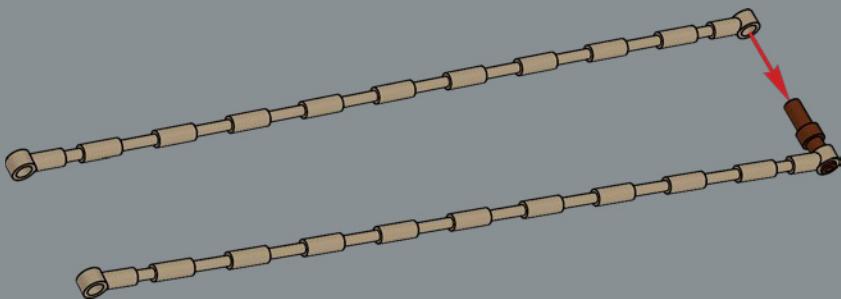




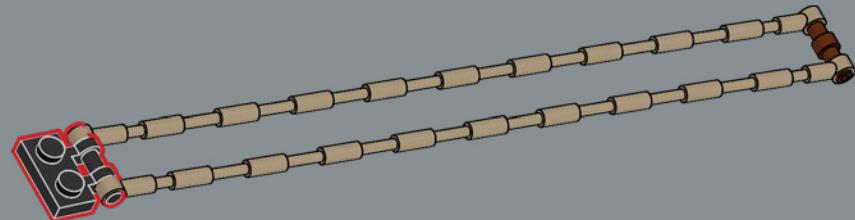


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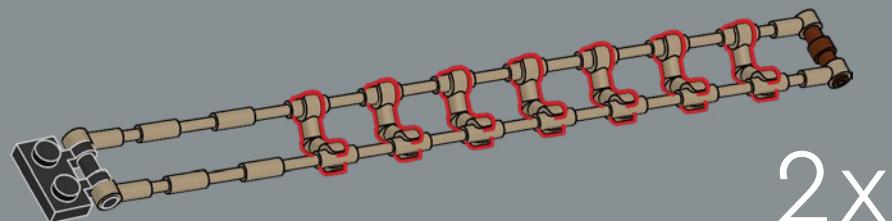
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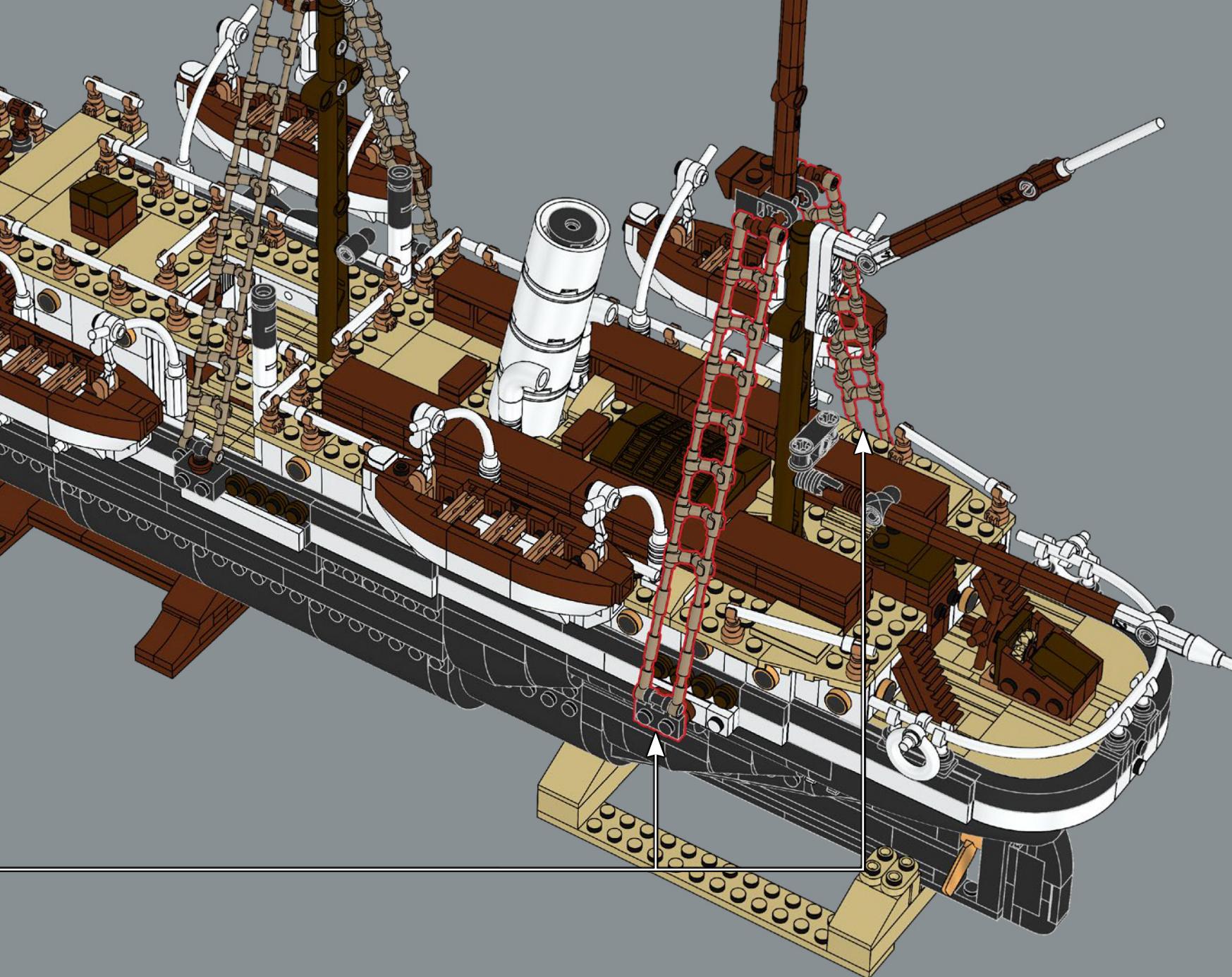
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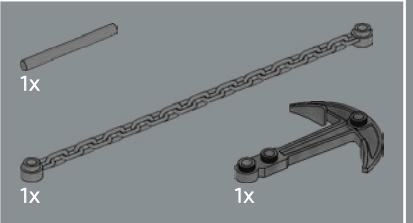




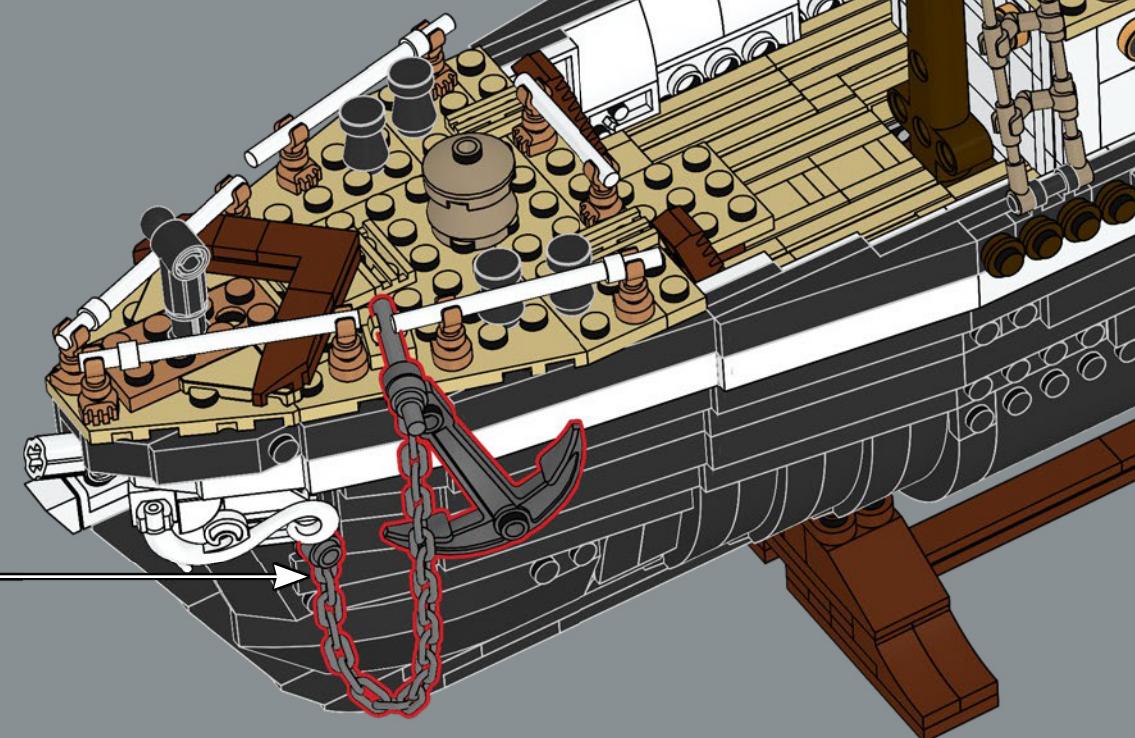
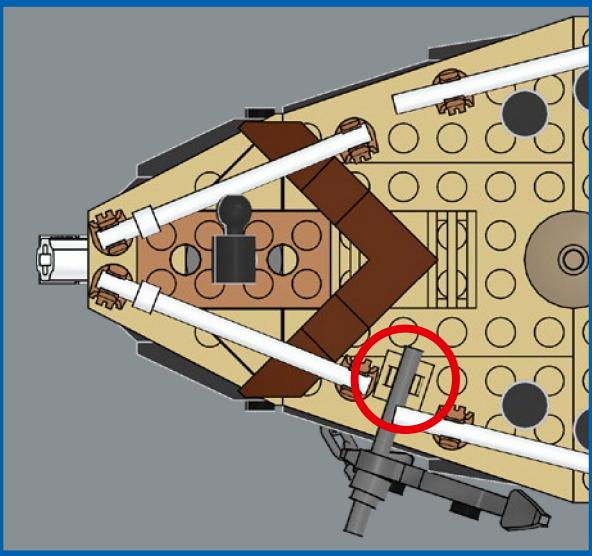
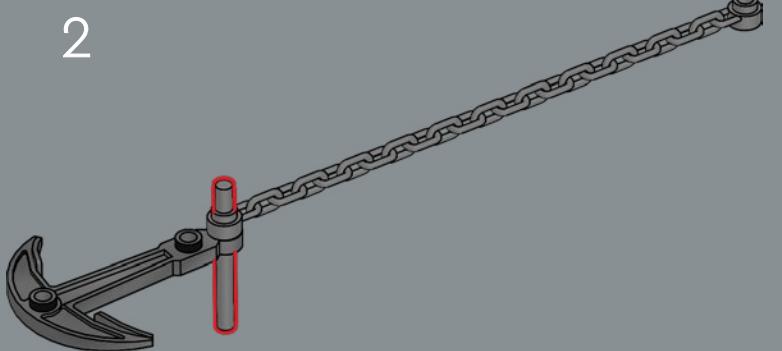
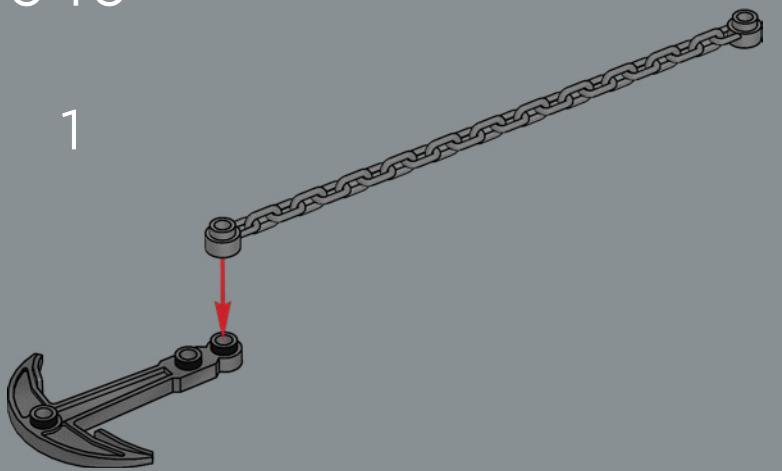
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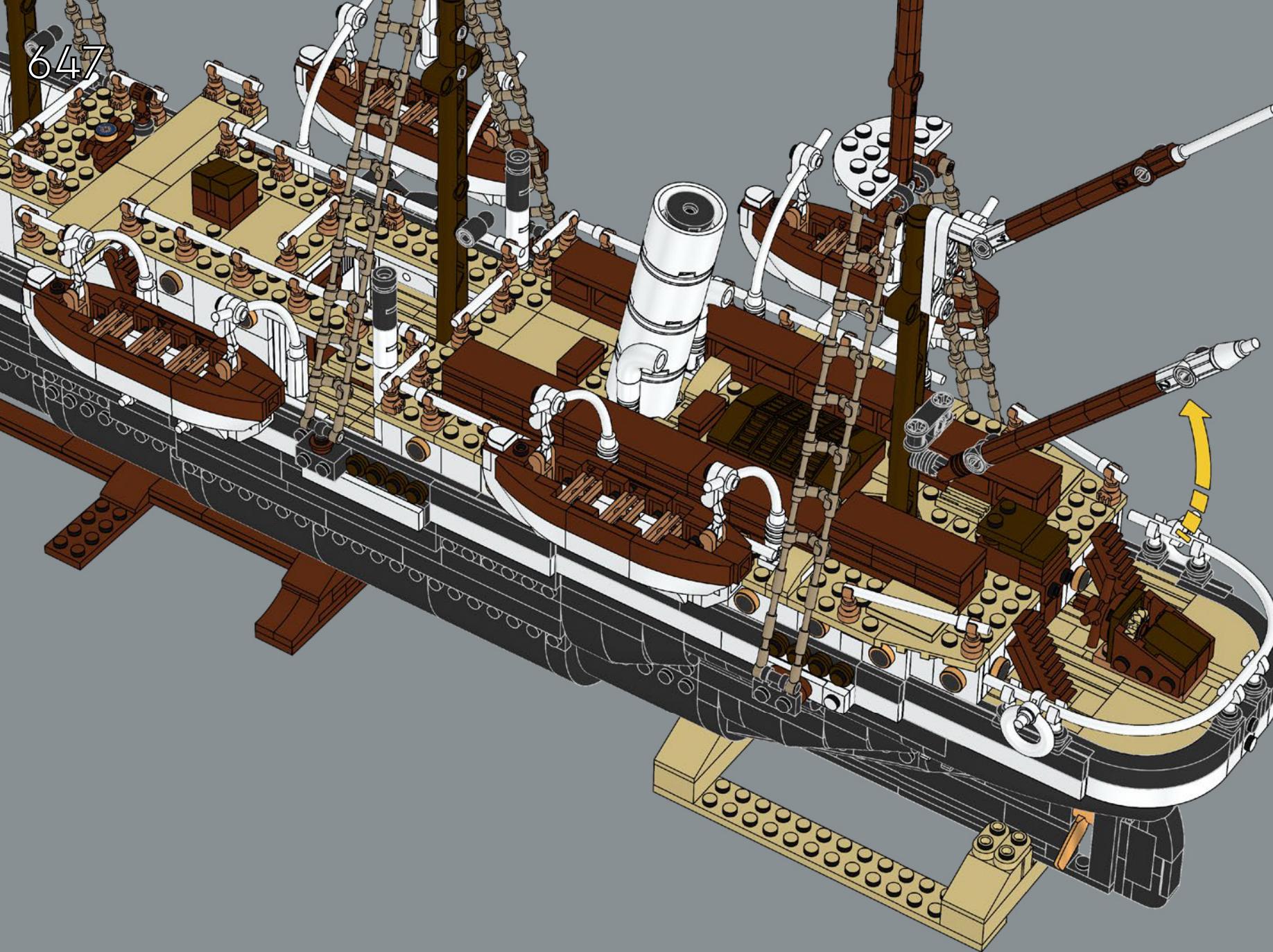
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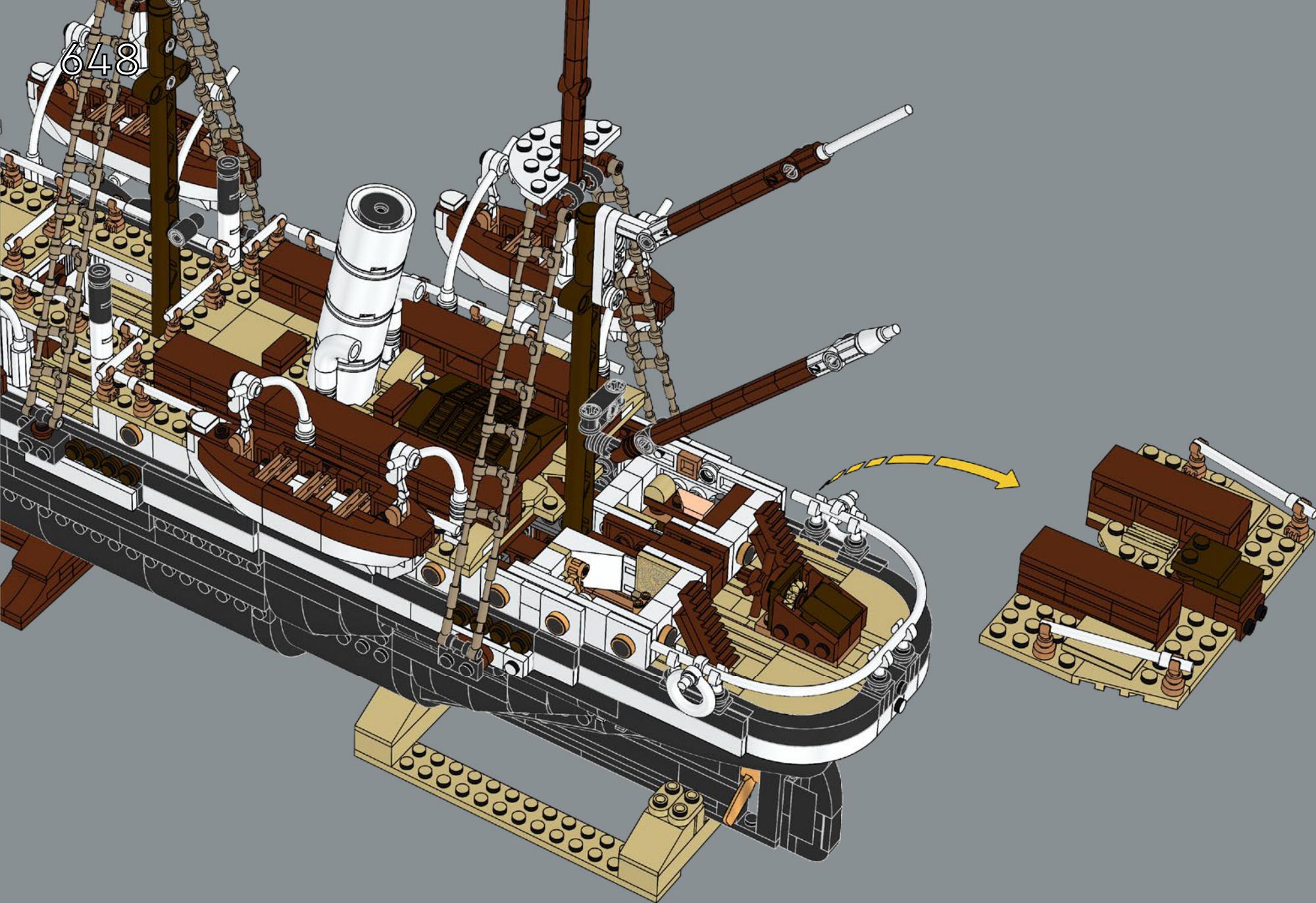


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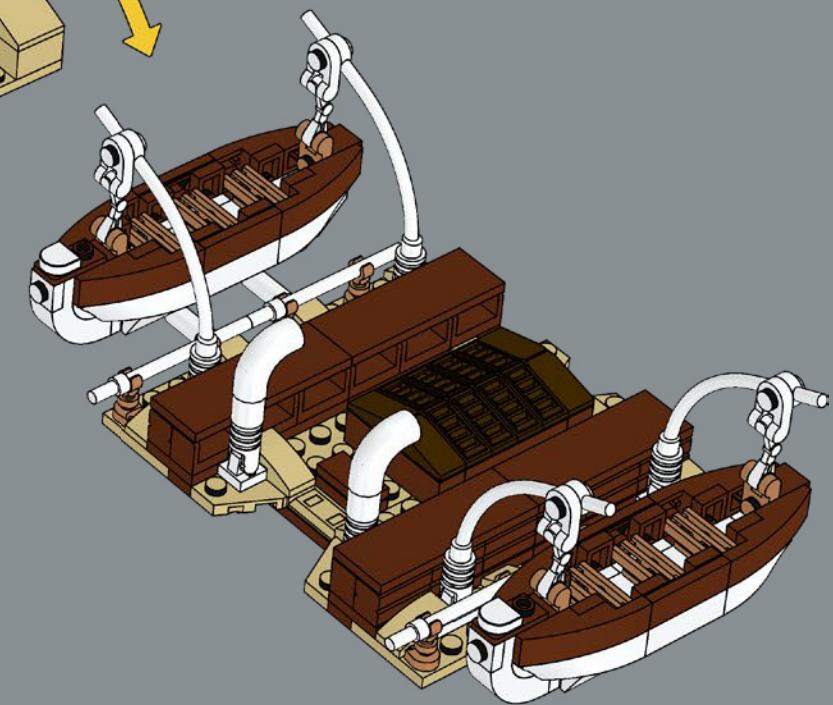
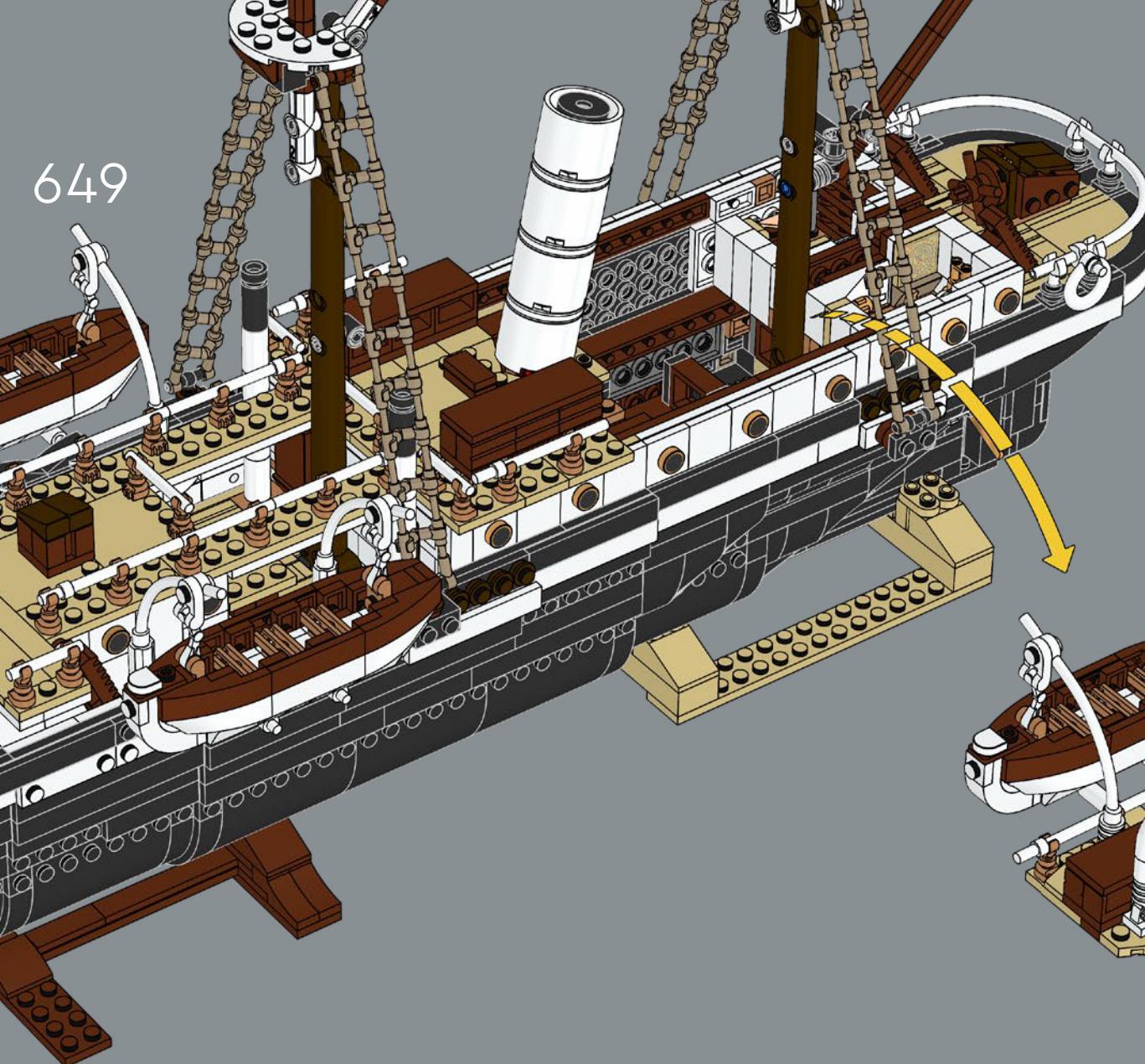


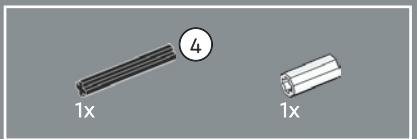
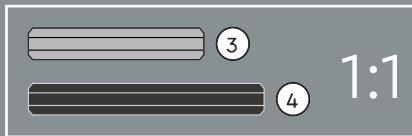
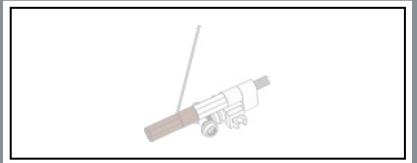


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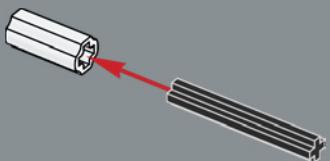


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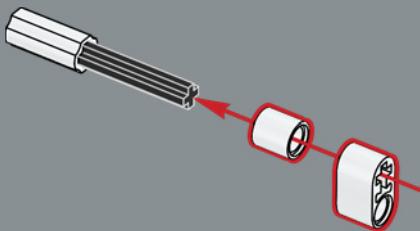




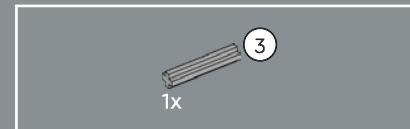
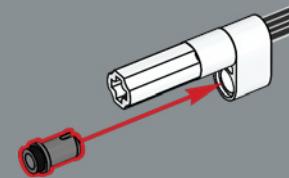
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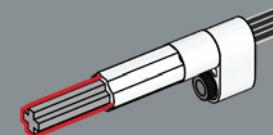
651



652



653

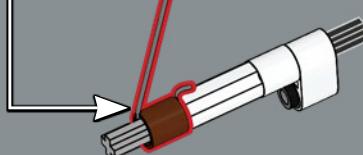
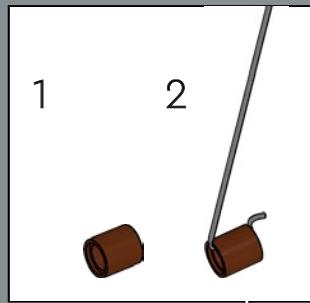


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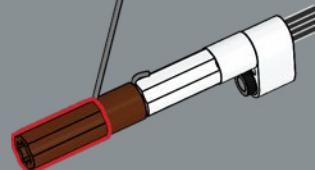
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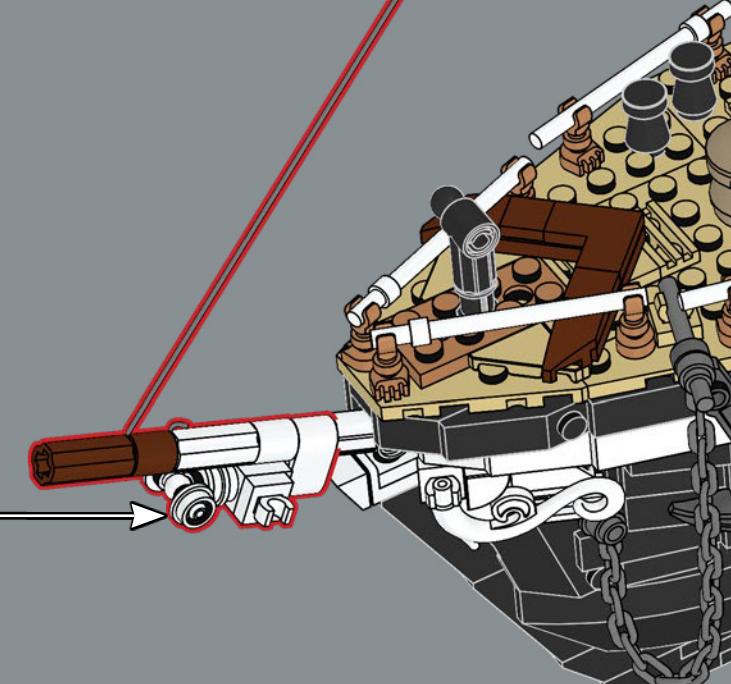
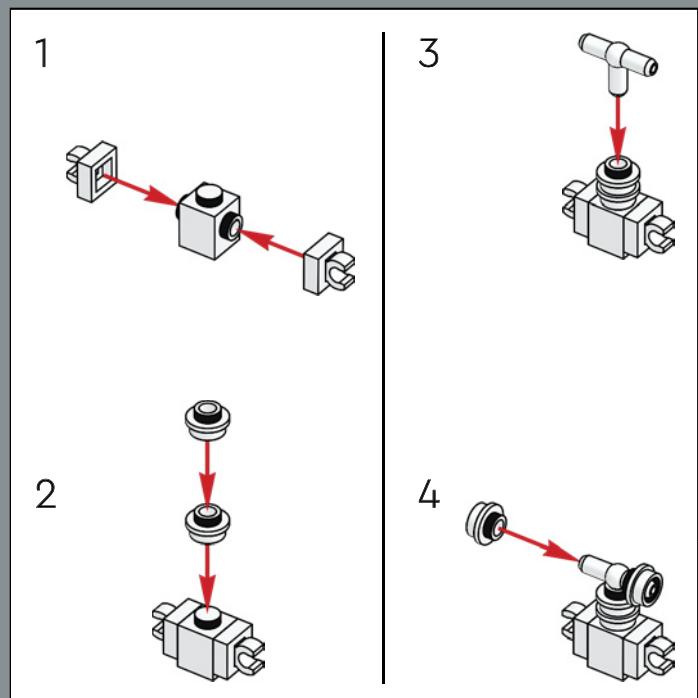
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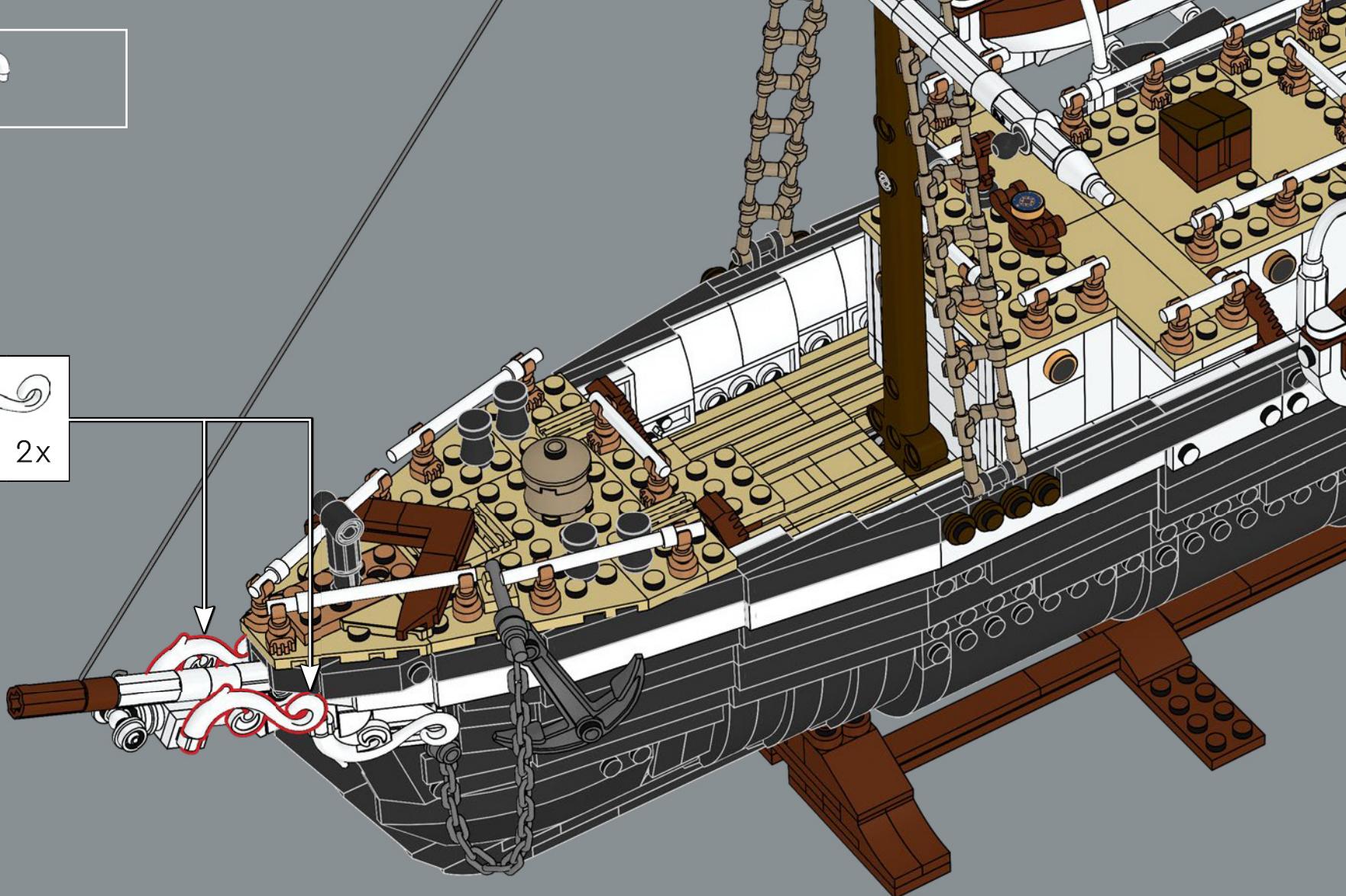
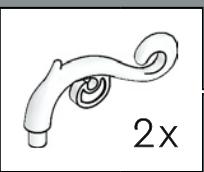


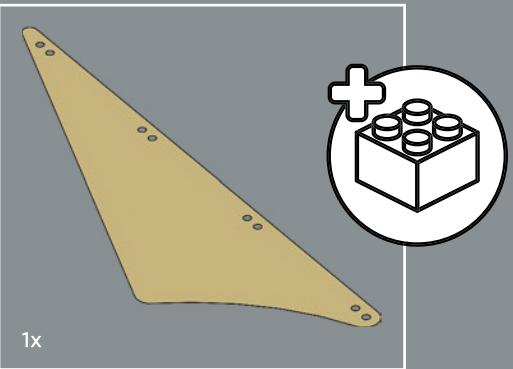
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657



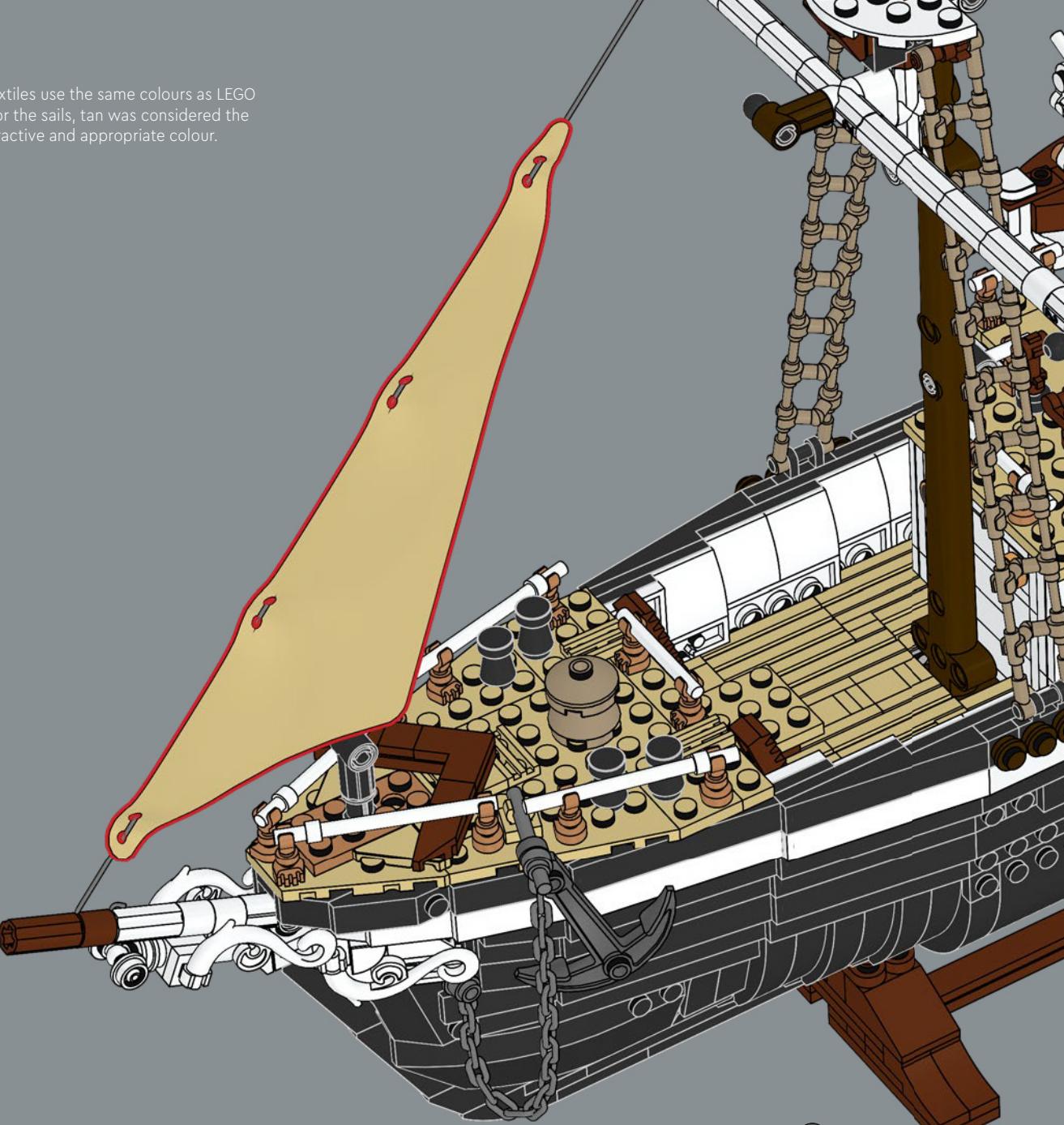


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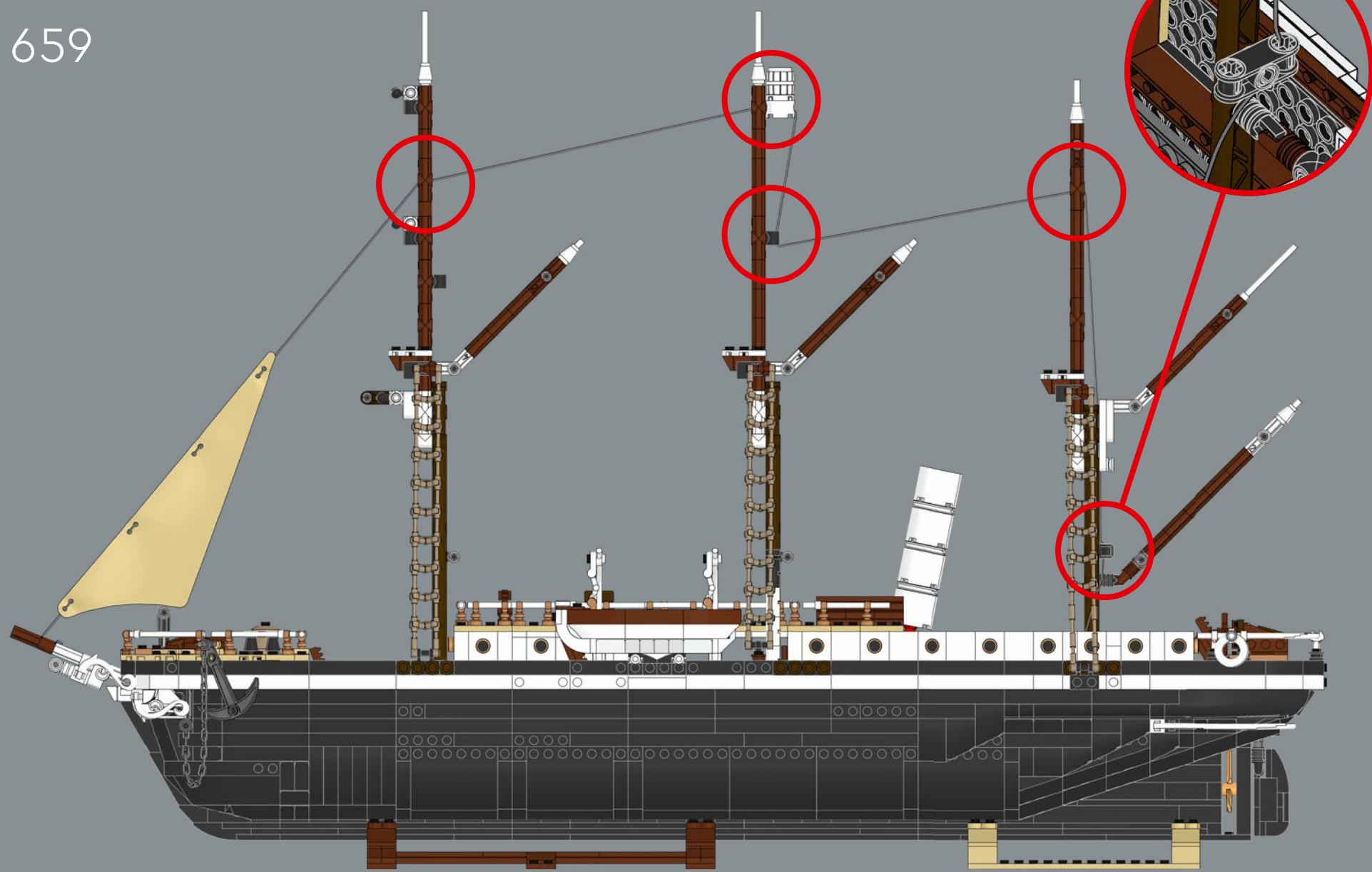


LEGO® textiles use the same colours as LEGO bricks. For the sails, tan was considered the most attractive and appropriate colour.

658

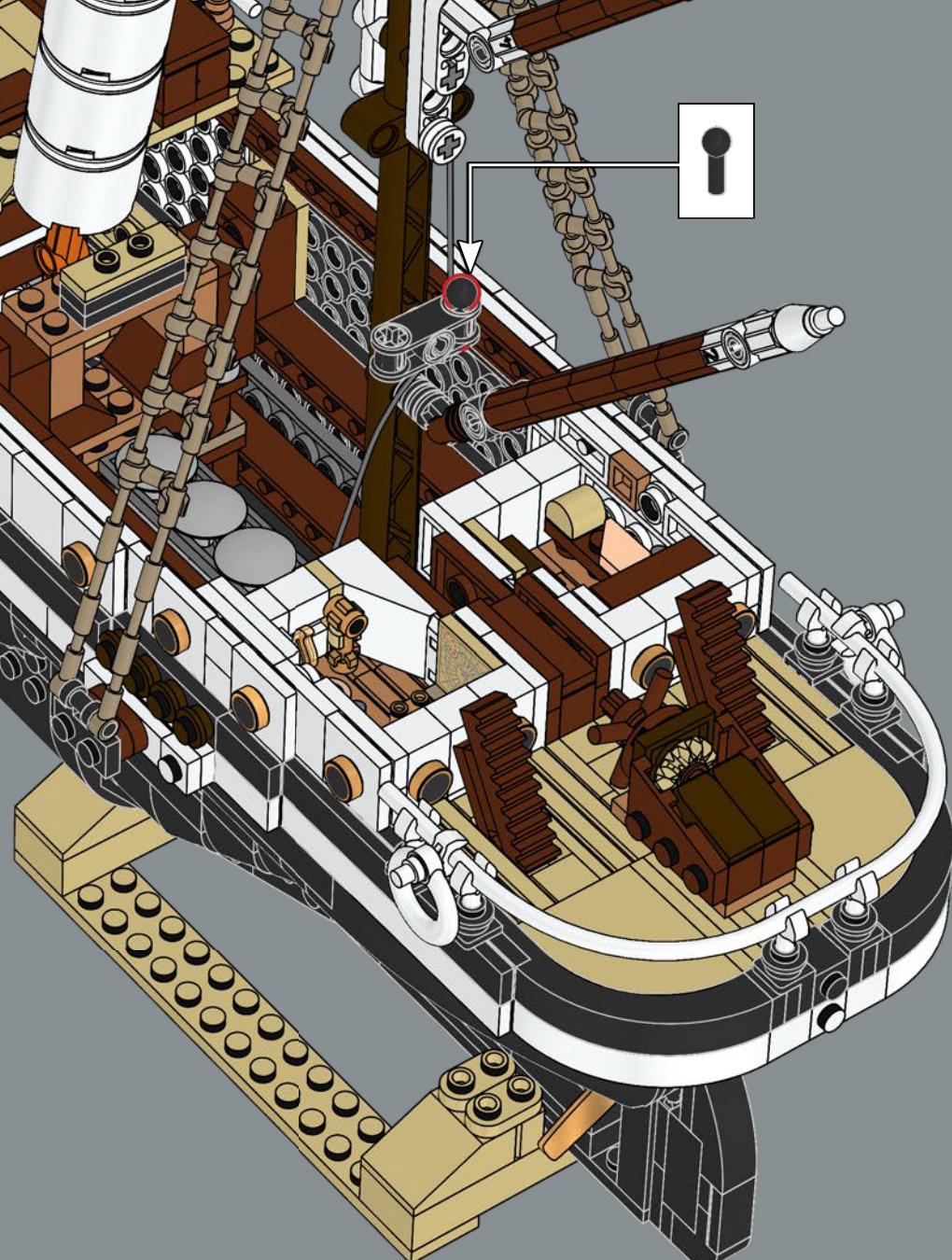


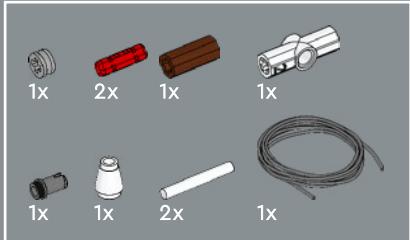
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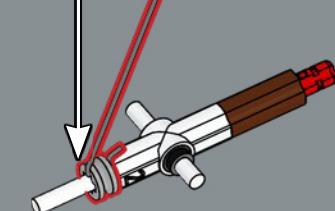
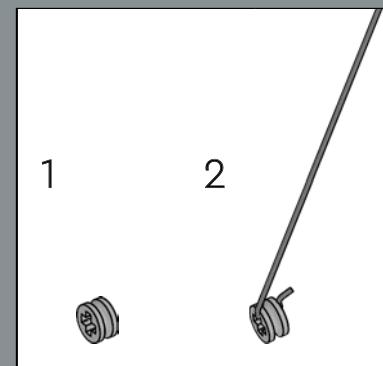
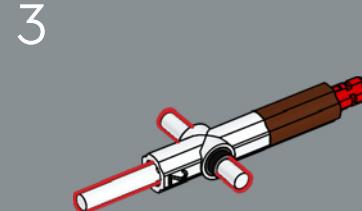
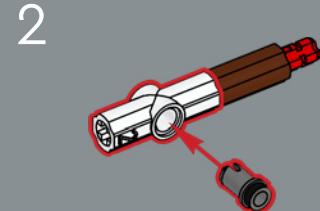
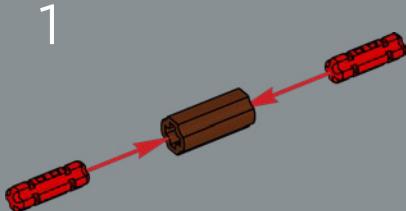


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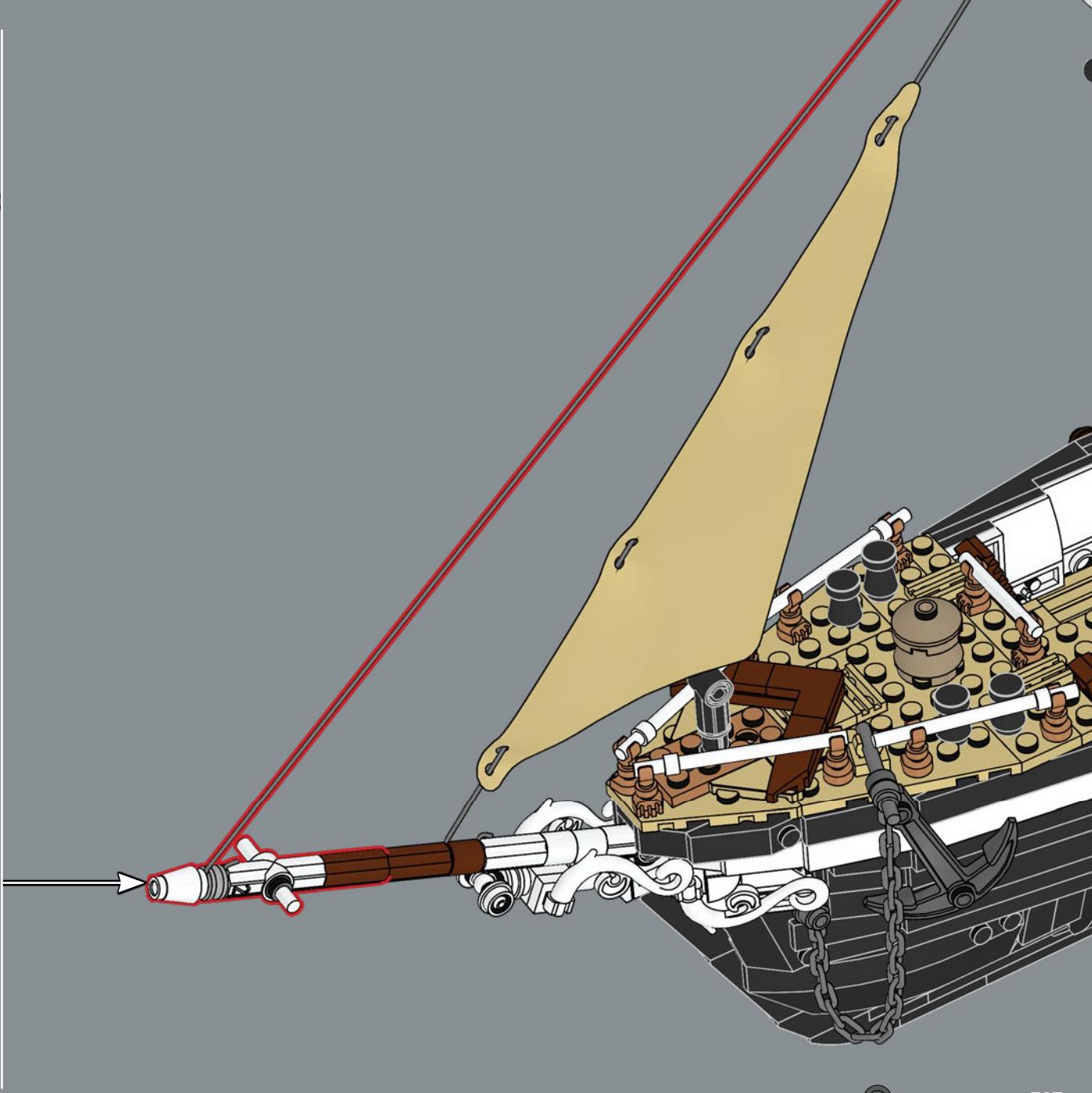
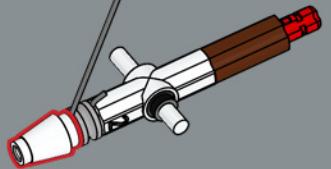


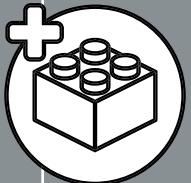


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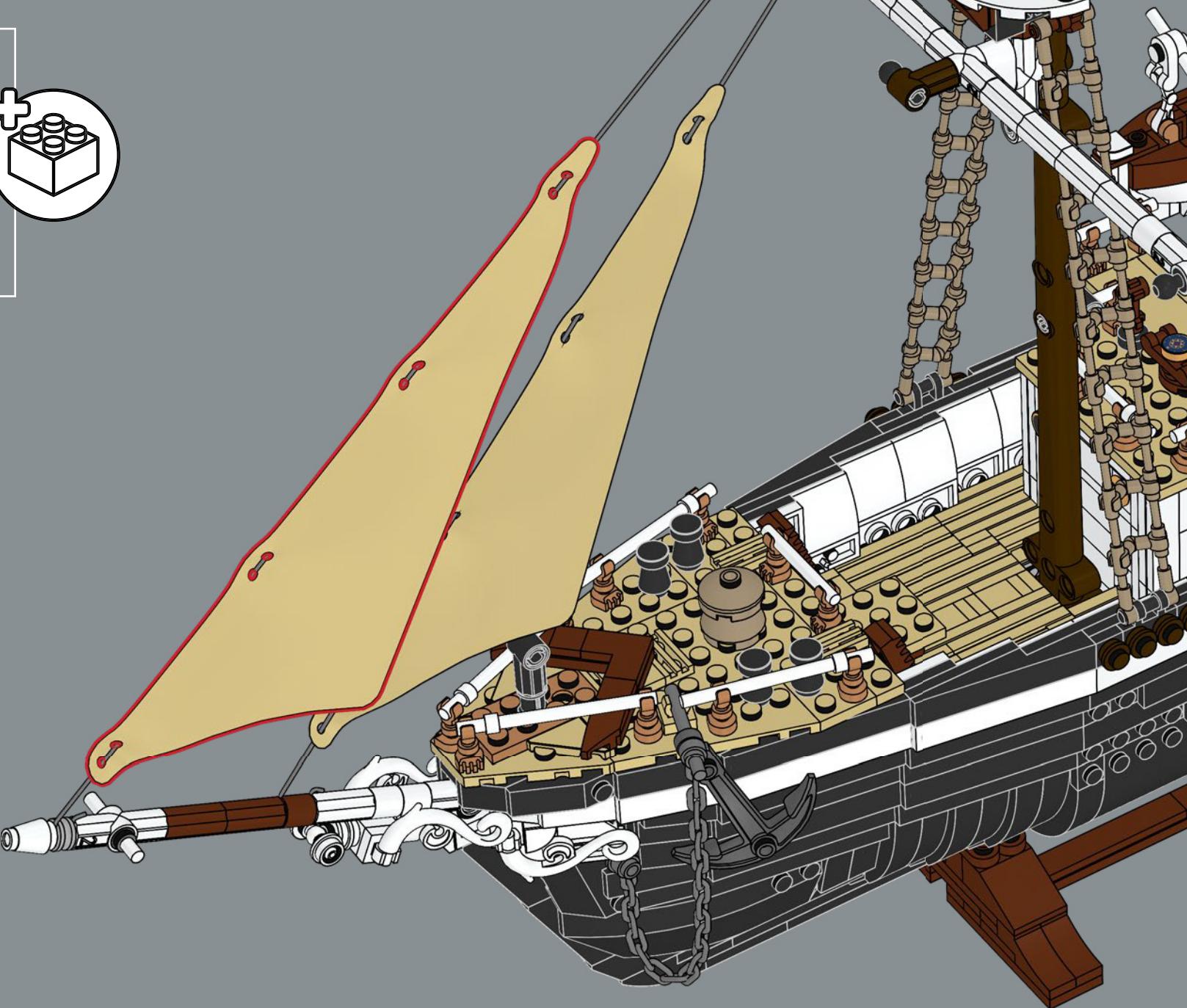
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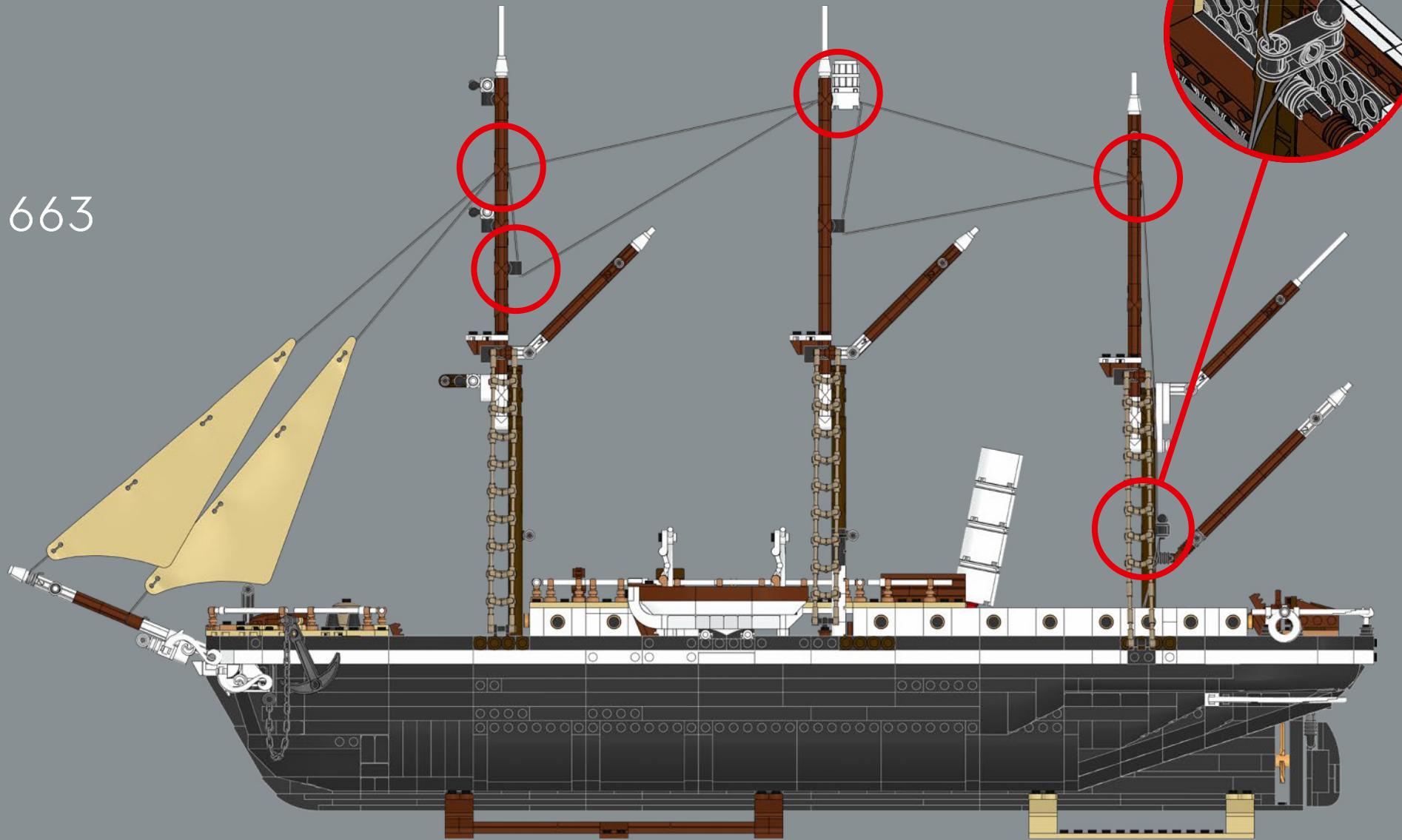


1x

662



663



1x

664



LEGO® string elements are heat-cut to keep the ends from fraying. For this model, we found a no-knots and no-cutting solution, with excess string wrapped around a bobber and tucked away below deck.



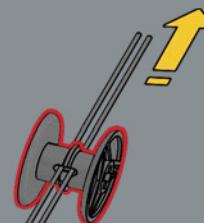
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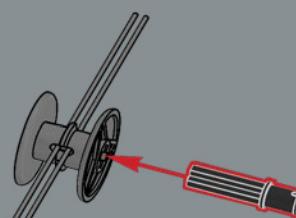
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665

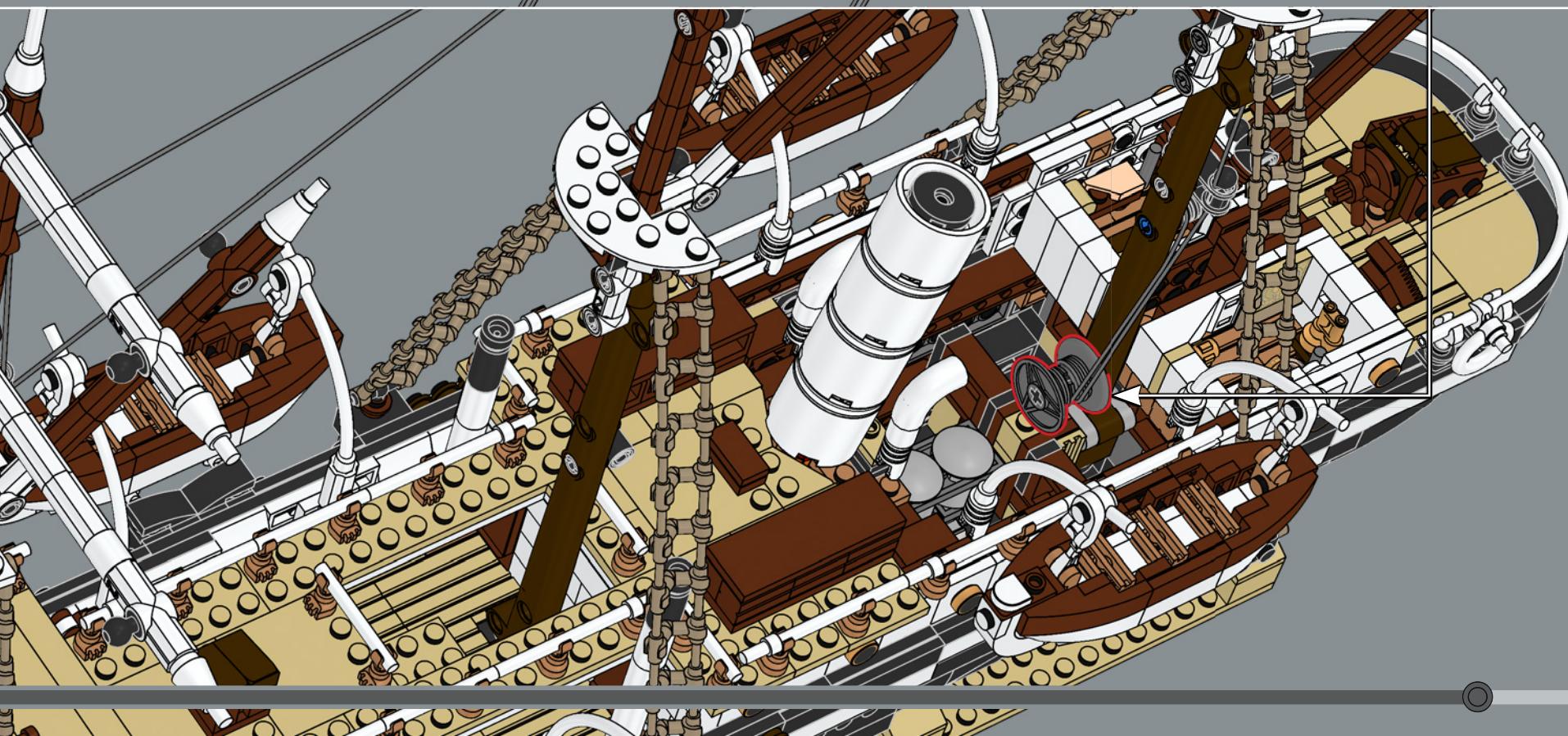
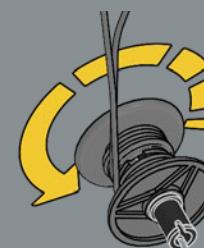
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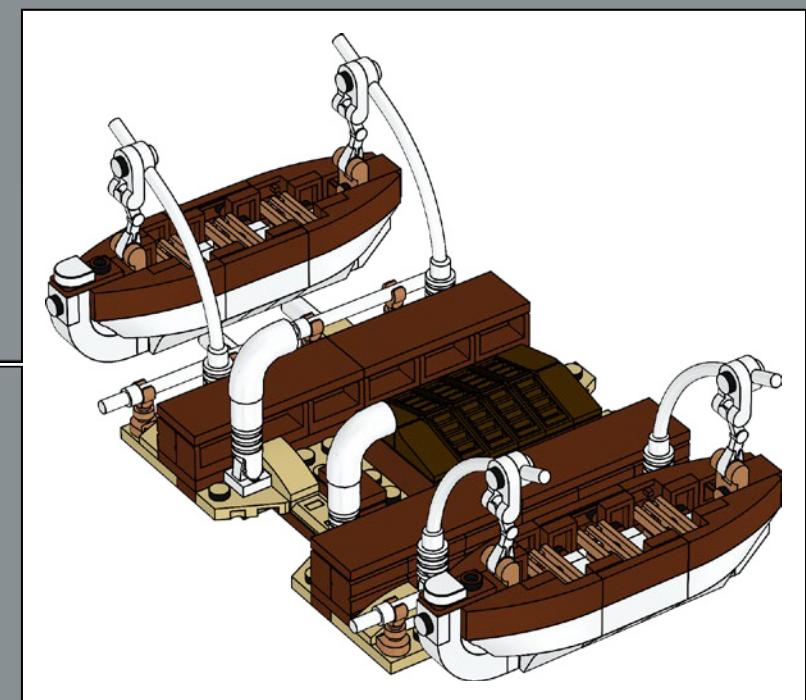
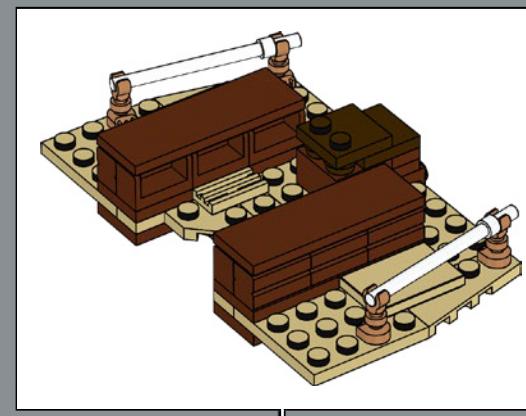
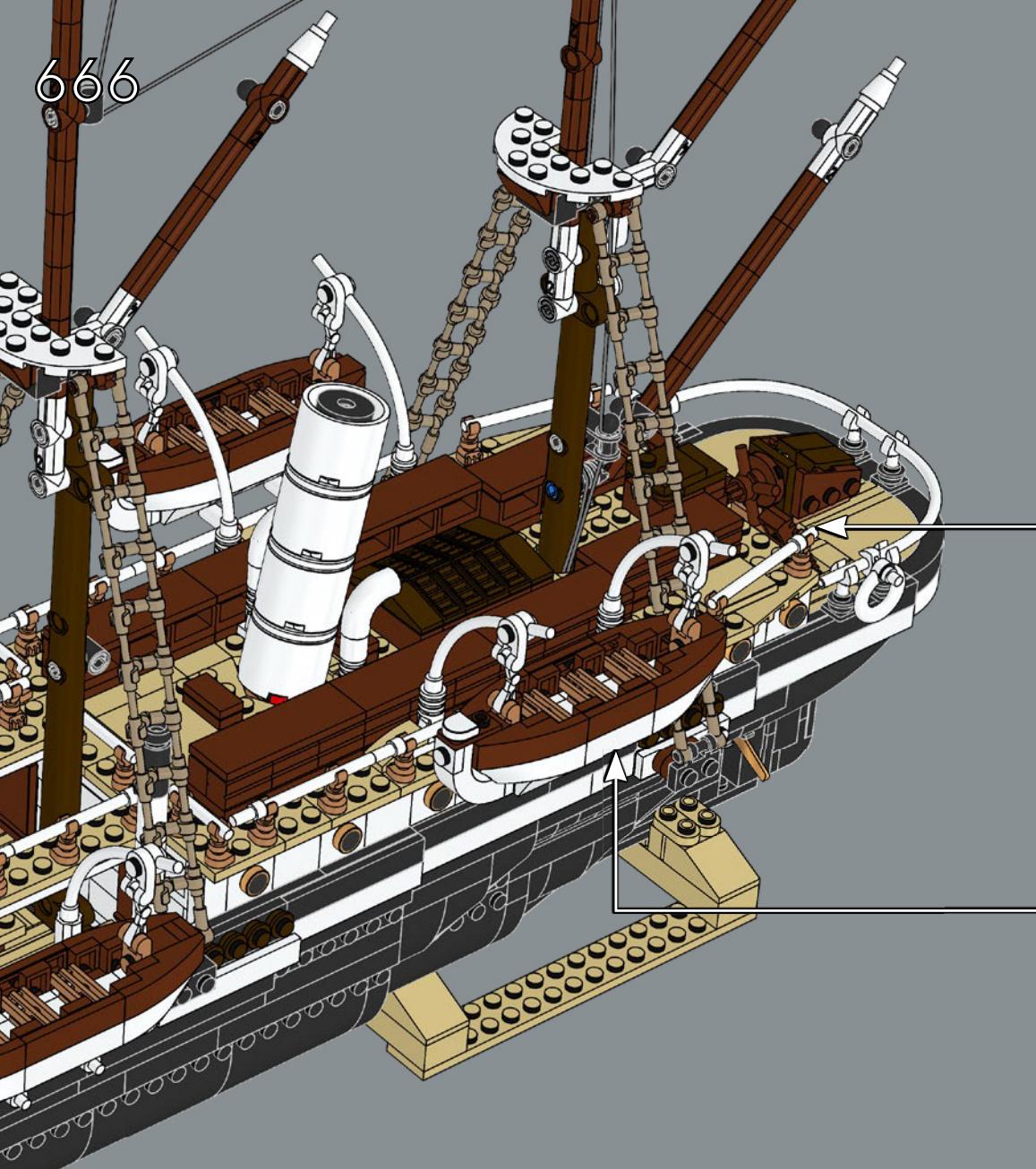


2



3





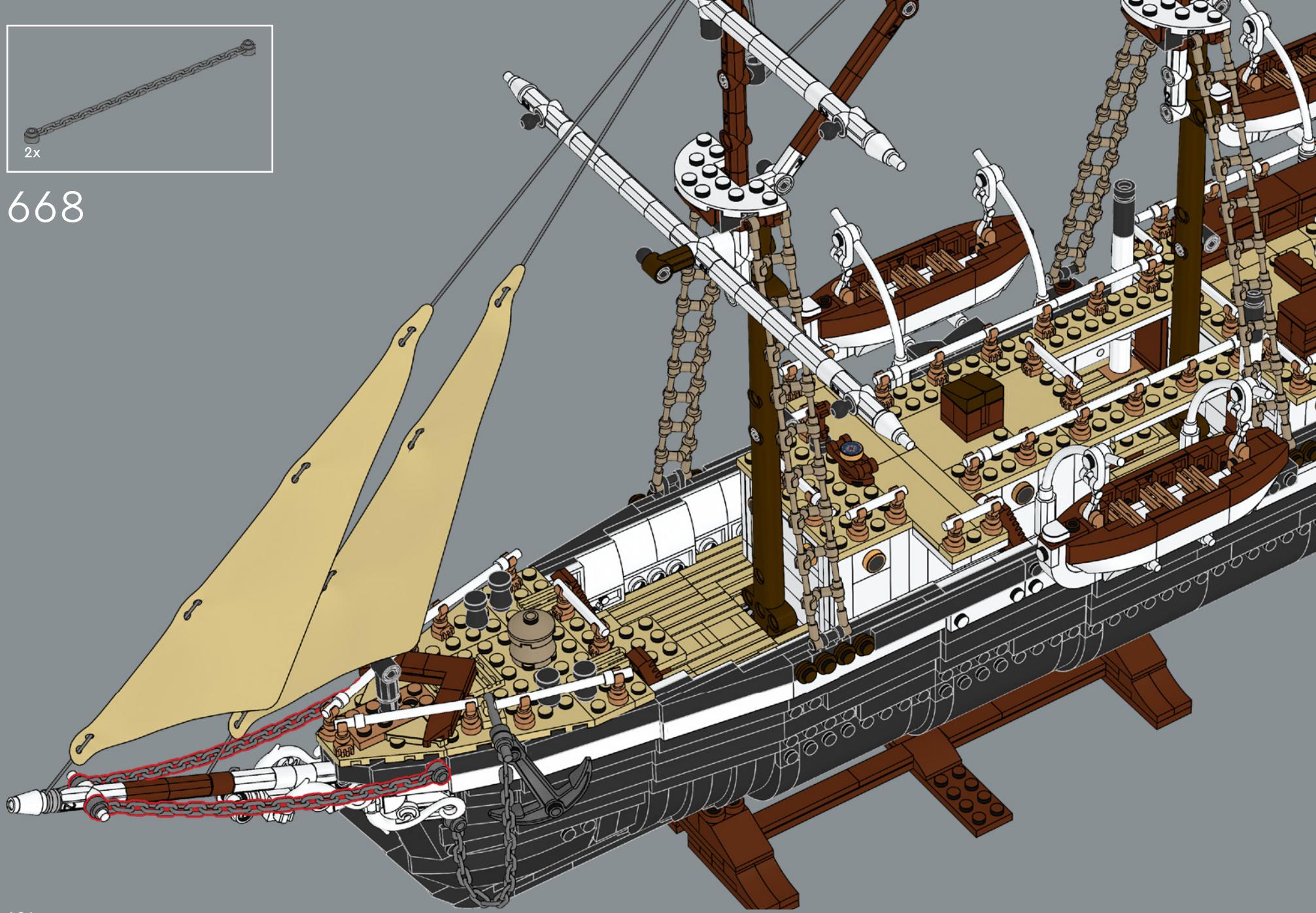
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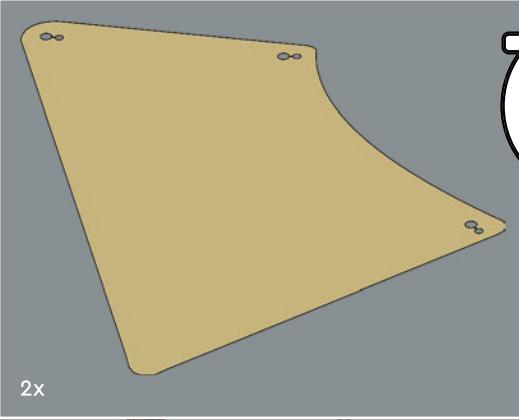




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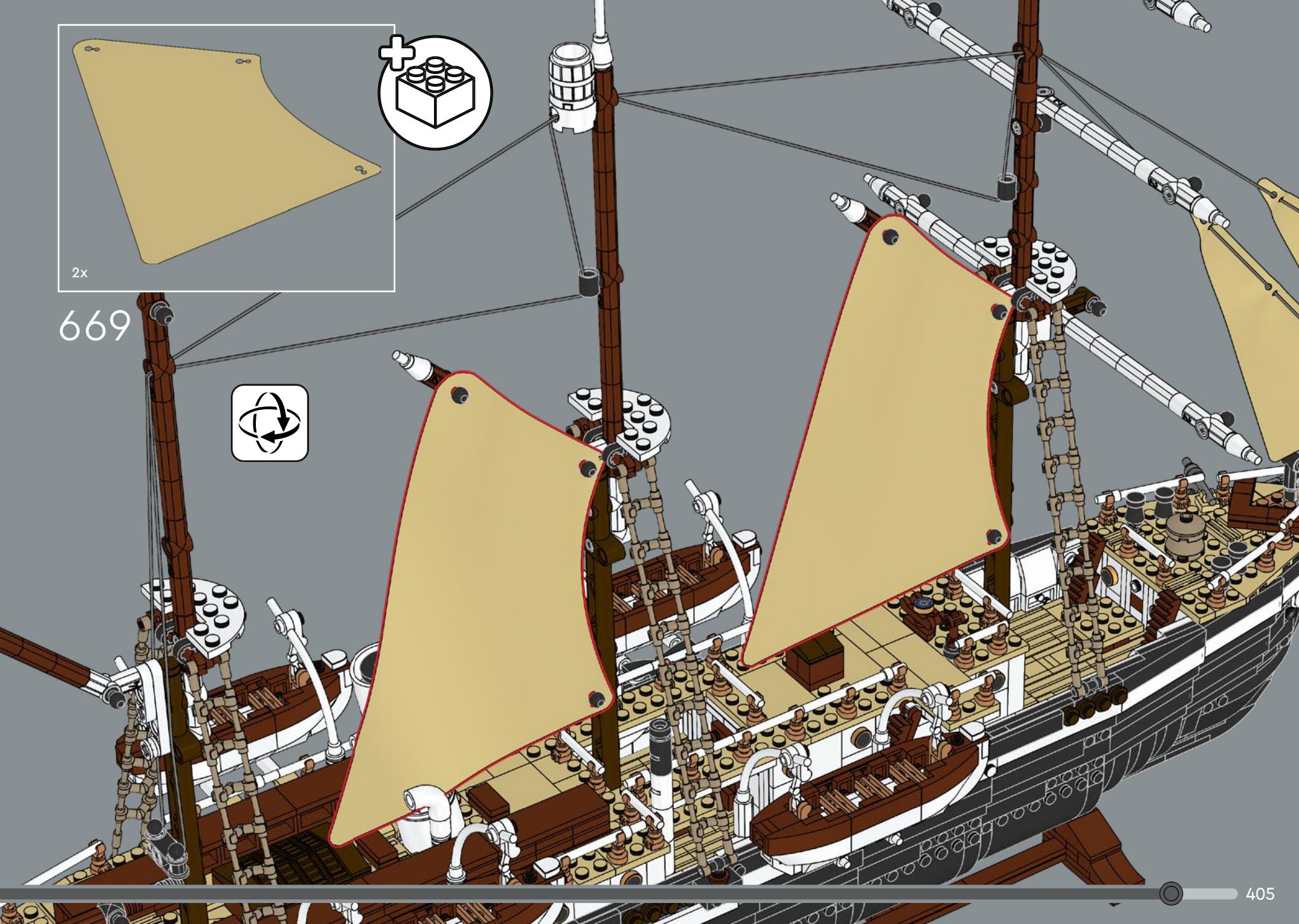
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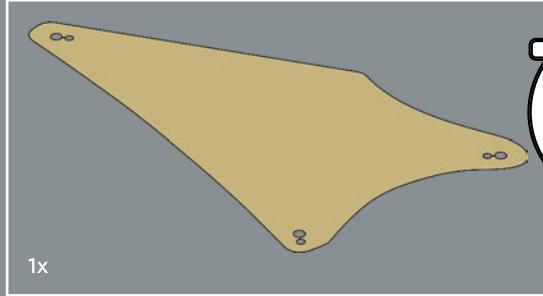




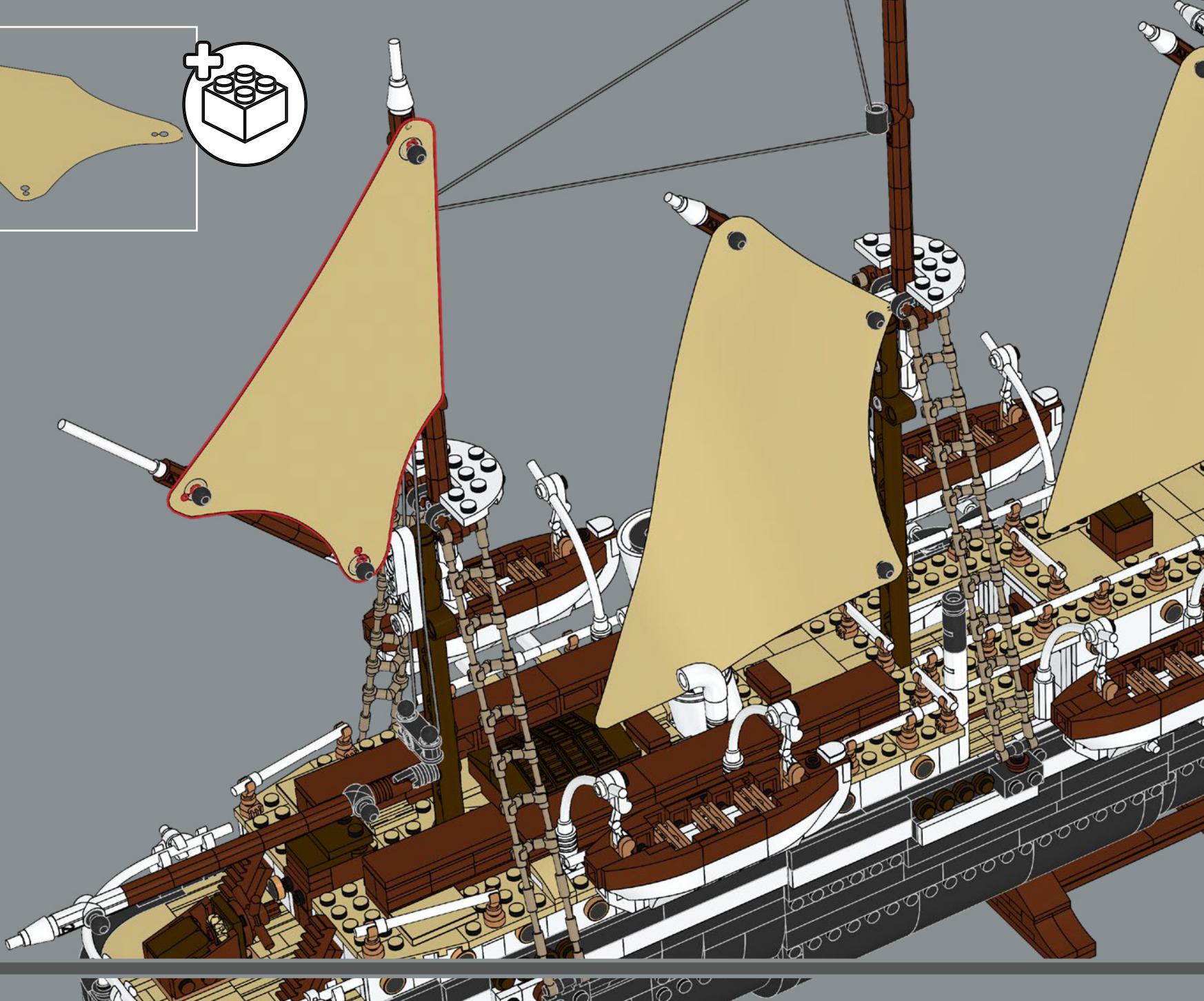
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669



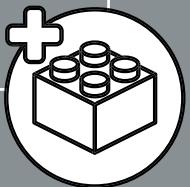


670





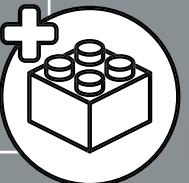
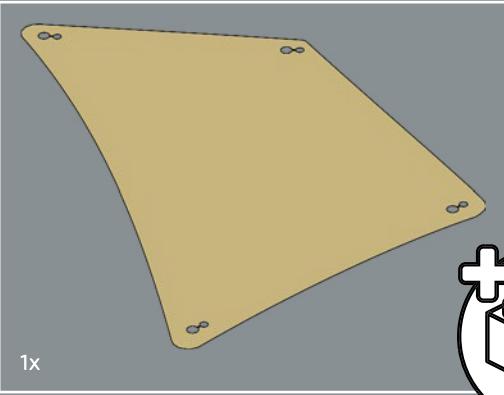
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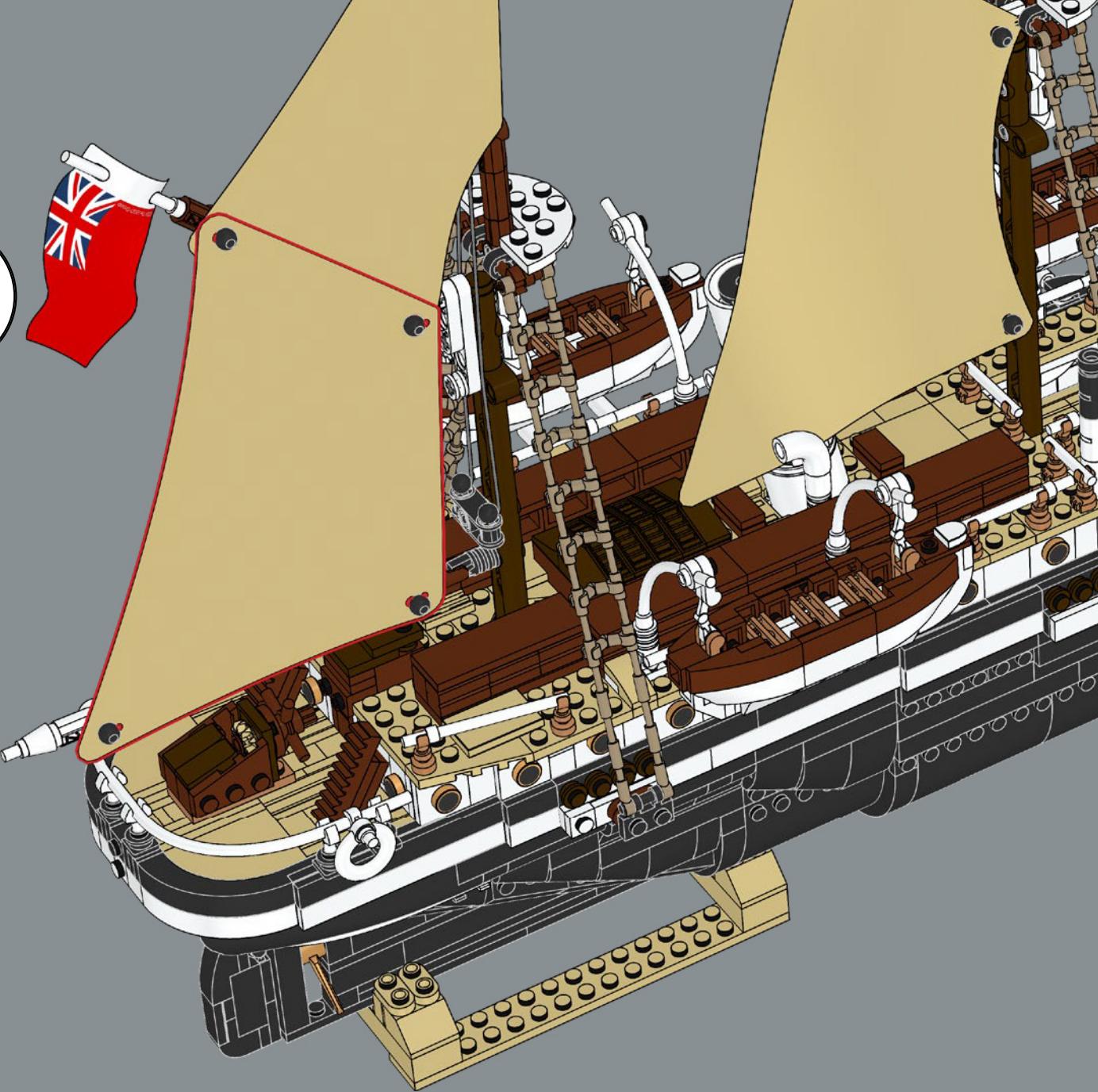
This British flag is called the 'Red Ensign' and was the appropriate flag for merchantmen and private ships to fly during that period.

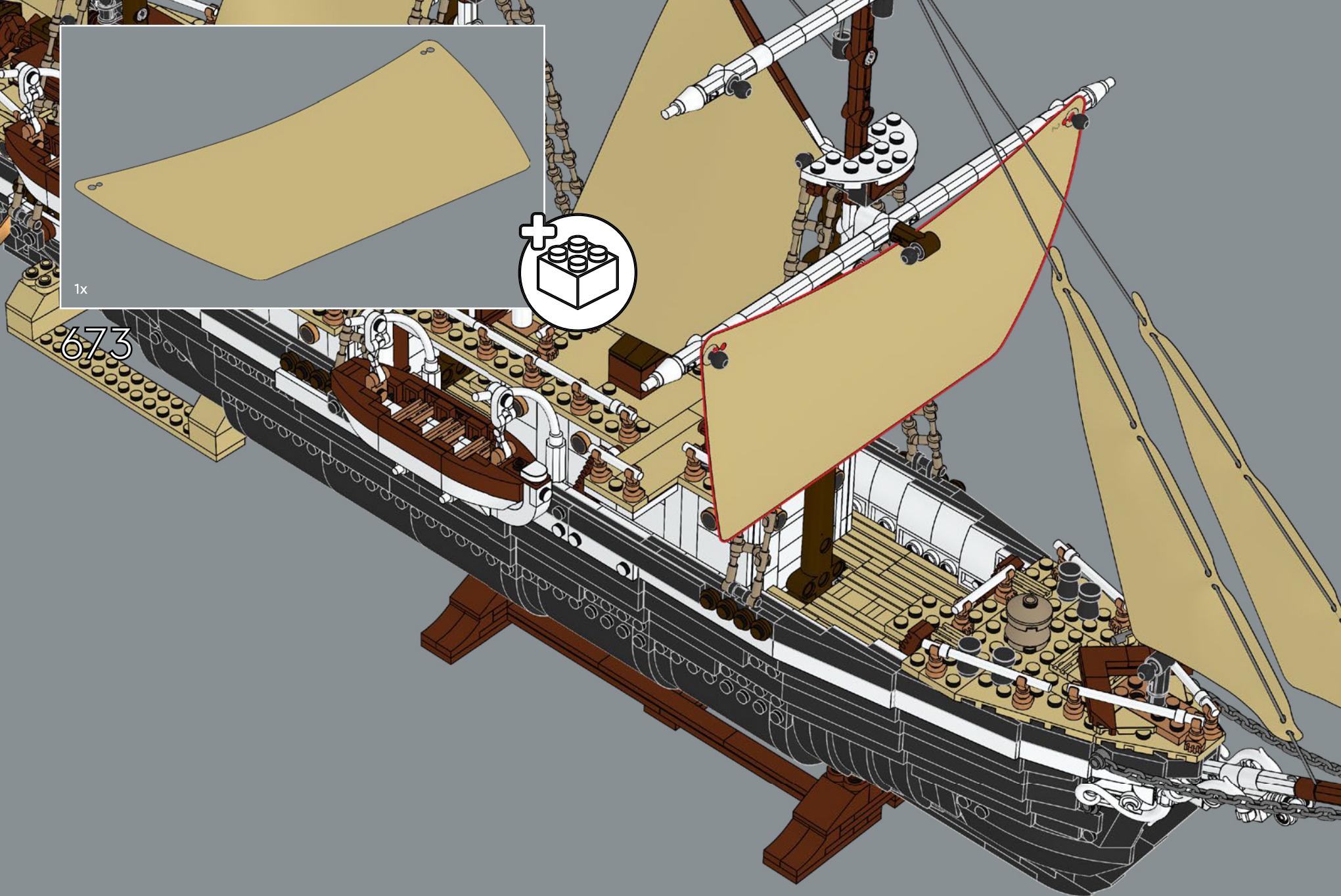
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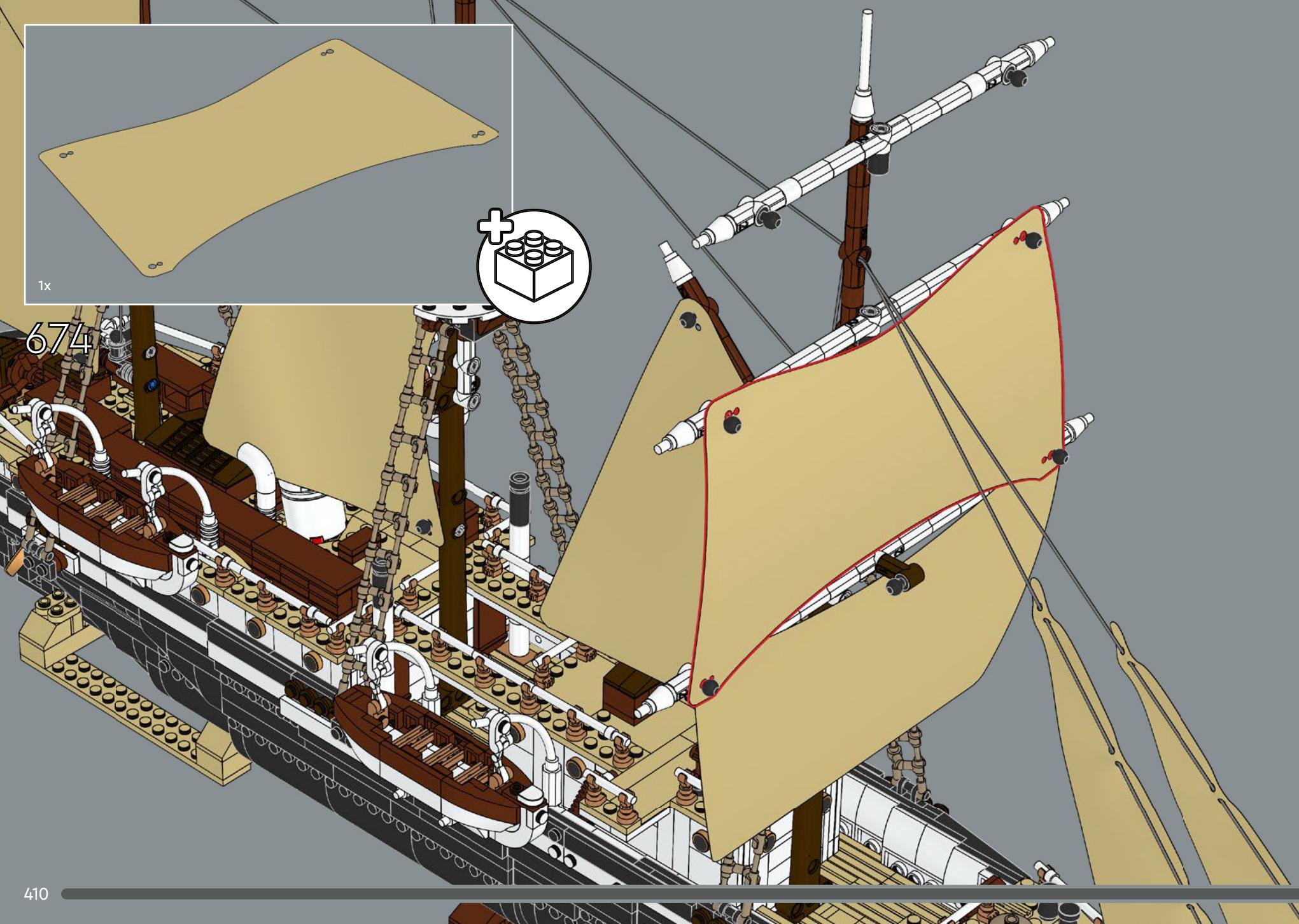


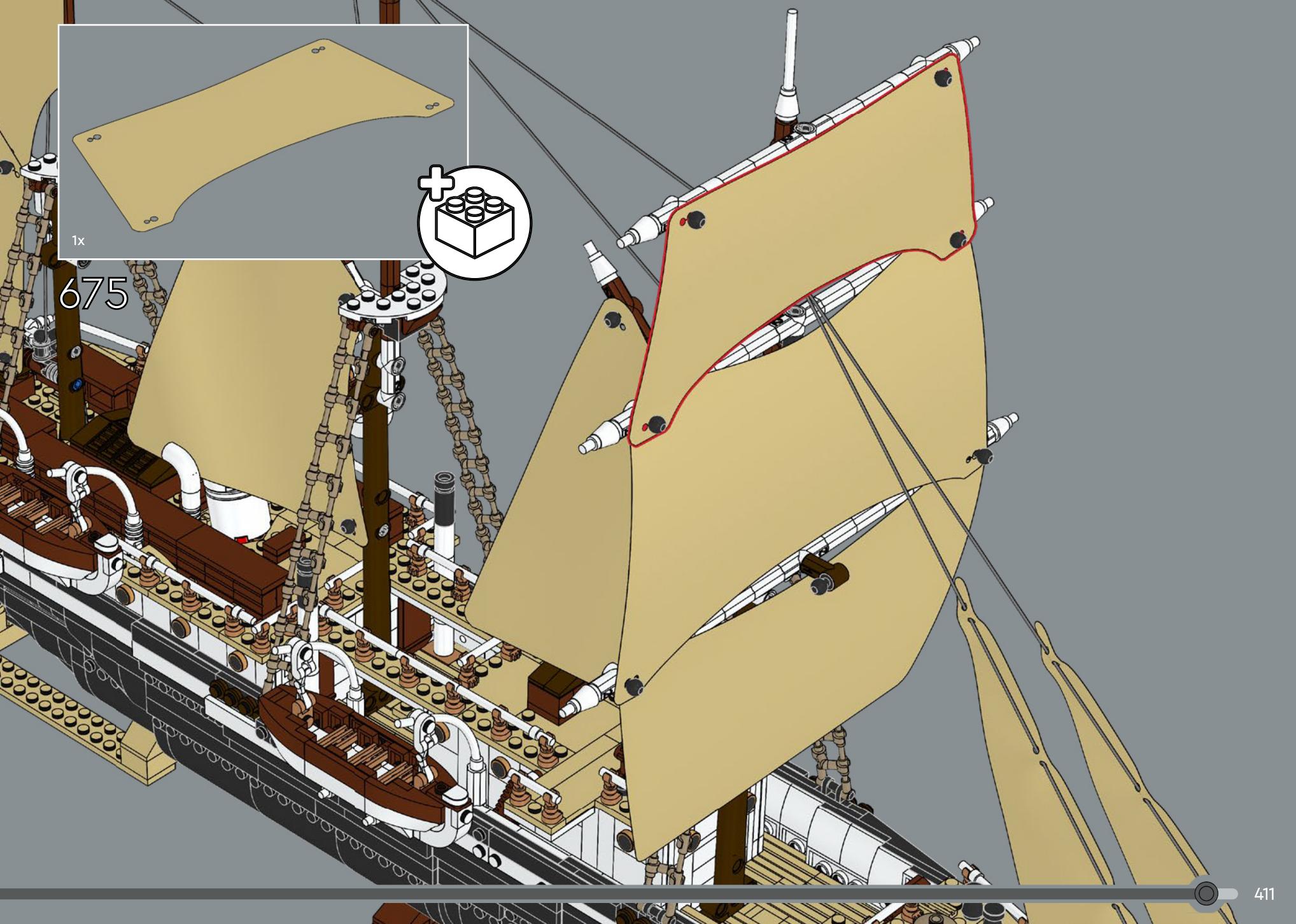


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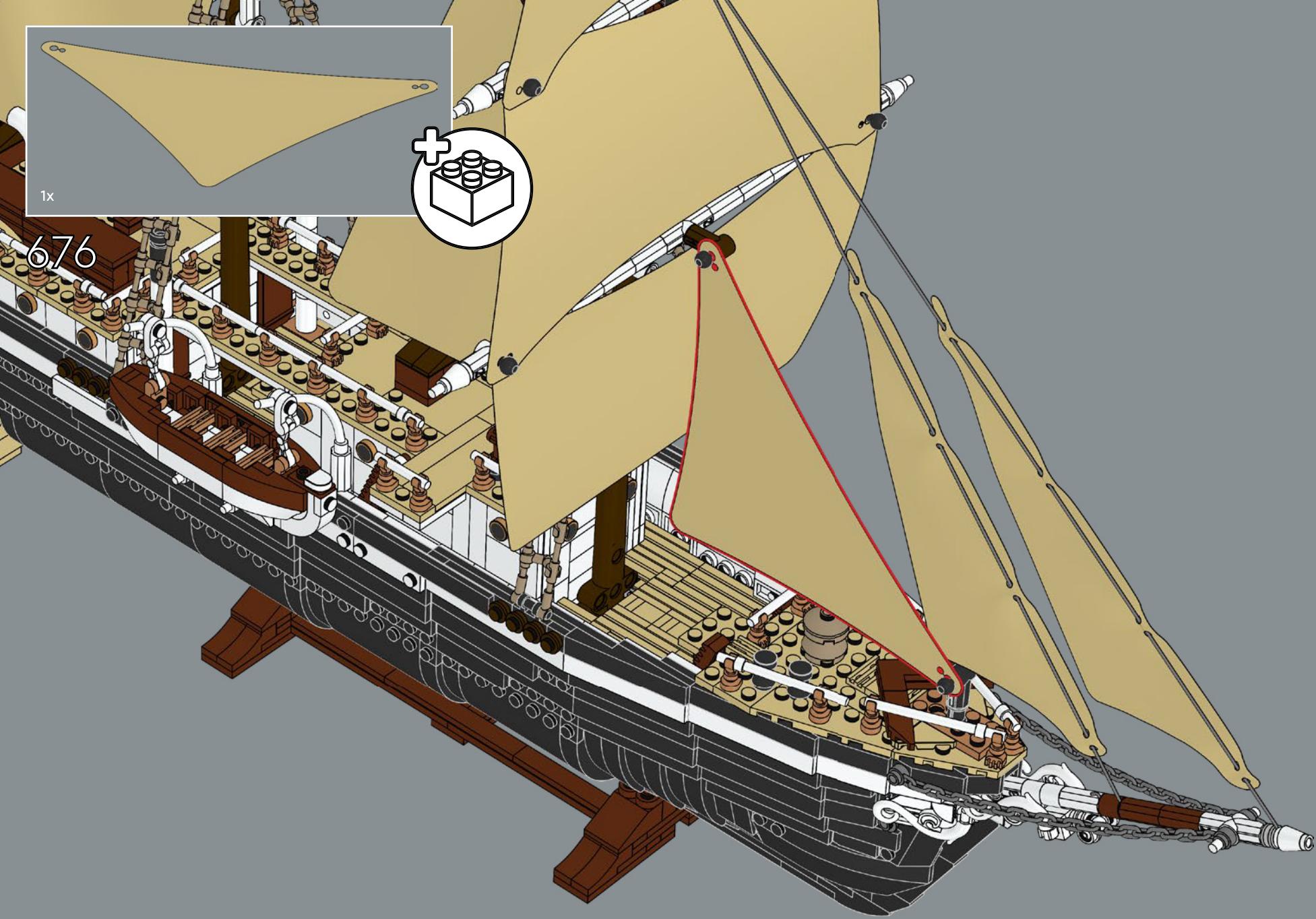




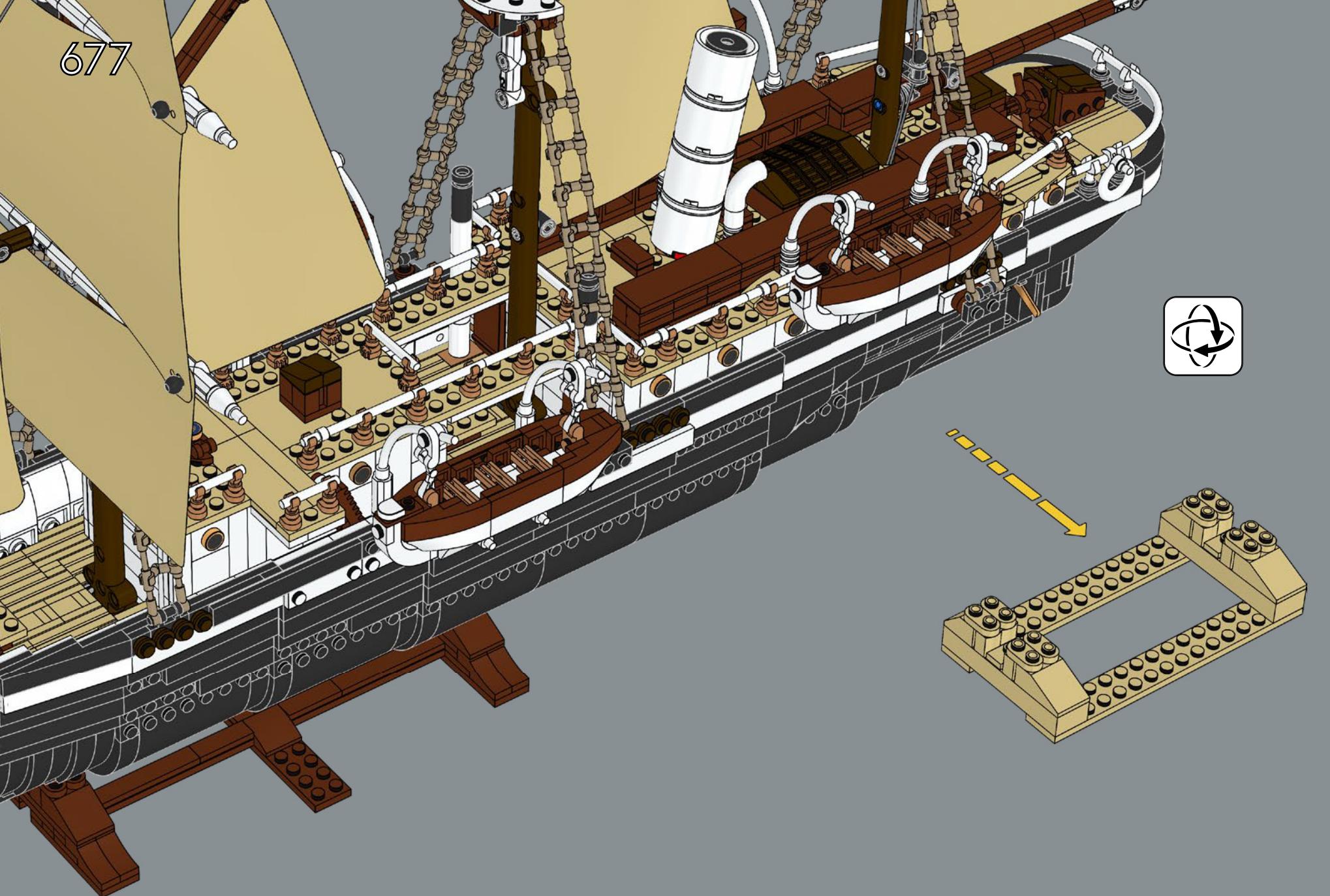


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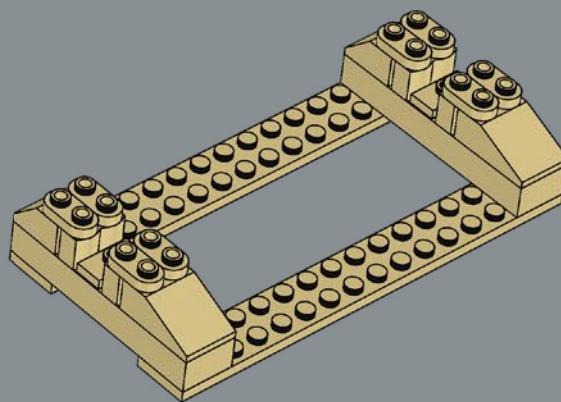
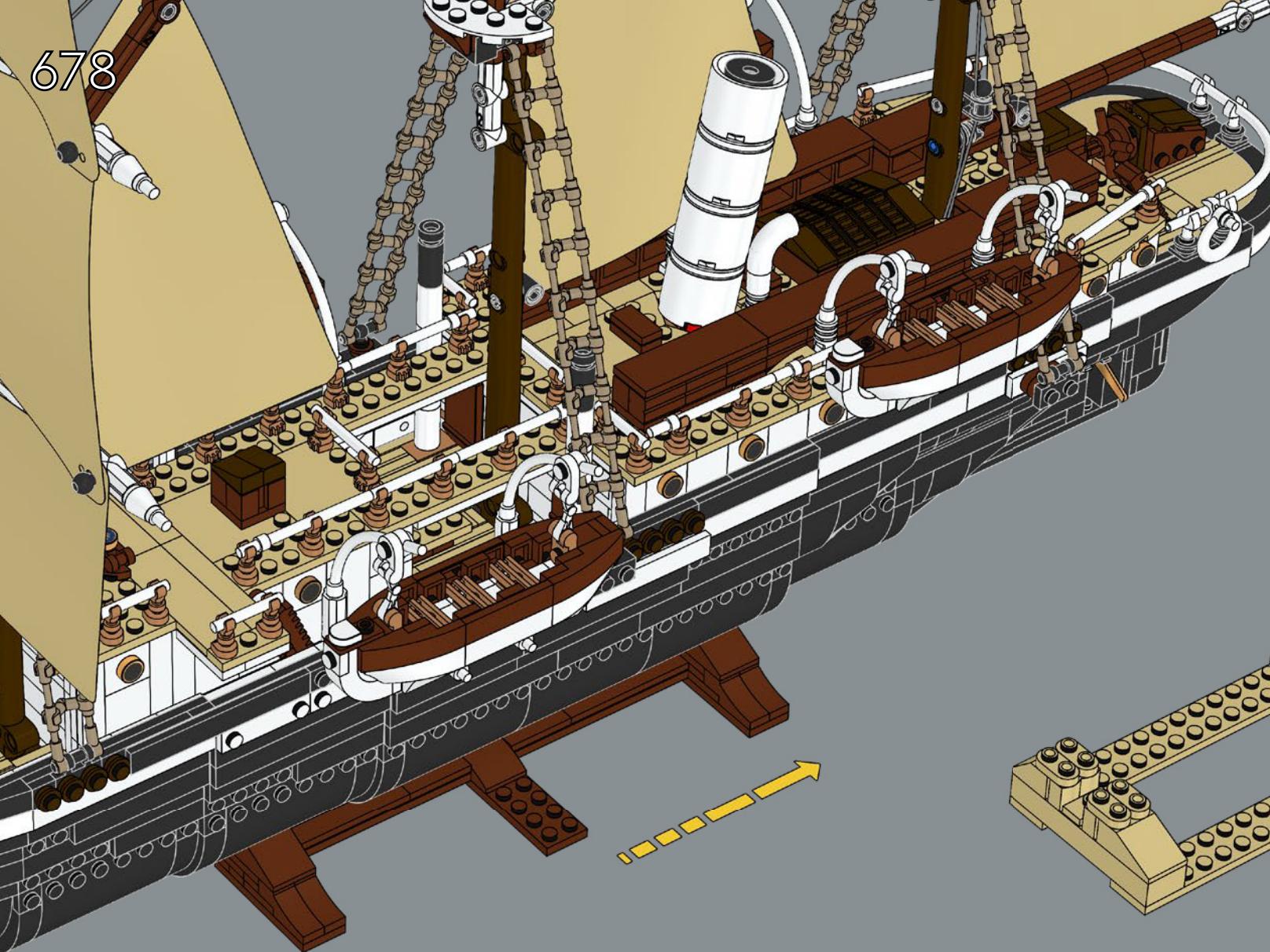
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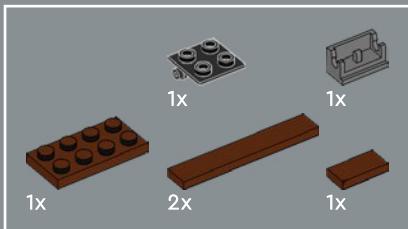


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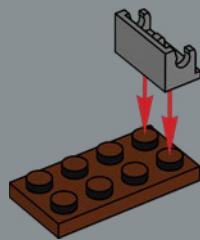
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679

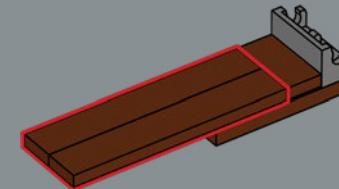
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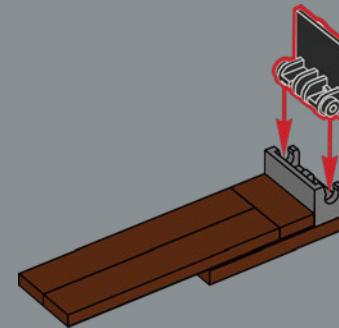
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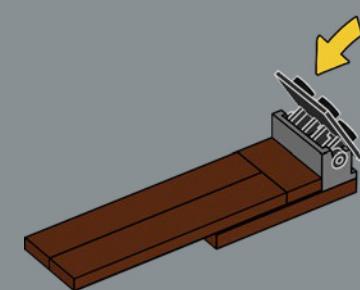
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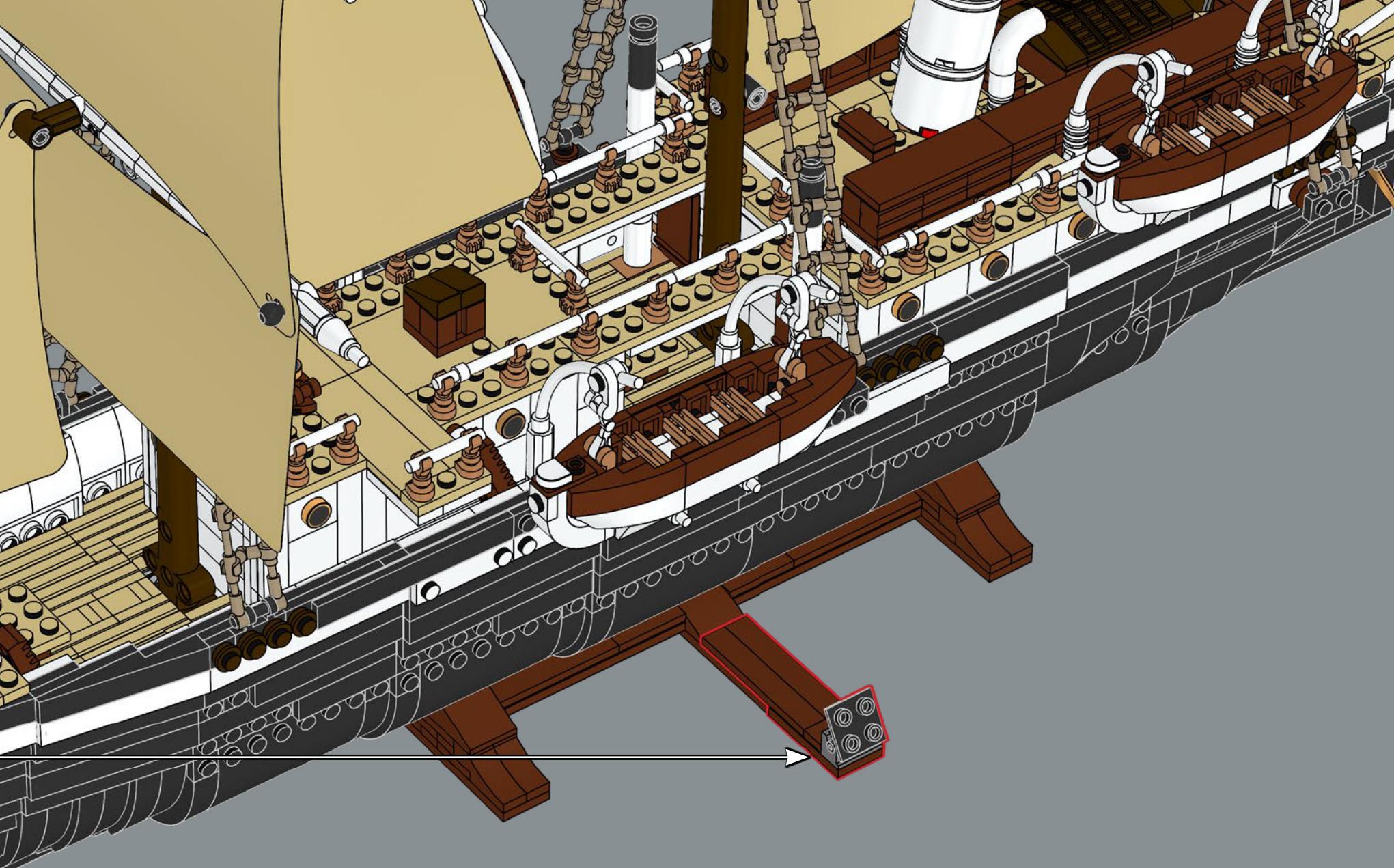


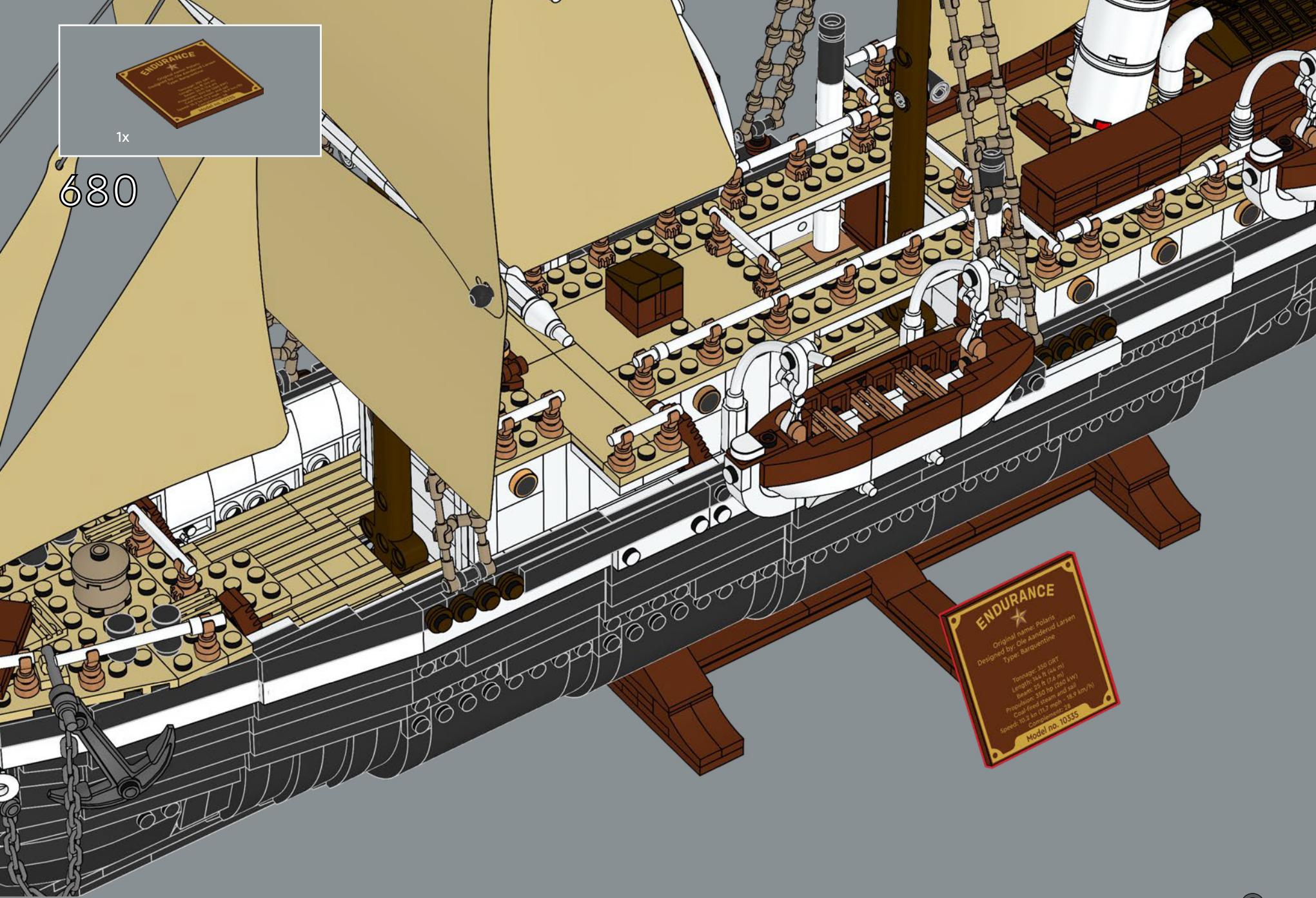
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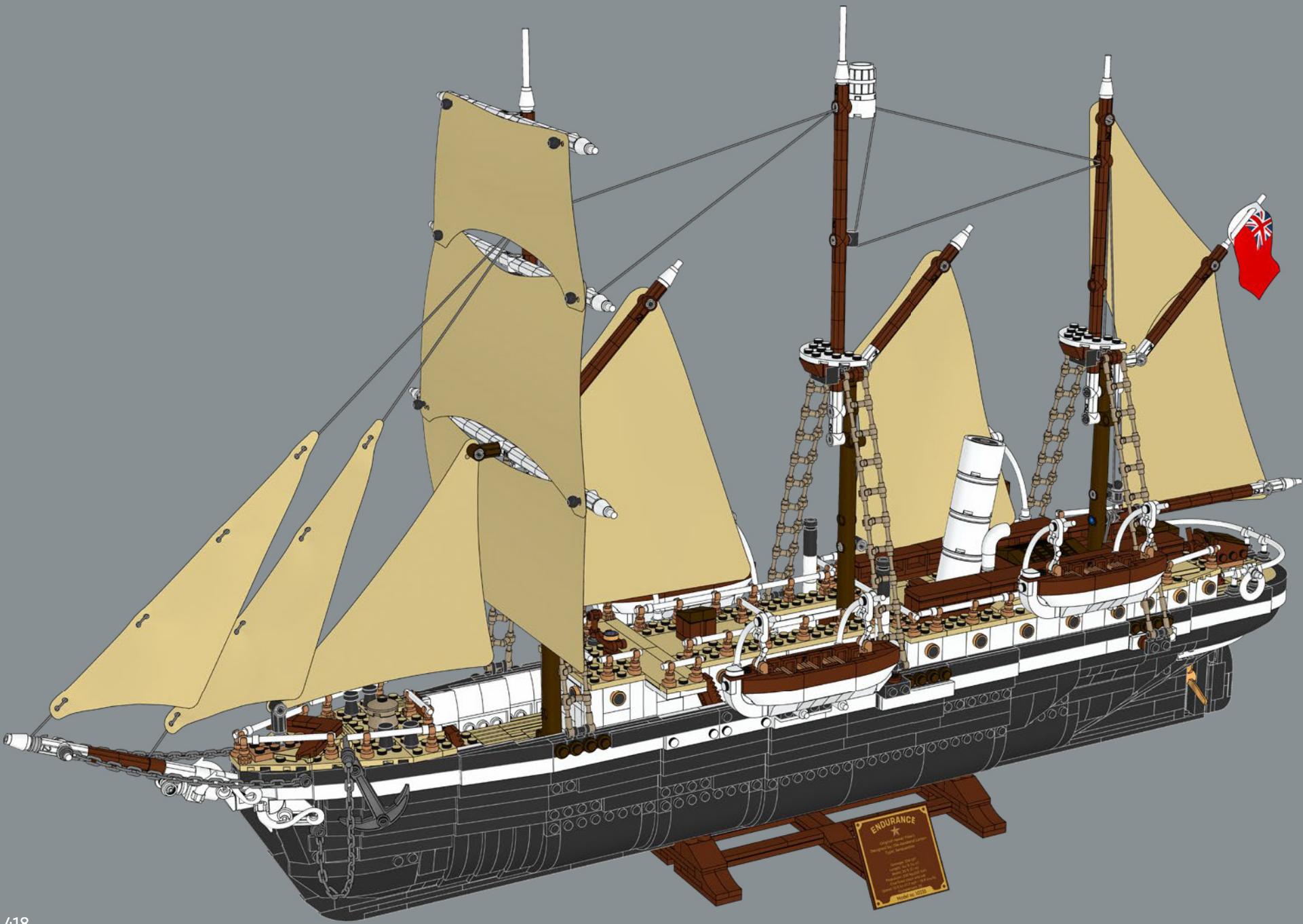


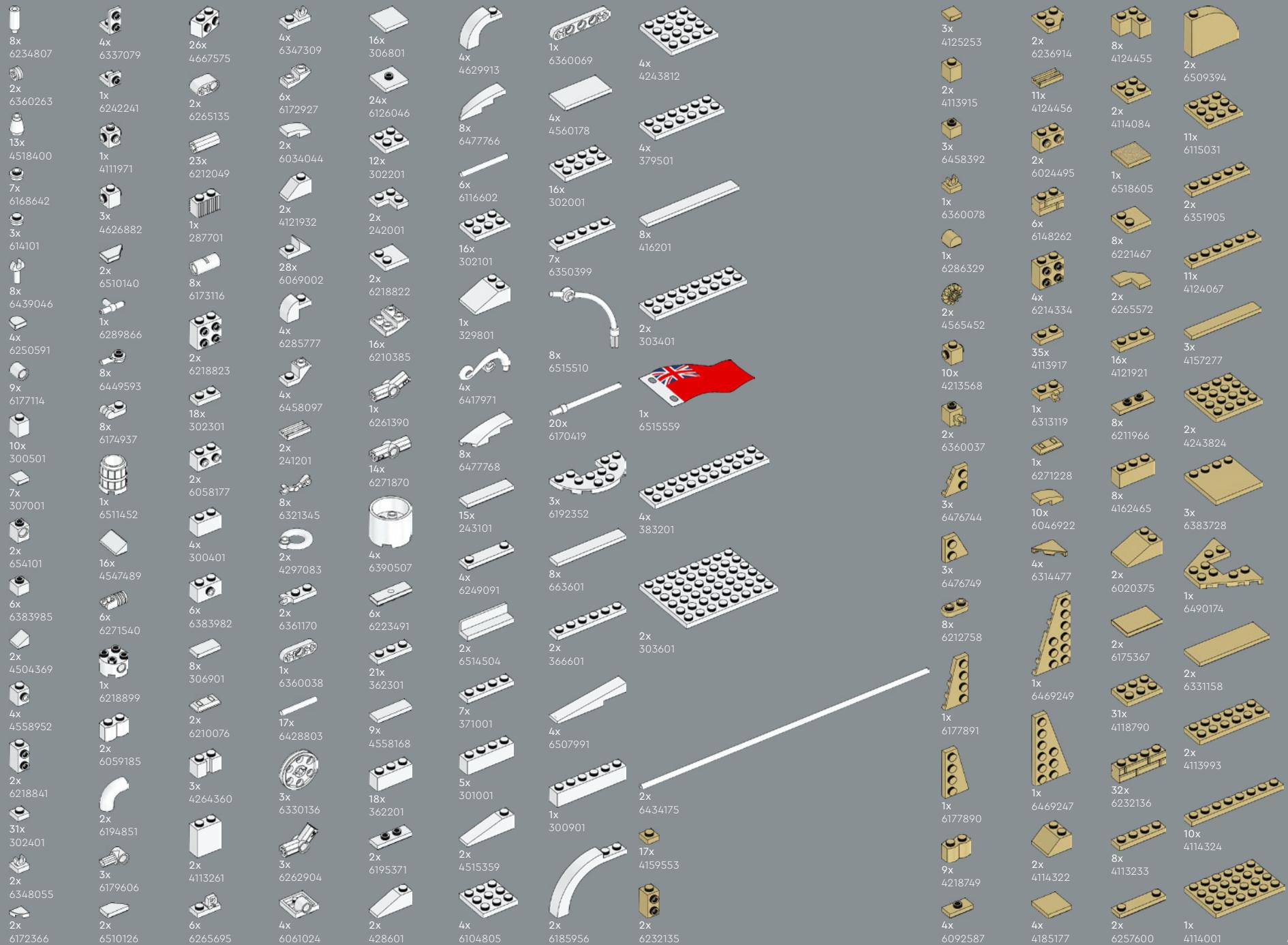
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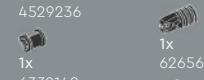
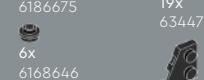
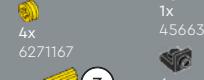
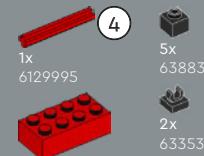
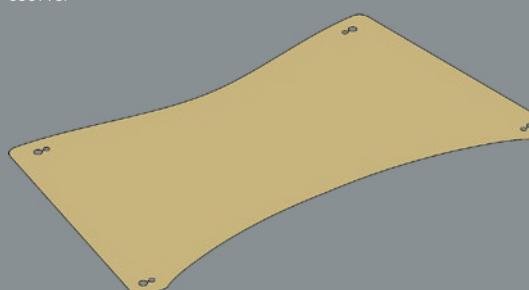
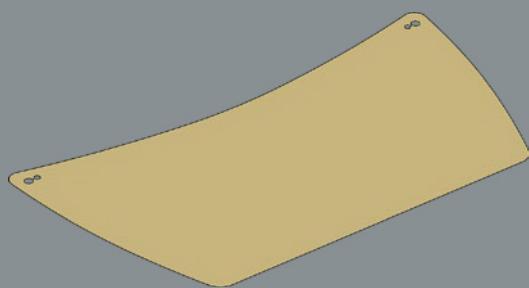
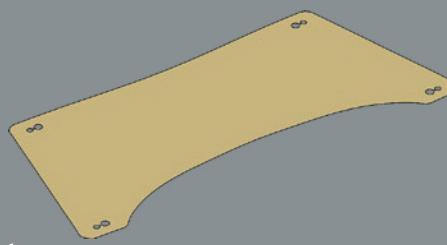
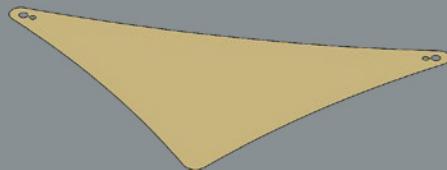
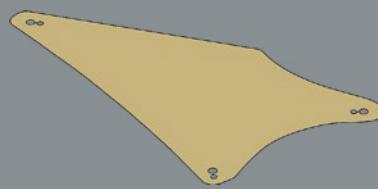
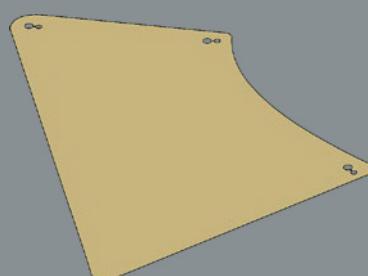
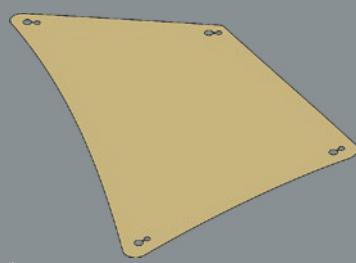
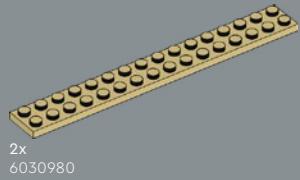
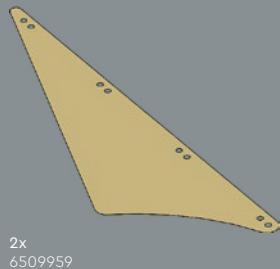
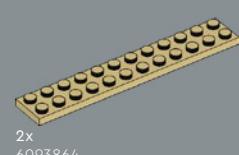
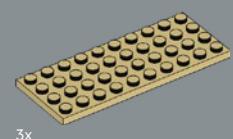
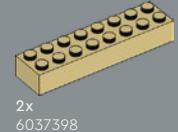
















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